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18 **1. Introduction**

19 Photocatalytic degradation has been regarded as an effective and inexpensive tool for the  
20 removal of organic and inorganic pollutants from water. Many investigations have utilised an  
21 aqueous suspension of anatase (TiO<sub>2</sub>) in various physicochemical forms, to degrade pollutants by  
22 UV illumination. The powder form of the most common commercially available photocatalyst,  
23 P25, shows significant photocatalytic activity, however due to its nanometer size, its use requires  
24 an additional and somewhat difficult operation to separate it out from the solution (Prieto-  
25 Mahaney et al., 2009). The use of binders is a method that can be used to solve problems with  
26 separation from the solution. Extensive investigations have been reported for the immobilisation  
27 of TiO<sub>2</sub> on a photo-chemically stable substrate (Yang and Li, 1995; Beydoun et al., 2000; Long  
28 and Yang, 2000; Zhu et al., 2002; Palmisano et al., 2007; Kuwahara et al., 2008; Yang et al.,  
29 2009). Cordierite monolith, stainless steel plates and beta-SiC foam are have been used as  
30 supports for titania fine powder (Rodriguez et al., 2009). Studies have even showed laminated  
31 silica or alumina gels with TiO<sub>2</sub> (Rodriguez et al., 2009). The degradation of the relatively stable  
32 molecule alachlor, has been examined by using TiO<sub>2</sub> film laminated on a glass tube (Ryu et al.,  
33 2003). The fabrication of TiO<sub>2</sub> onto the surface of a porous structure has also attracted enormous  
34 interest due to its increased surface area and hence increased oxidation potential of the catalyst  
35 (Yamashita et al., 2001; Yamashita and Anpo, 2003; Mori et al., 2007; Palmisano et al., 2007;  
36 Yamashita and Mori, 2007). The most common substrates available for use are clays, zeolites  
37 and silica based materials, due to their large surface area and chemical stability (Sterte, 1986; Liu  
38 et al., 1992; Takeda et al., 1997; Chen et al., 1999; Yang et al., 2009). For example, the  
39 preparation of TiO<sub>2</sub> cross-linked montmorillonite has demonstrated the usefulness of metal oxide  
40 pillars on a clay substrate to increase photocatalytic reactions (Sterte, 1986). Using a related  
41 method, another study offers the preparations of anatase crystals immobilised on silicate layers  
42 (Yang et al. 2009).

43 A recent study has shown the effect of ferric ions on the degradation of herbicide alachlor (Kim  
44 et al., 2005). Another herbicide, investigated for its semiconductor-mediated photocatalysed  
45 degradation, is chlorotoluron (Haque et al., 2006). When the aqueous suspension of imazaquin  
46 and titanium dioxide catalyst is exposed to UV light the herbicide is completely mineralized

47 (Garcia and Takashima, 2003). Effect of different TiO<sub>2</sub> and UV sources on the photocatalytic  
48 degradation of alachlor has been investigated (Wong and Chu, 2003). The hydrogen peroxide-  
49 assisted photocatalytic degradation of alachlor in combination with TiO<sub>2</sub> has been found to be an  
50 effective strategy for its removal (Wong and Chu, 2003). The mechanism of alachlor removal in  
51 a titania mediated photocatalytic process has been suggested recently (Chu and Wong, 2004).

52 Different titania fabrication methods can also enhance the photocatalytic activity as well as  
53 easing the separation of the catalyst from solution. Most common substrates available to use are  
54 zeolites and silica based materials due to their large surface area and chemical stability (Liu et  
55 al., 1992; Takeda et al., 1997; Chen et al., 1999). The present study represents an ongoing effort  
56 to immobilise TiO<sub>2</sub> on Laponite clay mineral interlayers and compare the photocatalytic  
57 degradation of ionic and non-ionic herbicides to P25, which is one of the best commercially  
58 available photocatalyst (Prieto-Mahaney et al., 2009).

## 59 **2. Experimental Section**

### 60 2.1. Materials

61 A synthetic layered clay mineral was obtained from Fernz Specialty Chemicals, Australia. It is a  
62 2:1 layered hydrous magnesium lithium silicate consisting of two tetrahedral silica sheets  
63 sandwiching a central octahedral magnesia sheet, with the formula reported as  
64 Na<sub>0.35</sub>[Mg<sub>2.75</sub>Li<sub>0.15</sub>]Si<sub>4</sub>O<sub>10</sub>(OH)<sub>2</sub>·nH<sub>2</sub>O (Rodionova et al., 1978). Laponite has a BET specific  
65 surface area of 367 m<sup>2</sup>/g and a cation exchange capacity of 55 meq per 100 g of clay mineral.  
66 TiOSO<sub>4</sub>·xH<sub>2</sub>O (98%) and hydrochloric acid (36%) were obtained from Fluka and were used  
67 without further purification. Tetraisopropoxytitanium (IV) (Ti[O-CH(CH<sub>3</sub>)<sub>2</sub>]<sub>4</sub>, TPT) was  
68 purchased from Aldrich. The water used in all the experiments was purified with a milli-Q-plus  
69 system. Herbicides used in the experiments were HPLC grade and purchased from Aldrich. The  
70 TiO<sub>2</sub> source used for the preparation of clay mineral particles was commercial grade TiO<sub>2</sub>  
71 powder (P25, Degussa AG, Germany).

