

## The Vaporization of B<sub>2</sub>O<sub>3</sub>(l) to B<sub>2</sub>O<sub>3</sub>(g) and B<sub>2</sub>O<sub>2</sub>(g) (Poster)

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The vaporization of B<sub>2</sub>O<sub>3</sub> in a reducing environment leads to formation of both B<sub>2</sub>O<sub>3</sub>(g) and B<sub>2</sub>O<sub>2</sub>(g). While formation of B<sub>2</sub>O<sub>3</sub>(g) is well understood, many questions about the formation of B<sub>2</sub>O<sub>2</sub>(g) remain. Previous studies using B(s) + B<sub>2</sub>O<sub>3</sub>(l) have led to inconsistent thermodynamic data. In this study, it was found that after heating, B(s) and B<sub>2</sub>O<sub>3</sub>(l) appear to separate and variations in contact area likely led to the inconsistent vapor pressures of B<sub>2</sub>O<sub>2</sub>(g). To circumvent this problem, an activity of boron is fixed with a two-phase mixture of FeB and Fe<sub>2</sub>B. Both second and third law enthalpies of formation were measured for B<sub>2</sub>O<sub>2</sub>(g) and B<sub>2</sub>O<sub>3</sub>(g). From these the enthalpies of formation at 298.15 K are calculated to be -479.9 ± 41.5 kJ/mol for B<sub>2</sub>O<sub>2</sub>(g) and -833.4 ± 13.1 kJ/mol for B<sub>2</sub>O<sub>3</sub>(g). Ab initio calculations to determine the enthalpies of formation of B<sub>2</sub>O<sub>2</sub>(g) and B<sub>2</sub>O<sub>3</sub>(g) were conducted using the W1BD composite method and show good agreement with the experimental values.

# The Vaporization of $B_2O_3(l)$ to $B_2O_3(g)$ and $B_2O_2(g)$

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## Vaporize $B_2O_3(l)$ in Reducing Environments

- Applications and need for thermodynamic data
  - Ceramic processing
  - Corrosion of high-temperature ceramics
- Two vaporization routes
  - $B_2O_3(l) = B_2O_3(g)$
  - $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$
- Approach [1]
  - Ab initio study using quantum chemical composite methods
  - Knudsen effusion mass spectrometry (KEMS) [2]

## Previous Studies

- Thermodynamics of  $B_2O_3(g)$  well understood, reliable data available
- Questions on  $2B(s) + 1/2 O_2(g) = B_2O_2(g)$ ; issues with B and  $B_2O_3(l)$  rxn

Investigator/method and reaction	$\Delta_f H_{298.15}^o$ kJ/mol—2 <sup>nd</sup> Law	$\Delta_f H_{298.15}^o$ kJ/mol—3 <sup>rd</sup> Law	$\Delta_f H_{298.15}^o$
Inghram (KEMS) [3] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	-509.4	-444.1	
Inghram (KEMS) [3] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	-455.2	-458.7	
Scheer (Torsion) [4] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	-428.6	-462.9	
Rentzeis et al. (Collection) [5] $C(s) + B_2O_3(l) = B_2O_2(g) + CO(g)$	-466.2		
Searcy and Myers [6] $2Mg(s) + 2B(s) = 2Mg(g) + B_2O_2(g)$		-458.9	
Nguyen et al. (ab initio) [7] $2B(g, doublet) + 2O(g, triplet) = B_2O_2(g)$			-457.7

