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## Lecture 12, Part 1: Role of alkoxy silanes for the design of silica-based nanomaterials

Kazuyuki Kuroda

*Waseda University, Japan*

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US-Japan Winter School on New Functionality in Glass  
Kyoto University, Kyoto, Japan, January 15, 2008

# **Role of alkoxysilanes for the design of silica-based nanomaterials**

**Kazuyuki Kuroda**

**Faculty of Science and Engineering, Waseda University  
Kagami Memorial Laboratory for Materials Science &  
Technology, Waseda University  
CREST, Japan Science and Technology Agency**

# OUTLINE

Background

Mesoporous materials

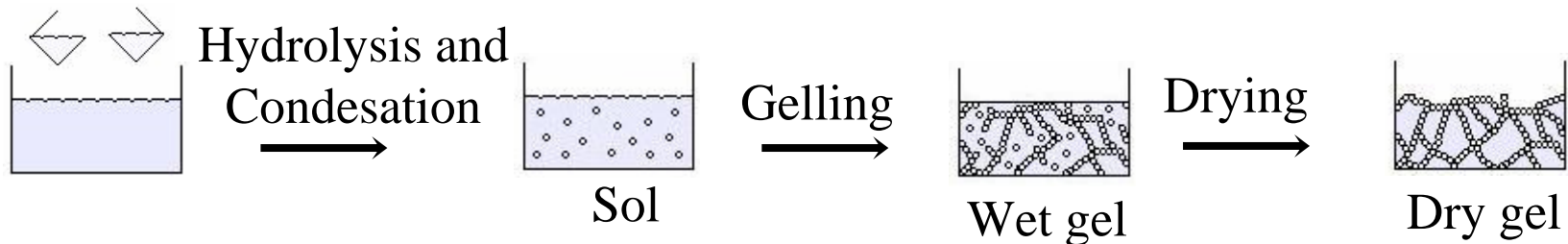
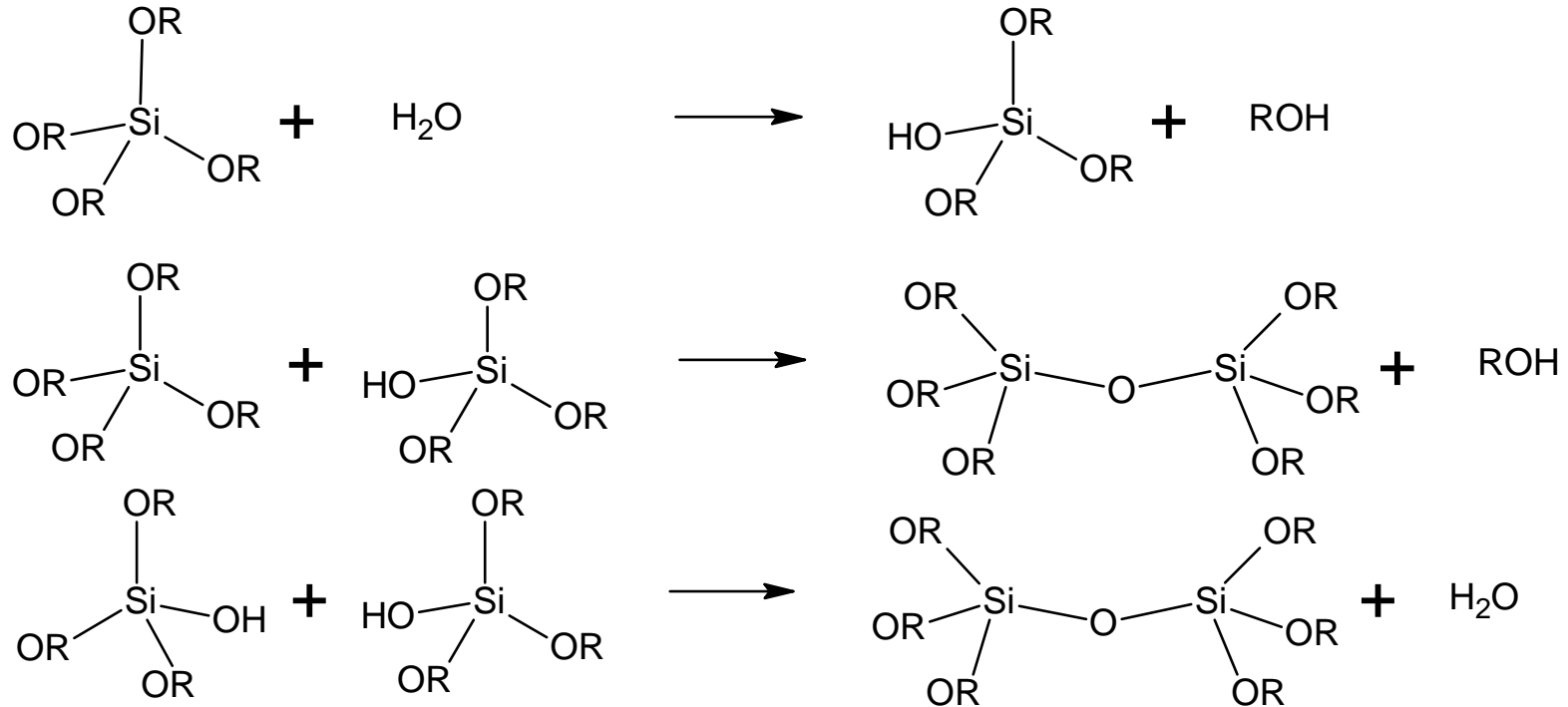
Mesoporous films utilizing alkoxysilanes

Design of alkoxysilanes and self-assembly

Varieties and possibilities

# SOL-GEL Process

A. K. Varshneya, Fundamentals of Inorganic Glasses, p. 521-530.



**Morphological control: Fiber, Thin film, Bulk glass, etc.**



# Some Advantages of the Sol-Gel Method over Conventional Melting for Glass

**Brinker & Scherrer, "Sol-Gel Science", (1990) Ch. 14 Table 1**

1. Better homogeneity from raw materials.
2. Better purity from raw materials.
3. Lower temperature of preparation.
  - a. Save energy;
  - b. Minimize evaporation loss
  - c. Minimize air pollution;
  - d. No reaction with containers;
  - e. Bypass phase separation;
  - f. Bypass crystallization;
4. New noncrystalline solids outside the range of normal glass formation.
5. New crystalline phases from new noncrystalline solids.
6. Better glass products from special properties of gel.
7. Special products such as films.

# Some Disadvantages of the Sol-Gel Method

**Brinker & Scherrer, “Sol-Gel Science”, (1990) Ch. 14 Table 2**

1. High cost of raw materials.
2. Large shrinkage during processing.
3. Residual fine pores.
4. Residual hydroxyl.
5. Residual carbon.
6. Health hazards of organic solutions.
7. Long processing times.

# Tetraalkoxysilanes

Tetraalkoxysilanes  $\text{Si}(\text{OR})_4$

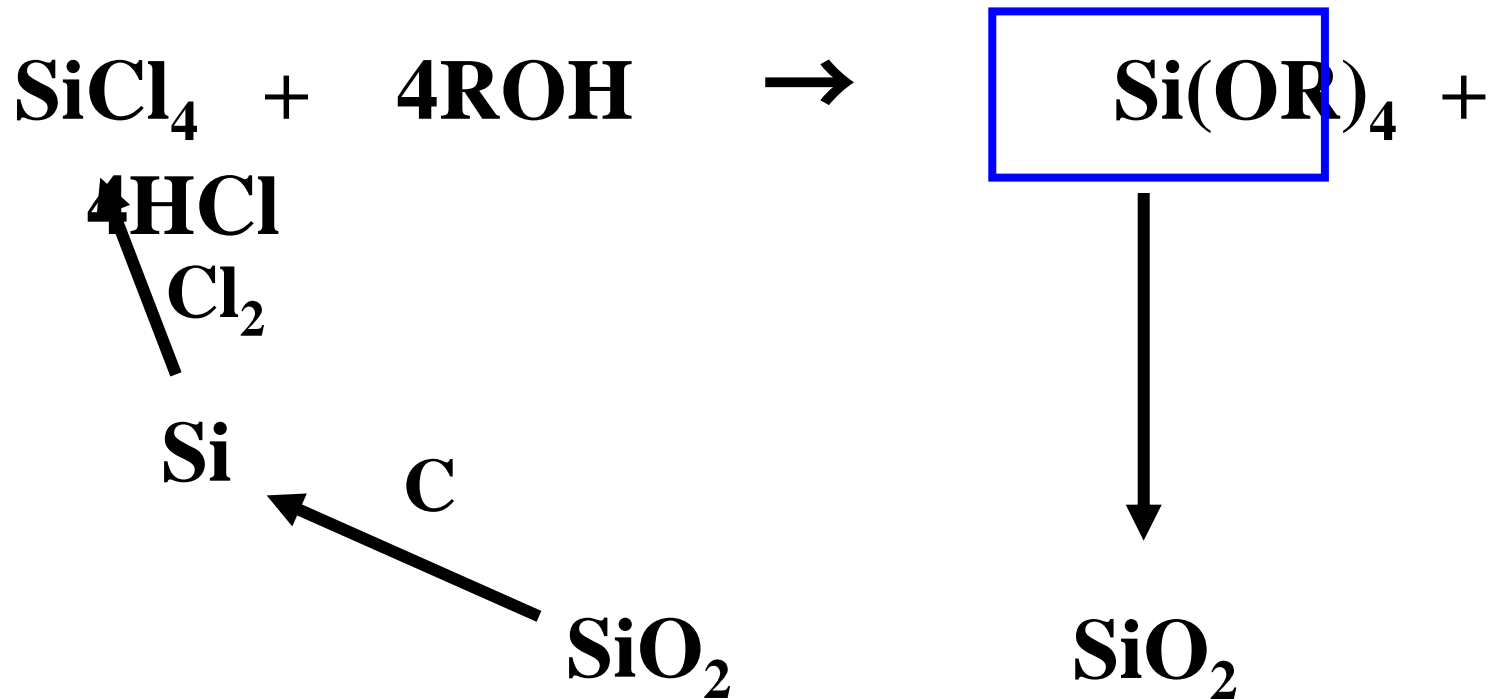
$\text{R} = \text{CH}_3$  (b.p.  $121\text{ }^\circ\text{C}$ ),

$\text{C}_2\text{H}_5$  (b.p.  $169\text{ }^\circ\text{C}$ ), etc.

**Well defined monomeric  $\text{SiO}_4$  unit**

**Reactivity of alkoxy groups  
(hydrolysis and condensation)**

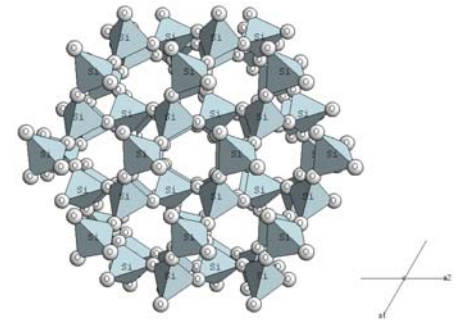
# Synthesis of tetraalkoxysilane



# Si-O system: from Lattice to Molecules

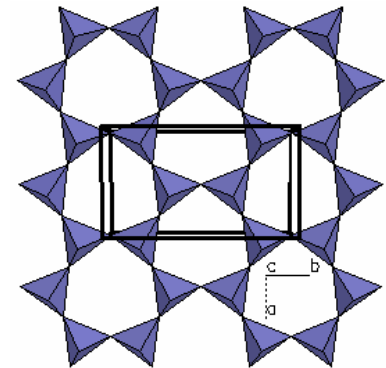
3D Lattice:

$\text{SiO}_2$  (Quartz, Cristobalite,.... )  
zeolites and mesoporous silica



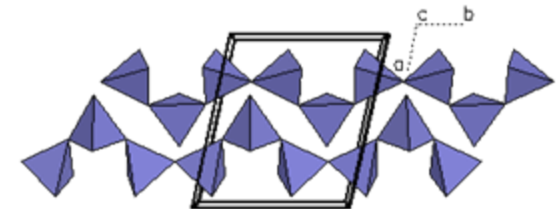
2D Lattice:

layered silicates (Mica, Kaolinite.....)



1D Lattice:

chain silicates (pyroxene, .....



Clusters

$\text{Si}_8\text{O}_{20}^{8-}$  .....

Molecules:

$\text{Si}(\text{OC}_2\text{H}_5)_4$ ,  $\text{Si}(\text{OH})_4$  .....

# OUTLINE

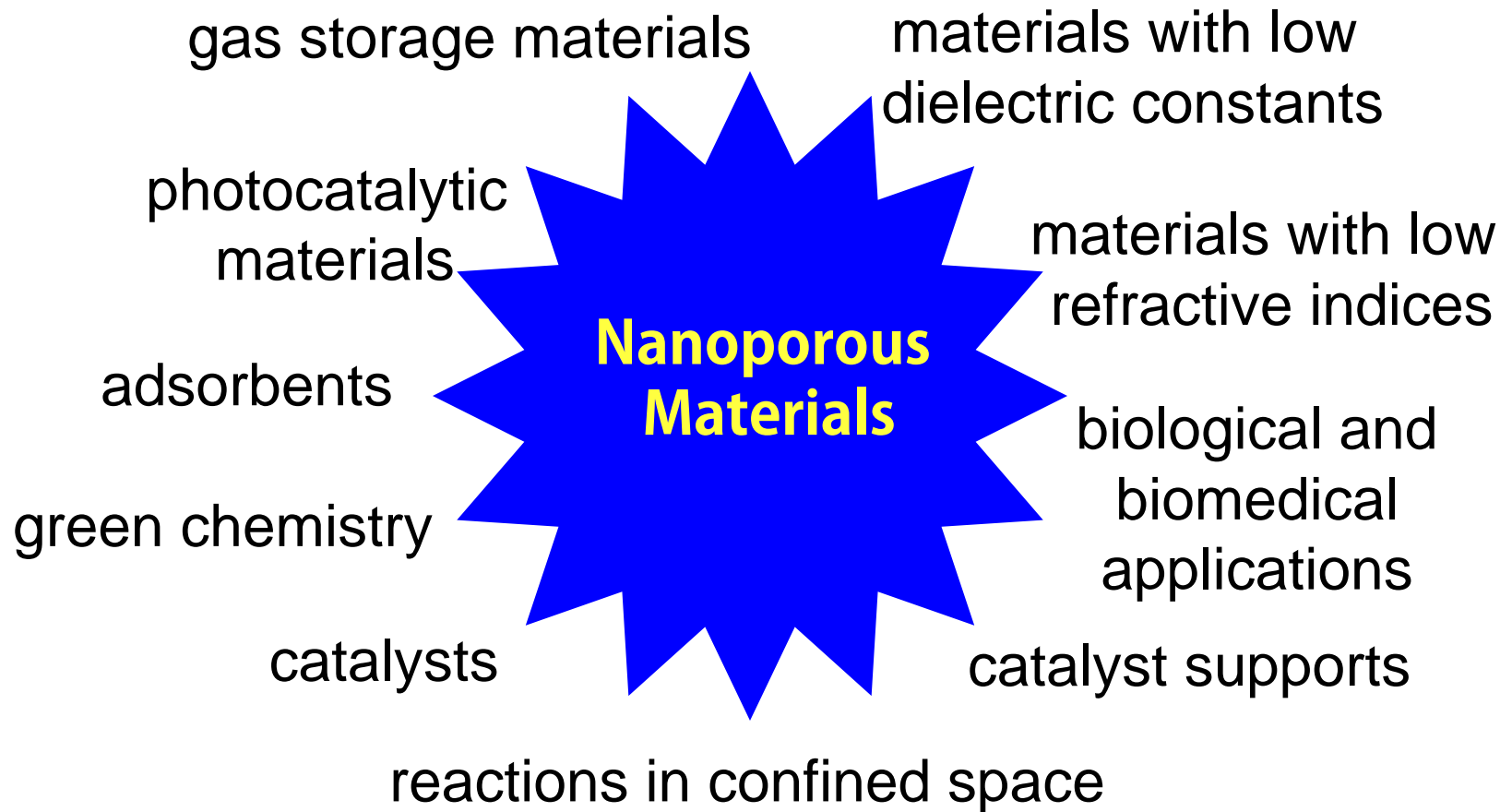
Background

Mesoporous materials

Mesoporous films utilizing alkoxysilanes

Design of alkoxysilanes and self-assembly

Varieties and possibilities

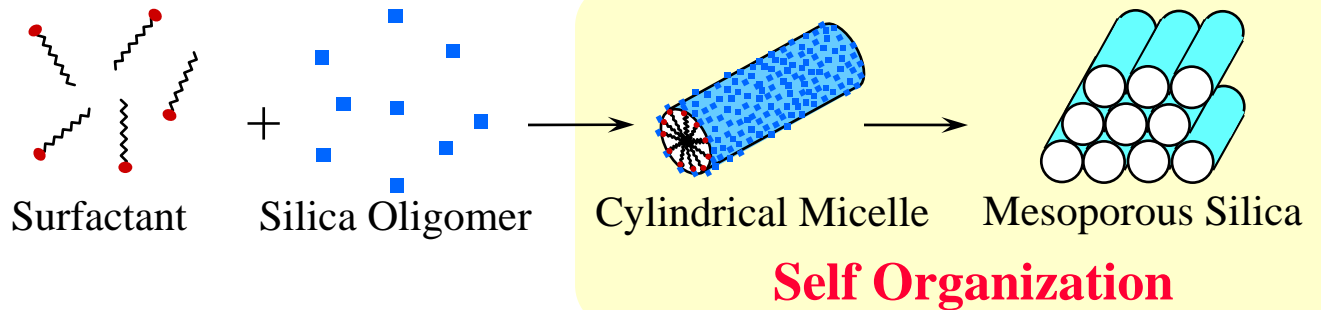


Design of Novel Porous Materials at a nanometer scale



# Mesoporous Materials

*Regularly Arranged Mesopores (Pore: 2 ~ 50 nm)  
Supramolecular Templating (Surfactant Micelles)*



100nm

## 1. Mesophases

2D-Hexagonal, 3D-Hexagonal, Cubic, Lamellar

## 2. Pore Sizes

Alkyl Chain Length of Surfactant, Expander Molecules  
Non-ionic Surfactants

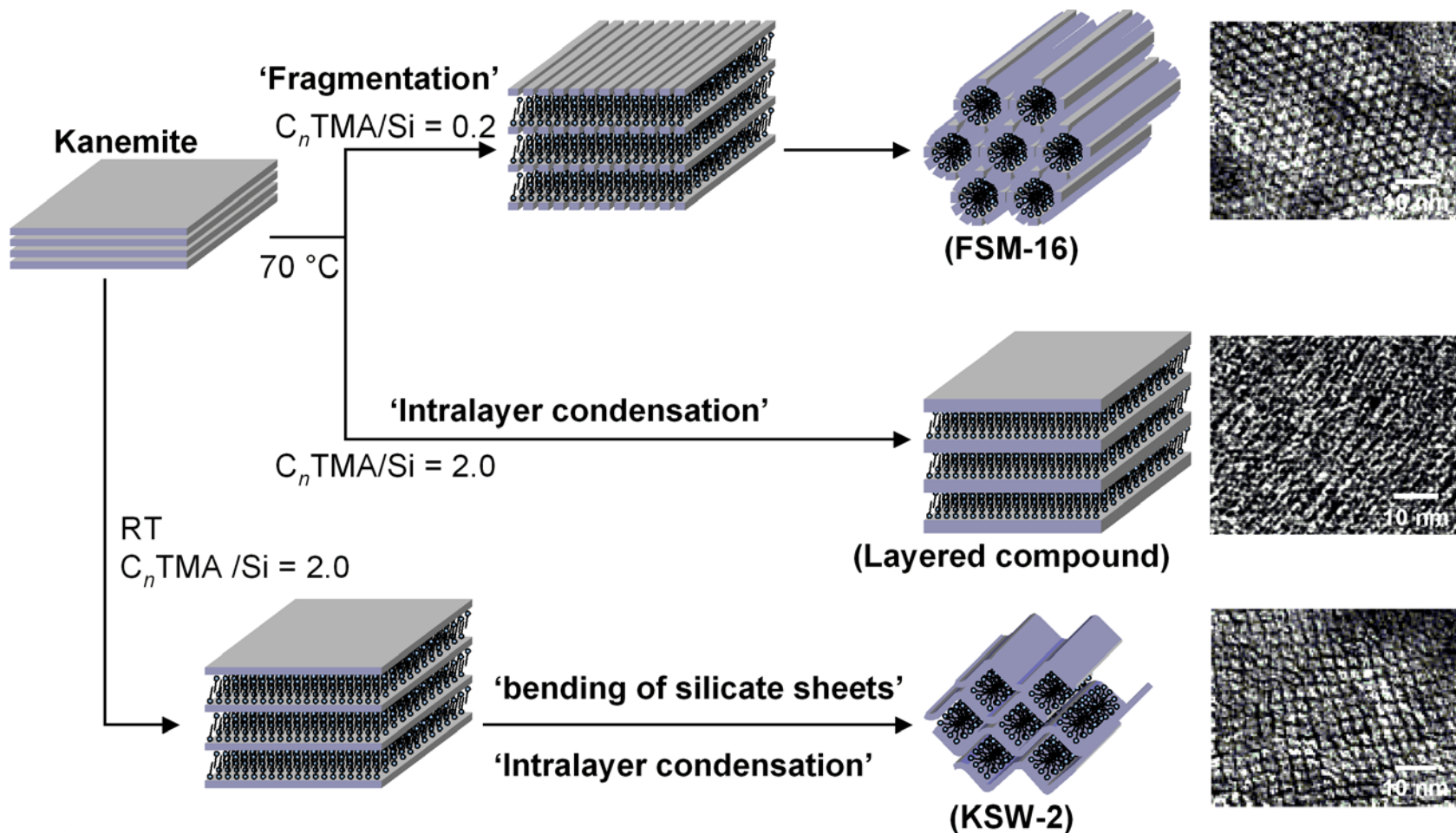
## 3. Wall Composites

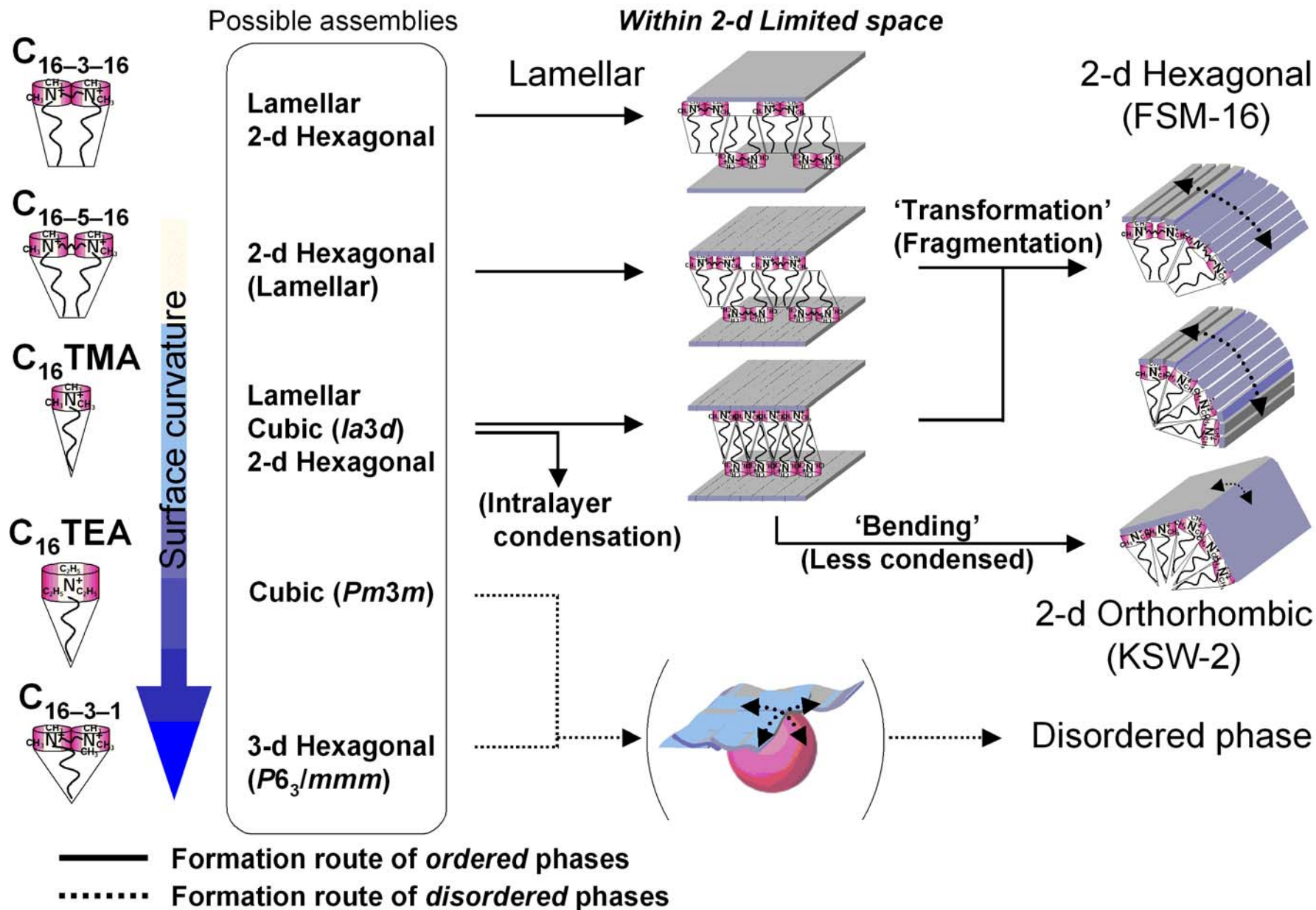
Silica, Alumina, Titania, Zirconia, Hafnia, e.t.c.

## 4. Macroscopic Morphologies

Particle, Film, Sphere, Fiber, Monolith







# Design of nanoporous materials

## Porosity

Pore size, pore length, pore volume,  
2D (orientation, uniaxial,...), 3D, Hierarchical  
Ordered, Disordered  
Straight pore, Cage-type pore, Chiral  
Open pore and/or closed pore, Defects,.....  
Pore surface/interface  
“Entrance/Exit” and Outer surface  
Static or Dynamic, Stimuli-responsive

## Wall composition and structure

Metals, Oxides, Non-oxides, Organics,  
Polymers, Metal complexes, Hybrids,  
Supramolecules.....  
Crystalline, Amorphous,..... , Density,.....

## Morphology

Powders, Monodispersed Particles, Hollow  
spheres, Monoliths, **Films**, Fibers, .....

## Synthetic methods

**Surfactants**  
**Cooperative,**  
**Lyotropic liquid**  
**crystals, .....**  
**Surfactant-free,**  
**Magnetic field,**  
**Substrate surface,**  
**Phase transition,**  
.....

# OUTLINE

Background

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Mesoporous films utilizing alkoxysilanes

Design of alkoxysilanes and self-assembly

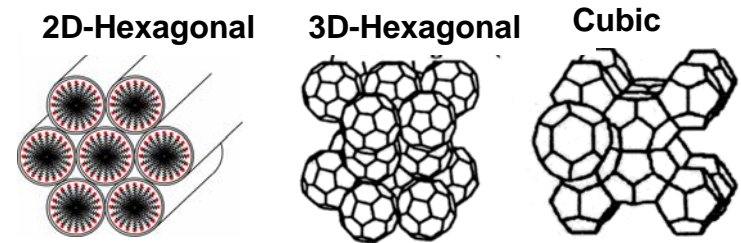
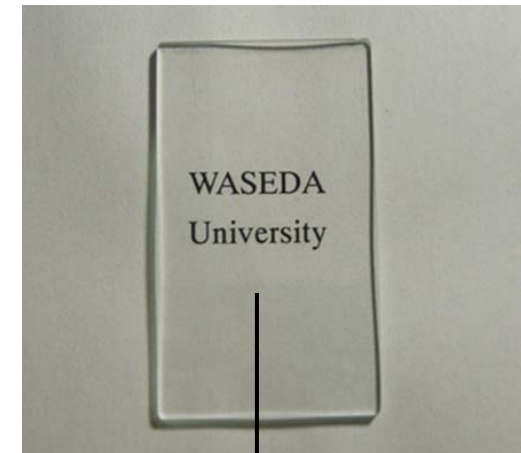
Varieties and possibilities

# Mesoporous Films

- Homogeneous mesopores
- Large specific surface areas
- High transparency
- Various mesostructures
- Various chemical compositions  
(Silica, Transition Metal Oxides,  
Metals, Semiconductors, etc.)
- Controlled arrangements of  
mesochannels and mesocages



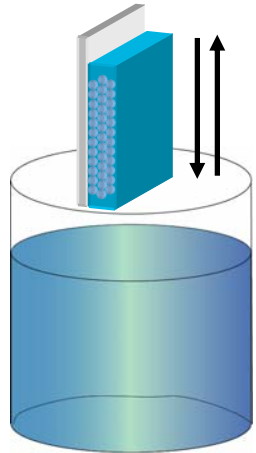
Optical, Electronic, and Molecular Devices,  
Low-*k* Dielectrics, Photocatalysts, Sensors,  
Biomedical, ...



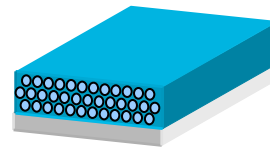
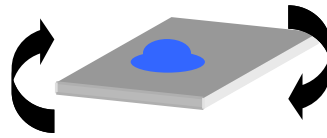
Various Mesostructures

# Synthetic methods

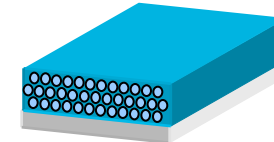
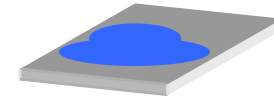
## ■ EISA (Evaporation Induced Self-Assembly)



**Dip-Coating**



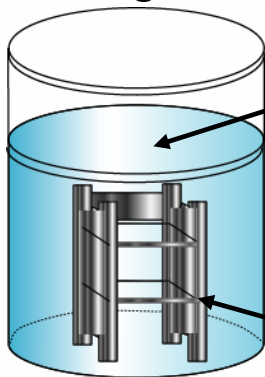
**Spin-Coating**



**Casting**

## ■ Hydrothermal Synthesis

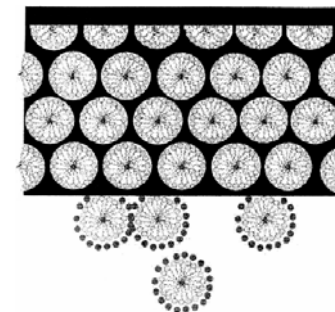
(Heterogeneous Nucleation and Growth)



**Air-Water Interface**

**Solid-Water Interface**

**Model<sup>a</sup>**



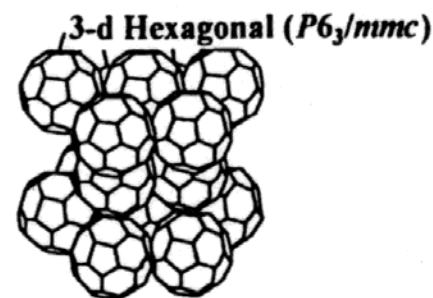
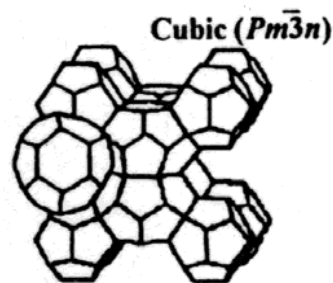
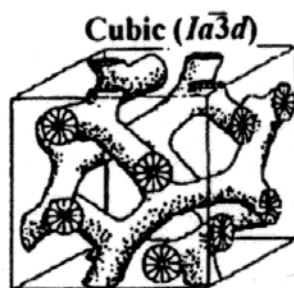
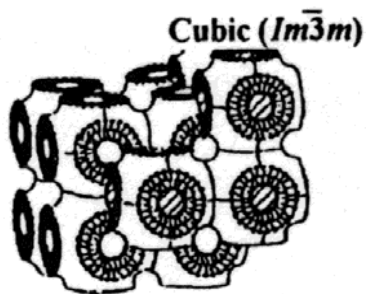
a) H. Yang, G. A. Ozin, *Nature*, 1996, 379, 703.