72

## 73 2.2. Sample preparation

74 The synthesis procedure of modified Laponite is based on previously reported work (Yang et al.,  
75 2009). An aqueous dispersion was prepared by dispersing 4.0 g of Laponite into 200 mL water,  
76 and stirred until the dispersion become homogeneous. An initial aqueous solution of  $\text{TiOSO}_4$  was  
77 prepared by dissolving 128 g of  $\text{TiOSO}_4 \cdot x\text{H}_2\text{O}$  into 1 L of deionised water. The required amount  
78 of the  $\text{TiOSO}_4$  solution was introduced into clay mineral dispersion and the reaction mixture was  
79 agitated for at least 3 h. The mixture was transferred to an autoclave and hydrothermally treated  
80 for 24 h under autogeneous water pressure at 100, 150, 200 °C, respectively. The catalysts with  
81 different ratios of titanium to clay mineral were prepared using different quantities (25, 50 and  
82 75 mL) of the stock  $\text{TiOSO}_4$  solutions. The products were then separated by filtration, washed  
83 thoroughly with distilled water and dried in air. The samples were then grounded to a fine power  
84 and calcined at 500 °C for 20 h at a rate of 2 °C  $\text{min}^{-1}$ . For the purpose of comparison five  
85 different photocatalysts were prepared with different hydrothermal temperatures and ratios. In  
86 sample name, the numbers in the bracket indicates the Ti/clay mineral ratio (mmol of Ti / g of  
87 clay mineral) and the numbers at the end indicating the hydrothermal temperature.

## 88 2.3. Characterisation

89 The infrared spectra of the samples were recorded with a diamond attenuated total reflectance  
90 (ATR) NEXUS 870 Fourier transform spectrometer (Thermo Nicolet Corp.), equipped with a  
91 mercury cadmium telluride detector. Each spectrum was obtained by averaging 64  
92 interferograms with resolution of 4  $\text{cm}^{-1}$ . Surface analysis based upon the  $\text{N}_2$   
93 adsorption/desorption technique was conducted on a micrometrics Tristar 3000 automated gas  
94 adsorption analyzer after sample pretreatment at 110 °C for 12 h under a flow of  $\text{N}_2$ . XRD  
95 patterns were recorded using  $\text{Cu K}\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ) on a Philips PANalytical X' pert  
96 PRO diffractometer operation at 40 kV and 40 mA with 0.25° divergence slit, 0.5° antiscatter slit,  
97 between 5 and 90° (2 $\theta$ ). The TEM images of samples were obtained with a Philips CM 200  
98 transmission electron microscope operating at 200kV. All Samples were recorded on a Cary 100  
99 spectrometer with a scan band of 200 to 900 nm. Raman spectra were collected by a Spectra-  
100 Physics spectrometer (model 127) with a He-Ne laser (633 nm) at a resolution of 2  $\text{cm}^{-1}$  in the

101 range between 100 and 1600  $\text{cm}^{-1}$ . Repeated acquisitions using the highest magnification were  
102 accumulated to improve the signal-to-noise ratio in the spectra. Spectra were calibrated using the  
103 520.5  $\text{cm}^{-1}$  line of a silicon wafer.