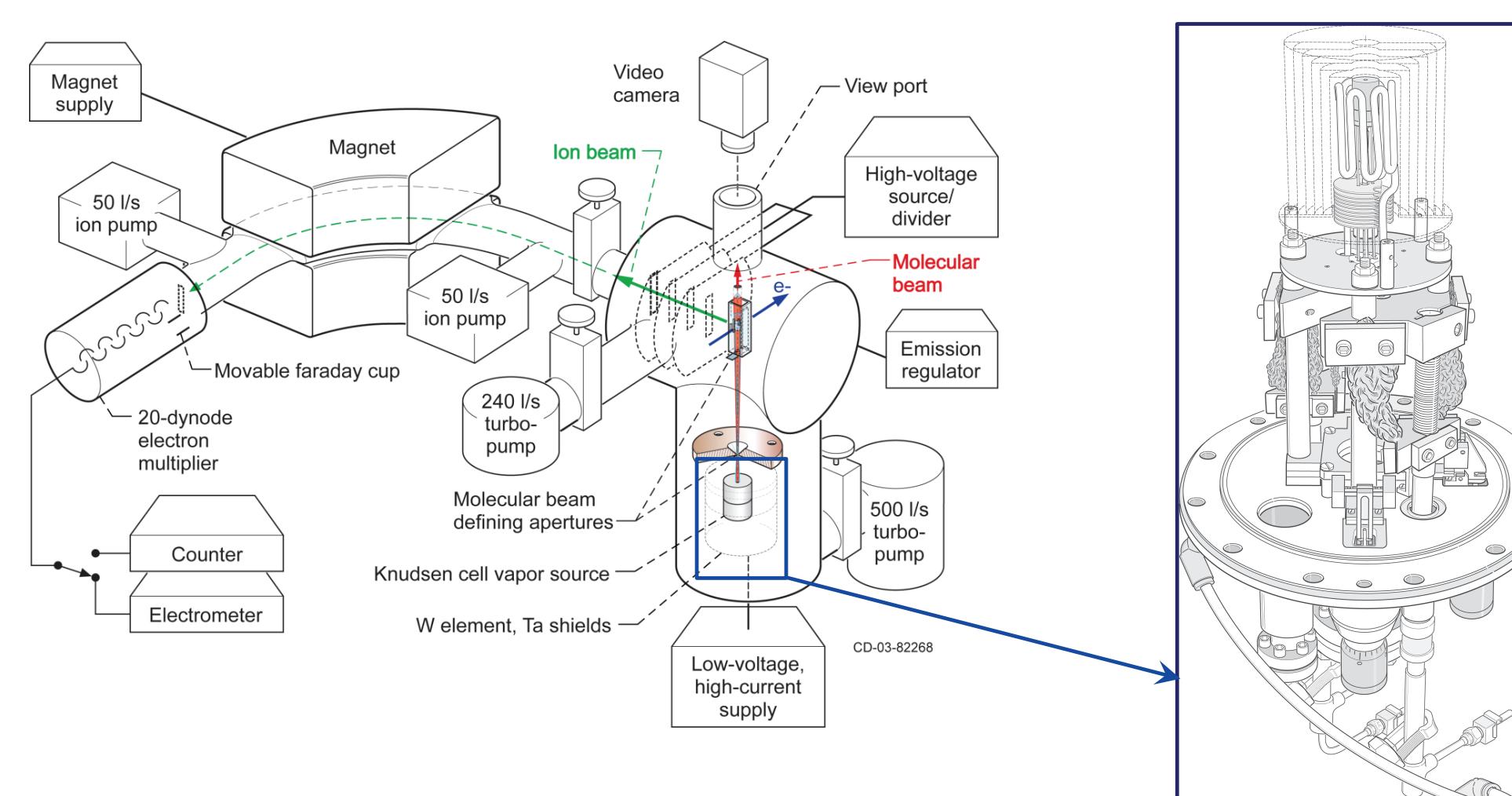
## Theoretical Heats of Formation: Quantum Chemistry Composite Methods [8–12]

- Equilibrium geometry and frequencies computed at B3LYP/VTZ+1 level
  - Linear O-B-B-O shape for the  $B_2O_2(g)$  and V shape for  $B_2O_3(g)$
- W1BD Method, Gaussian Software [9,10]
  - Basis set: aug-cc-VnZ n = D,T, or Q
- Relativistic corrections/spin-orbit coupling effects included
- In the W1BD Modification of the W1 method, Brueckner Doubles used to simplify calculations
- Enthalpies of reaction determined from where all other reactants and products have known enthalpies of formation

