Monitoring and Detecting Faults in Wastewater Treatment Plants using Deep Learning

Behrooz Mamandipoor^a, Mahshid Majd^a, Seyedmostafa Sheikhalishahi^a, Claudio Modena^b, Venet Osmani^{a1}

^aFondazione Bruno Kessler Research Institute, via Sommarive 18, Trento, Italy ^bE.T.C. Engineering Solutions, Trento, Italy

7

3

4 5

6

8 Abstract

9 Wastewater treatment plants use many sensors to control energy consumption and discharge 10 quality. These sensors produce a vast amount of data which can be efficiently monitored with 11 automatic systems. Consequently, several different statistical and learning methods are proposed 12 in literature which can automatically detect the faults. While these methods showed promising 13 results, the nonlinear dynamics and complex interaction of the variables in wastewater data 14 necessitate more powerful methods with higher learning capacities. In response, this study 15 focusses on modelling faults in oxidation and nitrification process. Specifically, this study 16 investigates a method based on Deep Neural Networks (specifically Long Short-Term Memory) 17 compared with statistical and traditional machine learning methods. The network is specifically 18 designed to capture temporal behaviour of sensor data. The proposed method is evaluated on a 19 real-life dataset containing over 5.1 million sensor data points. The method achieves fault 20 detection rate (recall) of over 92%, thus outperforming traditional methods, and enabling timely 21 detection of collective faults.

22

Keywords: Wastewater Plant Treatment, Fault Detection, Ammonia feedback, Deep Learning,
 LSTM

25

25

26 Introduction

27

28 Water collected from households and industrial plants must be treated before being discharged 29 into rivers or other water bodies. In this respect, Waste Water Treatment Plants (WWTPs) play 30 an essential role in reducing environmental pollution through removing or breaking down 31 pollutants and reclaiming wastewater. However, WWTPs are complex systems that must 32 maintain high performance, despite temporal dynamics, such as daily and seasonal changes or 33 human activity. To safely and optimally operate a WWTP, it is necessary to monitor the treatment 34 process online which is costly and requires specialized equipment. In response, several sensors 35 are used to monitor the WWTPs influents such as ammonia, dissolved oxygen, several nutrients,

¹ Corresponding author: vosmani@fbk.eu

36 suspended solids, and organic matter. Yet, it is practically impossible to always either deploy 37 perfectly working sensors, have human experts monitor them or redesign sensor placement 38 (Villez et al., 2016). Consequently, an important research direction is to precisely monitor faults 39 in the sensors. Faults can be of different types and occur at different locations, however this work 40 focuses on fault detection in influent sensors, specifically ammonia measurements sensors in the 41 nitrification oxidation tank. As WWTPs generate a large amount of data, a promising solution 42 lies in automatic detection of such faults in the system using machine learning methods and 43 algorithms to automatically process the data. This information then can be integrated into 44 Environmental Decision Support Systems (EDSS) (Poch et al., 2004), that would enable WWTPs 45 to maintain high performance and low emissions at all times, where faults can be acted upon in 46 a timely manner.

47 The challenge of fault detection in the nitrification oxidation tank

48

49 A part of the degradation processes of macro pollutants takes place in the nitrification oxidation 50 tank. In this tank the carbon is oxidized, and the ammonia is converted into nitrate. The process 51 is guaranteed by the insufflation of air into the tank. The control of the blowers is a priority in 52 order to perform a correct and efficient management of the purifier, obtaining high purifying 53 performance at an adequate energy cost. The control of the oxidation and nitrification process is 54 mainly regulated by setting a static oxygen set point and modulating the air flow necessary to maintain the set point. The main limit of this system is that under conditions of low load treated 55 56 by the purifier, the minimum air flow delivered by the blowers is greater than that required to 57 maintain the oxygen set point with consequent increase of dissolved oxygen and energy waste. 58 As a solution, a control process is used in these tanks (based on the concentration of ammonia 59 nitrogen present in the oxidation tank) that dynamically calculates the oxygen set point to be kept 60 in the tank, arriving to set the set point to zero when the concentration of ammonia decreases 61 below a predetermined value. Although the management of the purification process based on 62 ammonia measurements has shown a great functionality over the years, an erroneous ammonia 63 measurement can lead to non-compliance with the discharge quality required by law or to a high unjustified energy consumption. Therefore, the focus of the proposed work is to detect these 64 65 types of faults in the ammonia measurements as early and as precisely as possible.

66 Faults categorisation

67

68 In general, faults can be categorized into three groups: i) individual faults, which are unexpected 69 single data instances with respect to other data points; ii) contextual faults that include the 70 individual instances which are anomalous in a specific context and normal in another context; 71 and iii) collective faults, which are manifested through the occurrence of an irregular collection 72 of instances with respect to other data trends (Chandola et al., 2009). The instances in collective 73 faults are not necessarily irregular themselves but a sequence of them is considered anomalous. 74 For instance, when the data points in a sequence happen in an unexpected order or in an 75 unacceptable combination, it is considered as a collective fault. While, several studies have been 76 conducted in using machine learning techniques to detect the first two types of faults in WWTPs 77 sensors, the third and the most complex one, the collective faults have not received enough 78 attention.