# Mesoporous Silica Films

## Various Mesostructures, Conditions

- $Pm\bar{3}n$ ,  $Im\bar{3}m$  (P123<sup>a</sup>, F127<sup>a</sup>, CTEABr<sup>b</sup>)
- Lamellar (SDS<sup>c</sup>, Anionic Surfactant)
- $P6_3/mmc$  (CTAB<sup>d,e</sup>)
- $Ia\bar{3}d$  (Brij56<sup>f</sup>)
- $R3m$  (P123<sup>g</sup>)
- $p6mm$  (Basic Condition<sup>h</sup>)



a) Zhao, D., Stucky, G. D., *Adv.Mater.*, **1998**, 10, 1380.

b) Zhao, D., Stucky, G. D., *Chem. Commun.*, **1998**, 2499.

c) Huang, M. H., Zink, J. I., *Langmuir*, **1998**, 14, 7331

d) Besson, S., Boilot, J.-P., *J. Phys Chem. B* **2000**, 104, 12093.

e) Grosso, D., Babonneau, F., *J. Mater. Chem.*, **2000**, 10, 2085.

f) Hayward, R. C., Chmelka, B. F., *Langmuir*, **2004**, 20, 5998.

g) Eggiman, B. W., Hillhouse, H. W., *Chem. Mater.*, **2006**, 18, 723.

h) Park, S. S., Ha, C.-S. *Chem.Commun.*, **2004**, 1986.

# Mesoporous Silica Film (Hydrothermal)

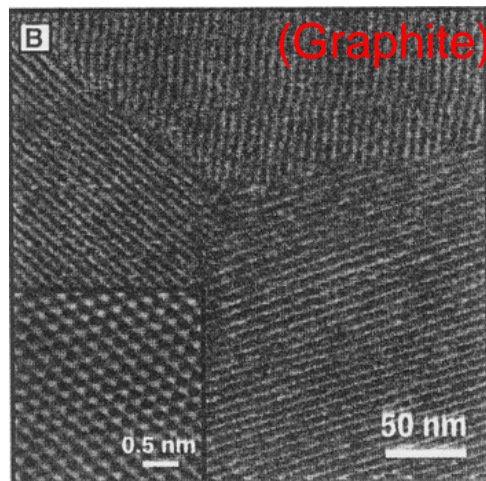
## ■ Hydrothermal Synthesis

(On Mica, Graphite & Air-Water Interface, 2D-Hexagonal)

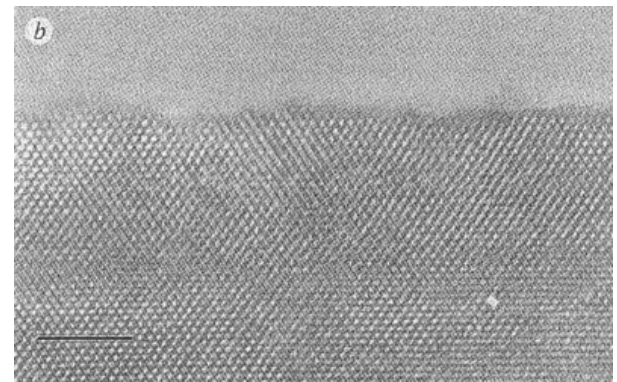
SEM<sup>a</sup>



AFM<sup>c</sup>



TEM<sup>a</sup>



- Highly Ordered 2D-Hexagonal Mesoporous Structure
- Alignment Control of Mesochannels Reflected the Symmetry of Substrates

a) H. Yang, G. A. Ozin, *Nature*, **1996**, 379, 703.

b) H. Yang, G. A. Ozin, *J.Mater.Chem.*, **1997**, 7, 1755

c) I. A. Aksay, et al., *Science*, **1996**, 273, 892.

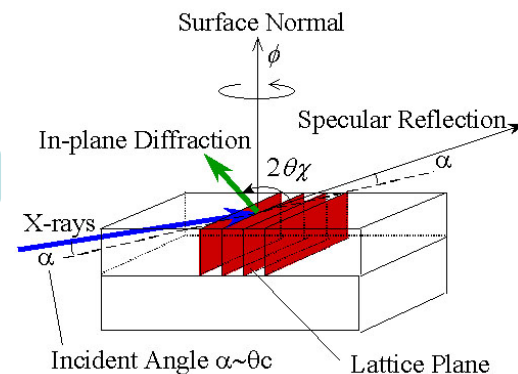
d) H. Yang, G. A. Ozin, *Nature*, **1996**, 381, 589.



# Characterization

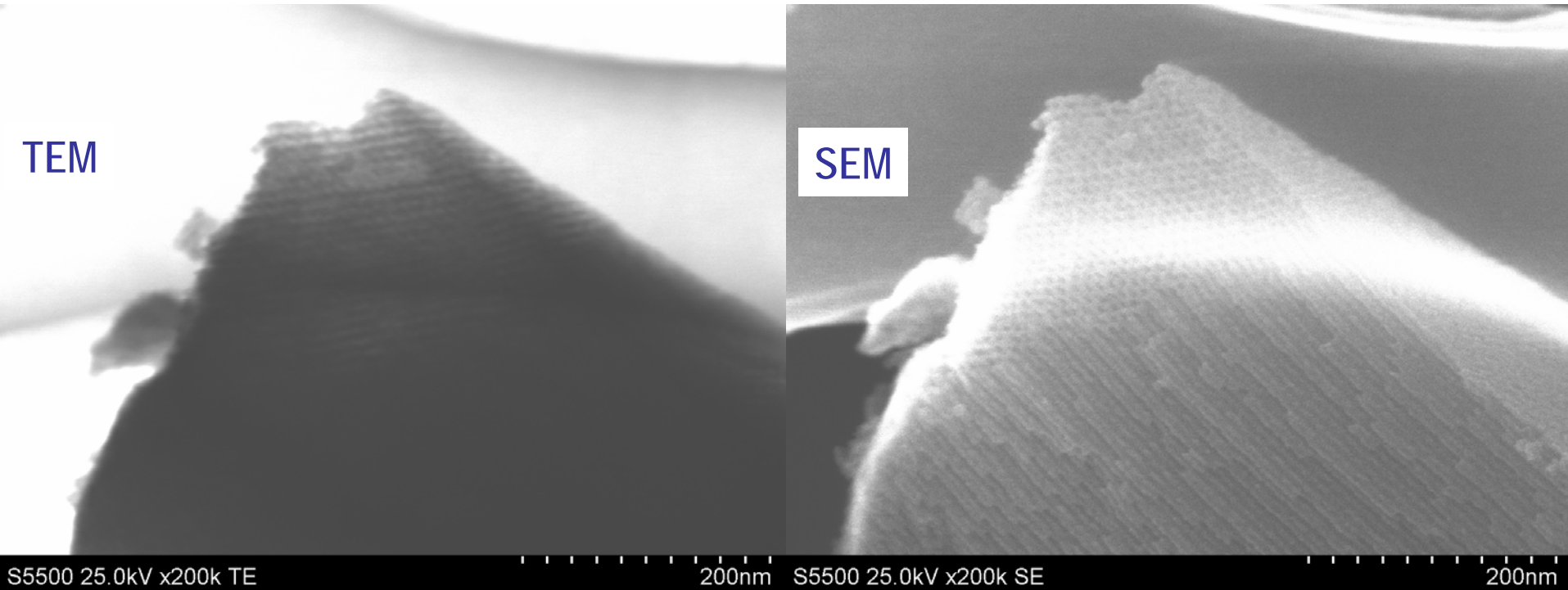
- X-Ray Diffraction (Out-Of-Plane, In-Plane, 2-Dimensional<sup>l</sup>)
- *In-Situ* Time-Resolved Small Angle X-Ray Scattering<sup>a-f</sup>
- Small Angle Neutron Scattering<sup>i</sup>
- High Resolution Scanning Electron Microscopy (HR-SEM)<sup>g,h</sup>
- Transmission Electron Microscopy (TEM)
- Gas Adsorption
- Secular X-Ray Refractivity
- Positron Annihilation
- Ellipsometry
- etc....

## In-Plane XRD



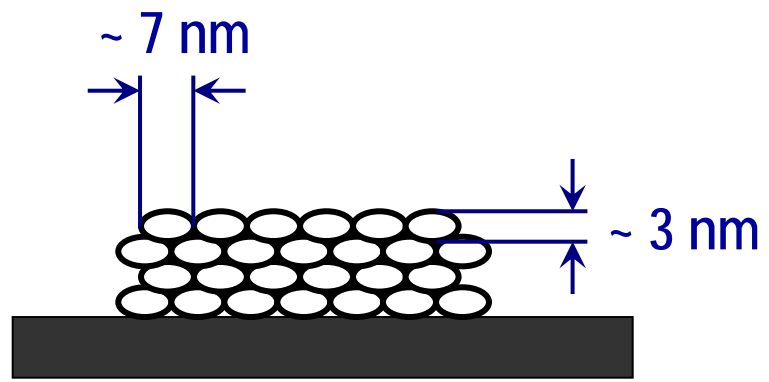
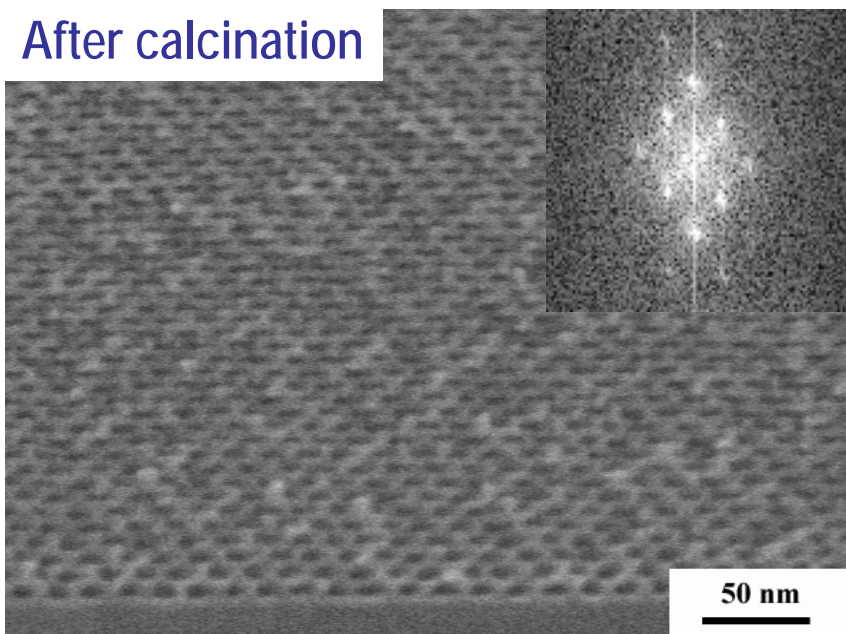
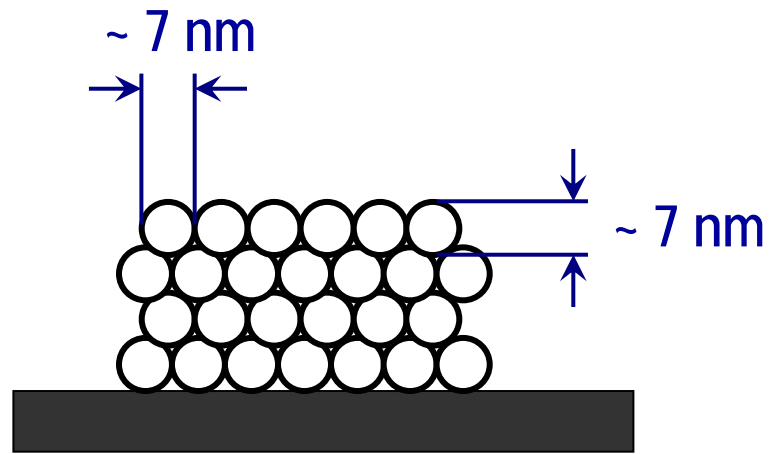
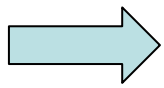
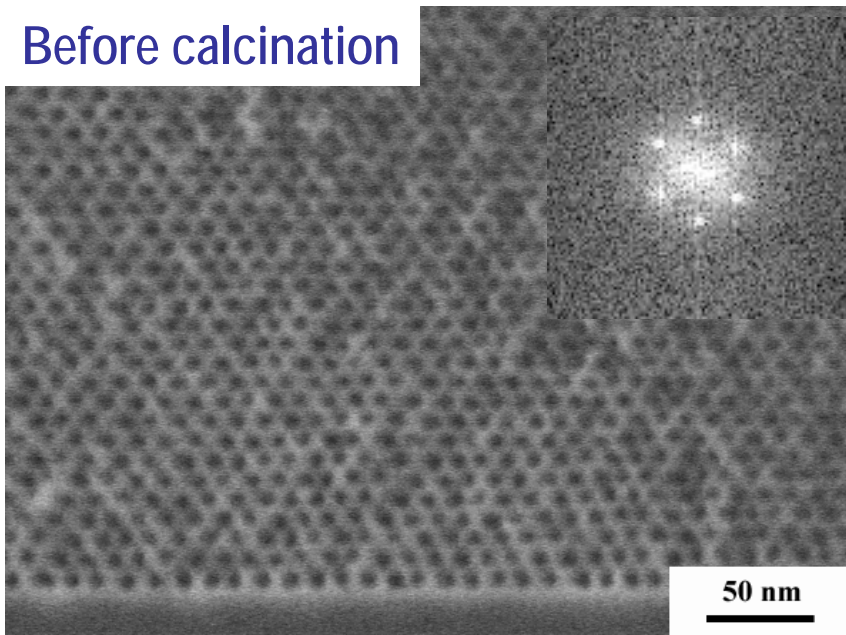
- a) Grosso, D., Babonneau, F., *Chem. Mater.*, **2001**, 13, 1848.
- b) Grosso, D., Amenitsch, H., *Chem. Comm.*, **2002**, 748.
- c) Doshi, D. A., Brinker, C. J., *J. Am. Chem. Soc.*, **2003**, 125, 11646.
- d) Doshi, D. A., Brinker, C. J., *J. Phys. Chem. B* **2003**, 107, 7683.
- e) Cagnol, F., Sanchez, C., *J. Mater. Chem.*, **2003**, 13, 61.
- f) Falcaro, P., Innocenzi, P., *J. Am. Chem. Soc.*, **2005**, 127, 3838.
- g) Miyata, H.; Kuroda, K., *Adv. Mater.*, **1999**, 11, 857.
- h) Wu, C.-H., Kuroda, K. *J. Mater. Chem.*, **2006**, 16, 3091.
- i) Vogt, B. D., Watkins, J. J., *Chem. Mater.*, **2005**, 17, 1398.
- j) Noma, T., Iida, A., *Nuclear Inst. Methods Phys. Research A* **2001**, 467–468, 1021.

# SEM and TEM images for the same mesostructure



The TEM and SEM image of the same 2D hexagonal mesostructure were taken ((a) and (b), respectively) at the same position. The SEM image shows a solid picture of the sample and obviously present a clear mesostructure on the external surface of the sample, while the structure can not be observed by TEM.

# Results: Influence of Calcination on the Surface Morphology

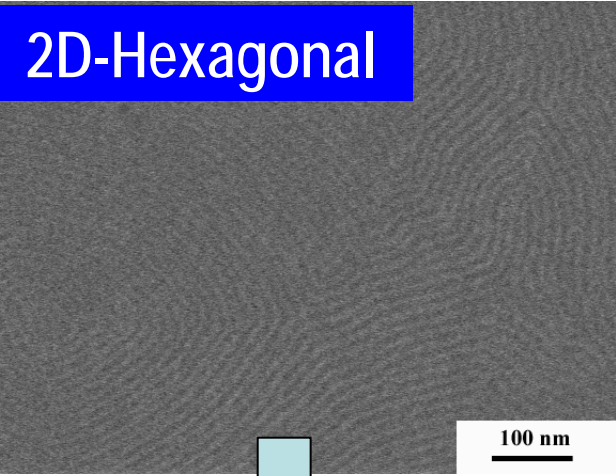


■ Anisotropic contraction occurred in the direction perpendicular to the substrate upon calcination

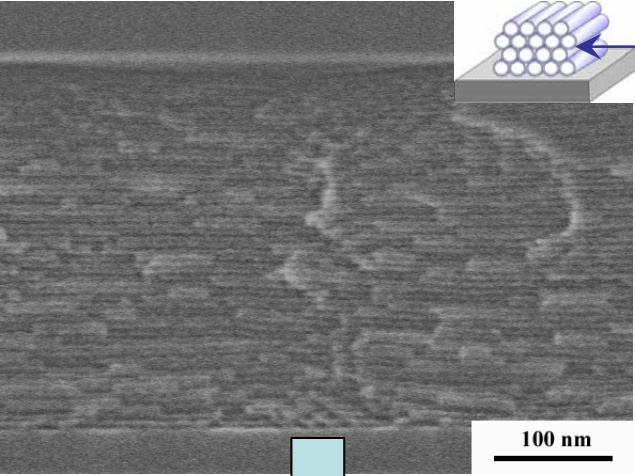


# Results: Pt Nanowire Thin Films Replicated from 2D hexagonal SiO<sub>2</sub> films

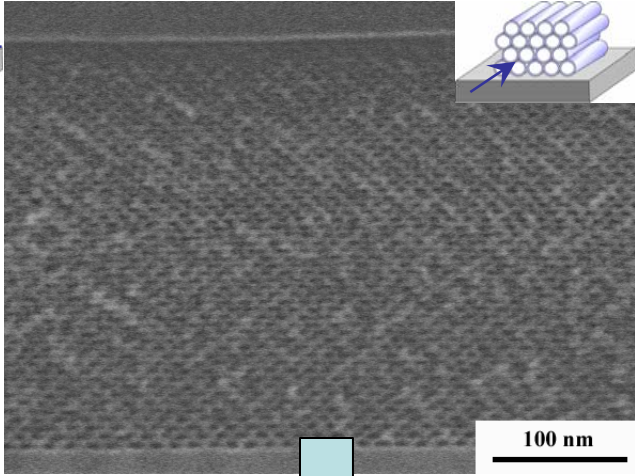
Top view



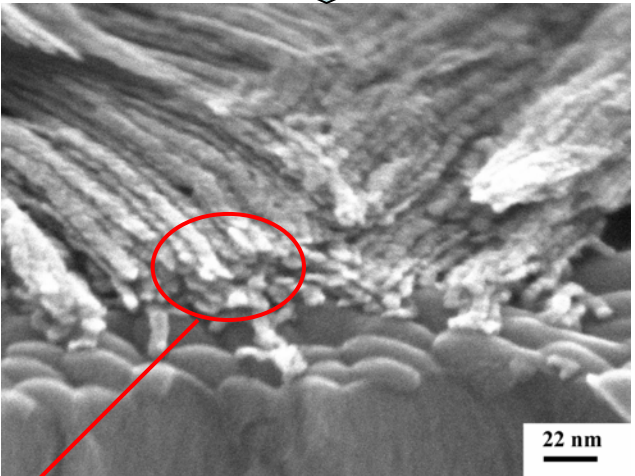
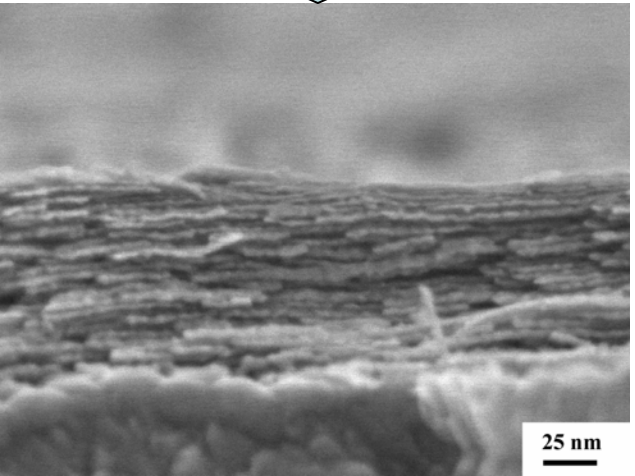
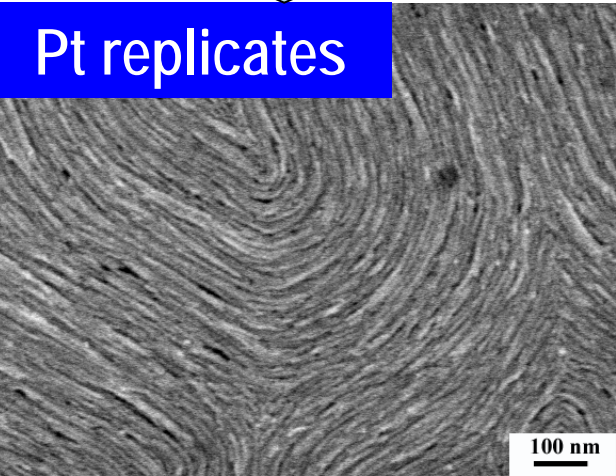
Cross-sectional view



Cross-sectional view



Pt replicates



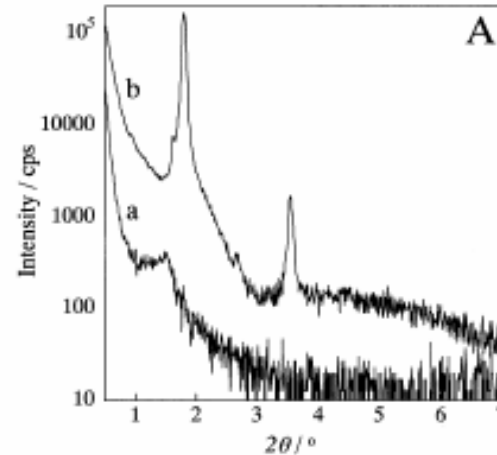
■ Pt nanowires with ellipsoidal cross section

Chia-Wen Wu et al., *J. Mater. Chem.* (2006)

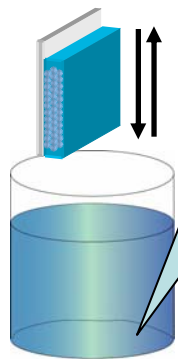
# Mesostructured SnO<sub>2</sub> Film

## Mesostructured SnO<sub>2</sub> Film

- Transparent Semiconductor (NESA)
- Highly Transparent
- Gas Sensing Property



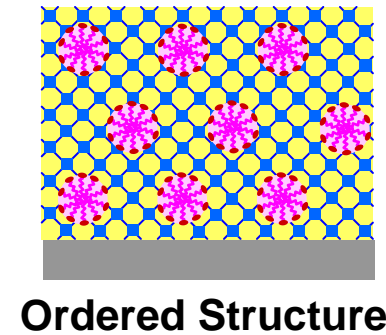
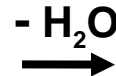
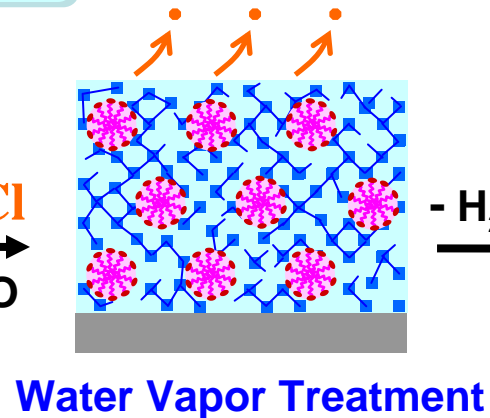
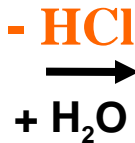
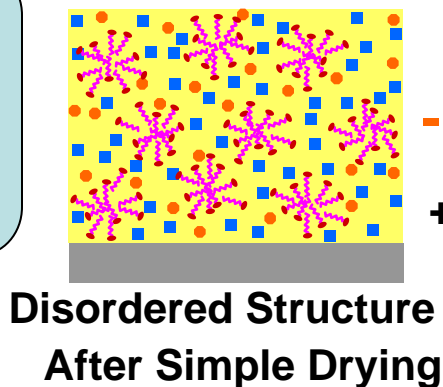
## Method



Brij76 or  
Brij58  
H<sub>2</sub>O  
SnCl<sub>4</sub>  
EtOH

Dip-Coating

## Formation Process



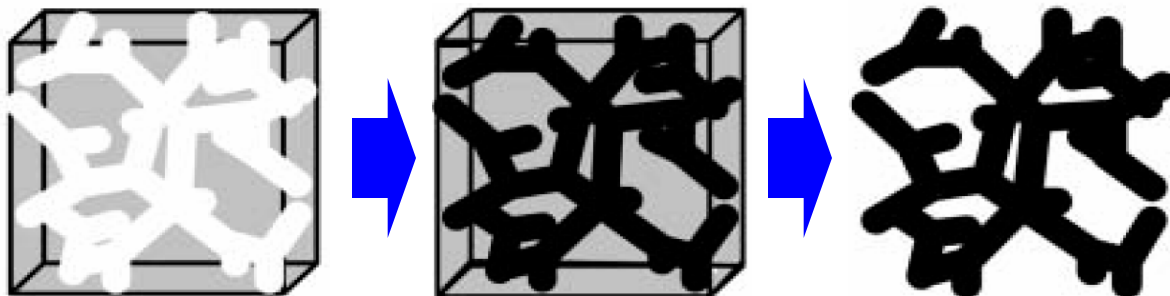
a: Without Water Vapor Treatment  
b: After Water Vapor Treatment

# Synthesis Methods for Mesoporous Metals

## Replication Method (proposed by R. Ryoo et al.)

Chemical Reduction

HF Etching



- Hard-templates
- Noble metals
- Two-step processes

C. H. Ko et al., *Chem. Commun.*, 2467 (1996).

## Direct Physical Casting (proposed by G. S. Attard et al.)

Nano-Electrodeposition

Removal of Template



- Soft-templates
- Various metals
- One-pot process

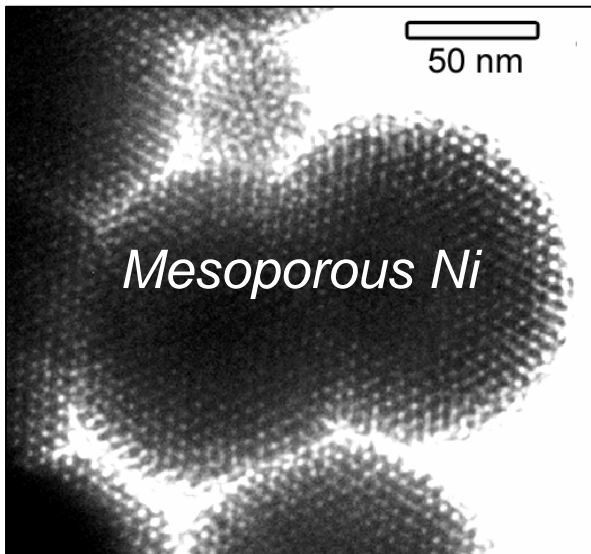
Attard et al., *Angew. Chem. Int. Ed.*, 33, 1315 (1997).



# Our previous study

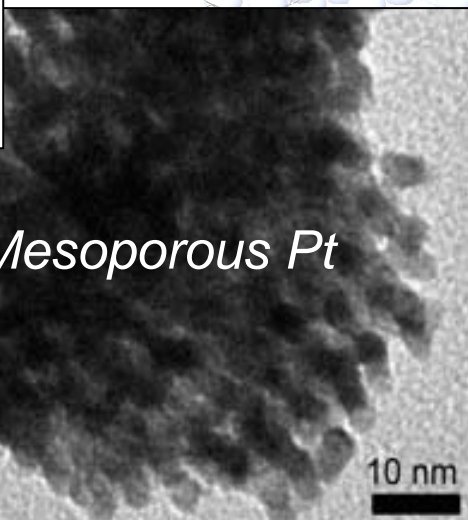
~Toward highly ordered mesoporous metals and alloys~

## *Finely controlled metallization*



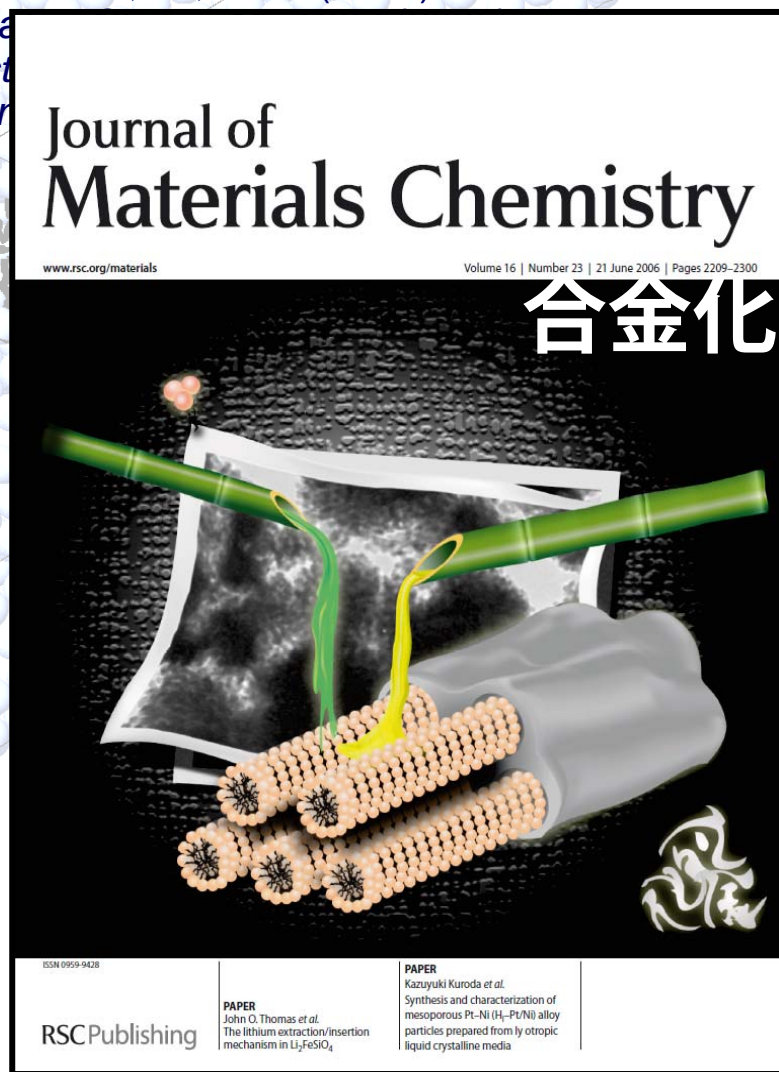
Y. Yamauchi *et al.*, *Chem. Lett.*, **33**, 542 (2004).  
*Chem. Lett.*, **33**, 1576 (2004).

*J. Mater. Chem.*  
*Electrochim. Acta*

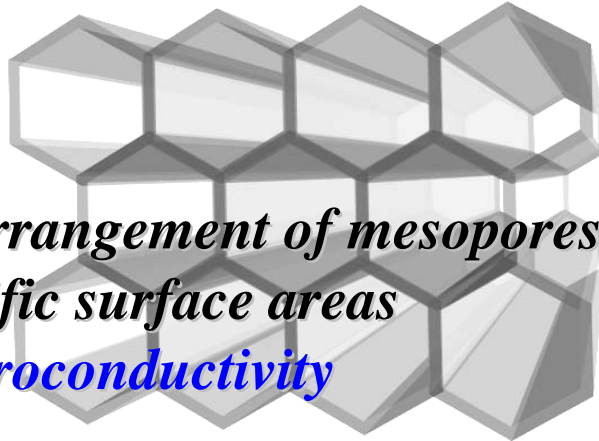


## *Structural characterization*

Y. Yamauchi *et al.*, *J. Mater. Chem.*, **14**, 2935 (2004).  
*Stud. Surf. Sci. Catal.*, **156**, 457 (2005).  
*J. Mater. Chem.*, **16**, 2229 (2006).



# *Mesoporous Metals* *toward Nanostructured Catalysts*



*Periodic arrangement of mesopores*  
*High specific surface areas*  
*High electroconductivity*

## *Synthesis* ▶

Highly ordered mesostructure  
Structural resolution  
Alloying in pore wall

## *Development of New Approach for Microfabrication*

## *Novel Applications*

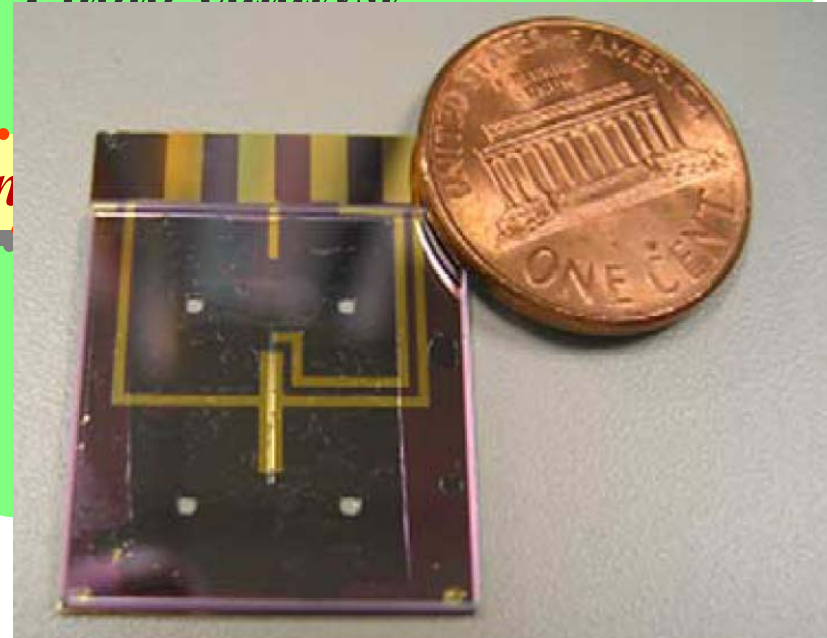
Micro-sensors, Micro-batteries,  
Micro-bioactive materials, Miniaturized devices, etc...