Species/Reaction	W1BD Enthalpy/kJ mol <sup>-1</sup>	Nguyen et al. (7) Enthalpy/kJ mol <sup>-1</sup>
$B_2O_2(g)$		
$B_2O_2(g) = 2B(g, doublet) + 2O(g, triplet)$	-479.9 ± 17.2	-457.7
$B_2O_2(g) + 6HF(g) = 2BF(g) + 2H_2O(g) + H_2(g)$	-456.7 ± 5.3	
$B_2O_2(g) + 6H(g) = 2BH(g) + 2H_2O(g) + H(g)$	-441.1 ± 14.7	
$B_2O_3(g)$		
$B_2O_3(g) = 2B(g, doublet) + 3O(g, triplet)$	-857.4 ± 17.2	-830.1
$B_2O_3(g) + 6HF(g) = 2BF(g) + 3H_2O(g)$	-831.8 ± 5.3	
$B_2O_3(g) + 6H(g) = 2BH(g) + 3H_2O(g)$	-816.2 ± 14.8	

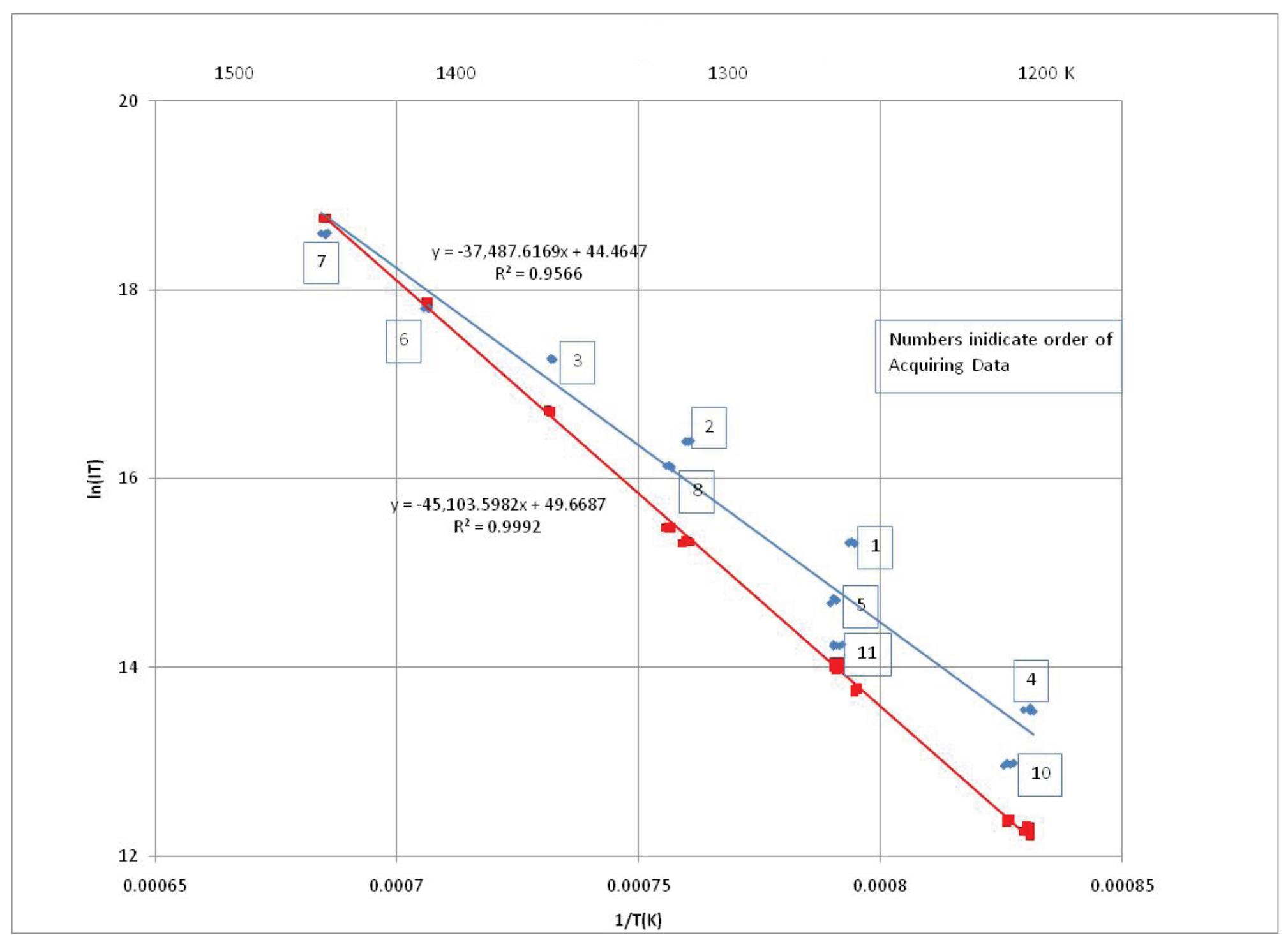
- Spin state is singlet, unless specified. Isogeric reactions (constant spin) preferred.

