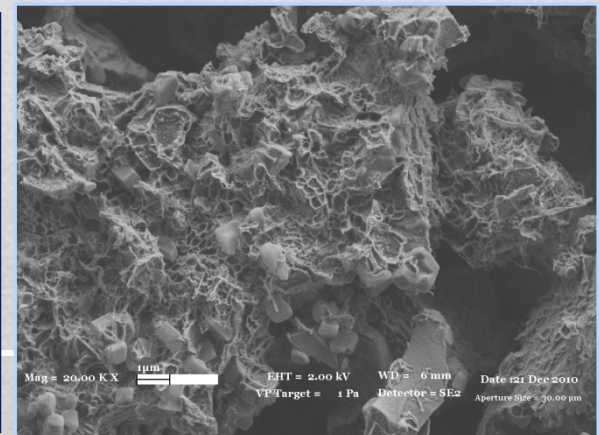
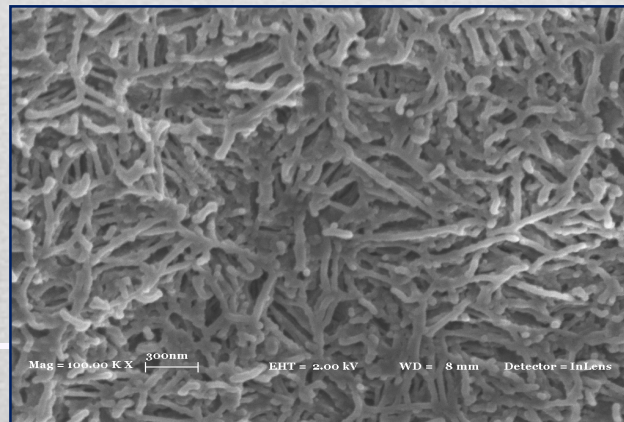
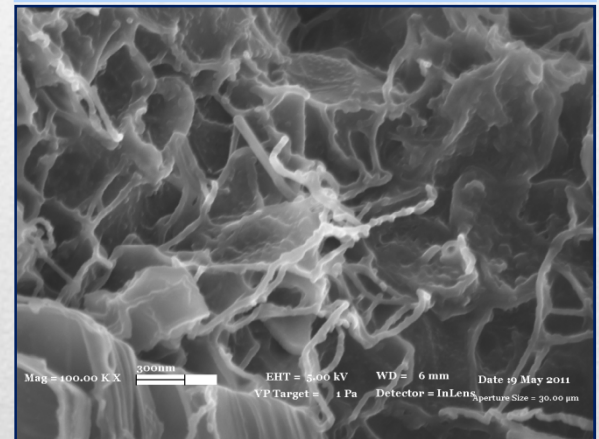
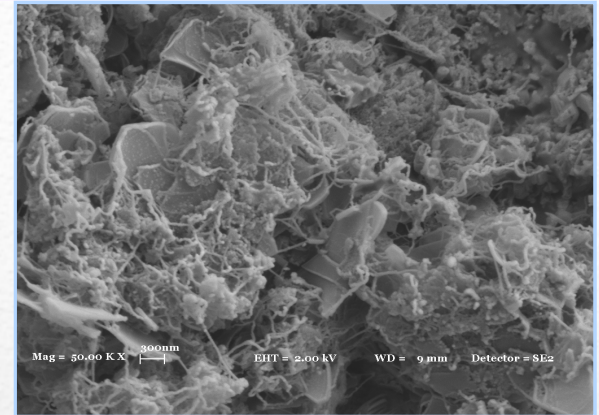


Template Synthesis of Boron Nitride Nanotubes Over Iron Impregnated Mesoporous Silica MCM-41 by Chemical Vapor Deposition Technique

B. Saner Okan, **Z.Özlem Kocabaş**, A. Nalbant Ergün, Prof. Dr. Yuda Yürüm
Material Science and Engineering Department, Sabancı University, Turkey

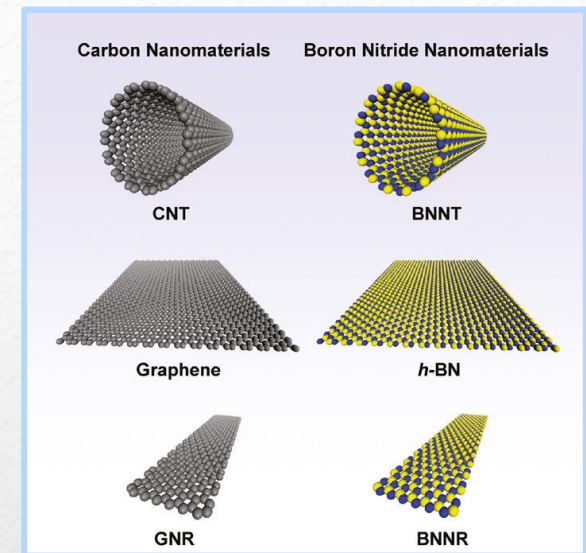
OUTLINE

- Introduction
- Synthesis Methods of BNNTs
- Synthesis and Characterization of
 - ➔ MCM-41
 - ➔ Boron Nitride Nanotubes (BNNTs)
- Hydrogen Uptake of Synthesized BNNTs
- Conclusion

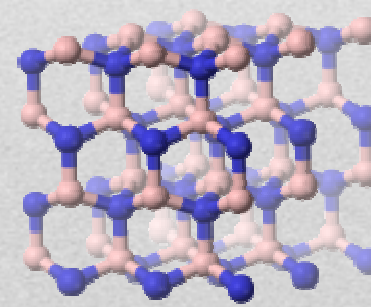
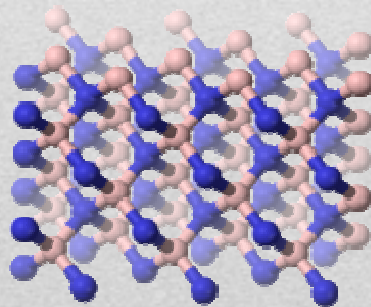
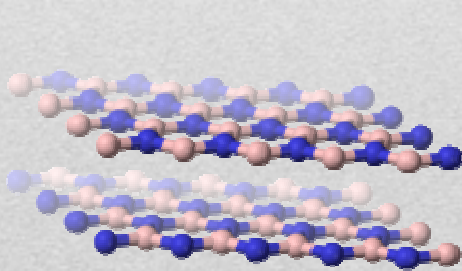