#### 104 2.4. Photocatalytic activity

105 The illumination of the photocatalysts was carried out by using a UV light source which  
106 consisted of six tubular 20 W Hg lamps (NEC, FL20BL T8), which emit a peak wavelength of  
107 c.a. 365 nm. A catalyst loading of 50 mg per 50 mL of solution was used. Due to the different  
108 solubility of pollutants, the initial concentrations of bromacil and alachlor were 10 ppm, whereas  
109 when chlorotoluron, sulfosulfuron, and imazaquin, were pollutants, the initial concentration was  
110 5 ppm. The catalyst powder and herbicide solution were kept in Pyrex glass vessels for 30 min.  
111 of mixing in the dark to achieve a complete adsorption prior to irradiation. These reactors were  
112 placed on a magnetic stirring plate at a fixed distance of 25 cm from the lamp and the liquid  
113 surface of the reaction system. This UV light source was attached vertically to the internal top of  
114 a wood box (100 cm  $\times$  35 cm  $\times$  35 cm). One fan was positioned in order to minimize the heat  
115 effect generated by the lamp. During the reaction, the liquid of the reaction system was collected  
116 every 15 min. and the samples were filtered through a Millipore filter prior to the analysis to  
117 remove the catalyst particles. The filtrates were analysed by using UV spectrophotometer,  
118 Varian, Cary 100. The absorbance of alachlor was monitored at 196 nm and imazaquin at 242  
119 nm respectively. Bromacil, chlorotoluran and sulfosulfuron were monitored at 210, 211 and 214  
120 nm respectively.

### 121 **3. Results and discussion**

#### 122 3.1. X-ray Diffraction

123 Samples of  $\text{TiO}_2$  immobilised on clay mineral particles were analysed by XRD and are shown in  
124 Figure 1. The XRD pattern of anatase is clearly distinct from that of clay mineral particles. The  
125 results of XRD give an indication of the extent of  $\text{TiO}_2$  crystallisation onto the clay mineral  
126 lattice. Two different phases of  $\text{TiO}_2$  were observed, in addition to the anatase, a small amount of

127 an additional phase was also observed at  $12.8^\circ$  which are indicated by stars and squares  
128 respectively. The average crystallite size calculated using the Scherrer equation is shown in  
129 Table 1. Sample (L-Ti (5)100) prepared with the smallest amount of  $\text{TiO}_2$  and the lowest  
130 hydrothermal temperature, demonstrates the similar reflection peaks of Laponite at  $19.5$ ,  $34.8$ ,  
131  $60.8^\circ$ . In other samples new reflection peaks appeared due to the high dose of anatase  
132 crystallisation after the high degree of hydrothermal treatment temperature. These reactions  
133 include layer dissolution and crystallisation; as a result the particles of host materials achieve  
134 different fabrication through Ti–O–Si bonds (Gun'ko et al., 1998). This crystallisation of  $\text{TiO}_2$   
135 coincided with an observed loss of opalescence in the corresponding clay mineral structures  
136 which presumably results from layer degradation and framework collapse. The crystalline  
137 anatase peaks appeared in the samples L-Ti(5)100 and were sharpened in the L-Ti(15)200  
138 sample.

### 139 3.2. $\text{N}_2$ Adsorption

140 The specific surface area of all the Laponite catalysts are in the range of  $450\text{-}230\text{ m}^2/\text{g}$  and were  
141 found to decrease upon increasing the anatase content and the hydrothermal temperature (Figure  
142 2). It can be further assumed that anatase has a lower surface area than  $\text{SiO}_2$ . The shape of the  $\text{N}_2$   
143 adsorption–desorption curves for the samples are quite different depending on the amount of  
144 anatase and the hydrothermal temperature, which indicates a different mode of fabrication of the  
145 structures in each of the samples. Hysteresis effects were observed in all the samples due the  
146 strong interactions of the absorbed gas with the sample surface and results in a delay in  
147 desorption (Shaw, 2003). The samples prepared at  $150$  and  $200\text{ }^\circ\text{C}$  show a steep increase in the  
148 adsorption from a  $P/P_0$  of about  $0.5$  which indicates the existence of a very large pore volume of  
149 mesopores in the samples (Gregg and Sing, 1982). The large pore volume is mainly from the  
150 inter-crystallite voids of anatase nanocrystals and collapsed clay mineral lattice.

### 151 3.3. FTIR Spectra

152 Figure 3 provides additional evidence for the degree of heterogeneous bonding within the clay  
153 mineral particles and there is also evidence that the chemical stability is maintained in the

154 fabrication. Absorption bands of the silica and titania species in the samples are particularly  
155 useful for characterising the bonding in the materials. The pure clay mineral sample exhibits a  
156 strong adsorption peak at  $969\text{ cm}^{-1}$  corresponding to the symmetric vibration of the  $(\text{SiO}_4)^{4-}$ . The  
157 adsorption band at around  $1087\text{ cm}^{-1}$  displays a shift to a higher frequency as the Si:Ti ratio  
158 increases. The shift of Si—O broad stretching band of dehydrated clay mineral particles indicates  
159 the formation of bonding between  $(\text{SiO}_4)^{4-}$  and  $\text{TiO}_2$ . This band shift is also indicating a small  
160 distortion of the symmetry of the tetrahedral sheets. Furthermore, this behaviour can be  
161 attributed to an increase in the heterogeneous bonding of Ti—O—Si in the framework, which  
162 results in an average decrease in bond strength of Si—O bonds (Hant et al., 2005).

