

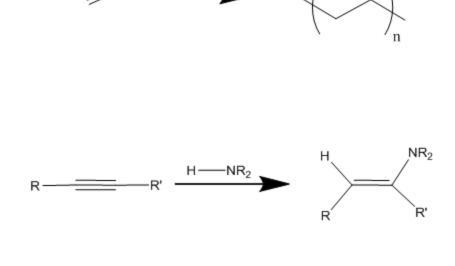
### **INTRODUCTION**

Titanium complexes possessing sterically encumbered ligands have allowed for the preparation of reactive moieties (imido, alkylidene, and alkylidyne species) relevant to a wide range of reactions, including:

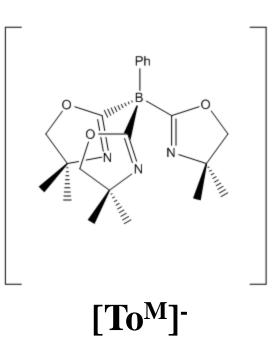
•Olefin polymerization

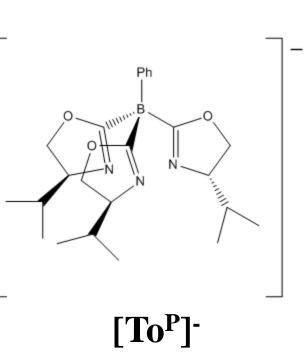
and

•Alkyne hydroamination



We have previously prepared two bulky ligands, tris(4,4-dimethyl-2oxazolinyl)phenyl borate [To<sup>M</sup>]<sup>-</sup> and the related chiral ligand, tris(4isopropyl-2-oxazolinyl)phenyl borate [To<sup>P</sup>]<sup>-</sup> for use in the synthesis of transition metal complexes:

