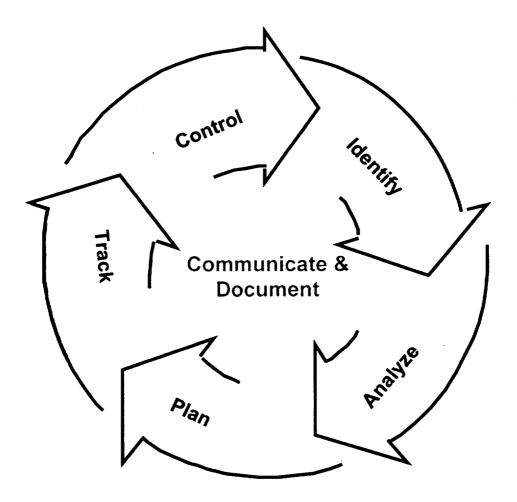


National Aeronautics and Space Administration

Continuous Risk Management Course



This course is being taught by the Software Assurance Technology Center (SATC). For information contact Ted Hammer, Code 302, 301-286-7123.

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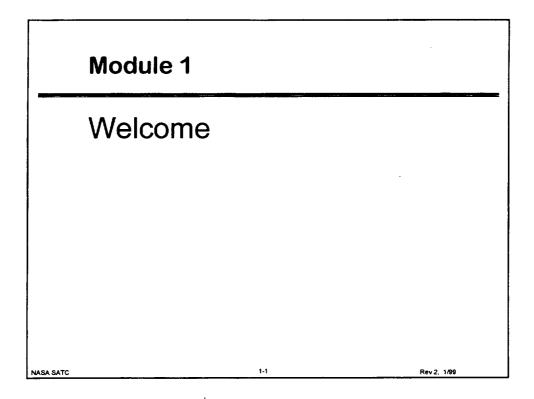
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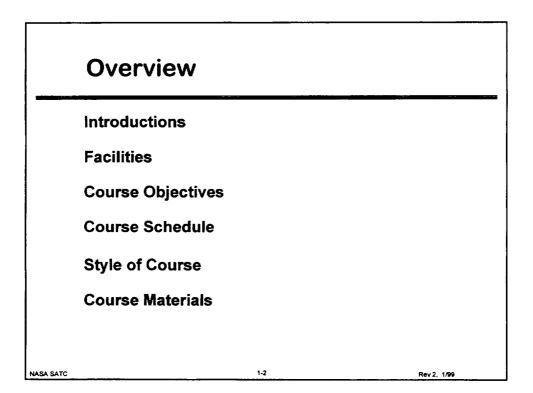
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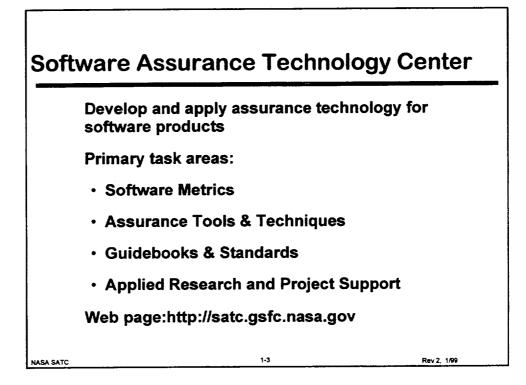
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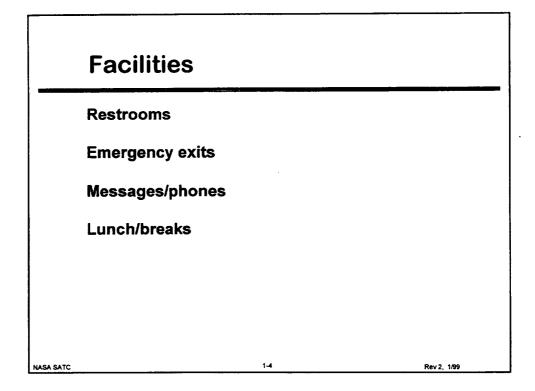
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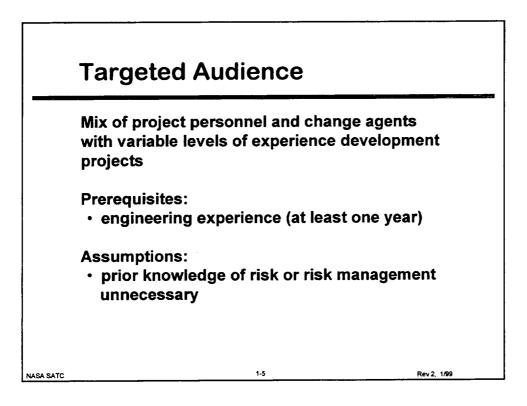
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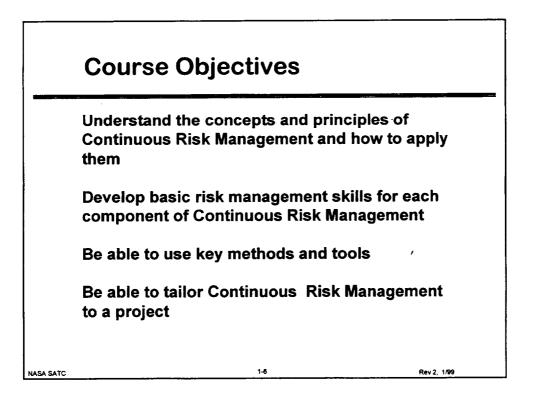