INTRODUCTION

- There are numerous works about the synthesis and characterization of BNNTs because of
 - High mechanical strength
 - Good resistance to corrosion
 - Low density
 - Excellent thermal and electrical properties
 - Suited for high temperature



- Boron nitride (BN) structures can be synthesized in crystallographic forms such as cubic (c-BN), hexagonal (h-BN), wurtzite (w-BN), and rhombohedral (r-BN)

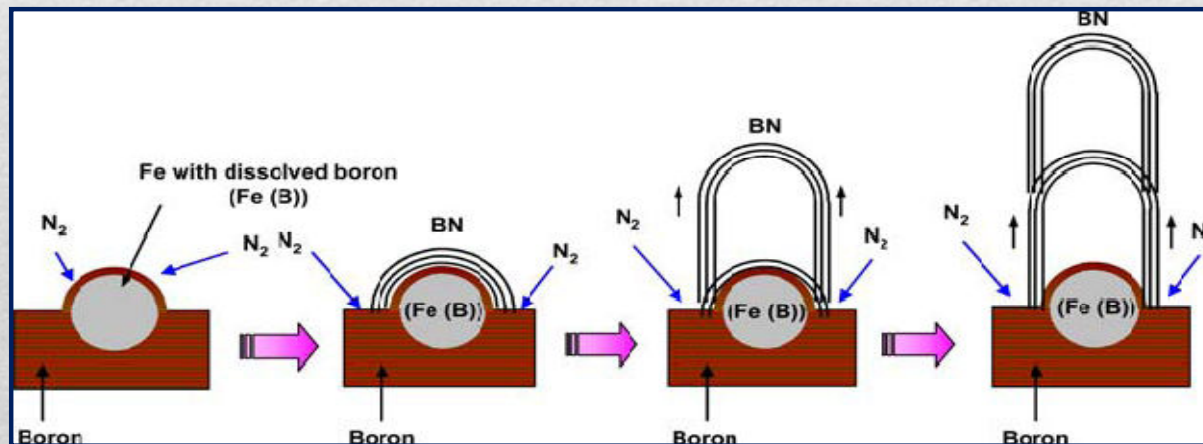


INTRODUCTION

- Boron nitride nanotubes were theoretically predicted in 1994 and experimentally discovered in 1995.
- For the first time, multi walled-BNNTs and single walled-BNNTs have been achieved by using an adapted **arc discharge technique**.
- Goldberg et al. synthesized pure BNNTs **by laser ablation method** which was also applied for the synthesis of fullerenes.
- Tang et al. demonstrated the synthesis of multi walled-BNNTs from a mixture of boron and iron oxide powders placed into an **alumina crucible** at 1350°C.
- Bando et al. synthesized the nanotubular BN materials via **chemical vapor deposition (CVD) method** using B-N-O precursors at a high temperature of 1700°C.
- Cai et al. reported a **convenient synthesis route to BNNT by the reaction** of boron powder, iron oxide, and ammonium chloride at 600°C for 12 h.

GROWTH OF BNNT OVER TEMPLATES

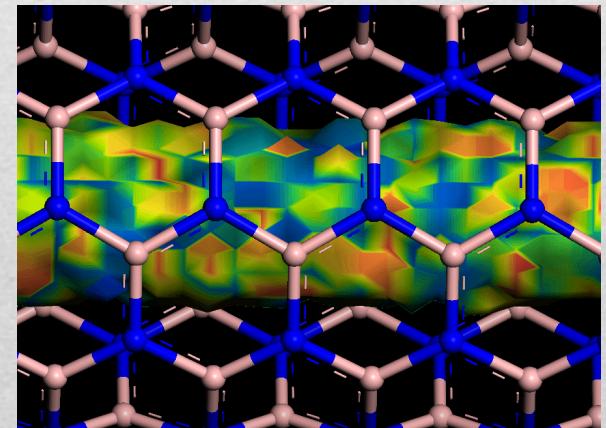
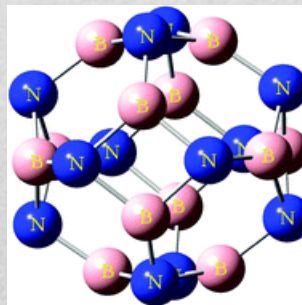
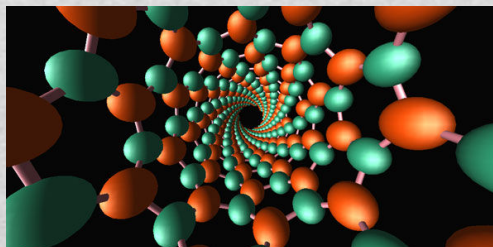
- Wang et al. prepared BNNTs, BN-bamboos and BN-fibers from borazine oligomer under the confinement of **alumina anodic membrane** as a template.
- Li et al. produced BNNTs with a uniform diameter of about 7 nm using BCl_3 and NH_3 at relatively low temperatures (650–850°C) within the channels of **mesoporous silica SBA-15**.
- High-quality and high-yield BNNTs can be synthesized over mesoporous silica templates by CVD method.