## Glenn Research Center Knudsen Effusion Mass Spectrometer [2]



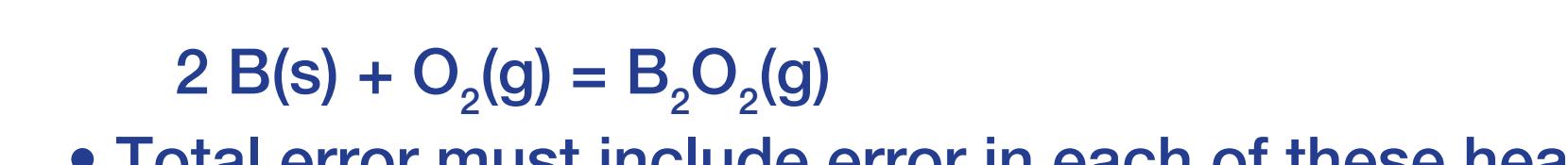
- Resistance heated cell
- Cross axis electron impact ionizer; 90° magnetic sector; and ion counting detector

## $B + B_2O_3$ in BN Single Cell 11-1, 2, 3-10



## Analysis of Data: Determine $\Delta_f H_{298.15}^o$

- Use heats of formation of other compounds:
  - $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe2B(s)$
  - $4/3 B(s) + O_2(g) = 2/3 B_2O_3(l)$  [16]
  - $4/3 Fe(s) + 4/3 B(s) = 4/3 FeB(s)$  [17]
  - $2/3 Fe_2B(s) = 4/3 Fe(s) + 2/3 B(s)$  [17]



