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An Assessment of NASA Aeropropulsion Technologies—A System Study

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<u>Abstract</u>

Aviation industry's robust growth rate has given rise to growing concerns about the contribution that aviation emissions will make to local air quality and global climate change. Over the last several years, NASA has been engaged in the development of aeropropulsion technologies with specific objectives to reduce aircraft emissions. A system analysis was performed to evaluate the potential impact of these propulsion technologies on aircraft CO₂ (directly proportional to fuel burn) and NO_x reductions. A large subsonic aircraft, with two 396-kN thrust (85,000-pound) engines was chosen for the study. Performance benefit estimates are presented for each technology, with a summary of potential emissions reduction possible from the development of these technologies. The results show that NASA's aeropropulsion technologies have the potential to significantly reduce the CO₂ and NO_x emissions. The results are used to support informed decision-making on the development of aeropropulsion technology portfolio for CO₂ and NO_x reductions.

Introduction

Because of aviation industry's rapid growth rate, there is increasing concern over local air quality and global climate change impacts of air transportation. In 2003, the transportation sector accounted for about 27% of total US greenhouse gas emissions, with aircraft contributing 9% of the transportation sector total.¹ Because of strong growth in demand, aviation is projected to contribute an increasingly larger share of CO_2 and NO_x , against a background of emissions reductions from many other sources.² If not addressed, environmental impacts may well be the fundamental constraint on air transportation growth in the 21st century.

Improvements in propulsion system technology have continuously reduced the amount of emissions generated from aircraft over the past fifty years, and are expected to continue to do so to minimize the effect of aviation growth.³ Over the last several years, NASA has been engaged in the development of aeropropulsion technologies with specific objectives to reduce aircraft emissions. These technologies feature weight-reduction and/or efficiency improvement to specifically reduce fuel consumption (and hence CO_2), and improved combustor design to reduce NO_x emissions. Two specific development projects are described herein. They are the NASA Ultra Efficient Engine Technology (UEET) project and Intelligent Propulsion System (Propulsion 21) Technology project.

A probabilistic system assessment is performed to quantify the potential of these advanced technologies on aircraft CO_2 and LTO (landing and takeoff) NO_x reductions. The statistical approach quantifies the uncertainties inherent in these new propulsion technologies and their influence on the likely outcomes of engine performance. Consequently, it provides additional insight into the risks associated with new technologies, which are often needed by the decisionmakers to determine the benefit and return-oninvestment of new propulsion technologies.

UEET Project

The *UEET* project was designed to develop advanced propulsion and propulsion/airframe integration technologies with specific objectives to reduce aircraft CO_2 (or fuel burn) and NO_X , relative to state-of-the-art systems. Initially, the technology portfolio included adaptive and control technologies, which were later book-kept under the *Propulsion 21* project. Its most-recent portfolio featured advanced aeropropulsion technologies that included:

Tech no.	Technology name
tech-1	Advanced low NO _x combustor
tech-2	Highly loaded compressor technology
tech-3	Highly loaded high-pressure turbine
	system
tech-4	Highly loaded low-pressure turbine system
tech-5	Ceramic matrix composite (CMC) turbine
	vane
tech-6	CMC combustor liner
tech-7	Low conductivity ceramic thermal barrier
	coating (TBC) for turbine airfoils
tech-8	Advanced turbine airfoil and disk alloys

These technologies are described in Table 1.

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Propulsion 21 Project

The Intelligent Propulsion System Technology (*Propulsion 21*) project focused on developing adaptive technologies that would enable commercial gas turbine engines to reduce fuel burn, produce fewer emissions and less noise while increasing reliability. The primary classes of adaptive technologies are flow control, structural control, combustion control, and also enabling technologies that are applicable to each. The entry into service date for most of these technologies was targeted for 2008 to 2012. The project featured adaptive technologies that included:

Tech no.	Technology name
tech-9	Active tip-clearance control for fan
tech-10	Active tip-clearance control for high-
	pressure compressor (HPC)

- tech-11 Active tip-clearance control for highpressure turbine (HPT)
- tech-12 Active tip-clearance control for lowpressure turbine (LPT)
- tech-13 Active flow control for LPC
- tech-14 Active flow control for HPC
- tech-15 Turbine aero-thermal and flow control for HPT and LPT
- tech-16 Active combustion control for lean direct injection (LDI) combustor
- tech-17 Smart fan containment system
- tech-18 High-temperature wireless data communication technology

These technologies are described in Table 2.

