

Philosophical Magazine Series 1



Date: 29 June 2016, At: 13:47

ISSN: 1941-5796 (Print) 1941-580X (Online) Journal homepage: http://www.tandfonline.com/loi/tphm12

XIV. On the preparation of crayons used for drawing, from the paste of reddle

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To cite this article: C.F. Lomet (1799) XIV. On the preparation of crayons used for drawing, from the paste of reddle, Philosophical Magazine Series 1, 4:15, 299-303, DOI: 10.1080/14786449908677076

To link to this article: http://dx.doi.org/10.1080/14786449908677076



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On the Preparation of Crayons for Drawing, &c. 209 tions also a disease which affects the neck and head of cats, by which the greater part of these animals in Westphalia died; and refers to a passage in Sauvage's Nosologia*, which however, in an extract of that work in three large volumes octavo †, now before me, I have not been able to find.

XIV. On the Preparation of Crayons used for Drawing, from the Paste of Reddle. By C. F. LOMET.

IN most drawing-schools, and particularly those at a distance from the capital, many difficulties are experienced for want of good crayons. Those fawed from red chalk, which are in common use, are almost always hard, gritty, and often of an unequal confiftency; fo that the touches in the drawings for which they are used can never have the strength or correctness necessary to produce the desired effect. only good crayons used in France are manufactured exclufively at Paris, where they are fold very dear: the best fort have been long known by the name of the paste crayons of Defmarets, who apparently was the inventor. As no author who has written on the composition of these crayons has pointed out the proportions of the ingredients necessary to be used, I made many trials with every combination of the fubstances that appeared to me proper for making them, I rejected those products which did not answer the objects of my refearch; and I here fubjoin those mixtures that gave me fatisfactory refults.

These pencils are composed of the softer kind of reddle, which is an oxyde of iron mixed with earth of an argillaceous nature, and called *bematites*, or bog-ore. It must be incorporated with some agglutinating substance, such as gum, size, or resin; to which sometimes soap is added, to

^{*} Nofol. cl. X. art. 30. 8.

⁺ Amft. 1763.

[‡] From the Annales de Chimie, No. 90. an. 7.

fosten the composition. Instead of reddle the other red oxydes of iron may be used, such as colcothar of vitriol, &c.; and in that case they should be chosen soft to the touch, and of a lively colour; for those used in commerce are often mixed with too much clay, which gives them a dull yellowish cast that ought to be avoided. I attempted to incorporate these substances with the whites of eggs and the albumen of blood; but crayons composed in this manner were not good.

The best reddle, in lumps, should be selected and ground with pure water on a marble flab, as is done in the preparation of colours for painting; taking care to moissen it as much as is necessary to make the grinding stone glide, and to employ as little water as possible. When it is intended to prepare a large quantity of this substance, this operation becomes very difficult and expensive: in that case a different method must be used. The reddle must be pounded and fifted through a fine fleve, then diluted with a large quantity of water in a trough; where, after it has been well stirred round, it should be left a few minutes to fettle, in order that the groffer particles may precipitate themselves to the bottom. The water, which is strongly impregnated with the finer particles, is then poured off, and fuffered to fettle for twenty-The clear water on the top is then poured off again, and a very fine fediment will thus be obtained, which must be pounded and washed once more. The fediment of the first washing must be treated in the like manner, and the process is repeated until the whole be reduced to the utmost fineness.

The gum, fize, or foap, destined to give the crayon the necessary degree of solidity, must be dissolved separately. These solutions must be carefully mixed with the pounded reddle, and the watery particles must be evaporated by being exposed to the sun or to the heat of a gentle sire, taking care to turn the passe often till it has acquired a consistence somewhat harder than butter: the crayons are then to be formed in the moulds.

The moulding may be performed two ways: the first is, to fpread out the paste on a board, in which are cut grooves rather broader at the top and round at bottom; and of any length, fize, and depth, proportioned to the intended fize of the crayons. The fecond, which is the better method, is to force the paste through a pipe or funnel of an orifice equal to the fize of the crayon. The paste thus formed may be left to dry flowly in a cool place under the shade, in order to prevent cracks, which too hasty deficcation might When the rods are dry, they are to be cut into pieces of the defired length: the edges must then be taken off; after which they must receive the first cutting, to give them a blunt point. The last operation is to scrape them, in order to take off the hard outward coat formed on the furface while they are drying, and which would prevent them from making any marks. It may be necessary to rub a small portion of oil into the grooves of the wood, that the paste may not adhere too closely to the moulds.