### 163 3.4. TEM Images

164 Figure 4 present the TEM micrographs of the immobilised  $\text{TiO}_2$  on clay mineral particles in  
165 different ratios. An interesting feature in the micrographs is the presence of small openings  
166 formed by anatase crystals and delamination of mineral layers. Thermal shock and shrinkage in  
167 the framework during hydrothermal treatment and subsequent calcination result in the irregular  
168 ordering of the porosity. Ordering of Laponite structures has been decreased by an increase in the  
169 immobilized  $\text{TiO}_2$  which is consistent with the results obtained from XRD experiments.  
170 Aggregations of small  $\text{TiO}_2$  particles are observed on the clay mineral particles and are  
171 increasing with an increase in the amount of  $\text{TiO}_2$ . Furthermore, most of the anatase particles are  
172 poorly crystallised on to the degraded clay mineral network. However, most of the  $\text{TiO}_2$  particles  
173 are homogenously distributed which help to improve the properties and potential use of these  
174 catalysts.  $\text{TiO}_2$  nano-particles are partially covering the central holes that facilitate the effective  
175 interaction of pollutant molecules with the catalysts.

### 176 3.5. Raman spectroscopy

177 Figure 5 illustrates the Raman spectra of  $\text{TiO}_2$  nanocrystals immobilised on the clay mineral  
178 particles. The intensity of the main adsorption peaks at  $145, 399, 518$  and  $640\text{ cm}^{-1}$  increases as  
179 the hydrothermal temperature and Ti/clay mineral ratio increases. This result supports the



180 assumption that anatase TiO<sub>2</sub> nanocrystals were attached to the degraded clay mineral particles.  
181 This can be supported with the result obtained from the XRD.

### 182 3.6. Photocatalytic activity

183 In this study we investigate the photocatalytic degradation of a range of herbicides such as  
184 bromacil, chlorotoluran, sulfosulfuron, alachlor and imazaquin using immobilised TiO<sub>2</sub> on clay  
185 mineral particles. The molecular structures of herbicides are shown in Figure 6. P25 powder was  
186 also used to compare the photocatalytic efficiencies of the above mentioned catalysts. This study  
187 is to provide an insight into the role of the immobilised anatase crystals on the clay mineral  
188 particles as photocatalysts. Figure 7 shows the degradation rate of new catalysts with that of P25.  
189 The degradation rates were increased depend on the TiO<sub>2</sub> contents in the fabricated structures. It  
190 was found that L-Ti(15)200 and L-Ti(15)150 exhibited significant photocatalytic activity for the  
191 degradation of herbicides. It was also observed that the degradation of herbicides in the absence  
192 of illumination or without a catalyst were almost negligible. According to these results, it should  
193 be noted that the dark adsorption behaviours of all the five catalysts were almost similar and in  
194 each case a very low adsorption was observed. The role of adsorption is almost negligible while  
195 considering the degradation of herbicides becomes more important. Experimental observations  
196 indicated that the 80% of bromacil, chlorotoluran and sulfosulfuron have been removed after UV  
197 irradiation for 1 h. Alachlor and imazaquin were removed 60% and 100% respectively after 1 h  
198 of UV irradiation. The degradation data was fitted well to a first order rate expression and hence  
199 the slop of the lines is proportional to the rate constant. Apparently, the most significant  
200 variables for the decomposition of herbicides are the crystallinity of the TiO<sub>2</sub> and the unique pore  
201 dimensions. If we compare the photocatalytic activity with respect to the weight percent of the  
202 TiO<sub>2</sub> present in fabricated structures, the new catalysts are more active than P25. For instance,  
203 during the experiment we used 50 mg of P25 to compare with 50 mg of clay mineral catalyst. In  
204 50 mg catalyst, the amount of titania (anatase phase) is obviously less (mmol of Ti / g of clay)  
205 than 50 mg. Therefore the activities per mass of TiO<sub>2</sub> in the new catalysts are superior and the  
206 photo-catalytic efficiencies of new catalysts are clearly higher than those of P25. It is also  
207 important to understand that the significant differences in the overall performance of the  
208 catalysts are likely to be attributed to the physicochemical properties of TiO<sub>2</sub>. Earlier studies

