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Edizioni C.L.U.T. - Torino
Corso Duca degli Abruzzi, 24
10129 Torino
Tel. 0115647980 - Fax. 011542192

La Matematica e le sue Applicazioni hard copy ISSN 1974-3041
on-line ISSN 1974-305X
Direttore: Claudio Canuto
Comitato editoriale: N. Bellomo, C. Canuto, G. Casnati, M. Gasparini, R. Monaco,
G. Monegato, L. Pandolfi, G. Pistone, S. Salamon, E. Serra, A. Tabacco

Esemplare fuori commercio
accettato nel mese di Dicembre 2008

# 2-level fractional factorial designs which are the union of non trivial regular designs * 

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#### Abstract

Every fraction of a 2-level factorial design is a union of points, each of them being trivially a regular fraction. In order to find non-trivial decomposition, we derive a condition for the inclusion of a regular fraction in a generic fraction as follows. Regular fractions are characterized by a polynomial indicator function of the form $R=\frac{1}{l} \sum_{\alpha \in \mathcal{L}} e_{\alpha} X^{\alpha}$, where $\alpha \mapsto e_{\alpha}$ is a group homeomorphism from $\mathcal{L} \subset \mathbb{Z}_{2}^{d}$ into $\{-1,+1\}$ (Fontana et al., 2000). A regular fraction $R$ is a subset of a given fraction $F=\sum_{\alpha} b_{\alpha} X^{\alpha}$ if $F R=R$, which in turn is equivalent to $\sum_{t} F(t) R(t)=\sum_{t} R(t)$. If $\mathcal{H}=\left\{\alpha_{1} \ldots \alpha_{k}\right\}$ is a generating set of $\mathcal{L}$, and $R=\frac{1}{2^{k}}\left(1+e_{1} X^{\alpha_{1}}\right) \cdots\left(1+e_{k} X^{\alpha_{k}}\right)$, $e_{j}= \pm 1, j=1 \ldots k$, the inclusion condition in term of the $b_{\alpha}$ 's is $b_{0}+e_{1} b_{\alpha_{1}}+$ $\cdots+e_{1} \cdots e_{k} b_{\alpha_{1}+\cdots+\alpha_{k}}=1$. The practical applicability of the previous condition is discussed in the second part of the paper.


Key words: 2-level factorial design, Plackett-Burman design, Algebraic statistics, Indicator polynomial.

## 1 Introduction

We consider 2-level fractional designs with $m$ factors, where the levels of each factor are coded $-1,+1$. The full factorial design is $\mathcal{D}=\{-1,+1\}^{m}$ and a fraction of the full design is a subset $\mathcal{F} \subset \mathcal{D}$. According to the algebraic description of designs, as it is discussed in Pistone et al. (2001) and Pistone et al. (2007), the fraction ideal $\operatorname{Ideal}(\mathcal{F})$, also called design ideal, is the set of all polynomials with real coefficients that are zero on all points of the fraction.

[^1]Two polynomials $f$ and $g$ are aliased by $\mathcal{F}$ if and only if $f-g \in \operatorname{Ideal}(\mathcal{F})$. The quotient linear space defined in such a way is the vector space of real responses on $\mathcal{F}$. The fraction ideal is generated by a finite number of its elements. This finite set of polynomials is called a basis of the ideal. Ideal bases are not uniquely determined, unless very special conditions are met. A Gröbner basis of the fraction ideal can be defined after the assignment of a total order on monomials called monomial order. If a monomial order is given, it is possible to identify the leading monomial of each polynomial. As far as applications to statistics are concerned, a Gröbner basis is characterized by the following property: the set of all monomials that are are not divided by any of the leading term of the polynomials in the basis form a linear basis of the quotient vector space. A general reference to the relevant computational commutative algebra topics is Cox et al. (1997) or Kreuzer and Robbiano (2000).

The ring of polynomials in $m$ indeterminate $x_{1} \ldots x_{m}$ and rational coefficient is denoted by $R=\mathbb{Q}\left[x_{1} \ldots x_{m}\right]$. The design ideal $\operatorname{Ideal}(\mathcal{D})$ has a unique 'minimal' basis $x_{1}^{2}-1, \ldots, x_{m}^{2}-1$, which happens to be a Gröbner basis. The polynomials that are added to this basis to generate the ideal of a fraction are called generating equations. An ideal with a basis of binomials with coefficients $\pm 1$ is called binomial ideal. Indicator polynomials polynomials of a fraction were introduced in Fontana et al. (2000), see also Pistone and Rogantin (2008). An indicator polynomial has the form

$$
\begin{equation*}
F=\sum_{\alpha} b_{\alpha} x^{\alpha}, \quad \alpha=\left(\alpha_{1}, \ldots, \alpha_{m}\right) \in\{0,1\}, \quad x^{\alpha}=x_{1}^{\alpha_{1}} \cdots x_{d}^{\alpha_{d}} \tag{1}
\end{equation*}
$$

and it satisfies the conditions $F(a)=1$ if $a \in \mathcal{F}, F(a)=0$ otherwise. If necessary, we distinguish between the indeterminate $x_{j}$, the value $a_{j}$ and the mapping $X_{j}(a)=a_{j}$. How to move between the ideal representation and the indicator function representation, is discussed in Notari et al. (2007).

The definition and characterization, from the algebraic point of view, of regular fractional factorial designs (briefly regular designs) is discussed in Fontana et al. (2000), see also Pistone and Rogantin (2008). In particular, the last paper referred to considers mixed factorial design, but this case is outside the scope of the present paper. Orthogonal arrays as are defined in Hedayat et al. (1999) can be characterized in the previous algebraic framework, see Pistone and Rogantin (2008), as follows. A fraction $\mathcal{F}$ with indicator polynomial $F$ is orthogonal with strength $s$ if $b_{\alpha}=0$ if $1 \leq|\alpha| \leq s,|\alpha|=\sum_{j} \alpha_{j}$. The notion of indicator polynomial can be accommodated to cases with replicated design points by allowing integer values other than 0 and 1 to $F$, see Ye (2003). In such a case, we prefer to call $F$ a counting polynomial of the fraction. A systematic algebraic search of orthogonal arrays with replications is discussed in Carlini and Pistone (2007). For sake of easy reference in Section 5 below, we quote a couple of specific result about orthogonal arrays. In fact, considering $m=5$ factors and strength $s=2$, it is shown in (Carlini and Pistone, 2007,

Table 5.2) that there are 192 OA's with 12 points and no replications, and there are 32 OA's with 12 points, one of them replicated, then the support has 11 points.

This paper is organized as follows. In Section 2 the polynomial representation of regular fractions is reviewed. In Sections 3 and 4, such a polynomial representation is applied to the problem of finding fractions that are union of regular fractions. In Section 5 the important case of Plackett-Burman designs is considered.

## 2 Regular fractions

According to the definition used in Fontana et al. (2000) and Pistone and Rogantin (2007), a regular fraction is defined as follows. Let $\mathcal{L}$ be a subset of $L=\mathbb{Z}_{2}^{m}$, which is an additive group. Let $\Omega_{2}$ be the multiplicative group $\{+1,-1\}$

Definition 2.1 Let e be a map from $\mathcal{L}$ to $\Omega_{2}$. A non-empty fraction $\mathcal{F}$ is regular if
(1) $\mathcal{L}$ is a sub-group of $\subset L$; and
(2) the system of equations

$$
X^{\alpha}=e(\alpha) \quad, \quad \alpha \in \mathcal{L}
$$

defines the fraction $\mathcal{F}$, i.e. such equations are a set of generating equations.

It follows from the previous conditions that the mapping e is in fact a group homeomorphism.

Other definitions are known to be equivalent to this one. We collected them in the following Theorem.

Theorem 2.1 Let $\mathcal{F}$ be a fraction. The following statements are equivalent:
(1) The fraction $\mathcal{F}$ is regular according to definition 2.1.
(2) The indicator function of the fraction has the form

$$
F(\zeta)=\frac{1}{l} \sum_{\alpha \in \mathcal{L}} e(\alpha) X^{\alpha}(\zeta), \quad \zeta \in \mathcal{D}
$$

where $\mathcal{L}$ is a given subset of $L$ and $e: \mathcal{L} \rightarrow \Omega_{2}$ is a given mapping.
(3) For each $\alpha, \beta \in L$ the interactions represented on $\mathcal{F}$ by the terms $X^{\alpha}$ and $X^{\beta}$ are either orthogonal or totally aliased.
(4) The $\operatorname{Ideal}(\mathcal{F})$ is binomial.
(5) $\mathcal{F}$ is either a subgroup or a lateral of a subgroup of the multiplicative group $\mathcal{D}$

Proof. Most of the equivalences are either well known or proved in the cited literature. We prove the equivalence of (4). The ideal of a regular design is generated by the basis of the full design and by generating polynomials of the form $X^{\alpha}-e_{\alpha}$, where $e_{\alpha}= \pm 1$; all these polynomials are binomials. Viceversa, if the variety of a binomial ideal is a fraction of $\mathcal{D}$, then all the polynomials $x_{i}^{2}-1$ are contained in its ideal, and every other binomial in the basis, say $x^{\alpha}-e x^{\beta}, e= \pm 1$, is equivalent to the generating polynomial $x^{\alpha+\beta}-e$.

