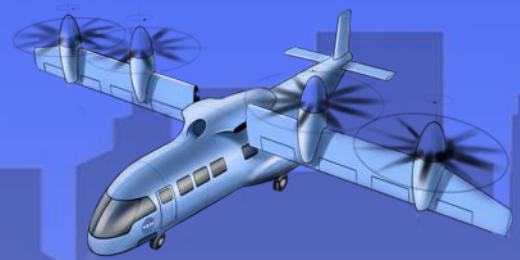


# Electric Motor Noise from Small Quadcopters: Part II – Source Characteristics



RVLT



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AIAA/CEAS Aeroacoustics Conference

Atlanta, GA

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# Objectives of Study

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- Determine impact of motor type, controller type, loading and vehicle installation on acoustic radiation
- Investigate elements of a noise prediction approach for future use with NASA's Aircraft Noise Prediction Program (ANOPP)

# Electric Motor Noise Theory



## Pressure from Magnetic Field

- Radial force in terms of radial pressure

$$F_R(\alpha, t) = \int p_R dA$$

- Radial pressure is obtained from Maxwell's stress tensor

$$p_R(\alpha, t) = \frac{1}{2\mu_0} [b_R^2(\alpha, t) - b_T^2(\alpha, t)] \leftarrow \text{small - ignore}$$

$b$  = magnetic flux density

$\mu_0$  = magnetic permeability = constant

$$b_T \ll b_R$$

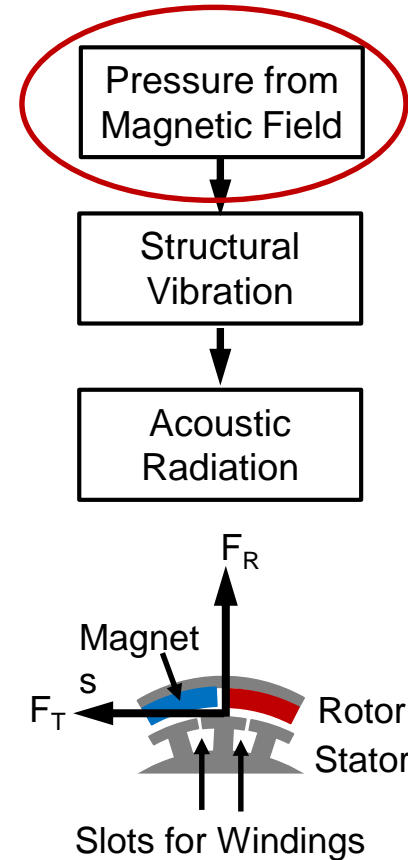
$$b_R = b_{Rpm} + b_{Rs}$$

↑ Rotor    ↑ Stator

- Resulting radial pressure on outer surface (rotor in this case)

$$p_R(\alpha, t) \approx \frac{1}{2\mu_0} [b_{Rpm}^2(\alpha, t) + 2b_{Rpm}(\alpha, t)b_{Rs} + b_{Rs}^2(\alpha, t)]$$

↑ Rotor Field    ↑ Rotor-Stator Interaction    ↑ Stator Field



$$f \propto n f_{motor} \propto m f_l$$

$$f_l = f_{motor} / \#pole\ pairs\ (N)$$

Dynamic rotor eccentricity  $\pm qf_l/N$

# Electric Motor Noise Theory (con't)

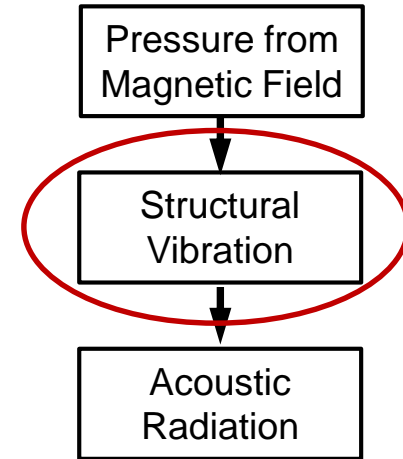


## Pressure from Magnetic Field

- Field associated with permanent magnets ( $b_{Rpm}$ )
  - Geometry (out-running/in-running, radius, gap distance, # poles, etc.)
  - Magnet properties
- Field associated with Stator ( $b_{RS}$ )
  - Geometry (radius, gap distance, # slots, slot opening, etc.)
  - Winding scheme (winding distribution factor, turns/phase, coil span, etc.)
  - Load (current)

## Structural Vibration

- Analytical Techniques
  - Thick shell
  - Thin shell
  - Stringers
  - Rotational effects
  - Stator equations
- Finite Element Analysis





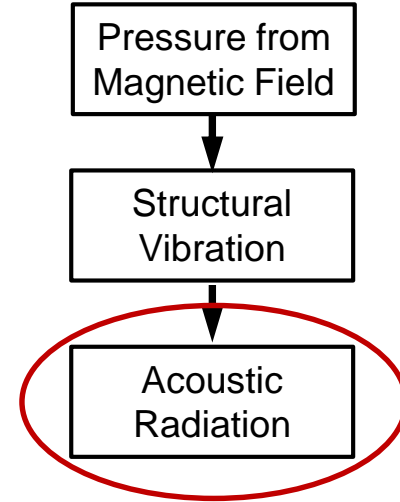
## Acoustic Radiation

- Approaches

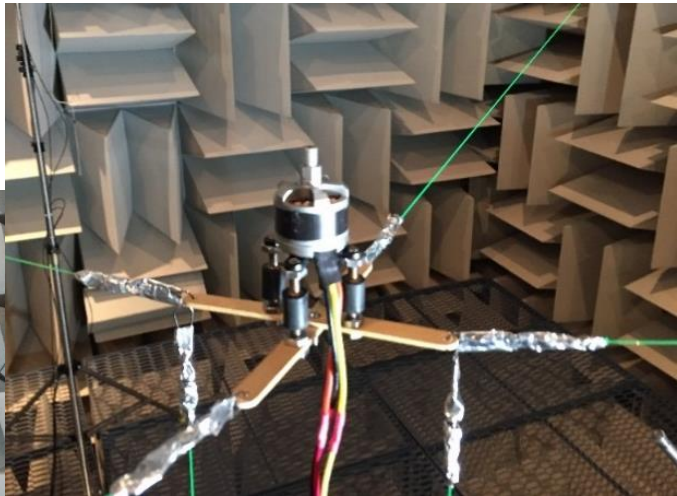
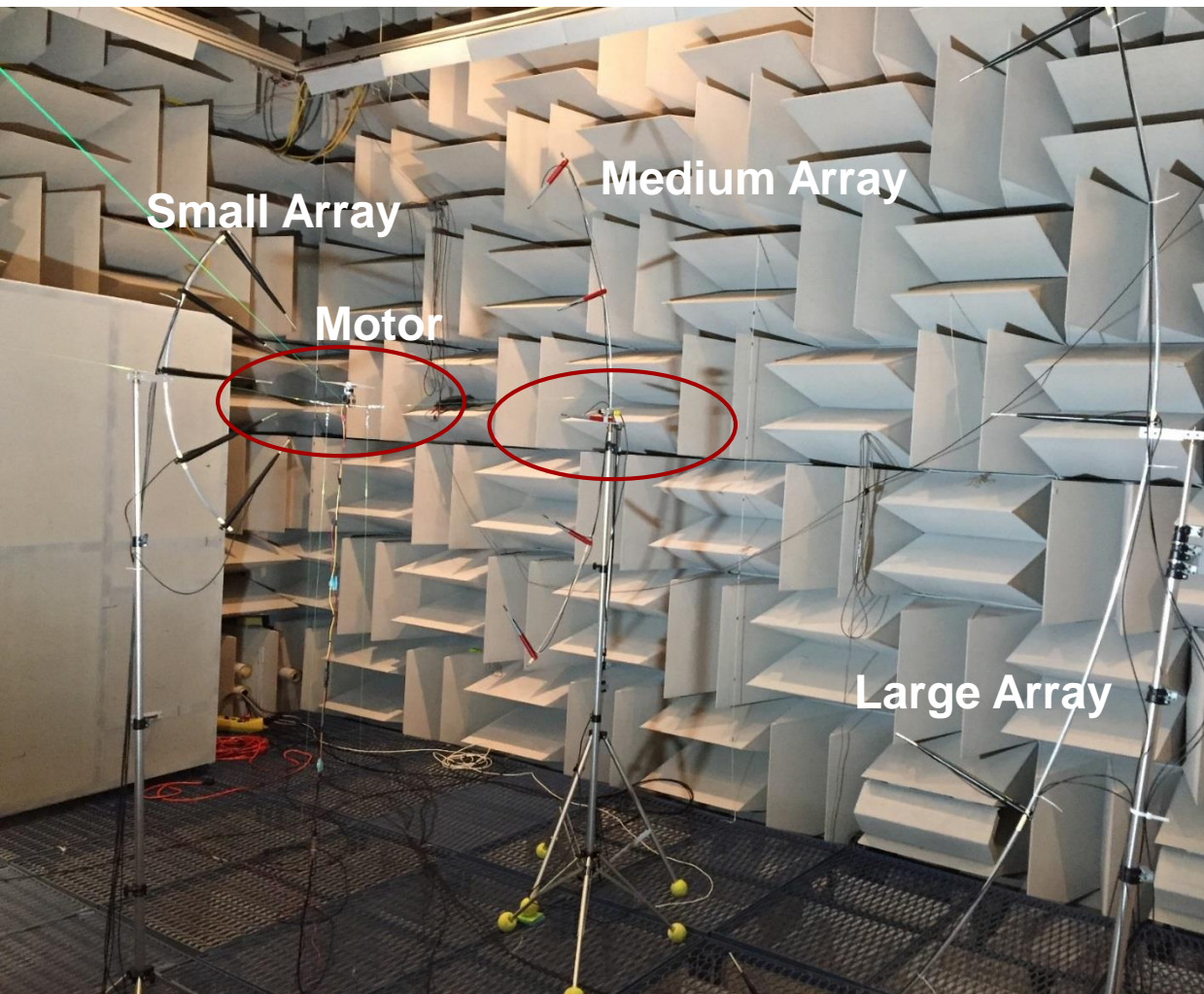
- Infinite cylinder
- Finite cylinder with rigid baffles
- Simplified numerical calculation