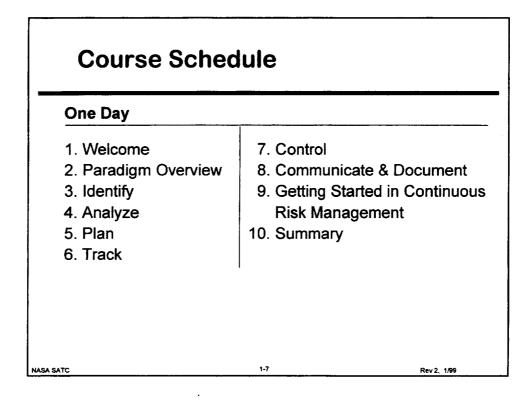


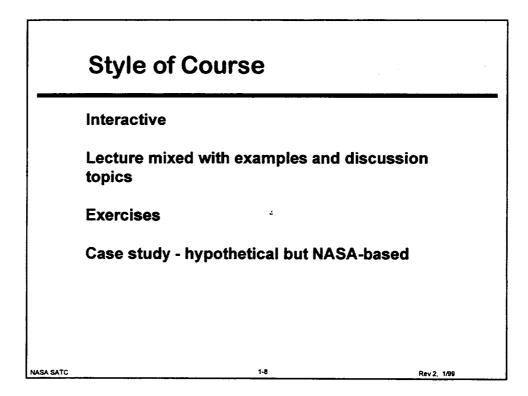


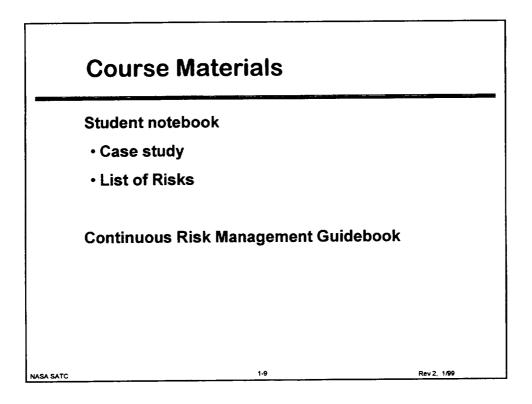


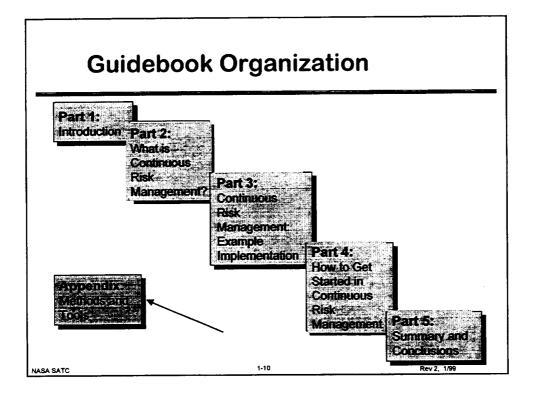




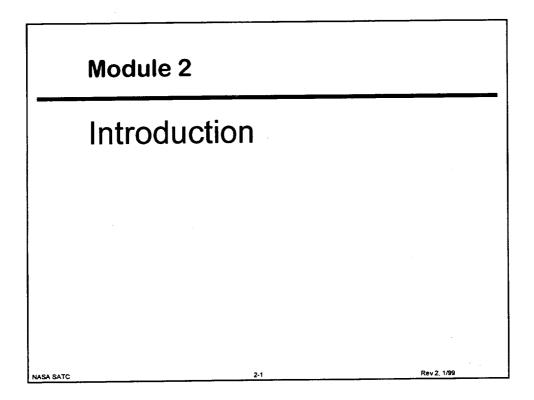


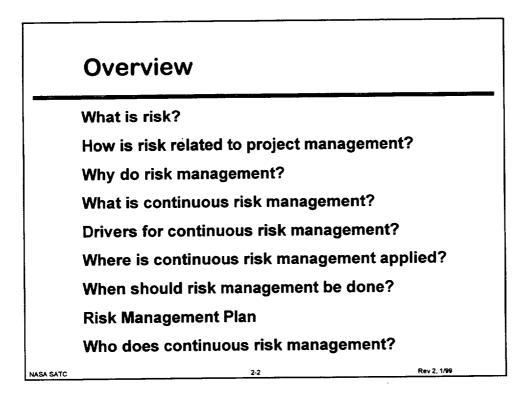


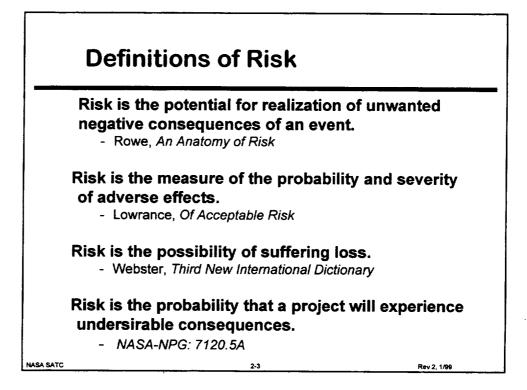


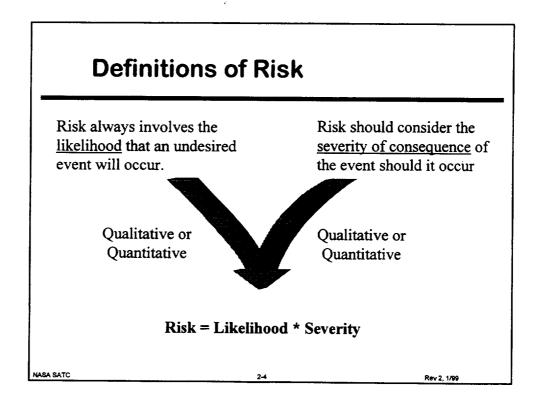


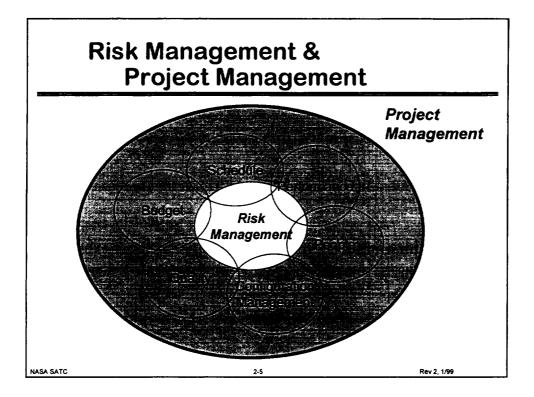
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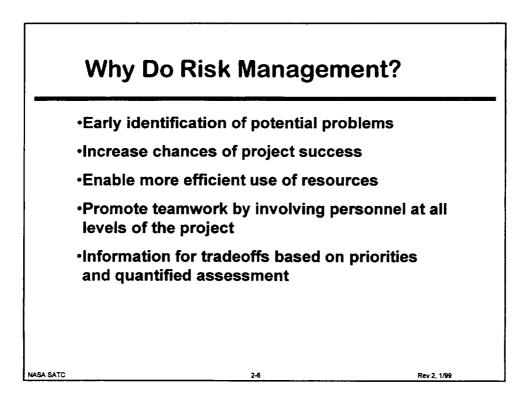