209 show that degradation rate increases with increase in the TiO<sub>2</sub> content (Haque et al., 2006). The  
210 crystal size is also an important parameter to ensure the superior activity of a catalyst. The  
211 samples with highly crystallised anatase nanocrystals and high porosity not only allow large  
212 organic molecules but also light to access the reaction sites. For instance, sample L-Ti(15)200  
213 which has the largest pore volume and crystal size, exhibits the highest photocatalytic activity  
214 although samples L-Ti(15)150 and L-Ti(15)100 contain the same dose of titania. It can be noted  
215 that the heat treatment transformed titania into structurally stable and rigid crystallites that are  
216 attached firmly into clay mineral particles. The temperature of the heat treatment effectively  
217 managed to achieve critical particle sizes with photoactive crystallinity. The heat treatment  
218 involved the shrinkage and collapse of the network onto anatase particles and finally led to the  
219 formation of Ti–O–Si bonding. During the shrinkage, the pore volume increases which helps to  
220 absorb more pollutants into the active sites of the new catalysts. The specific surface area of the  
221 sample is the sum of both the anatase crystals and the clay mineral particles however the  
222 photocatalytic activity depends only on the surface area of the anatase crystals. For example,  
223 samples L-Ti(15)150 and L-Ti(15)200 (Table 1) have a lower surface area but a high degradation  
224 rate than L-Ti(15)100, which has the largest surface area. This observation can be rationalised in  
225 terms of crystallinity and the accessible surface area of the anatase nanocrystals, which  
226 contributes significantly to the degradation rate.

227 It should be noted that all the catalysts prepared from Laponite exhibited a higher  $S_{\text{BET}}$  and pore  
228 volume than that of P25. Further observation indicated that the average crystal size of the  
229 samples, L-Ti(15)200 and L-Ti(15)150 was almost the same as the crystal size of P25.  
230 According to the above facts, there are two factors resulting in the increased photocatalytic  
231 activity of L-Ti(15)200 and L-Ti(15)150. The first is the higher pore volume formed by the  
232 aggregation of clay mineral particles and second is the TiO<sub>2</sub> contents. Furthermore, the TiO<sub>2</sub>  
233 contents attached to the clay mineral particles have an optimal crystal size to enhance the  
234 photocatalytic reactions. During the degradation process, herbicides and its intermediates may be  
235 penetrated into the interlayer surface and make close vicinity to TiO<sub>2</sub>, thus allow these  
236 compounds to be easily accessible to the photocatalytic sites of anatase and are finally  
237 decomposed completely. Moreover, the newly prepared catalysts show another important

238 practical benefit due to its easy recovery from the water dispersions by filtration. The milky  
239 suspensions of P25 takes several hours to sediment compared to new solid porous catalysts.

#### 240 **4. Conclusions**

241 The photocatalytic degradation of bromacil, chlorotoluran, sulfosulfuron, alachlor and imazaquin  
242 were studied with a new structure of anatase crystals linked to Laponite particles. The catalysts  
243 synthesised at 200 and 150 °C with 15 mmol of Ti / g of clay mineral ratios showed better  
244 photoactivity. This can be attributed to the fact that the new catalysts maintained a critical  
245 crystallite size and a higher pore volume. A mesoporous structure of clay mineral particles opens  
246 pathways to the interior of the crystals, through which pollutants could be transported to interact  
247 with the anatase surface. If the photoactivity is compared in terms of unit mass of TiO<sub>2</sub> present in  
248 the new clay catalysts then P25 is technically less active. The amount of photoactive phase in the  
249 new clay catalyst is much less than P25, however the activity is much higher than P25 when the  
250 activity is considered by per mass of TiO<sub>2</sub>. The sedimentation rates of new catalysts are much  
251 better compared to P25 and can easily be filtered out from the dispersions. **Acknowledgments**

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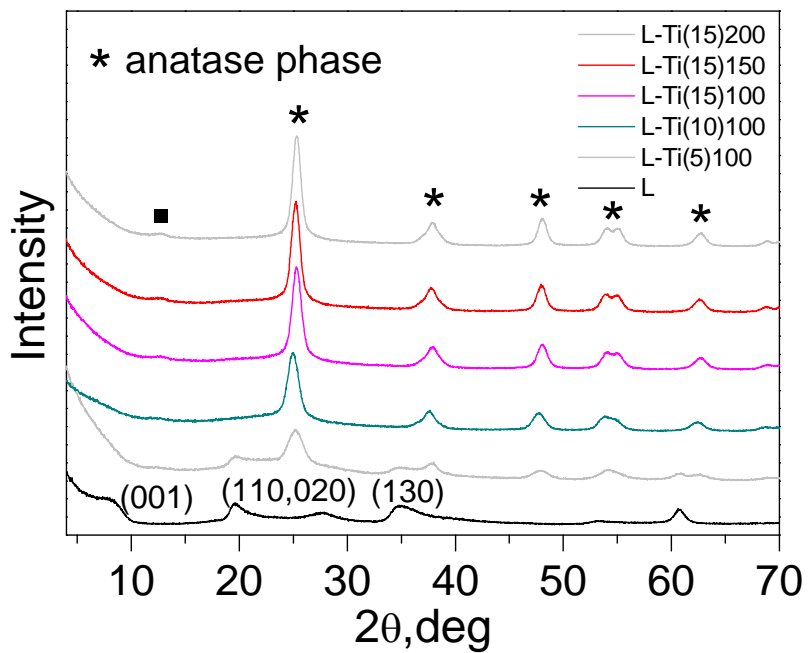
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# FIGURES