## *Environmental Catalysts*

- *NO<sub>x</sub> removal catalyst*
- *Photo-catalyst*
- 

## *En*

- 
- 
- 



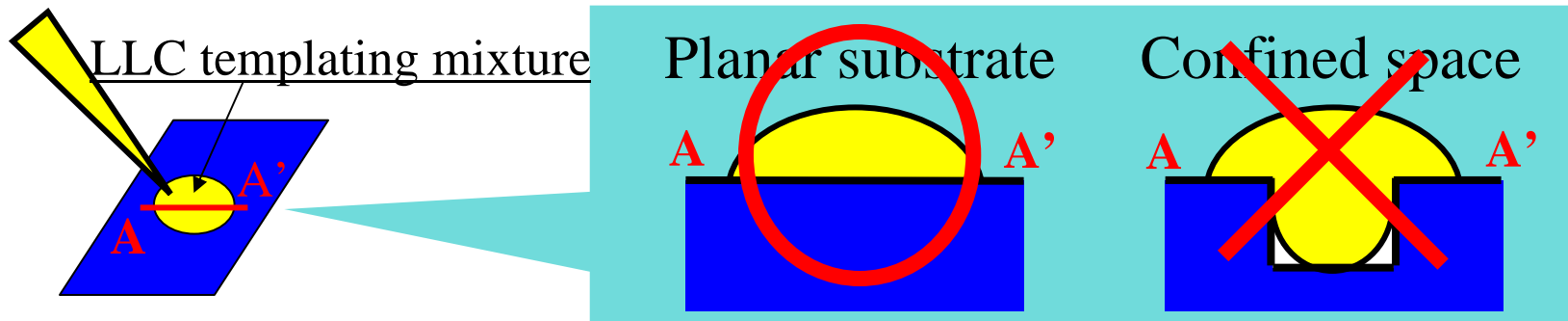
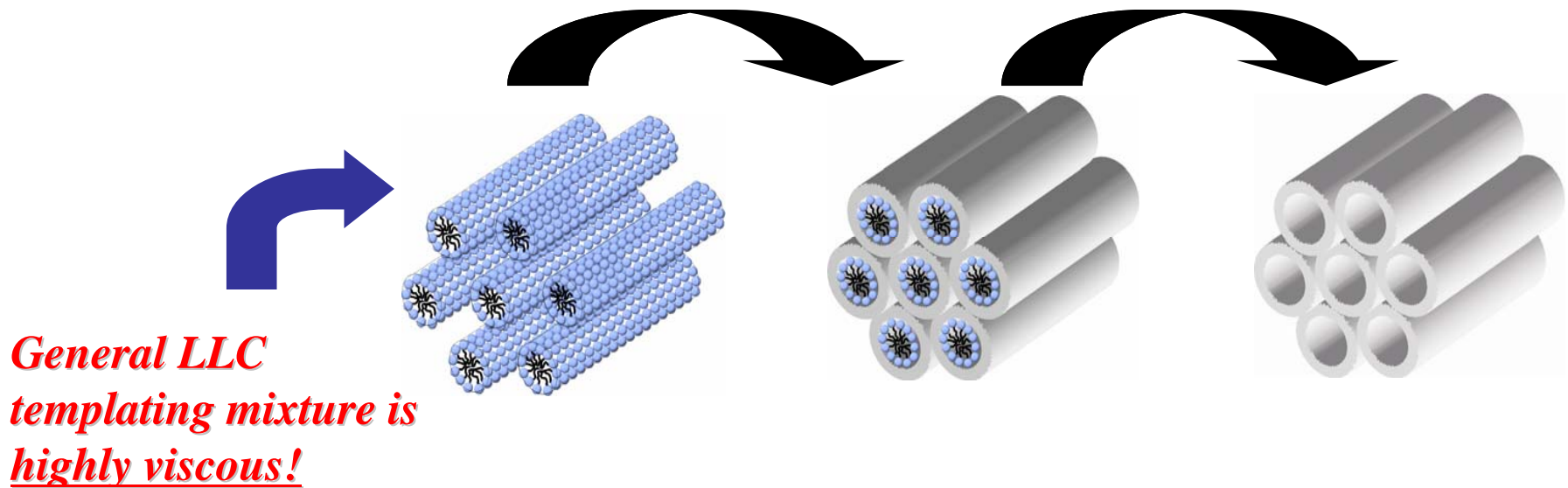


# Microfabrication of Mesoporous Metals

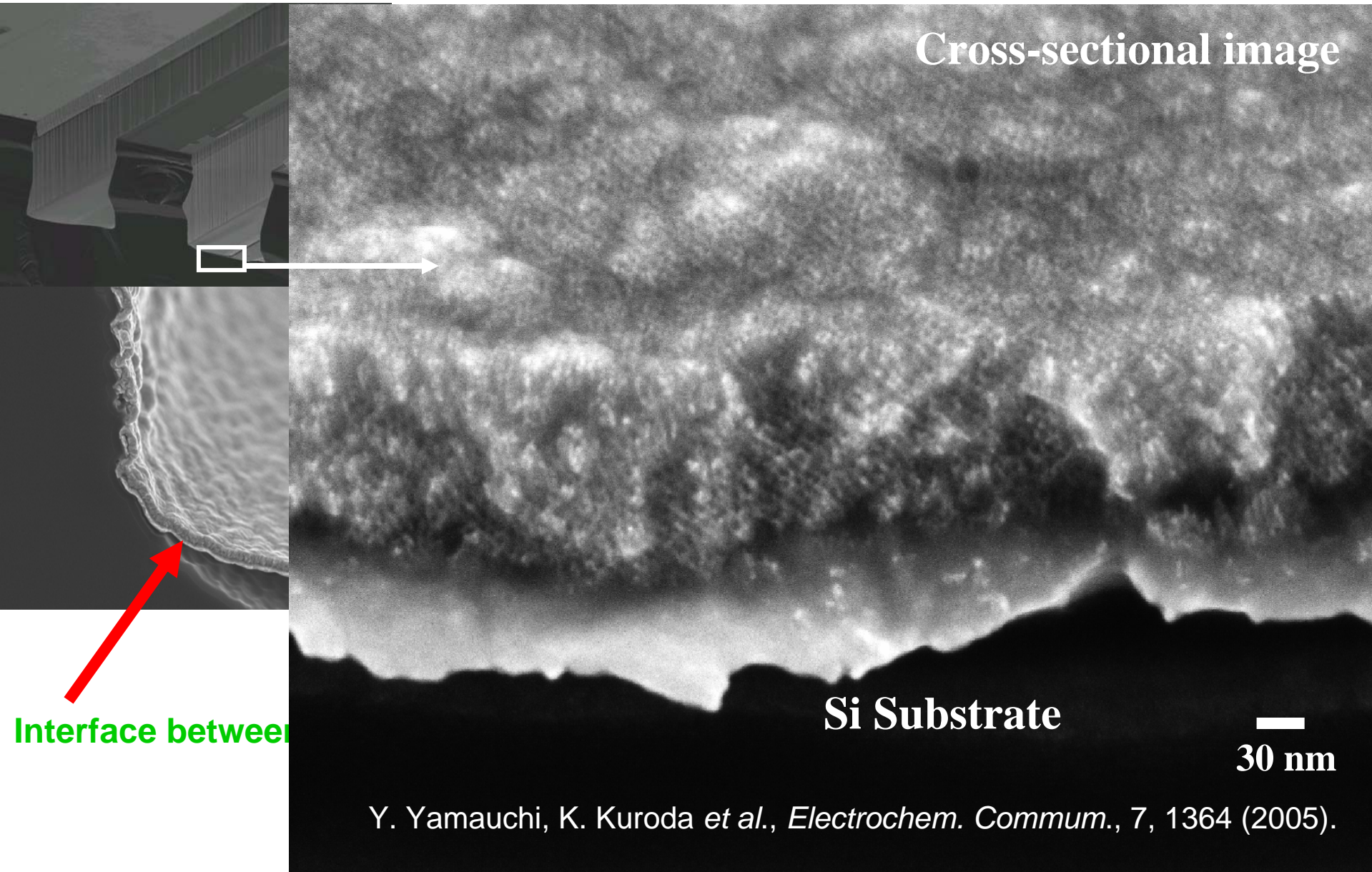
-For the integration of multifunctions and the enhancement of functional activity-

**Novel Applications**

micro-sensors, micro-batteries,  
micro-bioactive materials, miniaturized devices, etc...

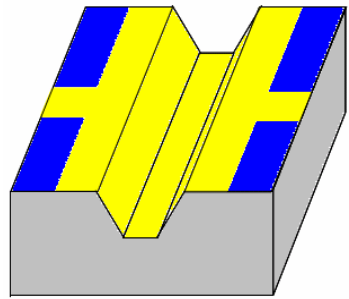


# Bottom Surface in Microchannel

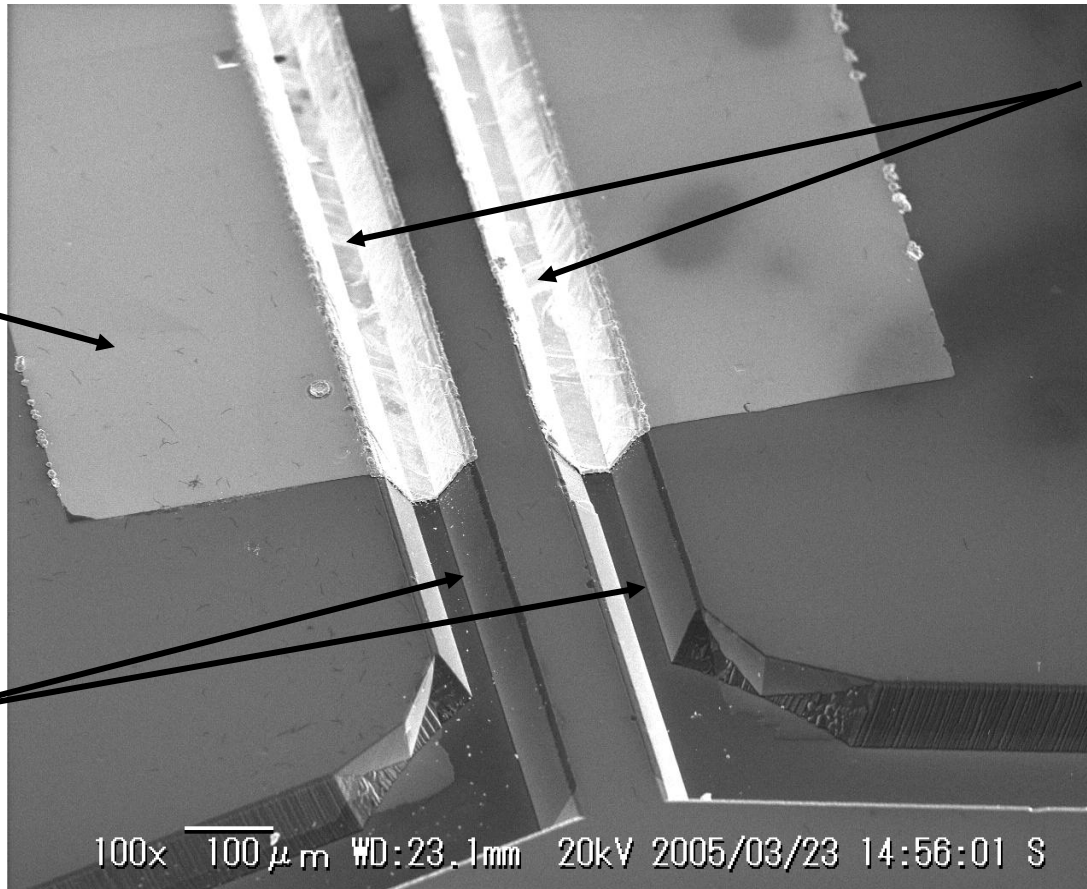


Y. Yamauchi, K. Kuroda *et al.*, *Electrochem. Commun.*, 7, 1364 (2005).

# *SEM Observation*



Au/Ti/SiO<sub>2</sub>



Mesoporous Pt

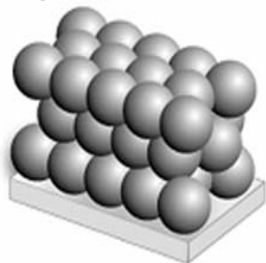
Microchannels

*Successful deposition of mesoporous Pt only inside microchannels*



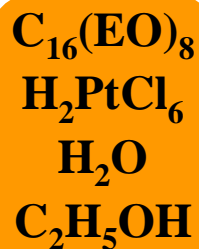
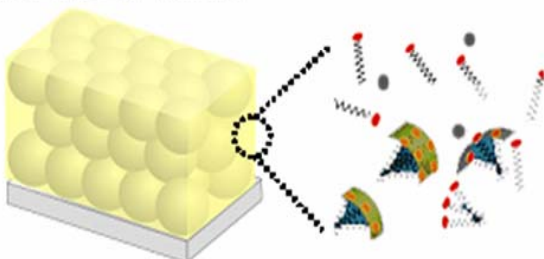
# Experimental procedure for Hierarchical porous electrode

(i) Colloidal crystals

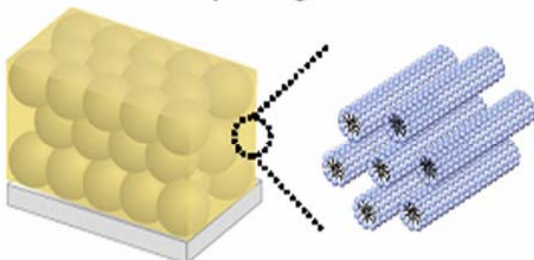


Polystyrene spheres (460 nm) were assembled onto a Au-coated Si substrate by a dip-coating method (500 nm/s).

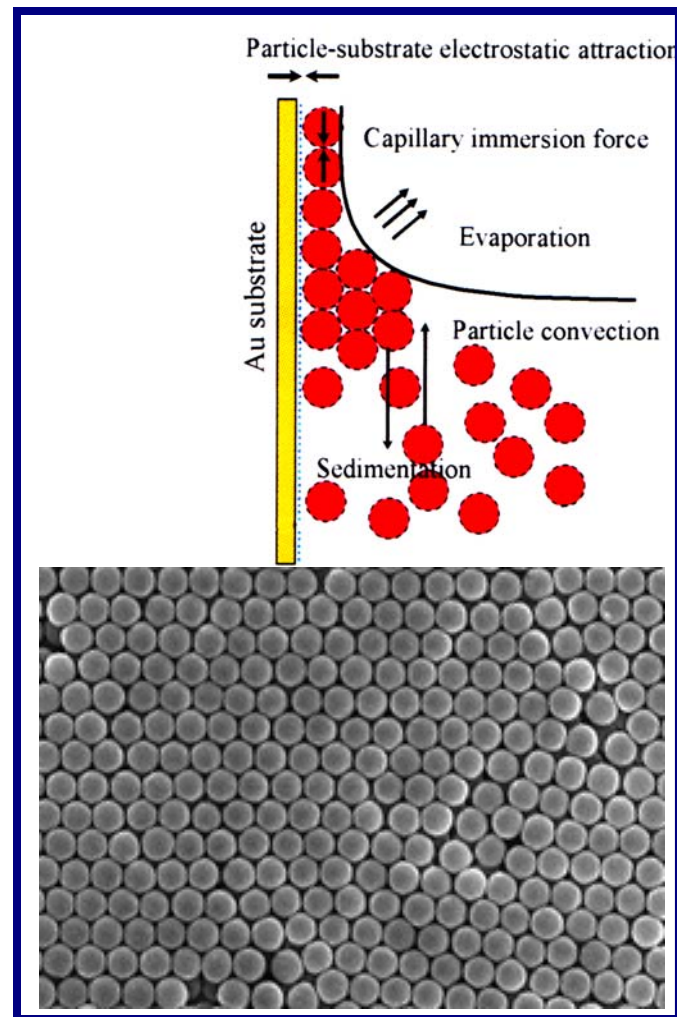
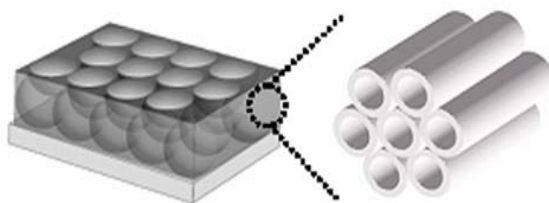
(ii) Immersion of LLC former



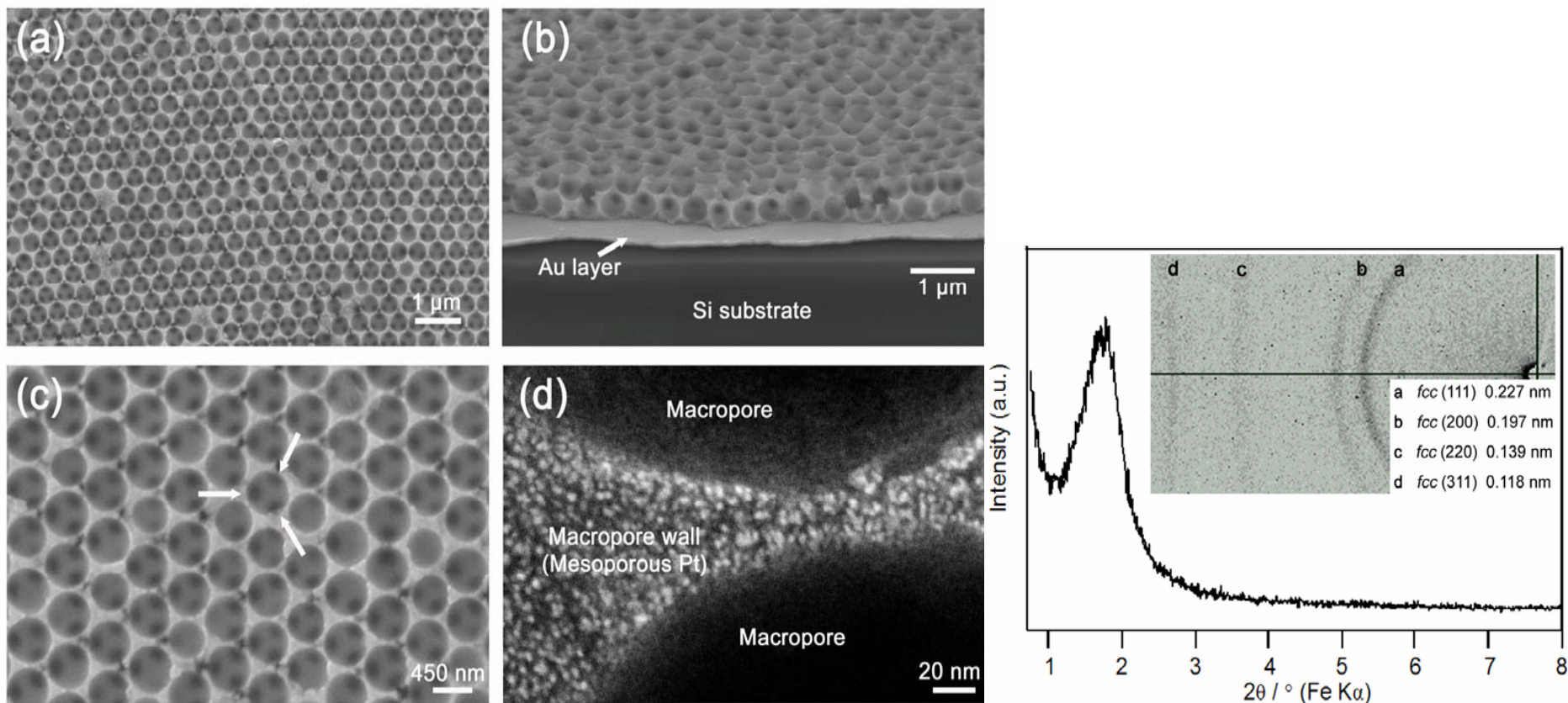
(iii) Formation of LLC templating mixture



(iv) Pt deposition & Removal of templates



# Hierarchical porous Pt electrode



The three windows, as indicated with arrows, correspond to the interconnection of three neighboring macropores located below the macropores observed in the image. The macropore wall consists of small nanoparticles (around 3 nm in average diameter). These nanoparticles are interconnected to create mesoporosity.

# Structural control of mesoporous silica films

## ■ Alignment Control

- **Uniaxially aligned mesochannels**

Anisotropic properties by incorporating various guest species

- **Single-Crystalline Mesoporous Structure**

Three-dimensional arrays of nano"crystals"

- **Perpendicular Orientation**

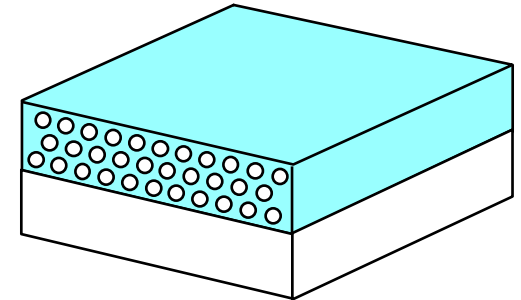
High accessibility from film surface to substrate

# Alignment Controlled Mesochannels

## ■ Uniaxially Aligned Mesochannels

### Methods

- Crystalline Substrates  
(Mica, Graphite, Si(110)<sup>a</sup>)
- External Fields  
(Magnetic<sup>b</sup>, Electronic<sup>c</sup>, Flow<sup>d</sup>...)
- Substrates with Surface Structural Anisotropy  
(Rubbing Method<sup>e</sup>, Photo-Orientation<sup>f</sup>, Guided Growth<sup>c</sup>, LB Film...)

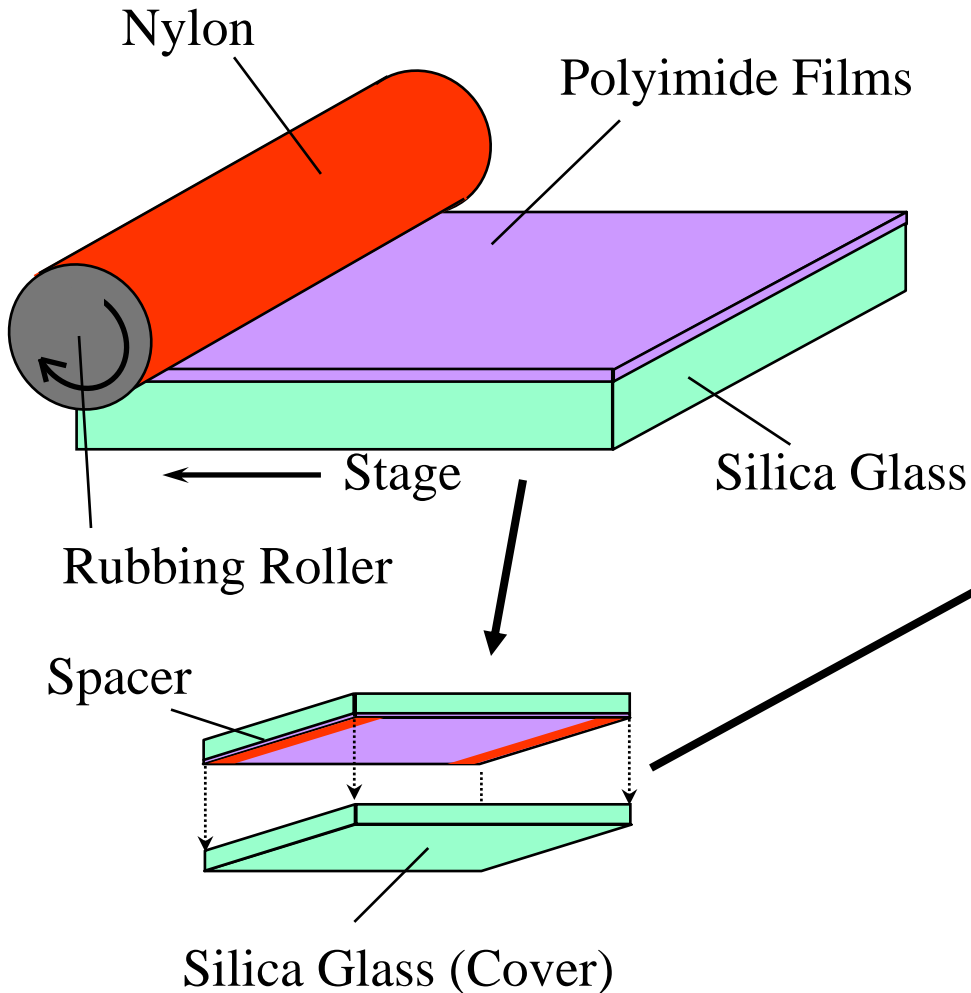


- a) Miyata, H., Kuroda, K. *J. Am. Chem. Soc.* **1999**, 121, 7618.  
b) Tolbert, S.H., Chmelka, F., *Science*, **1997**, 278, 264.  
Yamauchi, Y., Kuroda, K., *J. Mater. Chem.*, **2005**, 15, 1137.  
c) Trau, M., Aksay, I.A. *Nature*, **1997**, 390,674.  
d) Hillhouse, H. W., Tsapatsis, M. *Chem. Mater.* **1997**, 9, 1505.  
e) Miyata, H., Kuroda, K. *Chem. Mater.* **1999**, 11, 1609.  
Miyata, H., Kuroda, K. *Chem. Mater.* **2000**, 12, 49.  
Miyata, H., Kuroda, K. *Chem. Mater.* **2002**, 14, 766.  
f) Kawashima, Y., Ichimura, K. *Chem. Mater.* **2002**, 14, 2842.  
Fukumoto, H., Seki, T. *Adv. Mater.* **2005**, 17, 1035.

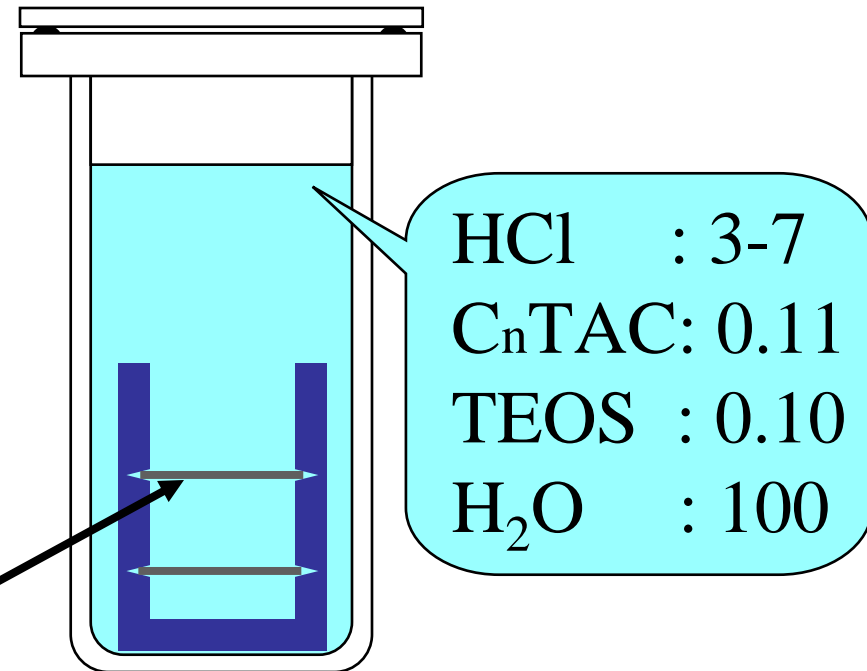


# Preparation of the Aligned Mesoporous Silica

## Rubbing Treatment



## Preparation

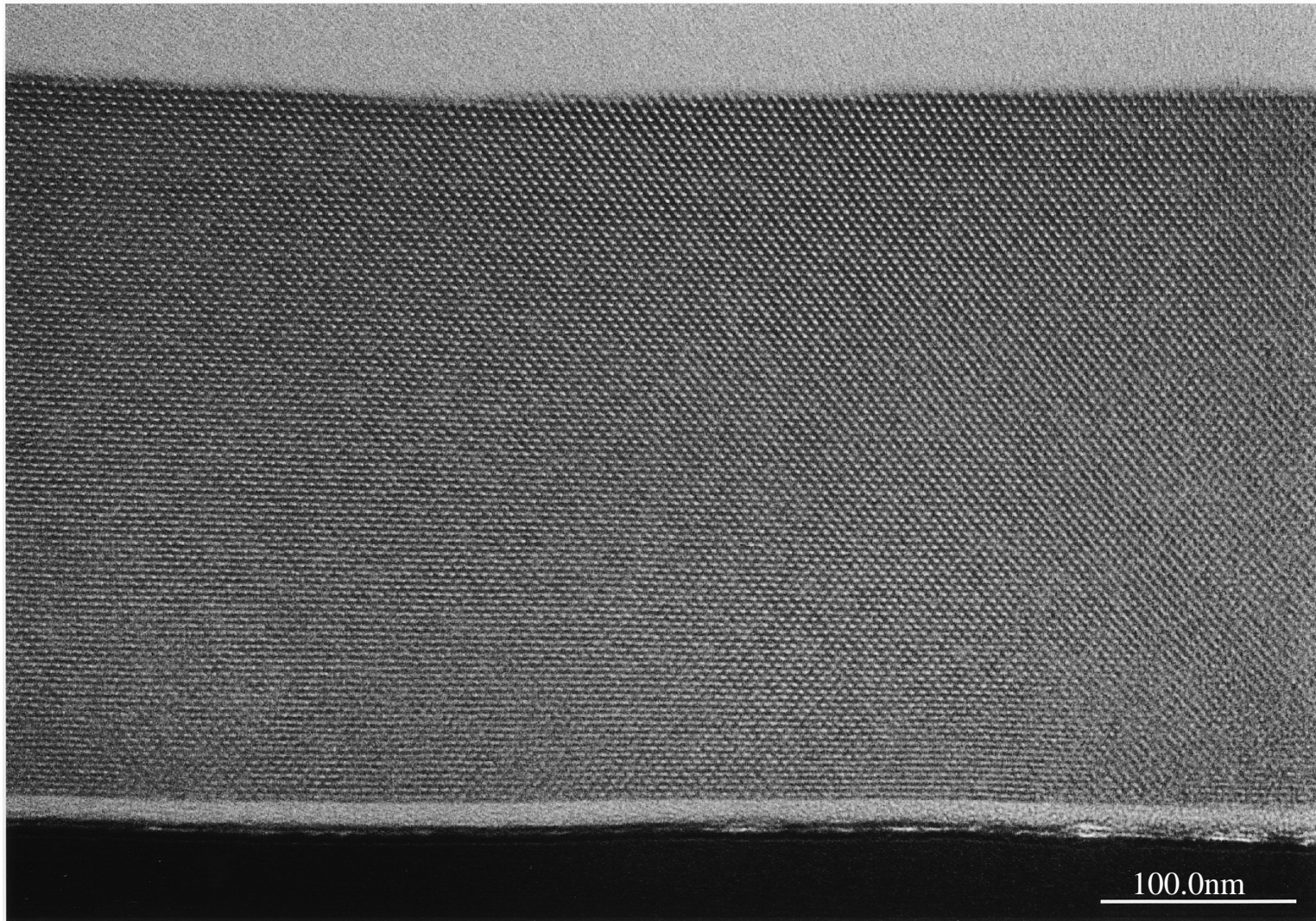


80°C 1 week



# *Cross-sectional TEM of the MPS on the PI-2 Film*

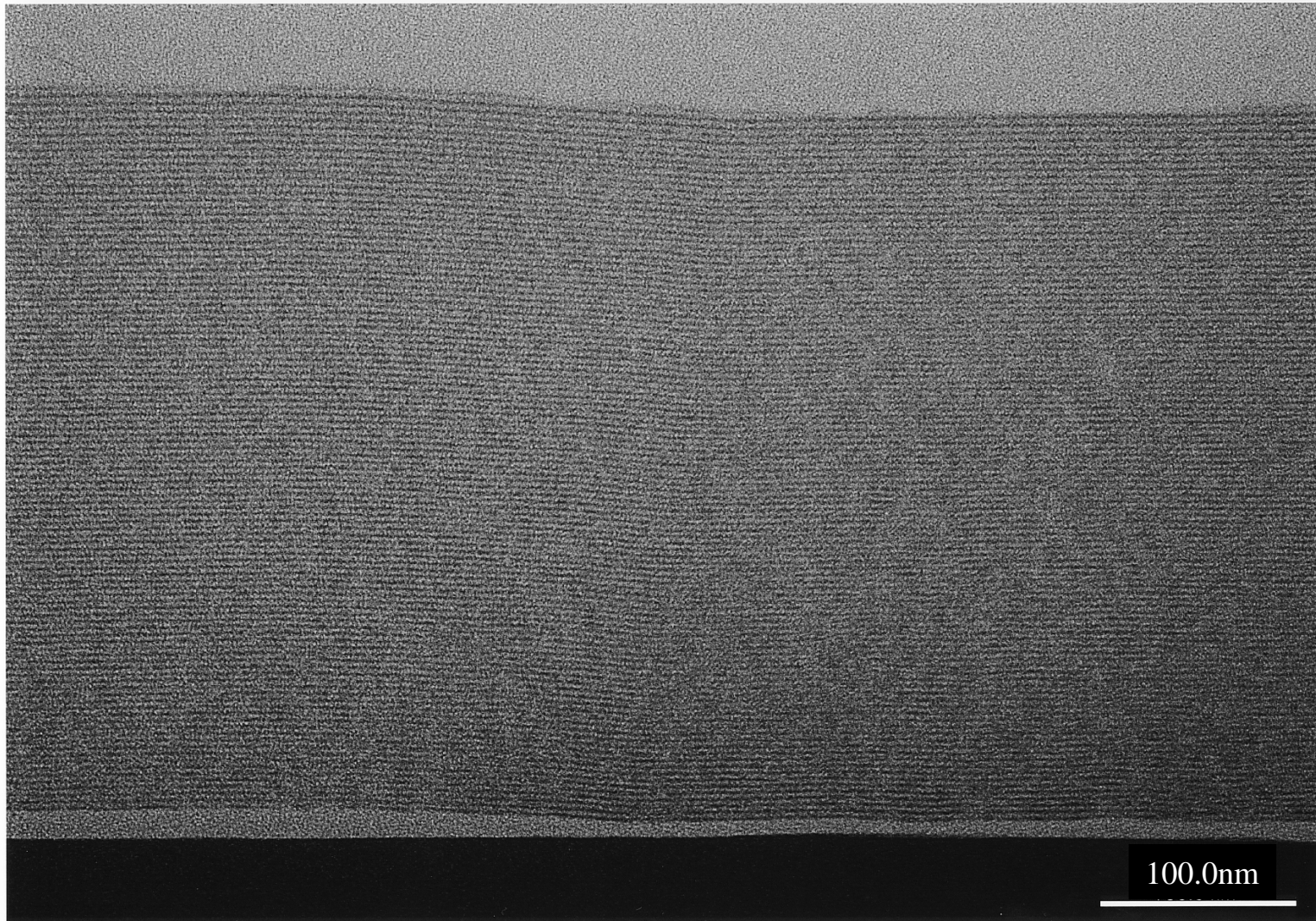
**Sliced Parallel to the Rubbing Direction**