The equivalence theorem 2.1 will be repeatedly used in the next sections. We discuss now the simplest cases of 1-point and 2-point fractions.

We could check that every 1-point fraction is regular by using any of the equivalent characterization. For example, can prove the statement using design ideals. A single generic point is $a=\left(a_{1}, \ldots, a_{m}\right) \in \mathcal{D}$. A binomial basis is $\left\{x_{i}-a_{i}, i=1, \ldots, m\right\}$ and, therefore, $\mathcal{F} \equiv\{a\}$ is regular. Or, we could use indicator functions. Indeed, the indicator function of a single point $a$ is $F_{a}=$ $\frac{1}{2^{m}}\left(1+a_{1} x_{1}\right) \cdots \cdot\left(1+a_{m} x_{m}\right)$ and $F_{a}$ meets the requirements for being an indicator function of a regular design.

It appears to be less trivial to prove that every 2-point fraction is regular. Let $\underline{1}=(1, \cdots, 1)$ be the null element of $\mathcal{D}$. We observe that every subset $\mathcal{F}$ of $\mathcal{D}$ made up of two elements, say $a$ and $b$ with $a \neq b$ is a subgroup or a coset of a subgroup. Indeed if $a=\underline{1}$ or $b=\underline{1}$ then $\mathcal{F}$ is a subgroup. If $a \neq \underline{1}$ and $b \neq \underline{1}$ then $\mathcal{F}$ is the coset $a H$ where $H$ is the subgroup $\left\{\underline{1}, a^{-1} b\right\}$. We can also prove the same by comparing the number of 2 -point subsets with the number of subgroups of order 2 . The number of 2 -point fractions of $\mathcal{D}$ is $2^{m-1} \cdot\left(2^{m}-1\right)$. On the other end, every regular fraction is a subgroup of $\mathcal{D}$ or a coset of a subgroup of $\mathcal{D}$. In particular the number of regular fractions of size 2 is equivalent to the number of subgroups of order 2 multiplied by the number of cosets of a subgroup, that is $2^{m-1}$. The number of subgroups of order equal to 2 is $2^{m}-1$. Indeed every set $\{\underline{1}, p\}$ with $\underline{1}=(1, \cdots, 1)$ and $p \in \mathcal{D}, p \neq 1$ is a subgroup of order equal to 2 .

It follows that the number of regular fractions of size 2 will be equal to $2^{m-1}$. ( $2^{m}-1$ ), which is the number of 2-point fraction.

If we consider $2^{k}$-point fractions $(k \geq 2)$ a similar argument is not valid as it will be clear in the next sections.

## 3 Union of regular designs

In this section we consider the union of regular designs. To simplify formulæ we will introduce the following notation:

$$
X^{\alpha} \equiv X_{1}^{\alpha_{1}} \cdots \cdots X_{m}^{\alpha_{m}}=X_{\bar{\alpha}}
$$

where $\bar{\alpha}$ is the support of $\alpha$, i.e. the set of indices for which $\alpha_{i} \neq 0$. We will also write $\alpha$ in place of $\bar{\alpha}$ with a small abuse of notation. We will indicate with $|\alpha|$ the order of the monomial. As an example let's consider $m=4$ and $\alpha=(0,1,1,0)$. It follows that $X^{\alpha}=X_{2} X_{3}$ will be written as $X_{23}$. In this case $|\alpha|=2$.

Let $\mathcal{F}_{1}$ and $\mathcal{F}_{2}$ be two regular fraction of $\mathcal{D}$. The indicator functions of $\mathcal{F}_{1}$ and $\mathcal{F}_{2}$, say $F_{1}$ and $F_{2}$ respectively, allow to easily compute the indicator function of the union of $\mathcal{F}_{1}$ and $\mathcal{F}_{2}, \mathcal{F}=\mathcal{F}_{1} \cup \mathcal{F}_{2}$ as $F=F_{1}+F_{2}-F_{1} \times F_{2}$.

In general, the union of two (disjoint) regular fractions is not a regular fraction. As an example let's consider $m=2$ factors, $\mathcal{D}=\{-1,+1\} \times\{-1,+1\}$ and $\mathcal{F}_{1}=\{(-1,-1)\}$ and $\left.\mathcal{F}_{2}=\{(-1,+1),(+1,-1))\right\}$. Both $\mathcal{F}_{1}$ and $\mathcal{F}_{2}$ are regular fractions, according to the propositions of the previous sections. Indeed their indicator functions meet the requirements for regular fractions: $F_{1}=\frac{1}{4}\left(1-X_{1}\right) \cdot\left(1-X_{2}\right)$ and $F_{2}=\frac{1}{2}\left(1-X_{12}\right)$. However, the union $\mathcal{F}=$ $\{(-1,-1),(-1,+1),(+1,-1))\}$, is not a regular fraction, because its indicator function is $F=\frac{3}{4}-\frac{1}{4} X_{1}-\frac{1}{4} X_{2}-\frac{1}{4} X_{12}$.

The same conclusion can be obtained considering design ideals related to fractional designs. Given $\mathcal{F}_{1} \subset \mathcal{D}, \mathcal{F}_{2} \subset \mathcal{D}$ and $\mathcal{F}=\mathcal{F}_{1} \cup \mathcal{F}_{2}$ the associated ideals will be $\operatorname{Ideal}\left(\mathcal{F}_{1}\right)$, Ideal $\left(\mathcal{F}_{2}\right)$ and $\operatorname{Ideal}(\mathcal{F})$. In general, the fact that $\operatorname{Ideal}\left(\mathcal{F}_{1}\right)$ and $\operatorname{Ideal}\left(\mathcal{F}_{2}\right)$ are binomial ideals by Proposition 2.1 does not imply that Ideal $(\mathcal{F})$ ) is a binomial ideal. Indeed, in the previous example the Gröbner bases $B_{1}, B_{2}$ and $B$ of $\operatorname{Ideal}\left(\mathcal{F}_{1}\right)$, $\operatorname{Ideal}\left(\mathcal{F}_{2}\right)$ and $\operatorname{Ideal}(\mathcal{F})$ respectively, are:

$$
\begin{aligned}
B_{1} & =\left\{X_{1}+1, X_{2}+1\right\} \\
B_{2} & =\left\{X_{2}^{2}-1, X_{1}+X_{2}\right\} \\
B & =\left\{-1 / 4 X_{1} X_{2}-1 / 4 X_{1}-1 / 4 X_{2}-1 / 4, X_{2}^{2}-1, X_{1}^{2}-1\right\}
\end{aligned}
$$

The ideals $\operatorname{Ideal}\left(\mathcal{F}_{1}\right)$ and $\operatorname{Ideal}\left(\mathcal{F}_{2}\right)$ are both binomial, while $\operatorname{Ideal}(\mathcal{F})$ is not.

## 4 Decomposing a fraction into regular fractions

In this section we want to explore the inverse path, i.e. to analyze the decomposition of a given $\mathcal{F} \subset \mathcal{D}$ into the union of disjoint regular fractions. The
first question is: under which condition a regular fraction is a subset of a given fraction?