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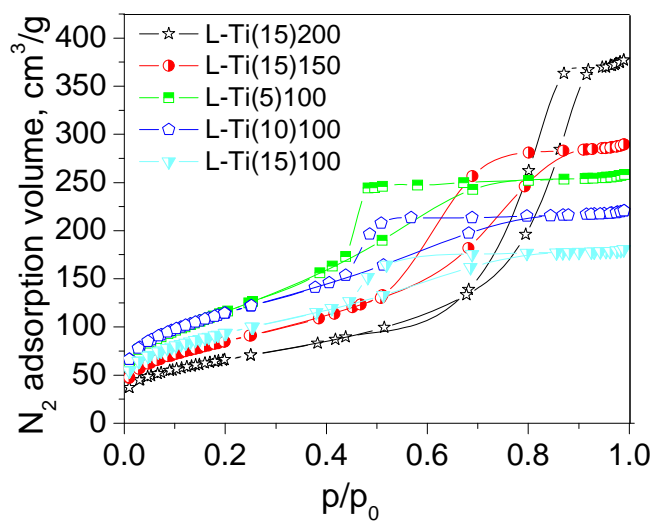
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334 **Fig. 1**

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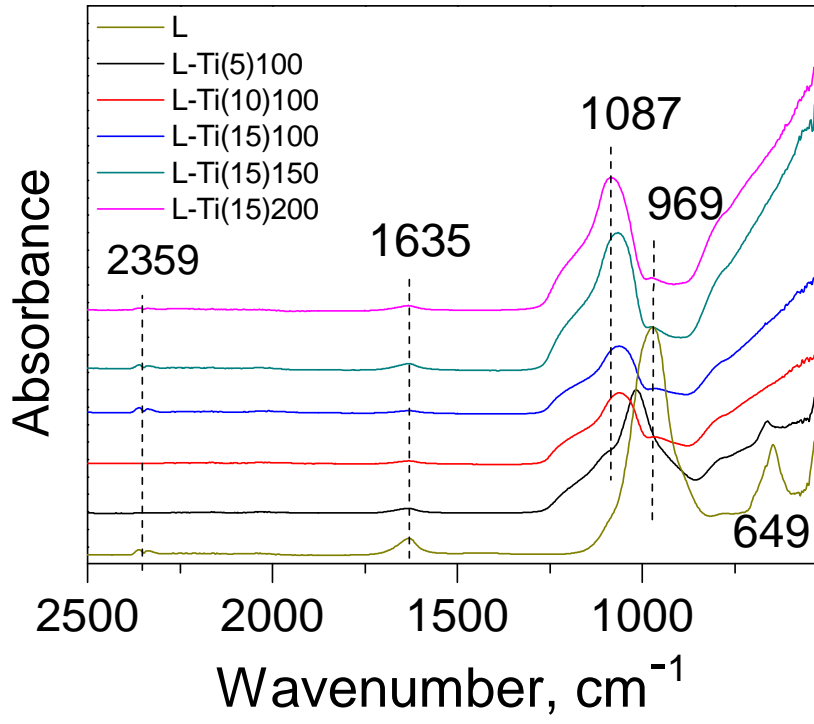


