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TETRAHYDROPHTHALIC ANHYDRIDES AS ADDITION CURING POLYIMIDE END CAPS: THERMAL ISOMERIZATION OF METHYLENDIANILINE 3,6-DIPHENYLTETRAHYDROPHTHALIC

BISIMIDES

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In-depth NMR studies confirm that heating a 1:2 mixture of *cis, cis, cis* 3,6diphenyltetrahydrophthalic anhydride (end cap 9c) with methylenedianiline at 316 °C initially yields the corresponding highly congested *cis, cis, cis* 3,6-diphenyltetrahydrophthalic bisimide 11, which is converted at this temperature to the observed product, the less hindered *trans, cis, trans* isomer 12.

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Introduction

Over the past decade, we have explored the mechanism of the thermal oxidative degradation of addition-curing polyimides, and have shown that it is the end cap which is responsible for much of the observed weight-loss.^{1, 2, 3} Further exploration focused on a variety of new end caps in the hope that they would prolong the useful lifetime of polyimide materials.^{4,5} We recently reported in this journal⁶ on our reevaluation of tetrahydrophthalic anhydrides 3 as such an end cap. In particular, the preferred Diels-Alder endo-addition of butadienes 1 with maleic anhydride 2 conveniently yields these anhydrides (3) in a *cis, cis, cis* configuration.^{7,8} When this anhydride is heated with methylenedianiline (MDA) to 204 °C, the primary product at this stage was bisimide 5, accompanied by a small amount (<2%) of the intermediate/precursor monoimide 4. Further heating of the bisimide to 371 °C in the presence of air, results in competitive crosslinking and aromatization. (Scheme 1). Under inert conditions, aromatization is inhibited and crosslinking is favored.

Scheme 1

what loss ? this mean?

We noted⁶ en passant that in the case of the 3,6-diphenyl analog 9c (equivalent to 3: $R=R^{n}=Ph$; R'=H in general Scheme 1), bisimidization with MDA is slowed by steric hindrance; indeed, the bisimide was the primary product only when the reaction mixture was heated to 316 °C. Noteworthy, however, is the fact the vinyl (H-4 and H-5) and bridgehead (H-1 and H-2) hydrogens in anhydride 9c and monoimide 10 resonate at 6.52 ± 0.03 and 3.67 ± 0.07 ppm, respectively (see Scheme 2). However, after heating to 316 °C, they are observed in the corresponding bisimide ca. 0.5 ppm upfield, at 6.01 and 3.18 ppm, respectively (see Scheme 2 and Table 1). These observations led us to suggest⁶ that this shift corresponds to a conversion of the initially formed highly congested *cis*, *cis*, *cis* bisimide 11 (with the phenyls and anhydride rings on the same face) to the less hindered *trans*, *cis*, *trans* isomer 12 (Scheme 2); this isomerization will, in turn, affect the diamagnetic anisotropy felt by the aforementioned hydrogens. We report herein several pieces of evidence which confirm this scenario.

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Scheme 2

Experimental

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Solution NMR spectra were obtained on a Bruker DMX-600 spectrometer, in CDCl₃ with TMS as the internal standard. Assignments were facilitated by COSY, NOESY, HMQC and HMBC experiments. The carbon numbering of the various compounds used in the spectral assignments is shown in Scheme 2. Infrared absorptions were determined with a Nicolet 510P FTIR. High-resolution mass spectra (HRMS) were run on a VG-Fison AutoSpecE High Resolution Spectrometer. The synthesis and spectral data for anhydride **9c**, monoimide **10** and bisimide **12** have been previously reported.⁶

Cis, Cis, Cis Methylenedianiline 3,6-Diphenyltetrahydrophthalic Bisimide (11). The title compound was prepared by refluxing *trans, trans*-1,4-diphenyl-1,3-butadiene (8, Aldrich, 1.55 g, 7.5 mmol) and 1,1'-(methylenedi-4,1-phenylene)bismaleimide (13, Aldrich, 1.07 g, 3 mmol) in *p*-xylene (25 mL) under nitrogen. The reaction was followed by TLC eluting with a 1:1 ethyl acetate/n-hexane solution. R_f values – 8: 0.675 (fluorescent); 11: 0.61; 12: 0.53; 13: 0.1. After 20 h of reflux, essentially all the bisimide had reacted. On cooling to room temperature, a small amount of precipitation was observed, which increased upon the addition of hexane (25 mL). After standing overnight in the refrigerator, the reaction mixture was filtered to yield a yellow solid (1.7 g, 2.2 mmol, 74% yield), which NMR showed to be a mixture of *cis, cis, cis* bisimide 11 and its *trans, cis, trans* isomer 12 in a 20:1 ratio. Pure product was obtained via column chromatography (silica, 50:1) eluting with a 1:1 ethyl acetate/n-hexane solution. The NMR resonances appear in Table 1; some splitting constants appear in Table 2, note e.