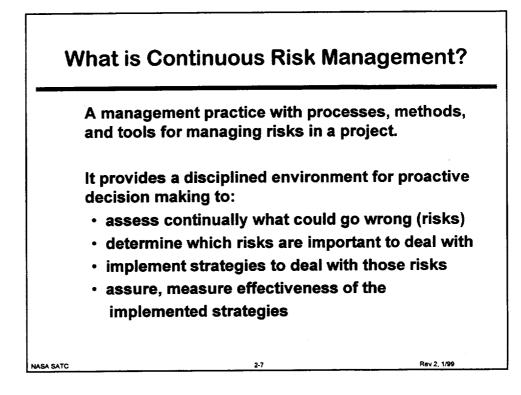


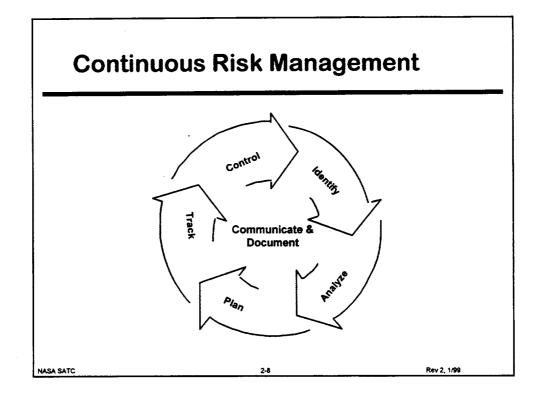


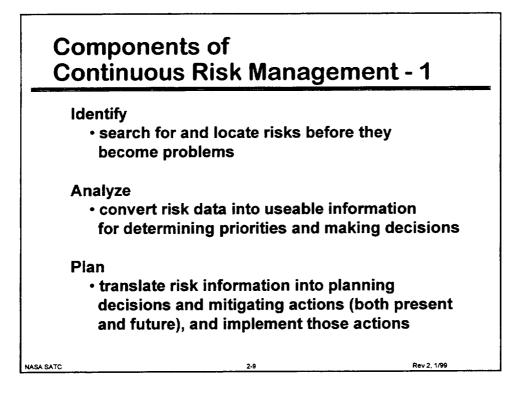


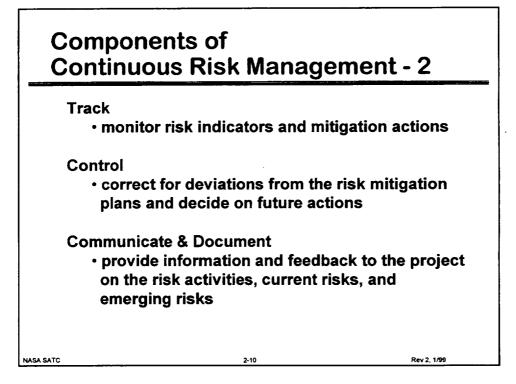


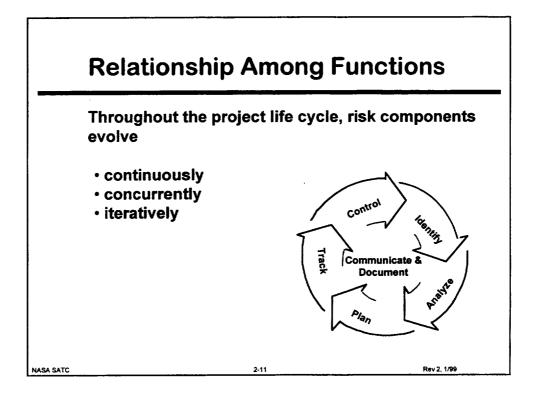


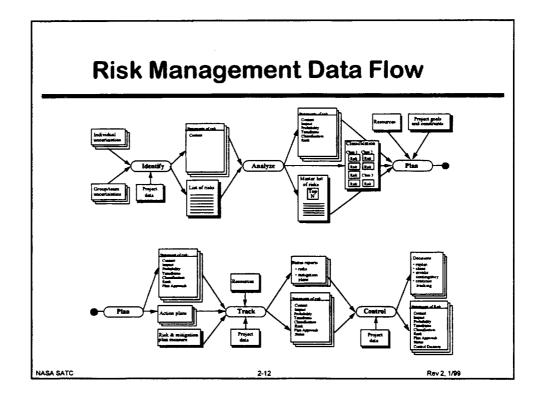


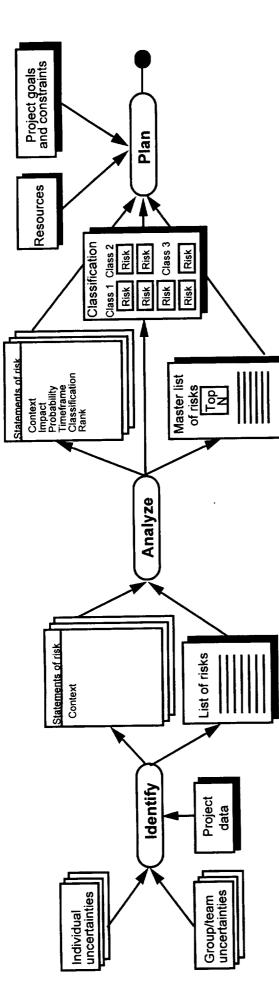


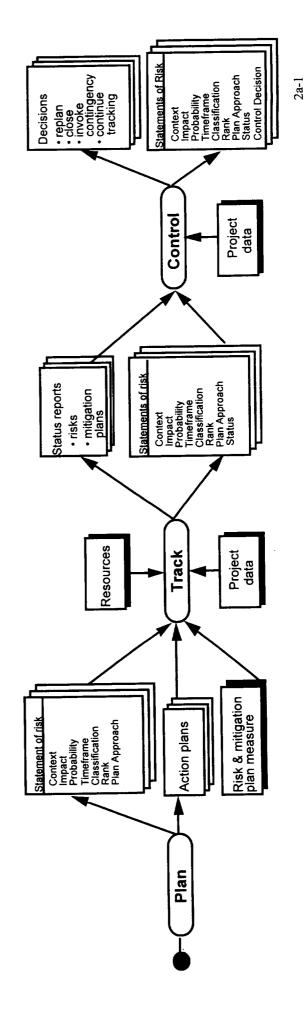