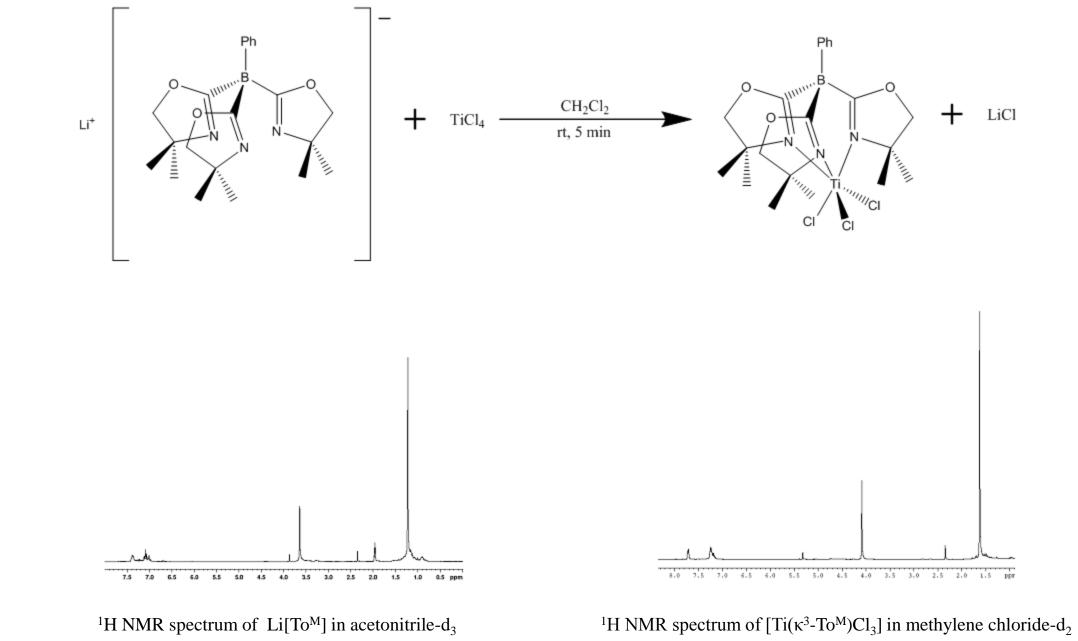




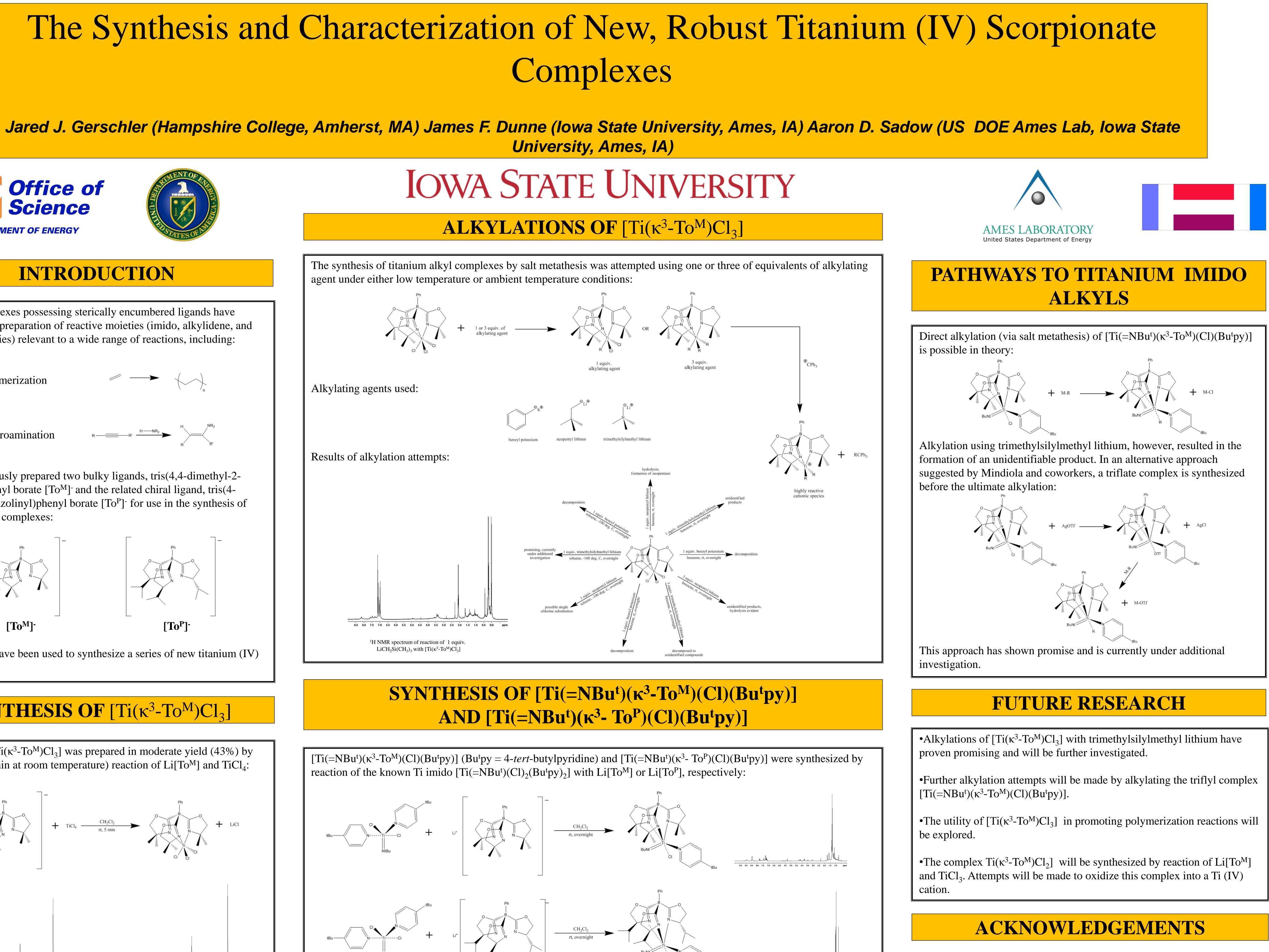
These ligands have been used to synthesize a series of new titanium (IV) complexes.

