

NASA/TM—2008-215162



# A Stereo Imaging Velocimetry Technique for Analyzing Structure of Flame Balls at Low Lewis-Number (SOFBALL) Data

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This work was sponsored by the Fundamental Aeronautics Program  
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## **Abstract**

Stereo Imaging Velocimetry (SIV) is a NASA Glenn Research Center (GRC) developed fluid physics technique for measuring three-dimensional velocities in any optically transparent fluid that can be seeded with tracer particles. SIV provides a means to measure three-dimensional fluid velocities quantitatively and qualitatively at many points. This technique provides full-field 3-D analysis of any optically clear fluid or gas experiment using standard off-the-shelf CCD cameras to provide accurate and reproducible 3-D velocity profiles for experiments that require 3-D analysis. A flame ball is a steady flame in a premixed combustible atmosphere which, due to the transport properties (low Lewis-number) of the mixture, does not propagate but is instead supplied by diffusive transport of the reactants, forming a premixed flame. This flame geometry presents a unique environment for testing combustion theory. We present our analysis of flame ball phenomena utilizing SIV technology in order to accurately calculate the 3-D position of a flame ball(s) during an experiment, which can be used as a direct comparison of numerical simulations.

## **Introduction**

Stereo Imaging Velocimetry (SIV) is a technique for obtaining quantitative, 3-D flow information from any transparent liquid, gas or air experiment seeded with tracer particles. SIV provides a non-intrusive means for measuring 3-D fluid velocities at many points and is the world's first 3-D full-field quantitative and qualitative diagnostic tool (Bethea, 1996). It was developed for use for NASA's Microgravity science experiments as well as industrial applications. The components of a typical SIV system include: 2-D or 3-D camera calibration, centroid determination with particle overlap decomposition, particle tracking, stereo matching, and 3-D velocity analysis.

An SIV compatible experiment consists of at least two CCD cameras, oriented at 90° with respect to each other (orthogonal), observing an experiment volume that has been seeded with neutrally buoyant tracer particles that are imaged as the experiment is run. Each camera records two-dimensional data of the motion of the tracer particles in the observation volume and three-dimensional data is obtained by computationally combining the two-dimensional information (McDowell and Gray, 2004).

The objective of this technical memorandum is to provide a technique to calculate the 3-D positions of the Structure of Flame Balls at Low Lewis-number (SOFBALL) experiment flown on STS-107. The goal is to study the behavior and properties of a newly discovered premixed-gas flame phenomena called flame balls. These spherical, stable, stationary flame structures, observed only in microgravity, provide the opportunity to study the interactions of the two most important processes necessary for combustion (chemical reaction and heat/mass transport) in the simplest possible configuration. SOFBALL experiments were conducted by filling a 26-liter chamber with a weakly combustible gas (hydrogen or methane and oxygen highly diluted with an inert gas) and igniting the mixture with a spark. The flames were imaged using two black and white video cameras and one color camera. No seeding particles were used in the experiments since the phenomena we were tracking with our SIV system were flameballs and

not particles. The two black and white cameras were positioned orthogonally to each other. Radiometers, thermocouples and pressure transducers were used to determine the heat release from the flame balls. The experiments were performed in the Combustion Module-2 facility on the STS-107 SPACEHAB mission. What follows is a description of our SIV technique applied to SOFBALL data.

## **SIV Background**

An in-depth explanation of each phase of SIV can be found (McDowell and Gray, 2004) and (Bethea, 1996) in order to give the reader a better understanding of SIV. A brief description of each of the phases of a typical SIV experiment is needed before explaining how our SIV technique was applied to SOFBALL experimental data.

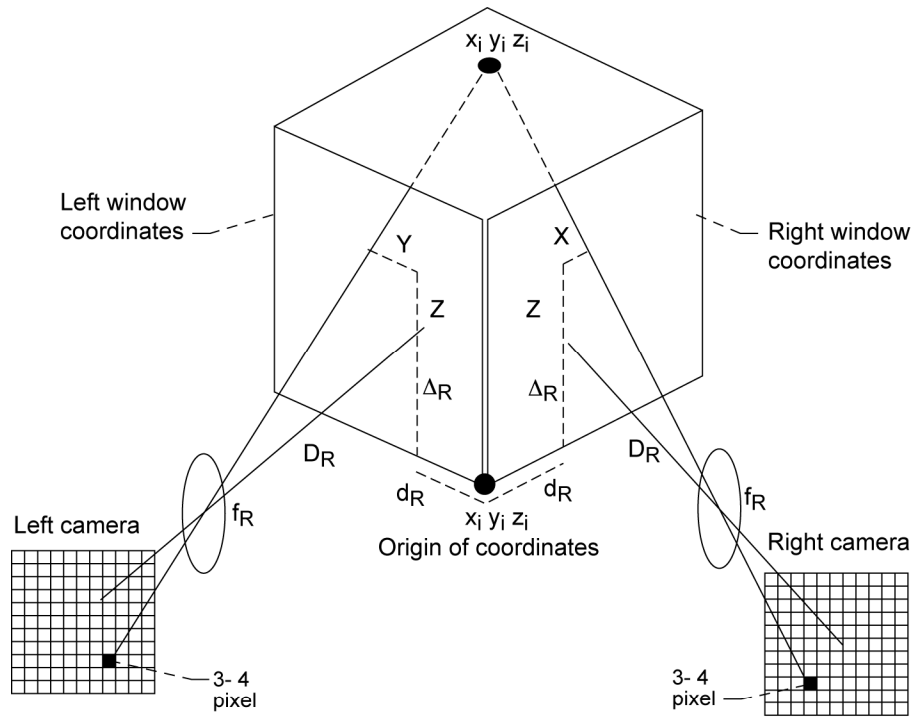
### **Three-Dimensional Camera Calibration**

Prior to running an SIV experiment, the observation volume must be calibrated in order to get a 2-D to 3-D mapping of the experiment. Three-dimensional camera calibration is a process by which one determines the geometrical and experimental parameters for a particular experimental chamber and imaging system. The geometrical parameters are the internal camera characteristics such as focal length and pixel size. The experimental parameters are the orientation of the cameras and chamber relative to a world coordinate system, the refractive characteristics of the system, and any lens aberrations or distortions present in the cameras. Camera calibration is the most important aspect of any machine vision experiment since it serves as a lower limit for determining system accuracy and permits us to make the jump from qualitative to quantitative data. The nomenclature of the SIV 3-D camera calibration is shown in figure 1. Following the steps outlined by (Bethea, 1996) and (Bethea, et al, 1997), one can determine the camera calibration error associated with a typical SIV experiment.

### **Centroid Determination**

In order to accurately identify individual objects or particles in an image, it is necessary to perform standard image preprocessing techniques such as threshold that separate the objects from the background. Once this is completed, the intensity-weighted center of mass of each object is identified and labeled by using a technique described by (McDowell, 2004). A probabilistic feature mapping predicting the probability that an object region is a single, double, and triple particle is obtained following the extraction of the feature vector (major axis length, circumference). This is accomplished by entering the features into the empirically derived probability equations in figure 2, where  $x$  is the value of the feature.

Particle tracking is used to determine the motion of objects or particles in either two or three dimensions by measuring the incremental distances moved by each particle between each frame. The success of any particle tracking technique depends on how heavily the flow is seeded, the frame rate of the image acquisition hardware, and the velocity of the particles. Using information about the maximum expected velocity, we link particle identities through four frame sequences, establishing their paths of motion in the process. Our particle tracking technique uses an adaptive guided evolutionary neural net with simulated annealing to arrive at a globally optimal assignment of tracks where the neural net is 'guided' both by the minimization of the search space through the use of limiting assumptions about valid tracks and by a strategy which seeks to avoid high-energy intermediate states by eliminating overlapping tracks that can trap the neural net in a local minimum (McDowell and Gray, 2004) and (Crouser et al., 1995). Figures 3 and 4 give a general description of how we determine a valid track pattern.



- $x_i y_i z_i$  = Absolute x y z coordinates of particle i.
- $X_R^i Z_R^i$  = Window coordinates of particle i on the right face of the chamber.
- $x_R^i z_R^i$  = Pixel coordinates of particle i as seen by the right camera.
- $f_R$  = Focal length of the right camera.
- $D_R$  = Distance between the right camera and the face of the chamber.
- $d_R$  = Horizontal distance of the right camera axis from the origin.
- $\Delta_R$  = Vertical distance of the right camera axis from the origin.
- $C_R$  = Camera dependent constant with the units mm/pixel.