Analysis Approach and Procedures

Expert Opinion Elicitation

Expert opinions are an appropriate means of decision support when the scientific research contains few high-quality scientific studies and a valid research synthesis cannot be conducted-a situation that often occurs during the early or "emerging" phase of a technology. An effective expert opinion elicitation process is crucial for performing assessment of emerging technology. More details on the utilization of expert opinion can be found in References 4 and 5. For the current assessment, an expert opinion elicitation process based on the Delphi method⁶ is used to elicit opinions from the NASA technologists identified as the domain experts for each of the technologies. The Delphi method is a structured process for collecting and distilling knowledge from a group of experts by means of a series of questionnaires and interviews interspersed with controlled opinion feedback. The focus of the elicitation is to identify the applicable set of propulsion technologies for the vehicle of interest, gather the required information, and compile the data necessary for the system analysis.

The Beta Distribution

Based on the information obtained from the technologists, the 3-point estimates (maximum, minimum, and most-likely values) of the impacts (positive and/or negative) for each of the technologies are quantified. They are summarized in Tables 3 and 4.

For the current assessment, the beta distribution is used to quantify the uncertainties. In practice, in the absence of real measured data, one should try different distributions to see if the results change significantly. If they do, more expert opinions are needed.

A four-parameter beta distribution is created for each of the technologies. The probability density function (PDF) of the beta distribution is:

$$f(x) = \frac{1}{B(p,q)} \frac{(x-a)^{p-1}(b-x)^{q-1}}{(b-a)^{p+q-1}} \tag{1}$$

and the cumulative density function (CDF) is

$$CDF(t) = \frac{1}{B(p,q)} \int_{0}^{t} y^{p-1} (1-y)^{q-1} dy$$
 (2)

with the transformation

$$t = \frac{(x-a)}{(b-a)}$$

where the parameters a and b are the minimum and maximum values of the variable x, respectively; p and q are the distribution shape parameters and B is the beta function defined by

$$B(p,q) = \frac{\Gamma(p) \cdot \Gamma(q)}{\Gamma(p+q)} = \int_{0}^{1} t^{p-1} (1-t)^{q-1} dt$$
(3)

The shape parameters p and q depend on whether the mode (most-likely value) is to the left or right of the midrange. They are determined using the method described in Reference 7. These three equations are solved numerically, and are coupled with the Fast Probability Integration (FPI) computer code.⁸ Together, they are used to perform the probabilistic system simulation of the propulsion technologies.

System Analysis

In an era of shrinking development budgets and resources, a system analysis, performed in the early stages of a technology program, is critical to the successful development of new aeronautics technologies. It assesses the impact of a new technology on the aircraft system, in terms of the metrics such as fuel burn, emissions and noise reductions, etc.

For the current assessment, the system analysis simulates the thermodynamic cycle using NPSS

Tech no.	Technology description
tech-1	Advanced low NOx combustor—a low NO _x emission combustor concept features lean burning concept.
tech-2	<i>Highly loaded compressor technology</i> —technology that will enable higher compressor stage work factors. Lower system weight, improved overall performance will result in lower fuel burn and lower CO ₂ .
tech-3	<i>Highly-loaded high-pressure turbine (HPT) system</i> —technology that will allow reduction in number of turbine stages and hence reduction part counts and cooling air requirements, which will result in CO ₂ (or equivalent fuel burn) reduction.
tech-4	<i>Highly-loaded low-pressure turbine (LPT) system</i> —technology covers development of LPT and aggressive transition duct. Both of these technologies use flow control technique and will reduce number of LP stages.
tech-5	<i>Ceramic matrix composite (CMC) turbine vane</i> —CMC that will allow HPT vanes to operate at significantly higher turbine inlet temperature (hence reduce the cooling), which will result in CO ₂ reduction.
tech-6	<i>CMC combustor liner</i> —CMC technology that will allow combustor liners to operate at higher liner temperatures, which will result in NO_x reductions.
tech-7	<i>Low conductivity ceramic thermal barrier coating (TBC) for turbine airfoils</i> —TBC that will allow turbine airfoils to operate at significantly higher temperatures, which will result in CO ₂ reduction.
tech-8	Advanced turbine airfoil and disk alloys—
	 (1) light-weight single crystal super-alloy with improved temperature capability that will allow turbine blades and vanes to operate at higher operating temperatures, which will result in CO₂ reduction. (2) dual microstructure nickel base super-alloy turbine disks which can be tailored to optimize the disk behavior in high-temperature environment.