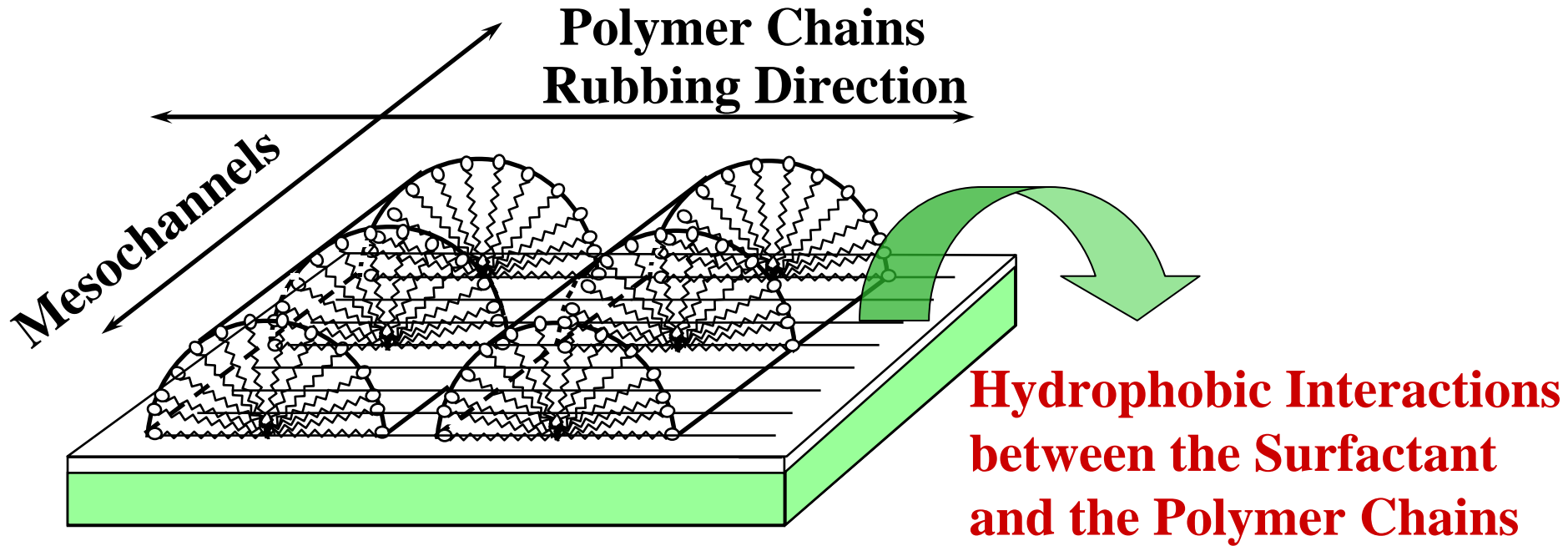
# *Cross-sectional TEM of the MPS on the PI-2 Film*

**Sliced Normal to the Rubbing Direction**



# *Alignment Mechanism*

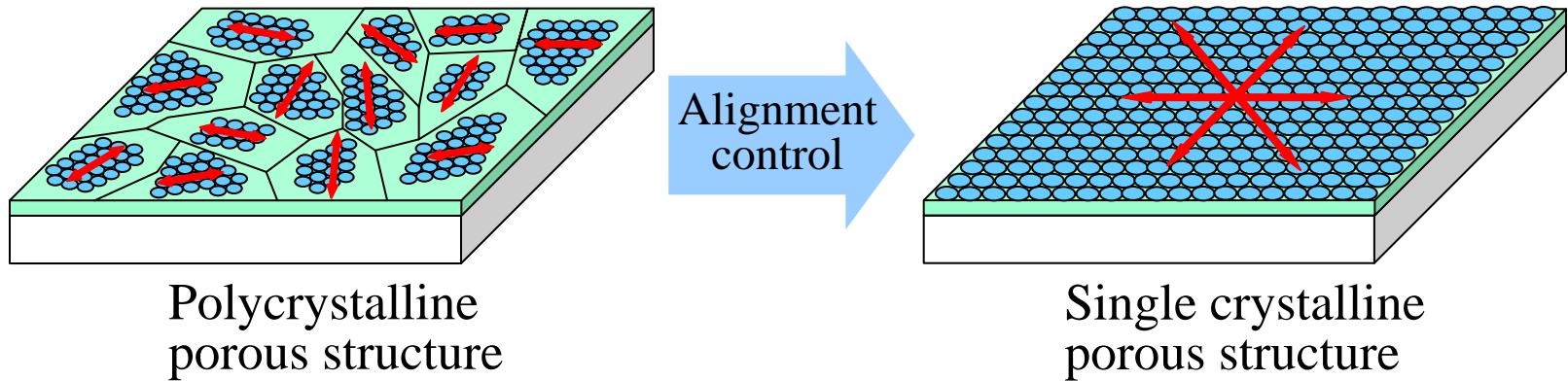
## Alignment Model on the Rubbing-treated PI-2 Film



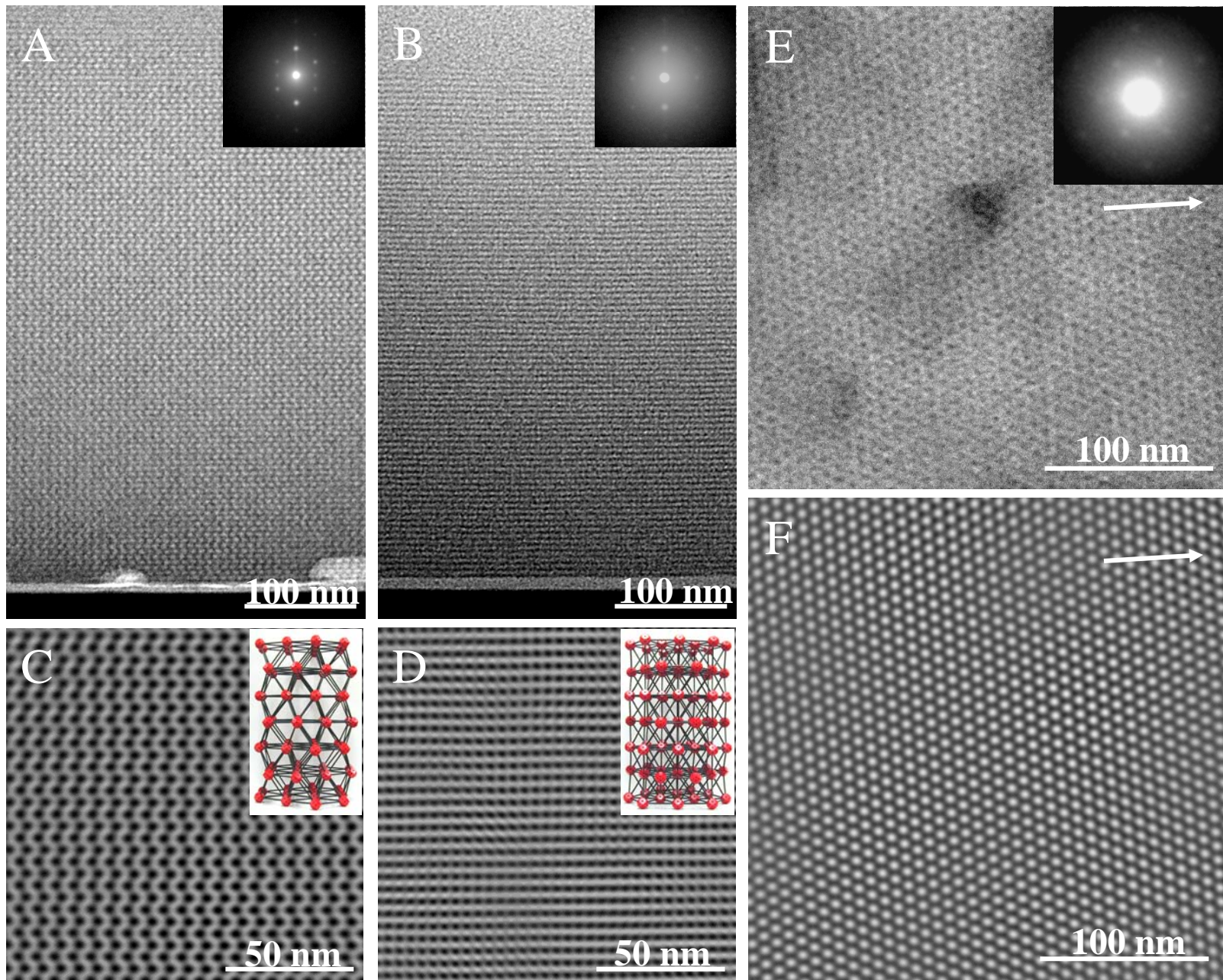
## Requirements for the Polymer

1. Hydrophobicity
2. Susceptibility for Rubbing (Flexibility)
3. Linearity

# *Single crystalline porous structure of mesoporous silica films*







# Variation of the porous structure

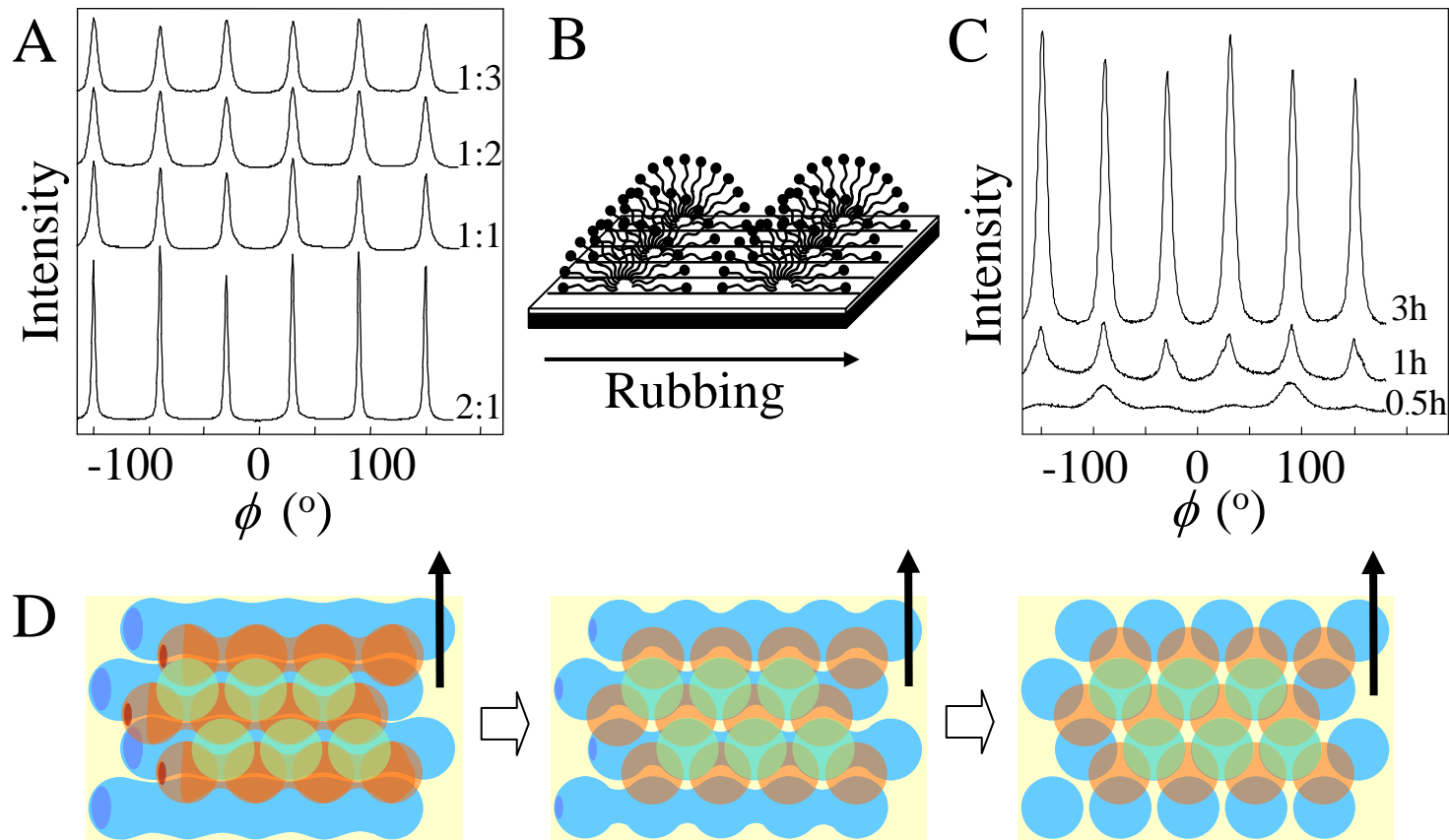
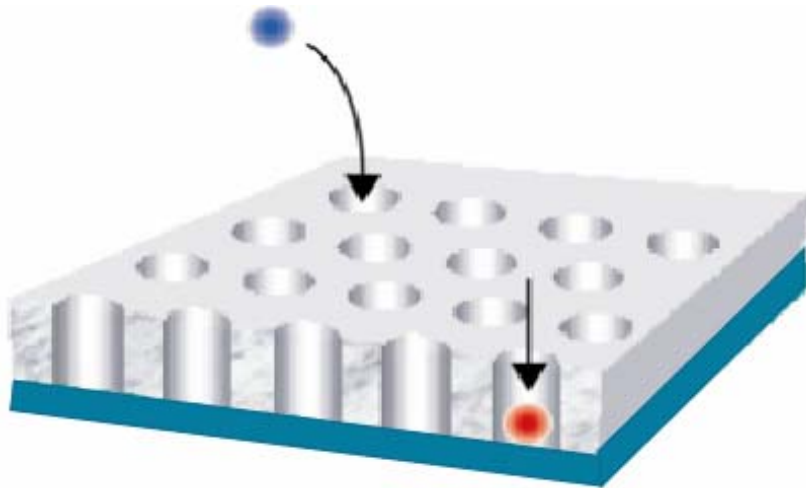


Figure 3



# Perpendicular alignment of mesochannels

High accessibility  
High permeability



## *Novel Applications*

- High-sensitive chemical sensors
- Ultra-high-density recording media
- Highly selective separations

Uniform arrangement of guest species in nanometer order

*Many approaches have been developed toward the perpendicular alignment.*

- Electric field
- Ternary surfactants system
- Utilizing porous anodic alumina membrane
- Eutectic decomposition and chemical etching
- Microphase separation and control of interfacial energy

# Mesophase Alignment in High Magnetic Field

Surfactant (diamagnetic substance)



**Lytotropic Liquid Crystals (LLC)**

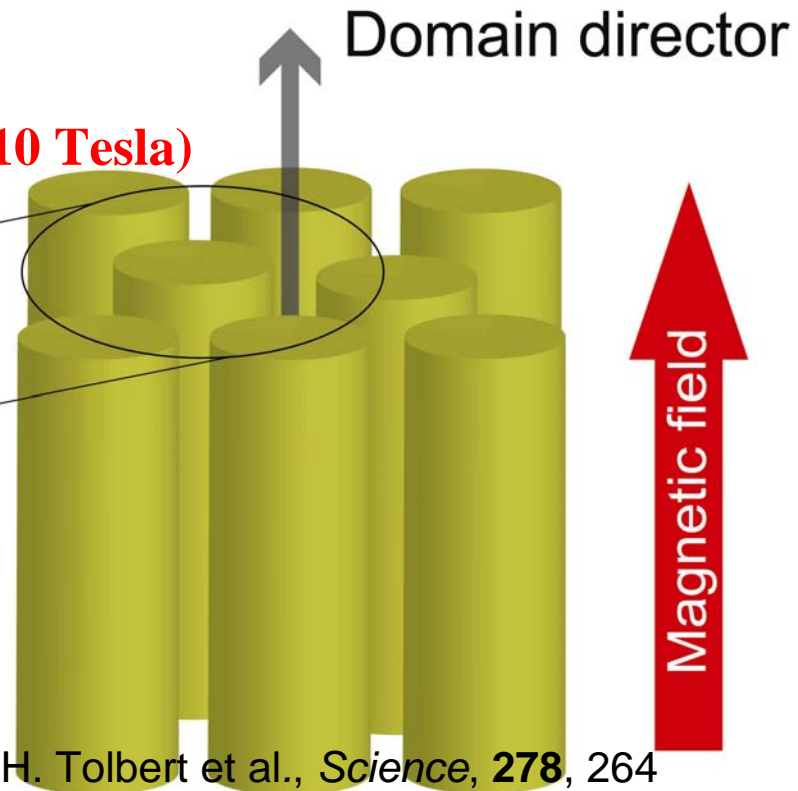
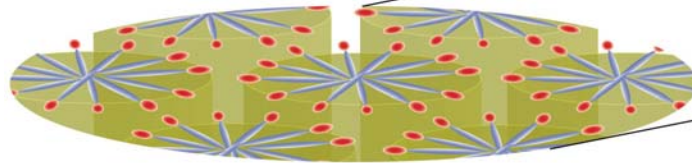


**High magnetic field (higher than 10 Tesla)**

**Magnetic transition**



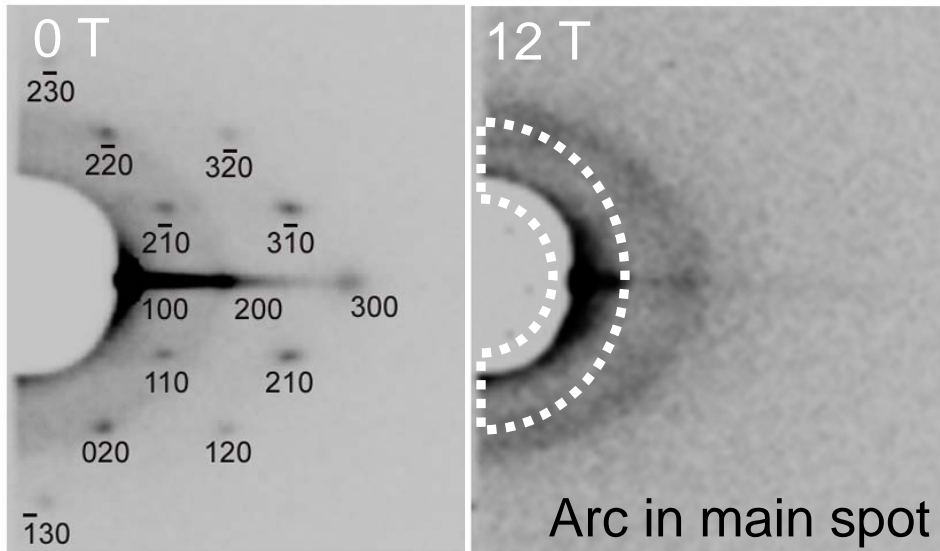
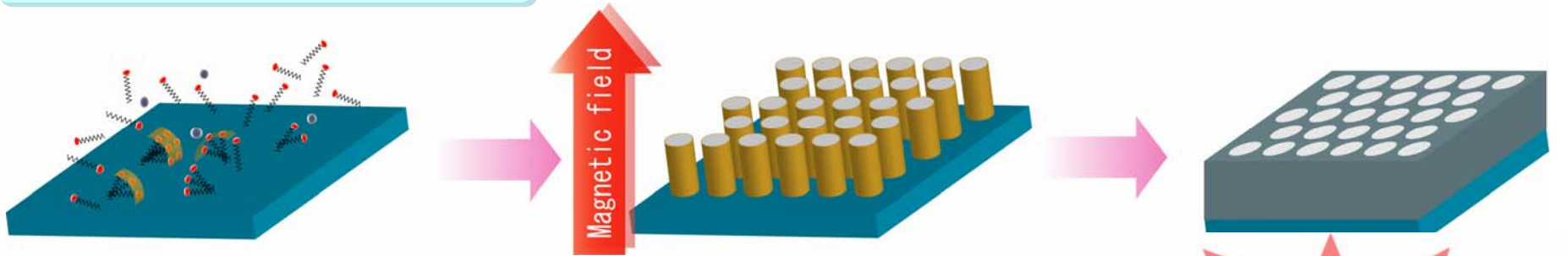
**Macroscopically Oriented  
Mesophase**



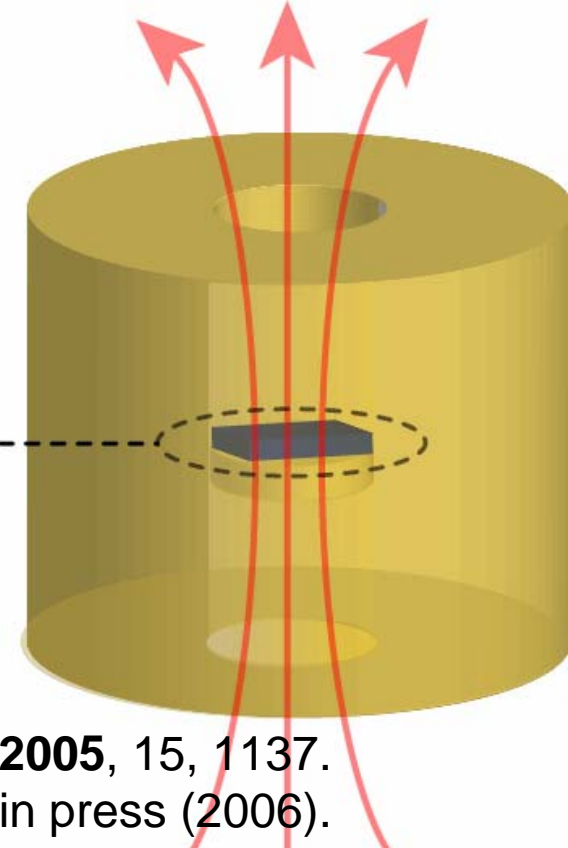
A. Firouzi *et al.*, *J. Am. Chem. Soc.*, **119**, 9466 (1997); S. H. Tolbert *et al.*, *Science*, **278**, 264 (1997); T. Grigorova *et al.*, *Macromolecules*, **38**, 7430 (2005); A. Rapp *et al.*, *J. Phys. Chem. B*, **103**, 1705 (1999); M. Ogura *et al.*, 4th International Mesostructured Materials Symposium (IMMS), Book of abstracts p.386.

# Magnetically induced orientation of mesochannels in mesoporous silica films

## Formation Process



Under a high magnetic field (12 Tesla)

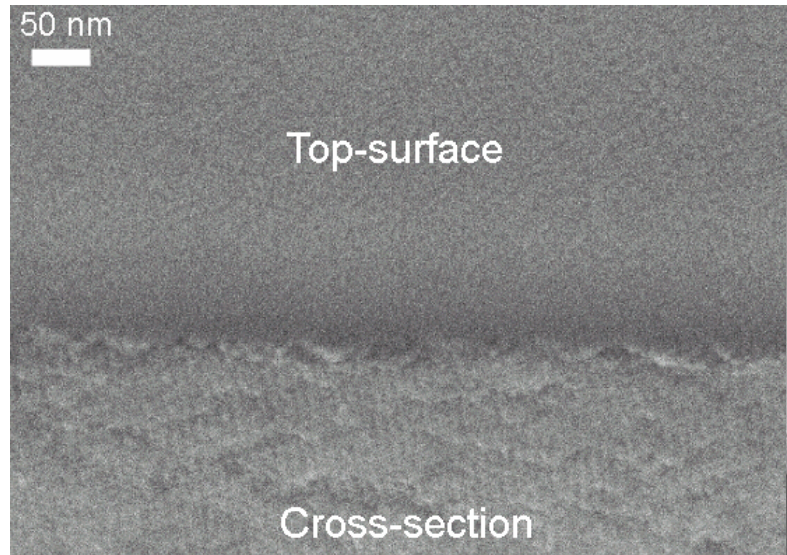


Y. Yamauchi, M. Sawada, K. Kuroda *et al.*, *J. Mater. Chem.*, **2005**, 15, 1137.

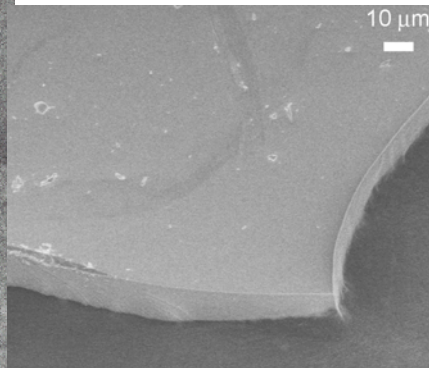
Y. Yamauchi, M. Sawada, K. Kuroda *et al.*, *J. Mater. Chem.*, in press (2006).



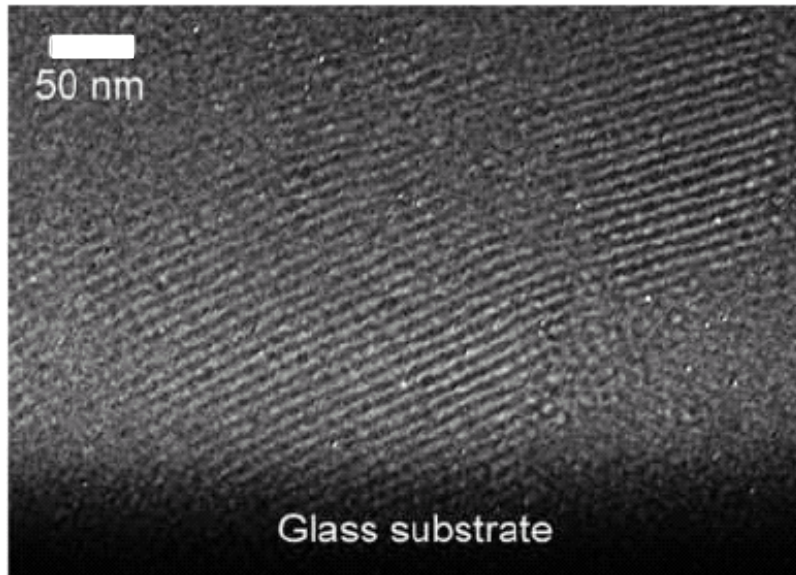
# Magnetically induced Orientation



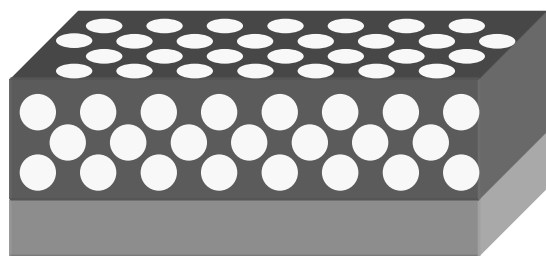
**HR-SEM**



**TEM**

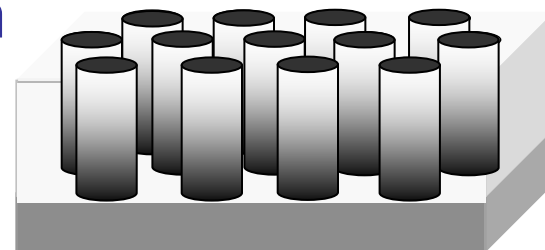


## Synthesis of crystalline mesoporous $\text{TiO}_2$ thin films with a vertical porosity



3D hexagonal structure

Structural transformation



Nanopillar thin film with vertical porosity

- Appropriate reactant ratios
- Low aging temperatures

- Crystalline pillars
- A vertical and continuous porosity

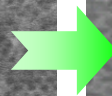
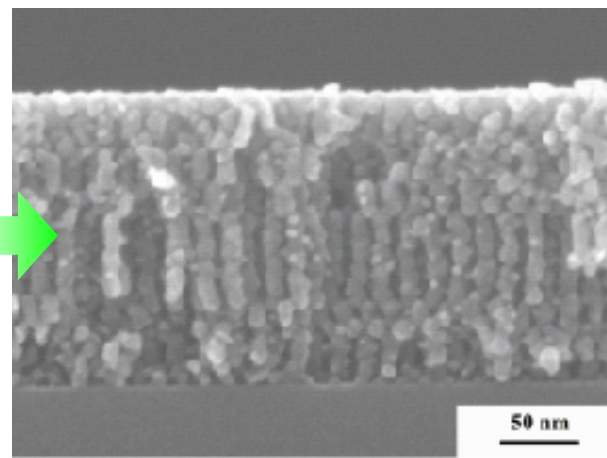
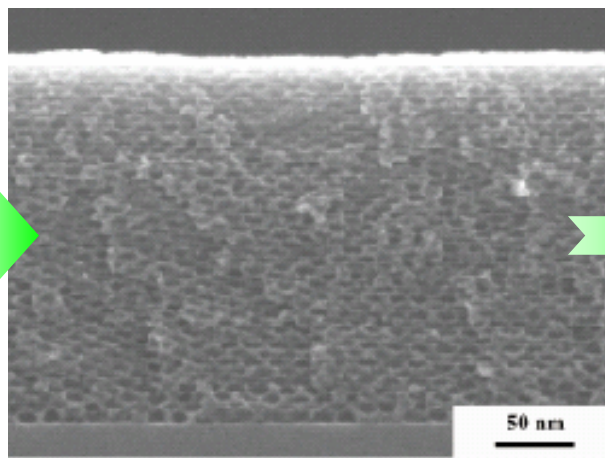
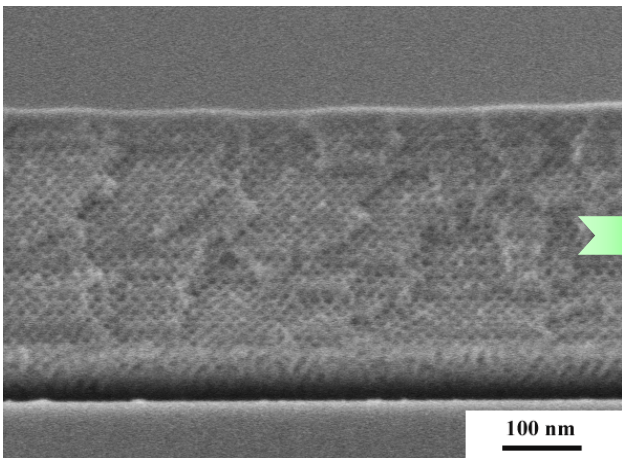
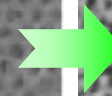
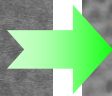
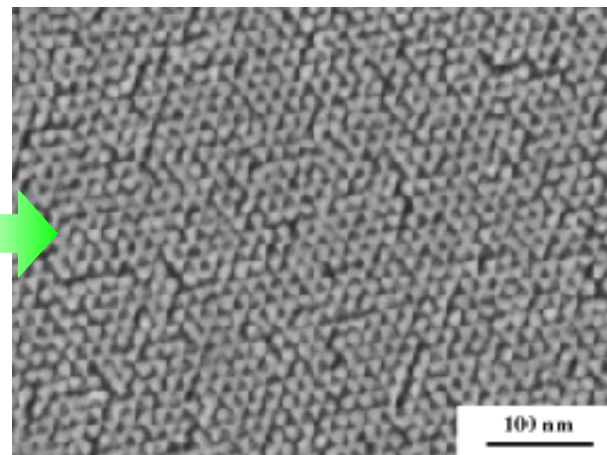
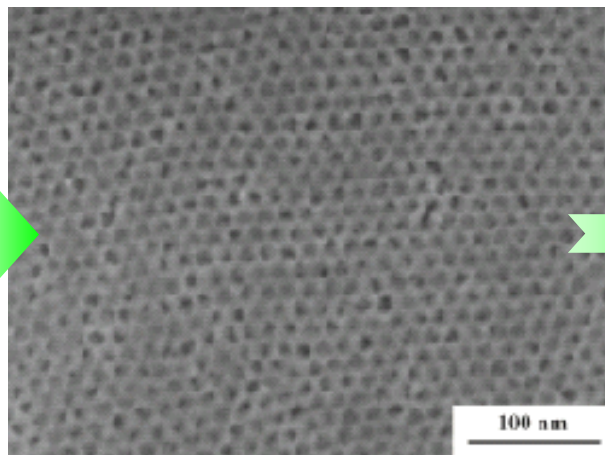
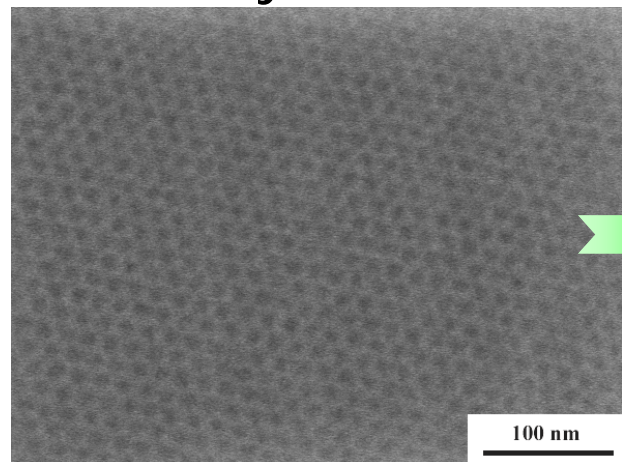