Theorem 4.1 Let $F=\sum_{\alpha} b_{\alpha} X^{\alpha}$ be the indicator polynomial of a generic fraction $\mathcal{F} \subset \mathcal{D}$. Let $R=\frac{1}{l} \sum_{\alpha \in \mathcal{L}} e_{\alpha} X^{\alpha}$ be the indicator polynomial of a regular fraction $\mathcal{R} \subset \mathcal{D}, R=\frac{1}{2^{k}}\left(1+e_{1} X^{\alpha_{1}}\right) \cdot \ldots \cdot\left(1+e_{k} X^{\alpha_{k}}\right)$. The equivalence below follows.

$$
\mathcal{R} \subseteq \mathcal{F} \Leftrightarrow b_{0}+e_{1} b_{\alpha_{1}}+\cdots+e_{1} \cdot \ldots \cdot e_{k} b_{\alpha_{1}+\cdots+\alpha_{k}}=1
$$

Proof. The set $\mathcal{R}$ is a subset of the set $\mathcal{F}$ if, and only if, the number of points of $\mathcal{R}$ is equal to the number of points of $\mathcal{R} \cap \mathcal{F}$. Therefore, in terms of indicator functions, the equality $\mathcal{R}=\mathcal{R} \cap \mathcal{F}$ is equivalent to $\sum_{t \in \mathcal{D}} F(t) R(t)=\sum_{t \in \mathcal{D}} R(t)$. As

$$
\begin{aligned}
F R & =\left(\sum_{\alpha} b_{\alpha} X^{\alpha}\right) \cdot \frac{1}{2^{k}}\left(1+e_{1} X^{\alpha_{1}}\right) \cdot \ldots \cdot\left(1+e_{k} X^{\alpha_{k}}\right) \\
& =\frac{1}{2^{k}} \sum_{\alpha} b_{\alpha} X^{\alpha}+\frac{1}{2^{k}} \sum_{\alpha} b_{\alpha} X^{\alpha} e_{1} X^{\alpha_{1}}+\ldots+\frac{1}{2^{k}} \sum_{\alpha} b_{\alpha} X^{\alpha} e_{1} \cdot \ldots \cdot e_{k} X^{\alpha_{1}+\ldots+\alpha_{k}}
\end{aligned}
$$

it follows that

$$
\sum_{t \in \mathcal{D}} F(t) R(t)=\frac{1}{2^{k}} 2^{m} b_{0}+\frac{1}{2^{k}} 2^{m} e_{1} b_{\alpha_{1}}+\ldots+\frac{1}{2^{k}} 2^{m} e_{1} \cdot \ldots \cdot e_{k} b_{\alpha_{1}+\ldots+\alpha_{k}}
$$

This quantity is equal to $\sum_{t \in \mathcal{D}} R(t)=\frac{1}{2^{k}} 2^{m}$ if, and only if,

$$
b_{0}+e_{1} b_{\alpha_{1}}+\ldots+e_{1} \cdot \ldots \cdot e_{k} b_{\alpha_{1}+\ldots+\alpha_{k}}=1
$$

Corollary 4.1.1 A necessary, but not sufficient, condition for a regular fraction $\mathcal{R}$ to be contained in $\mathcal{F}$ is

$$
b_{0}+\left|b_{\alpha_{1}}\right|+\cdots+\left|b_{\alpha_{1}+\cdots+\alpha_{k}}\right| \geq 1
$$

Remark 4.1 The proof of Theorem 4.1 is based on the fact that a set $\mathcal{R}$ is a subset of the set $\mathcal{F}$ if, and only if, the number of points of $\mathcal{R}$ is equal to the number of points of $\mathcal{R} \cap \mathcal{F}$. We can use a similar idea to search for the smallest regular fraction that contains a given design. This problem has already been solved in Pistone and Rogantin (2008). Here we will provide a different proof. Indeed, it is enough to consider the equality $\mathcal{R} \cap \mathcal{F}=\mathcal{F}$ that is equivalent to $\sum_{t \in \mathcal{D}} F(t) R(t)=\sum_{t \in \mathcal{D}} F(t)$. We get

$$
\frac{1}{2^{k}} 2^{m} b_{0}+\frac{1}{2^{k}} 2^{m} e_{1} b_{\alpha_{1}}+\ldots+\frac{1}{2^{k}} 2^{m} e_{1} \cdot \ldots \cdot e_{k} b_{\alpha_{1}+\ldots+\alpha_{k}}=2^{m} b_{0}
$$

or, equivalently,

$$
1+e_{1} \frac{b_{\alpha_{1}}}{b_{0}}+\ldots+e_{1} \cdot \ldots \cdot e_{k} \frac{b_{\alpha_{1}+\ldots+\alpha_{k}}}{b_{0}}=2^{k}
$$

The left-hand side has $2^{k}$ terms and we know, from Pistone and Rogantin (2008), the expression of the coefficients of $F$

$$
b_{\alpha}=\frac{1}{2^{m}} \sum_{t \in \mathcal{F}} X^{\alpha}(t)
$$

It follows that $b_{\alpha} \leq b_{0}$ and, therefore, the previous equality will be satisfied if, and only if, each term will be equal to 1 that is

$$
\left\{\begin{array}{l}
\frac{b_{\alpha_{1}}}{b_{0}}=e_{1} \\
\ldots \\
\frac{b_{\alpha_{1}}+\ldots+\alpha_{k}}{b_{0}}=e_{1} \cdot \ldots \cdot e_{k}
\end{array}\right.
$$

The set $\mathcal{L}$ of $\alpha$ such that $\frac{b_{\alpha}}{b_{0}}=e_{\alpha}$ is a subgroup of L. First we observe that if we consider $\alpha \in \mathcal{L}$, we get

$$
b_{\alpha}=e_{\alpha} b_{0}=e_{\alpha} \frac{1}{2^{m}} \sum_{t \in \mathcal{F}} X^{0}(t)=e_{\alpha} \frac{1}{2^{m}} \#(\mathcal{F})=\frac{1}{2^{m}} \sum_{t \in \mathcal{F}} X^{\alpha}(t)
$$

where $\#(\mathcal{F})$ is the number of points of $\mathcal{F}$ and therefore

$$
e_{\alpha} \#(\mathcal{F})=\sum_{t \in \mathcal{F}} X^{\alpha}(t)
$$

It follows that it must be $X^{\alpha}(t)=e_{\alpha}$ for all $t \in \mathcal{F}$. We can nov prove that $\mathcal{L}$ is a subgroup of $L$ :

- $\alpha=0 \in \mathcal{L}$, being $\frac{b_{0}}{b_{0}}=1$;
- given $\alpha \in \mathcal{L}, \alpha$ itself is the inverse of $\alpha$;
- given $\alpha_{1}, \alpha_{2} \in \mathcal{L}$, we get $\alpha_{1}+\alpha_{2} \in \mathcal{L}$. Indeed

$$
\frac{b_{\alpha_{1}+\alpha_{2}}}{b_{0}}=\frac{\frac{\sum_{t \in \mathcal{F}} X^{\alpha_{1}}(t) X^{\alpha_{2}}(t)}{2^{m}}}{\frac{\#(\mathcal{F})}{2^{m}}}=\frac{\#(\mathcal{F}) e_{\alpha_{1}} e_{\alpha_{2}}}{\#(\mathcal{F})}=e_{\alpha_{1}} e_{\alpha_{2}}
$$

It follows that the smallest regular fraction containing $\mathcal{F}$ is

$$
\frac{1}{2^{k}} \sum_{\alpha \in \mathcal{L}} X^{\alpha}
$$

### 4.1 A small example

Let's consider the 3 -point fraction $\mathcal{F} \subset \mathcal{D}=\{-1,+1\}^{2}$ we have already considered in the previous section, $\mathcal{F}=\{(-1,-1),(-1,+1),(+1,-1))\}$. The indicator function $F$ of $\mathcal{F}$ is $F=\frac{3}{4}-\frac{1}{4} X_{1}-\frac{1}{4} X_{2}-\frac{1}{4} X_{1} X_{2}$, that is $b_{0}=\frac{3}{4}, b_{1}=$ $-\frac{1}{4}, b_{2}=-\frac{1}{4}, b_{12}=-\frac{1}{4}$. The following equations are all true

$$
\left\{\begin{array}{l}
b_{0}-b_{1}=1 \\
b_{0}-b_{2}=1 \\
b_{0}-b_{12}=1 \\
b_{0}-b_{1}-b_{2}+b_{12}=1 \\
b_{0}-b_{1}+b_{2}-b_{12}=1 \\
b_{0}+b_{1}-b_{2}-b_{12}=1
\end{array}\right.
$$

From each equation, using theorem 4.1, we obtain a regular fraction that is a subset of $\mathcal{F}$.

| Indicator function | Regular fraction |
| :--- | :--- |
| $F_{1}=\frac{1}{2}\left(1-X_{1}\right)$ | $\mathcal{F}_{1}=\{(-1,-1),(-1,+1)\}$ |
| $F_{2}=\frac{1}{2}\left(1-X_{2}\right)$ | $\mathcal{F}_{2}=\{(-1,-1),(+1,-1)\}$ |
| $F_{3}=\frac{1}{2}\left(1-X_{12}\right)$ | $\mathcal{F}_{3}=\{(-1,+1),(+1,-1)\}$ |
| $F_{4}=\frac{1}{4}\left(1-X_{1}\right)\left(1-X_{2}\right)$ | $\mathcal{F}_{4}=\{(-1,-1)\}$ |
| $F_{5}=\frac{1}{4}\left(1-X_{1}\right)\left(1+X_{2}\right)$ | $\mathcal{F}_{5}=\{(-1,+1)\}$ |
| $F_{6}=\frac{1}{4}\left(1+X_{1}\right)\left(1-X_{2}\right)$ | $\mathcal{F}_{6}=\{(+1,-1)\}$ |

## 5 Plackett-Burman designs

More interesting examples are obtained considering Plackett-Burman designs (Plackett and Burman, 1946). In particular, the Plackett-Burman design for 11 variables and 12 runs is built according to the following procedure:
(1) the first row, called key, is given as: ++-+++---+- ;
(2) the second row up to the eleventh row are built right-shifting the key of one position each time;
(3) the 12 th row is set equal to ----------- .