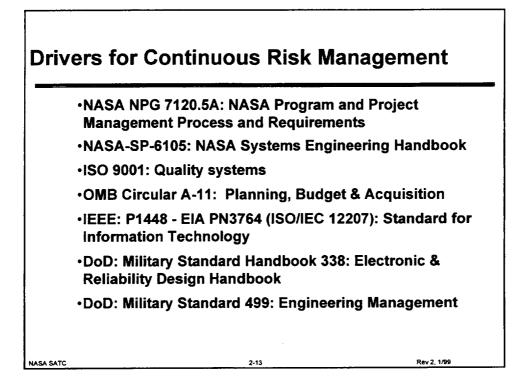


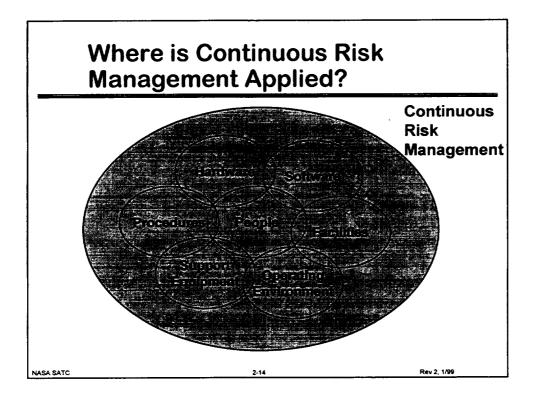


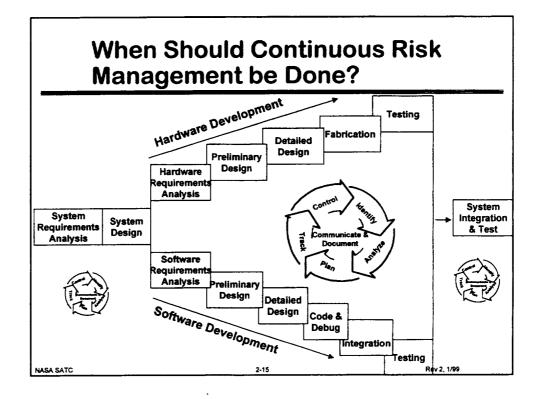


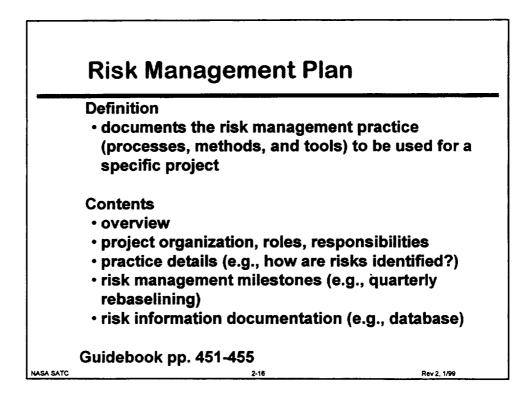


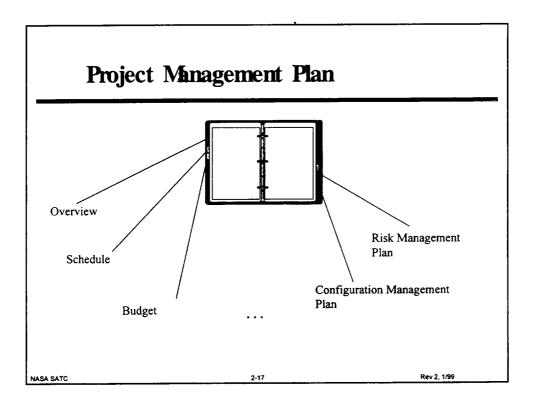
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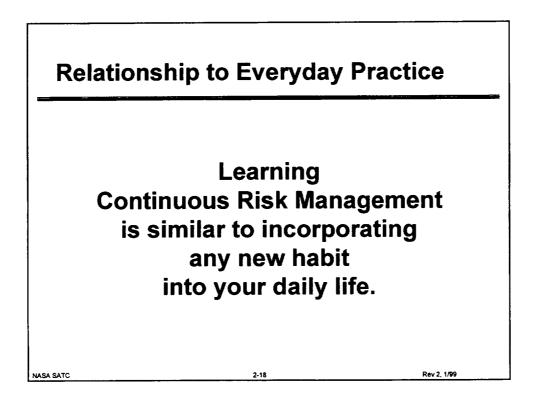