# Results: FE-SEM Observation

As-synthesized

200°C

400°C

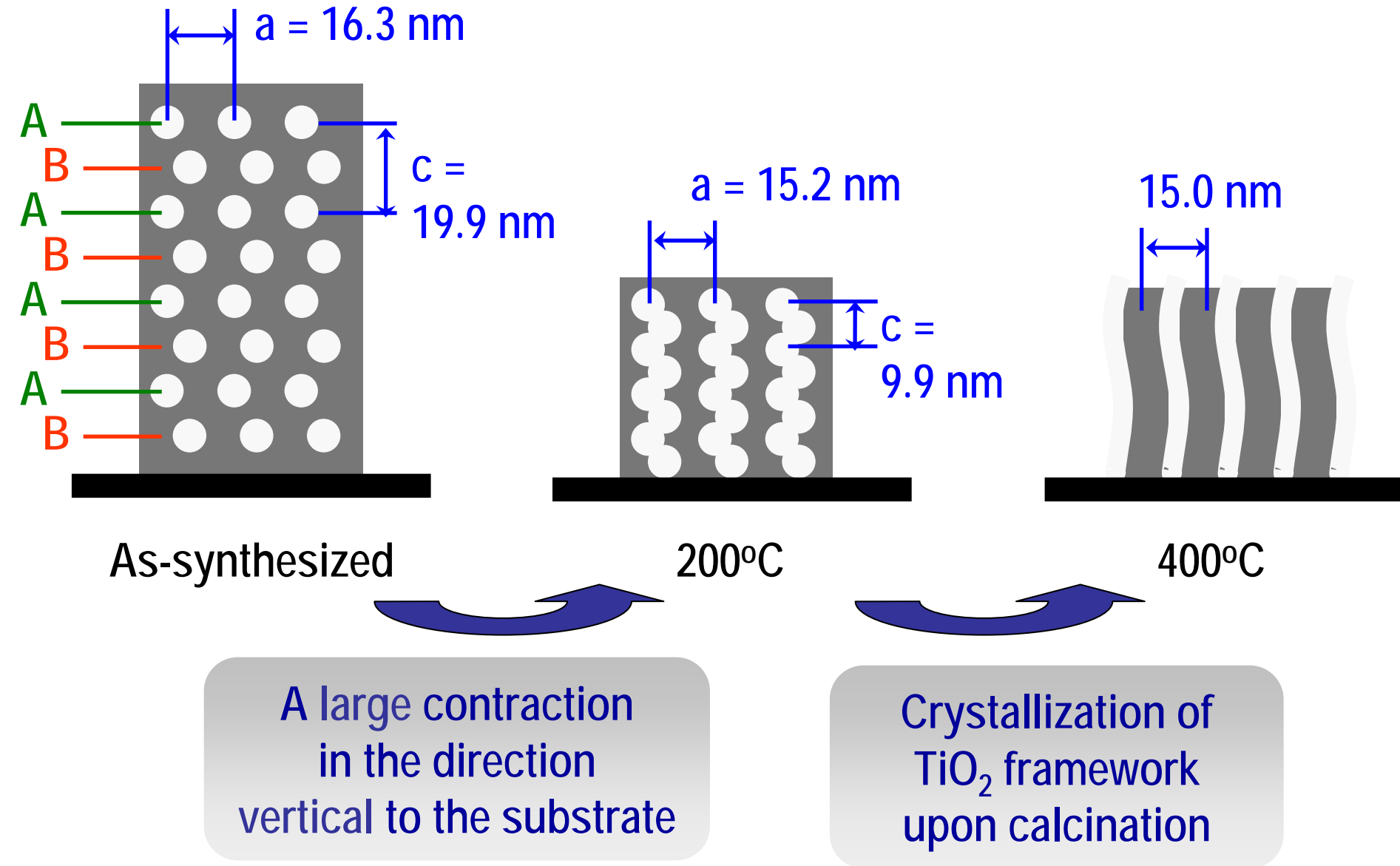


3D hexagonal  
mesoporous structure

TiO<sub>2</sub> nanopillar arrays  
with vertical porosity

Chia-Wen Wu et al., JACS (2006)

# Discussion: Formation Mechanism of TiO<sub>2</sub> Pillars – Cross Section



# Incorporation of Various Guest Species

**Mesoporous Film**

**Guest Species**

**Combination**

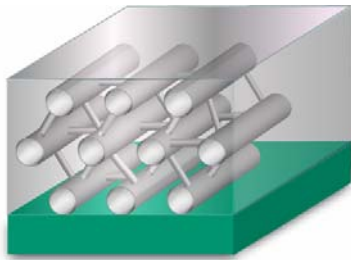
## ■ Control of Orientation, Conformation and Interactions

### Guest Species

- Metal (Pt, Au, Ag, Ni...)
- Semiconductor (CdS, CdTe...)
- Carbon
- Dye (Cyanine, Rhodamine 6G, Spirotran... )
- Conductive Polymer (MEH-PPV...)

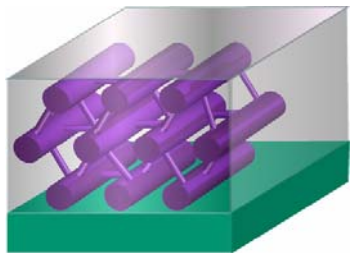
# Well-aligned Pt Nanowires (1)

A: Mesoporous Silica Film



↓ Electrodeposition

B: Pt Nanowires / Silica

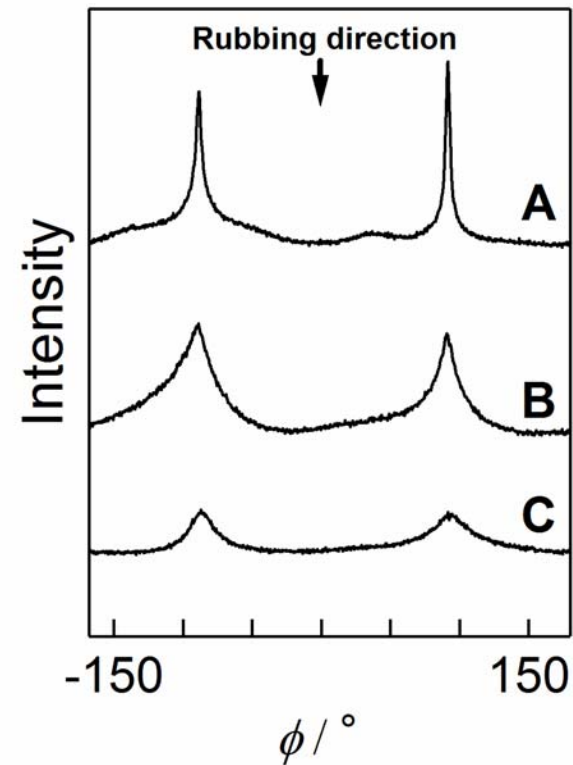


↓ Removal of Silica Template

C: Pt Nanowires Thin Film



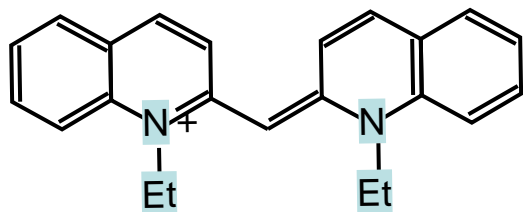
## In-plane XRD





# Incorporation of Dye (Cyanine Dye)

## Cyanine Dye

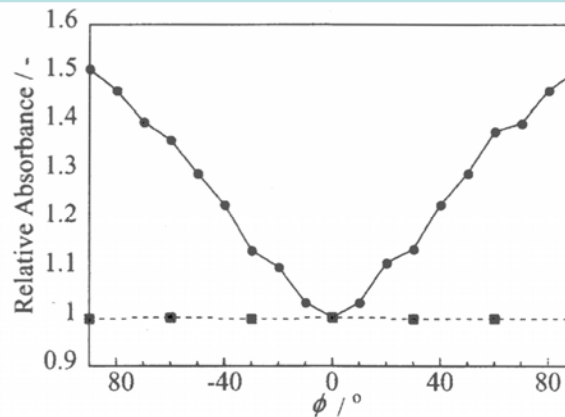


1.2 nm

+  
Uniaxially Aligned  
Mesoporous Structure

■ Alignment Control  
of Cyanine Dye

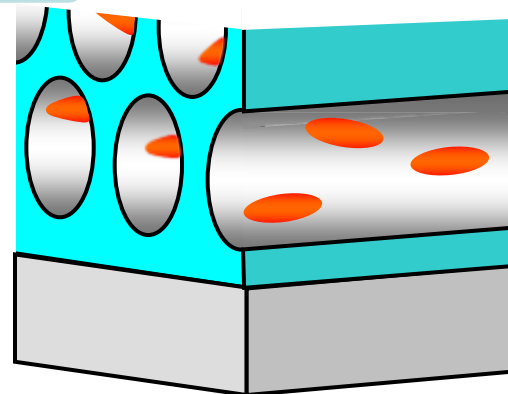
## Polarization Dependence



● Well-Aligned Mesochannels

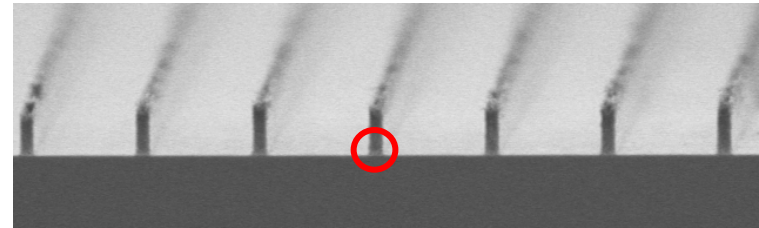
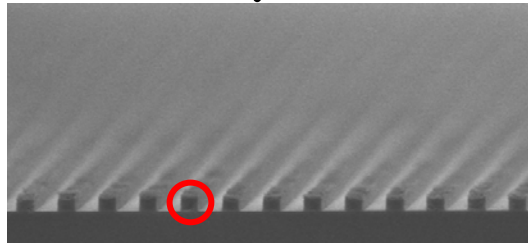
■ Random Alignment Mesochannels

## Model

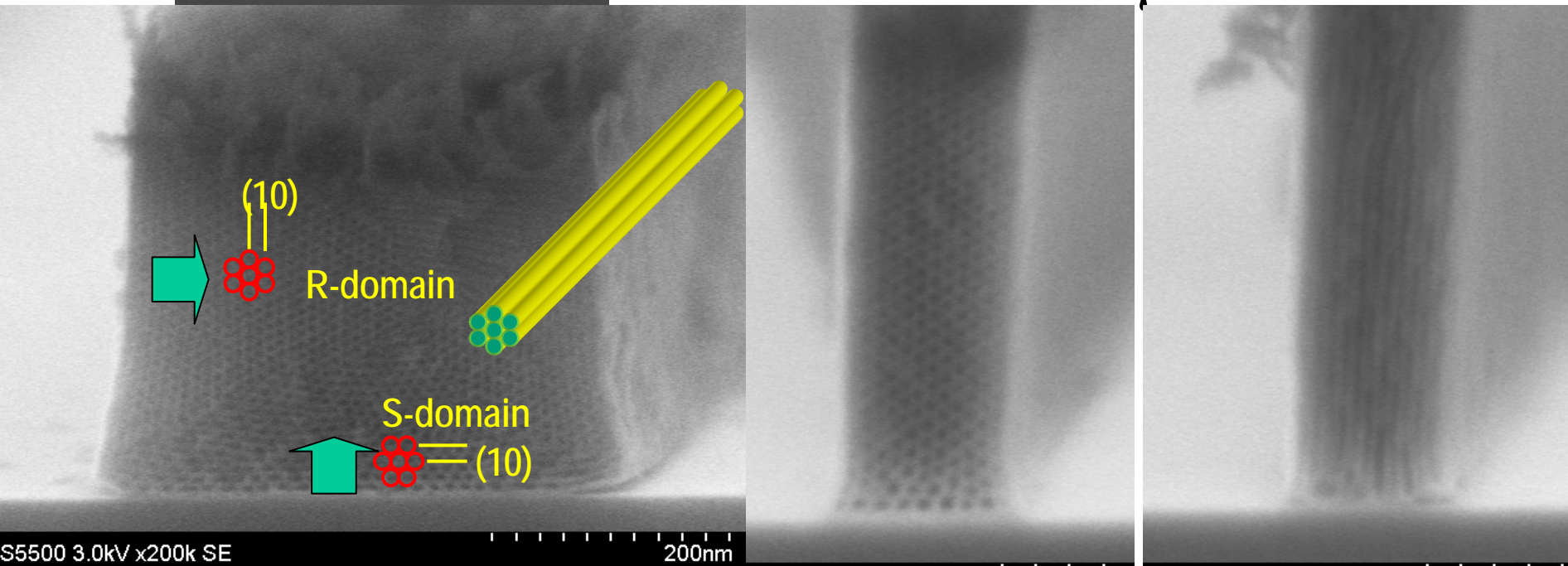


# Orientation of mesochannels in line patterns

0.5- $\mu\text{m}$  line

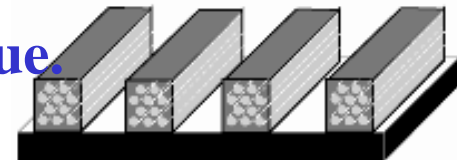


0.1- $\mu\text{m}$  line



**Filling the gap between lithography technique and molecular self-assembly.**

**Possibly exceeding the limitation of lithography technique.**



# OUTLINE

Background

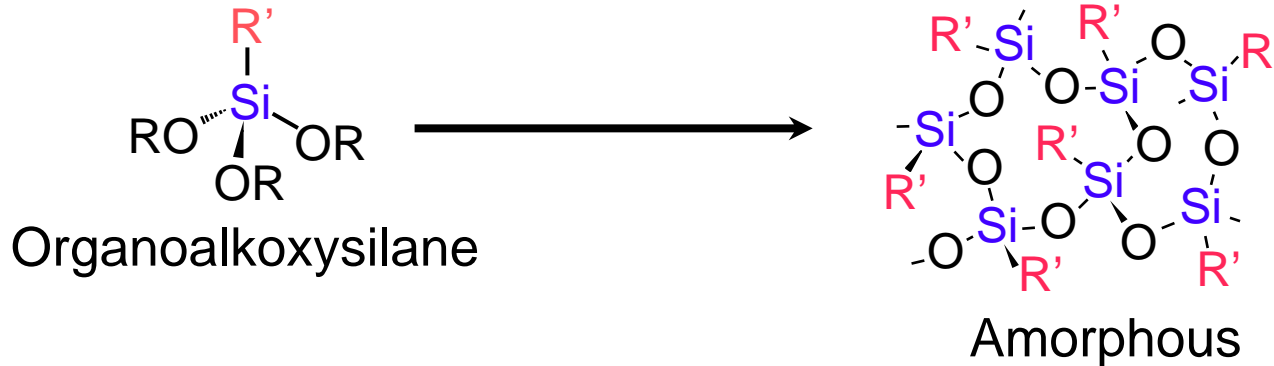
Mesoporous materials

Mesoporous films utilizing alkoxysilanes

Design of alkoxysilanes and self-assembly

Varieties and possibilities

# Structural Control of Silica-Based Hybrid Materials



## Motivation (from 1997)

Nanostructural control of hybrids from organoalkoxysilanes  
**without** the use of surfactant assemblies

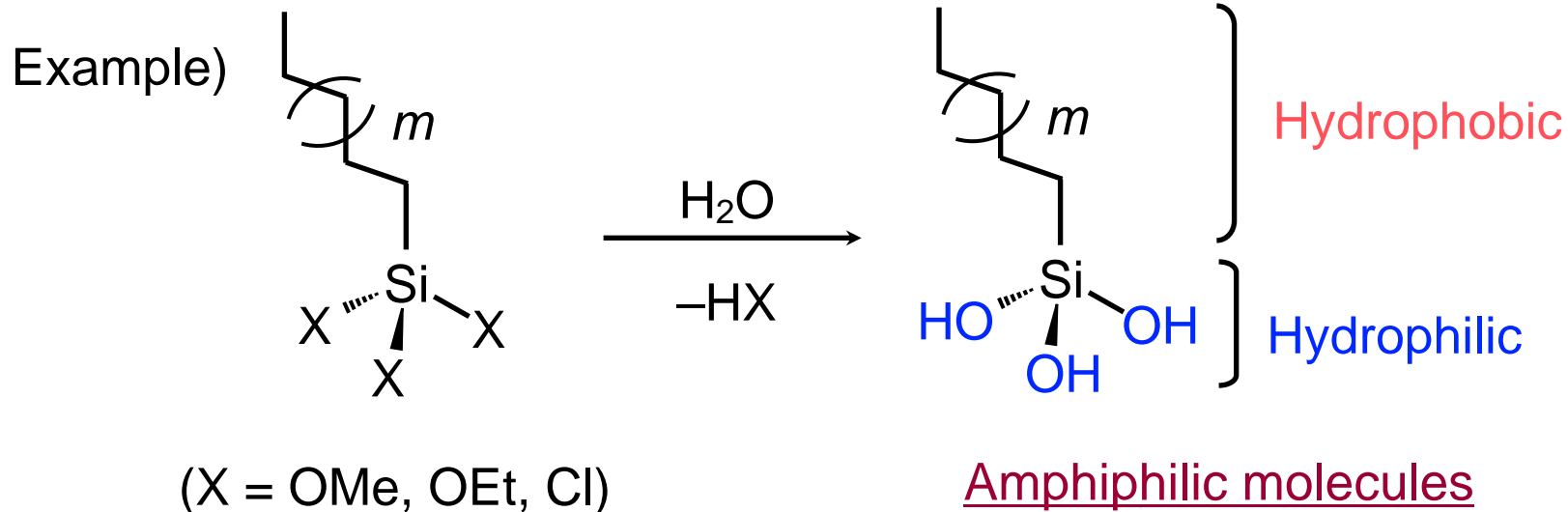


Novel hybrid materials with unique nanostructures and properties

- Ordered arrangement of organic groups
- Structural control of siloxane framework



# Design of amphiphilic molecules



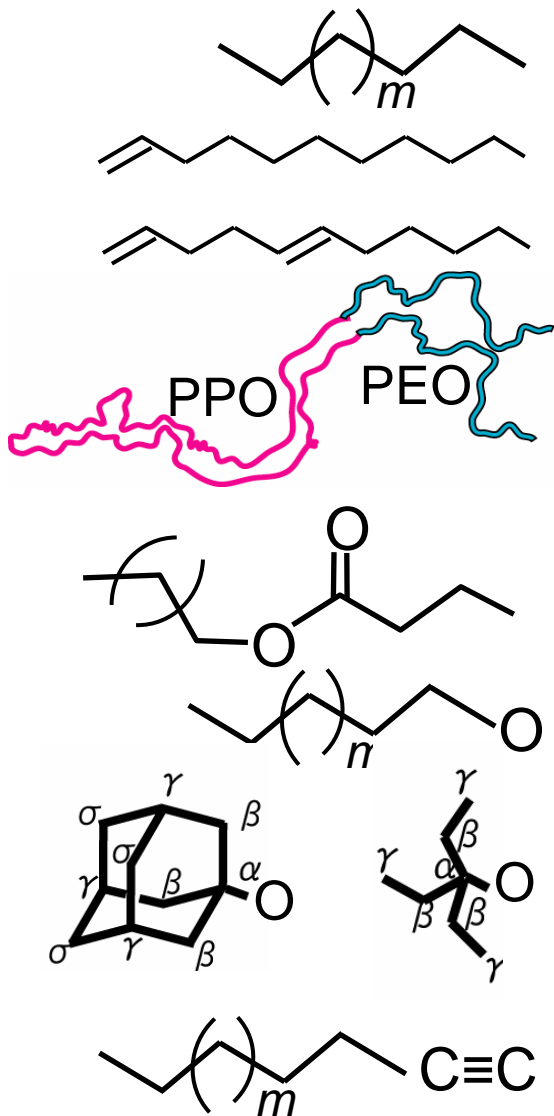
Self-Assembled Monolayers (SAMs) = 2D self-organization

A. Ulman, *Chem. Rev.*, **96**, 1533 (1996).

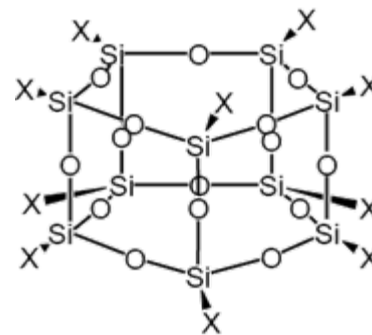
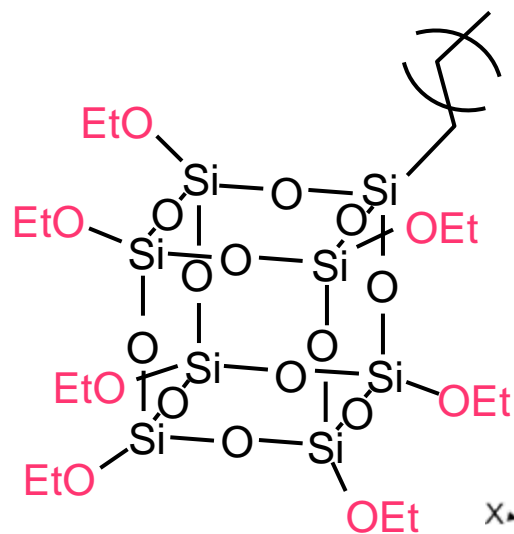
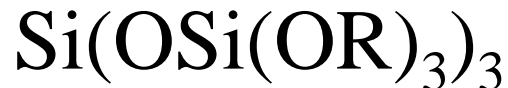
Various assembled structures are expected to form by molecular design and control of reaction conditions

# Varieties in organosilanes

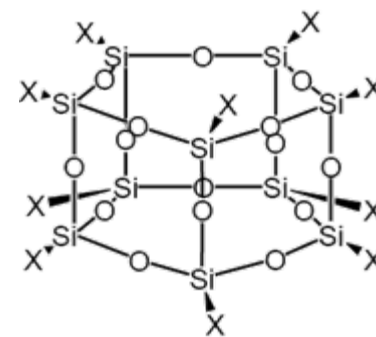
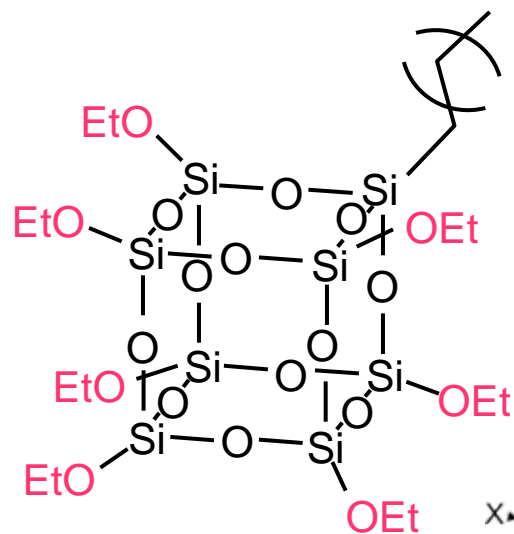
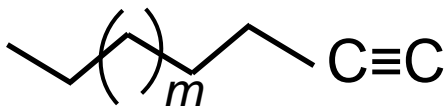
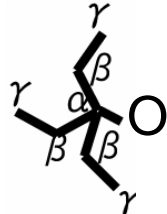
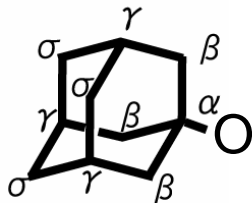
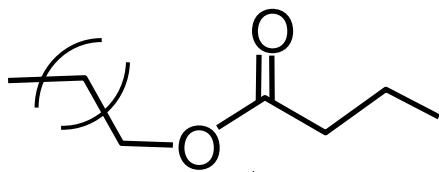
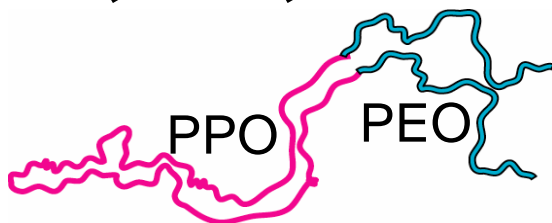
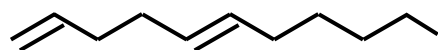
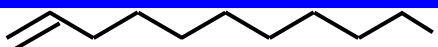
R