79

80 Fault detection methods

82 Apart from categorization of faults, fault detection *methods* can also be categorized into three 83 main groups: statistical methods, learning models, and time series models, in the order of 84 utilization. The most studied methods to monitor WWTPs sensor data are the statistical methods. 85 These approaches range from a simple data trend checking using Mann-Kendall test, to statistical 86 process control (SPC) methods which track process variables of interest over time using 87 statistical control charts. These charts can be univariate such as Shewhart charts, cumulative sum 88 (CUSUM) charts, and exponentially weighted moving average (EWMA) or multivariate 89 methods based on Principal Component Analysis (PCA) (Garcia-Alvarez, 2009; Padhee et al., 2012) and Kernel PCA (KPCA) (Cheng et al., 2010; Deng and Tian, 2013). 90

91 The approaches in the second category, learning models, consider fault detection as a two-class 92 classification problem. Fuzzy classification (Grieu et al., 2001), Support Vector Machines (Fan 93 et al., 2004), Random Forests (Zhou et al., 2019a; Zhou et al., 2019b) and Neural Networks 94 (Hamed et al., 2004; Grieu et al., 2006; Du et al., 2018) are some of the most studied methods in 95 this category. There are several studies on the comparison of statistical and learning methods on 96 wastewater sensor data (Oliveira-Esquerre et al., 2004; Jin and Englande Jr, 2006; Corominas et 97 al., 2018). Neural networks such as Multi-Layer Perceptron (MLP), Self-Organizing Maps 98 (SOM), Radial Bases Functions (RBF) and Functional-Link Neural network are found as the 99 most successful learning methods in fault detection of WWTPs data (Maier and Dandy, 2000).

100 Both of the above categories can successfully capture the individual faults and contextual anomalies. However, these methods cannot accurately detect complex temporal patterns in 101 102 collective faults. Therefore, time series modelling methods like ARIMA (Xiao et al., 2017) and 103 Time Delay Neural Networks (TDNN) (Dellana and West, 2009) were introduced to capture 104 temporal patterns in the WWTPs data. ARIMA is a univariate linear method that predicts the next data value using the previous data sequence. Subsequently, a conventional control chart is 105 106 used to plot the prediction error and decide on the normality of data. On the contrary, TDNN is 107 a multivariate Neural Network with short-term memory structure, which receives segmented 108 windows of data in time and models non-linear time dependencies of signal (Waibel, 1989). A 109 comparison between linear ARIMA and TDNN is presented in (Dellana and West, 2009) where 110 a clear advantage of TDNN over ARIMA emerges, using eight artificial datasets. However, a 111 shortcoming of TDNN is its dependency on the size of the window to segment the data. The 112 larger the window size is, the higher the dimensions of the network and its parameters become. 113 On the other hand, small window size might not cover all the important information describing system dynamics. 114

115 The proposed approach

116

81

117 Recently, deep Recurrent Neural Networks (RNN) such as Long-Short Term Memory networks 118 (LSTM) have shown breakthrough results over state-of-the-art machine learning methods in many applications with non-linear temporal data including robotics, high-energy physics and 119 120 computational geometry (Goodfellow et al., 2016). These methods can successfully engineer 121 appropriate long-term temporal dependencies and variable length features, significantly 122 lessening the need to pre-process data with respect to traditional machine learning methods or 123 statistical approaches. It is the ability to capture the long-term dependencies that make LSTM 124 networks particularity fitting for the problem at hand.

125 Although, there is an enormous scope for the possible applications of deep neural networks in 126 management of WWTPs, very few studies (Zhang et al., 2018, 2017) are devoted to this topic and none have addressed fault detection problem, despite the potential of these methods as
highlighted by Sun et al. in their recent review (Sun et al., 2019). This is surprising, considering
WWTP operators have vast streams of data at their hands (Corominas et al., 2018), while deep
neural networks typically provide highest performance with vast amounts of data. As such,
potentially valuable information remains locked in databases, rightfully described as *data graveyards* (Corominas et al., 2018), unexploited and unable to be processed in timely fashion
(Yoo et al., 2008).

134

135 Main contribution

136

137 This work is the first to evaluate a fully automatic fault detection method using a LSTM network, 138 which learns the relevant features in WWTPs sensor data without manual intervention. More 139 specifically, a stacked LSTM network is used to detect collective faults in wastewater sensor 140 data at runtime. While, there have been other work in fault detection methods, such as using 141 Multiparametric Programming (Che et al. 2018), fuzzy neural networks (Honggui et al. 2014), 142 and PCA (Sanchez-Fernández et al., 2015), (Chen et al., 2016), (Carlsson et al. 2016) all these 143 works rely on manual selection of the relevant input features for the corresponding algorithms, 144 typically carried out by the domain expert. This contrasts with the proposed method whereby the LSTM network automatically learns relevant features, consequently reducing domain expert's 145 146 time and providing superior fault performance detection. The performance of the proposed 147 approach is evaluated on a real-world WWTP dataset gathered in Valdobbiadene wastewater 148 treatment plant in Northern Italy. The dataset contains sensor data spanning a year, where 12 149 sensors (including chemical and operational sensors) are continuously sampled every minute. 150 Analysis of the resulting dataset of over 5.1 million data samples has shown that stacked LSTM 151 network outperforms all other methods in almost every measure, achieving correct identification 152 of faults (recall) of over 92%. Identifying faults in a timely manner and with high precision will enable increased efficiency in the management of WWTPs, especially in terms of optimising 153 154 energy use and increasing treatment effectiveness.

155

156 The remainder of this paper is organized as follows: the proposed architecture and the LSTM 157 unit are described in following section. Next, the experimental results are presented, while the 158 main conclusions are described in the final section.

