KAHVE Laboratory RF Circulator and Transmission Line Project

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Abstract: An 800 MHz RF circulator and transmission line project has recently started at the newly commissioned Kandilli Detector, Accelerator and Instrumentation (KAHVE) Laboratory at the Boğaziçi University. The aims are to design, build and construct an RF circulator and transmission line in Turkey for high power and high frequency applications. The project consists of 8 transmission line elements: 800 MHz RF generator with 60 kW power (klystron), klystron to waveguide converter, waveguides, E and H bends, 3-port circulator and waveguide to coaxial converter to transmit RF power to a pillbox RF cavity. Design studies and details of the ongoing project will be presented.

INTRODUCTION

KAHVE Laboratory has recently been founded at the Bogazici University with the aim of contributing to particle accelerator and detector technologies, which are flourishing only recently in Turkey. The RF circulator and associated transmission line project described here is one of the ongoing projects at the KAHVE Laboratory. It is aimed as a means to transmit high power (at least 50kW) from an RF power supply to targeted devices like accelerator cavities.

Turkish Physical Society 33rd International Physics Congress (TPS33) AIP Conf. Proc. 1935, 070002-1–070002-4; https://doi.org/10.1063/1.5025983 Published by AIP Publishing. 978-0-7354-1627-7/\$30.00 A circulator is one of the most important passive transmission line elements for high power transmission because it protects the RF power source from possible cases of reflected power. It may have 3 or more ports, and is a non-reciprocal device, which means power entering from port 1 goes to port 2, power reflected from port 2 goes to port 3 where for instance a dummy load can be placed to absorb RF energy to be converted in to heat. The non-reciprocity is achieved through the use of a magnetic material, a ferrite placed at center of the circulator that causes a rotation of the RF wave in the presence of an externally applied magnetic field [1, 2]. The rest of this paper presents a summary of our design studies of our RF system, including the circulator.

DESIGN STUDIES

This study consists of a classical Y-junction circulator and an RF transmission line which includes power supply to coaxial converter (N type to 3 1/8" coaxial converter), coaxial to waveguide converter (3 1/8" coaxial to waveguide converter), WR1150 waveguides, E and H bends, waveguide to coaxial converter (waveguide to 3 1/8" converter) and finally a pillbox RF cavity into which power will be transmitted. It is also planned to design and produce a pillbox cavity with coupler antenna for simple low power tests before designing the final accelerator cavity. Silicon Carbide (SiC) ceramic will be used as an absorber in the RF dummy load [3]. A 100 W, 800 (\pm 5) MHz custom-made RF power supply produced in Turkey will be used for the initial tests to understand the related problems and prepare the system for high power tests. After that a 58 kW, 800 MHz YK 1198 UHF Power Klystron will be used for high power tests¹. General schematics of the system are depicted in Fig. 1.





Design studies excluding the pillbox cavity has been completed. Simulation studies have been performed by using the CST computer software [4]. The simulated S parameters for the current design of the circulator are shown in Fig. 2. Narrow-linewidth calcium-vanadium-doped garnet has been chosen as the ferrite material for low losses. Its saturation magnetization, $4\pi M_s$ is 1200 G, line width is 10 Oe and Curie temperature is 180 °C.

It is seen from Fig. 2, that 98% of the power is transmitted from port 1 to port 2 and only 5% of the power from port 2 is reflected to port 3. The dimensions of the circulator have been adjusted to take into account the possible effects of mechanical production errors and it has been determined in the simulation studies that such production errors can be compensated by modifying the external magnetic field. Such a field can be obtained with electromagnets and by modifying the current; the field strength can easily be adjusted.

¹ Donated from CERN to Turkey.



FIGURE 2. Circulator S parameter results obtained from the CST simulations.

Temperature of the ferrite material becomes important in the circulator operations, given that it will loose its magnetic properties above its Curie temperature. Thermal analysis simulations have been performed for 100 W power for the circulator operation given in Fig. 3. Initial temperature of the system is taken as 25 °C in the simulations and highest temperature of the system is determined to be 30.64 °C, which is observed around the ferrite region as expected (Fig. 3(b)). Given that the Curie temperature for the chosen ferrite material is 180 °C, it is safe to assume that 100 W power will have no effect on the circulator operation.



FIGURE 3. Thermal analysis results obtained using CST simulations.

Simulation studies of the transmission line elements have also been completed. Transmitted and reflected power levels for each transmission line element are listed in Table 1. Simulations for each transmission line element have been computed individually. For each component, it is seen that above 98% of the power will be transmitted.

Transmission Line Element	Reflected Power (%)	Transmitted Power (%)
N type to 3 1/8" coaxial converter	0.1	99.9
3 1/8" coaxial to waveguide converter	0.1	99.9
E bend	0.12	98.8
H bend	0.18	98.2
waveguide to 3 1/8" coaxial converter	0.15	98.5

TABLE 1. Transmission line elements reflected and transmitted power levels.

FUTURE PLANS

Design studies of an RF Circulator and transmission line have been presented above. Mechanical production and experimental tests are the next steps. Mechanical production has itself been divided into three batches, which are the production of the transmission line elements, the circulator and a pillbox cavity. Mechanical production of the transmission line elements has started, the testing of these elements will involve both mechanical inspections and S parameter measurements by using a Vector Network Analyzer. Solenoid design and its cooling system design will be performed after the tests of transmission line elements have been completed. Simultaneously, the design of the pillbox cavity will be finalized and its mechanical production will be started. The assembly of the whole system and the trials with 100 W RF power supply will eventually follow.

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