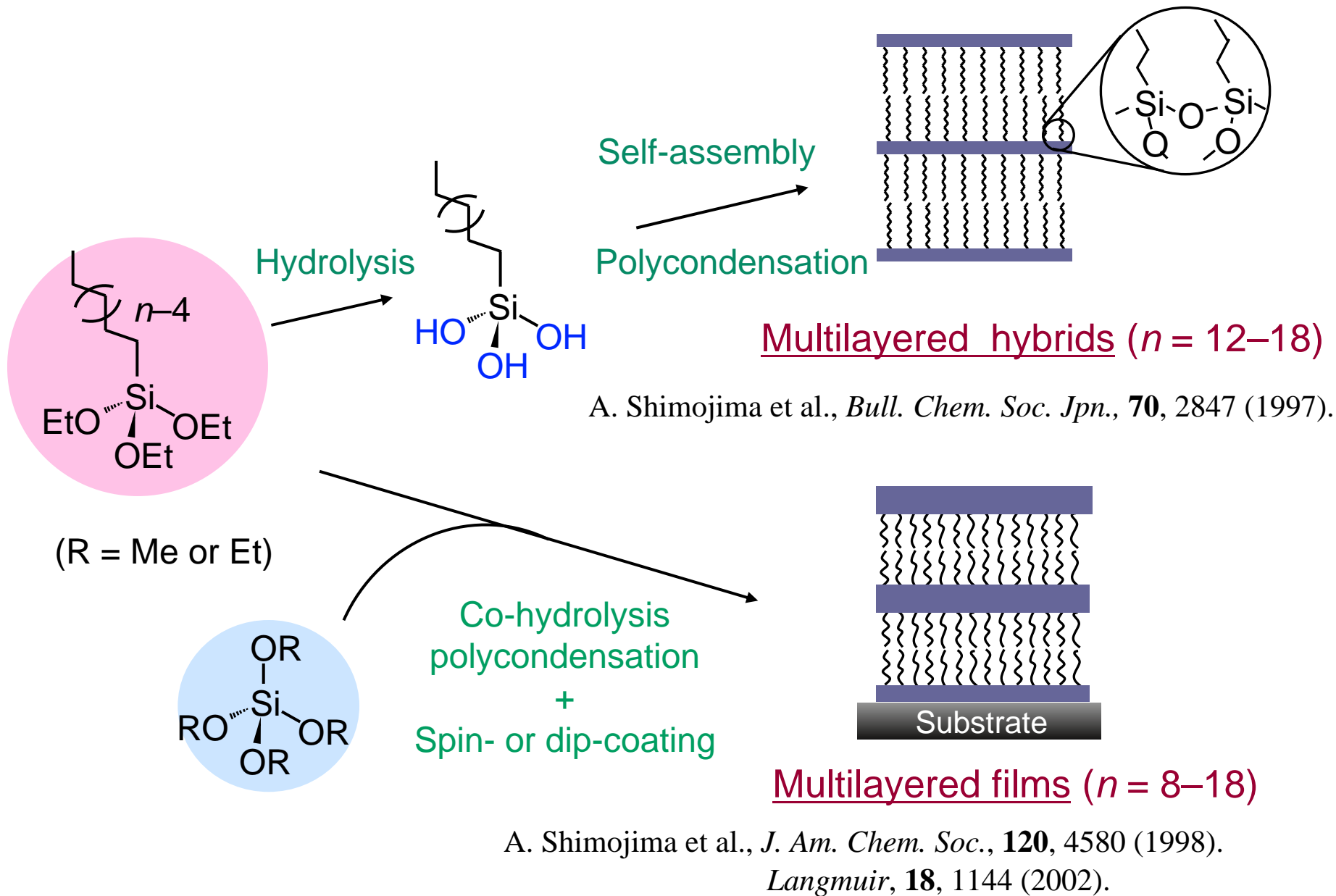
Si-X<sub>3</sub>



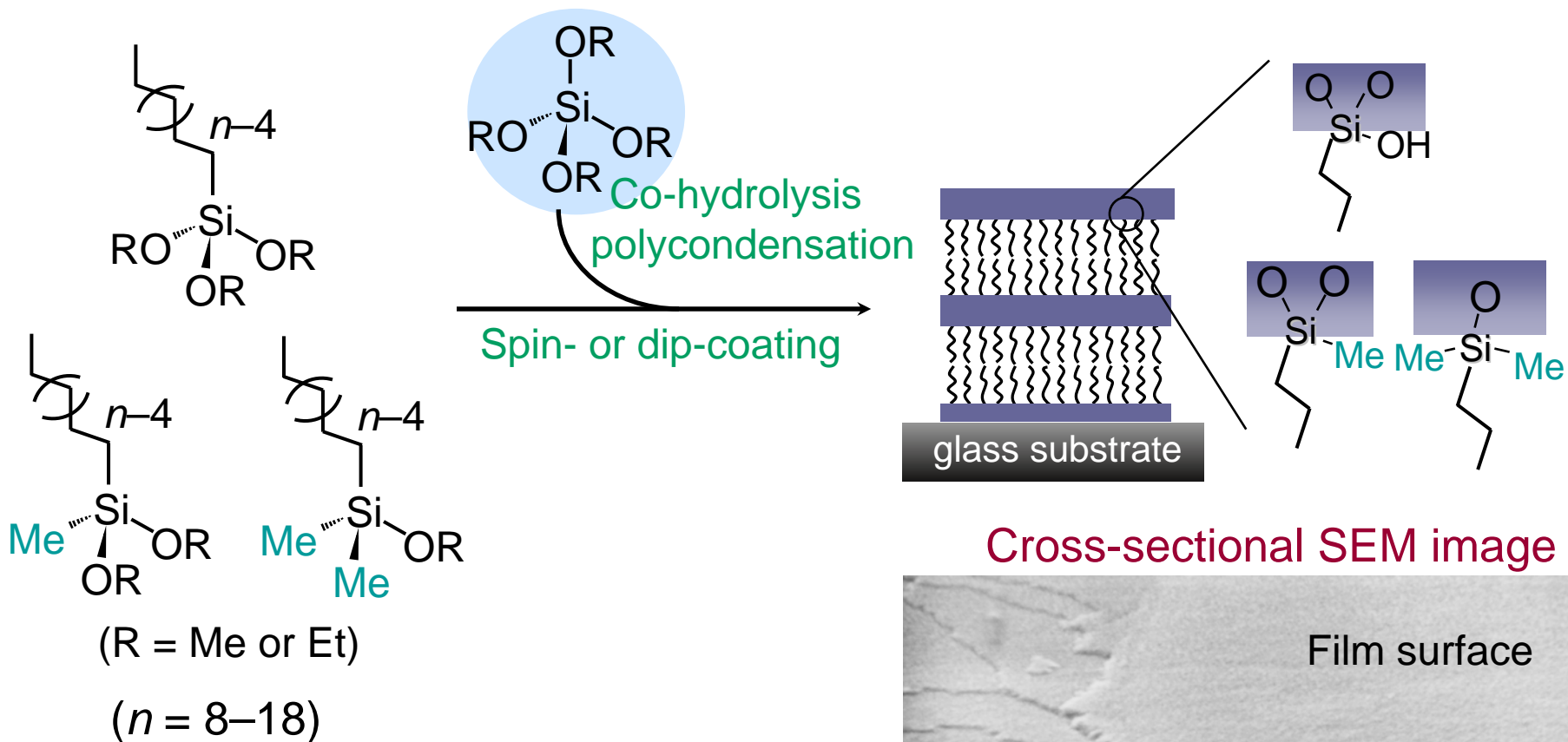
# Varieties in organosilanes



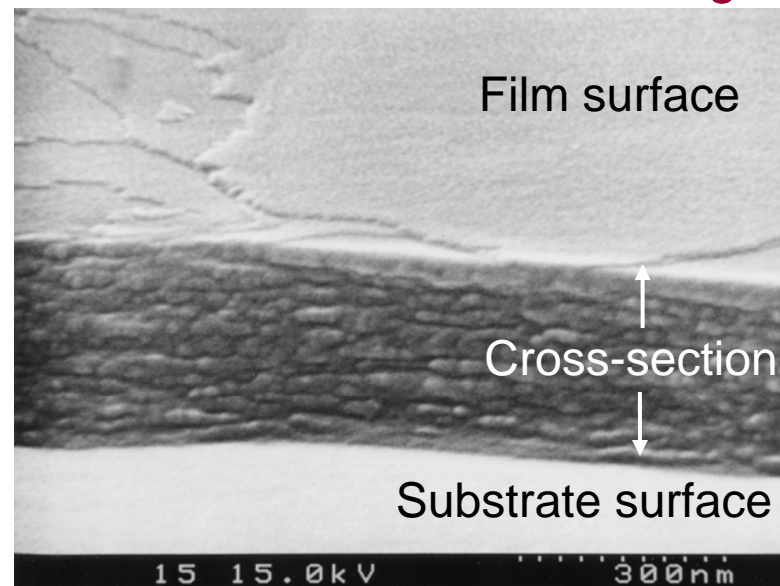
# Our previous works



# Formation of Layered Hybrid Films



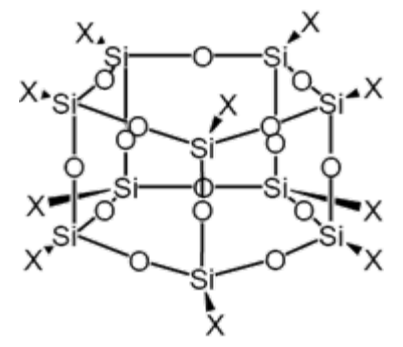
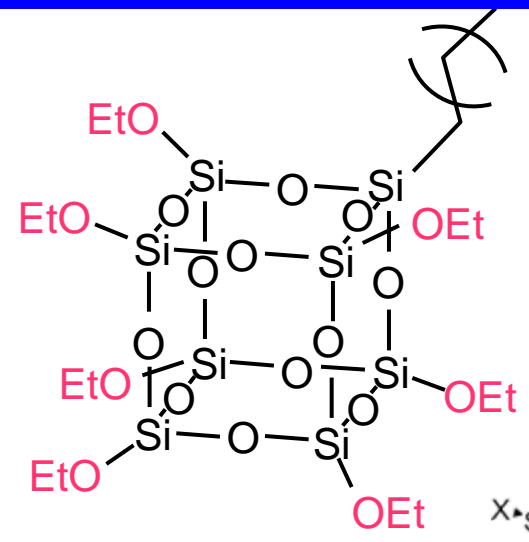
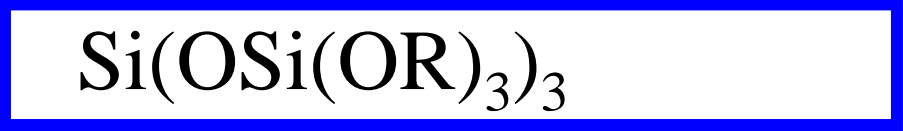
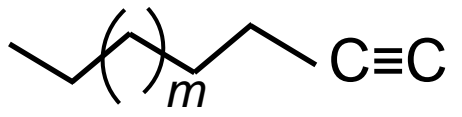
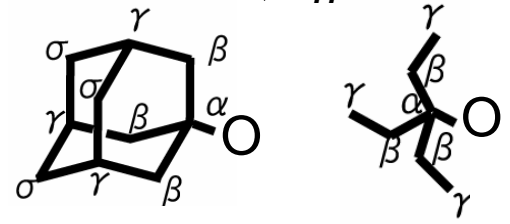
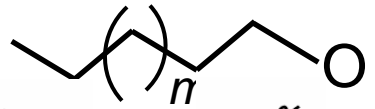
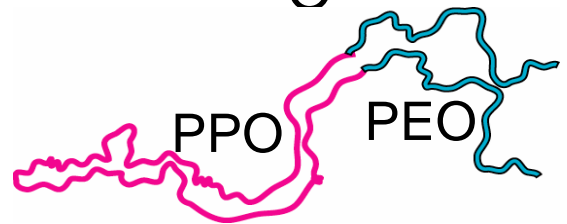
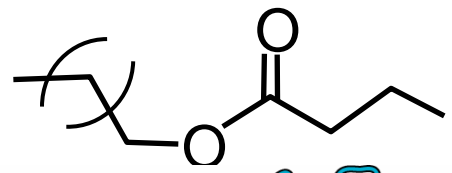
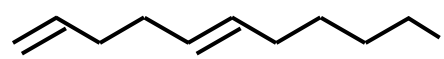
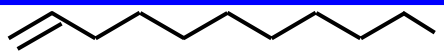
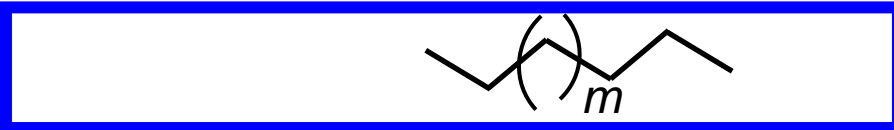
Cross-sectional SEM image



A. Shimojima et al., *J. Am. Chem. Soc.*, **120**, 4580 (1998), *Chem. Mater.*, **13**, 3610 (2001), *Langmuir*, **18**, 1144 (2002).

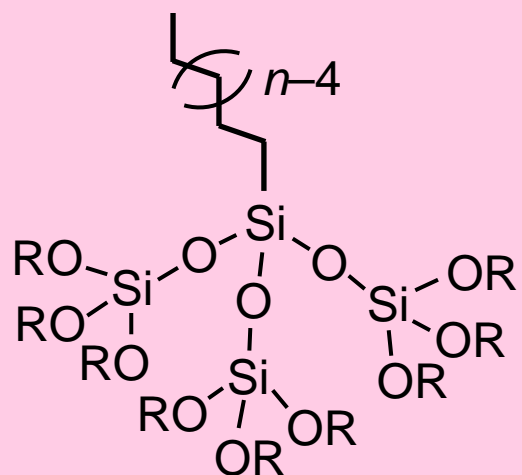


# Varieties in organosilanes



# Molecular Design of Oligosiloxane Precursors

Novel siloxane oligomers with alkyl chains  
= single precursors



R = Me

$1(C_n)$  ( $n = 4-18$ )

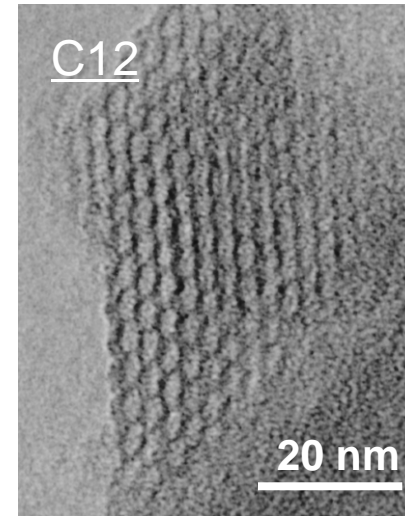
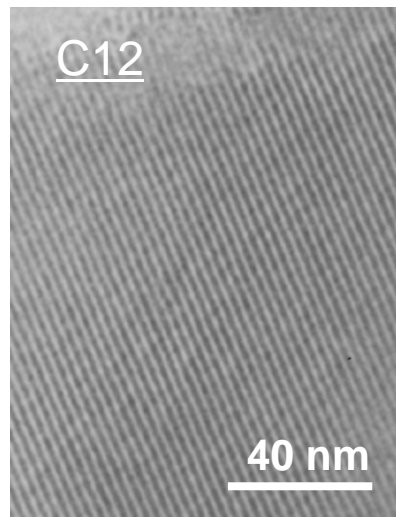
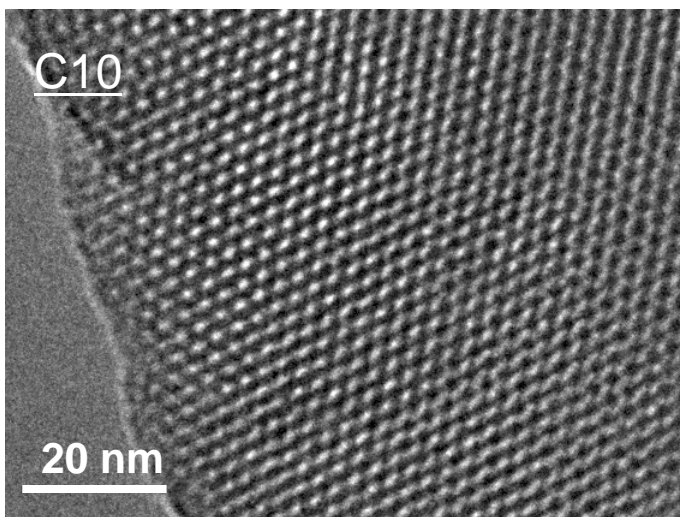
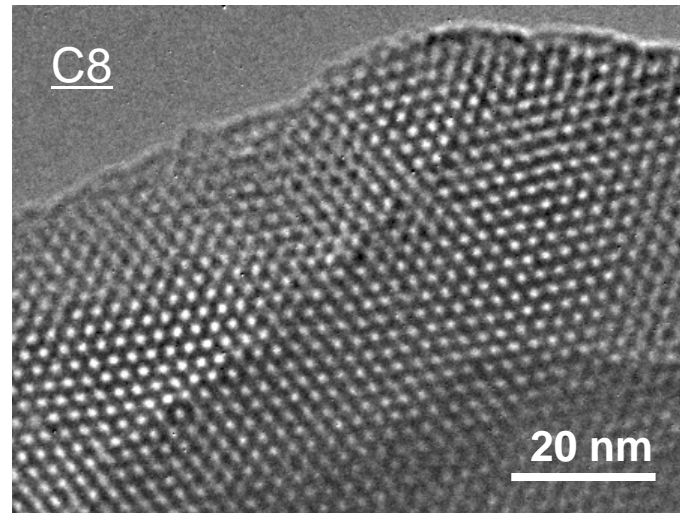
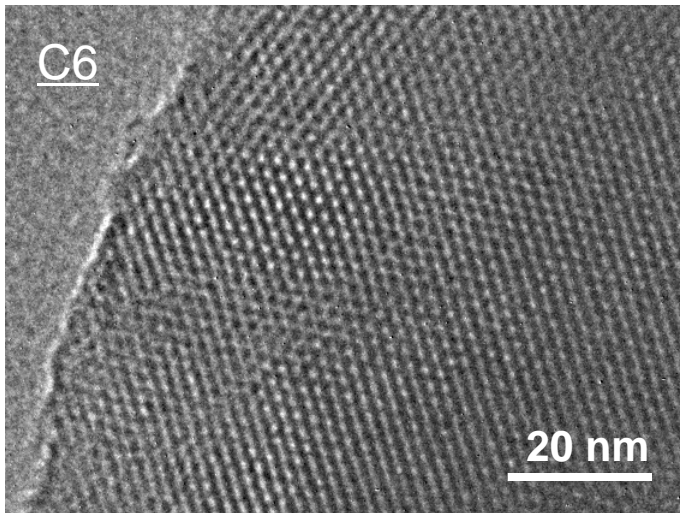
{ Well-defined molecular shape  
Self-assembling ability  
High network-forming ability



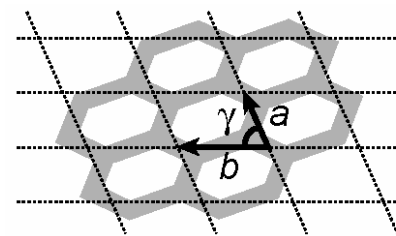
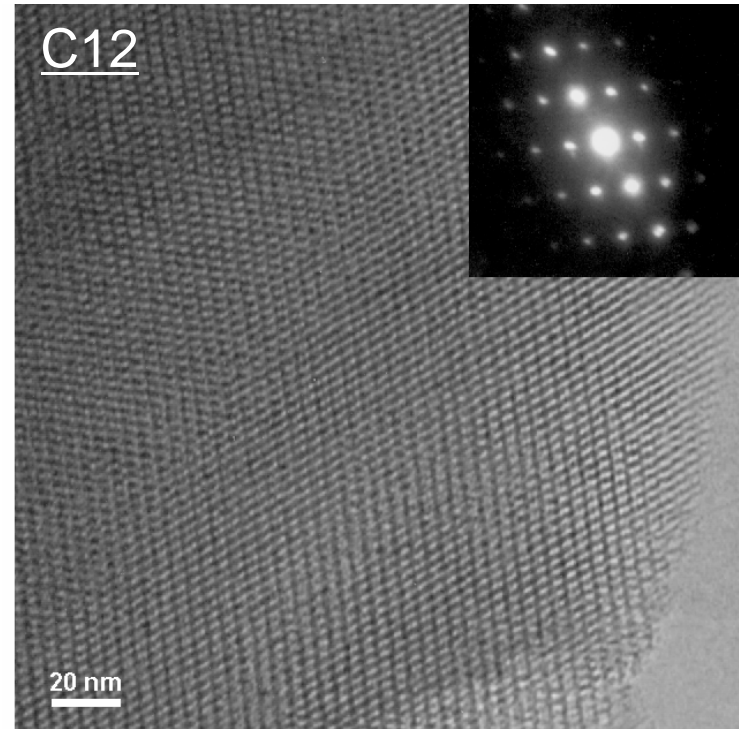
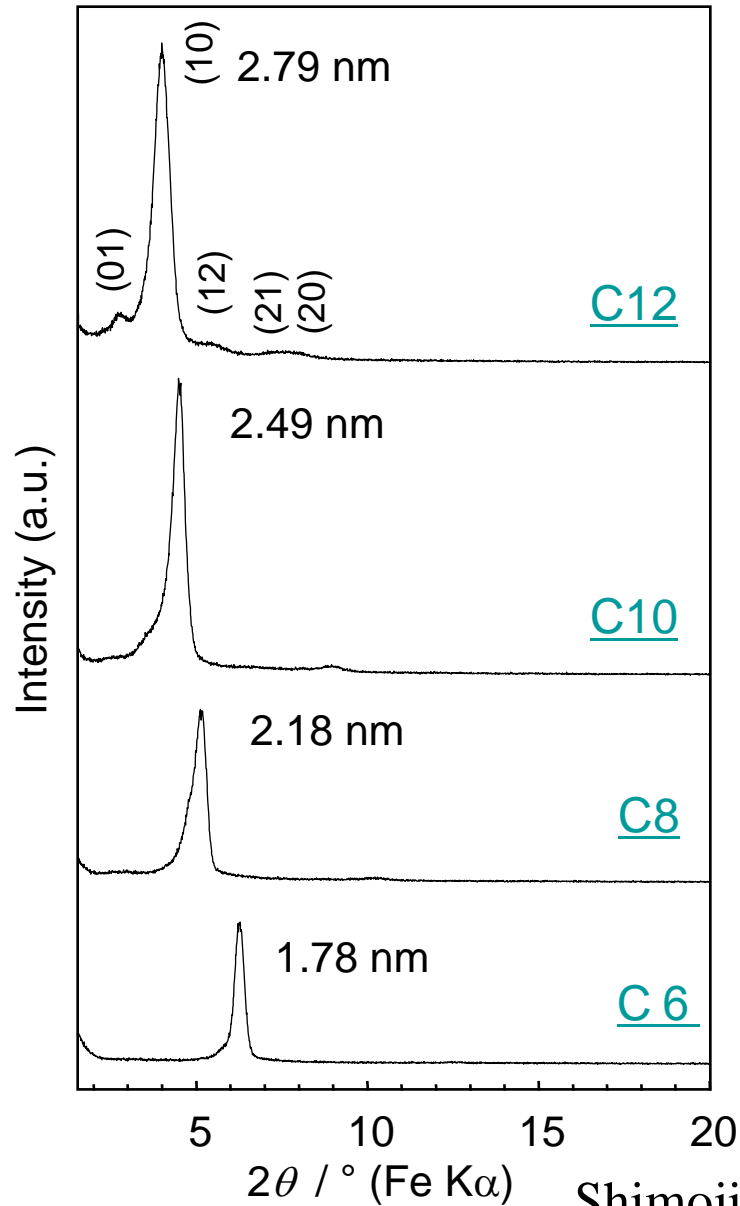
Better control of

- Reaction process
- Nanostructure & morphology of the products

# TEM Images (as-made samples)

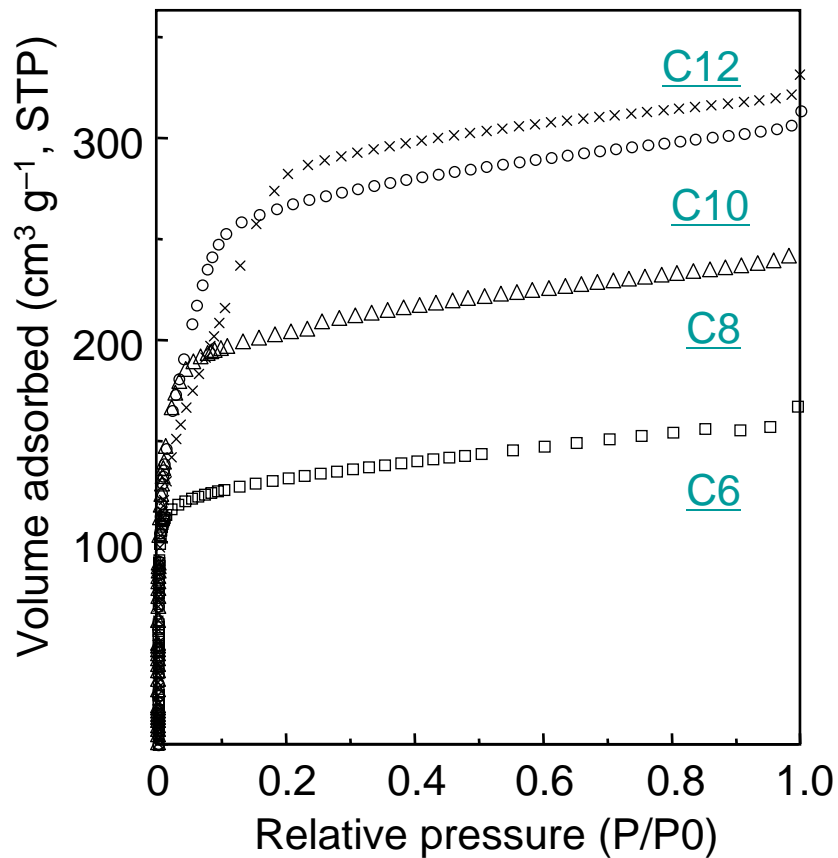


# XRD Patterns (calcined samples)



2D monoclinic structure

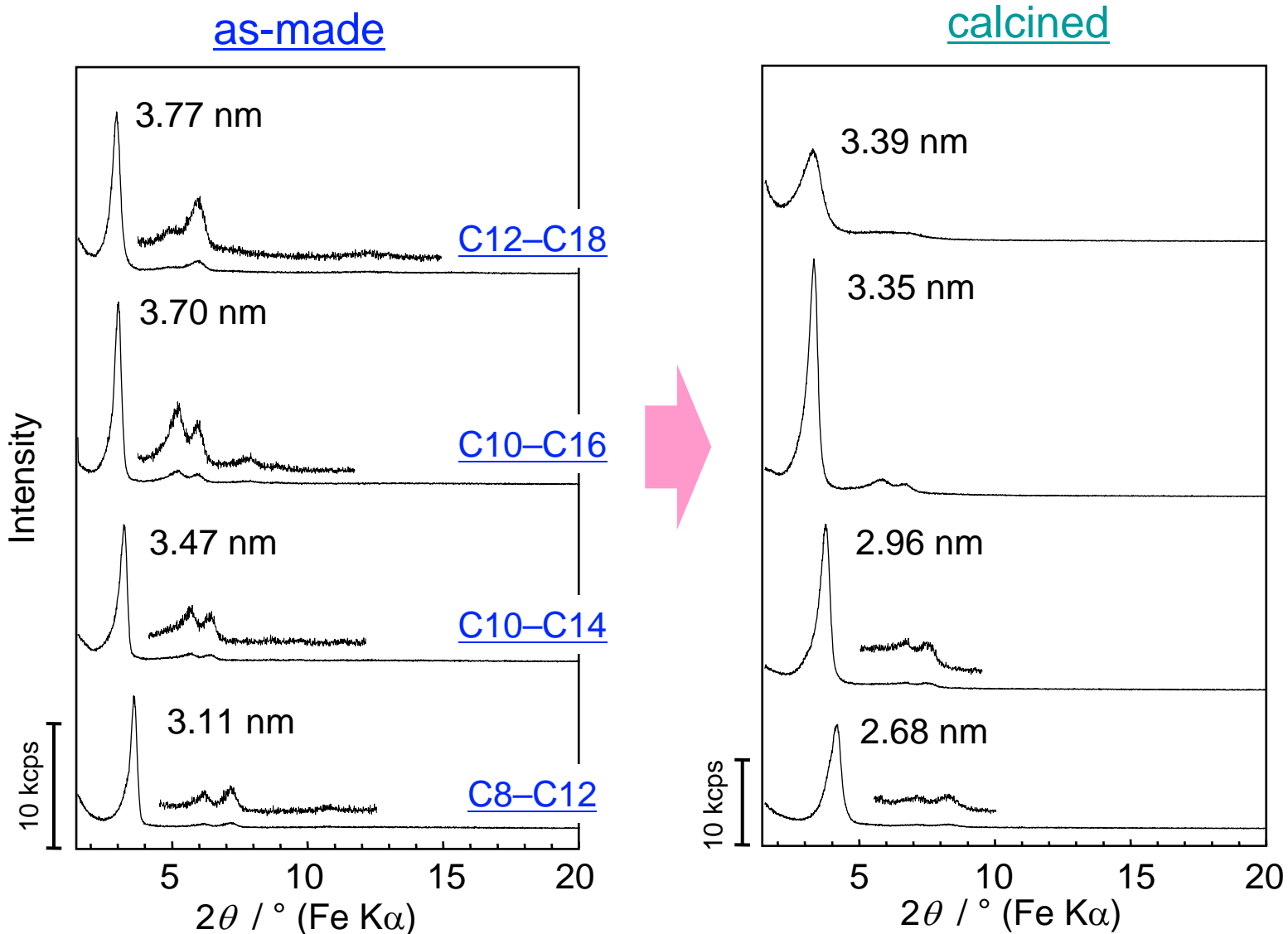
# N<sub>2</sub> adsorption isotherms (calcined samples)



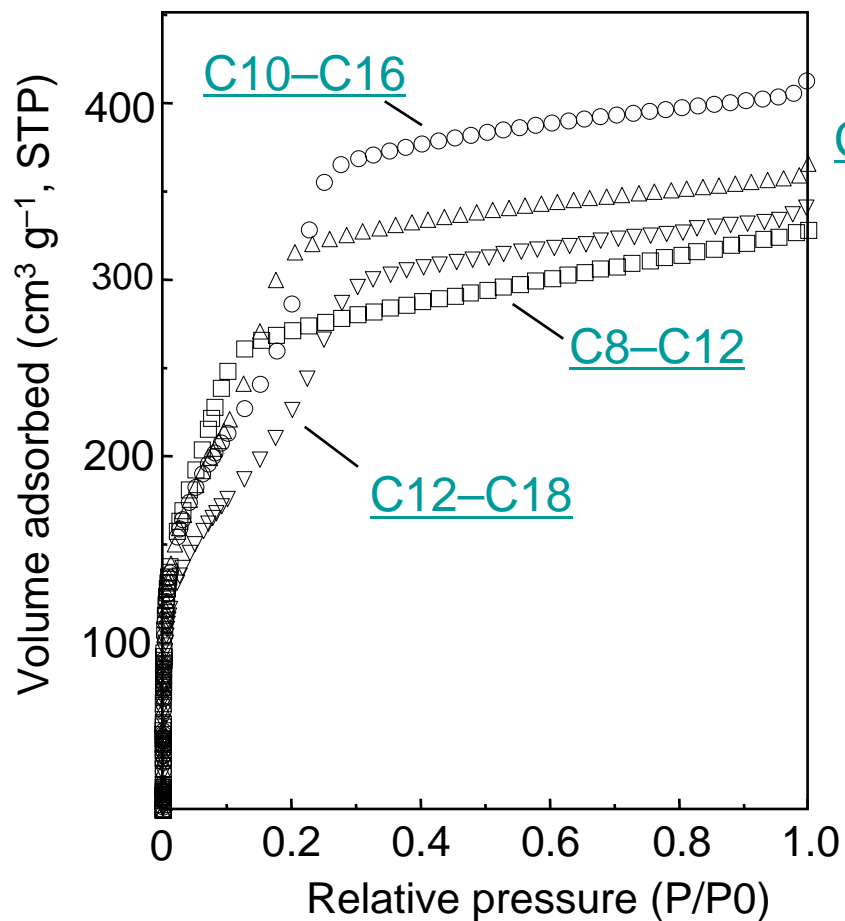
<i>n</i>	BET surface area (m <sup>2</sup> g <sup>-1</sup> )	pore volume (cm <sup>3</sup> g <sup>-1</sup> )	NLDFT pore diameter (nm)
C6	510	0.22	1.1
C8	840	0.34	1.7
C10	950	0.43	2.2
C12	800	0.46	2.7



# XRD Patterns - Binary systems of 1(Cn) with different chain lengths -

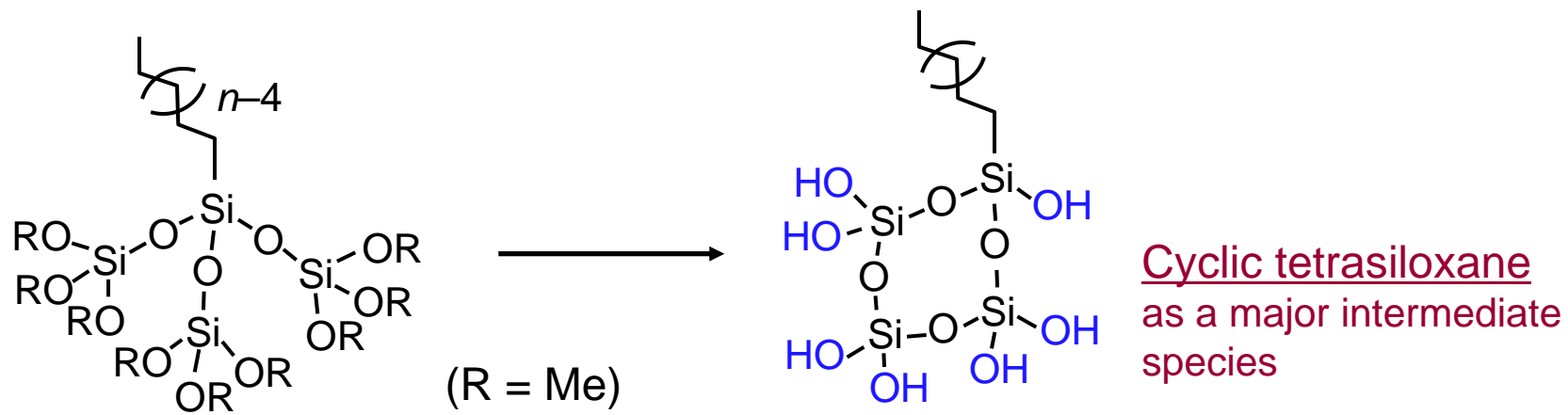


# N<sub>2</sub> adsorption isotherms (calcined samples)



<i>n</i>	BET surface area (m <sup>2</sup> g <sup>-1</sup> )	pore volume (cm <sup>3</sup> g <sup>-1</sup> )	NLDFT pore diameter (nm)
C8-C12	880	0.46	2.3
C10-C14	840	0.51	2.8
C10-C16	830	0.58	3.2
C12-C18	690	0.49	3.3

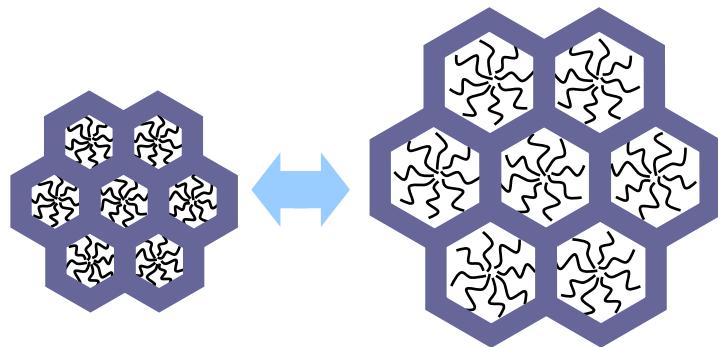
# Self-assembly processes of 1(Cn)



Cyclic tetrasiloxane  
as a major intermediate  
species

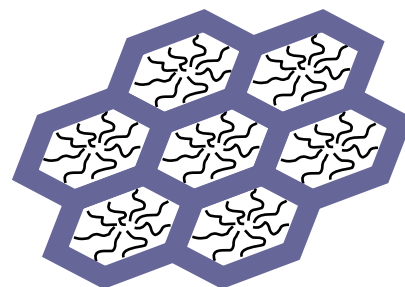
= Single precursors

Self-assembly



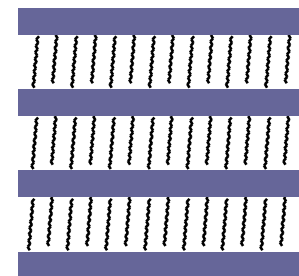
( $n = 6-10, n = 10+16$  etc.)