159 Methods

160

161 The main objective of the proposed method is to detect collective faults in the WWTP sensor 162 data, considering multivariate, non-linear and temporal behaviour of this data. LSTM based 163 methods have shown breakthrough results in dealing with temporal data such as audio, video, 164 and general time series data. These neural networks can model both long term and short-term 165 correlations in a multivariate data sequence. This section briefly outlines the structure of Long 166 Short-Term Memory nodes along with the architecture of the proposed neural network.

167 LSTM

168

169 Hochreiter et al. firstly introduced Long-Short Term Memory in 1997 as a powerful Recurrent

170 Neural Network for time series prediction (Hochreiter and Schmidhuber, 1997). Basically, a

171 Recurrent Neural Network extracts historical context of the input using a memory cell. The

172 general formulation of an RNN with x_t and h_t as input at time t and hidden state or memory at 173 time t respectively is presented in Equation 1.

174
$$h_t = \sigma(W^h h_{t-1} + W^x x_t + b) \tag{1}$$

where W^h , W^x , and b are the weights of the hidden state, weights of the input and the bias 175 176 respectively in which all of them are learned through backpropagation through time. It seems 177 like this approach is good enough for learning long-term sequences as well but Hochreiter et al. 178 (Hochreiter and Schmidhuber, 1997) proved it wrong theoretically and practically due to its 179 exponentially decaying error. Consequently, they offered a solution by adding internal contextual 180 state cells which are able to learn when and what to memorize or forget. To do so, instead of one 181 cell state, they use two cell states, a memory cell C and a hidden cell H. Furthermore, three gates 182 are introduced; I, to process the input and select the addition to the cell state, F to remove 183 unwanted information from cell state, and O to extract the output from what stored in cell state. 184 The LSTM formulation given *X* as input is provided in Equation 2.

185

186

$$I = \sigma(x_t U^i + s_{t-1} W^i)$$
 (2)

 187
 $F = \sigma(x_t U^f + s_{t-1} W^f)$
 (2)

 188
 $O = \sigma(x_t U^o + s_{t-1} W^o)$
 (2)

 189
 $G = \tanh(x_t U^g + s_{t-1} W^g)$
 (2)

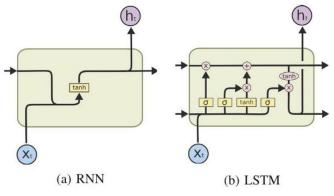
 190
 $c_t = c_{t-1} \circ F + G \circ I$
 (2)

 191
 $s_t = \tanh(c_t) \circ O$
 (2)

 192
 $y = softmax(Vs_t)$
 (2)

193

194 where W and U are the weights and the biases that should be learned and \circ implies the 195 elementwise multiplication. The overall schema of an RNN unit is compared to LSTM in Figure 196 1.



197

198

Fig. 1 The general schema of an RNN unit versus a LSTM one (adapted from (Olah, 2015)).

199 Overall framework

The overall view of the proposed system architecture is presented in Figure 2. The data is gathered from the sensors in the corresponding WWTP to be processed further. Several challenges have been encountered during processing of the data, which are outlined in the subsequent section, followed by a detailed description of the neural network architecture.

205 Challenges in data processing

206

207 Sensor data typically have several challenges that must be addressed before using them in a 208 learning system. The first challenge is the existence of missing values in the data. Poor 209 connection, sensor failures, fading signal strength, are some of the causes. There are number of 210 techniques in the literature of time series data to deal with missing values such as simply ignoring 211 the whole data point with a missing value, filling it with statistically related data or using more 212 complicated methods to estimate the missing value. Since the ongoing research is focused on 213 real-time fault detection, this work follows a less computationally complex approach in which 214 the features with more than 90% of missing values are ignored, while other missing values are 215 filled with the last known value.

216

Fig. 2 The overall view of the architecture and the proposed method. The data is gathered from the WWTP sensors and is pre-processed. The data from each sensor is considered a feature in the dataset and the value in each time step is a sample record. These are fed to a multi-layer LSTM network to extract the important features. Finally, the classification layer is used to categorize the data, either faulty or normal.

The other challenge addressed by this work is finding a suitable size of windows used as samples. Sensor data is a continuous time series where the data at each time step is related to its previous values in time. This characteristic of the time series data leads the solution into a recursive approach where a window of data is processed to understand each time step. The window size can greatly influence the performance of the algorithm and therefore should be chosen carefully. A small window can miss the longer relations and large windows can dampen the effect of the short-term relations. This work addresses this problem using LSTM units which receive a relatively large window of data and automatically learn the effective windows of the problem at hand using training data. As mentioned earlier, LSTM units leverage their input and forget gates

to control when and what to learn and forget. Therefore, in case of a large window, the unit learns

when to replace the old and useless information with the new ones.

232 Neural Network architecture

233

As shown in Figure 2, the proposed method consists of stacked LSTM layers for feature extraction and a Softmax layer for classification. The increase in the depth of a neural network results in more abstract features and commonly is attributed as the reason of success in deep learning methods (Hermans and Schrauwen, 2013). This will allow the network to process the data in different time scales.

Considering the output of the pre-processing step in time *t* as $X = \{X^1, X^2, ..., X^t\}$ where each element $X^t \in \mathbb{R}^d$ is a *d* dimensional vector as $X^t = \{x_1^t, x_2^t, ..., x_d^t\}$ which contains the values from different sensors at time *t*. The input layer has one unit for each dimension which is fed to the stacked layers of LSTM. In each layer, the unrolled LSTM blocks through time are shown in Figure 2. Each LSTM block receives the vector X^t and process it with several fully connected hidden units inside it. Note that each LSTM layer is succeeded by batch normalization, ReLU activation and Dropout layers.