Figure 1.—Camera calibration nomenclature, right camera perspective (left camera is analogous).

$$P(\text{single}) = 1 - \frac{1}{1 - e^{-\frac{x+q}{t}}} \quad P(\text{triple}) = 1 - \frac{1}{1 - e^{-\frac{x+b}{c}}} \quad P(\text{double}) = 1 - P(\text{single}) - P(\text{triple})$$

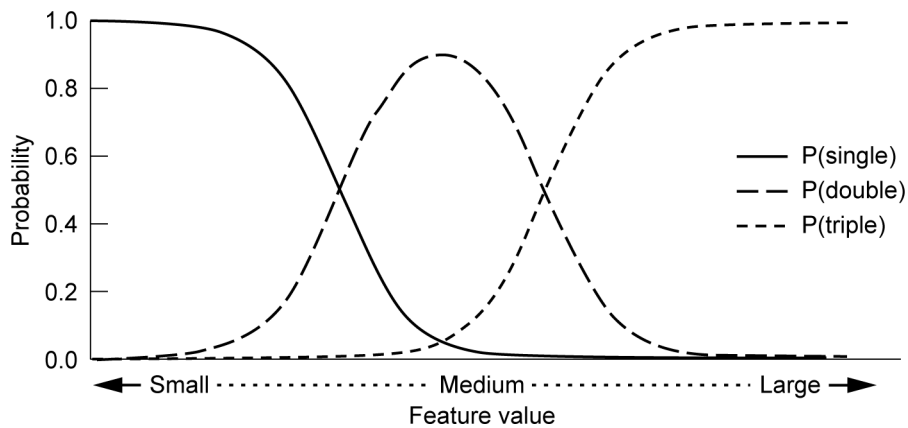


Figure 2.—Probability relationships for a single, double and triple object.

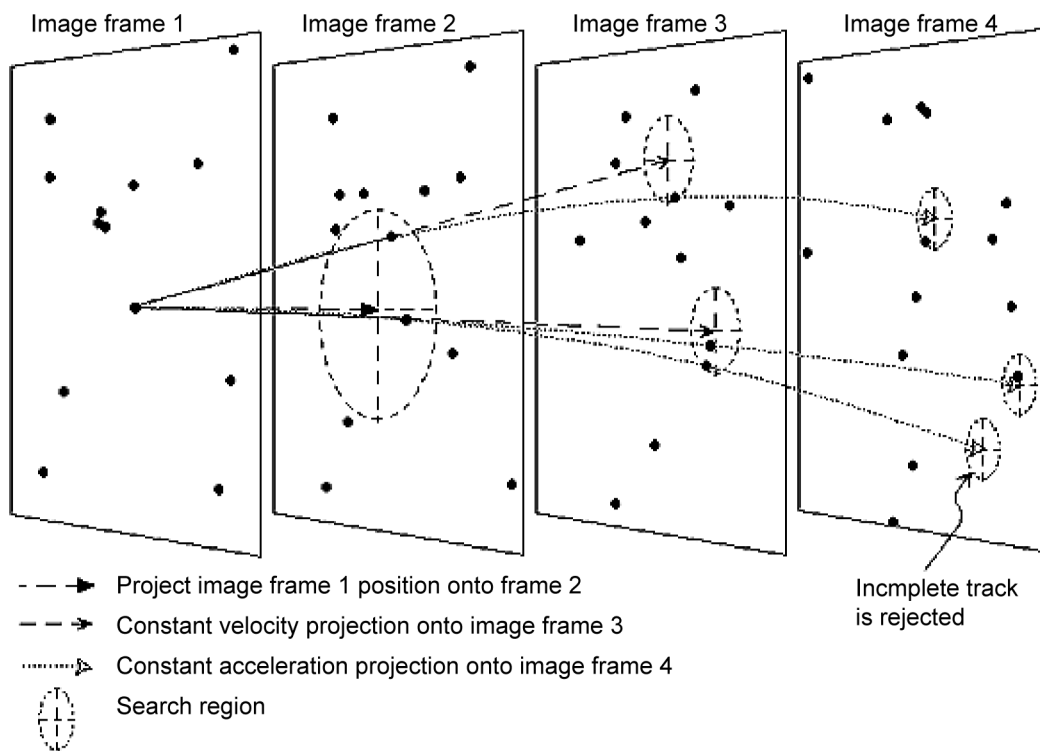


Figure 3.—Schematic illustration of how potentially valid tracks are identified. An empty search region terminates a track fragment. In this example, two valid tracks are identified for the original particle. The process is continued until only the valid track remains.

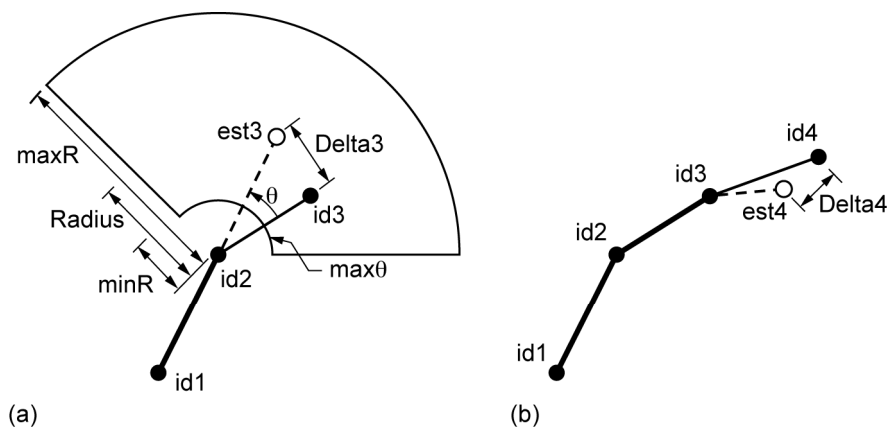


Figure 4.—Track errors. Delta3 measures the difference between the actual and estimated position (based on an assumption of zero acceleration) of a particle in frame 3. Delta4 measures the difference between the actual and estimated position (based on an assumption of constant acceleration) of a particle in frame 4. (a) Track straightness error. (b) Track smoothness error.



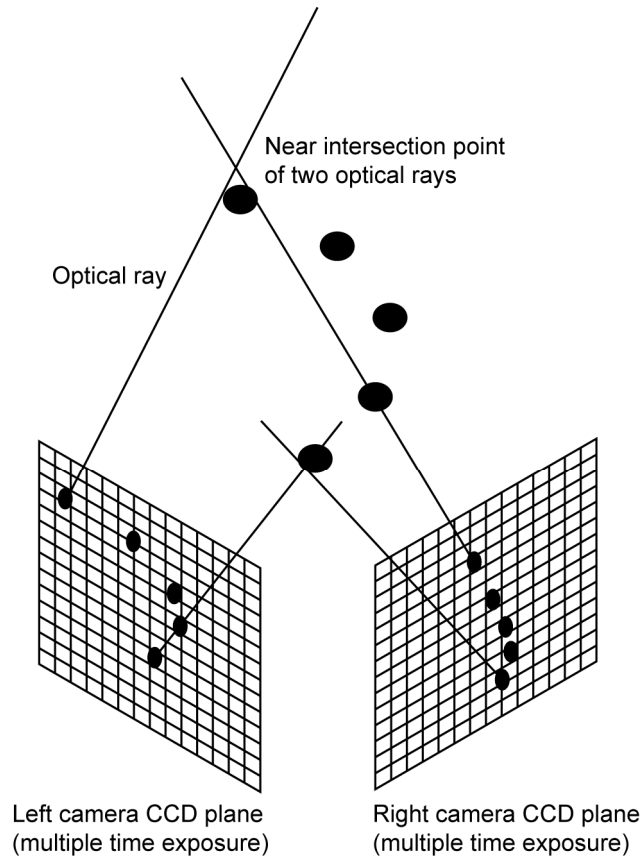


Figure 5.—Stereo matching of a track that appears in the right and left orthogonal camera views.

### Stereo Matching

Stereo matching determines which of the many particle tracks in a pair of synched images from two cameras represent the same particle track imaged from different camera perspectives. Given two sets of 2-D tracks, one set from each of two orthogonal views, our stereo-matching module provides the ability to stereo-match the tracks and determine a globally optimal solution (McDowell and Gray, 2004). Figure 5 shows a graphical representation of our stereo matching technique where optimization error is taken to be the sum of the squared vertical displacements (in pixels) between corresponding particle images, on a frame-by-frame basis, matching a given track from the left view with one in the right view. This is similar to the approach taken in (Trigui et al., 1992).

### Methods and Materials

We have applied our SIV techniques to the problem of calculating the 3-D positions of the Structure of Flame Balls at Low Lewis-number (SOFBALL) experimental data. What follows is a description as well as examples of how SIV was utilized to study the behavior and properties of a newly discovered premixed-gas flame phenomena called flame balls.