APPLICATIONS

BNNTs with the unique material properties become promising candidate in various technical applications

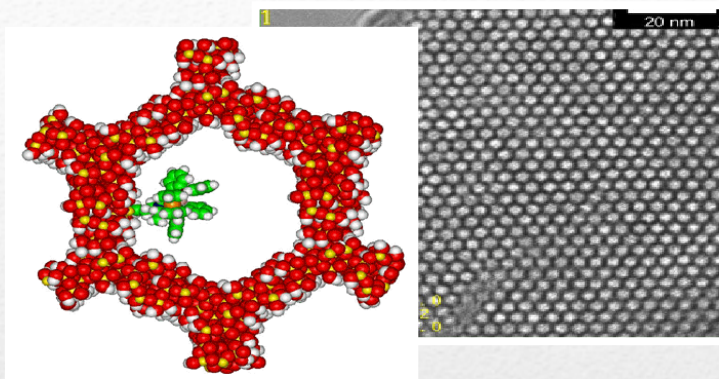
- Insulating nanomaterials
- Deep-UV photoelectronic devices
- Nanovectors to carry electrical/mechanical signals within a cellular system
- Hydrogen storage medium



OBJECTIVE

- High-quality and high-yield BNNTs can be synthesized over mesoporous silica templates by CVD method.
- Mesoporous MCM-41 as a template which has a regular hexagonal array of uniform pore openings with diameters between 2 and 10 nm is a good candidate.
- A simple and shorter synthesis technique for the production of BNNT over iron impregnated mesoporous silica MCM-41 at a relatively low reaction temperature by CVD method was aimed.

SYNTHESIS OF IRON IMPREGNATED MCM-41

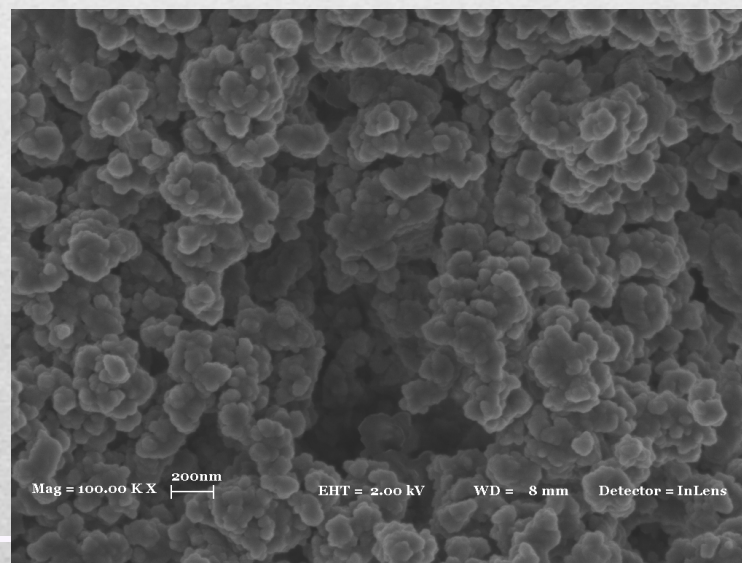
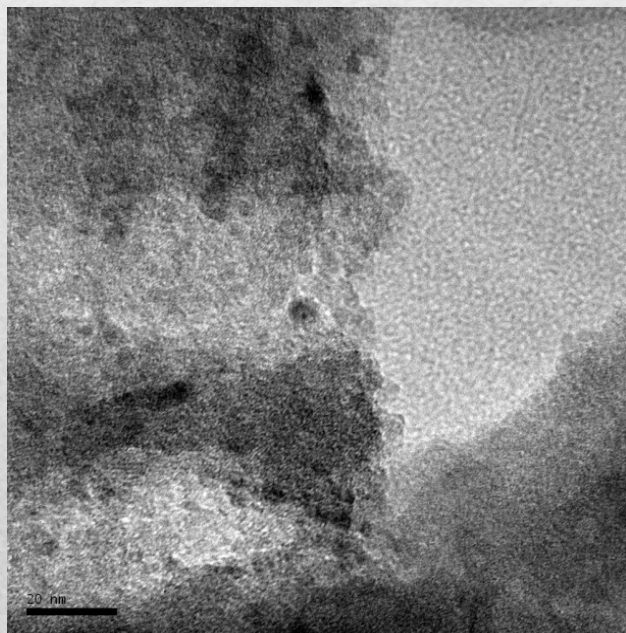
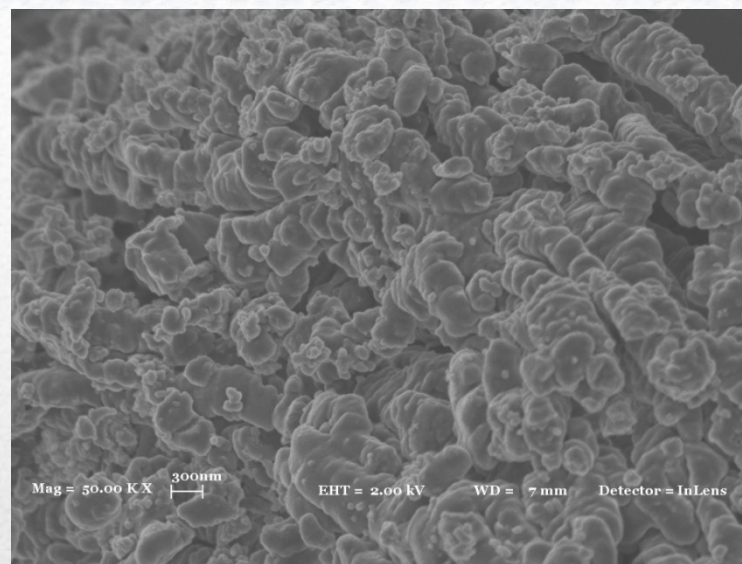
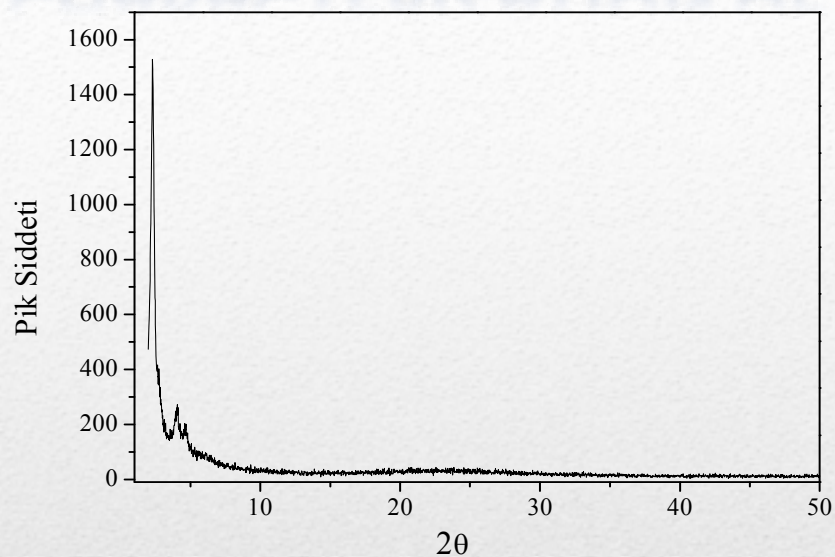


- ✓ Narrow pore size distribution (2-10 nm)
- ✓ High surface areas (1500 m²/g)
- ✓ High pore volume (1 cm³/g)
- ✓ Controllable size and morphology
- ✓ Designable chemical composition and functionalizable surface

○ Iron impregnated MCM-41 with different metal/Si ratios were obtained by microwave-assisted direct synthesis method.