- On acoustic boundary

- Frequency
  - Only need to predict radiation in relevant frequency bands
  - Relevant frequency bands depend on structural response and noise perception
- Displacement for relevant modes



# Acoustic Testing Laboratory (ATL)



# Configurations and Conditions



## Motors

Manufacturer	Type	$K_v$	L/D
DJI	2212	920	0.49
DJI	2312	960	0.49
3DR	2830	850	0.54

← Dual Strand  
← Single Strand

Stator Diameter (mm) ↙  
Stator Length (mm) ↘

Out-Runner, **BLDC** Motors  
14 Poles, 12 Slots

Delta **dLRK** or **LRK** Windings

$$K_v \propto \frac{1}{K_T} = f_{xn}(\# \text{ conductors})$$

# conductors ↑  $K_v$  ↓

## Controllers

Controller Type	Manufacturer	Model
Conventional	3DR	
Conventional	DJI	E300
Sine Wave	DJI	420S

## Conditions

	4350 (RPM)	4380 (RPM)	4773 (RPM)	5370 (RPM)	6260 (RPM)
Vibration Studies	X			X	
Acoustic Studies		X	X*	X	X

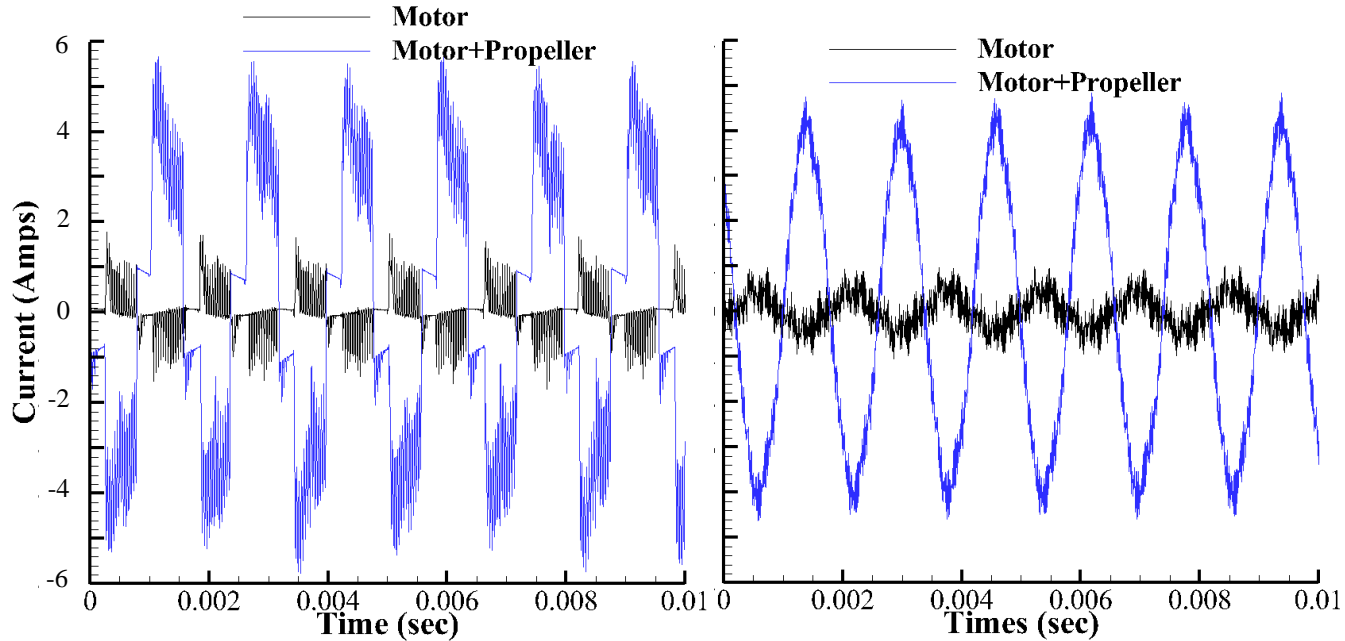
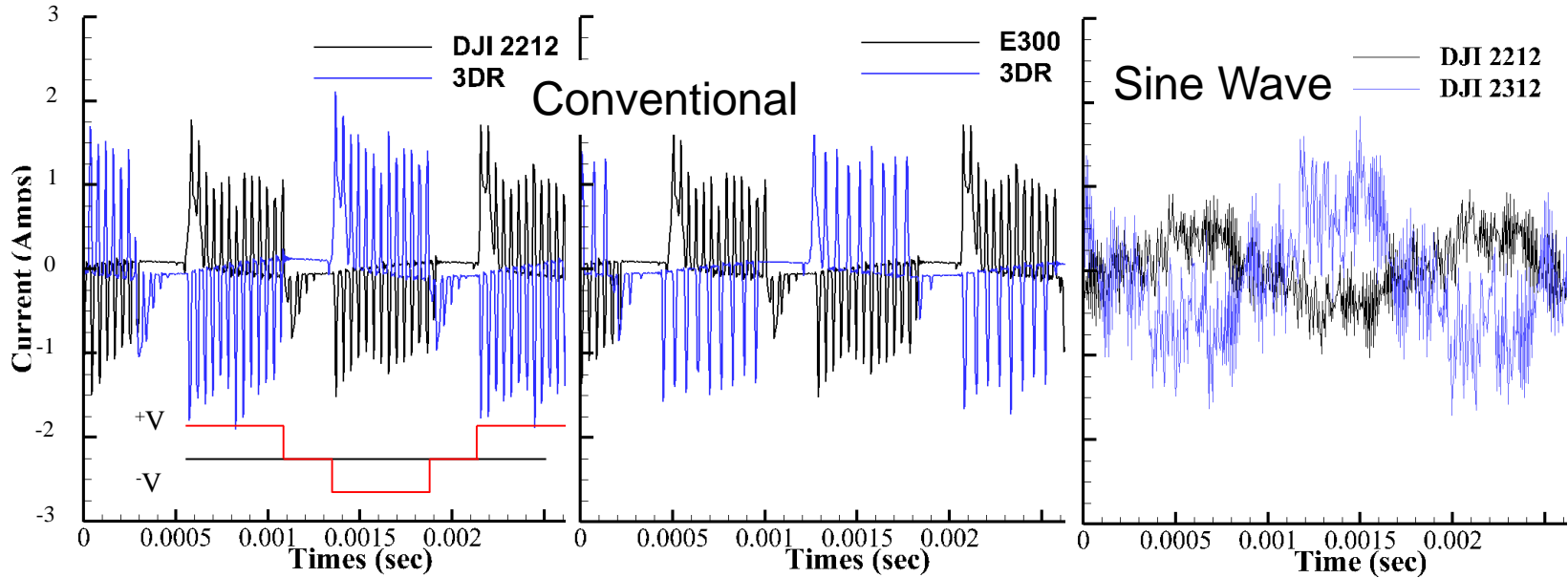




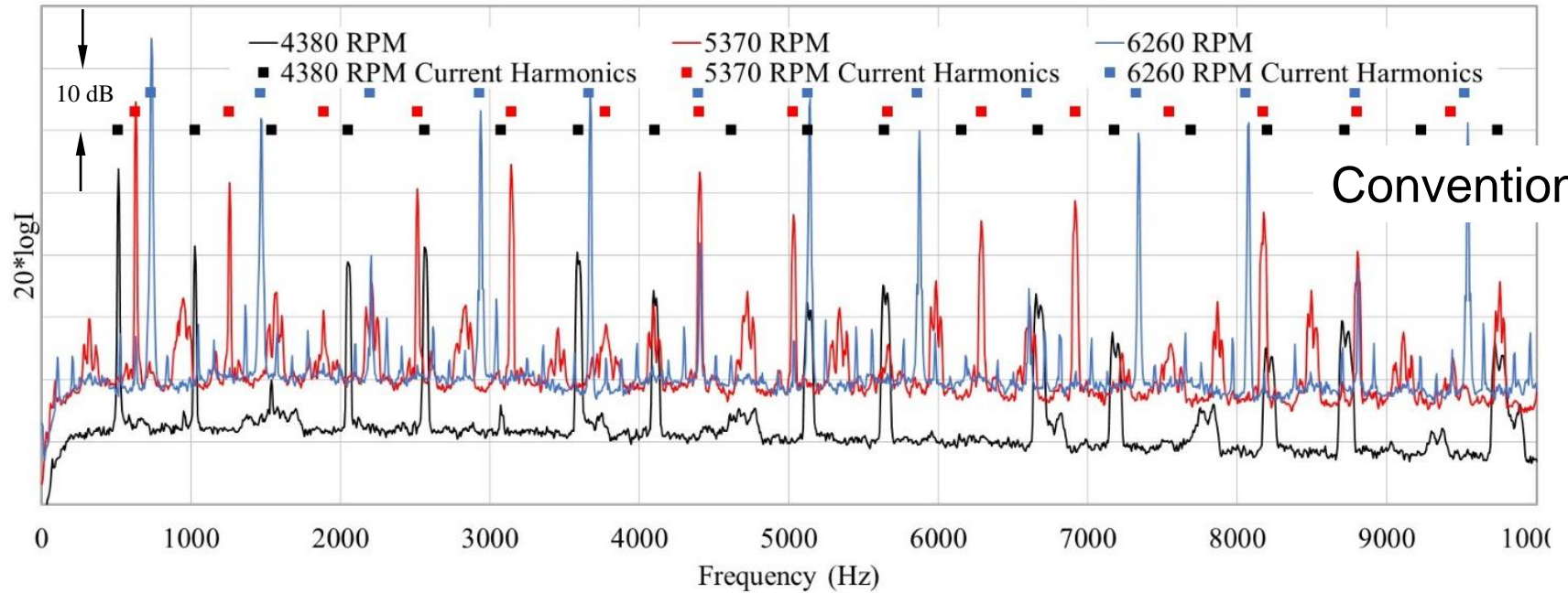
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# ELECTROMAGNETIC FIELD