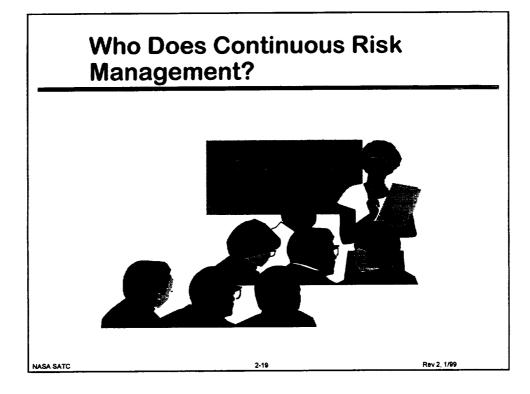


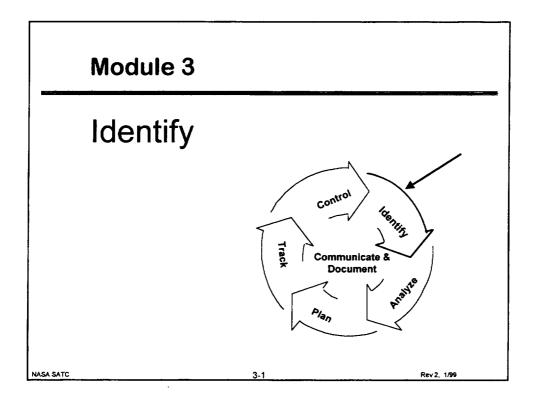


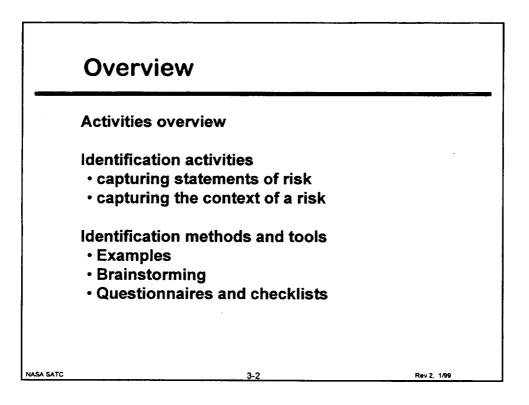


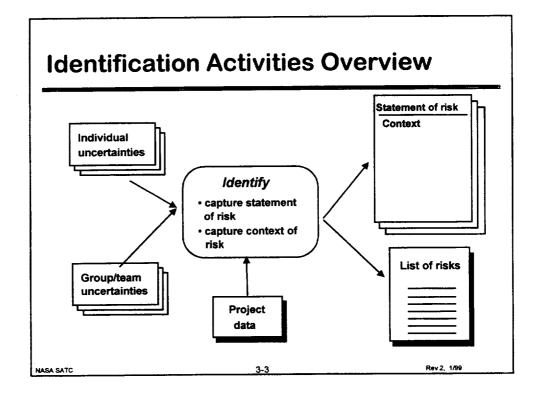


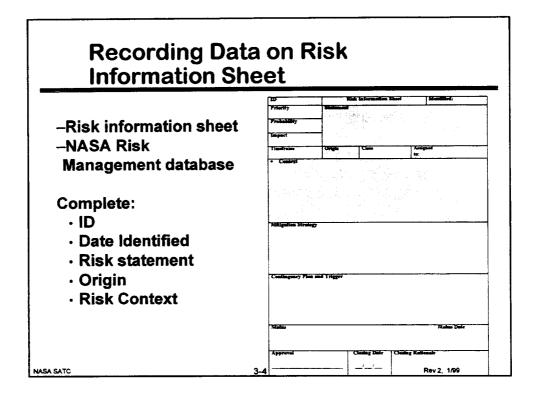










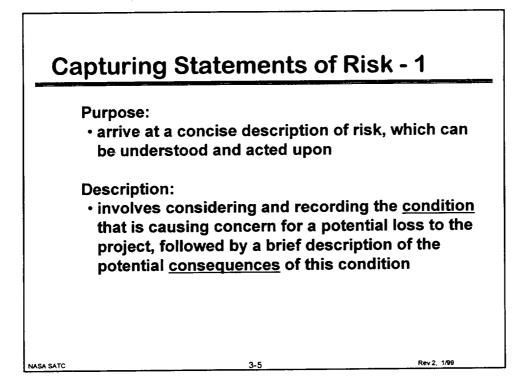


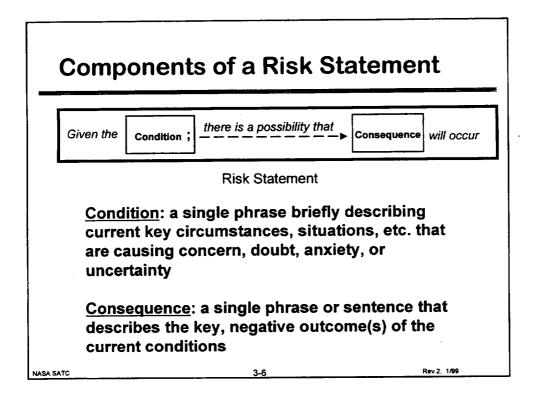
D	Risk	Risk Information Sheet			
Priority	Statement				
Probability					
mpact					
Timeframe	Origin	Class	Assig to:	ned	
• Context Mitigation Strate					
Contingency Plan	a and Trigger	<u></u>	<u>.</u>		
Status				Status Date	