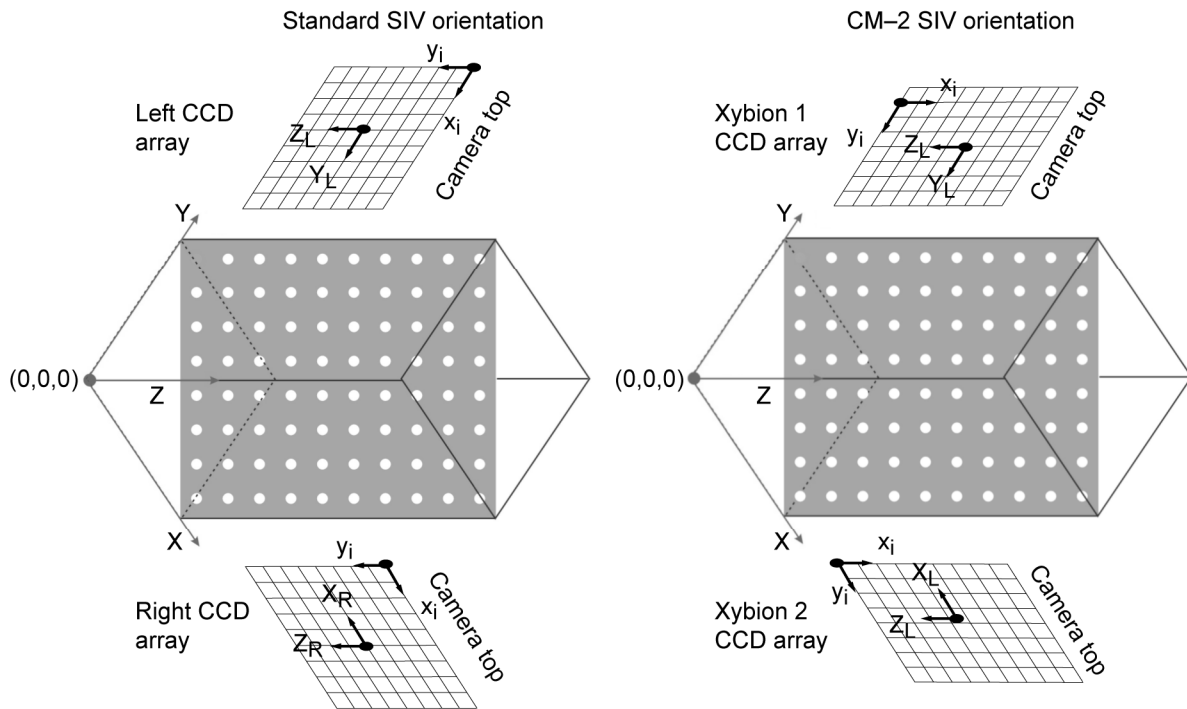


Figure 6.—SOFBALL camera orientation compared to standard SIV orientation. X, Y, Z: absolute coordinates.  $x_i, y_i$ : image coordinates.  $X_R, Z_R, Y_L, Z_L$ : window coordinates for right and left views.

## Experimental Chamber

The SOFBALL camera CCD arrays are rotated  $90^\circ$  with respect to the camera bodies (figure 6). The experimental chamber was cylindrical and about 62 cm long and 40 cm in diameter. This meant that a customized calibration technique needed to be developed and incorporated into the analysis in order to verify the accuracy of our technique.

## Calibration Target Grid

A calibration target grid needs to be constructed and analyzed in order for us to calculate experimental errors such as pixel quantization errors and a valid 2-D to 3-D mapping function. The parameters used for the calibration grid are shown in figure 7.

The grid pattern shown in figure 7 was used in order to place calibration grid that would accurately calibrate the chamber. Since the chamber is approximately 19 cm long, we chose to place a calibration grid at the front, center and back of the chamber representing +8 cm, 0 cm and -8 cm, respectively. The optimal set of points was determined to be 80 points from the center plane combined with 20 points each from the +8.0 cm plane and the -8.0 cm plane as shown in figure 8.

For each set of calibration coefficients, we used the left and right view coordinates of the test points and the calibration coefficients to determine the predicted 3-D coordinates of the test points. This allowed us to mathematically convert the 2-D grid coordinates into 3-D absolute coordinates. This conversion is shown in figure 9.

10 rows, 8 columns  
 (illuminated dots on a black background,  
 inversion of bigGrid.cdr)  
 H: 228.6 mm  
 W: 177.8 mm  
 Particle diameter: 4.0 mm  
 $x_0 = 0.0$  mm  
 $y_0 = 0.0$  mm  
 $\Delta_x = 25.4$  mm  
 $\Delta_y = 25.4$  mm

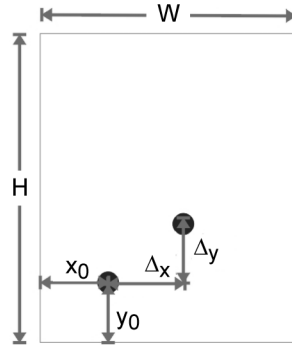


Figure 7.—Calibration target grid.

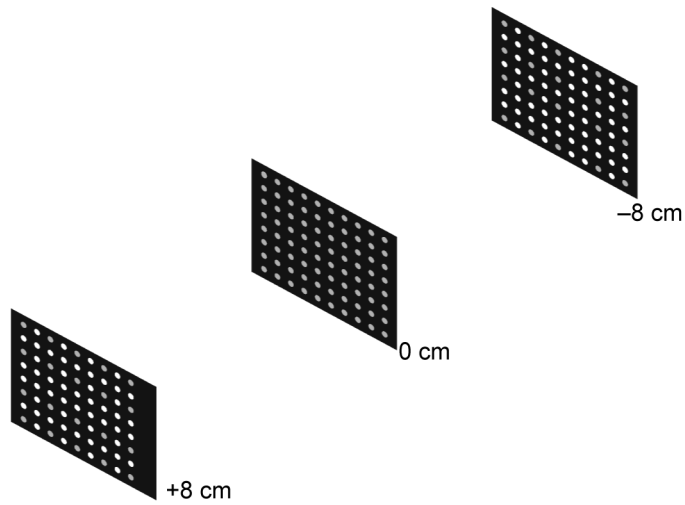


Figure 8.—Calibration grid pattern used for SOFBALL chamber.

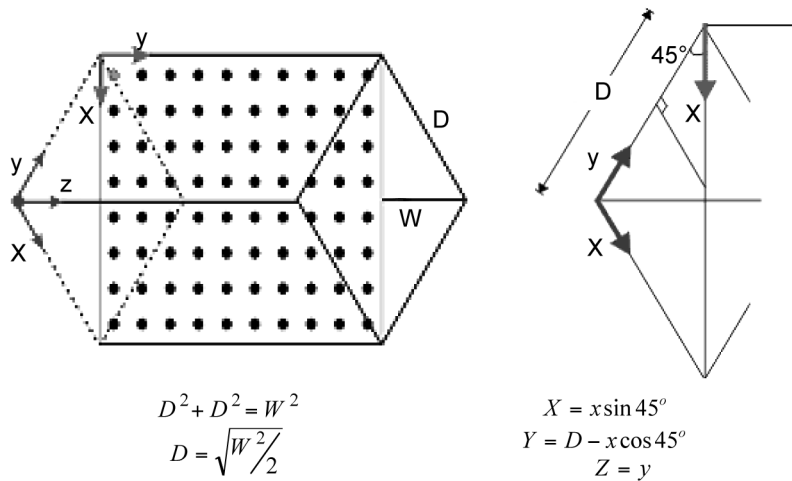


Figure 9.—Two to three-dimensional mapping of SOFBALL data.

Using the calibration coefficients from this set of calibration points as input when determining the 3-D corrected particle position for the test points gave an average, minimum and maximum distance from predicted particle position to actual particle position of

$$d_{\text{avg}} = 5.8137 \text{ pixels}$$

$$d_{\text{min}} = 0.6494 \text{ pixels}$$

$$d_{\text{max}} = 9.6089 \text{ pixels}$$

Based on our calibration technique for the SOFBALL experiment, particle centroids can be determined with an average accuracy of 5.8 pixels (approximately 3.2 mm at the center plane of the chamber), which is our baseline error metric for the SOFBALL experimental chamber.

## Results and Discussion

Our technique was used on over 3887 images, which covered 20 experiments. Each experiment consisted of up to 9 simultaneous flame balls over the entire experimental chamber. The goal was to accurately label and track each flame ball in 3-D. Since the complete data set is extremely large, we will present two different experiments with one experiment consisting of 3 flame balls and the other consisting of 9 flame balls.