CHARACTERIZATION OF IRON IMPREGNATED MCM-4I



BET CHARACTERIZATION

Si/Metal mol ratio	Si/Metal mol ratio (EDX)	BET Surface Area (m ² /g)	BJH Des. Pore volume (cm ³ /g)	BJH Des. Pore diameter “d _p ” (nm)	d ₁₀₀ (nm)	Lattice parameter “a” (nm)	Pore wall thickness “δ” (nm)
Fe-DS-25	0,06	1253	0,53	4,0	3,9	4,50	0,70
Fe-DS-50	0,04	1582	0,59	3,9	3,9	4,50	0,71
Fe-DS-75	0,03	1289	1,32	3,5	3,5	4,04	0,73
Fe-DS-100	0,02	1108	0,82	3,5	3,5	4,09	0,74

✓ The determination was based on the measurements of the adsorption isotherms of nitrogen at 77 K.

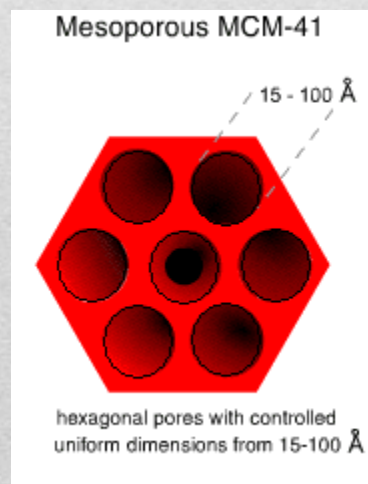
✓ The specific surface areas were evaluated with the Brunauer–Emmett–Teller (BET) method in the P/P₀ range of 0.05–0.35.

SYNTHESIS OF BORON NITRIDE NANOTUBES

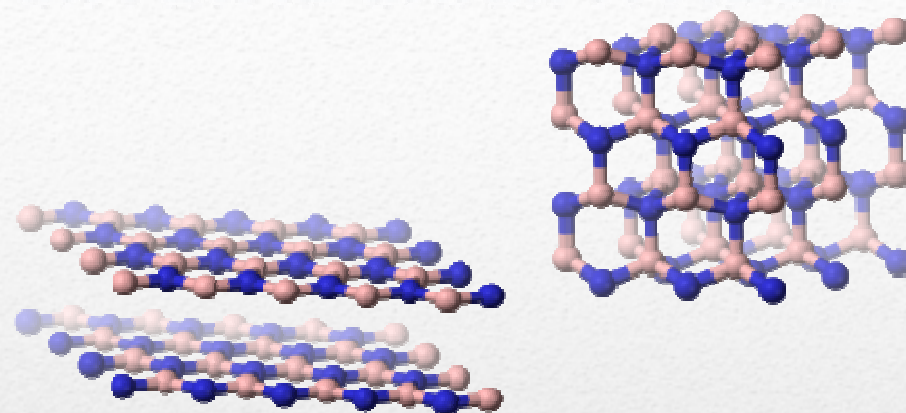
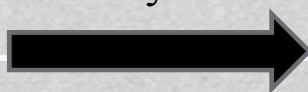
Production of Iron Impregnated MCM-41
by using Microwave heating



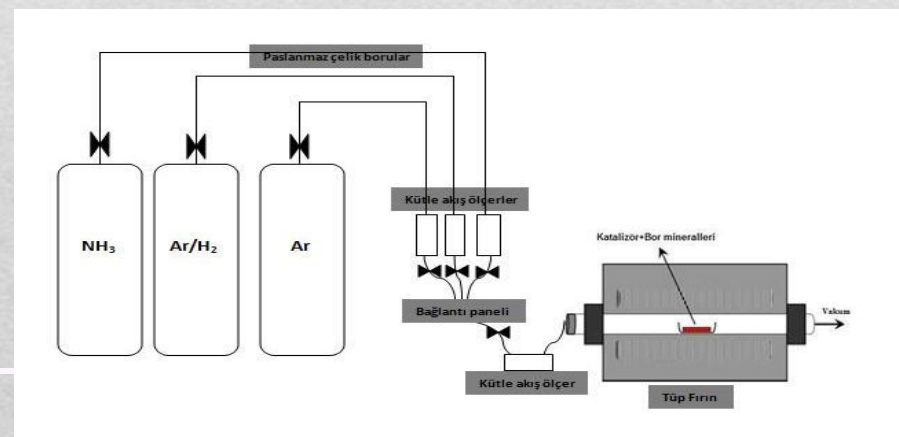
Characterization of Iron Impregnated MCM-41



Production of
BNNTs by using
Iron Impregnated
MCM-41 as the
catalyst



Characterization of BNNTs



PURIFICATION OF BORON NITRIDE NANOTUBES

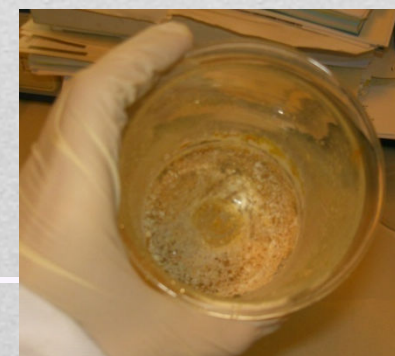
The sample obtained from the CVD treatment was mixed with about 50 mL of 4 M HCl solution and kept for 4 hours at room temperature.