The Plackett-Burman array for eleven factors is listed below. We consider the case with $m=5$ factors and, from the Plackett-Burman array for 11 factors we
have randomly selected the following fraction $\mathcal{F}$, which corresponds to columns $A, B, F, H, I$. The plus sign ' + ' has been coded with ' 1 ' and the minus sign '-' with ' -1 '.

| $N$ | $A B C D E F G H I J K$ |
| :---: | :---: |
| 1 | + + - + + + |
| 2 | $-++-+++--+$ |
| 3 | + - + + - + + |
| 4 | $-+-++-++$ |
| 5 | $-{ }_{-}+-++-+++$ |
| 6 | $-+-++-++$ |
| 7 | + - - - + + + - + |
| 8 | + + - - + - + + - + |
| 9 | $+++---+-$ |
| $10$ | $-+++-{ }^{+}+-++$ |
| 11 | $+-+++--{ }^{+}+$ |
| $12$ | - - - - - - - - - |



The indicator function of $\mathcal{F}$ is

$$
\begin{aligned}
F=\frac{3}{8}+ & \frac{1}{8} X_{345}+\frac{1}{8} X_{245}- \\
& \frac{1}{8} X_{235}-\frac{1}{8} X_{234}+ \\
\frac{1}{8} X_{2345}-\frac{1}{8} X_{145}- & \frac{1}{8} X_{135}+\frac{1}{8} X_{134}+\frac{1}{8} X_{1345}+\frac{1}{8} X_{125}+ \\
& -\frac{1}{8} X_{124}+\frac{1}{8} X_{1245}+\frac{1}{8} X_{123}+\frac{1}{8} X_{1235}+\frac{1}{8} X_{1234}
\end{aligned}
$$

In particular, it follows from the inspection of the $b_{\alpha}$ 's that it is not a regular fraction.

Now we proceed to search for regular fractions that are contained in $\mathcal{F}$. The first constraint concerns the size of the regular fraction. It must be less or equal to 12 , the number of points of $\mathcal{F}$. Being $\mathcal{R}$ a regular fraction, it follows that the size of $\mathcal{R}$ could be $2^{0}=1$ or $2^{1}=2$ or $2^{2}=4$ or $2^{3}=8$. We already know, from Section 2 that each of the 12 points of $\mathcal{F}$ are 1 -point regular fraction and each of the $\binom{12}{2}=662$-point subsets are regular fractions. Let us study 4 -point and 8 -point subsets of $\mathcal{F}$.

The corollary of Theorem 4.1 allows us to exclude the existence of 8-point regular fractions. Indeed, the following condition should be true for a proper
choice of $e_{1}, e_{2}$ and $\alpha_{1}, \alpha_{2}$

$$
b_{0}+e_{1} b_{\alpha_{1}}+e_{2} b_{\alpha_{2}}+e_{1} e_{2} b_{\alpha_{1}+\alpha_{2}}=1
$$

As $b_{0}=\frac{3}{8}$ and the absolute value of $b_{i}$ is $\frac{1}{8}$, for all $i$ 's, it is not possible that the left-hand side of the previous equation sums up to 1 .

Finally, we investigate 4-point regular fractions. For a proper choice of $e_{1}, e_{2}, e_{3}$ and $\alpha_{1}, \alpha_{2}, \alpha_{3}$ the following equation should hold true

$$
\begin{aligned}
& b_{0}+e_{1} b_{\alpha_{1}}+e_{2} b_{\alpha_{2}}+e_{3} b_{\alpha_{3}}+e_{1} e_{2} b_{\alpha_{1}+\alpha_{2}}+e_{1} e_{3} b_{\alpha_{1}+\alpha_{3}}+ e_{2} e_{3} b_{\alpha_{2}+\alpha_{3}}+ \\
& e_{1} e_{2} e_{3} b_{\alpha_{1}+\alpha_{2}+\alpha_{3}}=1
\end{aligned}
$$

A subgroup of order eight will be $\{\underline{1}, a, b, a b, c, a c, b c, a b c\}$ with $a \neq \underline{1}, b \neq \underline{1}$, $c \neq 1$ and $a \neq b, a \neq c$ and $b \neq c$. We can choose $a, b$ and $c$ in $\binom{31}{2}(31-3)$ different ways. The number of different subgroups is obtained dividing this number by $\binom{7}{2} 4$. We get 155 different subgroups.

Every subgroup of order $8, \mathcal{S}_{i}^{(8)}=<\alpha_{1 i}, \alpha_{2 i}, \alpha_{3 i}>, i=1, \ldots, 155$ defines 8 regular fractions of size 4 (the subgroup orthogonal to $\mathcal{S}_{i}^{(8)}$ and its cosets). To find the regular fractions embedded into $\mathcal{F}$ we must solve the following systems of equations ( $i=1, \ldots, 155$ )

$$
\left\{\begin{array}{l}
e_{1}^{2}-1=0  \tag{2}\\
e_{2}^{2}-1=0 \\
e_{3}^{2}-1=0 \\
b_{0}+e_{1} b_{\alpha_{1 i}}+e_{2} b_{\alpha_{2 i}}+e_{3} b_{\alpha_{3 i}}+e_{1} e_{2} b_{\alpha_{1 i}+\alpha_{2 i}}+ \\
\quad e_{1} e_{3} b_{\alpha_{1 i}+\alpha_{3 i}}+e_{2} e_{3} b_{\alpha_{2 i}+\alpha_{3 i}}+e_{1} e_{2} e_{3} b_{\alpha_{1 i}+\alpha_{2 i}+\alpha_{3 i}}-1=0
\end{array}\right.
$$

To do it we generate the 155 subgroups of $\mathcal{D}$ of order eight (for example using GAP (2007)) and then we search for the solution of the system, if any, simply checking all the eight possible triples $\left(e_{1}, e_{2}, e_{3}\right)$. Let's consider $\mathcal{S}_{1}=<$ $\{1\},\{2\},\{3\}>$. Being $b_{0}=\frac{3}{8}, b_{1}=b_{2}=b_{3}=b_{12}=b_{13}=b_{23}=0$ and $b_{123}=\frac{1}{8}$ the corresponding system of equation is

$$
\left\{\begin{array}{l}
e_{1}^{2}-1=0 \\
e_{2}^{2}-1=0 \\
e_{3}^{2}-1=0 \\
\frac{3}{8}+\frac{1}{8} e_{1} e_{2} e_{3}-1=0
\end{array}\right.
$$

The system doesn't have any solution.
Let's now consider another subgroup, for example $\mathcal{S}_{2}=<\{4\},\{12\},\{135\}>$. Being $b_{0}=\frac{3}{8}, b_{4}=b_{12}=0, b_{135}=b_{124}=b_{235}=-\frac{1}{8}$ and $b_{1345}=b_{2345}=\frac{1}{8}$ the
corresponding system of equation is

$$
\left\{\begin{array}{l}
e_{1}^{2}-1=0 \\
e_{2}^{2}-1=0 \\
e_{3}^{2}-1=0 \\
\frac{3}{8}-\frac{1}{8} e_{3}-\frac{1}{8} e_{1} e_{2}+\frac{1}{8} e_{1} e_{3}-\frac{1}{8} e_{2} e_{3}+\frac{1}{8} e_{1} e_{2} e_{3}-1=0
\end{array}\right.
$$

The solution is $e_{1}=-1, e_{2}=1, e_{3}=-1$. It defines the indicator function $F^{(1)}=\frac{1}{8}\left(1-X_{4}\right)\left(1+X_{12}\right)\left(1-X_{135}\right)$. The corresponding set of points $\mathcal{F}^{(1)}$ is

| $N$ | $X_{1}$ | $X_{2}$ | $X_{3}$ | $X_{4}$ | $X_{5}$ |
| :---: | ---: | ---: | ---: | ---: | ---: |
| 2 | 1 | 1 | -1 | -1 | 1 |
| 6 | -1 | -1 | 1 | -1 | 1 |
| 7 | 1 | 1 | 1 | -1 | -1 |
| 12 | -1 | -1 | -1 | -1 | -1 |

To proceed into the decomposition of $\mathcal{F}$ we remove from $\mathcal{F}$ itself the points of $\mathcal{F}^{(1)}$. The indicator function of the new set will be $F-F^{(1)}$ :

$$
\begin{aligned}
& \frac{1}{4}+\frac{1}{8} X_{4}-\frac{1}{8} X_{12}+\frac{1}{8} X_{345}+\frac{1}{8} X_{245}-\frac{1}{8} X_{234}+ \\
& \quad-\frac{1}{8} X_{145}+\frac{1}{8} X_{134}+\frac{1}{8} X_{125}+\frac{1}{8} X_{1245}+\frac{1}{8} X_{123}+ \\
& \\
& \quad+\frac{1}{8} X_{1235}+\frac{1}{8} X_{1234}
\end{aligned}
$$

We now search for regular fractions contained into $\mathcal{F}-\mathcal{F}^{(1)}$. A regular fraction $\mathcal{R}$, in order to be contained into $\mathcal{F}-\mathcal{F}^{(1)}$, must be contained into $\mathcal{F}$. We can therefore limit our search to the solutions that we have identified in the first step. Let's now consider $\mathcal{S}_{3}=<\{12\},\{35\},\{245\}>$.