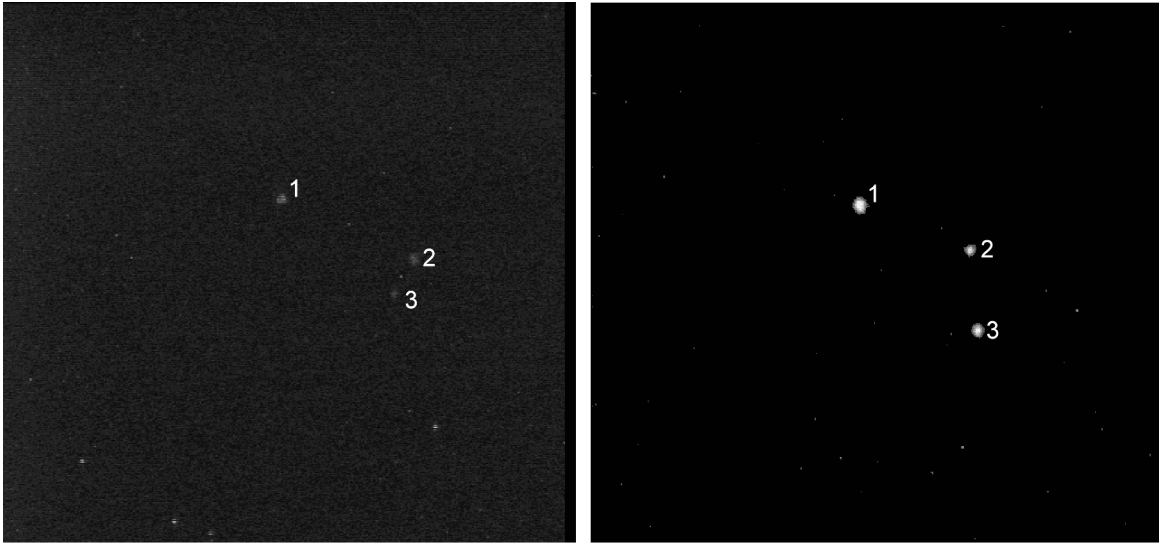
We faced several challenges in analyzing the data for this experiment. The first challenge was to switch the calibration chamber from a vertical orientation to a horizontal orientation. This involved solving for a unique camera orientation specific to the experiment chamber orientation of the SOFBALL experiment (see figs. 6 and 9). Once the mathematics of the camera orientation were completed, the experimental data was processed by our standard SIV techniques and presented in graphic and table form. A second challenge was the morphology of the flameballs over time for each experiment. For certain experiments, flameballs were splitting, combining, disappearing or extremely faint. These conditions were automatically detected by our technique by way of inconsistent or missing data points. When this occurred, we had to manually verify the data for these conditions, which was time consuming but necessary for accuracy and completeness.

Figures 10 and 12 show the actual left and right images of a specific 3-flame ball and 9-flame ball experiment with the flame ball number superimposed on the image. In many of the images, the flame balls are exceedingly dim and difficult to discern. Figures 11 and 13 show the experimental path of each flame ball for a typical data set.

Tables 1, 2, and 3 list the data generated from our SIV analysis of the image data shown in figures 10 and 11. Tables 4, 5, and 6 list the data generated from our SIV analysis of the image data shown in figures 12 and 13. Figures 14 and 15 list the 3-D scatter plot of the image data combining the left and right image data sets.

The results show that using SIV for flame balls data analysis can be helpful in identifying 3-D flame ball positions as well as for verifying numerical simulations of flame ball phenomena. In a typical SIV experiment, we use overlap decomposition to identify overlapping particles or objects. However, this experiment was unique in that the flame balls can actually shrink, grow, split and suddenly disappear from the field of view, which makes it extremely difficult to continuously track and label the flame balls. In cases where flame balls were not able to be continuously labeled, a new sequence was started. We did not have to use our traditional particle tracking scheme for the flame ball data, since it was designed to track and identify dozens of objects simultaneously. The flame balls were so few in this experiment that we manually tracked the flame balls and then stereo matched the particles directly.

It is now possible to provide accurate 3-D experimental data, which can provide input and verification for numerical models, which attempt to predict the behavior of flame ball phenomena in a SOFBALL experiment.



Left view

Right view

Figure 10.—Three-flame ball example.

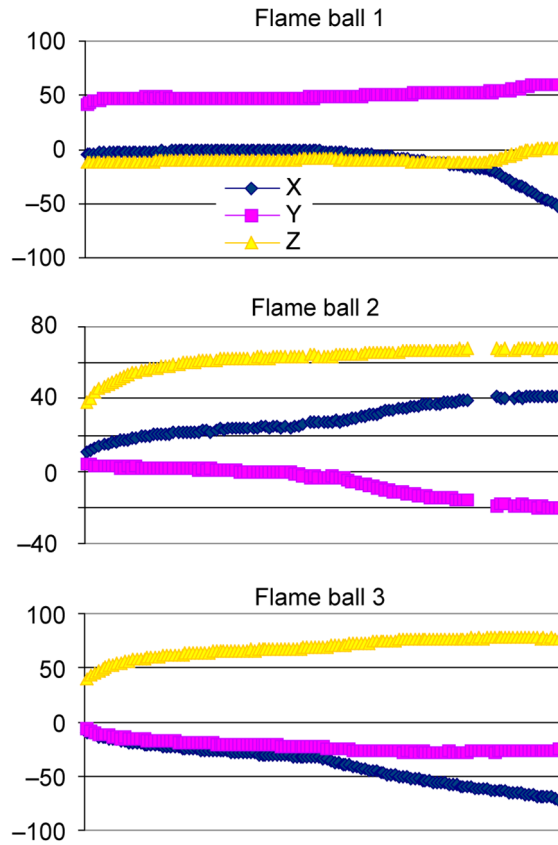


Figure 11.—Three-flame ball example listing the path of each flame ball.

TABLE 1.—3-FLAME BALL EXAMPLE—FLAME BALL 1

X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
-4.7033	41.4913	-11.7937	-1.1647	47.3335	-9.9012	-9.1532	51.1177	-10.8863
-4.3665	43.2356	-12.1944	-0.7388	47.2008	-9.914	-9.4622	51.3726	-11.0485
-3.9238	44.1074	-12.1982	-0.9432	47.2365	-9.7174	-10.0796	51.5342	-11.1106
-3.9211	45.118	-11.9903	-0.7348	47.0134	-9.7836	-10.3748	51.5239	-11.099
-3.6528	45.6306	-12.1516	-0.7384	47.2489	-9.5141	-10.4771	51.6735	-11.1678
-3.6485	46.1343	-12.0986	-0.5956	46.8747	-9.3056	-10.5411	51.587	-11.2802
-3.6985	46.6794	-11.8843	-0.9941	47.3899	-9.5807	-11.2156	51.9097	-11.5053
-3.4112	46.7731	-11.8015	-0.8303	47.205	-9.6169	-11.4353	51.8246	-11.3879
-3.0084	46.7907	-11.921	-0.8281	47.2103	-9.4918	-11.6773	51.8121	-11.3306
-3.2457	47.0907	-11.7852	-0.6529	47.0624	-9.4841	-12.0712	52.0319	-11.466
-2.9504	47.2316	-11.4077	-0.7353	47.1375	-9.4918	-12.7635	52.2732	-11.5332
-2.4959	47.0113	-11.7437	-0.6456	47.0688	-9.3627	-12.7918	52.3478	-11.4962
-3.1713	47.6094	-11.4194	-0.9555	47.2494	-9.2966	-12.7631	51.9658	-11.5229
-2.6009	47.2868	-11.4596	-0.7827	47.2502	-9.5997	-13.4188	52.5188	-11.8125
-2.4816	47.3744	-11.2666	-1.0336	47.3185	-9.4978	-13.3418	52.249	-11.6966
-2.4662	47.4884	-11.3343	-0.4132	47.0848	-9.2425	-13.7487	52.1993	-11.5427
-2.3634	47.5362	-11.2105	-0.9201	47.4139	-9.0092	-13.7342	52.1232	-11.5071
-2.216	47.5058	-11.2915	-0.9679	47.4522	-8.9445	-14.6867	52.4417	-11.75
-2.3393	47.7732	-11.09	-0.7585	47.4254	-8.9558	-15.3053	52.6198	-11.4302
-2.1016	47.6681	-11.2016	-1.2887	47.783	-9.1223	-15.6344	52.5749	-11.2503
-2.3557	47.7375	-11.0654	-1.003	47.6087	-8.8185	-16.2648	52.7908	-11.2001
-1.9636	47.6809	-10.9761	-1.3526	47.8193	-8.9809	-16.8997	52.8938	-11.117
-2.3006	47.9002	-10.9846	-1.5201	48.0824	-8.9888	-17.4237	53.154	-11.0775
-1.7298	47.5042	-10.8523	-2.08	48.404	-9.0584	-17.6425	53.1488	-11.0337
-2.3137	47.8998	-10.9131	-1.9296	48.256	-8.8041	-17.7999	53.1107	-11.035
-1.8939	47.6932	-10.7219	-2.0716	48.323	-9.1128	-18.9948	53.2898	-10.278
-1.792	47.621	-10.7598	-2.554	48.5698	-9.1049	-20.0246	53.0884	-10.1549
-1.6854	47.5923	-10.562	-2.69	48.6056	-8.9003	-21.4952	53.3491	-9.3063
-1.685	47.5962	-10.4677	-2.8048	48.7095	-9.2704	-22.9772	53.7335	-8.8116
-1.5374	47.6058	-10.3734	-3.2523	49.1147	-9.1344	-24.4802	54.0272	-7.8811
-1.2999	47.5048	-10.3904	-3.3523	49.181	-9.2546	-25.8691	53.9054	-7.2886
-1.1896	47.3919	-10.3077	-3.7645	49.3114	-9.4071	-27.6972	54.36	-6.7319
-1.7239	47.6355	-10.4411	-3.7566	49.3089	-9.5403	-29.5119	55.1561	-5.4046
-1.4456	47.4207	-10.3471	-4.3734	49.4755	-9.4604	-31.362	56.2646	-4.0053
-1.551	47.5695	-10.3828	-4.2467	49.4401	-9.5614	-33.0647	56.7614	-3.1167
-1.0895	47.2755	-10.6151	-4.7212	49.49	-9.7043	-34.7239	57.5161	-2.3442
-1.2727	47.473	-10.1563	-4.8552	49.6759	-9.8812	-36.5777	58.1805	-1.7604
-1.3034	47.5814	-10.4638	-5.4995	50.0334	-9.6602	-38.1717	58.5827	-1.3224
-1.419	47.5411	-10.328	-5.4332	49.7982	-9.9501	-40.2471	59.0704	-0.9269
-1.164	47.3998	-10.2621	-5.8588	49.8944	-10.0768	-41.9432	59.6323	-0.4462
-0.8765	47.1096	-10.0979	-6.0885	50.0716	-10.2332	-43.6615	60.1569	0.022
-1.0837	47.4067	-10.2034	-6.5903	50.3949	-10.2195	-44.4039	59.7734	0.1001
-1.1674	47.4041	-10.1336	-6.731	50.4616	-10.5191	-45.9422	59.9971	0.4057
-1.2332	47.5213	-10.0069	-6.9934	50.4495	-10.2935	-47.0614	59.7813	0.6314
-1.0441	47.375	-10.0409	-7.2972	50.4696	-10.7218	-49.3372	59.7125	0.6742
-0.8603	47.2315	-9.9766	-7.5264	50.7674	-10.6859	-50.8147	58.9212	0.6115
-1.1687	47.4101	-9.9748	-8.4085	50.9595	-10.717	-53.1226	58.8868	0.8809
-1.0199	47.3436	-9.7723	-8.5049	50.9902	-10.9816			
-0.9982	47.2722	-9.6796	-8.6032	50.8664	-10.9951			

