CORE

band Based on Two Layers of Dipole-Arrays for a Transmit-Receive Satellite Antenna with South American Coverage

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A 1.1-m reflectarray antenna has been designed, manufactured and tested to fulfil the requirements of a satellite antenna in Ku-band that provides South American coverage in Tx and Rx. The reflectarray cells consist of four dipoles for each polarization in two dielectric layers, selected because of their simplicity and high performance. The dipole dimensions are optimized in all the reflectarray cells to accomplish the prescribed radiation patterns, by iteratively calling an analysis routine based on method of moments in spectral domain and local periodicity. The measured radiation patterns of the manufactured antenna have been satisfactorily compared with simulations and with a 3-layer reflectarray previously designed, manufactured and tested for the same mission.

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I. INTRODUCTION

Conventional metallic shaped reflectors are usually selected in order to guarantee very stringent requirements of contoured-beam antennas for broadcast telecommunication satellites, which include, dual-polarization, transmit-receive (Tx-Rx) operation, and high co-polar isolation [1]. These shaped reflectors suffer from some drawbacks (such as high volume, mass, cost and manufacturing time), since dual-gridded or Gregorian configurations are required to accomplish the cross-polarization requirements [1] (Ch. 12). Printed reflectarrays [2] have been showing some advantages when compared to shaped reflectors, [1] (Ch. 10), [3]. First, contoured beams can be easily generated using a flat reflectarray panel with optimized printed patches. Second, manufacturing is simplified because it is reduced to a single flat panel. Finally, manufacturing cost and time are reduced because the custom moulds required in conventional shaped reflectors are not needed.

Several reflectarray demonstrators have been reported as an alternative to shaped reflectors for contoured-beam satellite antennas [2]-[5]. However, most of them suffer from some limitations in the operation frequencies and do not cover both transmit and receive frequencies in Ku-band. Although the narrow bandwidth is a severe limitation in reflectarray antennas, different broadband techniques have been demonstrated in the last two decades, which include the use of multi-resonant cells in stacked metallization levels [6]-[7] or on a single layer [8]-[9], and the optimization of the resonant dimensions to compensate for the spatial phase delay in a prescribed frequency band, as demonstrated in [11]. The technique presented in [11] was used in [5] to design a 1–meter reflectarray transmit antenna made of three layers of variable size patches to provide a North–American coverage in V–polarization and a European coverage in H–polarization with a 10% bandwidth (11.45–12.75 GHz).

More recently, the same technique was applied to design a 1.2-meter reflectarray for a Direct Broadcast Satellite (DBS) mission operating in Tx (11.7–12.2 GHz) and Rx (13.75–14.25 GHz) frequency bands to provide a South American coverage in dual-linear polarization [12]. The results obtained for the manufactured prototype show that a reflectarray can be designed to fulfill the typical requirements of Tx-Rx DBS antennas for the co-polar radiation patterns. However, the required level of isolation between orthogonal polarizations in DBS antennas (typically 30 dB) is difficult to achieve with the configuration of stacked patches, particularly for a wide contoured beam, as shown in [5]. In addition, multilayered reflectarrays with stacked patches require the bonding of different reflectarray layers, thus producing an increase in the weight, price and the manufacturing time of the antenna. The reduction of the number of array layers is particularly important in some applications, as in the case of space antennas for communications satellites.

A new type of reflectarray cell containing two orthogonal sets of parallel dipoles in only two levels of metallization was proposed in [13] to improve the cross-polar properties of reflectarray antennas, to simplify the manufacturing process (with regard to the reflectarrays made of 3 layers of rectangular patches) and to reduce the antenna cost. The improved performance of the new type of reflectarray was validated by a 40-cm prototype reported in [13].

In this paper, we present the results for a 1.1-meter antenna demonstrator designed to fulfill the same requirements as in the case of the 3-layer reflectarray reported in [12], but we use the new reflectarray cell proposed in [13] made of two layers with printed dipoles. The measured radiation patterns are in good agreement with the simulations and show some improvements in cross-polarization when compared with those obtained for the 3-layer reflectarray.