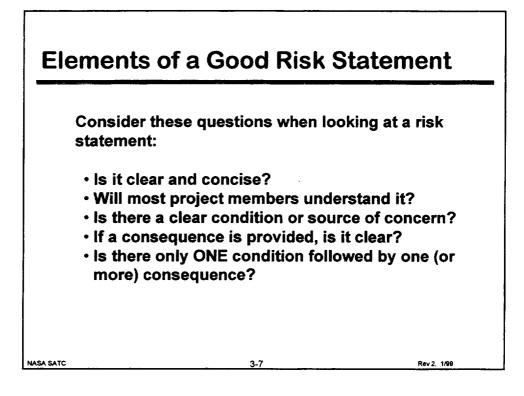
Risk Information Sheet

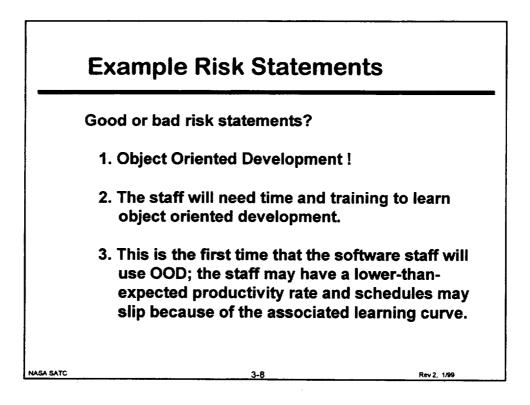
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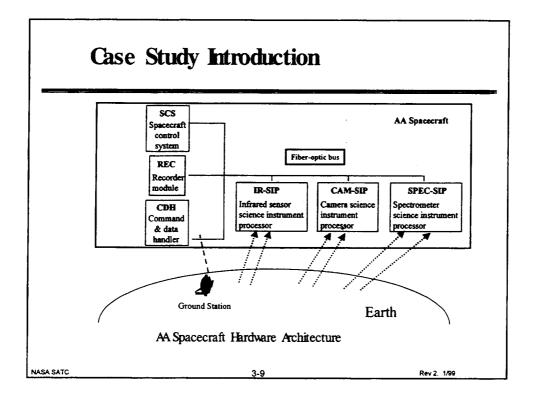
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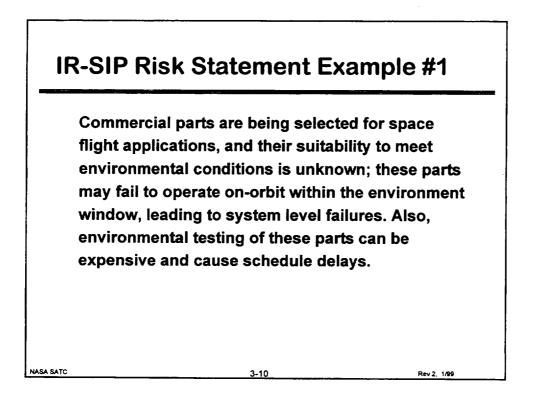