TABLE 2.—3-FLAME BALL EXAMPLE—FLAME BALL 2

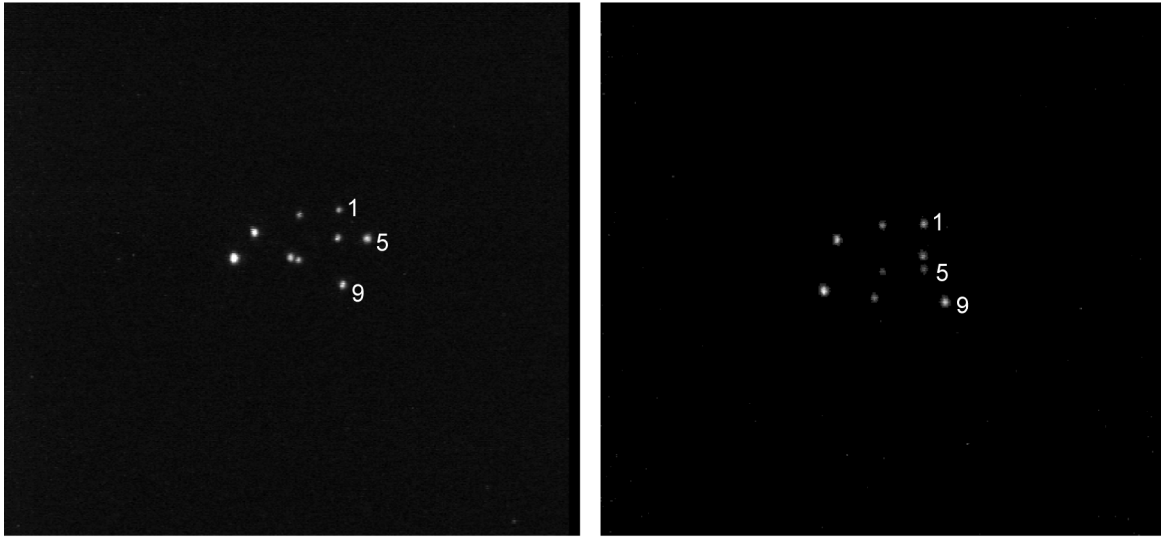
X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
10.5669	3.8053	37.8355	24.1324	-0.2291	62.9833			
11.7556	3.7036	40.8668	25.1038	-0.9609	63.7515	41.2096	-18.544	67.6046
12.8714	3.276	43.395	25.2511	-1.1509	63.7363	40.7848	-18.5077	67.194
13.5921	3.0157	45.5584	25.9282	-2.0894	63.2662	40.8986	-18.268	67.5192
14.6812	2.5527	46.9258						
14.9178	2.8661	48.3263	27.1972	-3.2506	64.0791	40.8442	-18.548	67.3179
15.707	2.6294	49.6447	27.0779	-2.8945	64.141	41.378	-18.9477	67.8576
16.261	2.4382	50.5183	27.4707	-3.1241	63.9345	40.4696	-18.2785	67.5664
17.0191	2.3105	51.6686	27.1516	-3.2148	63.8506	41.5214	-19.2238	67.6097
17.1767	2.16	52.1472	27.2848	-3.3682	63.9791	41.7227	-19.3012	67.679
17.5502	2.5217	53.1581	26.9627	-3.1059	63.8948	41.1104	-19.0309	67.6235
18.1032	2.3387	54.1537	27.7194	-3.6977	64.4542	41.7106	-19.8992	67.3304
18.3027	2.5517	54.7519	27.7058	-3.6199	64.452	41.2115	-19.4699	67.5613
19.0386	2.0487	55.2681	27.8428	-3.9273	64.5842	41.7337	-19.781	67.5259
18.9488	2.3164	55.5443	28.2395	-4.7095	64.5239	41.6642	-19.8681	67.7434
19.4734	2.1245	56.4724	29.0478	-5.5135	64.6755	41.3201	-19.8348	67.7671
20.0671	1.8141	56.9803	29.4987	-5.8465	65.118	41.6347	-20.1882	67.5845
20.0765	2.1324	57.2724	29.9766	-6.7471	64.9579			
20.2828	1.9532	57.7311	30.9364	-7.506	65.2863			
20.1921	2.1551	58.2283	31.158	-7.7759	65.3934			
20.6076	2.0211	58.4623	31.7858	-8.3873	65.7876			
21.3944	1.5669	59.2922	31.7455	-8.8299	65.4392			
21.1614	1.8299	59.4066	32.443	-9.2435	65.694			
21.3652	1.9245	59.6542	33.3172	-10.2113	65.8975			
21.5939	1.6577	59.8976	33.6197	-10.4001	66.2073			
22.0275	1.3664	60.028	33.8882	-11.0306	66.2068			
21.8953	1.5588	60.229	34.4894	-11.2915	66.1474			
22.1899	1.2695	60.8158	34.9206	-11.8774	66.3995			
22.4803	1.2907	61.2226	35.159	-12.1905	66.2451			
22.6485	1.0213	61.3513	35.631	-12.2169	66.6973			
22.0648	1.5127	61.531	35.5765	-12.4985	66.535			
23.0329	0.8881	61.6259	36.4937	-13.1927	66.5215			
23.346	0.6755	62.0376	36.5829	-13.5914	66.8362			
23.0786	0.9784	62.1105	36.8565	-13.8239	66.7254			
23.3153	0.5486	61.8821	37.1823	-14.1759	66.8502			
23.776	0.4632	62.4637	37.4606	-14.4895	66.9295			
23.9213	0.3538	62.5581	37.5765	-14.408	67.2145			
23.7298	0.1775	62.304	37.7109	-14.7251	67.1951			
24.3062	-0.3055	62.5316	37.8917	-14.9608	67.1076			
24.0312	0.0318	62.4174	37.9054	-14.9185	66.8822			
24.089	-0.1935	62.8306	38.4255	-15.4286	67.1504			
24.1244	-0.1457	62.9503	38.9577	-15.8991	67.3446			
24.4959	-0.2479	63.0761	38.772	-15.8226	67.2395			
24.5611	-0.3704	62.8245	39.5402	-15.9671	67.5504			
24.3395	-0.3831	62.7898						
24.8318	-0.8272	63.1557						
25.1268	-0.8024	63.5732						
24.2456	-0.3015	62.9641						
24.6987	-0.7146	63.1735						

Note: Blank row between data points represents incomplete track.