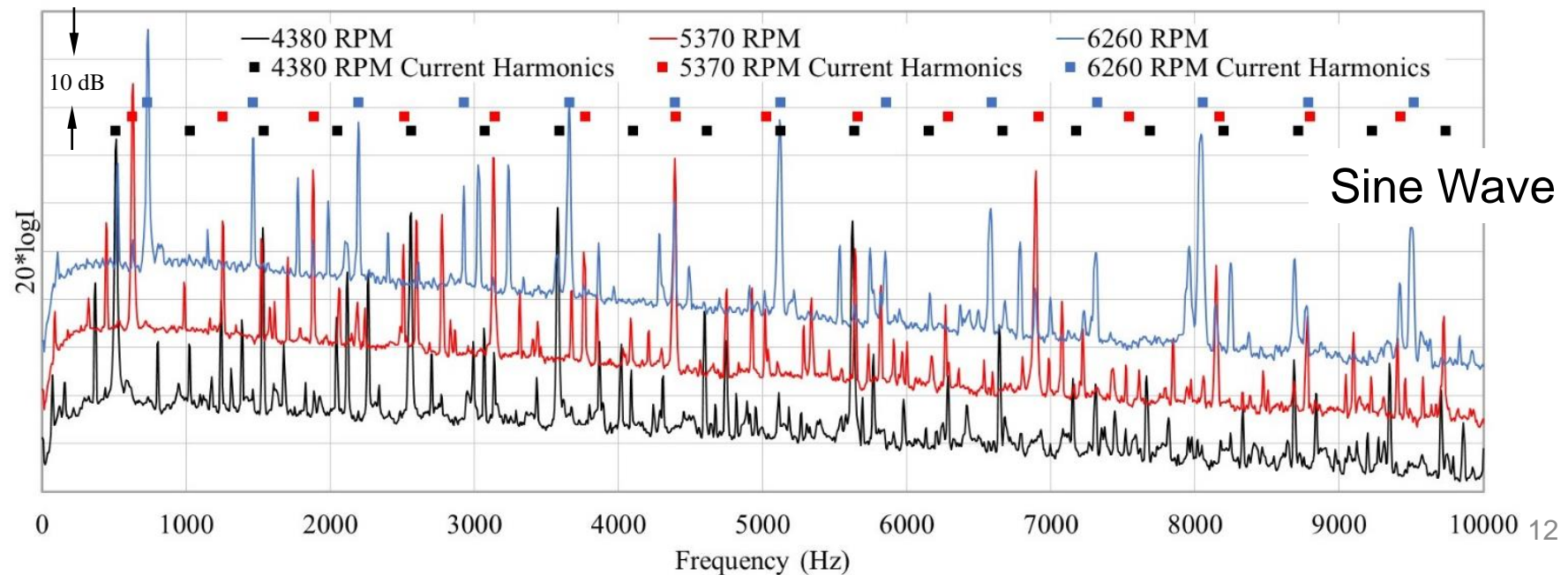
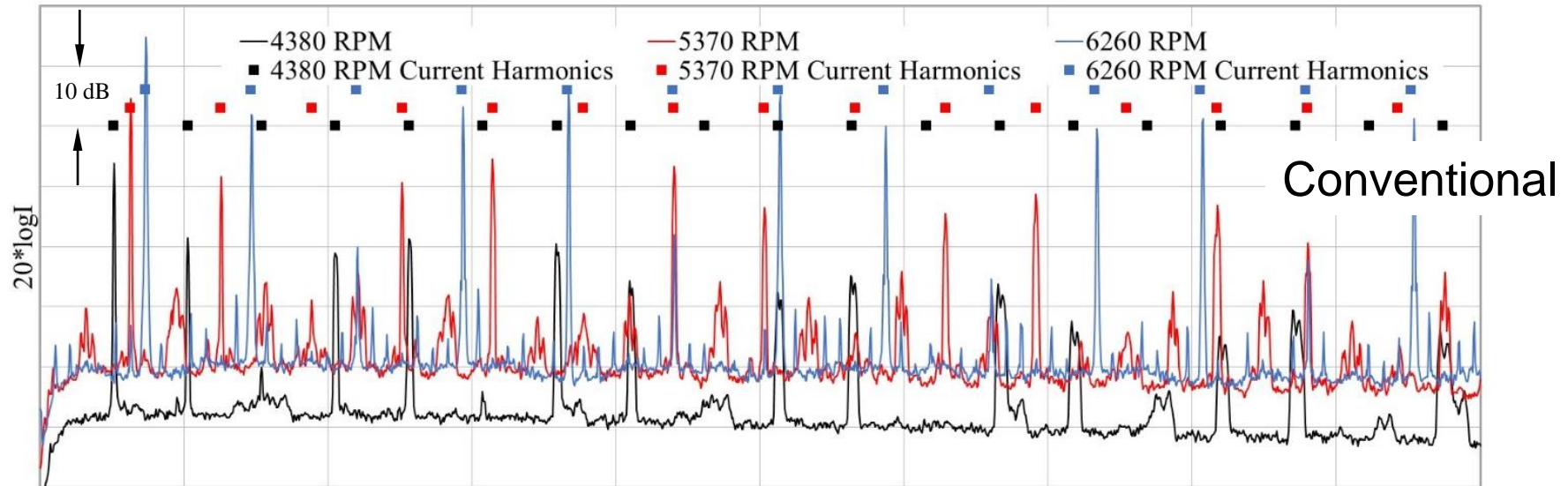
# Current Time History