The data flows in the LSTM layers through time, and the output is a set of carefully extracted features which is given to a softmax classification layer. The output layer has one unit which classifies whether the data sample is faulty or not.

249 **Results and discussion**

250

This section outlines the evaluation of data and its characteristics. Three different models are applied to the dataset including the proposed method. The models' parameters and comparative results are also presented.

254 Data and labelling

255

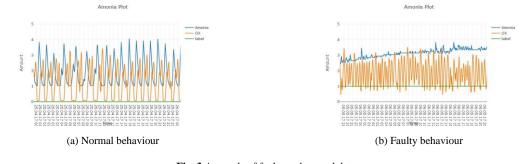
256 Valdobbiadene is a 10.000 Population Equivalent (PE) sized WWTP located in Treviso province, 257 Italy. Being in the region where Prosecco wine is produced, there is a significant increase of 258 organic mass during the harvest period (late August to early October) reaching 13.000 PE. As 259 such, the aim was to capture not only daily and seasonal variations (typical of WWTP operation) 260 but also other variations that cause significant shifts in plant's load. Consequently, the dataset 261 includes also these load shifts that allowed us to investigate whether the proposed method can 262 capture atypical variations. In this process, data from 12 different sensors (both chemical and 263 operational sensors), including ammonia, are collected from 20/1/2017 to 20/12/2017 at 1-minute 264 intervals. In total there are 438.181 values for each sensor, resulting in over 5.1 million data 265 points (see Table 1).

Table 1 Summary of dataset

	Instances	Sensor Data	Percent
--	-----------	-------------	---------

Normal	376.190	4.514.280	88.5 %
Faults	48.816	585.792	11.5 %
Total	425.006	5.100.072	100 %

The data is labelled by an expert to classify normal and faulty data points. The classification rules are as follows: with the increase in the level of ammonia, the oxygen is released; consequently, the ammonia level decreases, and the oxygen flow is stopped. This cycle is repeated through time. The fault occurs when the ammonia level does not decrease although oxygen is released. An example of normal and faulty behaviour of the data is shown in Figure 3a and 3b respectively where the level of ammonia and oxygen are shown.





274

Fig. 3 A sample of faulty and normal data

277 **Table 2** Description of variables and Spearman correlation with the label (normal or faulty)

Variable	Description	Correlation
AOS	blower frequency	0.24
AUS	blower operational mode	-0.52
DOPLC	PLC operating parameters	-0.13
DOS	blower gear status	0.05
FRS	operating frequency of the blower	0.17
MAS	blower run signal	0.19
NH4	ammonia measurement	0.03
NO3	nitrates measurement	0.24
OX	oxygen measurement	0.25
SP	oxygen set-point	-0.1
Temp	tank temperature	0.15

278

Description of all sensors (chemical as well as operational) is presented in Table 2 along with the Spearman correlation of each sensor data with the labels (normal or fault). Regardless of the sign, a correlation value shows the strength of association between variables in question. While 'AUS' shows a moderate relation to the label, the other features show insignificant relation with the label and are not individually discriminative enough. Therefore, a multivariate detection algorithm is a necessity to detect these faults which would exclude most traditional univariate statistical methods. 286 To help the analysis of ammonia better, several statistical measures are extracted from this 287 feature such as Mean, Maximum, Minimum, Variance and Standard Deviation which increase 288 total number of features to 16. The data is segmented to a maximum window size to create the 289 sequences for the LSTM neural network. LSTM network would learn the proper amount of 290 information to learn from this window. The larger the window size is, the higher the dimensions 291 of the network and its parameters would become. On the other hand, small windows might not 292 cover all the important information of system dynamics. Therefore, the size of the window is 293 considered as a hyperparameter for the model and a Grid Search is applied to find the optimal 294 value. The best value is found to be 60 minutes. The samples with at least 10 minutes of faults 295 are labelled as faults and the rest of the data are labelled as normal. 70% of data points are 296 considered as the training set and rest of data points are held for the test set. The statistics of the 297 dataset is summarized in Table 1.

298

299 Experiments and evaluation

300

301 Four sets of experiments are reported in this section, comparing traditional methods with the 302 proposed method. First, a basic statistical analysis is done on the data. Next, ARIMA, a well-303 known time series model is applied on the dataset. Then, a learning model using PCA and SVM 304 is also evaluated. The results of the proposed LSTM-based method are presented in the last 305 section. All the settings and parameters are provided in each section. The experiments are 306 implemented in Python programming language using Keras (Chollet et al., 2015) and 307 TensorFlow (Abadi et al., 2015), two open-source neural network libraries designed to build 308 models based on deep neural networks. Keras offers a high-level set of abstractions that make it 309 easier to develop deep learning models and interfaces with TensorFlow as a backend to 310 implement and execute the models.

- 311 Variance
- 312

313 Since the faults occur in direct relation to the ammonia level, it is only logical to first analyse 314 this type of sensor data statistically. As the type of fault is known to be collective, the properties 315 of its distribution (mean and variance) change in case of faults. Analysing the mean of the data 316 from ammonia sensors shows that the mean of the data in both normal and fault events are the 317 same. On the other hand, the variance has an apparent difference in these two classes of data. To 318 analyse the variance of data, the segmented 60 minutes of windows are used to calculate the 319 variances and a threshold is set to categorise the window as normal or fault. The threshold is 320 considered as a hyperparameter and it is set based on the training data using a Grid Search. The 321 optimal value is found to be 0.01. The results of this method are shown in Table 4 where it is 322 compared to the other methods.