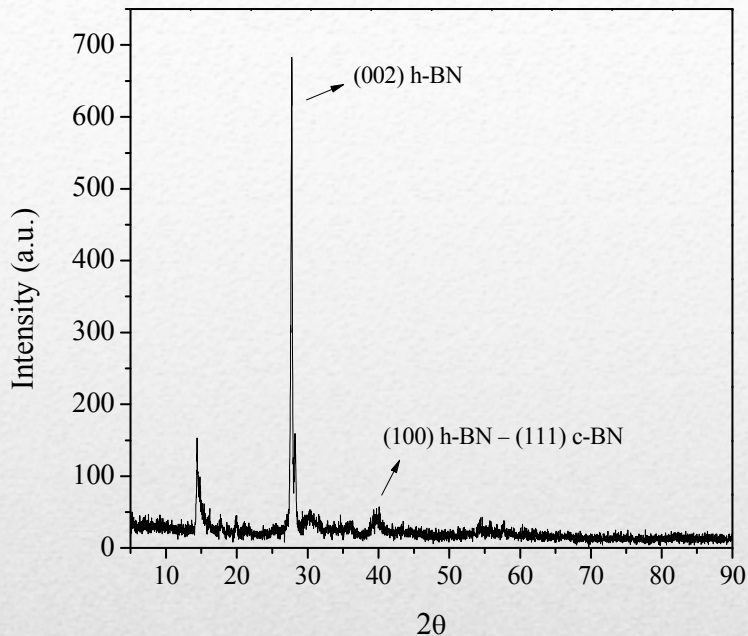
After HCl treatment, 50 mL of 1 M HNO₃ solution was poured to the reaction mixture and stirred for 24 hours at 50°C



At the end of purification process, the solution was filtered through filter paper with 0.45 μm pore size and washed with distilled water



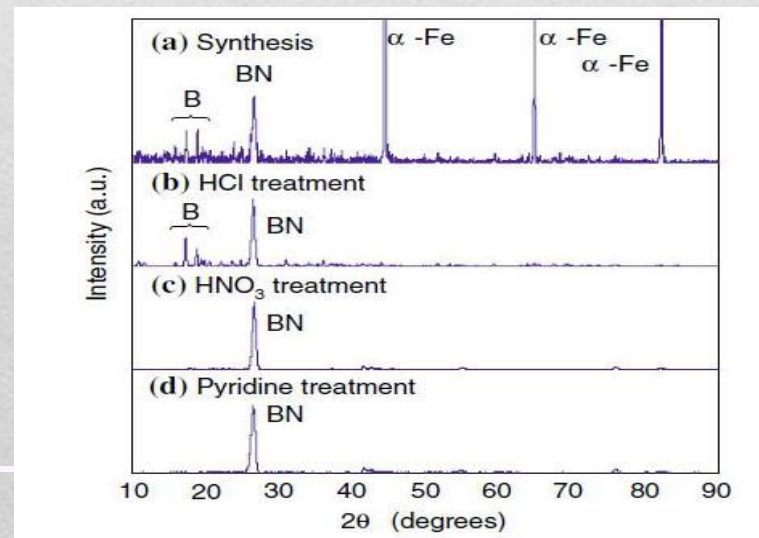
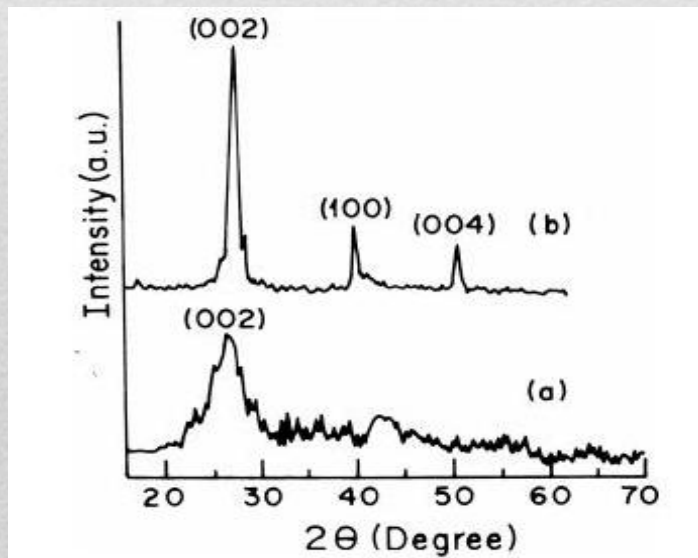
XRD CHARACTERIZATION