II. ANTENNA DESIGN

A multi-resonant cell made of independent dipoles for each polarization in two metallization levels has been used to design a 1.1-m reflectarray antenna which provides South American coverage for transmit and receive in Ku-band. The antenna requirements and the details of the design and optimization are presented in this section.

A) Antenna Requirements

The top floor PAN_S_TXRX antenna that provides DBS service to South America from the AMAZONAS spacecraft (placed in the geostationary orbit at 61° West) has been selected as a reference to define the requirements. The coverage is divided in several zones as shown in Fig. 1, with different requirements of gain and cross-polarization, as shown in Table I. Cross-polar discrimination (XPD) is specified for transmission and cross-polar isolation (XPI) for reception. These requirements are the same as defined in [12] for the three-layer reflectarray antenna, and should be accomplished in dual-linear polarization, vertical (V) and horizontal (H), being H-polarization defined with the electric field parallel to the equatorial plane. The antenna is oriented with its Y-axis parallel to the equator, so that the radiated electric field polarized in the X-axis of the antenna will be Vertical, and that polarized in the Y-axis will be Horizontal.



Fig. 1. Coverage of PAN-S mission in Amazonas Satellite.

	Тх		Rx		
Zone	Gain(dB)	XPD (dB)	Gain(dB)	XPI(dB)	
SA1	28.82	31.00	27.32	32.00	
SA2	28.81	31.00	27.31	28.00	
SB	25.81	30.00	24.31	28.00	
SC1	22.81	29.00	22.31	28.00	
SC2	20.66	27.00	21.28	28.00	
SD	19.81	27.00	18.31	25.00	

Table 1. Gain and cross-polarization requirements for V- and H-polarization

B) Definition of reflectarray cells

The reflectarray cells are based on four dipoles for each polarization in two layers, see Fig. 2. The cell contains two sets of dipoles displaced one from each other. Each set consists of three coplanar parallel dipoles printed on a dielectric layer and a fourth parallel dipole, which is stacked with the central one and is printed on the opposite side of the same dielectric sheet. In the case of X-polarization, the three horizontal parallel dipoles are printed on the top surface of

the layer and the fourth dipole on the bottom surface, while the placement of the dipoles for Y-polarization is the other way round.



Fig. 2. Reflectarray element based on four parallel dipoles for each polarization in two levels of metallization.

Layers	Material	Thickness	Nominal	Nominal	Measured	Measured
		(mm)	\mathcal{E}_r	$ an \delta$	\mathcal{E}_r	$ an \delta$
Printed dipoles	Copper	0.018	-	-	-	-
В	Diclad [™] 880	1.524	2.17	0.0009	2.26	0.0024
Printed dipoles	Copper	0.018	-	-	-	-
Bonding film	CuClad6250	0.038	2.35	0.0025	2.35	0.0025
А	Arlon [™] AD255C	2.363	2.55	0.0014	2.70	0.0026
Ground plane	Copper	-	-	-	-	-

Table 2. Reflectarray lay-up including nominal and measured properties of the materials

The reflectarray cells are analysed in a periodic environment using a home-made software based on the Method of Moments in the Spectral Domain (MoM-SD) and using multilayered Green's functions for periodic structures, as described in [14]. The technique has been implemented for an arbitrary number of dipoles with different orientation in several layers. The analysis toll accounts for the losses in the dielectrics, but not in the conductors. It was checked by simulations that the losses in the dipoles or ground plane made of copper are negligible at these frequencies. The geometrical parameters have been chosen to provide a smooth phase response in Tx and Rx frequencies. The lay-up of the reflectarray and the properties of the dielectric layers are shown in Table II and the period is $P_X = 10 \text{ mm}$, $P_Y = 12 \text{ mm}$. Assuming all the dipoles have the same width (*w*=0.5mm), and the same separation between dipoles of the same group (S_A , S_B , centre to centre), it has been found that a linear phase response and a broadband performance is achieved when the ratios between the lengths of dipoles for each polarization are:

$$l_{A2} = l, \ l_{A1} = l_{A3} = 0.58l, \ l_{A4} = l, \ S_A = 2.5 \text{ mm}$$
(1)
$$l_{B2} = 0.93l, \ l_{B1} = l_{B3} = 0.63l, \ l_{B4} = 0.95l, \ S_B = 2.5 \text{ mm}$$
(2)