Table 1: Description of UEET Technologies

Table 2. Descrip	ntion of Intellige	ent Propulsion	System (Pro	mulsion 21)	Technologies
Table 2. Desell	phon of micing	int i ropuision	System (170	puision 21)	reennoiogies

Tech no.	Technology description
tech-9	Active tip clearance control applied to the fan casing—this technology has an estimated gain on fan efficiency. The fan casing is constructed with shape memory alloy (SMA) and actively controlled through electric heating. A weight increase is assumed for the casing.
tech-10	Active tip clearance control applied to the high-pressure compressor (HPC) casing—this technology has an estimated increase on HPC efficiency. The clearance control, utilizing SMA, is added to all stages.
tech-11	<i>Active tip clearance control applied to the high-pressure turbine (HPT)</i> —the SMA material is envisioned to be applied to the casing. The turbine is sufficiently hot enough that the SMA material would be passively controlled by the temperature difference between takeoff and cruise. This technology's primary benefit is an efficiency increase for the HPT of a deteriorated engine.
tech-12	<i>Active tip clearance control applied to the low-pressure turbine (LPT)</i> —this technology has the same properties and benefits as the one for the HPT.
tech-13	<i>Active flow control applied to LPC</i> —active and passive flow control technology to enable higher LPC blade loading, improved compressor efficiency and operation stability.
tech-14	Active flow control applied to HPC—this technology has the same properties and benefits as the one for the LPC.
tech-15	<i>Turbine aerothermal and flow control technology for HPT and LPT</i> —to develop flow control schemes in turbines to enable safer operation of highly loaded blades in high/low pressure components.
tech-16	Active combustion control technology for lean direct injection (LDI) combustor—provides closed loop, dynamic control of fuel injection, fuel air mixing, and staging of fuel sources. It focuses on 3 areas: combustion instability control, burner pattern factor control, and emission minimizing control. The technology is focused primarily on NO _X reduction.
tech-17	<i>Smart fan-containment system</i> —smart material/structural concepts for improved (lighter) weight, impact damage tolerance, and noise-reducing fan containment case.
tech-18	<i>High-temperature wireless data communication technology</i> —electronics with a high-temperature capability (~600 °C) for wireless power transmission and data communication.



Figure 1: System analysis schematic.

(Numerical Propulsion System Simulation),⁹ engine weight estimation is done using WATE (Weight Analysis of Turbine Engines),^{10, 11} and aircraft mission sizing is done using FLOPS (FLight OPtimization System).¹² The system analysis schematic is shown in Figure 1.

The computer code NPSS is used to calculate engine thrust, specific fuel consumption and LTO NO_x emissions. The engine weight is calculated by the WATE code. The results from NPSS and WATE are used by FLOPS for performing airplane mission and sizing analyses, and ultimately calculate the CO_2 emission (or fuel-burn) based on a 5556-kilometers (3000 nautical miles) economic mission.

Probabilistic Analysis

In a system analysis that involves several design parameters, X_i , with uncertainties, it is often desired to find the probability of achieving response value (Z) below a critical value of interest Z_0 . This critical value can be used to form a limit state function g(X), which can be described as:

$$g(X) = Z(X_1, X_2, X_3, \dots, X_n) - Z_0$$
 (4)

where values of $g(X) \ge 0$ are undesirable. Here the objective would be to compute probability $P[g(X) \le 0]$. Given the joint probability density function $f_X(x)$ of the limit state function g(x), we can formulate the limit-state probability $P[g \le 0]$ as

$$P = P[g(X) \le 0] = \int_{\Omega} \dots \int_{\Omega} f_X(x) dx$$
 (5)

where Ω describes the domain of integration. This multiple integration is, in general, very difficult to integrate analytically. Many approximation methods, such as Monte Carlo simulation, have been developed to evaluate the equation (5). For large-scale high fidelity problems, the inefficiency of Monte Carlo

simulation renders it impractical for use. Many efficient methods have been developed to alleviate the need for Monte Carlo simulation. These methods include the first and second- order reliability method (FORM and SORM),¹³ the advanced mean value family of methods (AMV),¹⁴ and the response surface method (RSM).¹⁵ These methods replace the original deterministic model with a computationally efficient analytical model in order to speed up the analysis.