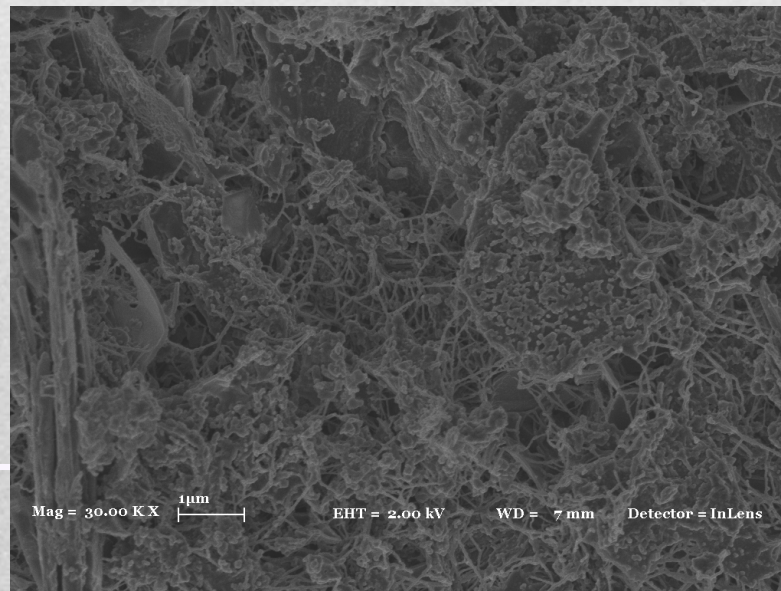
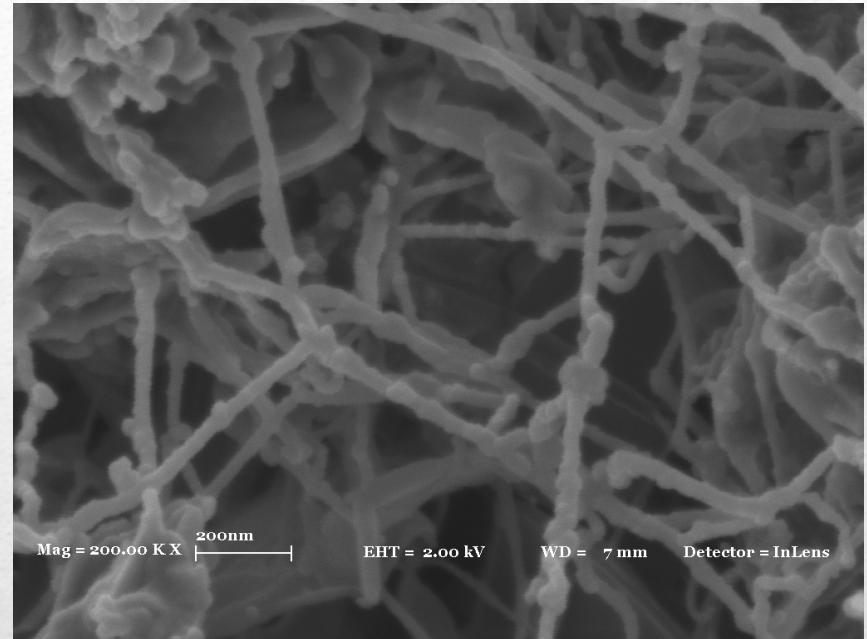
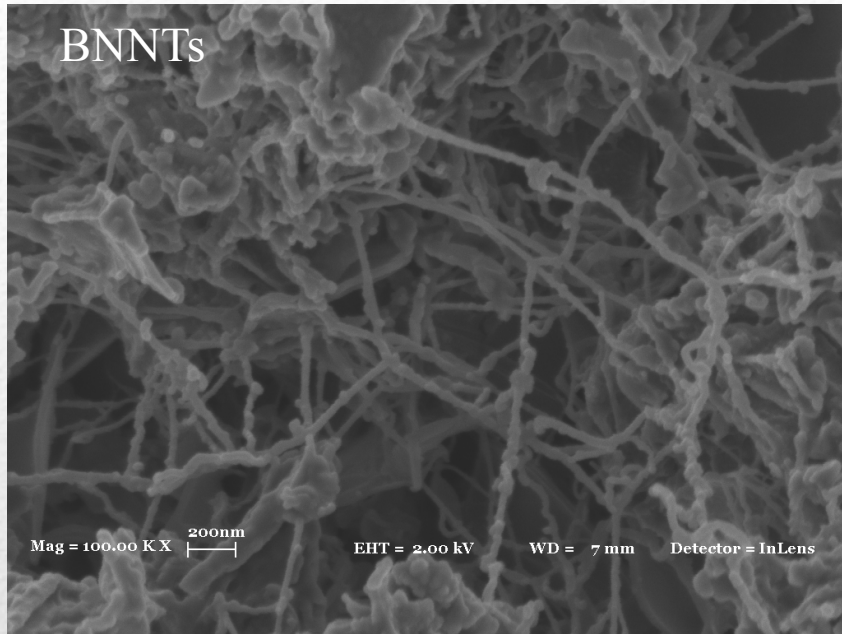
✓ The characteristic peaks of hexagonal-BN were observed at about $2\theta=27.3^\circ$ (002) and $2\theta=41.2^\circ$ (100).

✓ The small and broad peak near $2\theta=41.2^\circ$ was assigned to (111) peak of cubic-BN overlapped with (100) hexagonal-BN peak.

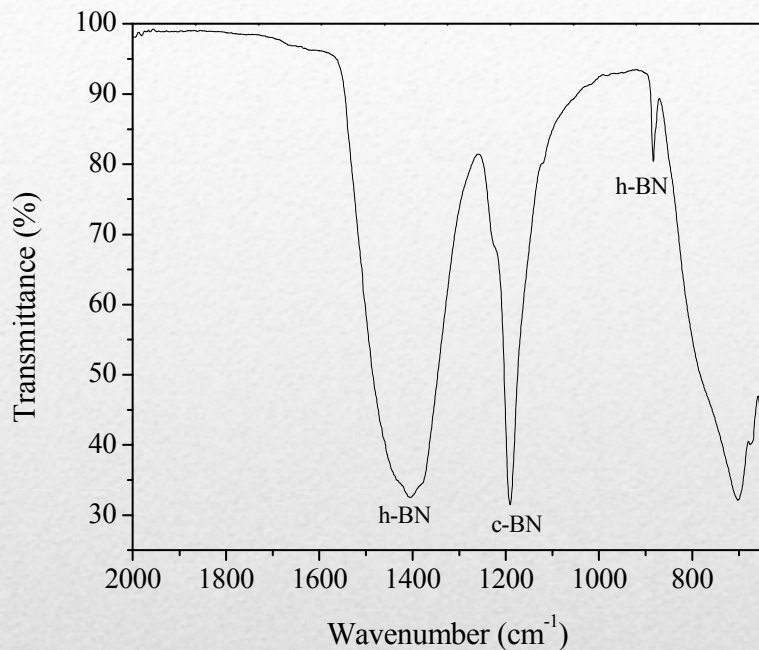
✓ These noticeable BN peaks showed that most of side products were removed successfully by the separation steps.



