

Utilizing the MADe Modeling Tool



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Research Goals

Reliability Analyses (FMEA, FMECA, Reliability Predictions, FTA, CIL)

- Efficiently re-usable.
 - Library of common Spacecraft subsystems and components
- Develop standardized formats
- Relate to systems engineering models.
- Verify consistency.

Why use MADe?

- What is it?
 - A modeling tool that allows users to generate a variety of analyses across different engineering domains.
 - Currently has 3 modules (SRA, RAM, PHM).
- What can it do?
 - Design & Safety: FMEA, FMECA, FTA
 - Reliability & Availability Engineering: RBD Analysis
- Why is it useful to us?
 - Pre-formatted reports
 - One file vs Multiple files
 - Vast and available resources (palette, library)
 - Versatile.

Real Life Applications in Aerospace

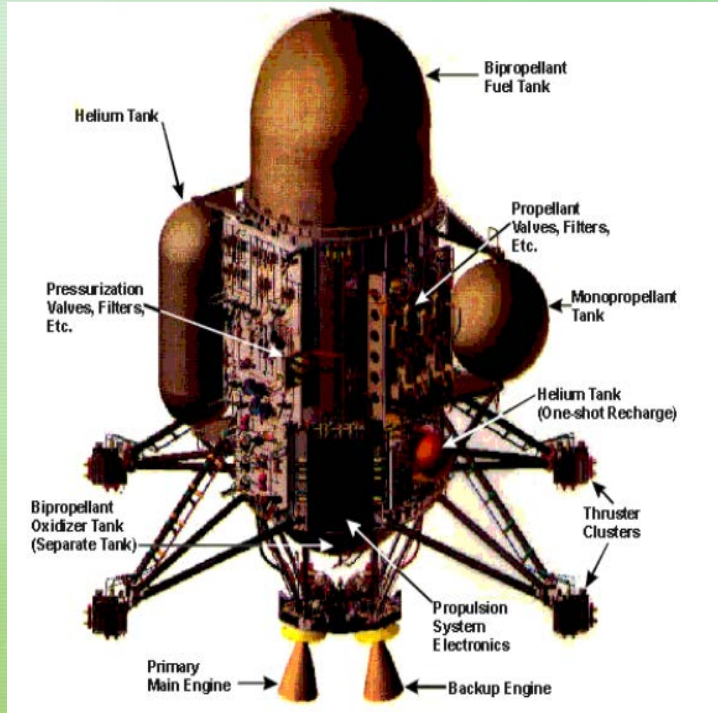


Figure 1: Propulsion System

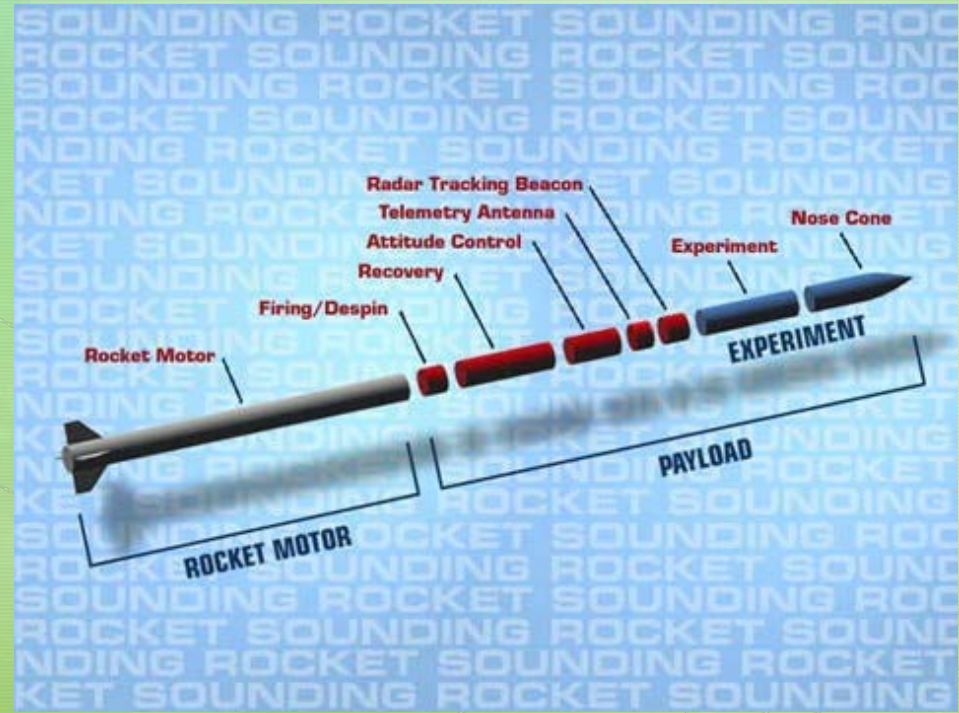


Figure 2: Sounding Rocket System

Schematic Diagram

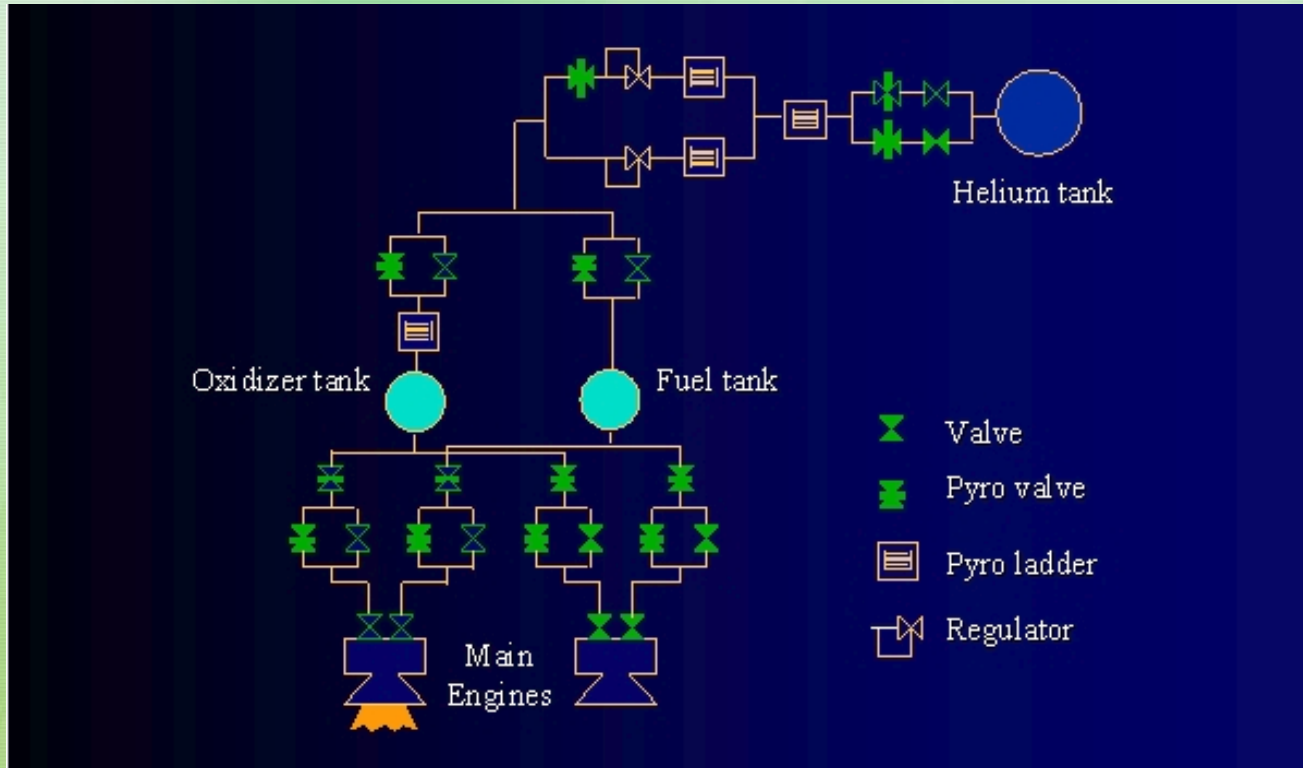


Figure 3: Propulsion System

Models in MADE

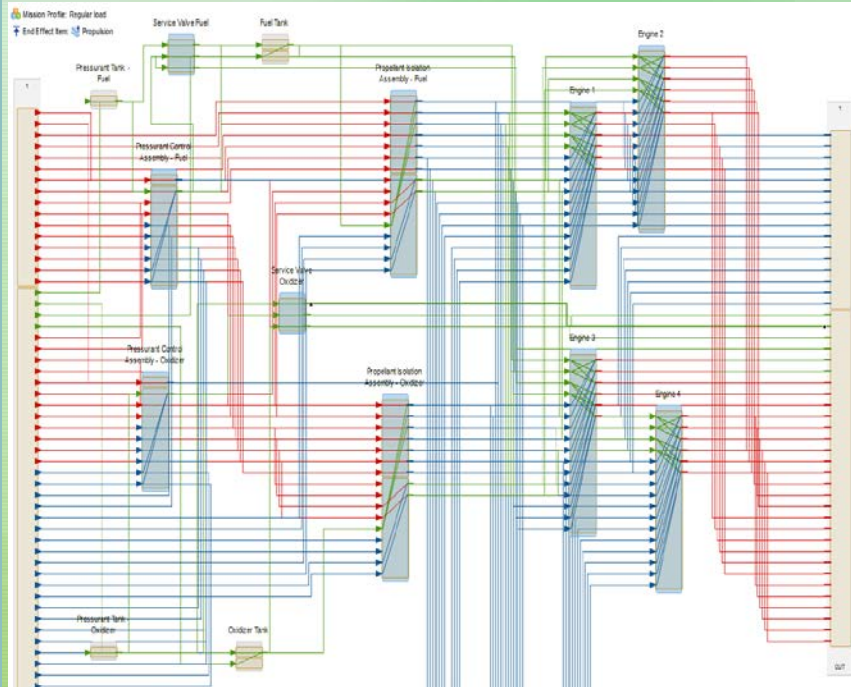


Figure 4: Propulsion System

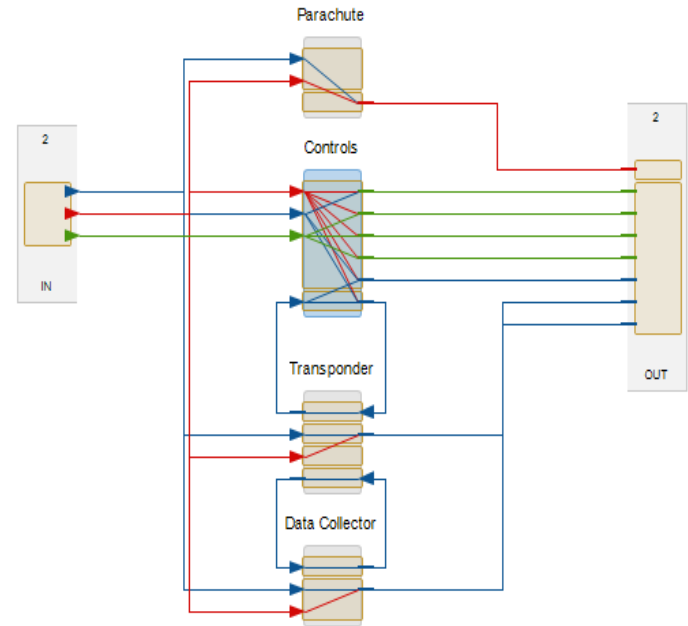


Figure 5: Payload Subsystem of Sounding Rocket System

Features of MADe

Figure 6:
Functional
Modeling for
Transponder
Component

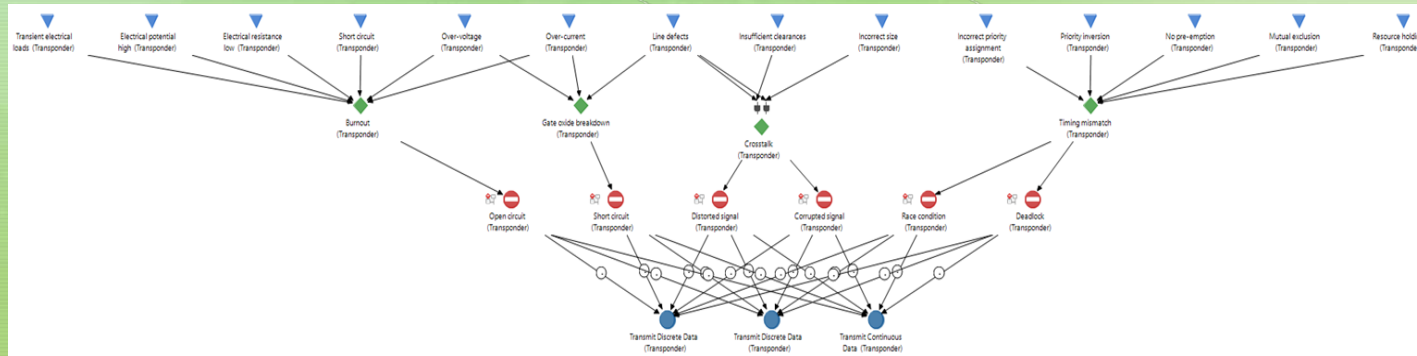
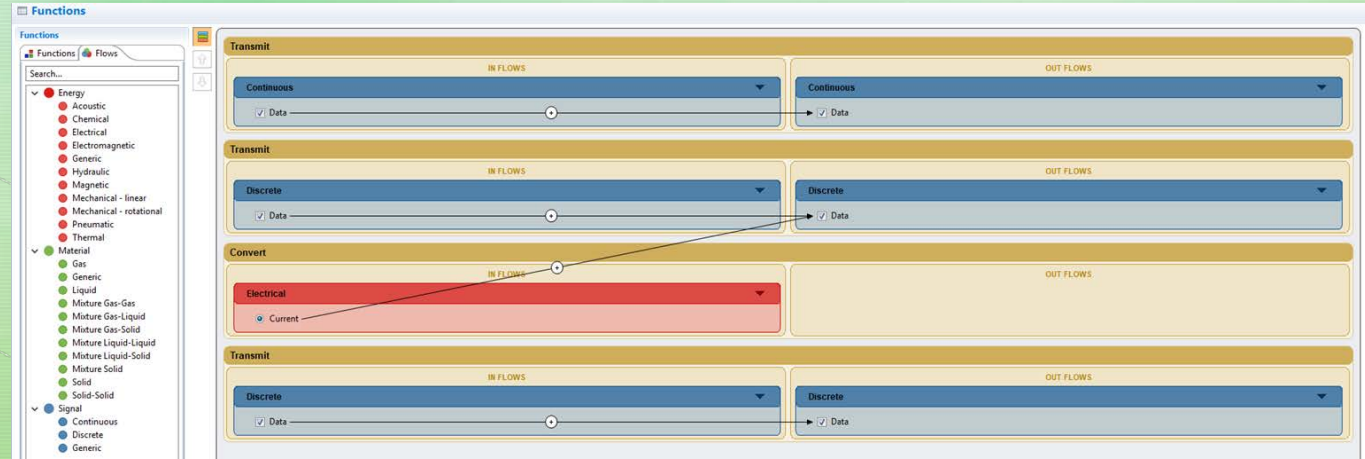