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339 **Fig. 2**

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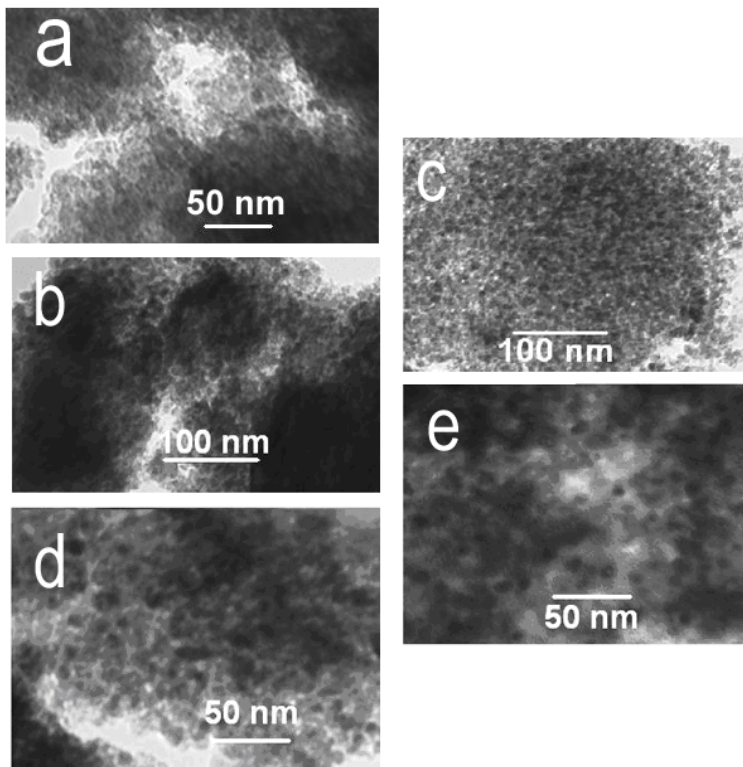


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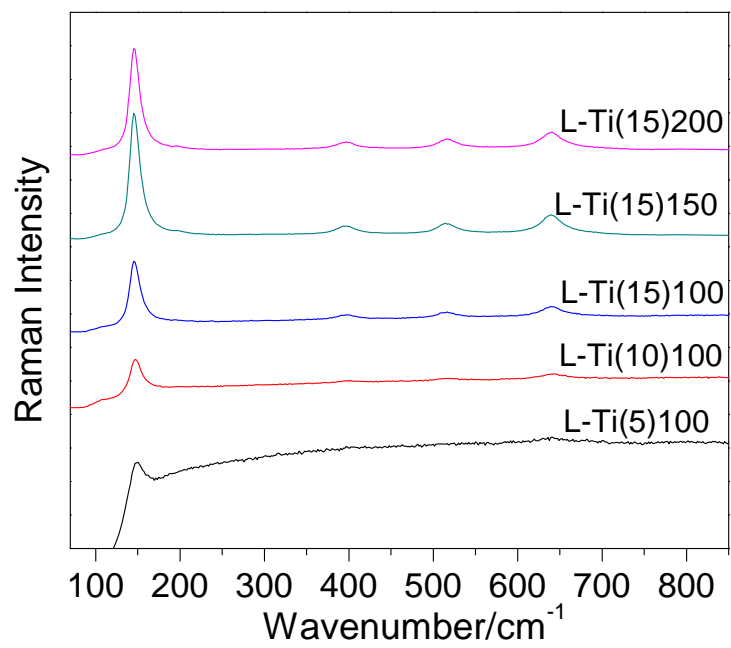