TABLE 3.—3-FLAME BALL EXAMPLE—FLAME BALL 3

X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
-9.5148	-7.0174	38.845	-30.4689	-21.9173	66.7494	-59.048	-27.5381	76.6894
-10.7623	-8.5491	42.476	-30.7196	-21.9727	66.8867	-59.3254	-27.6377	76.9353
-12.0128	-9.8434	45.194	-30.6837	-22.0774	67.2092	-59.8454	-27.5288	77.0107
-13.0736	-11.0167	47.4994	-31.0846	-22.0744	67.3502	-60.3325	-27.3717	77.1327
-13.7883	-11.9091	49.1608	-31.1868	-22.2717	67.6081	-60.699	-27.5065	76.9636
-14.6043	-12.3997	50.766	-31.3585	-22.6632	67.4257	-61.1596	-27.4649	77.168
-15.5665	-12.7964	51.7216	-31.3867	-22.7767	67.6701	-61.6283	-27.4444	77.0581
-16.3086	-12.9101	53.0675	-31.8327	-22.3898	67.4341	-61.9547	-27.4609	77.399
-16.4728	-14.0719	53.8539	-31.7187	-22.837	68.1087	-62.4771	-27.4514	77.2203
-16.9294	-14.7259	54.6901	-32.2271	-22.6549	67.9792	-62.8045	-27.7464	77.1002
-18.0201	-14.476	55.4697	-32.3245	-22.9648	68.0071	-63.3535	-27.1769	77.2922
-18.6211	-14.7319	55.9494	-32.7422	-22.6519	68.2224	-63.6592	-27.178	77.2086
-18.8875	-15.5298	56.9037	-32.6614	-22.8347	68.6138	-64.0217	-27.3442	77.2483
-19.3195	-15.8123	57.2144	-33.6553	-23.6355	68.9044	-64.5038	-26.9385	77.3114
-20.0418	-15.6829	58.0537	-34.787	-23.9538	69.3175	-64.9619	-26.9654	77.1383
-20.3553	-16.4452	58.6047	-35.9372	-24.2016	70.1772	-65.2186	-27.1115	77.2899
-20.748	-16.658	58.7229	-36.704	-24.368	70.5754	-65.5221	-27.1075	77.2726
-21.4728	-16.7188	59.4573	-37.6745	-24.8728	70.9123	-66.3115	-26.6451	77.4417
-21.4988	-17.2338	59.6736	-38.7025	-24.9148	71.2658	-66.8549	-26.3358	77.3892
-22.0112	-17.5337	59.9584	-39.7102	-25.1963	71.4201	-67.2153	-26.776	77.1615
-22.3948	-17.6767	60.6251	-40.3593	-25.5876	71.886	-67.8944	-26.2672	77.1706
-22.7378	-17.6186	61.013	-41.2159	-26.0497	71.9604	-68.4761	-26.1398	77.002
-23.163	-18.1046	61.2431	-42.1661	-26.054	72.0511	-68.4916	-26.2215	77.0781
-23.4324	-18.2366	61.7693	-42.9967	-26.2518	72.0933	-69.1061	-26.1897	76.8332
-23.5715	-18.6119	61.9614	-43.7512	-26.5082	72.3285	-68.882	-26.6081	77.0902
-24.1715	-18.5834	62.1967	-44.6351	-26.9364	72.4313	-70.3335	-25.8715	76.8753
-24.3385	-18.8244	62.6746	-45.0706	-27.0007	73.6838	-71.7397	-25.2139	77.015
-24.7782	-19.2655	62.5437	-45.8016	-26.8298	73.9641			
-25.1956	-19.4454	63.3578	-46.5333	-26.929	74.2796			
-25.4025	-19.4545	63.6705	-47.2029	-26.9098	74.4647			
-25.8179	-19.7885	63.4478	-47.8834	-27.0084	74.6664			
-26.0481	-19.8834	63.8167	-48.8319	-26.9012	74.8444			
-26.3193	-19.9064	64.2116	-49.3488	-26.9848	74.984			
-26.5405	-20.1825	64.5446	-49.8892	-27.3078	75.2867			
-26.7117	-20.2295	64.4433	-50.6368	-27.544	75.2794			
-27.2245	-20.4628	64.3629	-51.2484	-27.4355	75.5806			
-27.0947	-20.5578	64.8691	-51.9356	-27.4297	75.5193			
-27.4109	-20.9308	65.0813	-52.4039	-27.7534	75.646			
-27.758	-20.7973	65.3025	-53.0141	-27.5707	75.8031			
-28.2877	-20.7602	65.2261	-53.7449	-27.5144	76.0774			
-28.1503	-21.2452	65.8165	-54.0868	-27.907	76.2194			
-28.5688	-21.1298	65.6367	-54.5451	-27.7109	76.2809			
-28.9499	-21.2771	65.7451	-55.2001	-27.6658	76.1712			
-29.1327	-21.2467	66.2216	-55.7605	-27.8047	76.2429			
-29.2941	-21.4818	65.9538	-56.3529	-27.7012	76.3637			
-29.5245	-21.5737	66.3831	-56.6912	-28.0563	76.5113			
-29.5388	-21.9561	66.6862	-57.447	-27.4839	76.6314			
-30.1309	-21.4393	66.5843	-57.8922	-27.6526	76.6861			
-30.1229	-22.0025	66.6897	-58.328	-27.5249	76.9356			





Left view

Right view

Figure 12.—Nine-flame ball example.

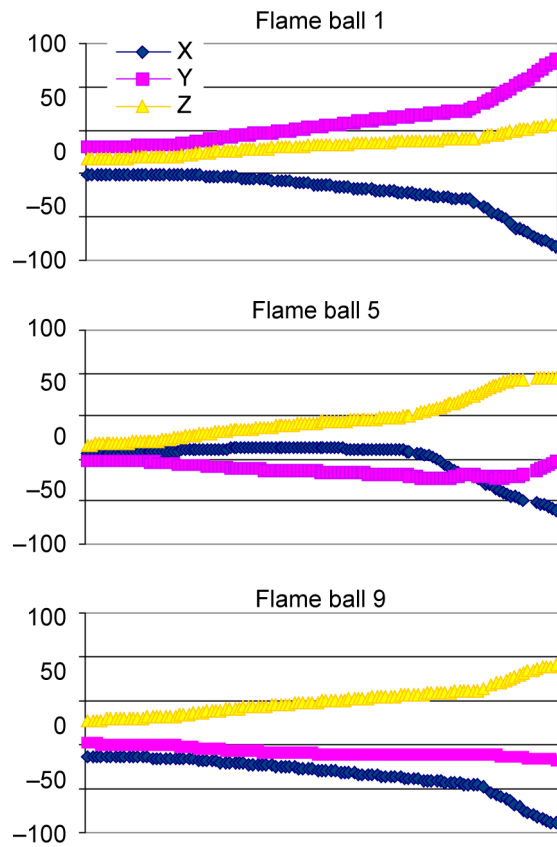


Figure 13.—Nine-flame ball example listing the path of flame balls 1, 5, and 9.

TABLE 4.—9-FLAME BALL EXAMPLE—FLAME BALL 1

X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
-2.2003	29.951	16.4428	-12.6645	54.5856	32.7534
-2.0774	30.1957	16.6708	-13.3496	55.1863	32.9997
-2.1281	30.5788	16.597	-13.8148	55.9935	33.2453
-1.9712	30.5967	16.8996	-14.2662	56.4905	33.5267
-1.9846	30.7595	17.1641	-14.8309	57.0599	33.8113
-2.078	30.9132	17.3251	-15.2179	57.676	34.0678
-1.9839	31.1199	17.5256	-15.9425	58.4299	34.1706
-1.9588	31.2415	17.6572	-16.383	58.9675	34.4653
-1.9553	31.5182	17.8826	-16.8886	59.7352	34.7018
-1.9522	31.5213	17.9511	-17.2744	60.353	34.9607
-1.9459	31.8011	18.245	-17.8555	60.8046	35.1794
-1.9053	32.1187	18.2799	-18.4624	61.4095	35.2713
-1.9061	32.1186	18.3117	-18.8267	61.842	35.7485
-1.7857	32.3648	18.6375	-19.4436	62.5613	35.7817
-1.682	32.4925	18.7417	-19.8969	63.3289	35.9349
-1.5742	32.4542	18.734	-20.5078	63.7099	36.248
-1.7149	32.7265	18.932	-20.8603	64.4073	36.4823
-1.7599	32.8503	19.2318	-21.4956	64.7812	36.6711
-1.5357	32.8619	19.234	-21.8293	65.3657	36.879
-1.9313	33.3571	19.5251	-22.3188	65.8649	37.1512
-1.792	34.0839	20.2786	-22.9537	66.4715	37.2777
-1.7233	34.7271	21.0283	-23.6306	67.208	37.6162
-1.8692	35.7435	21.6304	-24.2198	67.7807	37.8093
-1.8698	36.3051	22.3465	-24.7206	68.247	38.101
-2.3475	36.9917	22.8191	-25.2746	68.86	38.2081
-2.378	37.7066	23.4951	-25.734	69.3981	38.3243
-2.8158	38.5528	24.0886	-26.2033	69.8226	38.5692
-2.8464	39.1821	24.4618	-26.885	70.5625	38.8095
-3.1441	39.8415	25.029	-27.3594	71.1045	39.0662
-3.1828	40.555	25.5706	-27.8281	71.6154	39.27
-3.6504	41.4726	25.8869	-28.3259	71.9992	39.4501
-4.0372	42.1267	26.442	-28.7937	72.4296	39.7279
-4.2226	42.7491	26.7459	-29.5919	73.1305	39.9789
-4.7646	43.5058	27.1101	-29.933	73.7601	40.1841
-5.0676	43.9697	27.5203	-32.9008	76.3166	40.8578
-5.3114	44.6294	27.9093	-38.2896	81.5354	42.9191
-5.7129	45.2778	28.1892	-41.1108	84.2739	43.7116
-6.1732	45.8481	28.571	-44.1639	86.8067	44.4686
-6.1834	45.7421	29.0409	-46.8293	89.4734	45.5081
-6.7295	46.1846	29.1324	-49.9553	92.3463	46.3616
-6.9841	46.6423	29.2573	-52.6618	94.8577	47.1544
-7.4306	47.3313	29.6006	-57.2232	98.3504	48.0644
-7.93	48.0596	30.0653	-62.2202	101.8027	49.1799
-8.8481	48.9155	30.2358	-63.906	103.4469	50.9128
-9.0372	49.6523	30.3266	-66.2535	106.0944	51.2008
-9.1645	50.0062	30.6833	-68.9406	109.2235	51.9175
-9.7301	50.6503	30.9796	-71.704	112.8583	52.839
-10.2591	51.4553	31.3624	-75.2743	117.8704	53.731
-10.7675	52.1824	31.6885	-77.7529	121.2889	53.4885
-11.2887	52.7937	32.0852	-77.9566	124.0232	54.8715
-11.7566	53.3636	32.264	-80.6406	127.263	55.8071
-12.2518	53.9309	32.4482	-84.4242	131.3436	56.7102