Assuming the ratios given in (1) and (2), the phase and amplitude curves have been evaluated for both polarizations in Tx and Rx frequencies for different angles of incidence, while using the nominal values of permittivity and loss tangent provided by the manufacturer. The phase and amplitude curves at 11.95, 11.3, 12.6 GHz are shown in Fig. 3 and at 13.75, 14.0 and 14.25 GHz in Fig. 4, assuming an angle of incidence $\theta=25^{\circ}$, $\varphi=40^{\circ}$. Similar curves are obtained for other incidence angles. The simulations show a linear phase response in both frequency bands and losses below 0.2dB for most cases of dipole lengths and angles of incidence. The crosspolarization has also been evaluated for the worse case ($\theta=25^{\circ}$, $\phi=40^{\circ}$) and represented in Fig. 5 in both frequency bands. The cross-polarization coefficients are below -15dB in most cases. Losses and cross-polarization are slightly higher when the dipole lengths l_{A2} and l_{A4} are larger than 8mm.



Fig. 3. Magnitude and phase response as a function of dipole length for oblique incidence $(\theta=25^{\circ}, \phi=40^{\circ})$ at Tx frequencies (11.95, 11.3, 12.6 GHz) for X- and Y-polarization.



Fig. 4. Magnitude and phase response as a function of dipole length for oblique incidence $(\theta=25^{\circ}, \phi=40^{\circ})$ at Rx frequencies (13.75, 14.0 and 14.25 GHz) for X- and Y-polarization.



Fig. 5. Magnitude of cross-polarization for both polarizations as a function of dipole length for oblique incidence (θ =25°, φ =40°) at Tx (a) and Rx (b) frequency bands.

C) Definition of Antenna Breadboard

The antenna configuration is an elliptical reflectarray panel with axes 1110mm x 1090mm. The reflectarray cells previously described are arranged in a rectangular grid of 110x90 for X-polarization and 109x89 for Y-polarization. The antenna contains a total of 7720 elements for X-polarization. The feed for the reflectarray is a circular corrugated horn designed, manufactured and tested by CASA-Espacio (Airbus Defence and Space) [12]. The centre of horn aperture is placed at coordinates (-366, 0, 1451) mm, with respect to the centre of the reflectarray panel, see Fig. 6. This antenna configuration provides illumination levels of -14dB in Tx and -18dB in Rx at the antenna edge.



Fig. 6. Drawing of reflectarray antenna demonstrator including the coordinate systems.

D) Design and Optimization

Using the spherical mode expansion for the corrugated horn, the phase distribution required to produce the prescribed coverage has been obtained at different frequencies by applying the phase-only pattern synthesis based on the *Intersection Approach* technique [15]. The resulting phase distribution at 11.95 GHz are shown in Fig. 7. A phase-shift of 180° has been introduced in X-polarization with respect to Y-polarization, in order to allocate some extra room for the dipoles in the orthogonal polarization. First, the reflectarray is designed to provide these phase distributions at 11.95 GHz by using the MoM-SD tool and assuming local periodicity. Then the resulting antenna is analysed at 14 GHz and the phase distribution is used as starting point for the pattern synthesis in Rx band. The resulting phase distributions for each polarization are shown in Fig. 8 at 14 GHz.



Fig.7. Synthesized phase distribution on the reflectarray at 11.95 GHz when considering the spherical mode expansion for the incident field of the horn for X-pol. (a) and Y-pol. (b).



Fig.8. Required phase-shift at 14.00 GHz for X-pol. (a) and Y-pol. (b)