2D Hexagonal



( $n = 12$ )

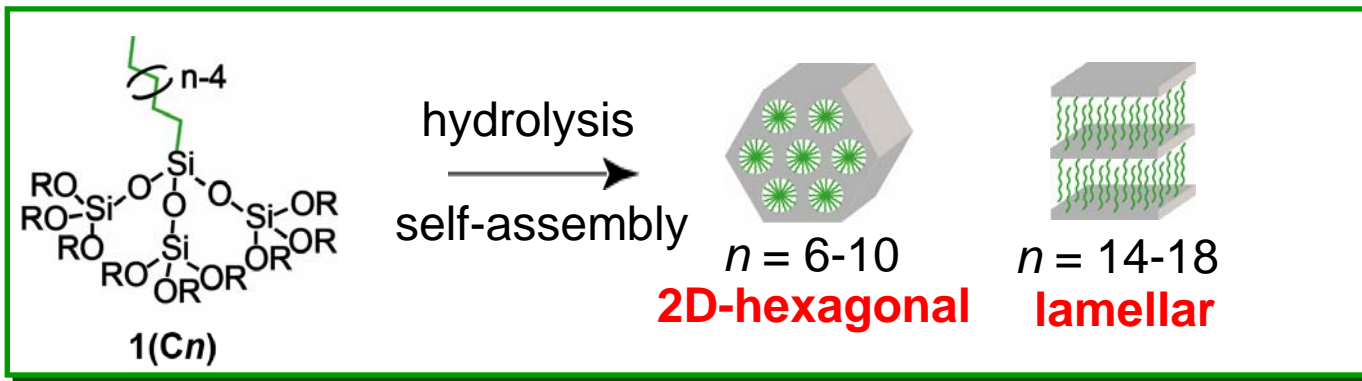
2D Monoclinic



( $n = 14-18$ )

Lamellar

# Mesostructured Siloxane-Organic Hybrid Films with Ordered Macropores



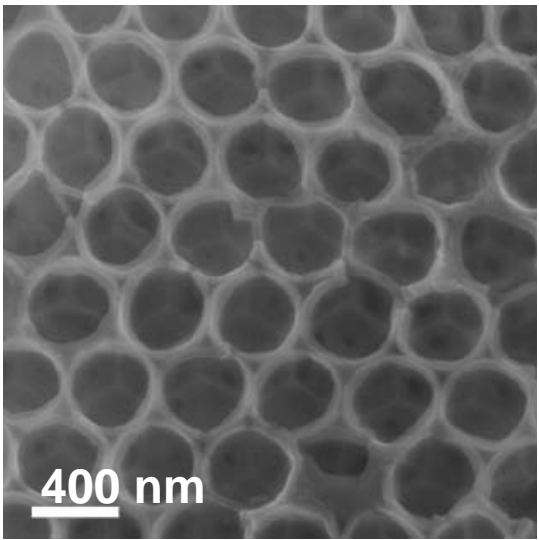
A. Shimojima, et al., *J. Am. Chem. Soc.*, **127**, 14108 (2005).



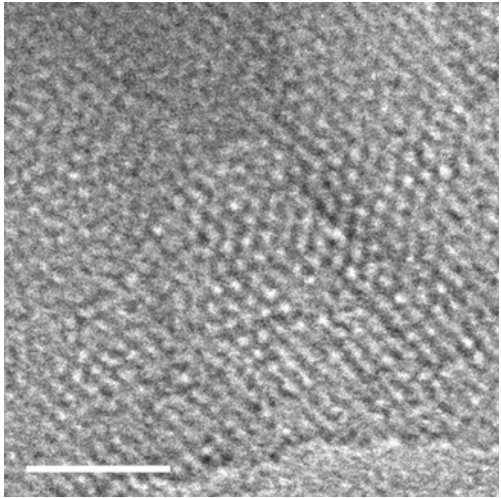
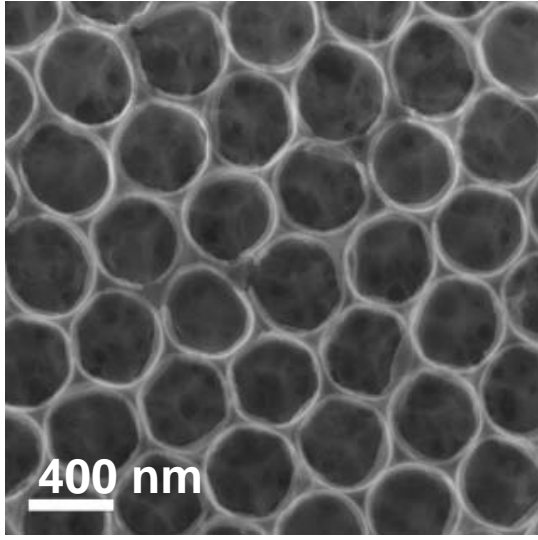
M. Sakurai, A. Shimojima, K. Kuroda, *Langmuir*, in press (2007).

# Inverse opal film

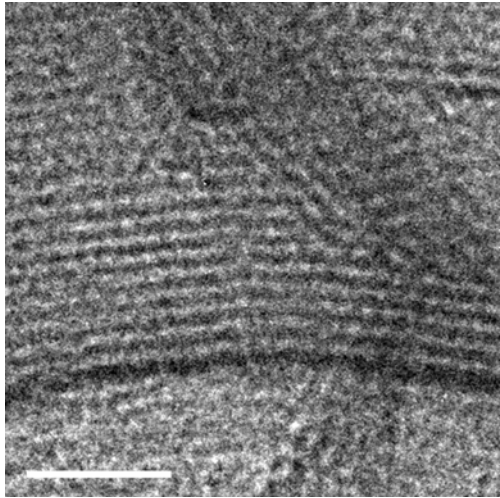
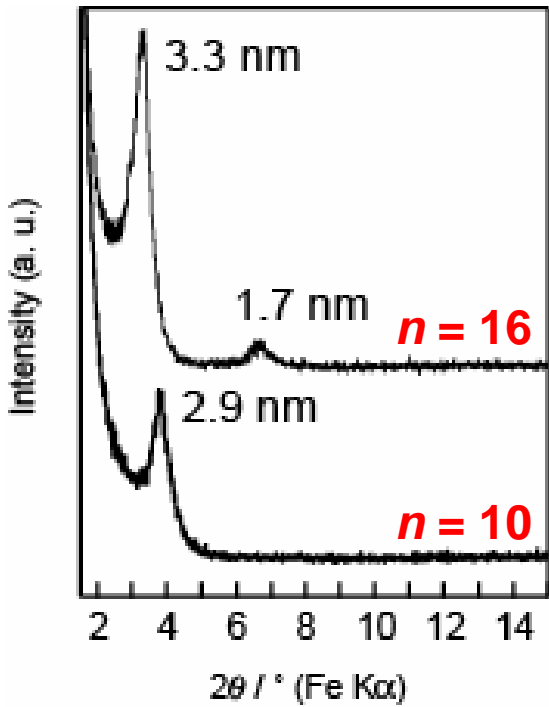
⟨ $n = 10$ ⟩



⟨ $n = 16$ ⟩



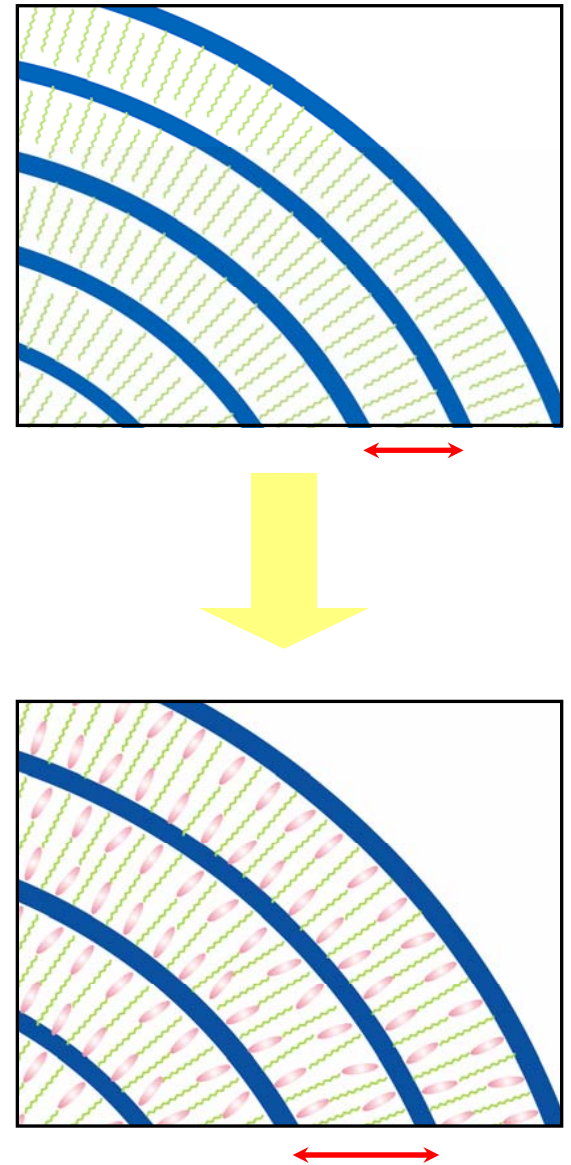
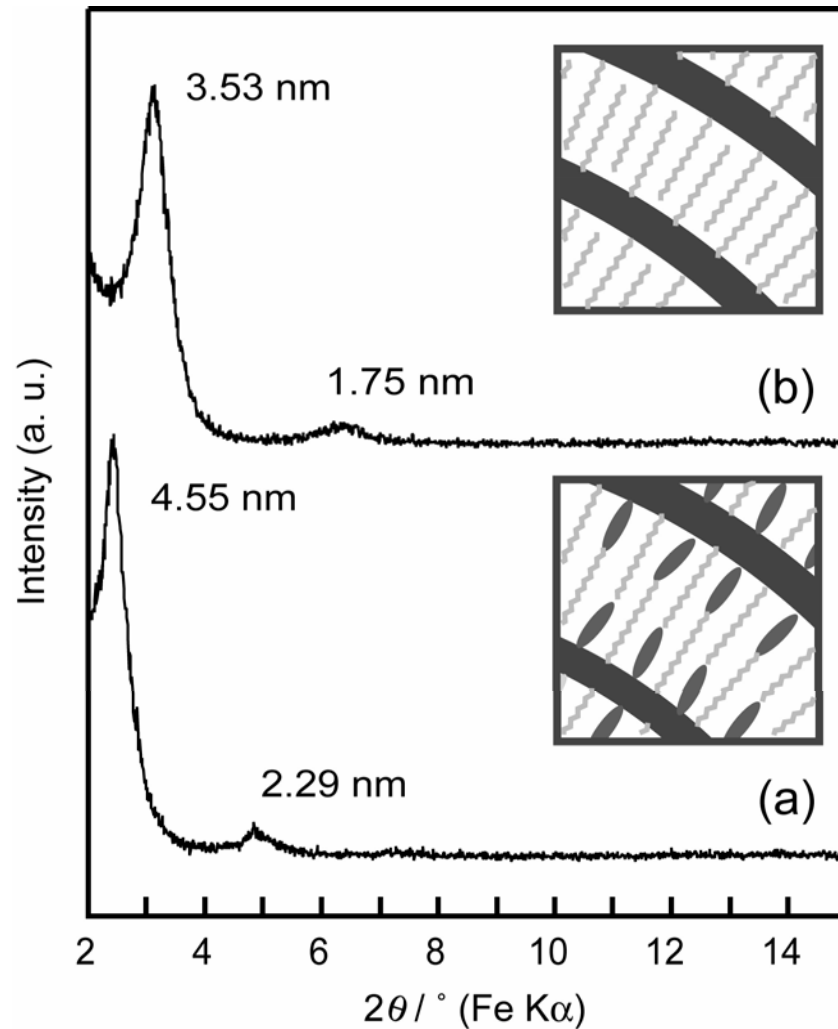
$n = 10$



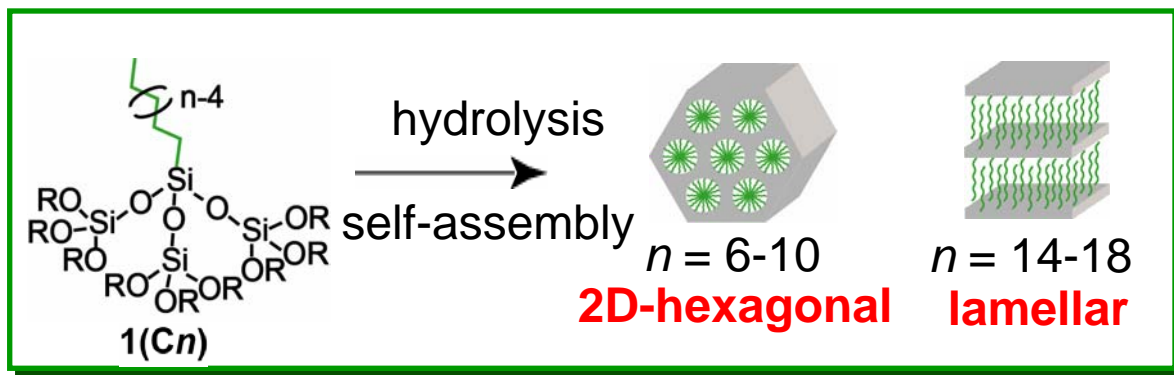
$n = 16$



# Intercalation of decyl alcohol

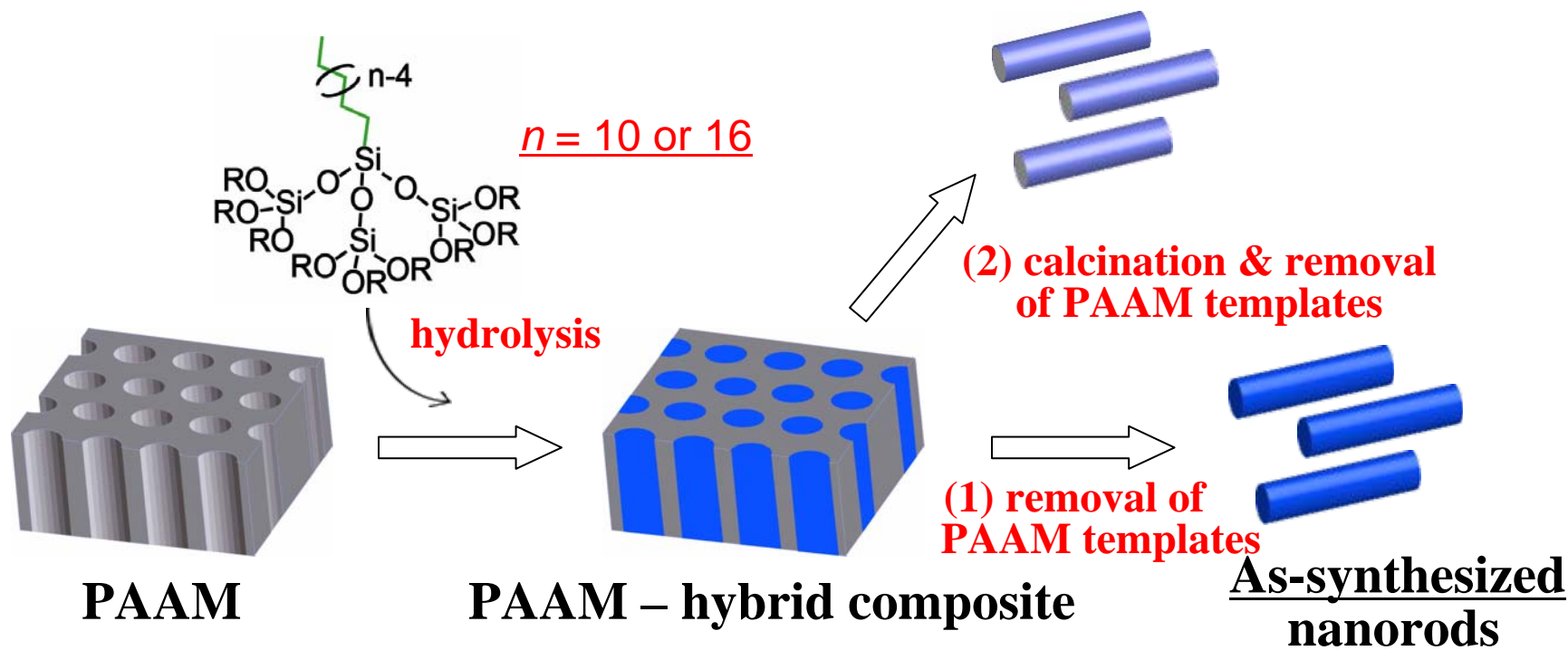


# Synthesis of Siloxane-Organic Hybrid Nanorods

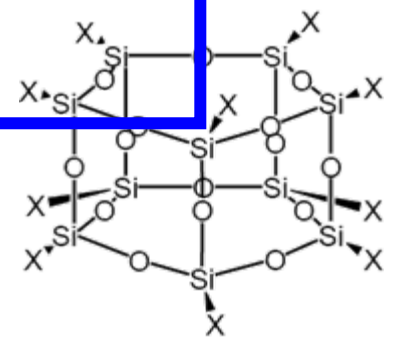
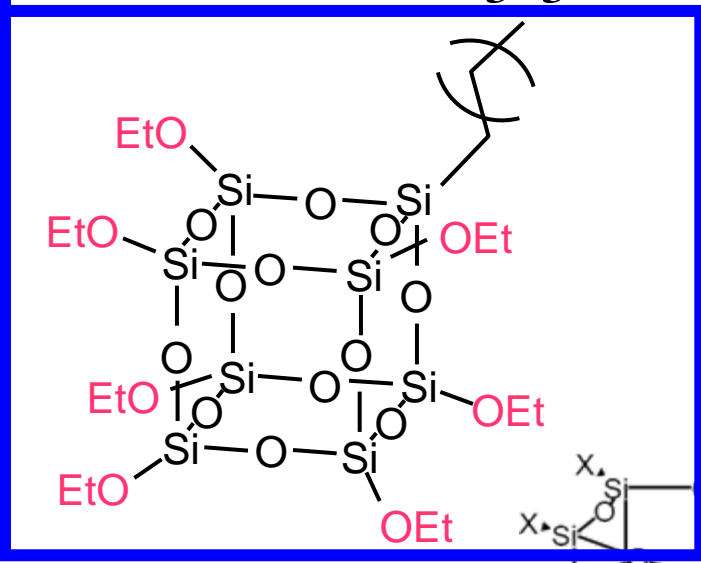
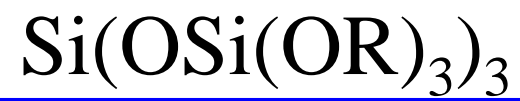
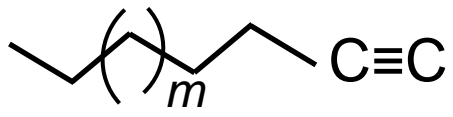
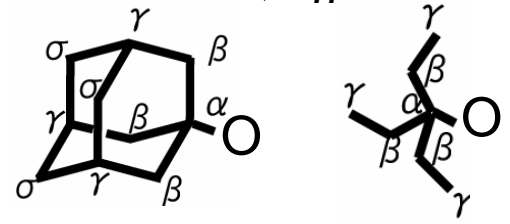
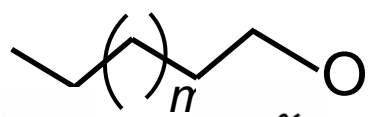
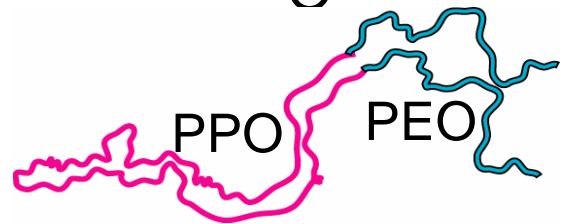
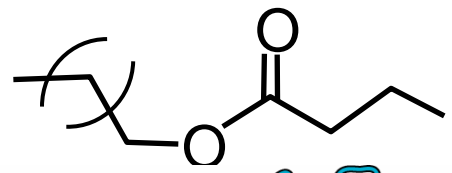
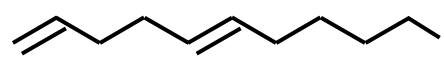
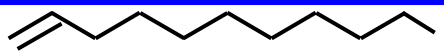
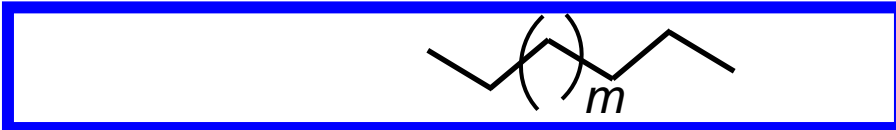


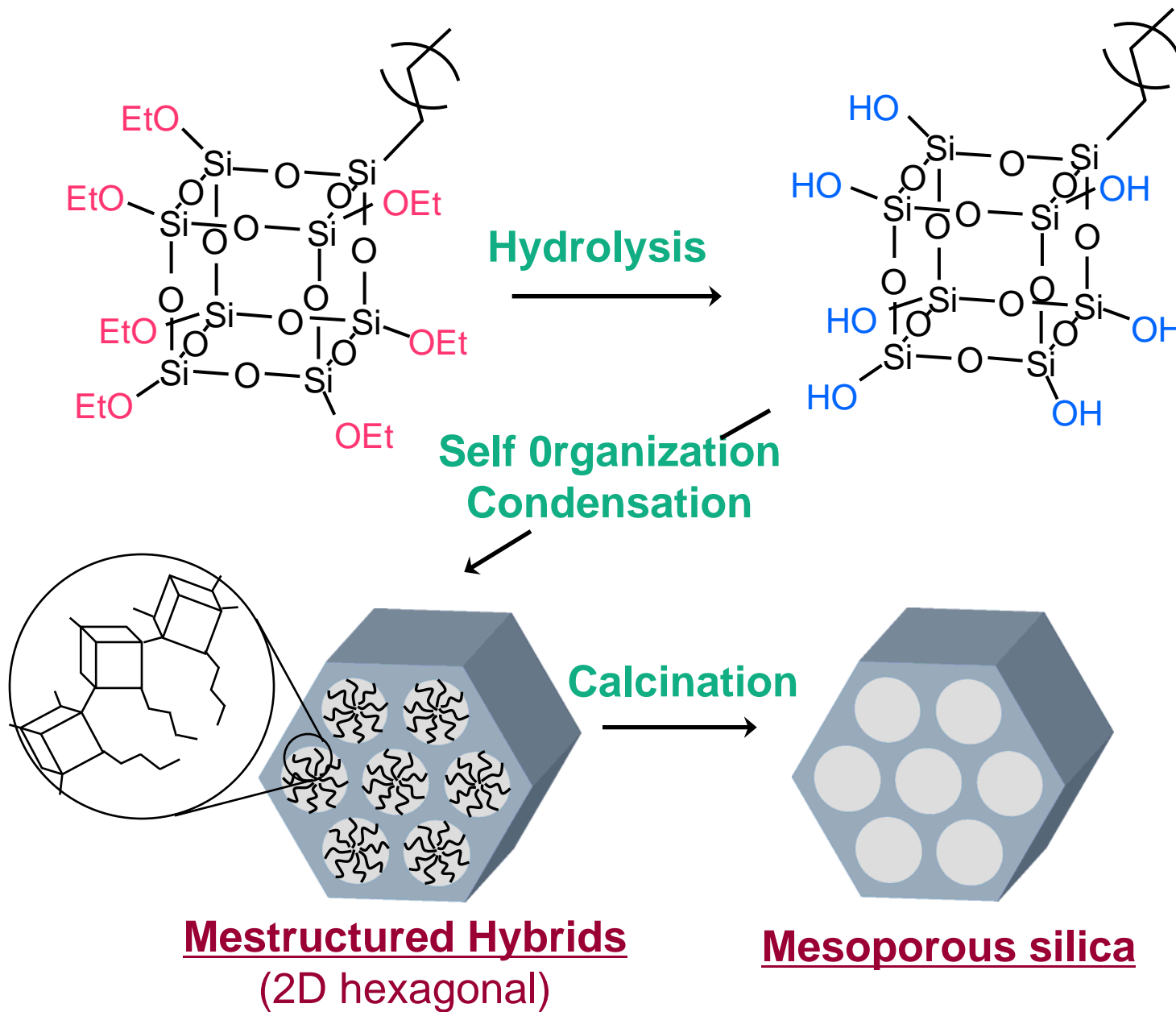
A. Shimojima et al., *J. Am. Chem. Soc.*, **127**, 14108 (2005).

## Calcined nanorods

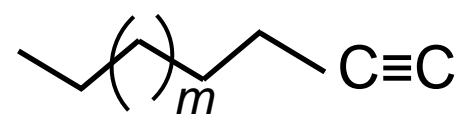
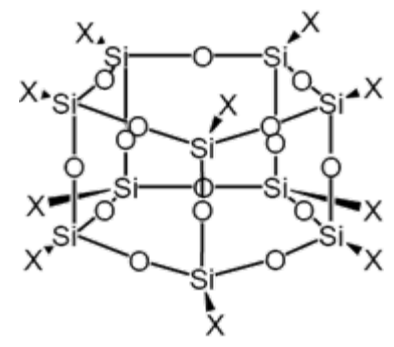
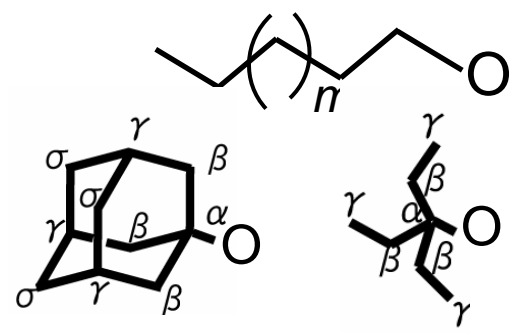
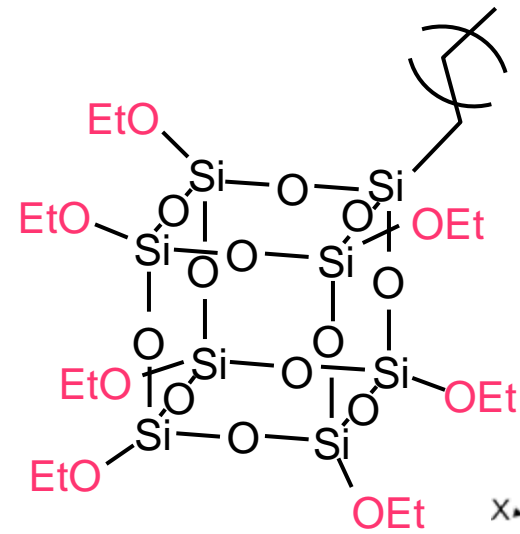
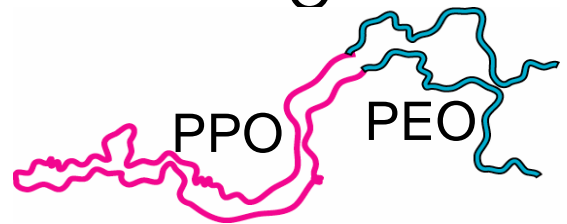
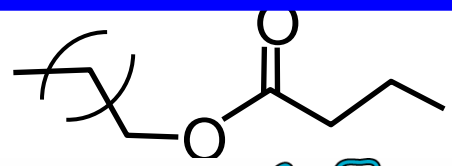
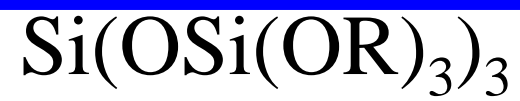
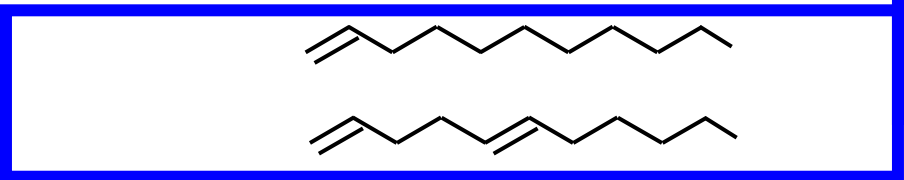


# Varieties in organosilanes





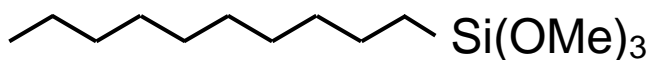
# Varieties in organosilanes



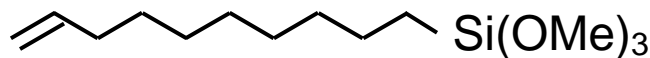
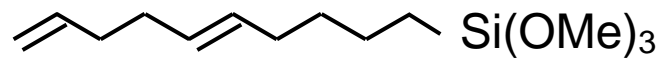


# This study

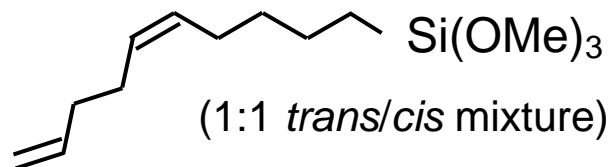
## Modification of the structure and properties of multilayered hybrids by incorporating C=C double bonds



0



1



2

Co-hydrolysis and polycondensation  
with  $\text{Si}(\text{OMe})_4$

Multilayered films (L0, L1, L2)

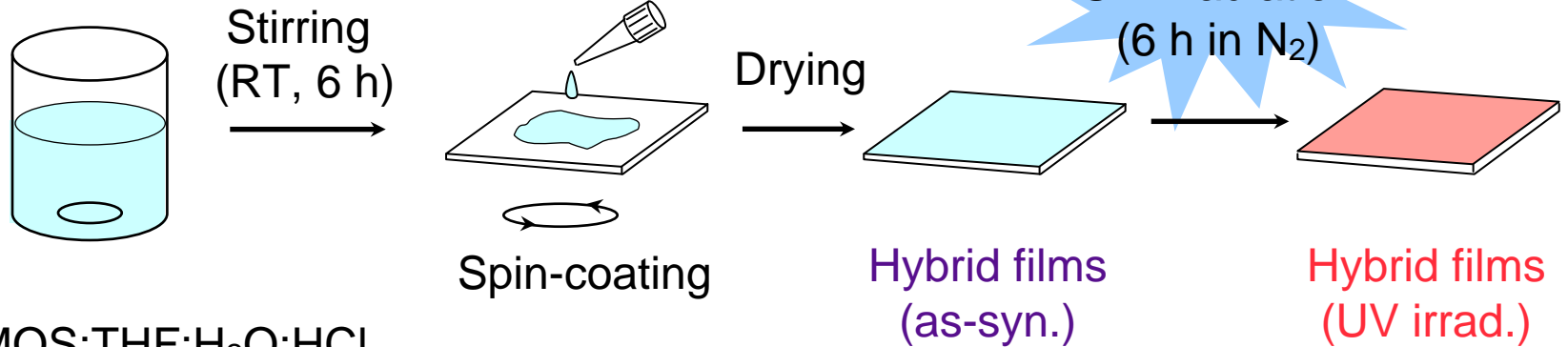
Disordered films (D1, D2)

The **Structure**, **Reactivity**, and **Properties** of the films are studied.