Figure 7: Failure
Diagram for
Transponder
Component

Features of MADe cont'd

Failure Conditions - Circuit breaking of the Transponder

Failure Conditions

Assign one or more Failure Conditions for Circuit breaking of the Transponder.

Compensating Provisions | Detection Methods | Failure Conditions

Name	Definition
<input type="checkbox"/> Degraded output	When an item produces an output flow but not of the required magnitude for ide...
<input checked="" type="checkbox"/> Failure to cease operation	When an item fails to cease functioning upon demand to do so.
<input checked="" type="checkbox"/> Failure to operate	When an item fails to function upon demand to do so.
<input checked="" type="checkbox"/> Intermittent operation	When an item functions normally and then fails to function at regular or irregular ...
<input type="checkbox"/> Loss of output	When an item fails to provide output during operation.
<input type="checkbox"/> Premature Operation	When an item functions earlier than it is prescribed to.
<input type="checkbox"/> Other	Any other conditions of failure.

Narrative

OK Cancel

Figure 8: Additional Information on Failure Diagram

Criticality & Reliability Editor

Relevant Selection

- Operating System
 - Control
 - Inhibit
 - Engines
 - Physical
 - Inhibit
 - Control
 - Data Collector
 - Transducers
 - Transponder
 - Continuous - Data
 - Transmit
 - Transmit
 - Failure Diagram