Total error must include error in each of these heats

## Summary of Data for $\Delta_f H_{298.15}^o B_2O_2(g)$

Investigator/Technique	Data Points	Average Temperature K	Enthalpy of Reaction				2B(s) + O_2(g) = B_2O_2(g) Tables
			2 <sup>nd</sup> Law kJ/mol	2 <sup>nd</sup> Law kJ/mol	3 <sup>rd</sup> Law kJ/mol	From 2 <sup>nd</sup> Law kJ/mol	
Ingraham et al. KEMS [3] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	6	1400	302.5 ± 4.2	407.0 ± 7.2	391.5 ± 0.7*	-509.4	-444.1
Ingraham et al. KEMS [3] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	3	1410	103.1 ± 1.0	104.9 ± 1.1	101.4 ± 0.3	-455.2	-457.738*
Scheer-Torsion [4] $2/3 B + 2/3 B_2O_3(l) = B_2O_2(g)$	14	1390	382.5 ± 7.2	326.2 ± 4.4	372.7 ± 2.0	-428.6	-462.9
Huang et al. Torsion [5] $B_2O_3(l) + 3C + 2O_2(g) = 2B_2O_2(g) + 3CO(g)$	5					-466.2 ± 6.5	
Searcy and Myers [6] $2Mg(s) + 2B(s) = 2Mg(g) + B_2O_2(g)$	1	1375				-458.9 ± 16.7	
JANAF [16]							-456.1 ± 8.4
IVTAN [18]							-457.738*
This Study Run 1 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	8	1284	363.8 ± 2.8	384.9 ± 2.9	411.6 ± 1.6	-488.0	-471.4
This Study Run 1 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	8	1284	113.0 ± 2.1	115.6 ± 2.1	125.1 ± 0.8	-489.2	-479.7
This Study Run 2 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	6	1280	376.7 ± 1.4	399.0 ± 1.5	413.0 ± 0.9	-484.0	-470.0
This Study Run 2 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	6	1280	122.5 ± 1.8	125.6 ± 1.8	125.8 ± 0.5	-479.2	-479.0
This Study Run 3 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	9	1290	384.0 ± 1.5	405.5 ± 1.5	414.0 ± 0.7	-477.5	-469.0
This Study Run 3 $4/3 Fe(s) + 2/3 B_2O_3(l) = B_2O_2(g) + 2/3 Fe_2B$	9	1290	123.6 ± 1.7	123.7 ± 1.7	126.20 ± 0.6	-481.1	-478.6

\*Ingraham et al. only converted three points to pressure and hence only three points were used for the 3<sup>rd</sup> Law enthalpy.

\*Given class of accuracy is 6-F, which means an uncertainty is ±40 kJ/mol

## Summary of Data for $\Delta_f H_{298.15}^o B_2O_3(g)$

Investigator	Number of Data Points	Average Temperature T	B_2O_3(l) = B_2O_3(g)				2B(s) + 3/2 O_2(g) = B_2O_3(g) Tables
			2 <sup>nd</sup> Law kJ/mol	2 <sup>nd</sup> Law kJ/mol	3 <sup>rd</sup> Law kJ/mol	From 2 <sup>nd</sup> Law kJ/mol	
Hildenbrand-Torsion [19]			302.5 ± 4.2	427.5	417.3	-825.9	-936.0
Scheer-Torsion [20]	14	1500	364.9 ± 3.9	405.2 ± 3.9	424.2 ± 0.9	-848.2	-829.2
Shultz et al.—mass spectrometry and weight loss [21]	14			412.1 ± 8.4	415.5 ± 0.1		-486.0 ± 4.2
JANAF [16]							-486.0 ± 4.2
IVTAN [18]							-483.383*
This Study— $B_2O_3$ only	11	1320	380.0 ± 1.2	410.7 ± 1.3	425.5 ± 1.2	-842.6	-823.9
This Study— $FeB$ , $Fe_2B$ , $B_2O_3$	8	1270	373.2 ± 1.7	401.7 ± 1.8	426.7 ± 1.7	-851.7	-824.7
This Study— $FeB$ , $Fe_2B$ , $B_2O_3$	6	1225	380.8 ± 1.7	409.9 ± 1.7	430.3 ± 1.3	-843.5	-823.1
This Study— $FeB$ , $Fe_2B$ , $B_2O_3$	9	1290	389.0 ± 1.3	417.9 ± 1.3	430.9 ± 0.8	-855.5	-822.5

## Conclusions

- Theoretical and experimental determination of heat of formation of  $B_2O_2(g)$  and  $B_2O_3(g)$
- Theoretical: Quantum chemistry composite method
- Experimental: Use  $Fe_2B/FeB$  mixture to set B activity, gave more reliable results than B alone
  - For  $B_2O_2(g)$   $\Delta_f H_{298.15}^o = -479.9 \pm 25.7$  kJ/mol
  - For  $B_2O_3(g)$   $\Delta_f H_{298.15}^o = -8$