# Current Spectra - Unloaded



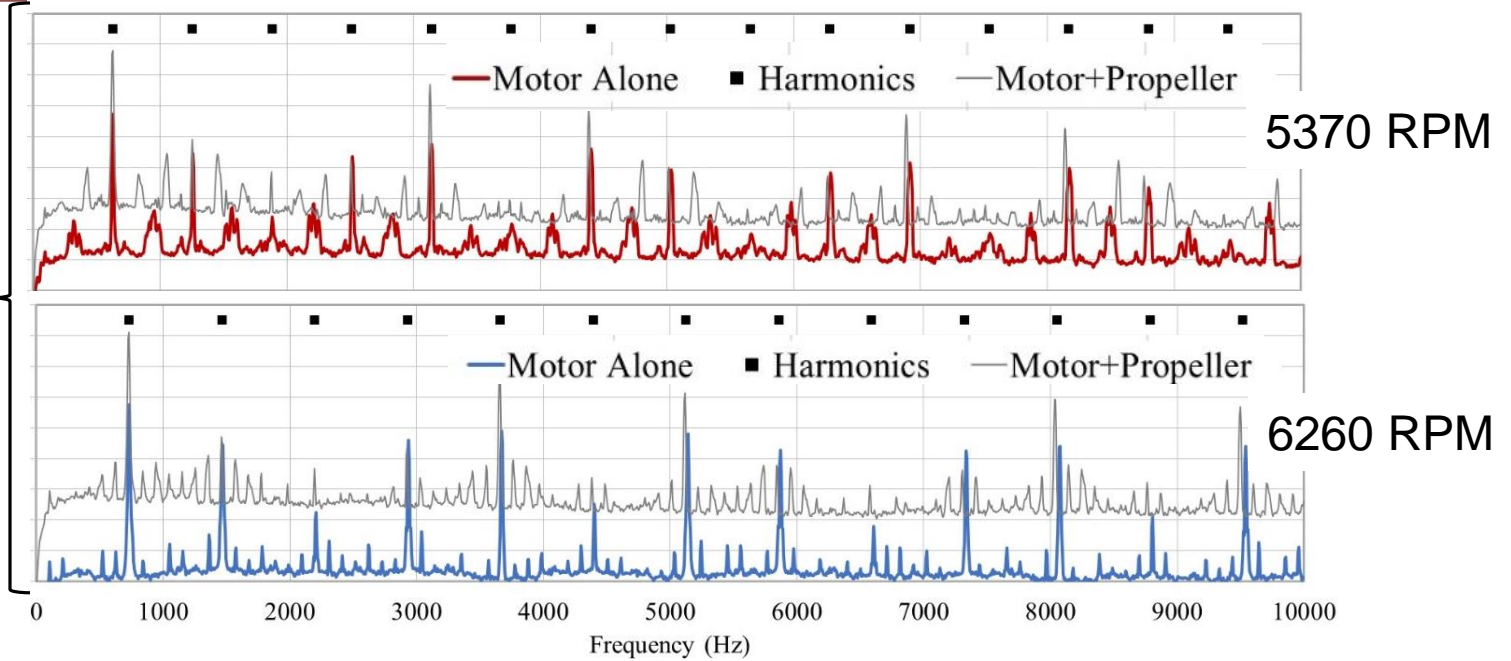
# Current Spectra - Unloaded



# Current Spectra - Loaded



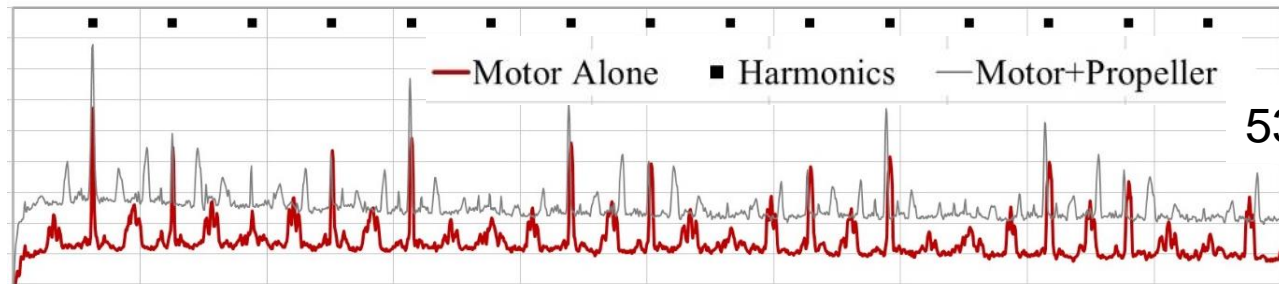
Conventional



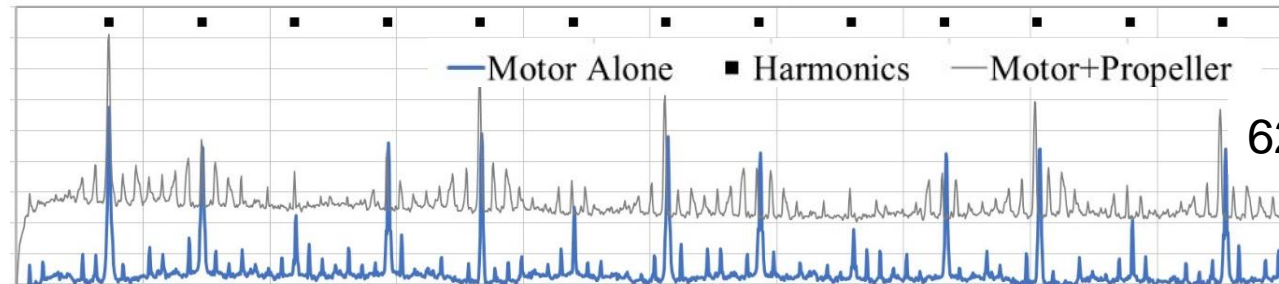
# Current Spectra - Loaded



Conventional

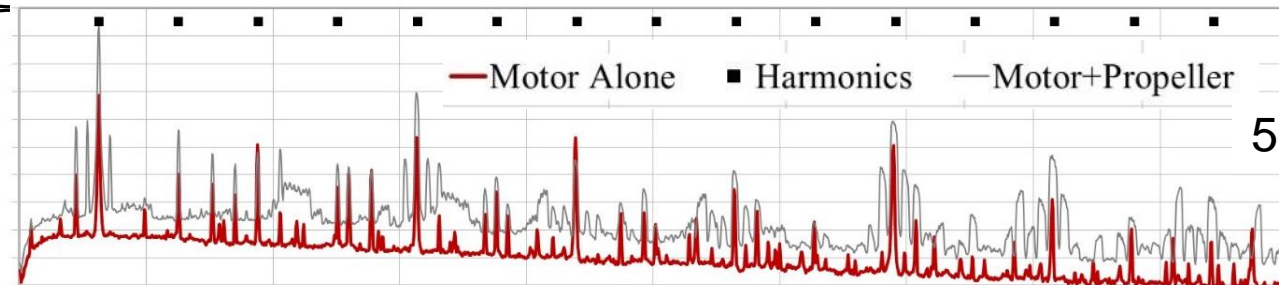


5370 RPM

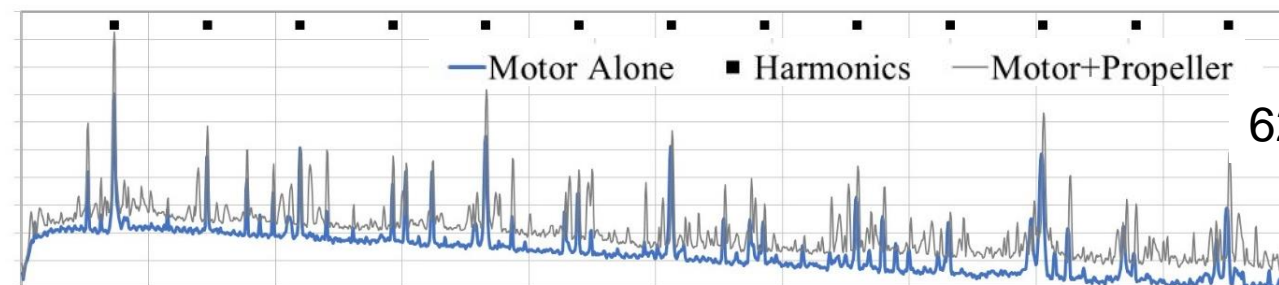


6260 RPM

Sine Wave

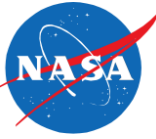


5370 RPM



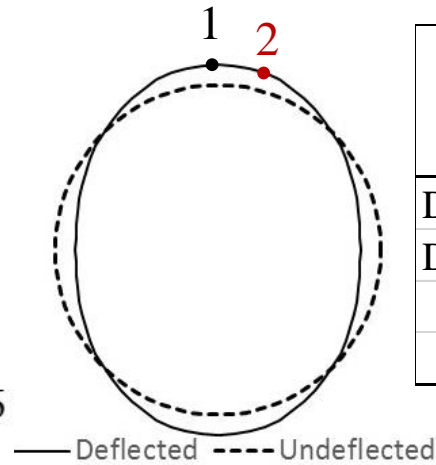
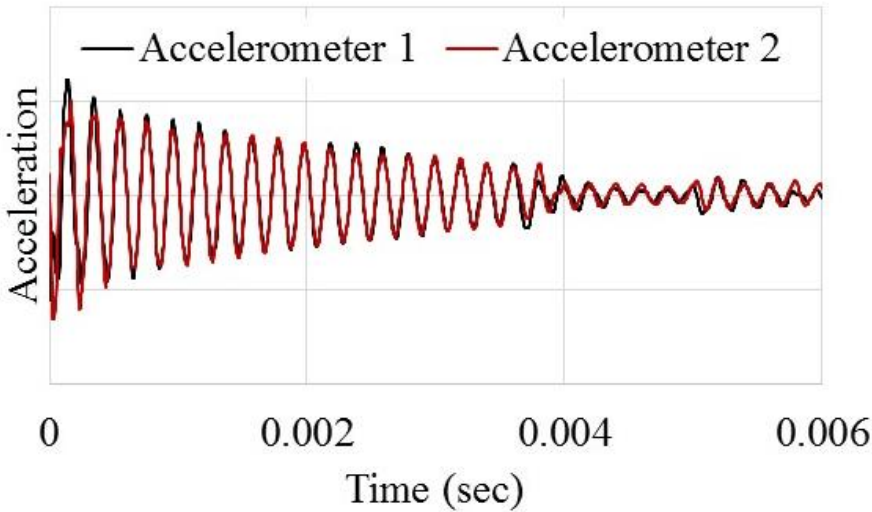
6260 RPM

Frequency (Hz)

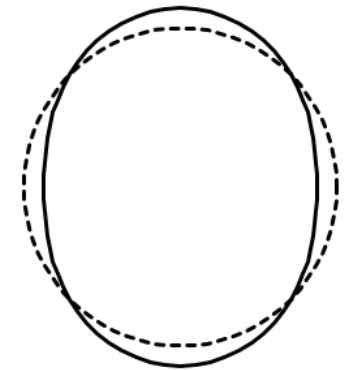
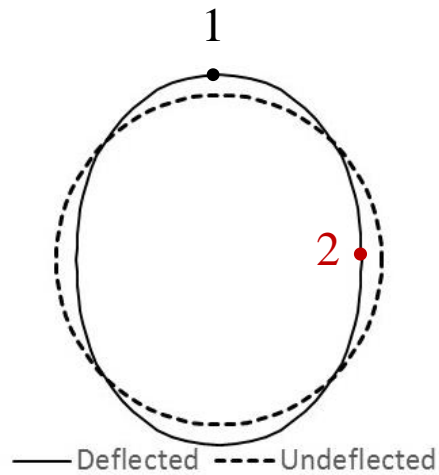
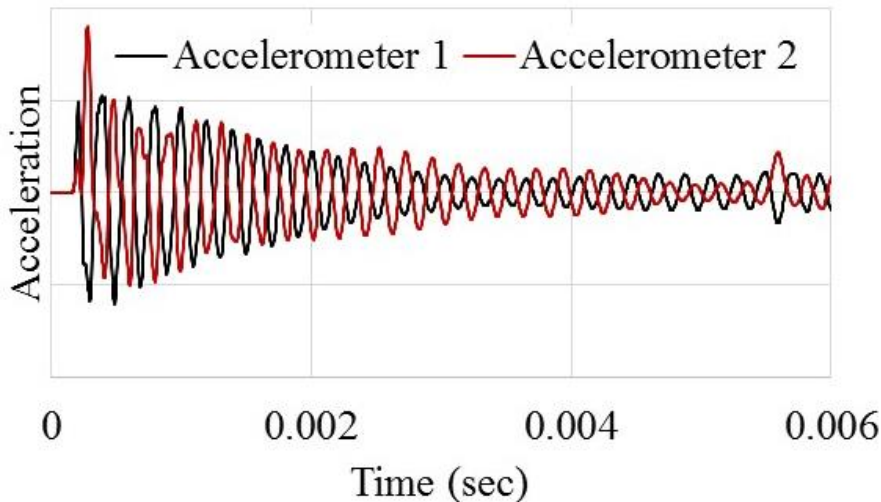