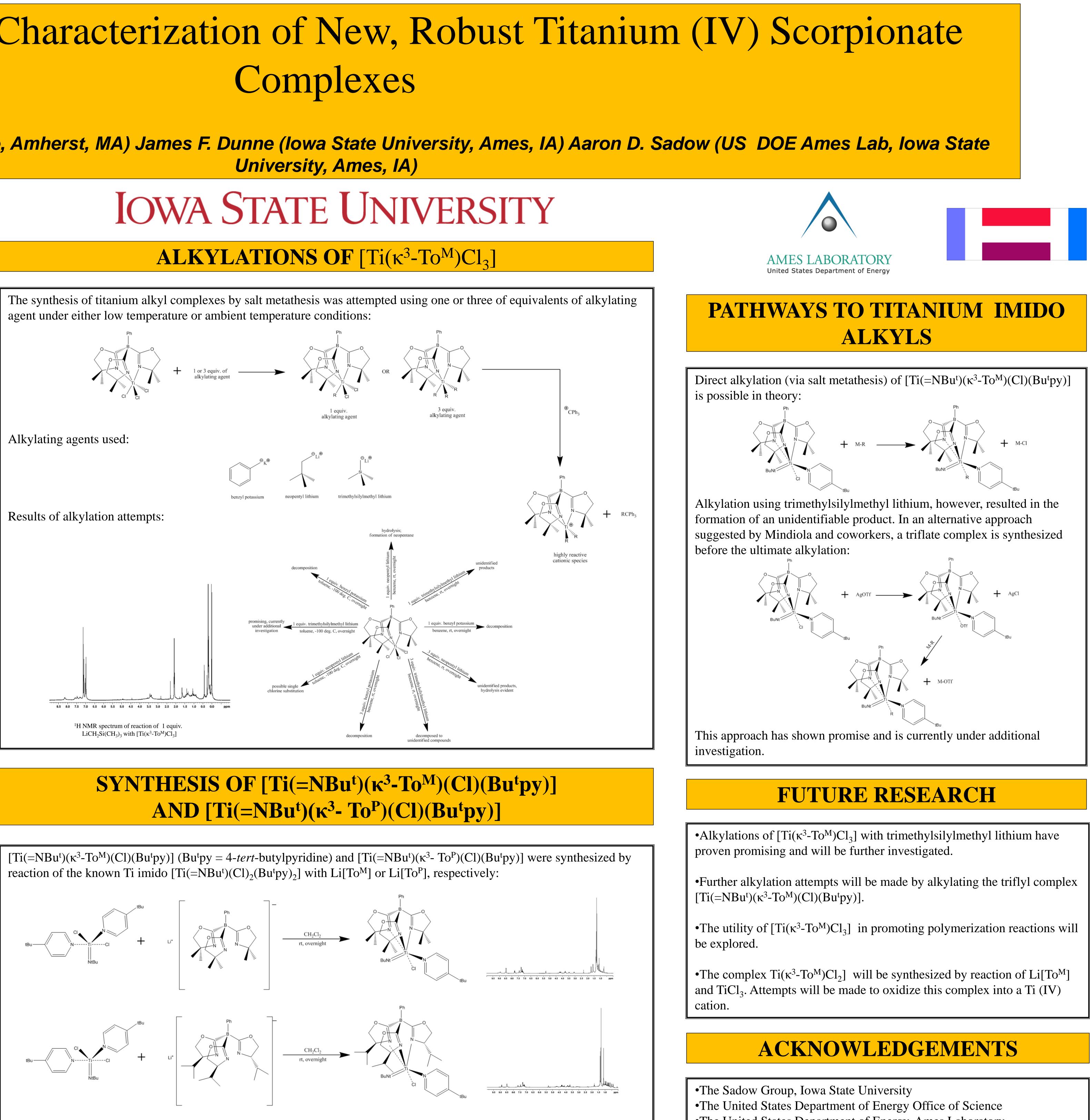
## **SYNTHESIS OF** $[Ti(\kappa^3-To^M)Cl_3]$

The complex  $[Ti(\kappa^3-To^M)Cl_3]$  was prepared in moderate yield (43%) by the rapid (< 1 min at room temperature) reaction of Li[To<sup>M</sup>] and TiCl<sub>4</sub>:



# Complexes





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