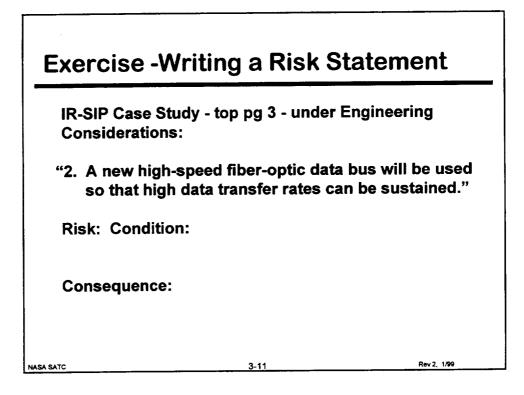


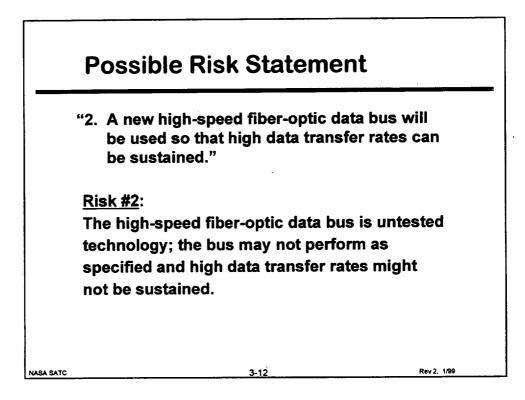


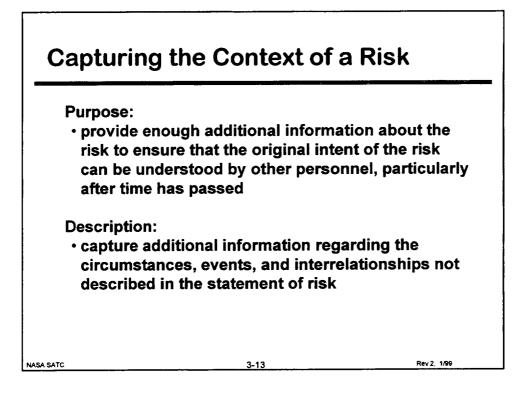


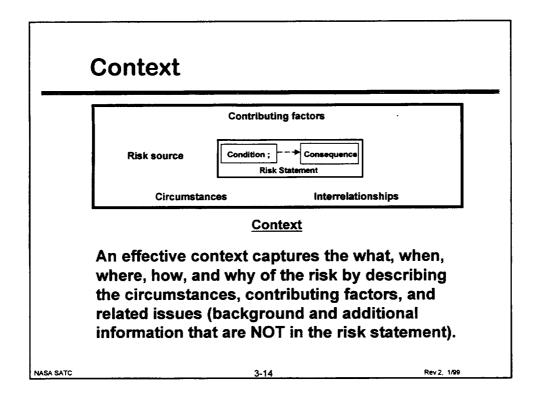


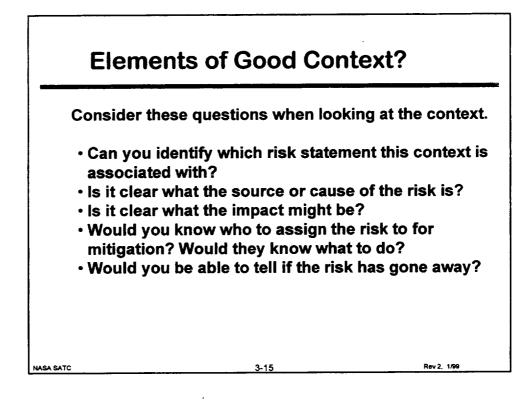


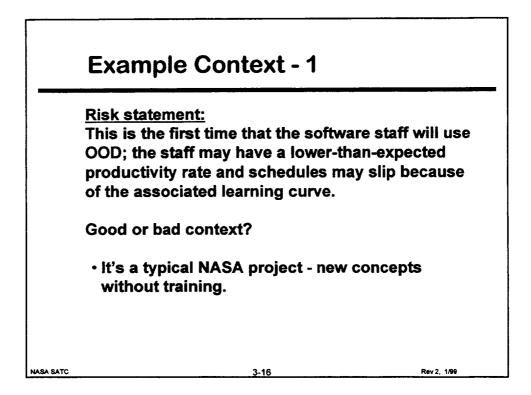












Example Context - 2

Risk statement:

This is the first time that the software staff will use OOD; the staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.

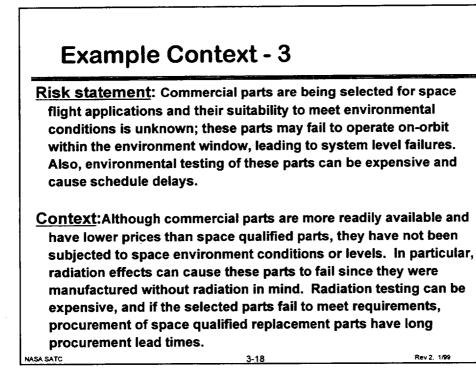
Context:

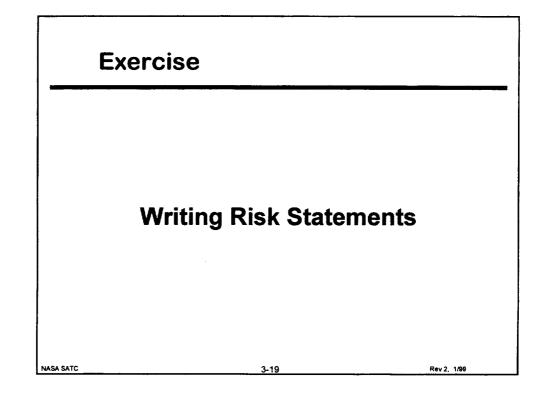
Object oriented development is a very different approach that requires special training. There will be a learning curve until the staff is up to speed. The time and resources must be built in for this or the schedule and budget will overrun.

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NASA SATC

Rev 2, 1/99



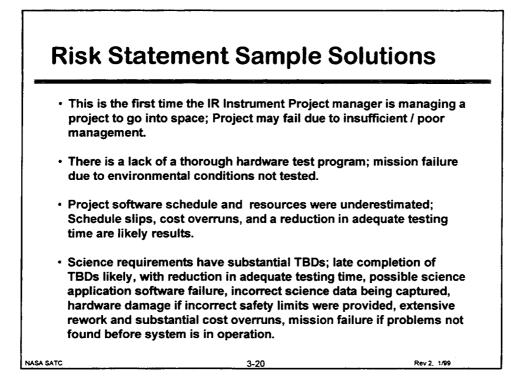


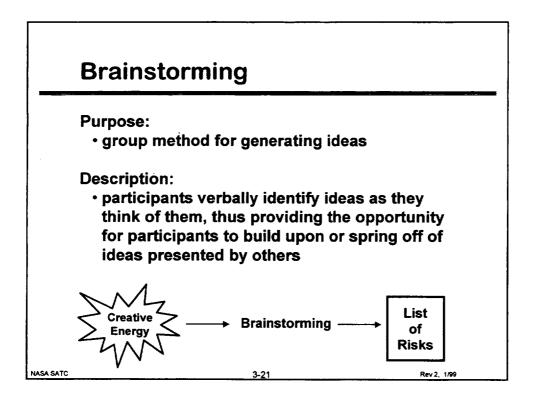
Exercise: Writing Risk Statements

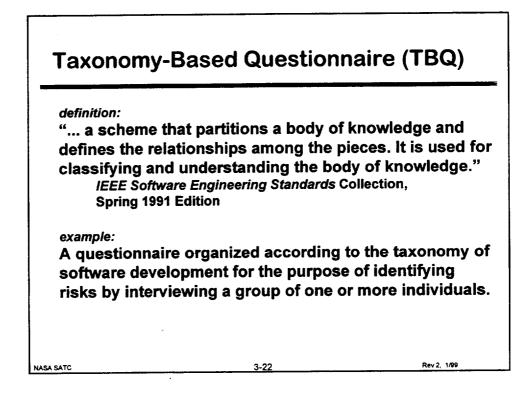
Based on the material you have just read, working with your group, write 2-3 risk statements. When you are done chose one risk and write it on the board.