For more than a decade NASA Glenn has been engaged in developing efficient probabilistic methods. As a result of this intensive effort, the computer code, FPI (fast probability integration), was developed to solve a large class of engineering problems. FPI was developed by Southwest Research Institute for NASA Glenn.¹⁶ It offers several techniques to find the probability of a given limit state function value for the response function. For the current assessment, an advanced first-order reliability method is used. This method, based on the most-probable-point (MPP) concept frequently used in structural reliability analysis, is one of the several methods in the FPI code. The role of FPI is to perform probabilistic analysis utilizing the results generated by NPSS, WATE, and FLOPS. A schematic of the integrated approached is shown in Figure 2.



Figure 2: Fast probability integration input/output schematic.

LTO NO_x Emissions

The LTO (landing and takeoff) NO_x emissions are computed based on engine fuel flow and the combustor emission index (EI). Fuel flow itself is a strong function of power setting during the LTO cycle, which involves four different throttle modes mandated by the ICAO (International Civil Aviation Organization): 10% (takeoff), 85% (climb), 30% (approach), and 7% (idle). Time in mode is simulated as follows: 0.7 minute for takeoff, 2.2 minutes for climb, 4 minutes for approach,

(ar 72% LJ +38% F +1.66 p +20% F +20% F +28% L +28% L +28% L +28% L +28% L +28% K +389 K CMC 1 [*] +389 K CMC 1 [*] +43 K (temp. (r temp. (r temp. (r temp. (r))))
 +43 K (78 °R) HPT blade +43 K (78 °R) HPT blade temp. (reduce cooling flow -2.24% HPT blade & van +52 K (94 °R) LPT blade itemp. (reduce cooling flow -2.56% LPT blade and van
reduce cooing flow by +111 K (200 °R) HPT & and vane temp. (reduce
CMC 1 st stage HPT vane
+28% LPT loading +2 pts. adia. eff. +0.5% HPC bleed
+20% HPT loading
+38% HPC work factor –1.66 pts HPC poly. eff.
72% LTO NO _x reduction correlatio
Most-likely benefit (and/or most-likely penalty)

*Note: results of tech 8a and 8b are combined to show the benefit of advanced turbine airfoil and disk alloys technology