# MOTOR VIBRATION

# Static Measurements



Motor	Rotor Frequency (Hz)	Motor Frequency (Hz)
DJI 2212 (1)	4900	5000
DJI 2212 (2)		5010
DJI 2312		5060
3DR		4460



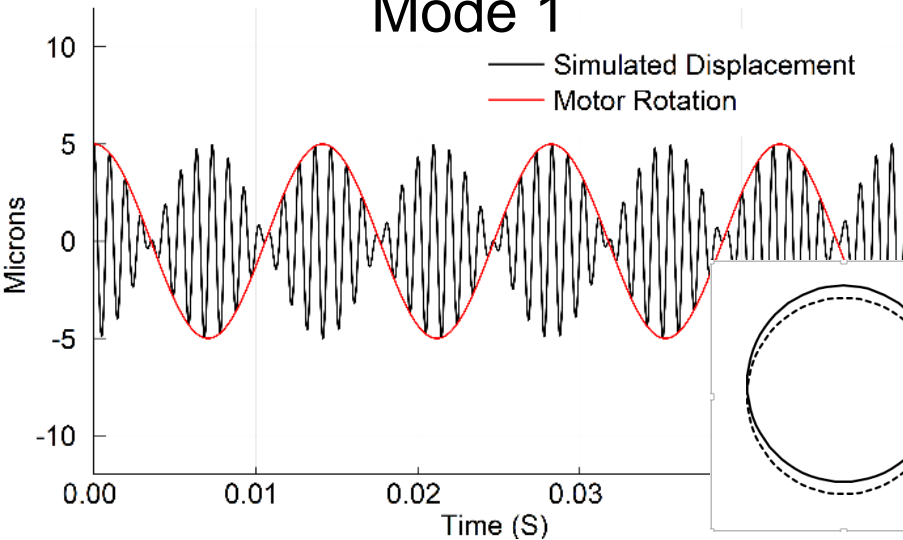


# Dynamic Measurements

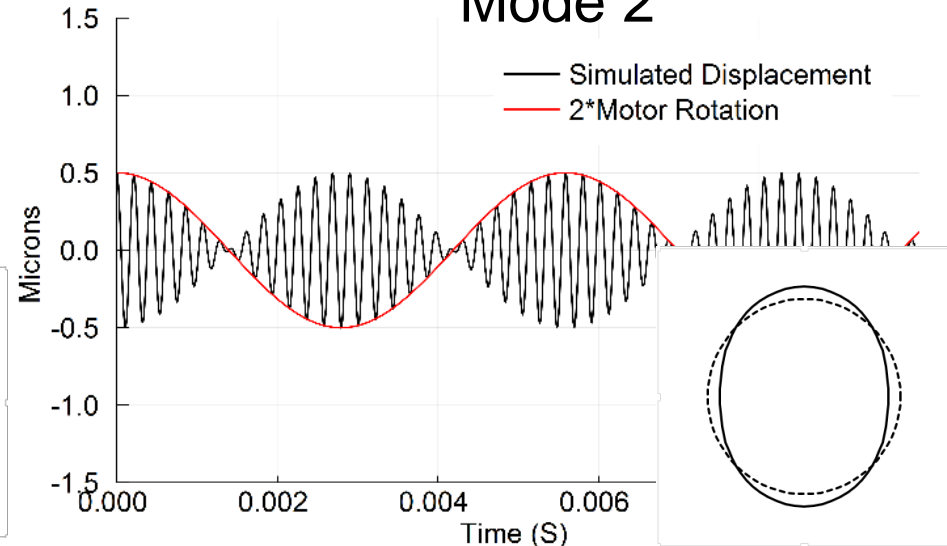


## Simulated

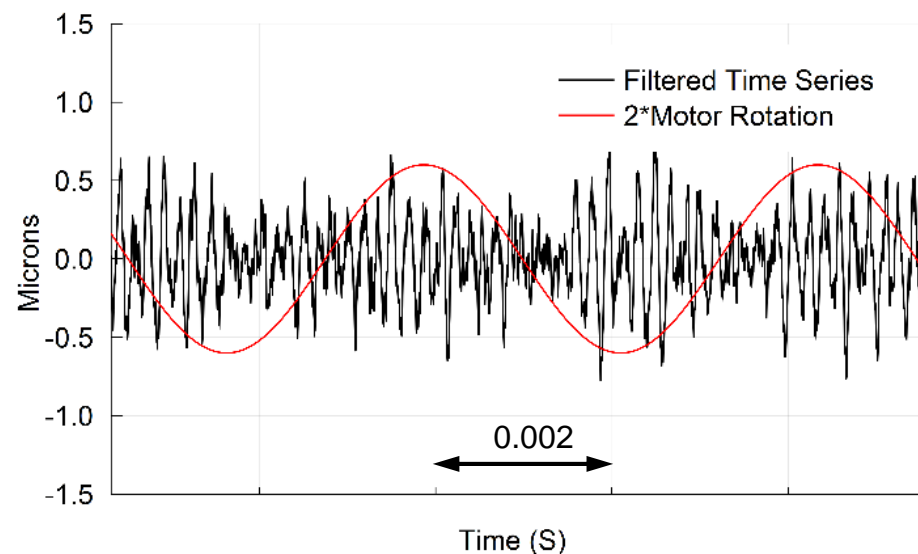
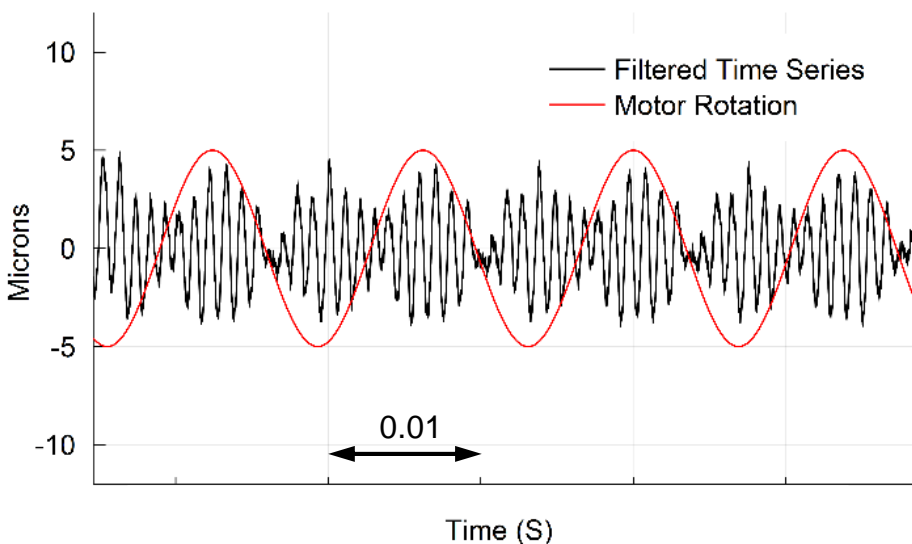
### Mode 1



### Mode 2



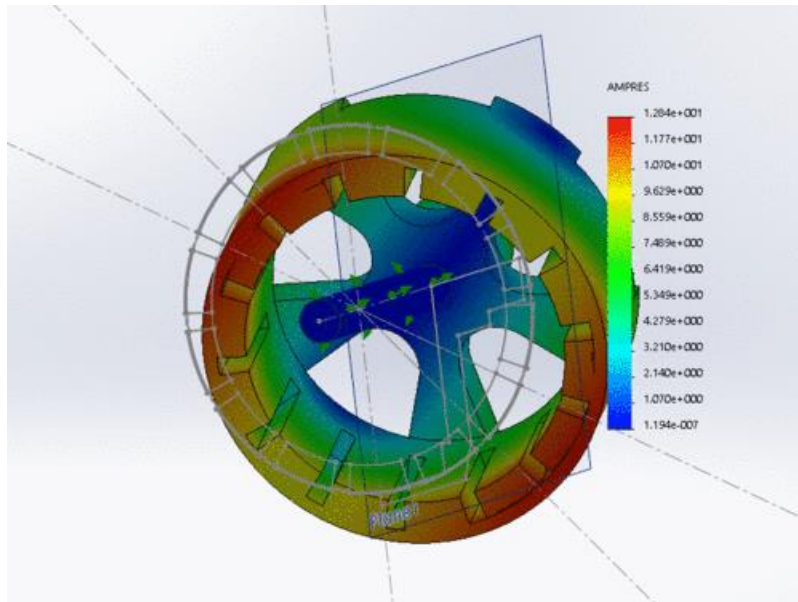
## Measured



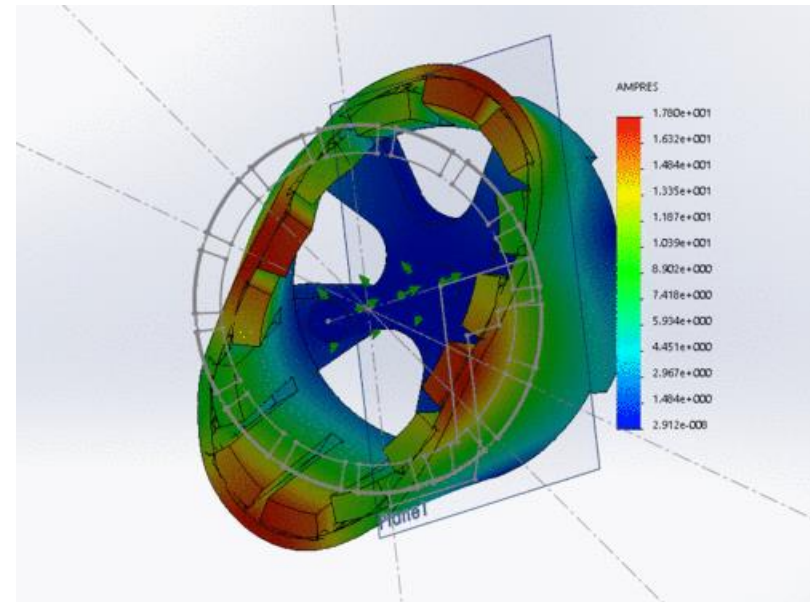
# Finite Element Results



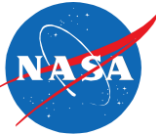
Mode 1 ~ 1.5 kHz



Mode 2 ~ 4 – 5 kHz



Configuration	Frequency (Hz)	Frequency (Hz)
	Mode 1	Mode 2
Static Rotor with Adhesive	1230	5020
Static Rotor without Adhesive	1230	5270
Rotor at 4350 RPM	1390	4650
Rotor at 5370 RPM	1390	4650