The dipole dimensions obtained in the design at 11.95 GHz are used as starting point in an optimization run, in which the dipole lengths are optimized to match simultaneously the required phases at central frequency and the phase differences at extreme frequencies in both Tx and Rx bands using a Fletcher Powell technique, as described in [12]. The optimization is run for each reflectarray cell, in the 7772 cells of the antenna. The optimization of the whole

antenna takes 30 hours in a laptop with Intel core i7-3770K and 16GB of RAM. After the first optimization run, the errors in phase and phase differences have been reduced for both polarizations in most part of the reflectarray elements, but there are some remaining errors mostly at the extreme frequencies in Tx (11.7GHz and 12.2 GHz). To improve the antenna performance, the pattern synthesis and optimization processes were repeated as follows: the phases produced by the optimized reflectarray in Tx and Rx frequencies were used as a new starting point for a next pattern synthesis, and the resulting phases were used as the objective in a second optimization run of the dipole lengths. After the second optimization of the dipoles, an improvement of phase errors was observed. The requirements were met in more than 90% of the coverage zones in the worst case (see Fig.1 and Table 1) for Tx and more than 98% for Rx frequencies. In order to improve the requirement compliance, the process was repeated a third time, but it was observed that after the second iteration, the improvement in the performances is practically negligible. The errors in phase after the third iteration of the optimization process are shown in Figs 9 and 10 for Tx and Rx frequencies and both polarizations. Note that the errors in phase are always small, less than 20 degrees in most part of the surface.





Fig.10. Errors in phase at central frequency of Rx (14.00 GHz) for X-pol (a) and Y-pol (b)

The designed reflectarray antenna demonstrator has been analysed at central and extreme frequencies in Tx and Rx. Each element in the reflectarray antenna is analysed using MoM-SD and local periodicity. The reflected tangential electric and magnetic fields are computed on each

cell, considering the incident field on the reflectarray obtained as an expansion of spherical modes of the field radiated by the corrugated horn. The fields on the surface of the reflectarray are used to compute the radiation patterns using the First Principle of Equivalence. The co-polar and cross-polar radiation patterns have been computed and they are in agreement with the requirements specified in Table 1. The average simulated losses in the dielectric layers are less than 0.1 dB and the losses on the conductors are negligible at these frequencies.

III. MANUFACTURE OF REFLECTARRAY DEMONSTRATOR

The printed arrays have been manufactured in three pieces by photo-etching the two faces of Diclad 880B 1.524-mm thick covered by copper 18-µm thick. The three panels were correctly aligned and bonded to the grounded dielectric AD255C using a 38-µm thick thermoplastic bonding film (Cuclad 6250). The reflectarray sandwich with the two dielectric layers and the bonding film was placed between two aluminium plates with alignment pins, placed in a vacuum bag and cured in an oven. The bonding film was simulated in the analysis tool, assuming the dielectric properties provided by the manufacturer, see Table II, but its effect is negligible. Once the two layers were bonded, the ground plane of the reflectarray was glued to a 20-mm thick aluminium plate using double face bonding tape from 3M, to ensure the reflectarray flatness in the antenna. Finally, the feed-horn was correctly positioned by using a supporting structure, as shown in Fig. 2. Fig. 11 shows the final reflectarray demonstrator in anechoic chamber of the Technical University of Madrid (UPM).



Fig. 11. Reflectarray demonstrator in the UPM anechoic chamber.

IV. COMPARISON OF MEASURED AND SIMULATED RADIATION PATTERNS

The measured radiation patterns are compared with those obtained by the analysis tool developed by UPM based on MoM-SD and local periodicity using the nominal values of permittivity and loss tangent provided by the manufacturer. A good agreement is observed in the co-polar contour lines above 15dBi covering the different zones of the coverage, but there are some discrepancies that can be attributed to a large tolerances in the dipole dimensions, and a variation in the dielectric properties of the materials.

The dipole dimensions obtained from the optimizations were enlarged 60 μ m in the photomasks to try to compensate for under-etching. When the printed arrays were finished, the dimensions of some selected dipoles were measured, showing that the average dimensions are 60 microns larger than the nominal values, which means that practically there was not underetching. To account for the dipole tolerances in the simulations, all the dipole dimensions have been increased 60 μ m plus a random variation between +/- 20 μ m.

We have measured the permittivity and loss tangent of the two materials used in the demonstrator, by measuring the reflection coefficient in a short-ended rectangular waveguide (WR62) filled with slices of material for several lengths as described in [16]. A set of pieces were introduced in the waveguide section to obtain different lengths. A short circuit was used to close the waveguide just at the end of the filled section. The measurement with different lengths provides the values of the complex permittivity in a broadband (from 12.5 GHz to 18 GHz for WR62). The measured values have been added to Table 2. Note that the discrepancy in ε_r is around 6%, but the measured tan δ is between two and three times the nominal value.