TABLE 5.—9-FLAME BALL EXAMPLE—FLAME BALL 5

X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
6.8558	-2.3052	16.8634	12.9203	-13.3507	37.5992	-16.4157	-21.095	67.3837
6.7988	-2.5759	16.8946	12.9094	-13.6939	37.8863	-18.4792	-19.4624	69.5509
7.1456	-2.5826	17.2402	12.9959	-13.8398	38.2375	-19.7483	-19.2272	70.3575
7.0941	-2.6949	17.5047	13.1144	-14.1373	38.671	-19.2919	-18.6457	72.9375
7.1942	-3.0306	17.5705	12.9118	-14.3741	39.0111	-21.2698	-19.636	74.7126
7.1399	-3.0655	17.9055	12.8512	-14.4878	39.4962	-24.4121	-20.256	76.5814
7.5016	-3.0724	18.1781	12.9098	-14.6378	39.5743	-26.9205	-20.8865	78.2856
7.523	-3.2608	18.2485	12.8095	-14.9064	40.064	-29.4511	-21.0991	80.4868
7.4623	-3.4496	18.5789	12.7909	-15.0581	40.3783	-31.5365	-21.7343	82.5495
7.5824	-3.4763	18.7139	12.6583	-15.099	40.7866	-33.6833	-22.1107	84.3316
7.8267	-3.3739	19.1201	12.6393	-15.3647	41.1432	-35.9591	-22.5964	85.9998
7.7242	-3.6885	19.082	12.668	-15.3615	41.4878	-37.0992	-22.3904	87.4387
7.707	-3.4162	19.3113	12.7743	-15.4279	41.9245	-39.756	-22.8309	88.8178
8.0293	-3.7349	19.4979	12.6797	-15.7736	42.3779	-41.7474	-22.3877	90.0496
8.0737	-3.7629	19.8254	12.4898	-15.855	42.749	-43.5465	-22.1615	91.1084
8.1509	-3.7568	19.8636	12.4164	-16.0829	43.103	-45.2988	-21.7018	91.8939
8.258	-3.9345	20.1651	12.2816	-16.1234	43.5107	-46.6454	-20.5826	92.3481
8.3268	-4.0788	20.3664	12.3614	-16.4223	43.6707	-48.0607	-19.6285	92.8223
8.4903	-3.9087	20.6436	12.2962	-16.5368	44.0166	-52.151	-13.5482	93.8659
8.4578	-4.2137	20.8467	12.3435	-16.5709	44.4376	-52.982	-11.7651	94.0355
8.7816	-4.6731	21.6889	12.0574	-16.768	44.6679	-53.9152	-9.2521	94.0212
9.1645	-5.2845	22.6613	11.9853	-16.9595	45.0484	-54.9752	-7.0088	94.31
9.4266	-5.5225	23.3401	11.9972	-17.1058	45.2348	-58.5181	-4.6251	95.0106
9.6288	-6.0199	24.249	11.7964	-17.2623	45.708	-59.9607	-1.8127	95.2823
9.9095	-6.4449	25.0451	11.6245	-17.4567	45.9418			
10.1302	-6.725	25.6637	11.6755	-17.6047	46.2295			
10.3148	-7.0437	26.3492	11.4305	-17.9146	46.4945			
10.6615	-7.2814	26.9031	11.5046	-17.8293	46.9216			
10.9044	-7.4091	27.5501	11.2935	-18.0654	46.9755			
11.1007	-7.7266	28.3052	11.1335	-18.2151	47.2139			
11.3131	-8.1614	28.9023	11.0446	-18.2484	47.4902			
11.3763	-8.4531	29.4558	10.8233	-18.2916	47.8166			
11.5108	-8.7413	30.0829	10.8415	-18.6246	48.041			
11.3942	-8.9293	30.555	10.7501	-18.8923	48.3495			
11.5557	-9.3321	31.1208	10.667	-19.035	48.7344			
12.0516	-9.5262	31.6515	10.1157	-19.3824	49.4462			
12.151	-9.7823	32.0739	9.8694	-19.7368	49.6286			
12.2258	-10.0752	32.6286	8.9659	-20.5039	50.7465			
12.6885	-11.1149	33.1976	6.9264	-21.9316	53.4015			
12.6366	-11.8426	33.3917	5.8029	-22.6593	54.419			
12.6689	-12.1043	33.7043	4.4735	-23.3451	55.6705			
12.6704	-12.251	34.185	3.1153	-23.8631	56.826			
12.6891	-12.3592	34.7077	1.7124	-23.9413	58.1176			
12.7129	-12.3534	35.0476	0.0112	-24.2276	59.2504			
12.7438	-12.4633	35.3619	-3.5157	-24.3284	60.3759			
12.9835	-12.6768	35.7222	-8.3349	-24.2196	61.4391			
12.9227	-13.1345	36.2503	-10.1506	-24.182	63.4633			
12.9368	-13.2072	36.5242	-11.9619	-23.2377	64.0696			
12.8736	-13.2047	37.0348	-14.0253	-21.8892	65.4563			

TABLE 6.—9-FLAME BALL EXAMPLE—FLAME BALL 9

X [mm]	Y [mm]	Z [mm]	X [mm]	Y [mm]	Z [mm]
-13.8952	1.3663	27.2773	-28.916	-10.37	49.1181
-13.8104	1.3752	27.4722	-29.464	-10.5548	49.6073
-13.9832	1.2186	27.8802	-29.7827	-10.4122	49.9487
-14.202	1.052	28.0558	-30.3583	-10.6399	50.3998
-13.9884	0.9211	28.5156	-30.9117	-10.6677	50.83
-14.3571	0.7471	28.8099	-31.3436	-10.7317	51.1167
-14.5484	0.6991	28.9584	-31.8866	-10.835	51.6368
-14.349	0.757	29.2893	-32.523	-10.7539	51.9651
-14.584	0.5168	29.6562	-33.0184	-10.6227	52.3432
-14.4512	0.3751	29.8245	-33.5034	-10.6088	52.6866
-14.6429	0.0946	29.9998	-33.6512	-10.6766	53.2859
-14.5621	0.1043	30.2282	-34.345	-10.7597	53.5666
-14.7237	0.0226	30.5063	-34.8336	-10.9799	54.022
-14.7279	-0.2029	30.8543	-35.3309	-11.0488	54.2653
-14.8225	-0.284	30.9136	-35.9007	-10.9199	54.6313
-14.9233	-0.2469	31.194	-36.4956	-11.0303	55.014
-14.9055	-0.3216	31.3511	-36.8111	-11.0818	55.3734
-15.1184	-0.3692	31.4996	-37.3007	-11.1366	55.8618
-15.1104	-0.3263	31.8467	-37.8072	-11.2387	56.2855
-15.1609	-0.5175	32.0973	-38.3678	-11.4285	56.5732
-15.5493	-1.4873	33.1767	-38.8888	-11.4559	56.8736
-15.986	-1.8079	34.1277	-39.4318	-11.3184	57.3326
-16.4192	-2.5559	34.9433	-39.9821	-11.4994	57.8043
-16.7904	-2.8762	35.6732	-40.4815	-11.2371	58.243
-17.4663	-3.4522	36.3064	-40.9339	-11.4587	58.5405
-17.8322	-3.9242	37.2205	-41.3893	-11.5543	58.9661
-18.2972	-4.4081	37.8073	-41.9783	-11.4603	59.3526
-18.3847	-4.7086	38.4951	-42.5427	-11.6107	59.6376
-18.9226	-5.1657	38.9412	-43.0605	-11.6328	59.9954
-19.4065	-5.3779	39.6233	-43.4414	-11.4732	60.5354
-19.7646	-5.8932	40.2137	-43.9217	-11.7008	60.7623
-20.1218	-6.061	40.8096	-44.4226	-11.921	61.1717
-20.6272	-6.3988	41.2572	-45.0123	-11.9795	61.6998
-20.9518	-6.7976	41.7236	-45.4037	-11.9899	62.0715
-21.3595	-6.9745	42.1818	-46.0295	-11.9382	62.4158
-21.7251	-7.1468	42.583	-48.5988	-12.0482	63.9749
-22.2517	-7.4497	42.992	-53.6245	-12.4881	67.8888
-22.6339	-7.7724	43.608	-56.2204	-12.4967	69.5827
-22.8642	-8.8621	44.1544	-58.9238	-12.8301	71.4973
-23.3365	-9.3587	44.309	-61.6143	-13.1235	73.4469
-23.5028	-9.5952	44.6318	-64.3507	-13.4741	75.2779
-24.1186	-9.5974	45.0631	-67.1189	-13.7087	77.1359
-24.7539	-9.6351	45.4631	-71.0258	-13.8732	79.0677
-25.2417	-9.7052	45.8431	-75.7241	-14.582	81.1186
-25.6852	-9.7678	46.2615	-77.1892	-16.452	83.5973
-25.9937	-9.8208	46.6327	-79.2894	-16.4465	84.5218
-26.4436	-10.0386	47.1064	-81.3811	-16.5532	86.1278
-26.8395	-9.978	47.5956	-83.6177	-16.7466	87.8303
-27.3859	-9.9307	47.972	-86.4106	-16.3455	89.3807
-28.0887	-10.1279	48.4142	-88.9347	-16.4711	89.5668
-28.4961	-10.3048	48.8281	-89.0446	-17.2232	91.8084