IR (KBr) 1778 and 1709 (imide C=O), 1602, 1508 (Ar) cm⁻¹; HRMS (DCI, CH₄) calcd $(C_{53}H_{42}N_2O_4, M^+)$ 770.3144, obsd 770.3110.

Isomerization of *Cis, Cis, Cis* Bisimide 11. A sample (70 mg, 0.091 mmol) of the above prepared bisimide 11, containing 5% 12, was dissolved in a dioxane solution (14 mL) containing conc. HCl (30% by volume) and stirred for 4 days. The progress of the isomerization was followed by TLC, eluting as above with a 1:1 ethyl acetate/n-hexane solution. The dioxane was diluted with CHCl₃ (10 mL) and water (10 mL), and solid K_2CO_3 was slowly added with stirring until the water phase turned basic. The organic phase was separated and washed with sat. NaCl solution, dried and rotary evaporated. The residue (60 mg, 0.078) was analyzed by NMR to reveal that the 11:12 ratio decreased from 20:1 to 5:1. The bisimides were accompanied

NTE KNOW ONE KNOW by a few percent of impurities, but these could not be identified. The 11:12 ratio similarly decreased when crude 11 was chromatographed on silica.

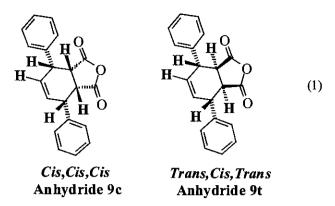
Results and Discussion

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We prepared the *cis, cis, cis* isomer^{7,8} **11** *via* a Diels-Alder reaction between diphenylbutadiene **8** and MDA bismaleimide **13** in refluxing p-xylene. The vinyl (H-4 and H-5) and bridgehead (H-1 and H-2) hydrogens in the bisimide **11** formed indeed resonate, as observed for the *cis, cis, cis* anhydride **9c** and monoimide **10**, at 6.49 and 3.59 ppm – suggesting that **11** too shares the *cis, cis, cis* configuration. Heating a sample of **11** to **316** °C for 30 minutes, converts it completely to bisimide **12**.

Further evidence as to the geometry of bisimides 11 and 12 comes from the NMR data, but here the argument is less straightforward. We had initially expected that the geometries and, hence vicinal ${}^{3}J_{HH}$ coupling constants for a *cis, cis, cis* configuration would be very different from that of its *trans, cis, trans* isomer. To our surprise, however, the multiplets for the relevant protons in the *cis, cis, cis* configured 9c and 11, as well as in (what we maintain to be) the *trans, cis, trans* 12, are actually quite similar, suggesting similar coupling constants.

In order to obtain some basic idea as to what to properly expect, we felt it useful to carry out *ab initio* calculations on models for **11** and **12**, namely the *cis, cis, cis* anhydride **9c** and its *trans, cis, trans* isomer **9t**, respectively (eq. 1).



Gaussian 03 *ab initio* calculations⁹ (performed at the B3LYP level using 6-31G* basis set) for the two anhydrides indicated that in each case the lowest energy structures are not symmetrical – but rather are a pair of enantiomeric conformers. However, each of these molecules should quickly flip back and forth between the two low energy enantiomeric conformers, providing a seemingly symmetrical NMR system at room temperature. (We note in this regard that the energy barrier for the equivalent interconversion process in cyclohexene¹⁰ is only 5.3 kcal/mol). Relevant dihedral angles from the *ab initio* calculations are provided in Table 2. Very similar geometries were then obtained with molecular mechanics calculations¹¹ (see Table 2), which can then be used in turn to predict NMR coupling constants. The latter were then compared to the data extracted from the observed spectra.

We note, however, that the actual vicinal proton-proton coupling constants (${}^{3}J_{\rm HH}$) are not trivial to determine from the spectrum, as the cyclohexene ring protons form an AA'MM'XX' spin system, with second-order multiplets. But since coupling constants between the bridgehead H-1,2 and the olefinic H-4,5 are expected to be small, the H-1,2 multiplets can be analyzed as part of a *pseudo*-AA'XX' system.¹²

The aforementioned similarity in the observed splittings for the different configurations can be understood as follows. For 9c, 9t and 11, the values of the vicinal coupling constants between the bridgehead hydrogens H-1 and H-2 (${}^{3}J_{1,2}$) are in excellent agreement with the calculated dihedral angle of *ca*. 40° (Table 2 and note e).¹³ Interestingly, the individual vicinal coupling constants (${}^{3}J_{1,6}$ and ${}^{3}J_{2,3}$) between the bridgehead hydrogens (H-1 and H-2) and the corresponding adjacent benzylic ones (H-3 and H-6) are actually quite different (respectively, 8.5 and 6.5 Hz in **9c**, and 11.3 and 0.5 Hz in **9t**). However, because of the rapid flipping described above, all we observe is their *averages*, which turn out to be quite similar (7.0 and 5.9 Hz) – and in good agreement with experimental results (6.5 and 5.7 Hz).