SEM CHARACTERIZATION



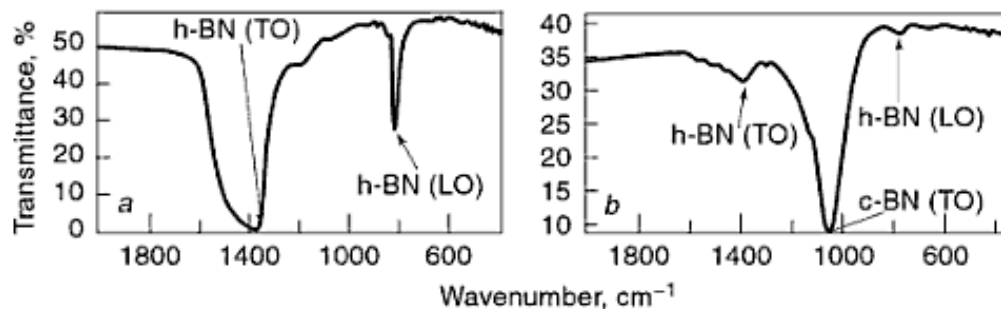
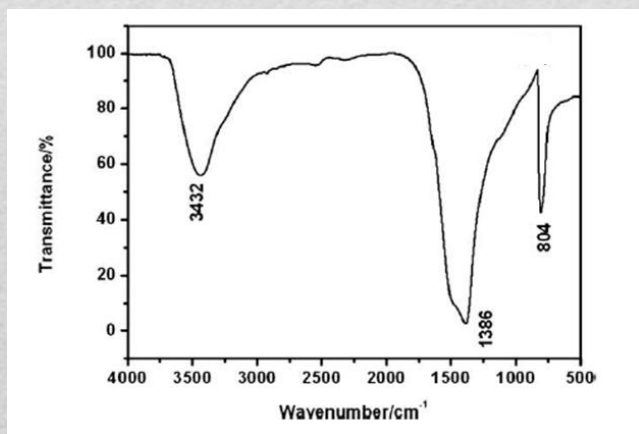
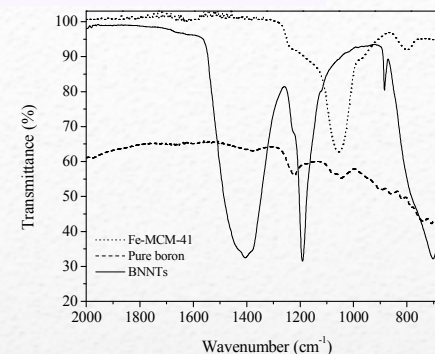
FTIR ANALYSES OF BNNT



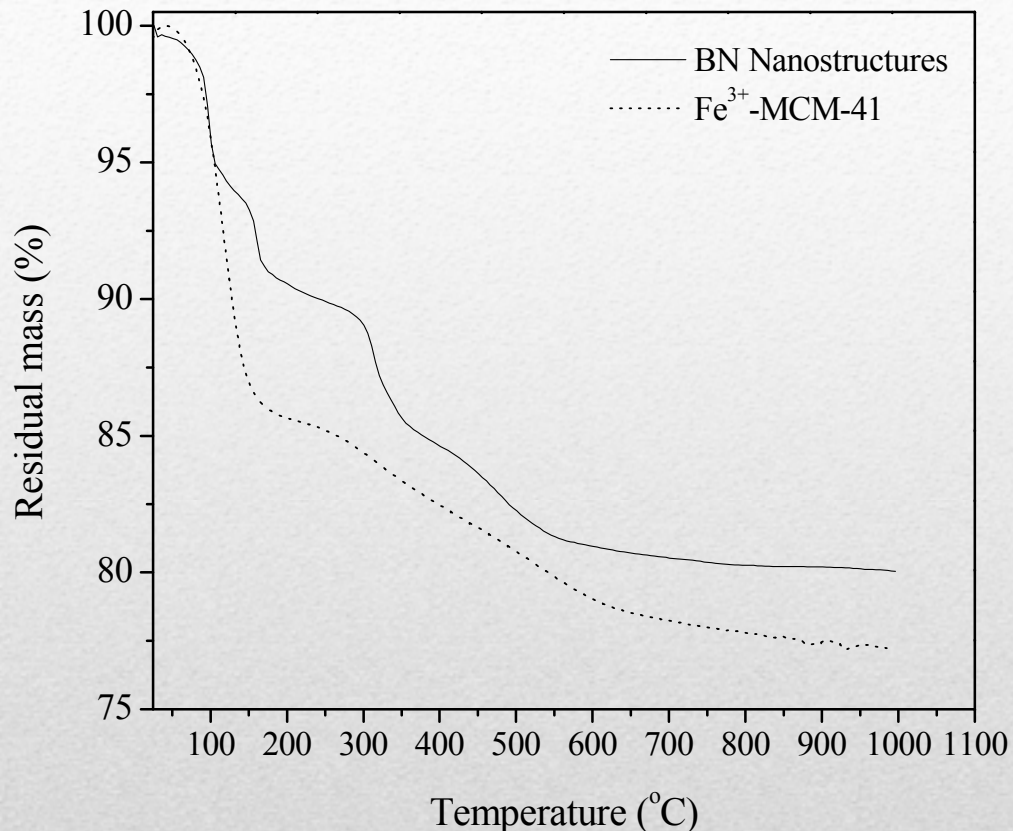
✓ These spectra are dominated by 1110 cm^{-1} band due to the c-BN structures and, 1383 cm^{-1} and 813 cm^{-1} bands due to h-BN structures.

✓ The FTIR spectrum contained a strong and broad peak near 1400 cm^{-1} due to in-plane sp^2 bonded B-N stretching vibrations.

✓ The peak near 850 cm^{-1} assigned to the B-N-B out-of-plane bending vibration encountered in h-BN formation.