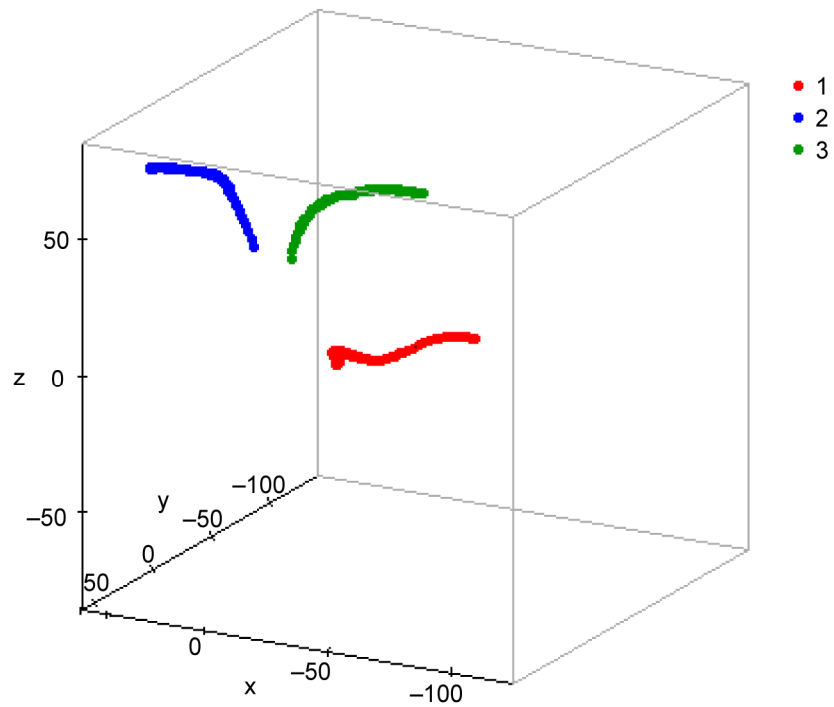


Figure 14.—Three-D scatter plot of three-flame ball example.

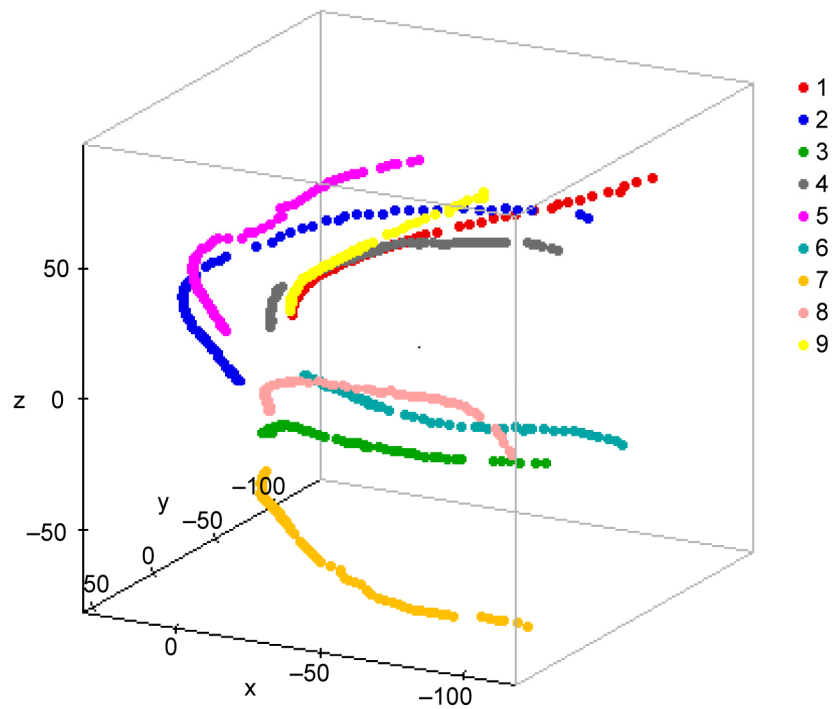


Figure 15.—Three-D scatter plot of nine-flame ball example.

## Summary

An SIV technique for analyzing the Structure of Flame Balls At Low Lewis-number (SOFBALL) experiment studying flame balls has been developed and described. The goal was to develop a technique to accurately calculate the 3-D position of a flame ball(s) during an experiment, which can be used as a direct comparison of numerical simulations. This technique is applicable to any experiment that involves tiny, stable, stationary or spherically-symmetrical combustion phenomena occurring in a gas mixture experiment.

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**REPORT DOCUMENTATION PAGE**

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OMB No. 0704-0188

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<b>1. REPORT DATE (DD-MM-YYYY)</b> 01-04-2008		<b>2. REPORT TYPE</b> Technical Memorandum		<b>3. DATES COVERED (From - To)</b>	
<b>4. TITLE AND SUBTITLE</b> A Stereo Imaging Velocimetry Technique for Analyzing Structure of Flame Balls at Low Lewis-Number (SOFBALL) Data				<b>5a. CONTRACT NUMBER</b>	
				<b>5b. GRANT NUMBER</b>	
				<b>5c. PROGRAM ELEMENT NUMBER</b>	
<b>6. AUTHOR(S)</b> McDowell, Mark; Gray, Elizabeth				<b>5d. PROJECT NUMBER</b>	
				<b>5e. TASK NUMBER</b>	
				<b>5f. WORK UNIT NUMBER</b> WBS 561581.02.08.03.16.02	
<b>7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)</b> National Aeronautics and Space Administration John H. Glenn Research Center at Lewis Field Cleveland, Ohio 44135-3191				<b>8. PERFORMING ORGANIZATION REPORT NUMBER</b> E-16404	
<b>9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)</b> National Aeronautics and Space Administration Washington, DC 20546-0001				<b>10. SPONSORING/MONITORS ACRONYM(S)</b> NASA	
				<b>11. SPONSORING/MONITORING REPORT NUMBER</b> NASA/TM-2008-215162	
<b>12. DISTRIBUTION/AVAILABILITY STATEMENT</b> Unclassified-Unlimited Subject Categories: 23, 07, and 35 Available electronically at <a href="http://gltrs.grc.nasa.gov">http://gltrs.grc.nasa.gov</a> This publication is available from the NASA Center for AeroSpace Information, 301-621-0390					
<b>13. SUPPLEMENTARY NOTES</b>					
<b>14. ABSTRACT</b> Stereo Imaging Velocimetry (SIV) is a NASA Glenn Research Center (GRC) developed fluid physics technique for measuring three-dimensional (3-D) velocities in any optically transparent fluid that can be seeded with tracer particles. SIV provides a means to measure 3-D fluid velocities quantitatively and qualitatively at many points. This technique provides full-field 3-D analysis of any optically clear fluid or gas experiment using standard off-the-shelf CCD cameras to provide accurate and reproducible 3-D velocity profiles for experiments that require 3-D analysis. A flame ball is a steady flame in a premixed combustible atmosphere which, due to the transport properties (low Lewis-number) of the mixture, does not propagate but is instead supplied by diffusive transport of the reactants, forming a premixed flame. This flame geometry presents a unique environment for testing combustion theory. We present our analysis of flame ball phenomena utilizing SIV technology in order to accurately calculate the 3-D position of a flame ball(s) during an experiment, which can be used as a direct comparison of numerical simulations.					
<b>15. SUBJECT TERMS</b> Computer vision; Combustion chamber; Image analysis; Pattern recognition					
<b>16. SECURITY CLASSIFICATION OF:</b>			<b>17. LIMITATION OF ABSTRACT</b>	<b>18. NUMBER OF PAGES</b>	<b>19a. NAME OF RESPONSIBLE PERSON</b>
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