The other coupling constants involved (${}^{5}J_{3,6}$ and the averages of ${}^{4}J_{1,3}$ and ${}^{4}J_{2,6}$) are close to zero (0.0±0.3 Hz) in all cases, as expected.

As noted above, the chemical shift of the olefinic protons in the *cis, cis, cis* configured **9c** and **11** differ substantially from that of the *trans, cis, trans* **12**; nevertheless, these protons always appear as broad *ca.* 1.5 Hz triplets. The observed splitting is the algebraic average of four values.¹² The first two are the relatively small positive vicinal coupling constants (${}^{3}J_{3,4}$ and ${}^{3}J_{5,6}$ = *ca.* 3.5 Hz, see Table 2), while the other two are the relatively large <u>negative</u> values (*ca.* –1 Hz) expected for the allylic coupling constants. The latter result from the fact that the allylic protons are largely perpendicular to the planes of the double bonds.¹²

In summary, then, the values of **proton-proton** coupling constants for **9c**, **11** and **12**, while not unexpected, are too similar to be diagnostic of their respective configuration. We, therefore, turned to the vicinal **carbon-proton** interactions, examining the presence or absence of the relevant peaks in the two-dimensional HMBC spectrum. Because of symmetry, geminal C-H interactions also contribute cross-peaks, making a more quantitative analysis difficult. Nevertheless, Table 3 clearly indicates that the CH long-range coupling patterns fall into two groups: **9c** and **11**, on one hand, and **12**, on the other. This validates our assertion that the different groups are of different conformations: 9c and 11 share a cis, cis, cis configuration,

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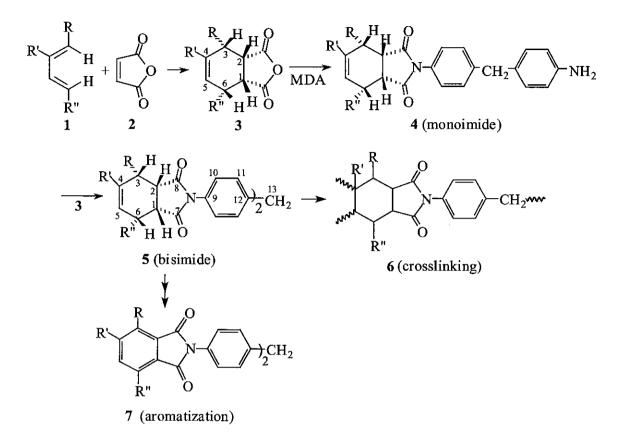
while 12 has a trans, cis, trans one.

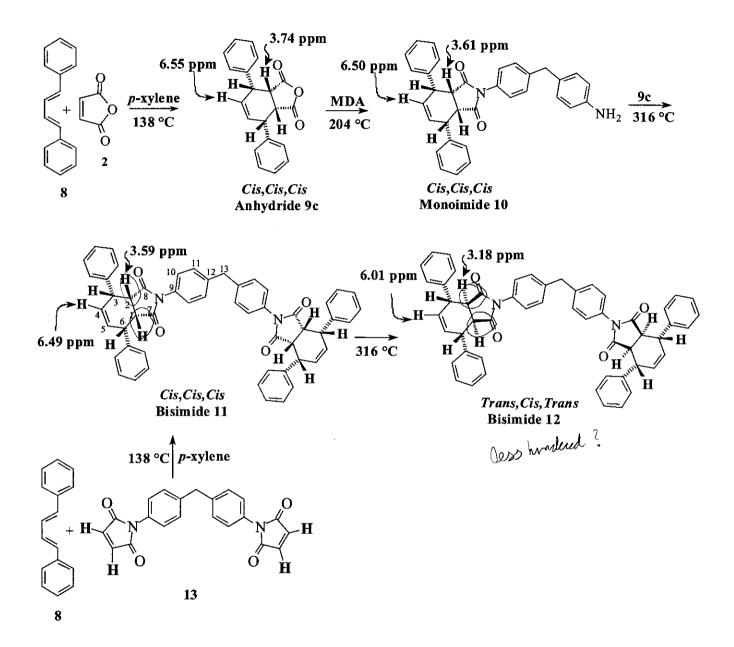
We close with the question of mechanism. We have suggested that enolization mediates this thermally initiated *cis-trans* isomerization. Indeed, when a sample of **11**, containing 5% **12**, was added to a dioxane solution containing conc. HCl (30% by volume) and stirred for 4 days, the **11:12** ratio decreased from 20:1 to 5:1. The **11:12** ratio similarly decreased when crude **11** was chromatographed on silica. It is likely that the steric crowding in **11** becomes particularly problematic at elevated temperatures (316 °C), where the rapidly vibrating phenyl groups knock into the carbonyl systems situated on the same face of the ring. It is the release of the steric blocking which is the driving force of the isomerization.