- 323 ARIMA
- 324

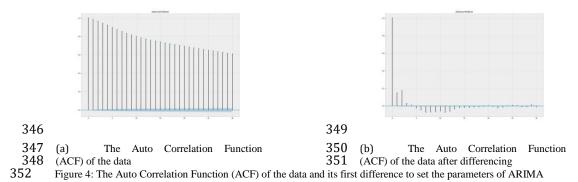
ARIMA, short for AutoRegressive Integrated Moving Average, is a statistical univariate model that learns the normal sequence of a time series to predict its next value in time. This algorithm is widely used as a time series forecasting method (Boyd et al., 2019; Zhang et al., 2019) and a general anomaly detection algorithm for time series data. The ability to detect collective faults on sensor data (Tron et al., 2018; Yaacob et al., 2010; Pena et al., 2013) is tested. ARIMA is a general form of Moving Average which is applicable only on the stationary sequences. Time series data are stationary if its statistical properties such as mean and variance remain steady over time. ARIMA relies on the idea that a non-stationary data can become stationary by differencing. Particularly, ARIMA assumes that each data point in time series can be derived using a polynomial combination of a number p, of its past values which are differenced d times plus a number q of error variables and a constant c, as in Equation 3.

$$Y_t = \varphi_1 y_{dt-1} + \dots + \varphi_p y_{dt-p} + \theta_1 e_{t-1} + \dots + \theta_q e_{t-q} + c$$
(3)

Therefore, this algorithm can be summarised as ARIMA(p,d,q) with three parameters: the AutoRegressive parameter (p), the number of differencing steps (d), and the moving average parameter (q). The algorithm should be trained on the data to learn the coefficients, φ and θ .

Since ARIMA is univariate, the data from ammonia sensor which includes both faults and normal
 values is set as its input. Next, the predicted value is compared with the previously seen value
 and in case of meaningful difference, the occurrence of anomaly is reported.

343 To set these parameters, the Auto Correlation Function (ACF) of the data and its first difference 344 are plotted in Figure 4a and 4b. The plots show a strong correlation between the time series data 345 points and no correlation in the differenced ones. Therefore, the parameter d is set to 1.



For other parameters, p and q, a Grid Search is used to estimate their best values among (0,10). This method searches thorough all possible combinations of p and q in order to obtain minimum Akaike for Information Criterion (AIC). The best parameters are derived as ARIMA (4,1,4) and the model is trained on normal data to set the coefficient for predicting future values. In other words, to predict the next value in the sequence of data, the data from 4 previous steps are integrated once and multiplied by the learned coefficients in addition to 4 error terms with their learned coefficients are all summed up.

Next the ARIMA model is tested on the test data which contains both normal data and faults and the overall Root-Mean-Square Error between the predictions and the real data is 0.07. This result is very good in terms of prediction, but it does not help on detecting faults. The Root-Mean-Square Error is even lower in case of faulty data and the prediction is too exact. Consequently, it is not possible to detect the collective fault behaviour with the ARIMA model in the test data. The main reason is that ARIMA considers only a short-term memory of the data and it does not learn the longer patterns which is a significant factor in detecting collective faults.

367

336

368 PCA and SVM

369

370 The fault detection problem can be interpreted as a binary classification of the normal data and 371 the faults. Support vector machines (SVM) are powerful binary classifiers which can be adopted 372 as time series classification method when combined with a feature extraction approach (George, 373 2012). SVM classifiers simultaneously maximize the performance of the machine, while 374 minimizing the complexity of the model. A variant of this method, support vector regressor, is 375 successfully applied to forecast wastewater quality indicators (Granata et al., 2017). Also, SVM 376 and ARIMA are compared in predicting influent flow rate of a sewage treatment plant in which 377 SVM showed lower error rates (Ansari et al., 2018).

As previously mentioned, the data samples include a window of 60 minutes with 16 features for each minute and consequently the training vectors have more than a thousand feature each. To reduce the feature space PCA (Bo and Wu, 2009; Smith, 2002) method is applied on the data and the data is mapped to lower dimensions in regard to its principal components with the maximum variances. Using PCA improves accuracy while reducing the complexity of SVM model. Furthermore, the unbalanced nature of the data is addressed through the use of weighted SVM.

To evaluate the performance, three measures are calculated for each class: precision, recall and F1 score. These measures are defined as in Equation 4.

$$Precision = \frac{True Positive}{True Positive + False Positive}$$

$$Recall = \frac{True \ Positive}{True \ Positive + False \ Negative}$$

388
$$F_1 = 2 \times \frac{Precision \times Recall}{Precision + Recall}$$
(4)

389

Since the data is highly unbalanced with 11% faulty data and 89% normal, the learning algorithm is penalized to increase the cost of mistakes in the minority class (fault detection). The final results are presented in next section along with the proposed method in Table 4.