→ Understanding of the structure–property relationships

# Experimental

## Film preparations

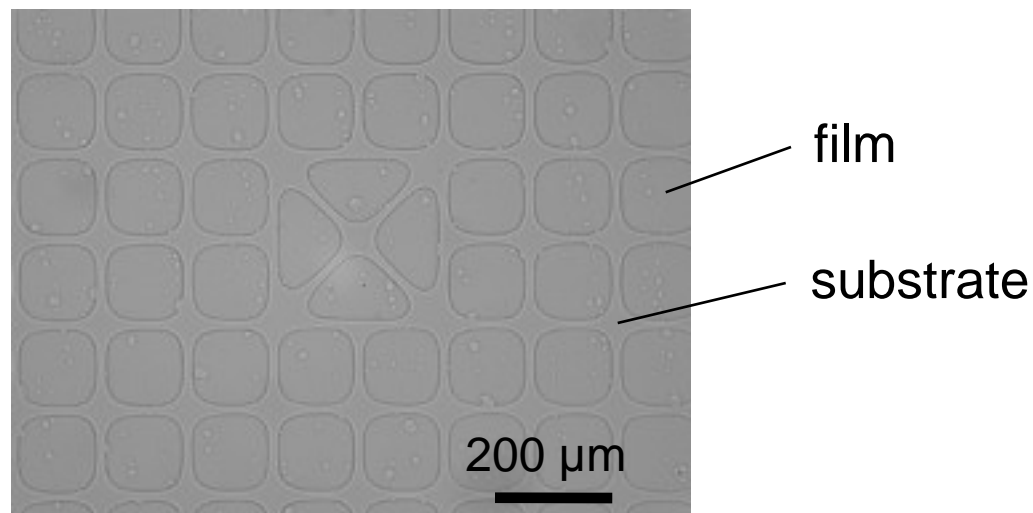
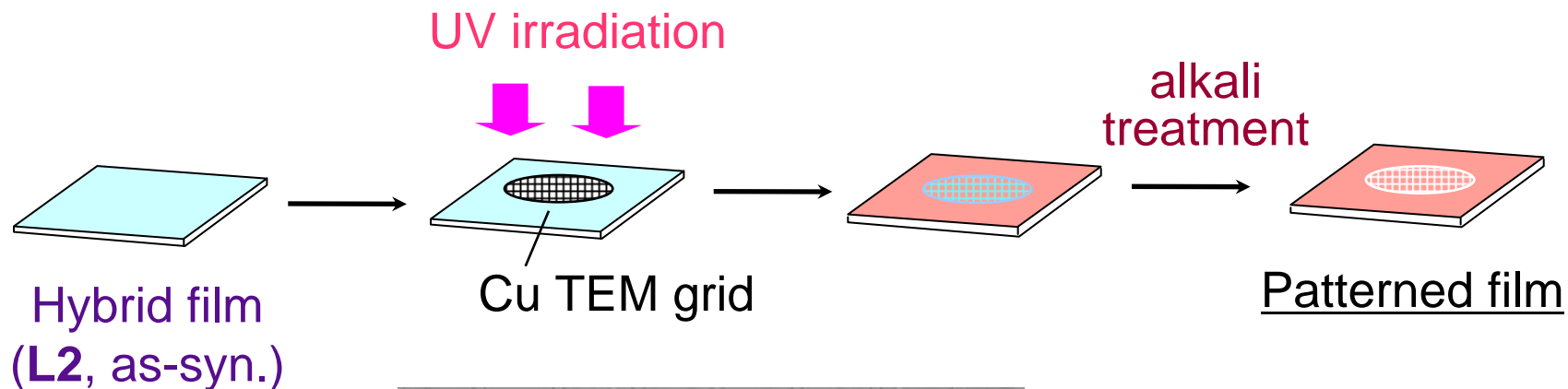


**0-2**:TMOS:THF:H<sub>2</sub>O:HCl  
= 1:4:15:19:0.002 (**L0**, **L1**, **L2**)  
= 1:4:15:19:0.2 (**D1**, **D2**)

## Analyses

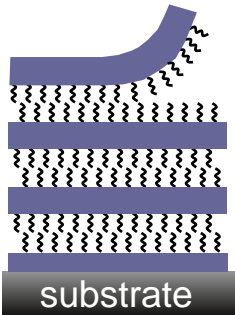
<sup>29</sup>Si NMR, XRD, IR, TEM, SEM, Nanoindentation test

# Micropatterning



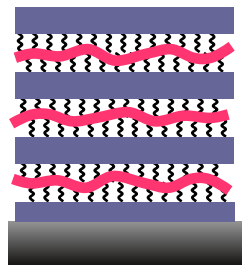
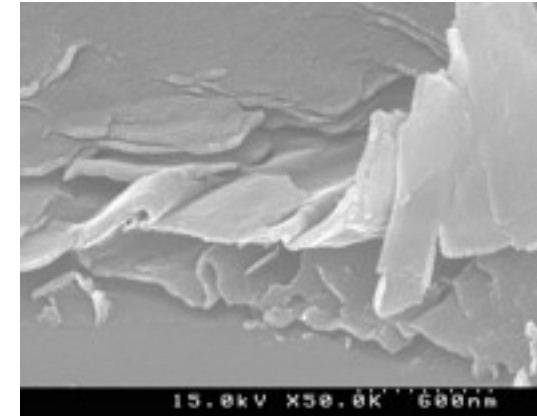
Such patterning was not achieved by using disordered films (**D1** and **D2**).

# Structure–property relationships



L0, L1, L2 (as-syn.)

✗ Hardness    ✗ Alkali resistance  
No covalent bonds between adjacent layers (easily delaminated)

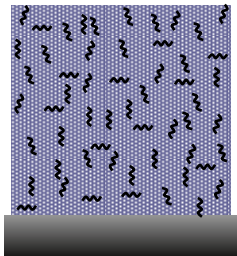


L1, L2 (UV irradi.)

⊙ Hardness    ○ Alkali resistance

All of the layers are linked by covalent (Si-O, Si-C, and C-C) bonds

Each siloxane layer is sandwiched by polymer layers (protected from being etched by alkali solutions)

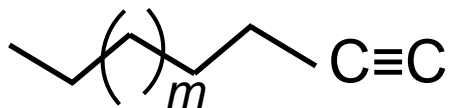
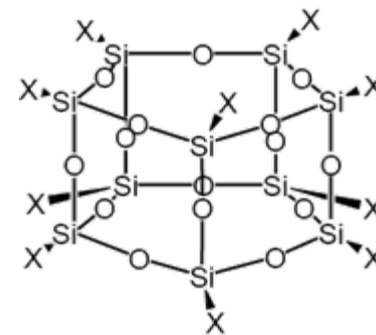
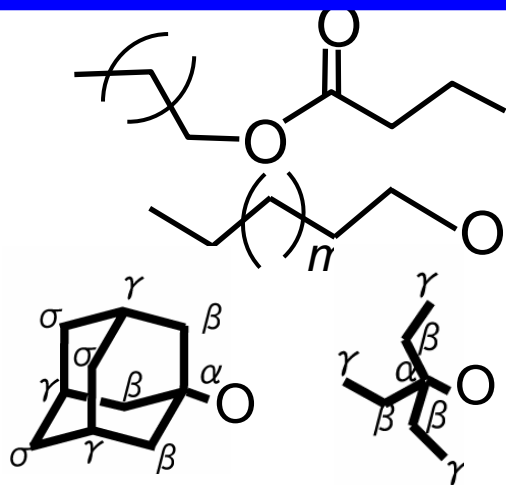
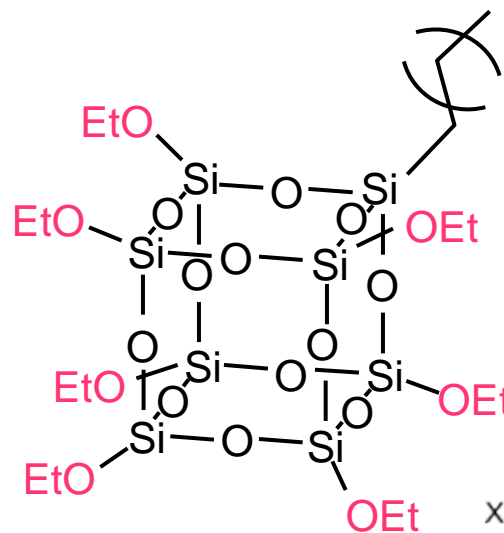
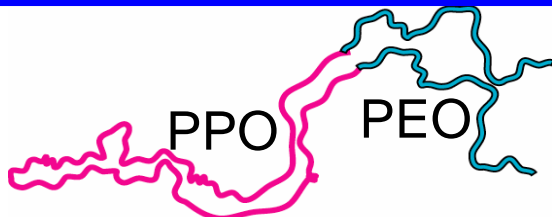
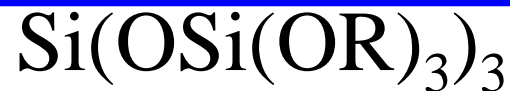
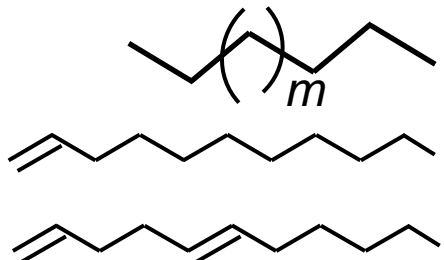


D1, D2

○ Hardness    △ Alkali resistance

Three-dimensional, isotropic siloxane networks  
Easily etched by alkali hydrolysis of Si-O-Si bonds

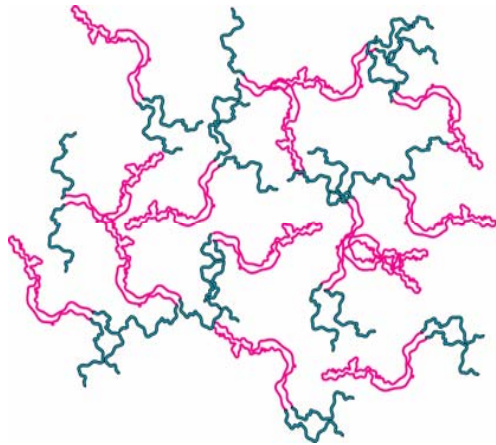
# Varieties in organosilanes



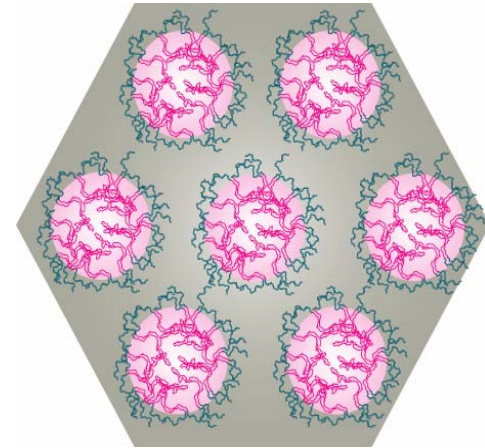


# Structural design using inorganic and organic units

## Supramolecular templating method

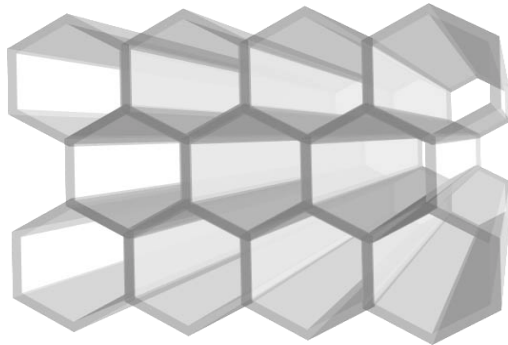


**Self-assembly**  
+ Inorganic species



**Mesostructured materials**

## Mesoporous silicas

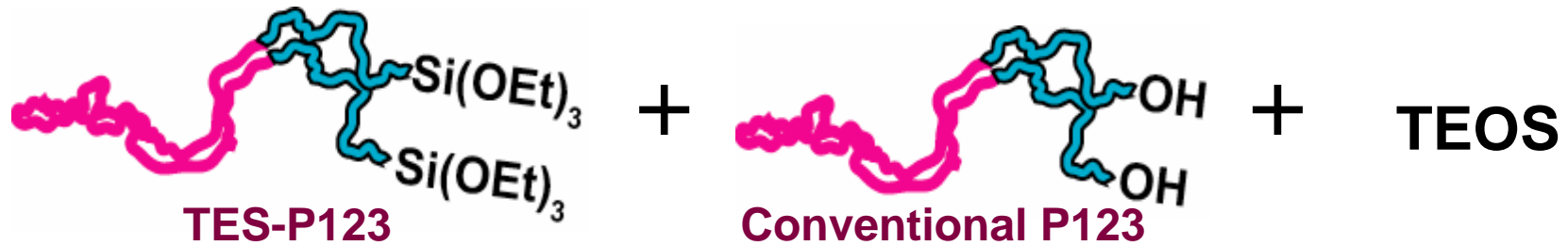


SBA-15

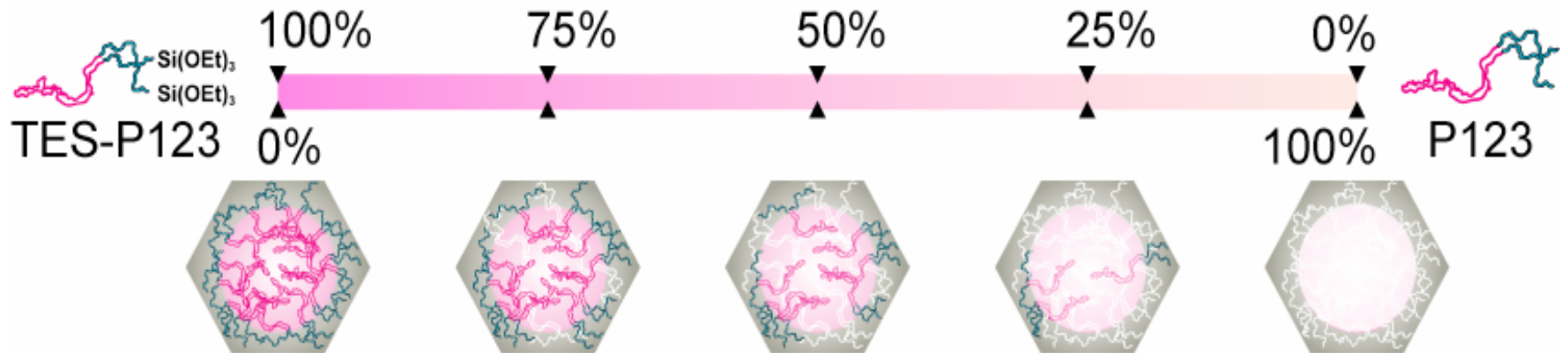
- Homogeneous mesopores
- Well-ordered porous-nanostructures
- High specific surface areas
- Open pore
- Biocompatibility

Large mesopores  
Hydrothermal stability

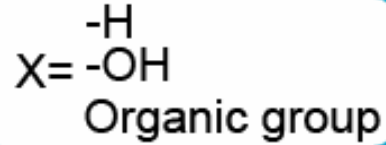
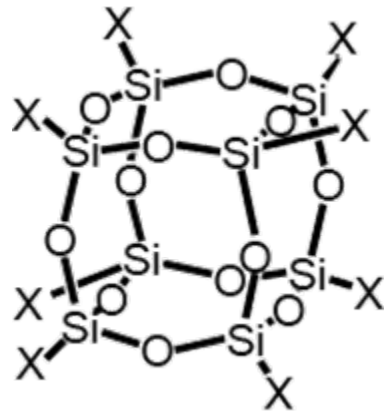
# Control of the amount of P123 within mesopores



Selective removal of conventional P123



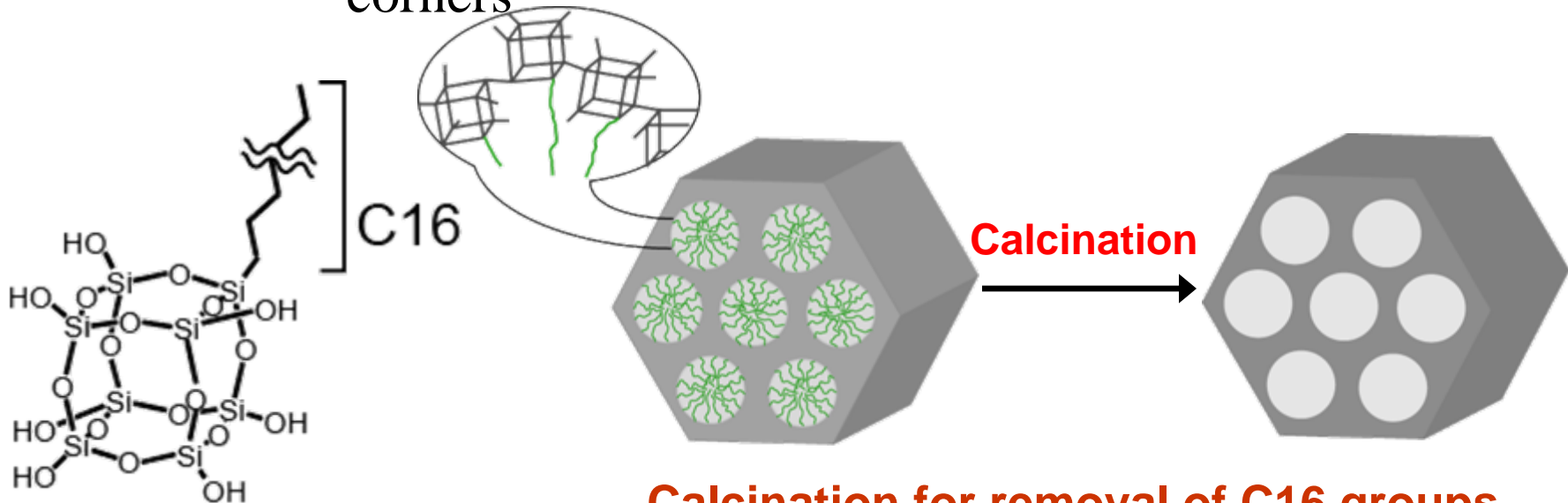
# Incorporation of cage-type siloxane units (D4R) units into mesostructured materials



## D4R units

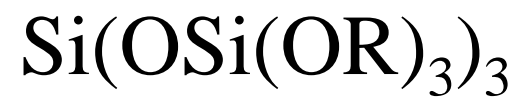
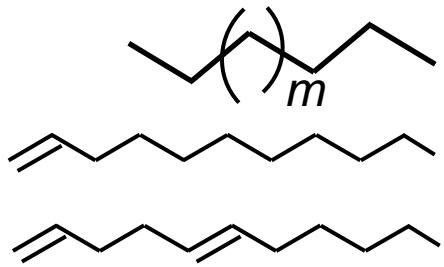
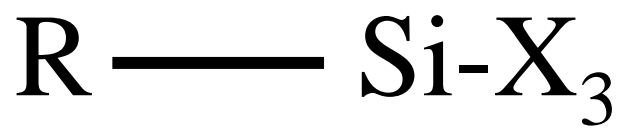
- one of building units for zeolites
- symmetrical
- bonding with various organic groups on the

corners

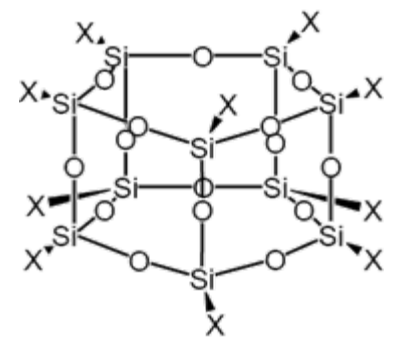
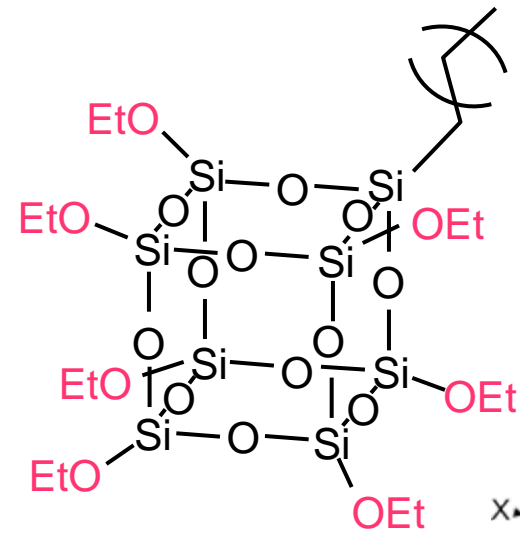
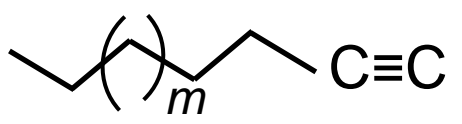
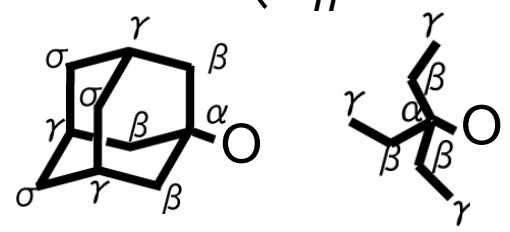
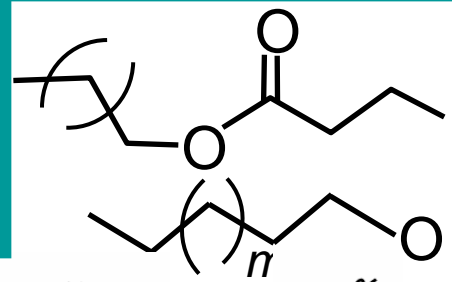


**Calcination for removal of C16 groups  
→ Possible degradation of D4R units**

# Varieties in organosilanes



Chemically  
Cleavable  
Groups



# Alkoxychlorosilanes

Alkoxychlorosilanes  $(\text{RO})_n\text{SiCl}_{4-n}$

**Different reactivities of  
alkoxy groups and chloro groups**

**Grafting with chloro groups**

**Incorporation of  $\text{SiO}_4$  units into(onto) silicates**

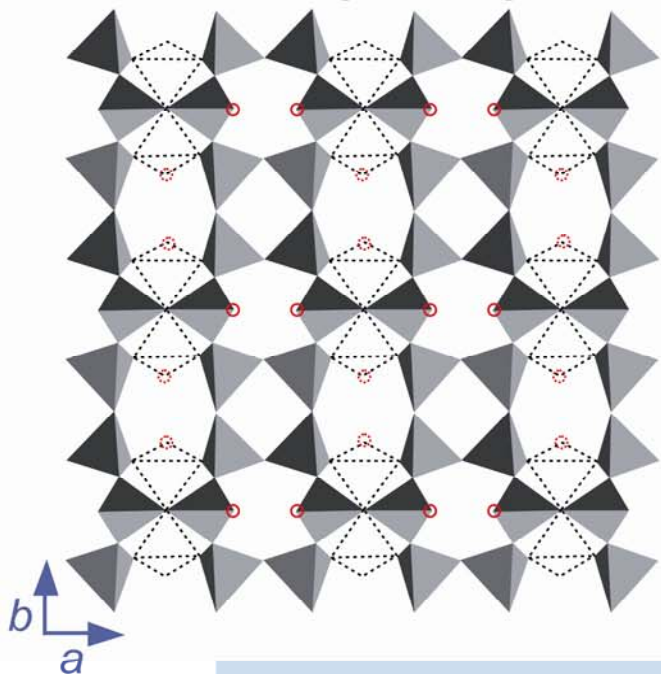
**Soft chemical removal of alkoxy groups by hydrolysis**



# Silylation of octosilicate

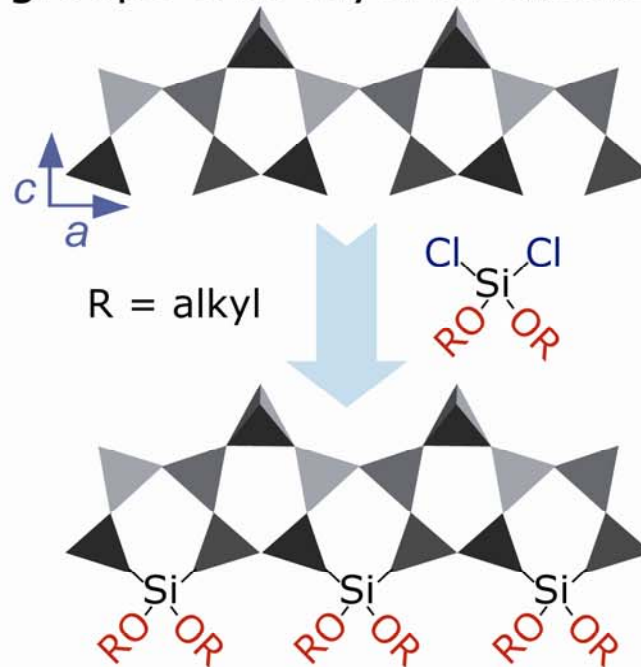
## Octosilicate

- Stable Silicate Structure
- Large Difference of the Distances among SiOH and/or SiO<sup>-</sup> Sites along Orthogonal Axes



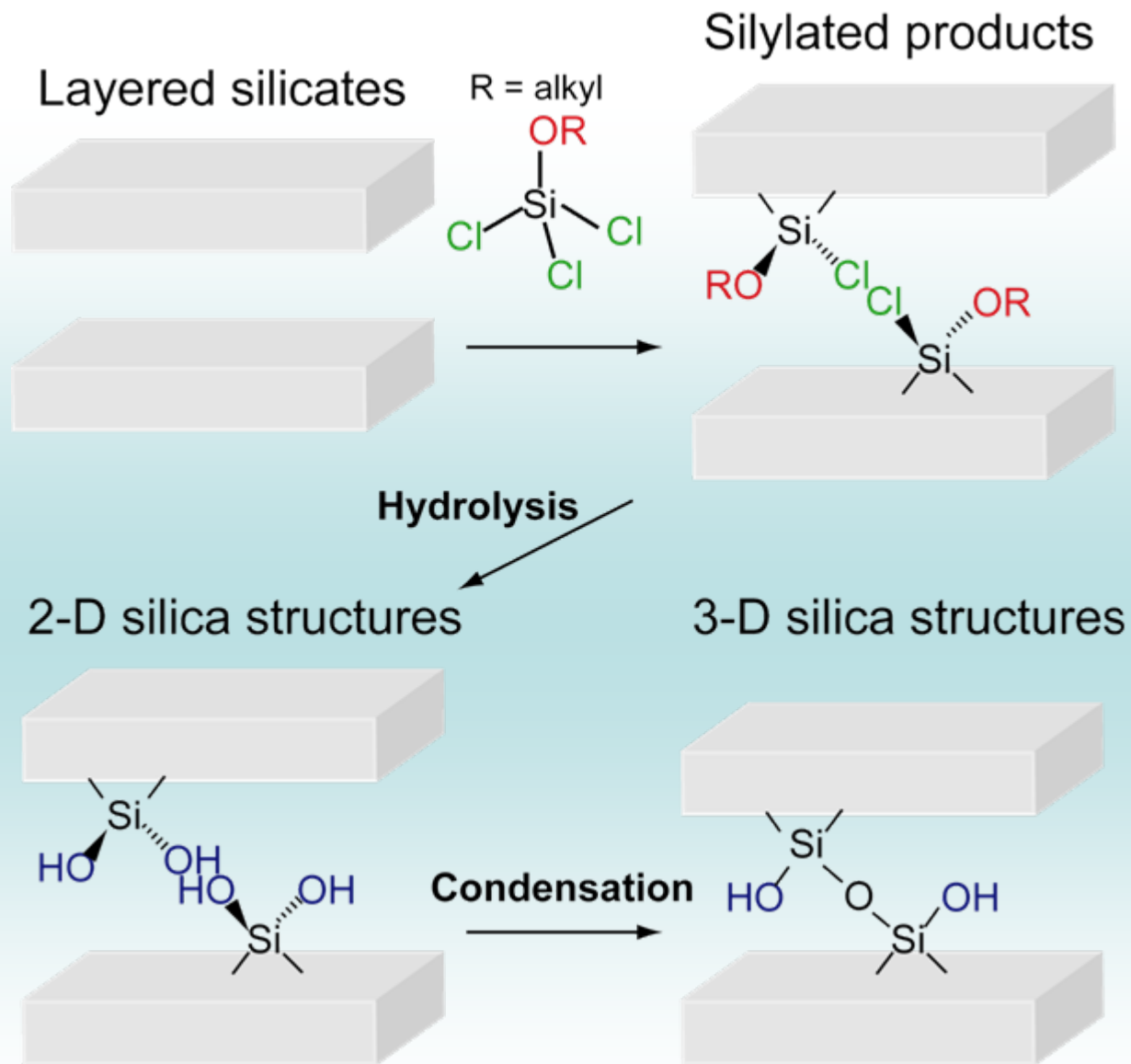
## Silylation of Octosilicate with Dialkoxydichlorosilanes

Controlled grafting of dialkoxysilyl groups onto layered silicate



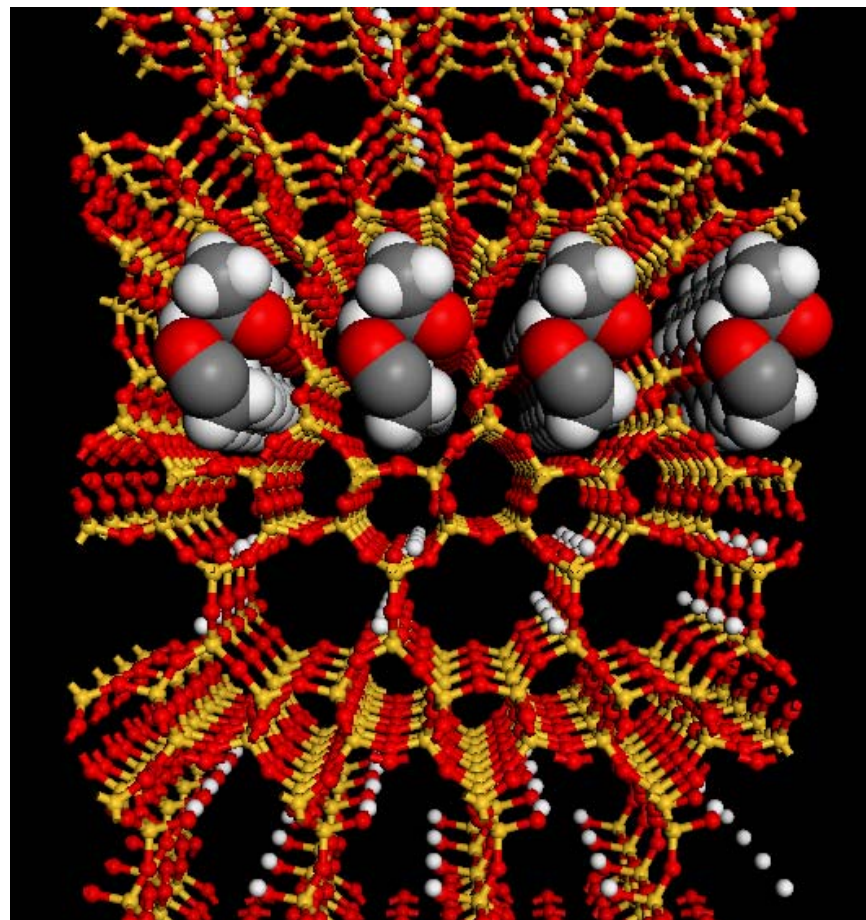
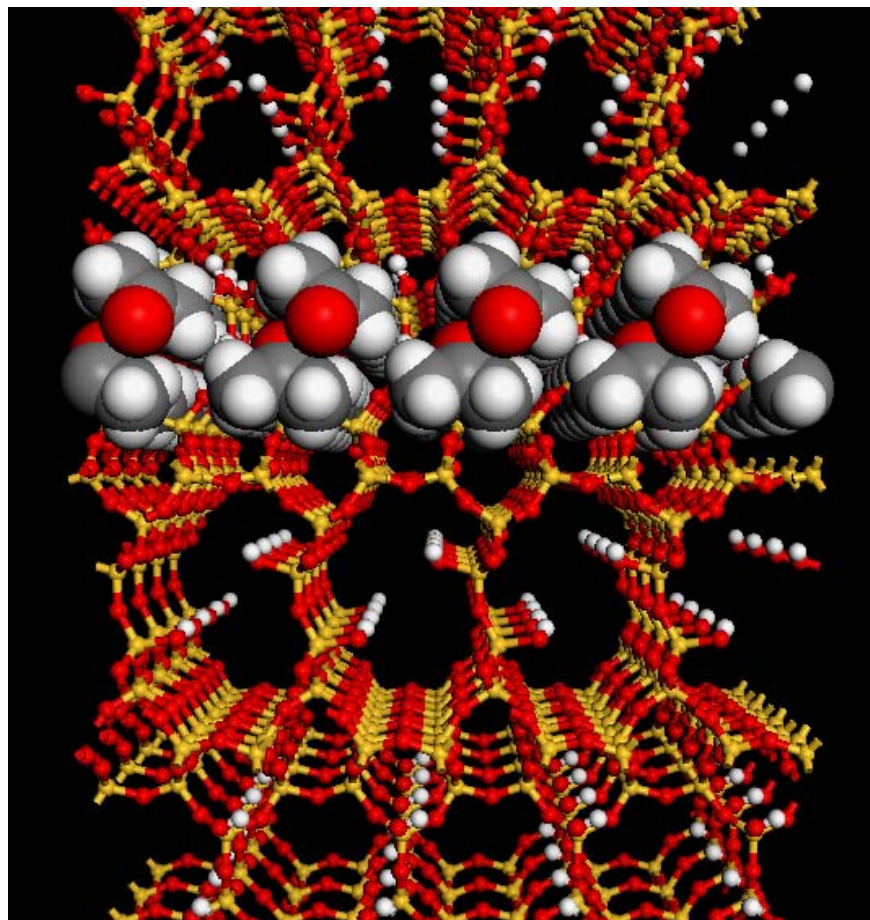
Formation of Novel Molecularly Ordered Alkoxysilylated-Derivatives of Layered Silicate

D. Mochizuki, A. Shimojima, K. Kuroda, *J. Am. Chem. Soc.*, **124**, 12082 (2002)



**Design of silica 2-D or 3-D nanostructures using alkoxylation and subsequent hydrolysis**

D. Mochizuki, A. Shimojima, K. Kuroda, JACS (2005)



Mochizuki, Shimojima, Kuroda, JACS (2005)

# Lots of opportunities in materials chemistry