Being $b_{0}^{(1)}=\frac{1}{4}, b_{35}^{(1)}=0 b_{245}^{(1)}=b_{134}^{(1)}=b_{1235}^{(1)}=\frac{1}{8}$ and $b_{234}^{(1)}=b_{145}^{(1)}=b_{12}^{(1)}=-\frac{1}{8}$ the corresponding system of equation is

$$
\left\{\begin{array}{l}
e_{1}^{2}-1=0 \\
e_{2}^{2}-1=0 \\
e_{3}^{2}-1=0 \\
\frac{1}{4}-\frac{1}{8} e_{1}+\frac{1}{8} e_{3}+\frac{1}{8} e_{1} e_{2}-\frac{1}{8} e_{1} e_{3}-\frac{1}{8} e_{2} e_{3}+\frac{1}{8} e_{1} e_{2} e_{3}-1=0
\end{array}\right.
$$

The solution is $e_{1}=-1, e_{2}=-1, e_{3}=1$. It defines the indicator function $F^{(2)}=\frac{1}{8}\left(1-X_{12}\right)\left(1-X_{35}\right)\left(1+X_{245}\right)$. The corresponding set of points $\mathcal{F}^{(2)}$ is

| $N$ | $X_{1}$ | $X_{2}$ | $X_{3}$ | $X_{4}$ | $X_{5}$ |
| :---: | ---: | ---: | ---: | ---: | ---: |
| 3 | 1 | -1 | -1 | -1 | 1 |
| 4 | -1 | 1 | -1 | 1 | 1 |
| 8 | 1 | -1 | 1 | 1 | -1 |
| 10 | -1 | 1 | 1 | -1 | -1 |

If we remove this set of points from $\mathcal{F}-\mathcal{F}_{1}$ we get the following indicator function $F^{(3)}=F-F^{(1)}-F^{(2)}$ :

$$
\frac{1}{8}+\frac{1}{8} X_{4}+\frac{1}{8} X_{35}+\frac{1}{8} X_{345}+\frac{1}{8} X_{125}+\frac{1}{8} X_{1245}+\frac{1}{8} X_{123}+\frac{1}{8} X_{1234}
$$

or, equivalently,

$$
\frac{1}{8}\left(1+X_{4}\right)\left(1+X_{35}\right)\left(1+X_{125}\right)
$$

The corresponding set of points $\mathcal{F}^{(3)}$ is

| $N$ | $X_{1}$ | $X_{2}$ | $X_{3}$ | $X_{4}$ | $X_{5}$ |
| :---: | ---: | ---: | ---: | ---: | ---: |
| 1 | 1 | 1 | 1 | 1 | 1 |
| 5 | -1 | -1 | 1 | 1 | 1 |
| 9 | 1 | -1 | -1 | 1 | -1 |
| 11 | -1 | 1 | -1 | 1 | -1 |

$F^{(3)}$ meets the requirements to be an indicator function of a regular design. We have therefore decomposed $\mathcal{F}$ into the union of three disjoint regular designs, $\mathcal{F}=\mathcal{F}_{1} \cup \mathcal{F}_{2} \cup \mathcal{F}_{3}$.
5.1 Finding all possible decomposition of the given Plackett-Burman design into the union of 4-point regular designs

In this part we find all the possible decompositions of the given "PlackettBurman" design. As described in the previous section, we consider all the 155 subgroups of order $8, \mathcal{S}_{i}^{(8)}=<\alpha_{1 i}, \alpha_{2 i}, \alpha_{3 i}>, i=1, \ldots, 155$ and we search for the solutions of the systems of equations (2).

We find that 15 of these 155 systems of equations have a non-empty set of solutions. Each of these non-empty set has its indicator function $R_{j}, j=1, \ldots, 15$ :

$$
\begin{aligned}
R_{1} & =\frac{1}{8}\left(1-X_{4}\right)\left(1+X_{12}\right)\left(1-X_{235}\right) \\
R_{2} & =\frac{1}{8}\left(1+X_{1}\right)\left(1+X_{23}\right)\left(1+X_{245}\right) \\
R_{3} & =\frac{1}{8}\left(1+X_{1}\right)\left(1-X_{45}\right)\left(1-X_{235}\right) \\
R_{4} & =\frac{1}{8}\left(1-X_{2}\right)\left(1+X_{34}\right)\left(1-X_{145}\right) \\
R_{5} & =\frac{1}{8}\left(1+X_{2}\right)\left(1+X_{15}\right)\left(1-X_{345}\right) \\
R_{6} & =\frac{1}{8}\left(1-X_{23}\right)\left(1-X_{45}\right)\left(1-X_{135}\right) \\
R_{7} & =\frac{1}{8}\left(1-X_{3}\right)\left(1+X_{25}\right)\left(1-X_{145}\right) \\
R_{8} & =\frac{1}{8}\left(1+X_{3}\right)\left(1+X_{14}\right)\left(1-X_{245}\right) \\
R_{9} & =\frac{1}{8}\left(1-X_{14}\right)\left(1-X_{25}\right)\left(1+X_{345}\right) \\
R_{10} & =\frac{1}{8}\left(1-X_{15}\right)\left(1-X_{34}\right)\left(1+X_{245}\right) \\
R_{11} & =\frac{1}{8}\left(1-X_{5}\right)\left(1+X_{13}\right)\left(1-X_{234}\right) \\
R_{12} & =\frac{1}{8}\left(1+X_{4}\right)\left(1+X_{35}\right)\left(1-X_{125}\right) \\
R_{13} & =\frac{1}{8}\left(1+X_{5}\right)\left(1+X_{24}\right)\left(1-X_{134}\right) \\
R_{14} & =\frac{1}{8}\left(1-X_{12}\right)\left(1-X_{35}\right)\left(1+X_{245}\right) \\
R_{15} & =\frac{1}{8}\left(1-X_{13}\right)\left(1-X_{24}\right)\left(1+X_{345}\right)
\end{aligned}
$$

To build a decomposition of $\mathcal{F}$, we start from one of these indicator function, let's say $R_{1}$ (that identifies the regular fraction $\mathcal{R}_{1}$ ). We have now to choose another indicator function $R_{k}$, in the set $R_{2}, \ldots, R_{15}$, with the condition that the corresponding regular fraction $\mathcal{R}_{k}$ doesn't intersect $\mathcal{R}_{1}: \mathcal{R}_{1} \cap \mathcal{R}_{k}=\emptyset$. We have two possible choices, $R_{12}$ and $R_{14}$. If we choose $R_{12}$ we have to take $R_{14}$ to complete the decomposition and, viceversa, if we choose $R_{14}$ we have to take $R_{12}$ to complete the decomposition. Repeating the same procedure for all the $R_{j}, j=2, \ldots, 15$ and considering only the different decompositions, we get that $\mathcal{F}$ can be considered as the following union of three, mutually disjoint, regular 4-point designs

$$
\begin{aligned}
& \mathcal{F}=\mathcal{R}_{1} \cup \mathcal{R}_{12} \cup \mathcal{R}_{14} \\
& \mathcal{F}=\mathcal{R}_{2} \cup \mathcal{R}_{3} \cup \mathcal{R}_{6} \\
& \mathcal{F}=\mathcal{R}_{4} \cup \mathcal{R}_{5} \cup \mathcal{R}_{10} \\
& \mathcal{F}=\mathcal{R}_{7} \cup \mathcal{R}_{8} \cup \mathcal{R}_{9} \\
& \mathcal{F}=\mathcal{R}_{11} \cup \mathcal{R}_{13} \cup \mathcal{R}_{15}
\end{aligned}
$$

We observe that the decomposition that has been found in the previous section
is the first one, $\mathcal{F}=\mathcal{R}_{1} \cup \mathcal{R}_{12} \cup \mathcal{R}_{14}$.