Function Fuzzy Criticality

Selected Profile: Default Fuzzy Profile | Criticality Method: Fuzzy/FNN

Difficulty of Detection: 0.3

High

Occurrence: 1.5

Severity: 10.0

Low

Occurrence: 1.5

Severity: 10.0

Figure 9: Criticality & Reliability Editor

Generated Reports

PRMPTA FMA (MLG10-1626) Jul 17, 2019 2:28:37 PM

SYSTEM Sounding Rocket > Payload > Transponder

INDEXTURE LEVEL 3

REFERENCE DRAWING

MISSION Test Mission

DATE Jul 17, 2019 2:28:37 PM

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APPROVED BY

IDENTIFICATION NUMBER	ITEM / FUNCTIONAL IDENTIFICATION (NOMENCLATURE)	FUNCTION	FAILURE MODES AND CAUSES	MISSION PHASE / OPERATIONAL MODE	FAILURE EFFECTS			FAILURE DETECTION MEANS	COMPENSATING PROVISIONS	SEVERITY CLASS		
					LOCAL EFFECTS	NEXT HIGHER LEVEL	END EFFECTS					
Transponder	Transponder transmits science and vehicle data to a ground station.	Transmit Continuous Data	Low Continuous Data due to Circuit Shorting of the Transponder as a result of gate oxide breakdown caused by line defects	1. Launch 100% 2. Early Trajectory and Calibration 10% 3. Science Collection 100% 4. Recovery 100%	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)	Operator Observation, Sensing Device	Abort Mission, Redesign Component	II		
			Failure to cease operation or failure to operate or intermittent operation or loss of output		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Low Continuous Data due to Circuit Shorting of the Transponder as a result of gate oxide breakdown caused by over-current		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Failure to cease operation or failure to operate or intermittent operation or loss of output		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Low Continuous Data due to Circuit Shorting of the Transponder as a result of gate oxide breakdown caused by over-voltage		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Failure to cease operation or failure to operate or intermittent operation or loss of output		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Low Continuous Data due to Signal Distorting of the Transponder as a result of cracks caused by insufficient clearance and line defects		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)				Operator Observation, Sensing Device, Warning Device	Modify Mission, Modify Sensor Set, Replace
			Degraded output or failure to cease operation or failure to operate or intermittent operation or loss of output		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Low Continuous Data due to Signal Distorting of the Transponder as a result of cracks caused by incorrect size and line defects		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
			Degraded output or failure to cease operation or failure to operate or intermittent operation or loss of output		Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)					
Low Continuous Data due to Circuit breaking of the Transponder as a result of burnout caused by over-current	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)	Operator Observation, Sensing Device	Abort Mission, Redesign Component							
Failure to cease operation or failure to operate or intermittent operation	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									
Low Continuous Data due to Circuit breaking of the Transponder as a result of burnout caused by electrical potential high	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									
Failure to cease operation or failure to operate or intermittent operation	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									
Low Continuous Data due to Circuit breaking of the Transponder as a result of burnout caused by electrical resistance low	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)			Operator Observation, Sensing Device	Abort Mission, Redesign Component					
Failure to cease operation or failure to operate or intermittent operation	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									
Low Continuous Data due to Circuit breaking of the Transponder as a result of burnout caused by over-voltage	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									
Failure to cease operation or failure to operate or intermittent operation	Transmit Continuous Data Low	Convert Discrete Data Low (Payload)	Convert Discrete Data Low (Sounding Rocket)									

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Figure 10: FMEA Report

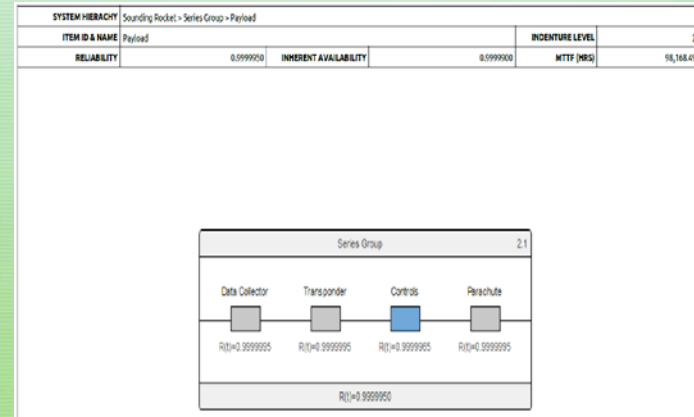


Figure 11: RBD Report

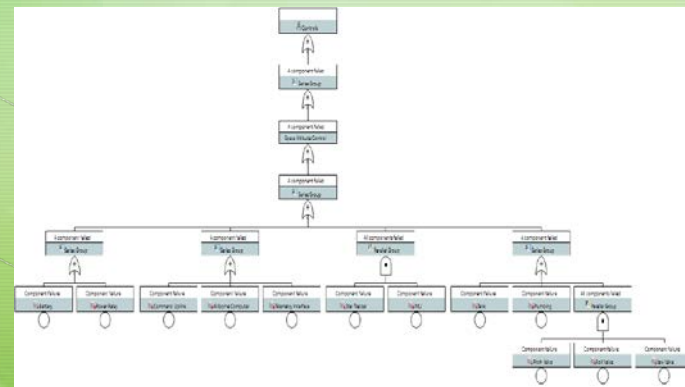


Figure 12: Fault Tree Analysis

Challenges/Lessons Learned

- Navigation/Complexity Issues
- Continued development of Reliability Analyses in Aerospace.
- High importance in meeting regulation standards.
- Broaden the scope of describing and understanding component failures and faults due the library of failure causes and mechanisms.
- Modeling tool's vast potential.

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