393 LSTM

394

395 As a last step, the proposed LSTM network is trained and tested on pre-processed data. As 396 explained in previous section, the proposed method has several hyperparameters, which are 397 chosen according to the resulted prediction error on the validation set. Random search is used to 398 find the best value for hyperparameters to achieve the lowest prediction error among the 399 following ranges: The number of hidden layers, $h \in \{1, 2, 3, 4, 5, 6\}$, number of LSTM units in each 400 layer, $u \in \{20, 40, 60, 80, 100, 120\}$ and the dropout factor, $d \in \{0.2, 0.4, 0.6, 0.8\}$. The best 401 combination is found as 4 layers, 60 units and 0.2 of dropout. Also, rectified linear unit (ReLU) 402 is used as the nonlinear activation function. At each time step, several samples b, are grouped as 403 a batch and fed to the network. Using batch training improves both the learning accuracy and speed. A summary of the network architecture and the number of its learning parameters are 404 405 presented in Table 3. For each layer, the size of the output matrix is shown as matrix shape where 406 b represents the batch size. The input layer receives b samples of shape 60×16 and passes it to 407 the next LSTM layer with 60 hidden units and 60 time steps.

408 To the train the network Adam stochastic optimiser (Kingma and Ba, 2014) is used. The batch 409 size is set to 128 examples and the network is trained for 20 epochs using Back Propagation Through Time with early stopping on the training set. The trained model is applied on the test data and Table 4 illustrates the results.

412 **Table 3** The number of learning parameters of the proposed network in each layer and the total (*b* represents the batch size)

Layer	Output shape	# parameters
Input	(b,60,16)	0
LSTM	(b,60,60)	18240
LSTM	(b,60,60)	29040
LSTM	(b,60,60)	29040
LSTM	(b,60,60)	29040
Softmax	(b,2)	122
Total		105,482

414

learning methods (PCA - SVM); Highlighted is the best performance of each method on accuracy, F1-score, precision

417 and recall.

418

Metho	d	VARIANCE	PCA - SVM	LSTM
Accuracy		0.9325	0.9300	0.9652
F1-Score	Average	0.8575	0.8667	0.9267
	Fault	0.7542	0.7748	0.8736
Precision	Average	0.8390	0.8247	0.9038
	Fault	0.7067	0.6586	0.8167
Recall	Average	0.8796	0.8667	0.9267
	Fault	0.8086	0.9409	0.9391

419

420 **Discussion**

421

422 High detection performance of the tested models, shown in Table 4, highlights the power of 423 machine learning methods in automatic fault detection of real world WWTP data. Since the data 424 is highly unbalanced, accuracy is not the most appropriate measure. Instead, precision, as the 425 classifier's exactness, recall, as the classifier's completeness, and F1-score, as the balance 426 between precision and recall, are considered more accountable. Furthermore, the objective of 427 this work is to minimise missed faults (False Negatives) at the expense of slight increase in false 428 alarms (False Positives). Therefore, the measures on each class are presented separately, 429 highlighting results pertaining to fault detection.

430 The results show that LSTM network proposed provides superior performance with respect to 431 the other methods considered in this work. This is because LSTM has a high capacity to model 432 complex dependencies between temporal data. Other methods are not well equipped to handle 433 multi-variate time series data and model effectively their dependencies. This ability plays a

⁴¹⁵ Table 4 Results comparing the proposed method (LSTM) with statistical analysis (Variance) and traditional machine

434 significant role to detect cumulative faults which have a different pattern in comparison to the
435 typical operational patterns. Furthermore, LSTM is relatively robust to noise and other outliers,
436 which is very common in real-life time series data.

437 There is a continuous push to improve purification performance of WWTPs while at the same 438 time decreasing energy consumption. This has resulted in increased automation of operation of 439 these plants and, consequently, an increase in the number of measurement sensors. These sensors 440 are being increasingly used, not only for the environmental monitoring, but they are also 441 becoming an important tool in the management of the plants. As such detection of sensors faults 442 is essential in ensuring correct operation of the plant. Furthermore, sensor failure is difficult to 443 be manually detect by the human operator, especially when dealing with large plants with 444 multitude of sensors or small unstaffed plants. While the current systems are very efficient, there 445 is a clear need to develop methods that can reliably detect sensor faults and provide ample time 446 to the plant operators, such that environmental damage is limited when faults occur. A system 447 such as the work presented in this paper, is the first step towards implementing a fully automated 448 fault detection system that can address the issues arising from automatic management of 449 WWTPs.

450 **Conclusions**

451

452 WWTPs are key infrastructure for the protection of environment. However, being a major energy 453 consumer, it is particularly important to ensure that these plants are operated in a manner that 454 optimises treatment efficiency and energy consumption. One important aspect is detection and 455 management of faults in timely manner. Results presented in this paper have shown that there is 456 a vast potential in using Deep Neural Networks in managing WWTP faults and this work is only 457 the first step in this direction. Not only the proposed method outperformed traditional methods, 458 but the performance achieved in fault detection (recall) of over 92% will enable a new class of 459 WWTP monitoring and management that require very little human supervision. In addition, these 460 methods allow integration with Environmental Decision Support Systems that enable WWTPs 461 to maintain high performance and low emissions, even in response to unexpected events, where 462 faults can be acted upon in a timely manner with minimal environmental impact. It is expected 463 that the work will further encourage the use of Deep Neural Networks, not only in WWTP 464 management, but also in general field of environmental protection.