### 5.2 Decomposing all the Plackett-Burman designs with $m=5$ and 12 different runs into the unions of 4-point regular designs

Using an ad-hoc software routine written in SAS IML, we consider all the $\binom{11}{5}=462$ different designs that can be obtained choosing 5 columns out of the 11 of the original designs. We classify them into classes made by equal designs. We get the following table where the first column contains an identification of the design that can be chosen as representative of the class, the second column reports the number of designs that are contained in the class and the third column gives the number of different runs contained in the designs of the class. For example, the design $\mathcal{F}$ that we have considered in the previous sections, belongs to the class whose representative is the design number " 69 ". There are 11 designs that are equal to $\mathcal{F}$ and each one has 12 points.

| $I D$ | $N$ | $S I Z E$ | $I D$ | $N$ | $S I Z E$ | $I D$ | $N$ | $S I Z E$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| 1 | 8 | 12 | 28 | 6 | 12 | 72 | 5 | 11 |
| 2 | 7 | 12 | 30 | 10 | 12 | 73 | 6 | 12 |
| 3 | 6 | 12 | 32 | 6 | 11 | 74 | 5 | 12 |
| 4 | 8 | 12 | 35 | 6 | 12 | 82 | 6 | 12 |
| 5 | 5 | 12 | 37 | 3 | 12 | 84 | 2 | 12 |
| 6 | 7 | 11 | 39 | 4 | 12 | 85 | 9 | 11 |
| 7 | 2 | 12 | 44 | 11 | 12 | 87 | 7 | 12 |
| 8 | 13 | 12 | 45 | 7 | 12 | 89 | 4 | 12 |
| 9 | 6 | 12 | 46 | 6 | 12 | 94 | 6 | 12 |
| 10 | 11 | 11 | 49 | 2 | 12 | 98 | 7 | 12 |
| 11 | 7 | 12 | 51 | 7 | 12 | 100 | 3 | 12 |
| 12 | 7 | 12 | 52 | 9 | 12 | 101 | 8 | 12 |
| 13 | 5 | 12 | 53 | 5 | 12 | 102 | 3 | 11 |
| 14 | 7 | 11 | 54 | 4 | 11 | 103 | 7 | 12 |
| 15 | 10 | 12 | 55 | 4 | 12 | 110 | 2 | 12 |
| 16 | 6 | 12 | 57 | 3 | 11 | 116 | 5 | 12 |
| 17 | 7 | 12 | 58 | 6 | 12 | 117 | 1 | 12 |
| 18 | 3 | 12 | 61 | 6 | 12 | 128 | 2 | 12 |
| 19 | 7 | 12 | 63 | 4 | 12 | 134 | 5 | 12 |
| 20 | 11 | 12 | 64 | 3 | 12 | 140 | 3 | 12 |
| 21 | 5 | 12 | 65 | 8 | 12 | 146 | 5 | 11 |
| 22 | 8 | 12 | 66 | 5 | 12 | 147 | 3 | 12 |
| 23 | 4 | 12 | 67 | 2 | 12 | 149 | 4 | 12 |
| 24 | 7 | 12 | 68 | 7 | 12 | 154 | 6 | 12 |
| 25 | 2 | 12 | 69 | 11 | 12 | 159 | 1 | 12 |
| 26 | 5 | 12 | 70 | 13 | 12 | 167 | 2 | 12 |
| 27 | 6 | 11 | 71 | 6 | 12 | 184 | 1 | 12 |

It follows that the 462 designs can be partitioned into 81 classes:

- 70 classes where each design contains 12 runs;
- 11 classes where each design contains 11 runs.

In this section we analyse the designs with 12 different runs, in the next one the designs with 11 different runs. To do that we repeat the procedure described in the previous section for all the 70 different 12-run designs. So, first we
determine the indicator functions of all the 70 designs. We observe that each indicator function has the following form:

$$
\begin{aligned}
\frac{3}{8}+a_{345} X_{345}+ & a_{245} X_{245}+a_{235} X_{235}+a_{234} X_{234}+ \\
a_{2345} X_{2345}+ & a_{145} X_{145}+a_{135} X_{135}+a_{134} X_{134}+a_{1345} X_{1345}+a_{125} X_{125}+ \\
& a_{124} X_{124}+a_{1245} X_{1245}+a_{123} X_{123}+a_{1235} X_{1235}+a_{1234} X_{1234}
\end{aligned}
$$

where the coefficients $a_{345}, \ldots, a_{1234}$ are all equal to $\pm \frac{1}{8}$.
Then we decompose each fraction into three disjoint 4-point regular designs. As for the design considered in the previous section we obtain that every design

- contains 15 " 4 -point regular design"
- can be considered as the union of three regular designs in 5 different ways

At this point we examine the structure of the decompositions of all the 70 designs. For all the decompositions, if we indicate with $R_{1}, R_{2}$ and $R_{3}$ the indicator functions involved, we get

$$
\begin{aligned}
R_{1}=\frac{1}{8}\left(1+e_{1} X_{\alpha_{1}}+e_{2} X_{\alpha_{2}}\right. & +e_{1} e_{2} X_{\alpha_{1}+\alpha_{2}}+e_{4} X_{\alpha_{4}}+e_{1} e_{4} X_{\alpha_{1}+\alpha_{4}} \\
& \left.+e_{2} e_{4} X_{\alpha_{2}+\alpha_{4}}+e_{1} e_{2} e_{4} X_{\alpha_{1}+\alpha_{2}+\alpha_{4}}\right) \\
R_{2}=\frac{1}{8}\left(1-e_{1} X_{\alpha_{1}} X_{\alpha_{3}}\right. & -e_{1} e_{3} X_{\alpha_{1}+\alpha_{3}}+e_{5} X_{\alpha_{5}}-e_{1} e_{5} X_{\alpha_{1}+\alpha_{5}} \\
& \left.+e_{2} e_{5} X_{\alpha_{2}+\alpha_{5}}+e_{1} e_{3} e_{5} X_{\alpha_{1}+\alpha_{3}+\alpha_{5}}\right) \\
R_{3}=\frac{1}{8}\left(1-e_{2} X_{\alpha_{2}}-e_{3} X_{\alpha_{3}}\right. & +e_{2} e_{3} X_{\alpha_{2}+\alpha_{3}}+e_{6} X_{\alpha_{6}}-e_{2} e_{6} X_{\alpha_{2}+\alpha_{6}} \\
& \left.-e_{3} e_{6} X_{\alpha_{3}+\alpha_{6}}+e_{2} e_{3} e_{6} X_{\alpha_{2}+\alpha_{3}+\alpha_{6}}\right)
\end{aligned}
$$

where

- $\left|\alpha_{1}\right|,\left|\alpha_{2}\right|$ and $\left|\alpha_{3}\right|$ are less than three;
- all the others, i.e. $\left|\alpha_{1}+\alpha_{2}\right|, \ldots,\left|\alpha_{2}+\alpha_{3}+\alpha_{6}\right|$ are greater or equal to 3 .

This evidence has suggested us the following 2-step procedure.
(1) We generate all the $\alpha_{1}, \ldots, \alpha_{6}$ that satisfy the previous requirements, i.e. $\left|\alpha_{1}\right|,\left|\alpha_{2}\right|$ and $\left|\alpha_{3}\right|$ less than three and $\left|\alpha_{1}+\alpha_{2}\right|, \ldots,\left|\alpha_{2}+\alpha_{3}+\alpha_{6}\right|$ greater
or equal to 3 :

| $N$ | $\alpha_{1}$ | $\alpha_{2}$ | $\alpha_{3}$ | $\alpha_{4}$ | $\alpha_{5}$ | $\alpha_{6}$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 1 | 1 | 23 | 45 | 245 | 234 | 124 |
| 2 | 1 | 24 | 35 | 235 | 234 | 123 |
| 3 | 1 | 25 | 34 | 234 | 235 | 123 |
| 4 | 2 | 13 | 45 | 145 | 134 | 124 |
| 5 | 2 | 14 | 35 | 135 | 134 | 123 |
| 6 | 2 | 15 | 34 | 134 | 135 | 123 |
| 7 | 3 | 12 | 45 | 145 | 124 | 134 |
| 8 | 3 | 14 | 25 | 125 | 124 | 123 |
| 9 | 3 | 15 | 24 | 124 | 125 | 123 |
| 10 | 4 | 12 | 35 | 135 | 123 | 134 |
| 11 | 4 | 13 | 25 | 125 | 123 | 124 |
| 12 | 4 | 15 | 23 | 123 | 125 | 124 |
| 13 | 5 | 12 | 34 | 134 | 123 | 135 |
| 14 | 5 | 13 | 24 | 124 | 123 | 125 |
| 15 | 5 | 14 | 23 | 123 | 124 | 125 |

(2) For every choice of $\alpha_{1}, \ldots, \alpha_{6}$ we build the 64 indicator functions that correspond to all the values of $e_{1}, \ldots, e_{6}$, being $e_{i}= \pm 1, i=1, \ldots, 6$.