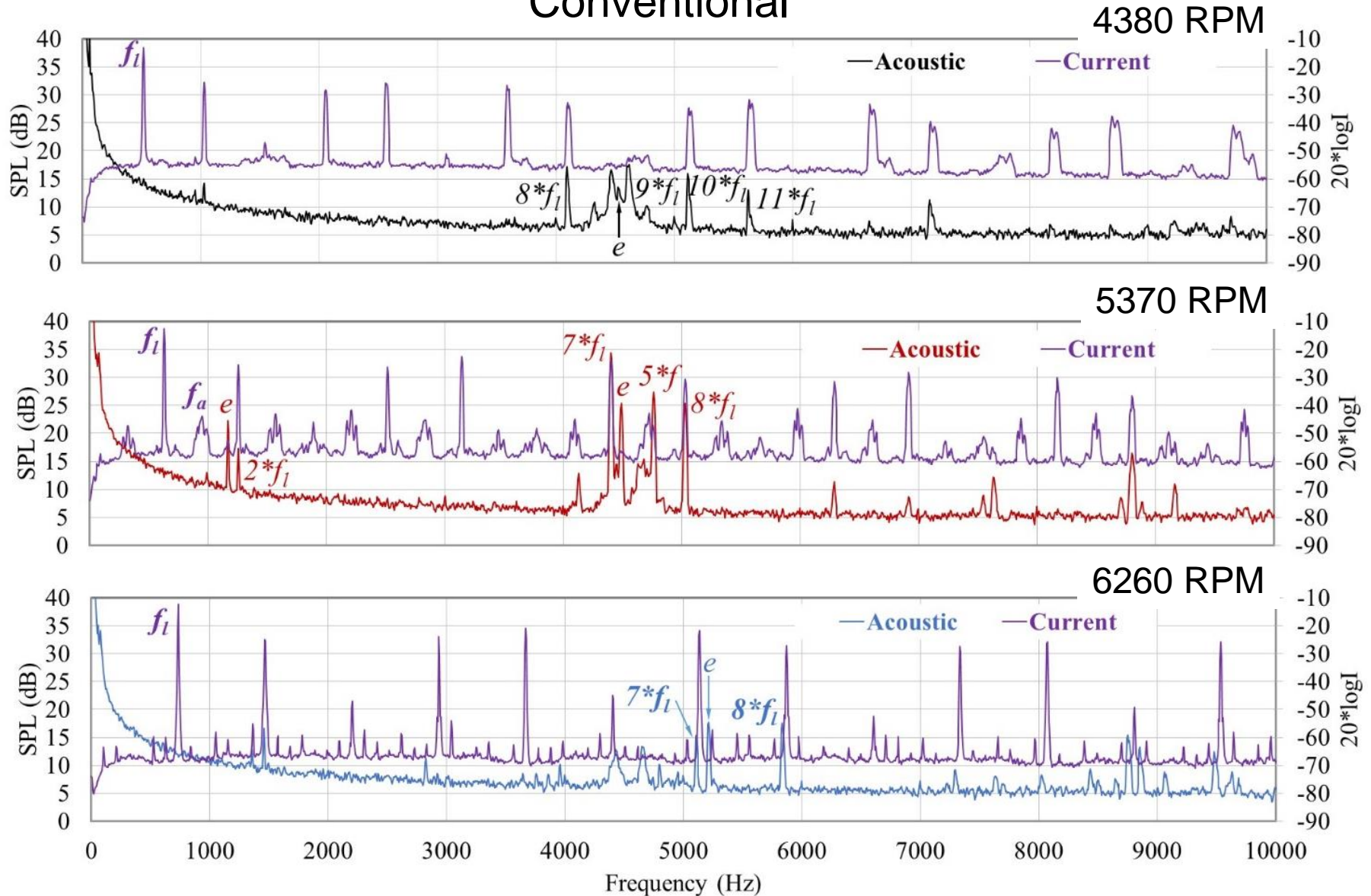
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# UNINSTALLED ACOUSTICS