Large Subsonic Transport	Minimum benefit Most-likely benefit	and/or maximum penalty) (and/or most-likely penalty)	0 pt fan poly. eff., +0.50 pt. fan poly. eff.,	kg $(+25 \text{ lbs})$ eng. wt. $+12 \text{ kg} (+20 \text{ lbs})$ eng. wt.	2 kW (1.5 hp) power +0.75 kW (1 hp) power	irement requirement			5 pt HPC poly. eff., +0.40 pt HPC poly. eff.,	kg (20 lbs) engine wt. $ +9 \text{ kg} (15 \text{ lbs}) \text{ eng. wt.}$	5 kW (1 hp) power +0.37 kW (0.5 hp) power	irement requirement	5 pt HPT adia. eff. +0.90 pt HPT adia. eff	kg (20 lbs) engine wt. $+9$ kg (15 lbs) engine wt.	0 pt. LPT adia. eff. +0.10 pt. LPT adia. eff.	kg (20 lbs) engine wt. $+9$ kg (15 lbs) engine wt.	pt. LPC poly. eff +1.5 pt. LPC poly. eff		pt. HPC poly. eff +1.5 pt. HPC poly. eff	C (100°F) T41, +.25 pt. HPT +83°C (150°F) T41, +.5 pt. HPT	eff,	ce turbine cooling by 5%, reduce turbine cooling by 10%,	t. LPT eff. +1.5 pt. LPT eff.	tional 2% LTO NOx Additional 4% LTO NOx	ction, reduction,	C (20°F) T4 margin ,	kg (+25 lbs) eng. wt. $+12 kg (+20 lbs) eng. wt.$	IP power requirement +1.5 HP power requirement	6 fan case wt. –25% fan case wt.	kg (–105 lbs) engine wt. –77 kg (–170 lbs) engine wt.	
Technologies and Their Uncertainties for a	Maximum benefit	(and/or minimum penalty) (1.00 pt fan poly. eff., +0.0	9 kg (+15 lbs) eng. wt.	0.37 kW (0.5 hp) power +1.1	equirement			0.50 pt HPC poly. eff, +0.2	6 kg (10 lbs) engine wt. +12	0.37 kW (0.5 hp) power +0.7	equirement	1.00 pt HPT adia. eff +0.6	6 kg (10 lbs) engine wt. +12	0.20 pt. LPT adia. eff. +0.0	6 kg (10 lbs) engine wt. +12	2.0 pt. LPC poly. eff +1.0		2.0 pt. HPC poly. eff +1.0	222°C (400°F) T41, +1 pt. HPT +56'	dia. eff, eff,	educe turbine cooling by 25%, redu	2 pt. LPT adia. eff. +1 p	dditional 6% LTO NOx Add	eduction, redu	33°C (-60°F) T4 margin ,11°	9 kg (+15 lbs) eng. wt., +15	1 HP power requirement +2 F	50% fan case wt. –10°	113 kg (-250 lbs) engine wt48	
: Intelligent Propulsion System	Baseline	value	0.90 fan poly. eff., +	7435 kg (16392 lbs.) +	engine dry weight, +	74.5 kW (100 hp) power re	extraction total for the	system	0.90 HPC poly. eff., +	7435 kg (16392 lbs.)	engine dry weight, +	Ite	0.93 HPT adia. eff. +	+	0.93 LPT adia. eff. +	+	0.90 LPC poly. eff. +		0.90 HPC poly. eff. +	1449 °C (2640 °F) T41, +	23% of HPC flow used a	for turbine cooling re	+	LTO NOx -31.5% below A	1996 ICAO rule, re	7435 kg (16392 lbs.) -3	engine dry weight, +	+	2768 kg/m ³ (0.1 lbs/in ³) – case material density	7435 kg (16392 lbs.) –	engine dry weight
Table 4.	Technology		Active tip-clearance	control for fan					Active tip-clearance	control for HPC			Active tip-clearance	control for HPT	Active tip-clearance	control for LPT	Active flow control for	LPC	Active flow control for HPC	Turbine aero-thermal and	flow control for HPT and	T DT	LIT I	Active combustion control	for LDI combustor				Smart fan containment system	High-temperature wireless	data communication
	Technology	identification			tech-9					tech-10			toob 11	1 1 -11221		tech-12	toob 13	C1-11221	tech-14		toob 15	C1-11021			:	tech-16 ^{""}			tech-17		tech-18

and 26 minutes for taxi-ground idle. The sum of the emissions at these four conditions is used to determine the amount of NO_x emitted per LTO cycle. The calculation is:

LTO NOx =
$$\sum$$
 fuel flow x EINOx x time in mode (6)

The EI correlation used for the current calculation is based on the lean combustor flame-tube tests¹⁷ and is defined as:

$$EI_{NOx} = K(P_{t3})^{0.5945} exp[(T_{t3} - 459.67)(0.002867)] \times (FAR/delphi)^{1.6876} [(1 - P_{t4}/P_{t3})x100]^{-0.5651}$$
(7)

where

K technology constant

P_{t3} combustor inlet total pressure, psia

P_{t4} combustor exit total pressure, psia

T_{t3} combustor inlet total temperature, Rankine

FAR fuel air ratio

delphi 1 – fraction of combustor inlet air used for liner cooling

Results and Discussion

For the UEET technologies, the results of individual technology impacts on aircraft CO₂ emission, at 75% and 95% probability levels, are shown in Figure 3. They are relative to those of the current state-of-the-art 300-passenger airplane (baseline). They show that most of the technologies are beneficial toward reducing CO₂ emission, with tech-4 (highly-loaded LPT), tech-7 (low conductivity thermal TBC for turbine airfoil) and tech-8 (advanced turbine airfoil and disk alloys) show particular promise. Tech-2 (highly loaded compressor *technology*) has a negative impact on the CO₂ emission. The component-efficiency penalty associated with this technology increases the SFC (specific fuel consumption) significantly. The advanced low NOx



Figure 3: Individual *UEET* technology impacts on CO₂ emission.



Figure 4: Cumulative distribution function of CO₂ emission – from *UEET* technologies.