According to this procedure we have generated $15 \times 64=960$ indicator functions. If we limit to the different ones we get 192 indicator functions. This number is the same that has been found in Carlini and Pistone (2007), as the total number of orthogonal arrays with 12 runs and strength 2 . It is interesting to point out that the understanding of the mechanism underlying the PlackettBurman designs ( $\mathrm{m}=5$, 12 runs) has allowed to build all the orthogonal arrays of strength 2.

### 5.3 Decomposing all the Plackett-Burman designs with $m=5$ and 11 different runs into the union of regular designs

We repeat the decomposition process for the 11-run designs. As reported in the previous section there are 11 classes of different 11-run designs. It results that every design contains 15 different 4-run regular designs of the following
form

$$
\begin{aligned}
& R_{1}=\frac{1}{8}\left(1+e_{1} X_{1}\right)\left(1+e_{23} X_{23}\right)\left(1+e_{45} X_{45}\right) \\
& R_{2}=\frac{1}{8}\left(1+e_{1} X_{1}\right)\left(1+e_{24} X_{24}\right)\left(1+e_{35} X_{35}\right) \\
& R_{3}=\frac{1}{8}\left(1+e_{1} X_{1}\right)\left(1+e_{25} X_{25}\right)\left(1+e_{34} X_{34}\right) \\
& R_{4}=\frac{1}{8}\left(1+e_{2} X_{2}\right)\left(1+e_{13} X_{13}\right)\left(1+e_{45} X_{45}\right) \\
& R_{5}=\frac{1}{8}\left(1+e_{2} X_{2}\right)\left(1+e_{14} X_{14}\right)\left(1+e_{35} X_{35}\right) \\
& R_{6}=\frac{1}{8}\left(1+e_{2} X_{2}\right)\left(1+e_{15} X_{15}\right)\left(1+e_{34} X_{34}\right) \\
& R_{7}=\frac{1}{8}\left(1+e_{3} X_{3}\right)\left(1+e_{12} X_{12}\right)\left(1+e_{45} X_{45}\right) \\
& R_{8}=\frac{1}{8}\left(1+e_{3} X_{3}\right)\left(1+e_{14} X_{14}\right)\left(1+e_{25} X_{25}\right) \\
& R_{9}=\frac{1}{8}\left(1+e_{3} X_{3}\right)\left(1+e_{15} X_{15}\right)\left(1+e_{24} X_{24}\right) \\
& R_{10}=\frac{1}{8}\left(1+e_{4} X_{4}\right)\left(1+e_{12} X_{12}\right)\left(1+e_{35} X_{35}\right) \\
& R_{11}=\frac{1}{8}\left(1+e_{4} X_{4}\right)\left(1+e_{13} X_{13}\right)\left(1+e_{25} X_{25}\right) \\
& R_{12}=\frac{1}{8}\left(1+e_{4} X_{4}\right)\left(1+e_{15} X_{15}\right)\left(1+e_{23} X_{23}\right) \\
& R_{13}=\frac{1}{8}\left(1+e_{5} X_{5}\right)\left(1+e_{12} X_{12}\right)\left(1+e_{34} X_{34}\right) \\
& R_{14}=\frac{1}{8}\left(1+e_{5} X_{5}\right)\left(1+e_{13} X_{13}\right)\left(1+e_{24} X_{24}\right) \\
& R_{15}=\frac{1}{8}\left(1+e_{5} X_{5}\right)\left(1+e_{14} X_{14}\right)\left(1+e_{23} X_{23}\right)
\end{aligned}
$$

where $e_{\alpha}= \pm 1$ for all $\alpha \in\{1,2, \ldots, 5,12,13, \ldots, 45\}$ and $R_{i} \cap R_{j} \neq \emptyset$ for all $i, j=1, \ldots, 15, i \neq j$.

For example let's consider $\mathcal{D}_{1}$ as the following 11-run design

| $N$ | $X_{1}$ | $X_{2}$ | $X_{3}$ | $X_{4}$ | $X_{5}$ | $Y_{C}$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| 1 | -1 | -1 | -1 | -1 | -1 | 1 |
| 2 | -1 | -1 | -1 | 1 | 1 | 1 |
| 3 | -1 | -1 | 1 | -1 | 1 | 1 |
| 4 | -1 | 1 | -1 | 1 | -1 | 1 |
| 5 | -1 | 1 | 1 | -1 | -1 | 1 |
| 6 | -1 | 1 | 1 | 1 | 1 | 1 |
| 7 | 1 | -1 | -1 | -1 | 1 | 1 |
| 8 | 1 | -1 | 1 | 1 | -1 | 2 |
| 9 | 1 | 1 | -1 | -1 | -1 | 1 |
| 10 | 1 | 1 | -1 | 1 | 1 | 1 |
| 11 | 1 | 1 | 1 | -1 | 1 | 1 |

where $Y_{C}$ are values of the counting function for all the points of the design (the run 8 is replicated).

The 15 different 4 -run regular designs contained into $\mathcal{D}_{1}$ are:

$$
\begin{aligned}
& R_{1}=\frac{1}{8}\left(1-X_{1}\right)\left(1+X_{23}\right)\left(1+X_{45}\right) \\
& R_{2}=\frac{1}{8}\left(1-X_{1}\right)\left(1+X_{24}\right)\left(1+X_{35}\right) \\
& R_{3}=\frac{1}{8}\left(1-X_{1}\right)\left(1-X_{25}\right)\left(1-X_{34}\right) \\
& R_{4}=\frac{1}{8}\left(1+X_{2}\right)\left(1-X_{13}\right)\left(1+X_{45}\right) \\
& R_{5}=\frac{1}{8}\left(1+X_{2}\right)\left(1-X_{14}\right)\left(1+X_{35}\right) \\
& R_{6}=\frac{1}{8}\left(1+X_{2}\right)\left(1+X_{15}\right)\left(1-X_{34}\right) \\
& R_{7}=\frac{1}{8}\left(1-X_{3}\right)\left(1+X_{12}\right)\left(1+X_{45}\right) \\
& R_{8}=\frac{1}{8}\left(1-X_{3}\right)\left(1-X_{14}\right)\left(1-X_{25}\right) \\
& R_{9}=\frac{1}{8}\left(1-X_{3}\right)\left(1+X_{15}\right)\left(1+X_{24}\right) \\
& R_{10}=\frac{1}{8}\left(1-X_{4}\right)\left(1+X_{12}\right)\left(1+X_{35}\right) \\
& R_{11}=\frac{1}{8}\left(1-X_{4}\right)\left(1-X_{13}\right)\left(1-X_{25}\right) \\
& R_{12}=\frac{1}{8}\left(1-X_{4}\right)\left(1+X_{15}\right)\left(1+X_{23}\right) \\
& R_{13}=\frac{1}{8}\left(1+X_{5}\right)\left(1+X_{12}\right)\left(1-X_{34}\right) \\
& R_{14}=\frac{1}{8}\left(1+X_{5}\right)\left(1-X_{13}\right)\left(1+X_{24}\right) \\
& R_{15}=\frac{1}{8}\left(1+X_{5}\right)\left(1-X_{14}\right)\left(1+X_{23}\right)
\end{aligned}
$$

Being $R_{i} \cap R_{j} \neq \emptyset$ for all $i, j=1, \ldots, 15, i \neq j$, it follows that every 11-run design will contain only one 4 -run regular design. Because we know that all the 2-point fractions are regular it follows that all the decompositions of all the 11-run Plackett-Burman designs will have the following form:

$$
R_{a}^{(4)}+R_{b}^{(2)}+R_{c}^{(2)}+R_{d}^{(2)}+R_{e}^{(2)}
$$

where $R_{a}^{(4)}$ is a regular fraction with 4 points and $R_{b}^{(2)}, R_{c}^{(2)}, R_{d}^{(2)}, R_{e}^{(2)}$ are regular fractions with 2 points each. $R_{a}^{(4)}, R_{b}^{(2)}, R_{c}^{(2)}, R_{d}^{(2)}, R_{e}^{(2)}$ must be indicator functions of mutually disjoint regular fractions.