465

466 **References**

- 467 Abadi, M., Agarwal, A., Barham, P., Brevdo, E., Chen, Z., Citro, C., Corrado, G. S., Davis, A., Dean,
- J., Devin, M., Ghemawat, S., Goodfellow, I., Harp, A., Irving, G., Isard, M., Jia, Y., Jozefowicz, R., Kaiser, L.,
 Kudlur, M., Levenberg, J., Man'e, D., Monga, R., Moore, S., Murray, D., Olah, C., Schuster, M., Shlens, J., Steiner,
 B., Sutskever, I., Talwar, K., Tucker, P., Vanhoucke, V., Vasudevan, V., Vi'egas, F., Vinyals, O., Warden, P.,
 Wattenberg, M., Wicke, M., Yu, Y., Zheng, X., 2015. TensorFlow: Large-scale machine learning on heterogeneous
 systems. http://tensorflow.org/.
- 473 Ansari, M., Othman, F., Abunama, T. and El-Shafie, A., 2018. Analysing the accuracy of machine learning techniques
 474 to develop an integrated influent time series model: case study of a sewage treatment plant, Malaysia. Environmental
 475 Science and Pollution Research, 25(12), pp.12139-12149.
- Bo, C., Wu, M., 2009. Research of intrusion detection based on principal components analysis. In: 2009 Second
 International Conference on Information and Computing Science. pp. 116–119.

- Boyd, G., Na, D., Li, Z., Snowling, S., Zhang, Q. and Zhou, P., 2019. Influent Forecasting for Wastewater Treatment
 Plants in North America. Sustainability, 11(6), p.1764.
- 480 Carlsson, B.; Zambrano, J. Fault detection and isolation of sensors in aeration control systems. Water Sci. Technol. 2016,
 481 73, 648–653.
- Che Mid, E. and Dua, V., 2018. Fault detection in wastewater treatment systems using multiparametric programming.
 Processes, 6(11), p.231.
- Chen, A.; Zhou, H.; An, Y.; Sun, W., 2016. Pca and pls monitoring approaches for fault detection of wastewater treatment
 process. In Proceedings of the 2016 IEEE 25th International Symposium on Industrial Electronics (ISIE), Santa Clara,
 CA, USA, 8–10 June 2016; pp. 1022–1027.
- 487 Chandola, V., Banerjee, A., Kumar, V., 2009. Anomaly detection: A survey. *ACM computing surveys* (CSUR) 41 (3), 15.
- Cheng, C.-Y., Hsu, C.-C., Chen, M.-C., 2010. Adaptive kernel principal component analysis (kpca) for monitoring small disturbances of nonlinear processes. *Industrial & Engineering Chemistry Research* 49 (5), 2254–2262.
- 491 Chollet, F., et al., 2015. Keras. https://github.com/fchollet/keras.

- 492 Corominas, L., Garrido-Baserba, M., Villez, K., Olsson, G., Cort'es, U., Poch, M., 2018. Transforming data into
 493 knowledge for improved wastewater treatment operation: A critical review of techniques.
 494 *Environmental modelling & software* 106, 89–103.
- Dellana, S. A., West, D., 2009. Predictive modeling for wastewater applications: Linear and nonlinear approaches.
 Environmental Modelling & Software 24 (1), 96–106.
- Deng, X., Tian, X., 2013. Nonlinear process fault pattern recognition using statistics kernel pca similarity factor. Neurocomputing 121, 298–308.
- 499 Du, X., Wang, J., Jegatheesan, V., Shi, G., 2018. Dissolved oxygen control in activated sludge process using a neural network-based adaptive pid algorithm. *Applied Sciences* 8 (2), 261.
- Fan, X.-w., Du, S.-x., Wu, T.-j., 2004. Rough support vector machine and its application to wastewater treatment processes. *Control and Decision*. 19, 573–576.
 Granata, F., Papirio, S., Esposito, G., Gargano, R. and de Marinis, G., 2017. Machine learning algorithms for the
 - Granata, F., Papirio, S., Esposito, G., Gargano, R. and de Marinis, G., 2017. Machine learning algorithms for the forecasting of wastewater quality indicators. Water, 9(2), p.105.
- 505 Garcia-Alvarez, D., 2009. Fault detection using principal component analysis (pca) in a wastewater treatment plant
 506 (wwtp). In: Proceedings of the International Students Scientific Conference. pp. 1–10.
- 507 George, A., 2012. Anomaly detection based on machine learning: dimensionality reduction using pca and classification
 508 using svm. *International Journal of Computer Applications* 47 (21).
- 509 Goodfellow, I., Bengio, Y., Courville, A., Bengio, Y., 2016. Deep learning. Vol. 1. MIT press Cambridge.
- 510 Grieu, S., Thiery, F., Traor'e, A., Nguyen, T. P., Barreau, M., Polit, M., 2006. Ksom and mlp neural networks for on511 line estimating the efficiency of an activated sludge process. *Chemical Engineering Journal* 116 (1), 1–11.
 512 Grieu, S., Traor'e, A., Polit, M., 2001. Fault detection in a wastewater treatment plant. In: Emerging Technologies and
- 512 Grieu, S., Traor'e, A., Polit, M., 2001. Fault detection in a wastewater treatment plant. In: Emerging Technologies and 513 Factory Automation, 2001. Proceedings. 2001 8th IEEE International Conference on. IEEE, pp. 399–402.
- Hamed, M. M., Khalafallah, M. G., Hassanien, E. A., 2004. Prediction of wastewater treatment plant performance using
 artificial neural networks. *Environmental Modelling & Software* 19 (10), 919–928.
- Hermans, M., Schrauwen, B., 2013. Training and analysing deep recurrent neural networks. In: Advances in neural information processing systems. pp. 190–198.
- 518 Hochreiter, S., Schmidhuber, J., 1997. Long short-term memory. *Neural computation* 9 (8), 1735–1780.
- Honggui, H.; Ying, L.; Junfei, Q. A fuzzy neural network approach for online fault detection in waste water treatment process. Comput. Electr. Eng. 2014, 40, 2216–2226
- Jin, G., Englande Jr, A., 2006. Prediction of swimmability in a brackish water body. *Management of Environmental Quality: An International Journal* 17 (2), 197–208.
- 523 Kingma, D. P., Ba, J., 2014. Adam: A method for stochastic optimization. arXiv preprint arXiv:1412.6980.
- Maier, H. R., Dandy, G. C., 2000. Neural networks for the prediction and forecasting of water resources variables: a review of modelling issues and applications. *Environmental modelling & software* 15 (1), 101–124.
- 526 Olah, C., 2015. http://colah.github.io/posts/2015-08-Understanding-LSTMs.
- 527 Oliveira-Esquerre, K. P., Seborg, D. E., Bruns, R. E., Mori, M., 2004. Application of steady-state and dynamic modeling
 528 for the prediction of the bod of an aerated lagoon at a pulp and paper mill: Part i. linear approaches. *Chemical* 529 *Engineering Journal* 104 (1-3), 73–81.
- 530 Olsson, G., Newell, B., 1999. *Wastewater treatment systems*. IWA publishing.
- Padhee, S., Gupta, N., Kaur, G., 2012. Data driven multivariate technique for fault detection of waste water treatment
 plant. *International Journal of Engineering and Advanced Technology* 1, 45.
- Pena, E. H. M., de Assis, M. V. O., Proena, M. L., Nov 2013. Anomaly detection using forecasting methods arima and hwds. In: 2013 32nd International Conference of the Chilean Computer Science Society (SCCC). pp. 63–66.