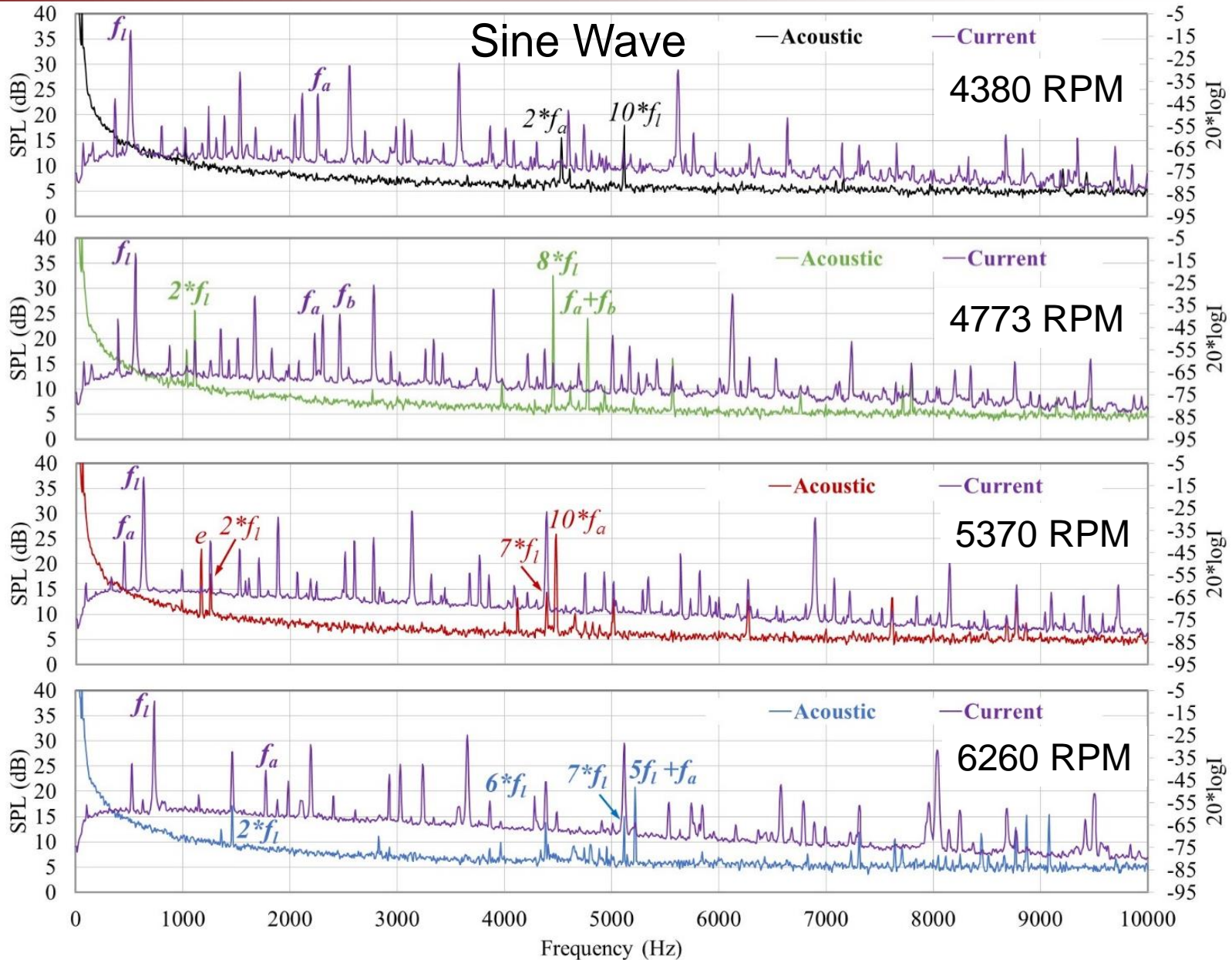
# Motor Speed Impact



## Conventional



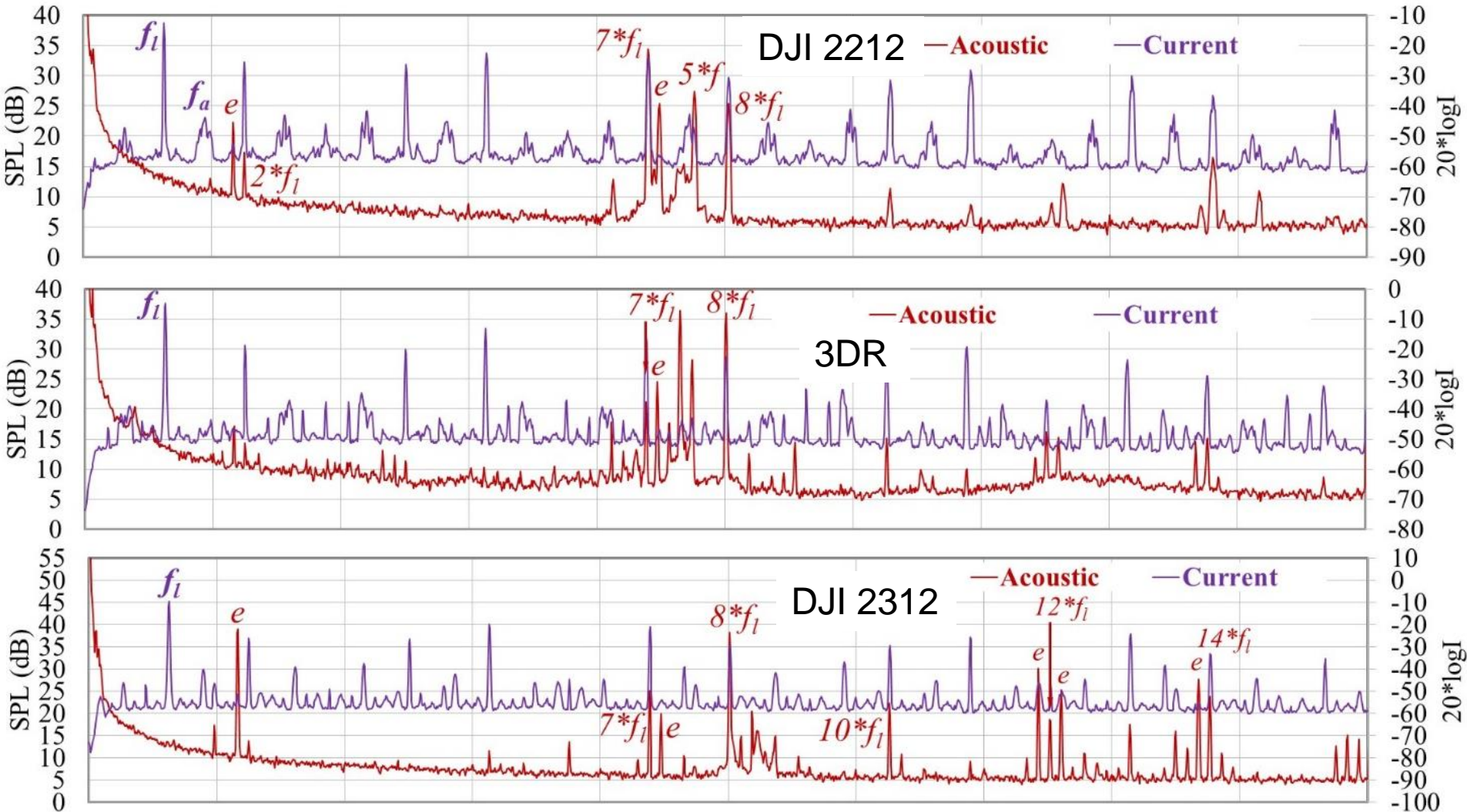
# Motor Speed Impact



# Motor Impact



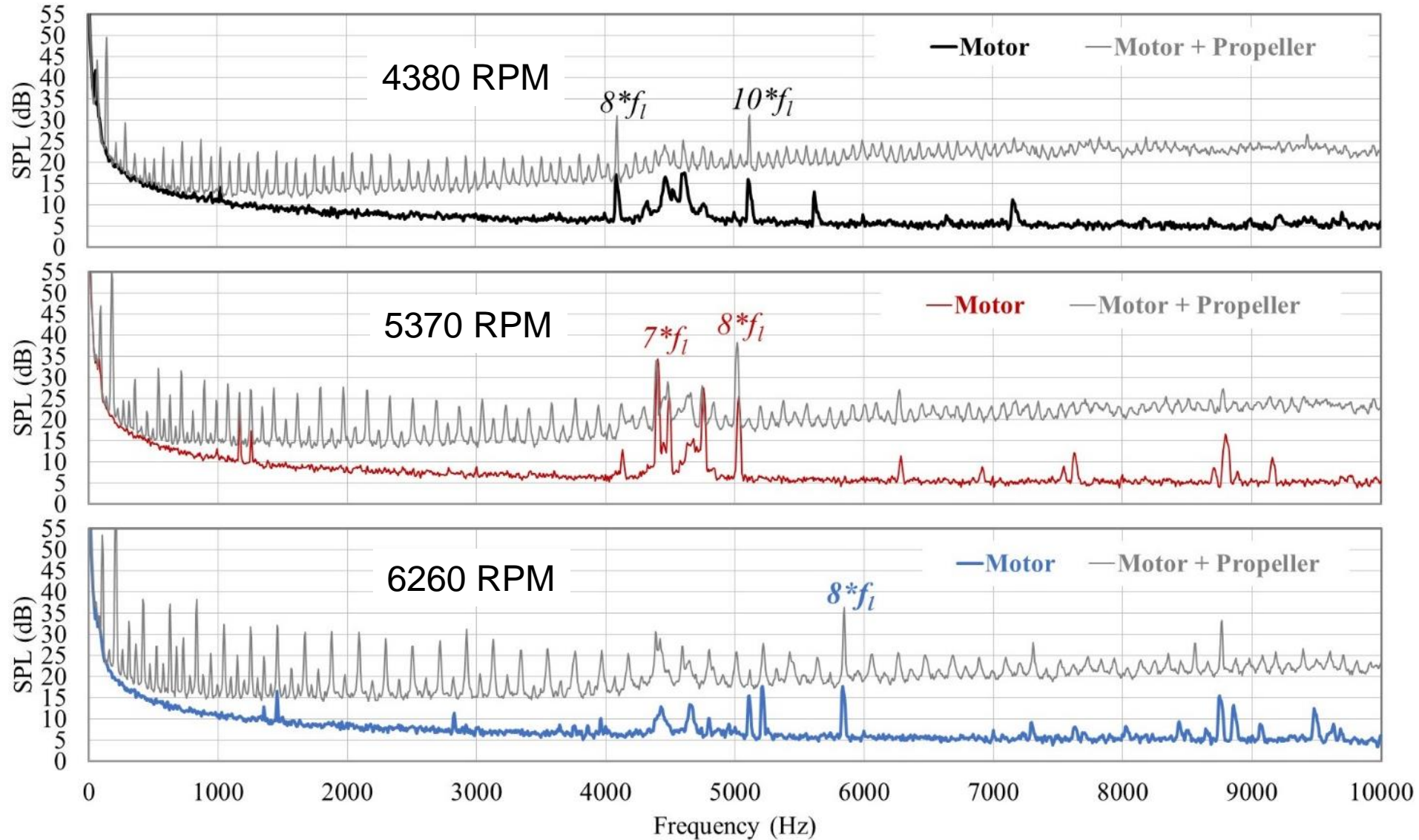
## Conventional



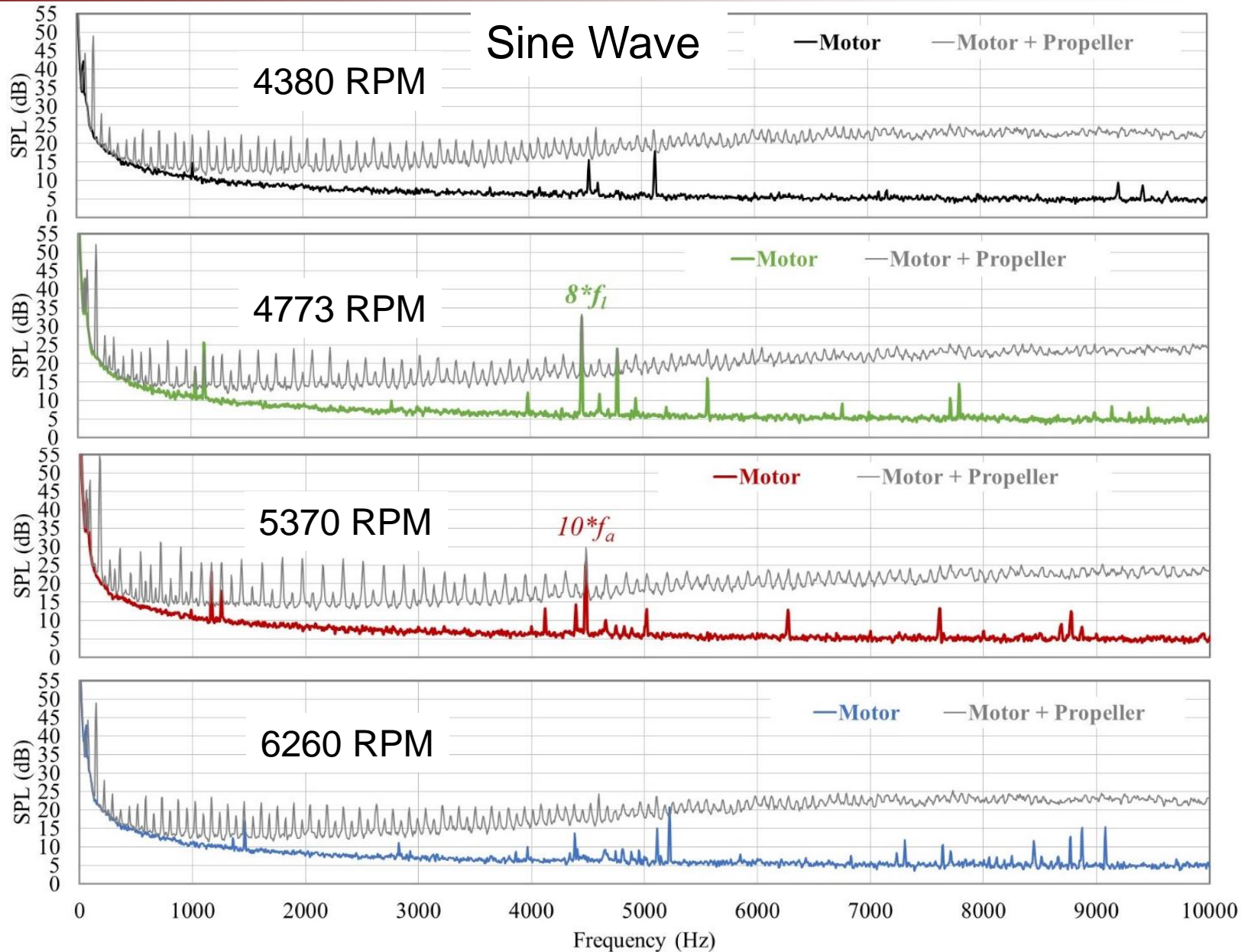
# Loading Impact



## Conventional



# Loading Impact

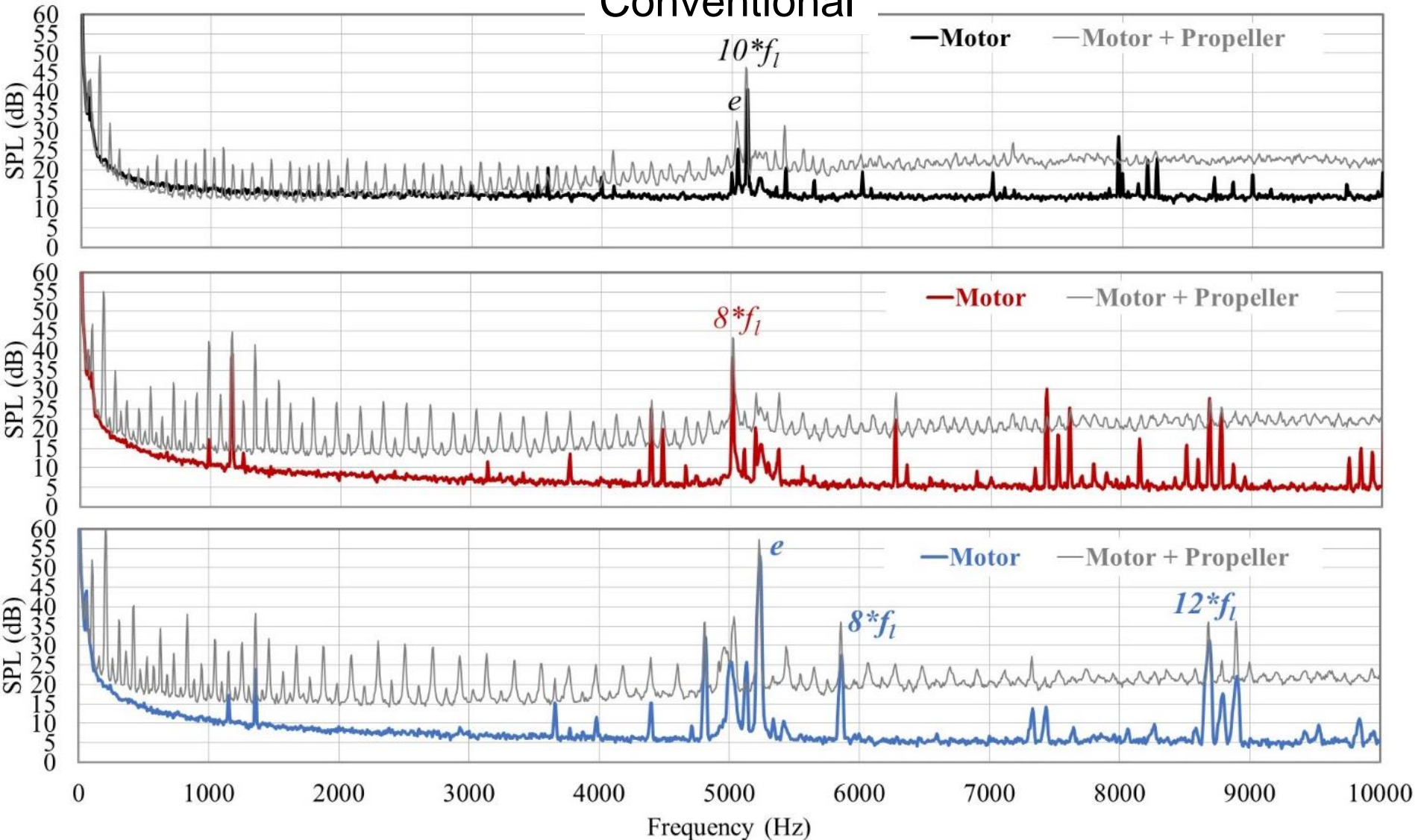




# Loading Impact



## DJI 2312 Conventional

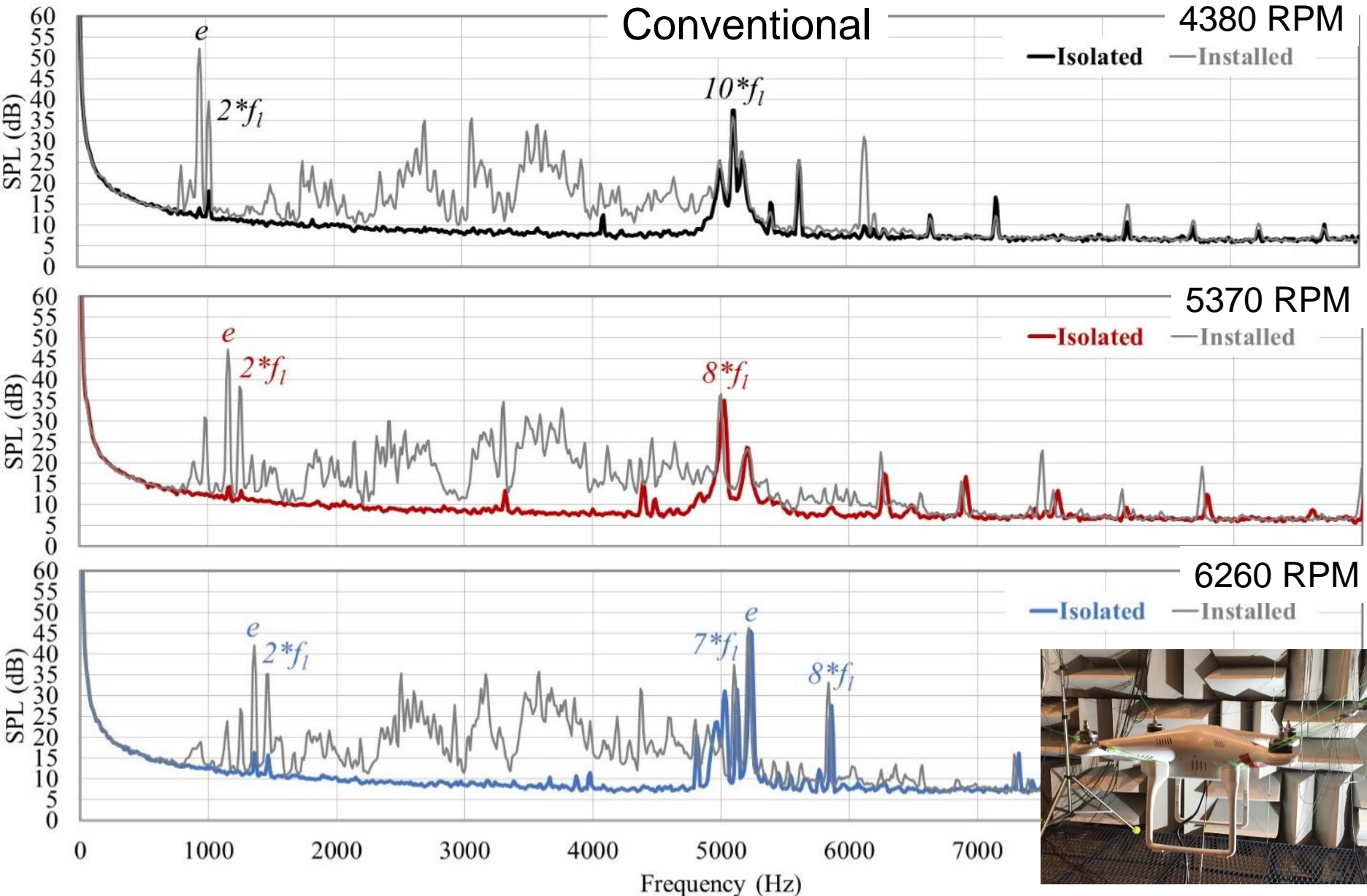




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# INSTALLED ACOUSTICS

# Installed Acoustic Radiation



# Conclusions

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- Increased harmonic content of the current signal results in increased harmonic content of the pressure loading from the stator magnetic field
- Conventional and sine wave controllers produce significant harmonic content in the current signal
- Controllers can also produce non-harmonic discrete current peaks
- Mode 1 and 2 vibrations of the rotor occurred at 1 – 1.5 kHz and 4.4 – 5.1 kHz, respectively
- Significant acoustic radiation occurs for most configurations and speeds at frequencies near the mode 2 vibration frequency
- For some configurations and speeds, acoustic radiation occurs near the mode 1 vibration frequency
- Loading the motor increases acoustic radiation for some conditions and configurations
- Installing the motor increases acoustic radiation at frequencies near the mode 1 frequency