With respect to $\mathcal{D}_{1}$, let's randomly choose one of the indicator functions corresponding to a 4 -run regular fraction contained into it:

$$
R_{12}=\frac{1}{8}\left(1-X_{4}\right)\left(1+X_{15}\right)\left(1+X_{23}\right)
$$

If we denote with $\mathcal{R}_{12}$ the points corresponding to $R_{12}$ we get the following
subset of $\mathcal{D}_{1}$ :

| $N$ | $X_{1}$ | $X_{2}$ | $X_{3}$ | $X_{4}$ | $X_{5}$ | $Y_{C}$ |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| 1 | -1 | -1 | -1 | -1 | -1 | 1 |
| 5 | -1 | 1 | 1 | -1 | -1 | 1 |
| 7 | 1 | -1 | -1 | -1 | 1 | 1 |
| 11 | 1 | 1 | 1 | -1 | 1 | 1 |

The subset $\mathcal{R}_{12} \subseteq \mathcal{D}_{1}$ can now be considered as the disjoint union of 2-run regular fractions. We can choose the following:

$$
\begin{aligned}
& \left.\begin{array}{r|rrrrr|rr|rrrrr}
N \\
2 & X_{1} & X_{2} & X_{3} & X_{4} & X_{5} & Y_{C} & & N & X_{1} & X_{2} & X_{3} & X_{4}
\end{array} X_{5} \right\rvert\, Y_{C} \\
& \begin{array}{c|ccccc|cccccccc|ccc}
N & X_{1} & X_{2} & X_{3} & X_{4} & X_{5} \\
4 & -1 & 1 & -1 & 1 & -1 & Y_{C} & & N & X_{1} & X_{2} & X_{3} & X_{4} & X_{5} \\
6 & & & 9 & 1 & 1 & 1 & -1 & -1 & -1 & 1 \\
1 & 1 & 1 & 1 & 1 & 1 & & 10 & 1 & 1 & -1 & 1 & 1 & 1
\end{array}
\end{aligned}
$$

The corresponding indicator functions are:

$$
\begin{aligned}
& \frac{1}{16}\left(1+X_{4}\right)\left(1-X_{15}\right)\left(1-X_{2}\right)\left(1-X_{35}\right) \\
& \frac{1}{16}\left(1-X_{15}\right)\left(1-X_{23}\right)\left(1-X_{2}\right)\left(1-X_{45}\right) \\
& \frac{1}{16}\left(1+X_{4}\right)\left(1+X_{2}\right)\left(1+X_{35}\right)\left(1-X_{14}\right) \\
& \frac{1}{16}\left(1-X_{23}\right)\left(1+X_{2}\right)\left(1+X_{45}\right)\left(1+X_{1}\right)
\end{aligned}
$$

We generalise this result in the following way.
Let's take R, a 4-run regular design whose indicator function is

$$
R_{a}=\frac{1}{8}\left(1+e_{1} X_{i_{1}}\right)\left(1+e_{23} X_{i_{2} i_{3}}\right)\left(1+e_{45} X_{i_{4} i_{5}}\right)
$$

where $e_{1}= \pm 1, e_{23}= \pm 1, e_{45}= \pm 1$ and $i_{j} \in\{1,2,3,4,5\}, i_{j} \neq i_{k}$ for $j \neq k$
From $R_{a}$, considering the form of the 2-points indicator functions that we have
just determined (5.3), we build

$$
\begin{aligned}
& R_{b}=\frac{1}{16}\left(1-e_{1} X_{i_{1}}\right)\left(1-e_{23} X_{i_{2} i_{3}}\right)\left(1+e_{4} X_{i_{4}}\right)\left(1+e_{35} X_{i_{3} i_{5}}\right) \\
& R_{c}=\frac{1}{16}\left(1-e_{23} X_{i_{2} i_{3}}\right)\left(1-e_{45} X_{i_{4} i_{5}}\right)\left(1+e_{4} X_{i_{4}}\right)\left(1+e_{13} X_{i_{1} i_{3}}\right) \\
& R_{d}=\frac{1}{16}\left(1-e_{1} X_{i_{1}}\right)\left(1-e_{4} X_{i_{4}}\right)\left(1-e_{35} X_{i_{3} i_{5}}\right)\left(1+e_{13} e_{23} X_{i_{1} i_{2}}\right) \\
& R_{e}=\frac{1}{16}\left(1-e_{45} X_{i_{4} i_{5}}\right)\left(1-e_{4} X_{i_{4}}\right)\left(1-e_{13} X_{i_{1} i_{3}}\right)\left(1+e_{23} e_{35} X_{i_{5}}\right)
\end{aligned}
$$

where $e_{4}= \pm 1, e_{35}= \pm 1, e_{13}= \pm 1$
If we generate all the monomials $b_{\alpha} X^{\alpha}$ of $R_{a}, R_{b}, R_{c}, R_{d}, R_{e}$ for which $b_{\alpha} \neq 0$ and $|\alpha| \leq 2$ we get the following table

| Indicator | $X_{i_{1}}$ | $X_{i_{2} i_{3}}$ | $X_{i_{4} i_{5}}$ | $X_{i_{4}}$ | $X_{i_{3} i_{5}}$ | $X_{i_{1} i_{3}}$ |  | $X_{i_{1} i_{4}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |$\quad X_{i_{2} i_{5}}$


| Indicator | $X_{i_{5}} \quad X_{i_{1} i_{2}}$ | $X_{i_{2}}$ | $X_{i_{2} i_{4}}$ |
| :---: | :---: | :---: | :---: |
| $R_{a}$ |  |  |  |
| $R_{b}$ |  |  |  |
| $R_{c}$ | $-1 / 16 e_{45} e_{4}-1 / 16 e_{13} e_{23}$ |  |  |
| $R_{d}$ | $+1 / 16 e_{13} e_{23}$ | $-1 / 16 e_{1} e_{13} e_{23}$ | $+1 / 16 e_{1} e_{4} e_{13} e_{23}$ |
| $R_{e}$ | $+1 / 16 e_{45} e_{4}$ | $+1 / 16 e_{23} e_{35} e_{45} e_{4}$ | $-1 / 16 e_{45} e_{23} e_{35}$ |
| C | $0 \quad 0$ | $-1 / 16 e_{23}\left(e_{1} e_{13}-e_{35} e_{4}\right.$ | $16 e_{23}\left(e_{1} e_{4} e_{13}-e_{4}\right.$ |

For $C=R_{a}+R_{b}+R_{c}+R_{d}+R_{e}$ to be a counting function of an orthogonal array of strength 2 , all the $b_{\alpha}$ for which $|\alpha|=2$ or $|\alpha|=3$ must be equal to zero.

It follows that the following condition must be satisfied

$$
\left\{\begin{array}{l}
-1 / 16 e_{23}\left(e_{1} e_{13}-e_{35} e_{45} e_{4}\right)=0 \\
+1 / 16 e_{23}\left(e_{1} e_{4} e_{13}-e_{45} e_{35}\right)=0
\end{array}\right.
$$

This couple of conditions are equivalent to $e_{1} e_{4} e_{13}=e_{45} e_{35}$. If we generate all the $15 \times 32=480$ counting functions $C=R_{a}+R_{b}+R_{c}+R_{d}+R_{d}+R_{e}$ that satisfy the previous conditions, that is

$$
\left\{\begin{array}{l}
e_{1}= \pm 1 \\
e_{23}= \pm 1 \\
e_{45}= \pm 1 \\
e_{4}= \pm 1 \\
e_{35}= \pm 1 \\
e_{13}= \pm 1 \\
e_{1} e_{4} e_{13}=e_{45} e_{35}
\end{array}\right.
$$

and we limit to the different ones we get 32 design with 11 points and 12 runs, again the same number that has been found in Carlini and Pistone (2007).

## 6 Conclusions

The problem of decomposing a given fractional factorial design into a disjoint union of regular designs has been discussed. The example of the decomposition of a generic Plackett-Burman design with 12 runs and 5 factors shows that the suggested procedure is actually computable. The same could be done, for example, for latin squares. We expect that the knowledge of such decompositions will improve the understanding of classes of designs of practical interest and possibly assist in the design of block-sequential experiments. It should be pointed out that, from a computational point of view, the generation of all the subgroups of $\mathbb{Z}_{2}^{m}$ of a given size could become a critical step as the number $m$ of the factors increases.

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[^0]:    Original Citation:
    Fontana R.; Pistone G (2008). 2-level fractional factorial designs which are the union of non trivial regular designs. .

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[^1]:    * This paper is an offspring of the Alcotra 158 EU research contract on the planning of sequential designs for sample surveys in tourism statistics. A preliminary version has been presented by R. Fontana at the DAE 2007 Conference, The University of Memphis, November 2, 2007