THERMAL GRAVIMETRIC ANALYSIS



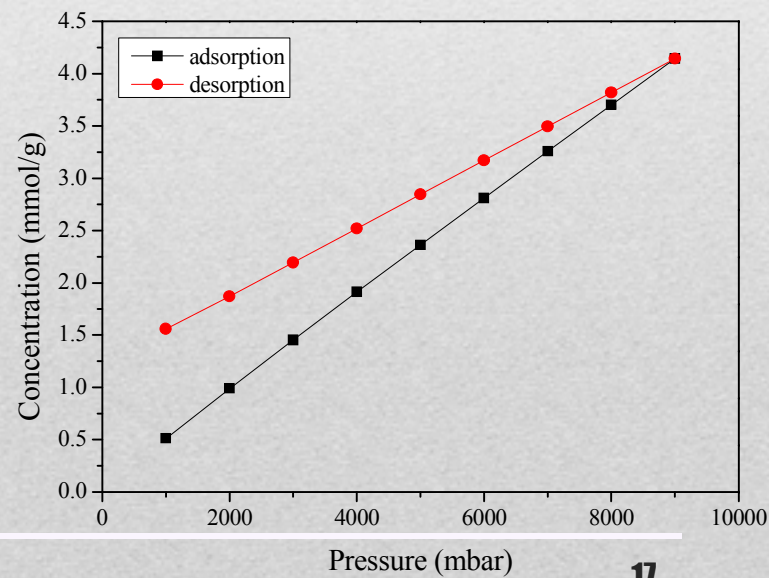
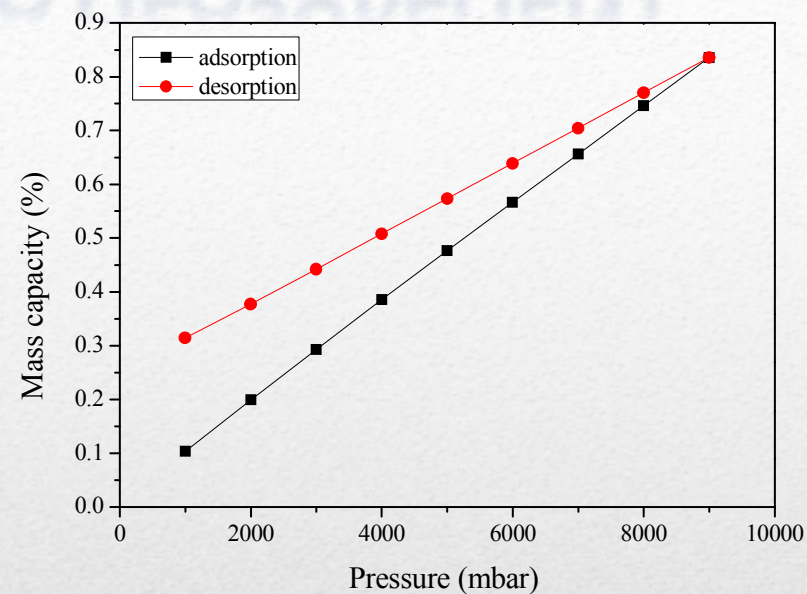
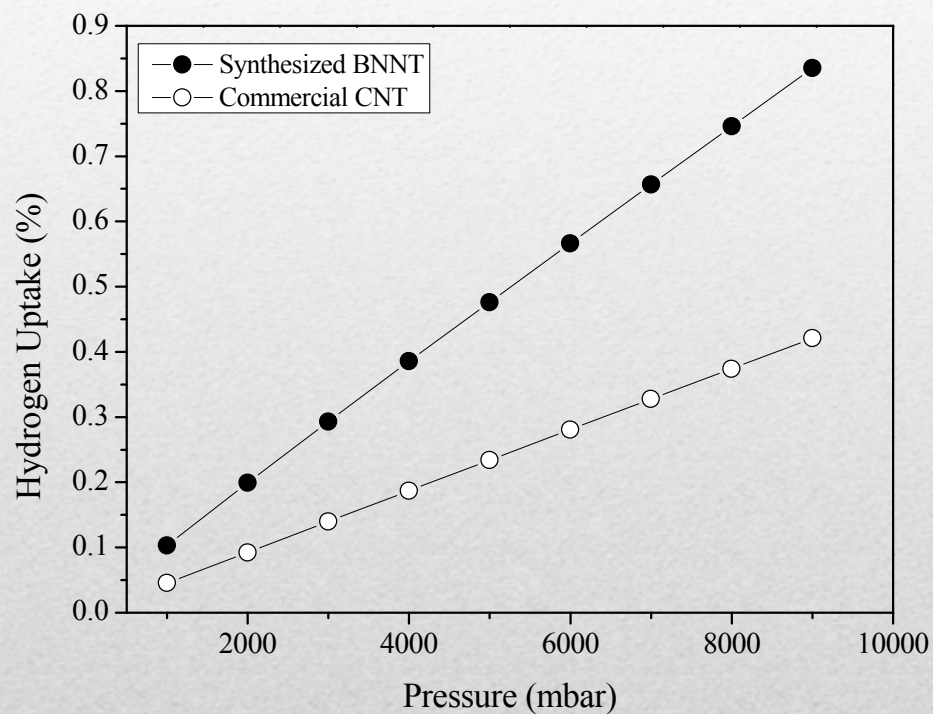
✓ Iron impregnated MCM-41 seemed to be very stable at temperatures higher than 200°C.

✓ At 150°C moisture present in the sample was lost. As the temperature reached to 350°C and 500°C two sets of oxidative reactions occurred.

✓ At both of the temperatures about 5% of mass of the BNNTs were lost.

✓ Beyond 550°C the BNNTs seemed to be very stable up to 1000°C.

HYDROGEN STORAGE- IGA MEASUREMENT



CONCLUSION

- BN nanotubes were successfully grown over iron impregnated MCM-41 at a relatively low temperature of 750°C for 1 hour by CVD technique.
- BN nanotubes were obtained after the purification procedure including HCl and HNO₃ treatments to remove impurities.
- SEM image showed the formation of nano-fibrous network BN structures in the diameter range of 20 nm to 40 nm.
- Both XRD and FTIR characterization results supported the formation of h-BN and c-BN nanostructures.
- Oxidative TGA results indicated that the synthesized BN nanostructures were thermally stable at temperatures higher than 550°C.
- Hydrogen storage measurements via IGA showed that BNNTs could adsorb 0.85 wt% hydrogen which was two times larger than for commercial CNTs.

ACKNOWLEDGEMENTS

- Thanks to Mustafa Baysal of the Material Science and Engineering Program at Sabanci University for the measurement facilities of intelligent gravimetric analyser.
- Thanks to BOREN (Ulusal Bor Araştırma Enstitüsü) for the financial support



- Thank you!!