Figure 5: Individual *UEET* technology impacts on LTO NO_x emissions.

combustor technology (tech-1) shows no impact on CO_2 emission, but its target benefit is NO_x reduction which is shown below. Other technologies have minimal impact on CO_2 emission. Cumulatively at 95% probability level, the eight UEET technologies can potentially reduce CO_2 emission by 9.4%, as shown in Figure 4.

The results of individual technology impacts on LTO NO_x emissions, at 75% and 95% probability levels, are shown in Figure 5. They are relative to those of the current state-of-the-art 300-passenger airplane (baseline). They show that tech-1 (advanced low- $NO_{\rm x}$ *combustor*) has the dominant impact on the LTO NO_x emissions. Tech-2 (highly loaded compressor) has a negative impact on the LTO NOx. The componentefficiency penalty associated with this technology increases the SFC significantly, which also increases the LTO NO_x emissions. Cumulatively at 95% probability level, excluding tech-2, the seven UEET technologies can potentially reduce LTO NO_x emissions by 42% relative to the current baseline (or 73% reduction relative to 1996 ICAO standard), as shown in Figure 6.

For the *Propulsion 21* technologies, the results of individual technology impacts on aircraft CO_2 emission



Figure 6: Cumulative distribution function of LTO NO_x emission – from *UEET* technologies.



Figure 7: Individual *Propulsion-21* technology impacts on aircraft CO₂ emission.

are shown in Figure 7. They are relative to those of the current state-of-the-art 300-passenger airplane (baseline). They show that all of the adaptive technologies are beneficial toward reducing CO₂ emissions, with flow control technologies tech-15 (turbine aero-thermal and flow control for HPT and LPT) and Tech-14 (active flow control for HPC) show particular promise. For the structural control technologies, a large benefit is possible from the (advanced HPT tip-clearance tech-11 control technology). The impact of tech-9 and tech-10 (active tip-clearance control technologies for fan and HPC) are moderate. The tech-16 (active combustion control *technology*) shows relatively small CO₂ reductions, but its target benefit is NO_X reduction which is shown below. Other technologies have minimal benefit on CO₂ reduction. Cumulatively at 95% probability level, the ten adaptive technologies can potentially reduce CO₂ emission by 9.6%, as shown in Figure 8.

The results of individual technology impacts on LTO NO_x emission, at 75% and 95% probability levels, are shown in Figure 9. They are relative to those of the current state-of-the-art baseline. They results show that tech-16 (*active combustor control for LDI combustor*) provides the biggest benefit. Tech-14 (*active flow*)



Figure 8: Cumulative distribution function of CO₂ emission – from *Propulsion-21* technologies.





Figure 10: Cumulative distribution function of LTO NO_x emission – from *Propulsion-21* technologies.

control for HPC) and tech-15 (turbine aero-thermal and flow control for HPT and LPT) also provide significant benefit. These two flow-control technologies decrease the SFC significantly, which also decrease the LTO NO_x. Other technologies have minimal or no impact on the LTO NO_x emissions. Cumulatively at 95% probability level, the ten adaptive technologies can potentially reduce NO_x emission by 14.5%, as shown in Figure 10. All the *Propulsion 21* (adaptive) technology evaluations are based on new engines, using existing baseline engine design. The inclusion of engine degradation models will show significant additional emission-reduction benefits because adaptive technologies inherently compensate for many forms of degradation, such as erosion and wear.

Conclusions

A probabilistic system analysis has been performed to assess the impact of a variety of NASA aeropropulsion technologies on aircraft CO₂ and NO_x emissions. CO₂ reduction was modeled as directly proportional to reduced fuel burn. The results show that these technologies reduce fuel burn and emissions by reducing engine and aircraft weights, improving propulsion efficiency, improved combustor design and combustion control, and have the potential to significantly reduce aircraft CO₂ and NO_x emissions. As a group, the flow-control technologies are the most beneficial for CO₂ reduction. They also provide significant benefit for LTO NO_x reduction. Large benefits are also possible from the Highly-Loaded LPT and Low-Conductivity TBC technologies. For NOx reduction, the combustor and combustion control technologies show the biggest benefit.

Most of the technologies described are still under development, so the results presented are based on expert predictions of expected benefits and penalties. The fidelity of these assessments will continue to improve as more test data becomes available showing measured performance in relevant conditions. Also, the degree of difficulty (or cost) in technology development and implementation has not been considered in the current study. To prioritize the development of the most promising technologies for CO_2 and NO_x reductions, a cost-benefit analysis should also be performed.

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