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Scheme 2: Preparation and Thermolysis of MDA 3,6-Diphenyltetrahydrophthalic Bisimides 11 and 12

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		9c		11	12		
	¹ H	¹³ C	¹ H	¹³ C	${}^{1}\mathbf{H}$	¹³ C	
1,2	3.74	47.47	3.59	46.38	3.18	45.98	
3,6	3.84	41.19	3.87	41.57	3.76	39.76	
4,5	6.55	132.06	6.49	131.25	6.01	129.87	
7,8	_	169.69	_	174.89	-	176.79	
ĩ	-	137.87	—	139.10		143.46	
0 ^a	7.38	128.63	7.37	128.29	7.32	128.01	
m ^a	7.43	128.72	7.37	128.87	7.35	128.82	
p ^a	7.36	127.67	7.30	127.10	7.27	127.11	
9	_	_	_	129.58	_	130.00	
10	-	_	6.86	126.02	7.24	126.17	
11	-	_	7.04	129.36	7.24	129.63	
12	_	_	_	140.48		140.69	
13	_	_	3.84	40.84	4.00	41.04	

 Table 1: NMR Chemical Shifts for Anhydride 9c and Bisimides 11 and 12.

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a. *i*, *o*, *m*, *p* refer to the phenyl group.

		Cis, Cis, Cis 9c				Trans, Cis, Trans 9t				
	dihedra	al angle ^a	$^{3}J_{\rm HH}$	av. ³	$J_{ m HH}$	dihedra	l angleª	${}^{3}J_{ m HH}$	av.	$^{3}J_{ m HH}$
H – H	ai ^b	mm°	mm°	mm°	NM R	ai ^b	mm°	mm°	mm°	NMR ^d
1 - 2	42	39	6.9		7.3 ^e	38	39	7.0		5.9
1 – 6	22	28	8.5	} 7.0	6.5 ^e	154	159	11.3	} 5.9	5.7
2-3	43	40	6.5) 7.0	0.5	100	94	0.5	J 3.5	5.7
3 – 4	80	72	3.0	} 3.7		64	58	3.8	} 3.3	
5-6	56	49	4.3) ^{3.7}		81	80	2.7) 5.5	
4 – 5	2	2				1	1			
. Absolute v	alues.		l .			l			[

Table 2: Calculated Dihedral Angles and Experimental ³J_{HH} Values.

a. Absolute values.

b. Ab initio.

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c. Molecular mechanics.

d. Since trans, cis, trans anhydride 9t was never obtained experimentally, we have compared its calculated data with the experimental NMR data for the analogous bisimide trans, cis, trans 12.6

e. For 11, ${}^{3}J_{1,2} = 6.3$, ${}^{3}J_{1,6} = 6.8$ Hz.

C – H	9c and 11	12
1-5		++
5 – 1	++	_
4 – 6	_	+
6 - 4	++	++
<i>i</i> – 1	_	+
<i>i</i> – 4	++	+

Table 3: ³J_{CH} Interactions from HMBC Spectra^{a,b}

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a. May include ${}^{2}J_{CH}$ interactions, see text; *i* refers to *ipso* carbon of the phenyl group.

b. Relative size of the ${}^{3}J_{CH}$ interaction observed: - none; + weak; ++ strong. The HMBC spectrum was optimized for a 10 Hz J_{CH}.

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• 11. PCMODEL version 7.50.00, Serena Software, Bloomington, Indiana, USA. PCMODEL uses the MMX force field of J.J. Gajewski and K.E. Gilbert which is derived from the MM2 force field of N.L. Allinger. We note, however, that while molecular mechanics does generate the two asymmetric conformers, it actually indicates that the lowest energy structures (by 0.7 and 1.8 kcal.mol⁻¹ for **9c** and **9t**, respectively) are different, <u>symmetrical</u> ones. We have used, however, the *ab initio* calculations⁹ because of their greater degree of exactness and reliability. What's more, we believe that the experimental results show (*vide infra*, note 13) that the asymmetric conformations predominate in solution.

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13. This is in line with the asymmetrical conformation predicted by *ab initio* calculations. In the symmetrical conformations predicted by molecular mechanics (*vide supra*, note 11), the equivalent dihedral angle would be closer to 0° and the predicted coupling constants 11.8 Hz.