The radiation patterns have been computed again by using the measured values of ε_r and tan δ , and accounting for the dimensional errors. It has been checked that the effect of variation ε_r and tan δ produce a larger impact in the radiation patterns that the dimensional errors. Figures 12 to 15 show the contoured-line radiation patterns obtained for nominal and corrected values for both polarisations at two frequencies within the Tx and Rx bands. The results are in much better agreement in the co-polar patterns after the correction. To avoid this problem, ε_r and tan δ can be accurately extracted from measurements of the reflectarray cells in waveguide simulator [17], and the measured values of ε_r and tan δ should be used in the optimization of the reflectarray cells.



Fig. 12. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for X-pol at 11.70 GHz



Fig.13. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for Y-pol at 11.70 GHz



Fig.14. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for X-pol at 14.00 GHz



Fig. 15. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for Y-pol at 14.00 GHz

V. COMPARISON WITH 3-LAYER REFLECTARRAY

The measured co-polar and Cross-Polar Discrimination (XPD) patterns are represented in Figs. 16 and 17 for the demonstrator described here and for the 3-layer reflectarray reported in [12] for X-polarization at 11.7 GHz. To make the comparison easier, the same levels and colors are represented for both demonstrators. The comparison of both results show that the co-polar coverage and the XPD are better accomplished in the new demonstrator than in the 3-layer reflectarray. Similar conclusions are obtained when comparing the patterns for other frequencies in both polarizations.

In addition, the manufacturing complexity has been simplified. Whereas the previous demonstrator required three stacked layers with printed patches, the reflectarray proposed here requires only two layers of printed arrays with dipoles. In the implementation made for the demonstrator, only one bonding film was required. For space technology, two layers of honeycomb and two layers of kapton with printed dipoles are desirable. In any case, the number of layers has been reduced and the electrical performance has been improved.



Fig. 16. Measured radiation patterns at 11.7 GHz for X-polarization for the demonstrator made of dipoles (a) and for the 3-layer reflectarray [12] (b).



Fig. 17. Measured XPD at 11.7 GHz for X-polarization for the demonstrator made of dipoles (a) and for the 3-layer reflectarray reported in [12] (b).

V. CONCLUSIONS

A 1.1-m reflectarray demonstrator made of two layers of printed dipoles has been designed, manufactured and tested to fulfil the requirements of a South American coverage in Tx and Rx. The performance of this antenna has been compared with that obtained for a 1.2-m reflectarray made of three layers of stacked patches. The comparison shows that the new reflectarray performs slightly better than the previous one, in spite of the smaller number of layers and smaller antenna size. The results presented here have demonstrated the viability of this technology with very promising capabilities for Ku-Band TX/RX antennas in communications satellites.

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Bibliographies (no more than 150 words each, accompanied by a 75 x 88 pixel photo)



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Fig.8. Required phase-shift at 14.00 GHz for X-pol. (a) and Y-pol. (b)

Fig.9. Errors in phase at central frequency of Tx (11.95 GHz) for X-pol (a) and Y-pol (b)

Fig.10. Errors in phase at central frequency of Rx (14.00 GHz) for X-pol (a) and Y-pol (b)

Fig. 11. Reflectarray demonstrator in the UPM anechoic chamber.

Fig. 12. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for X-pol at 11.70 GHz

Fig.13. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for Y-pol at 11.70 GHz

Fig.14. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for X-pol at 14.00 GHz

Fig. 15. Comparison of simulated and measured gain contours considering nominal values (a) and accounting for tolerances and measured electrical properties (b) for Y-pol at 14.00 GHz

Fig. 16. Measured radiation patterns at 11.7 GHz for X-polarization for the demonstrator made of dipoles (a) and for the 3-layer reflectarray [12] (b).

Fig. 17. Measured XPD at 11.7 GHz for X-polarization for the demonstrator made of dipoles (a) and for the 3-layer reflectarray reported in [12] (b).

Table 1. Gain and cross-polarization requirements for V- and H-polarization

Table 2. Reflectarray lay-up including nominal and measured properties of the materials