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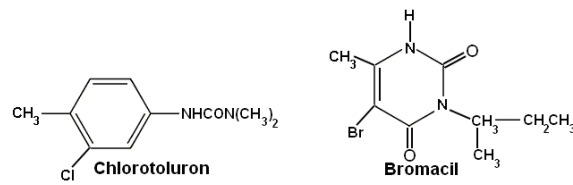
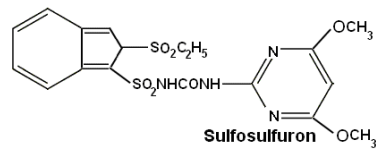
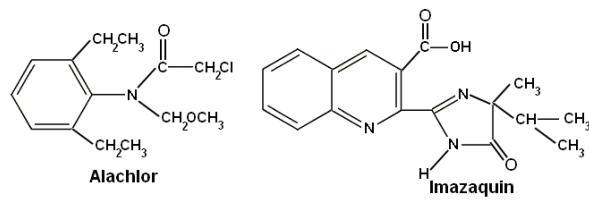
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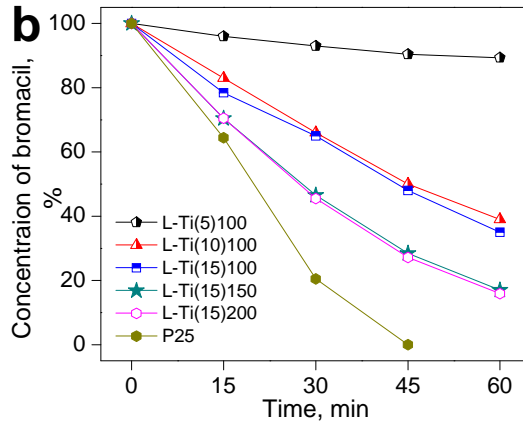
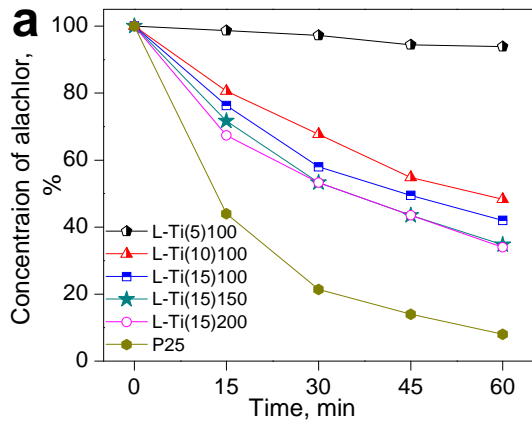
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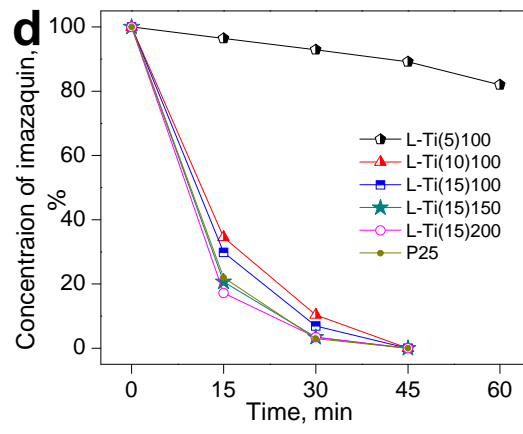
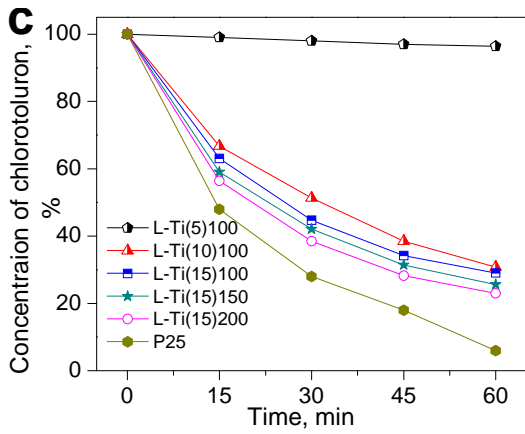
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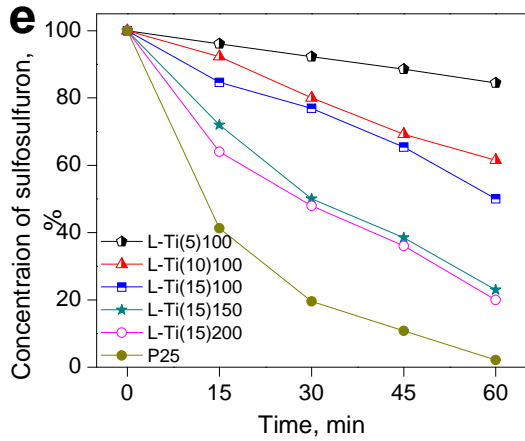
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361 **Figure 1.** XRD patterns of immobilised TiO<sub>2</sub> on clay mineral particles.

362 **Figure 2.** N<sub>2</sub> adsorption and desorption isotherms of photocatalytically modified clay mineral.

363 **Figure 3.** IR-spectra of immobilised TiO<sub>2</sub> on clay mineral particles as photocatalysts (Dashed  
364 line is eye guide for peak shifts).

365 **Figure 4.** TEM images of immobilised TiO<sub>2</sub> on clay mineral particles: images a–e are for L-Ti  
366 (5)100, L-Ti(10)100, L-Ti(15)100, L-Ti(15)150 and L-Ti(15)200 samples respectively.

367 **Figure 5.** Raman spectra of immobilised TiO<sub>2</sub> on clay mineral particles.

368 **Figure 6.** Molecular structure of herbicides.

369

370 **Figure 7.** Photocatalytic degradation of various herbicides using immobilised TiO<sub>2</sub> on clay  
371 mineral catalysts and P25.

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373

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375 **Table 1.** Specific surface area, porous volume and mean anatase crystal size.

376

Samples	$S_{\text{BET}}(\text{m}^2 \cdot \text{g}^{-1})$	$V_p^a(\text{cm}^3 \cdot \text{g}^{-1})$	$D_A$ (nm)
L-Ti(5)100	420	0.38	4.3
L-Ti(10)100	398	0.31	5.9
L-Ti(15)100	340	0.29	7.6
L-Ti(15)150	315	0.43	7.7
L-Ti(15)200	232	0.55	8.5
P25	49.9	0.092	8.3

377 <sup>a</sup> Single point adsorption total pore volume of pores at  $P/P_0$  0.99, Mean anatase crystal size ( $D_A$ ) was calculated by  
378 using the Scherrer equation.

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