- 535 Poch, M., Comas, J., Rodríguez-Roda, I., Sanchez-Marre, M. and Cortés, U., 2004. Designing and building real 536 environmental decision support systems. Environmental Modelling & Software, 19(9), pp.857-873.
- 537 Sanchez-Fernández, A.; Fuente, M.J.; Sainz-Palmero, G.I. Fault detection in wastewater treatment plants using 538 distributed pca methods. 2015 IEEE 20th Conference on Emerging Technologies & Factory Automation (ETFA), 539 Luxembourg, Germany, 8-11 September 2015; pp. 1-7
- 540 Shewhart, W. A., 1931. Economic control of quality of manufactured product. ASQ Quality Press.

- 541 Smith, L. I., 2002. A tutorial on principal components analysis. Tech. rep., Department of Computer Science, University 542 of Otago, New Zealand.
- 543 Sun, A.Y. and Scanlon, B.R., 2019. How can big data and machine learning benefit environment and water management: 544 A survey of methods, applications, and future directions. Environmental Research Letters. 545
- Tron, T., Resheff, Y. S., Bazhmin, M., Weinshall, D., Peled, A., 2018. Arima-based motor anomaly detection in 546 schizophrenia inpatients. In: Biomedical & Health Informatics (BHI), 2018 IEEE EMBS International Conference on. IEEE, pp. 430-433.
- 548 Villez, K., Vanrolleghem, P. A., Corominas, L., 2016. Optimal flow sensor placement on wastewater treatment plants. 549 Water research 101, 75-83.
- 550 Waibel, A., 1989. Modular construction of time-delay neural networks for speech recognition. Neural computation 1 (1), 551 39-46.
- 552 Xiao, H., Huang, D., Pan, Y., Liu, Y., Song, K., 2017. Fault diagnosis and prognosis of wastewater processes with 553 554 555 incomplete data by the auto-associative neural networks and arma model. Chemometrics and Intelligent Laboratory Systems 161, 96-107.
- Yaacob, A. H., Tan, I. K. T., Chien, S. F., Tan, H. K., Feb 2010. Arima based network anomaly detection. In: 2010 556 Second International Conference on Communication Software and Networks. pp. 205-209.

557 558 Yoo, C. K., Villez, K., Van Hulle, S. W., Vanrolleghem, P. A., 2008. Enhanced process monitoring for wastewater treatment systems. Environmetrics: The official journal of the International Environmetrics Society 19 (6), 602-617.

559 Zhang, D., Hølland, E. S., Lindholm, G., Ratnaweera, H., 2017. Hydraulic modeling and deep learning based flow 560 forecasting for optimizing inter catchment wastewater transfer. Journal of Hydrology, 567, 792-802.

561 Zhang, D., Holland, E. S., Lindholm, G., Ratnaweera, H., 2018. Enhancing operation of a sewage pumping station for 562 inter catchment wastewater transfer by using deep learning and hydraulic model. arXiv preprint arXiv:1811.06367.

563 Zhang, Q., Li, Z., Snowling, S., Siam, A. and El-Dakhakhni, W., 2019. Predictive models for wastewater flow forecasting 564 based on time series analysis and artificial neural network. Water Science and Technology, 80(2), pp.243-253.

565 Zhou, P., Li, Z., Snowling, S., Baetz, B.W., Na, D. and Boyd, G., 2019a. A random forest model for inflow prediction at 566 wastewater treatment plants. Stochastic Environmental Research and Risk Assessment, 33(10), pp.1781-1792.

567 Zhou, P., Li, Z., Snowling, S., Goel, R. and Zhang, Q., 2019b. Short-Term Wastewater Influent Prediction Based on 568 Random Forests and Multi-Layer Perceptron. JOURNAL OF ENVIRONMENTAL INFORMATICS LETTERS, 569 1(2), pp.87-93.