Gum arabic and ifinglass are the two substances to be preferred for mixing with the powder. It will be sufficient to dissolve the gum and soap in cold water; but the isinglass must first be cut into small pieces, then put into hot water, and dissolved in balneo mariæ. These solutions should be well diluted with water, that they may be made to pass through a hair sieve in order to remove any foreign particles. As it is difficult to incorporate the paste with the isinglass, they must both be heated and mixed over a fire with a heat equal to that of boiling water. The paste must be well mixed before it is moulded, in order that it may be uniformly incorporated with the solution, and that there may not remain any hard lumps. The best way would be to beat it with a pestle or mallet, and to pound it again for some time before it is put into the moulds.

No foap must be employed but for those crayons in which gum is used. In all the trials I have made with isinglass and

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foap, not one of them fucceeded: and it must necessarily be so; for, the excess of alkali in the soap, operating on the gelatinous matter, deftroys its agglutinating quality. As the crayons for which foap has been used are of a browner cast, it would appear that this combination abstracts the oxygen from a part of the red oxyde of iron, and gives it a brown tint by making it approach the flate of martial I have remarked, that all the pastes prepared with æthiops. oxyde of iron, even when pure water alone is used, grow brown on the exterior furface as they dry: this takes place in a more fenfible manner when they are exposed to the action of the fun; which feems to arife from the light abstracting a portion of oxygen from the oxyde of iron. fome future period I shall enter into a farther inquiry respecting the chemical properties of these preparations; but at prefent I shall content myself with pointing out the processes which have conftantly fucceeded with me, and in fuch a way that they may be put in practice any where with fuccefs.

The crayons composed in this manner have every good property that can be defired; they do not cost one quarter the common price: but it must be observed, that their composition requires great nicety in regard to the quantity of the materials, because the least variation occasions considerable difference in the quality of the paste. Particular care must also be taken to guard against the errors that may arise from the waste, which is unavoidable during the course of the ope-The best means to prevent it will be, to fix by exa periments the quantity of water and of ingredients which the pounded reddle and the folutions form before the mixtures are made. By means of the following tables, which exhibit the quantity of ingredients to be used for the different kinds of crayons, it will be eafy to know what proportion of gum, ifinglass, or soap, must be employed for a determined quantity of reddle, or red oxyde of iron.

Indication

Indication of the Substances to be used, their Quantities, and what they will produce.

- I. Dry reddle, or red oxyde of iron, I ounce; gum arabic, dry, 18 grains.—These crayons are very tender, but they may be employed for large designs. As they are the kind in which the least gum is used, they have not sufficient confistence for any other purpose.
- II. Reddle, &c. 1 ounce; gum 21 grains.—Strong crayons, a little tender, but excellent for large drawings.
- III. Reddle 1 ounce, gum 24 grains, or rather $25\frac{1}{2}$ grains.—Soft and folid crayons: they are the best that can be employed for common use.
- IV. Reddle 1 ounce, gum 27 grains.—Crayons rather firm, but not hard; useful for drawings that require delicacy.
- V. Reddle 1 ounce, gum 30 grains.—Very firm crayons, proper for drawings in which every stroke is intended to be given.
- VI. Reddle 1 ounce, gum 33 grains.—Very hard crayons, which cannot be used without some force. The largest quantity of gum that can be employed is used in their composition: with more they would be useless.
- VII. Reddle I ounce, gum 22 grains, white hard foap 30 grains.—These crayons have a little browner cast than the former; they are of a very good consistence, and can be easily cut. All crayons, however, in the composition of which soap is employed, are attended with this fault, that the strokes they make have a shining appearance if the touches are repeated a little too strongly. No other experiment with soap succeeded. These crayons have a perfect resemblance to those made by Desmarets.
- VIII. Reddle I ounce, ifinglass 36 grains.—Crayons of a brilliant colour, and excellent for use. If less is inglass is employed they become brittle; and if more, they are too hard.