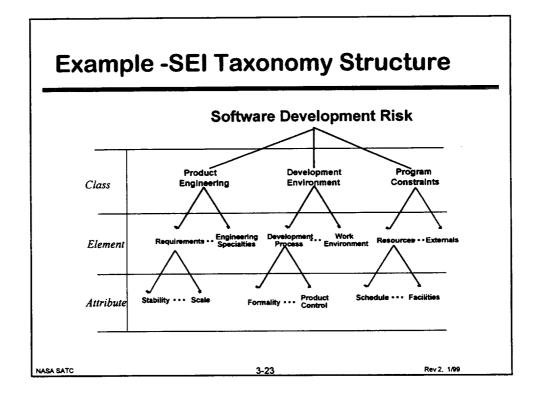
Condition	÷	Consequence	
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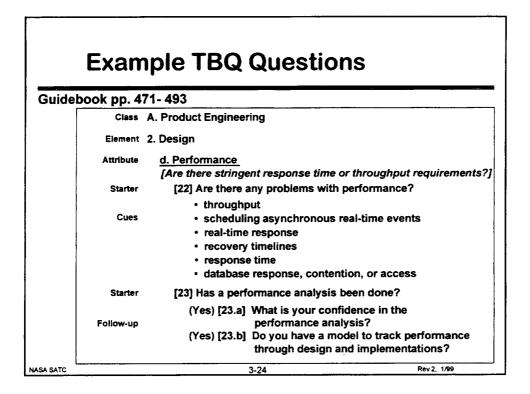
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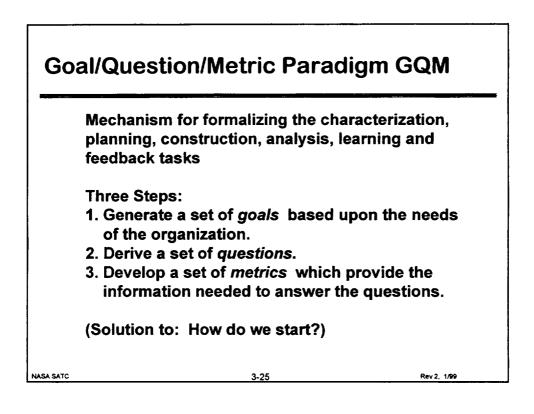












NASA Software Checklist Organized by development phases of a project, with emphasis on the software portion of the overall project lifecycle. Listed are <u>some</u>, not an exhaustive list, of the

generic risks that should be considered when any project contains software. Entire list in Appendix of course notes.

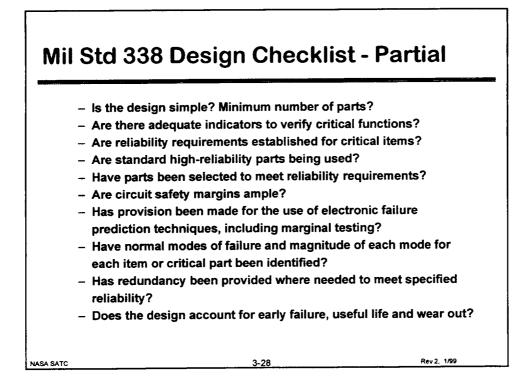
Contains practical questions that were gathered by experienced NASA engineers.

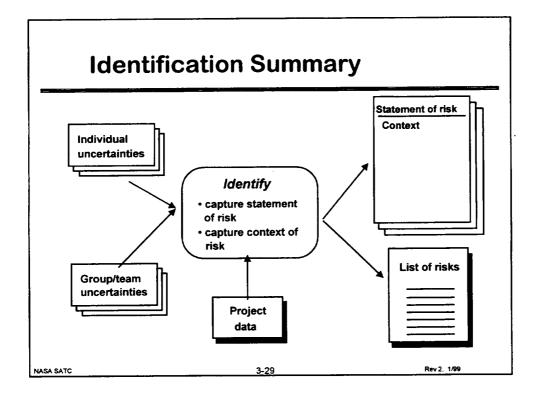
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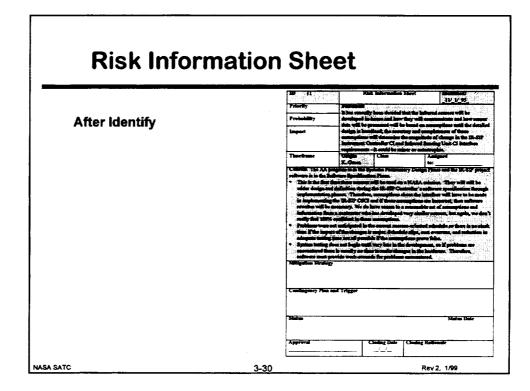
Rev 2, 1/99

NASA SATC

NASA Software Checklist - Partial ACTIO: Accept/ Work RISE Yes/No System Requirements Phase /Partial Are system-level requirements documented? To what level? Are they clear, unambiguous, verifiable ? Is there a project-wide method for dealing with future requirements changes? Have software requirements been clearly delineated/allocated? Have these system-level software requirements been reviewed, inspected with system engineers, hardware engineers, and the users to insure clarity and completeness? Have firmware and software been differentiated; who is in charge of what and is there good coordination if H/W is doing "F/W"? Are the effects on command latency and its ramifications on controllability known? Is an impact analysis conducted for all changes to baseline requirements? 3-27 Rev 2, 1/99 NASA SATC







Case Study

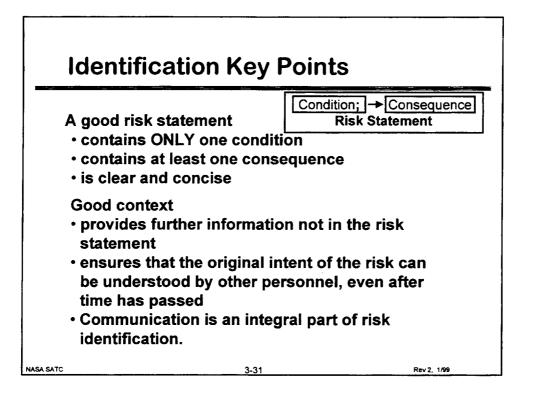
Risk Information Sheet After Analysis

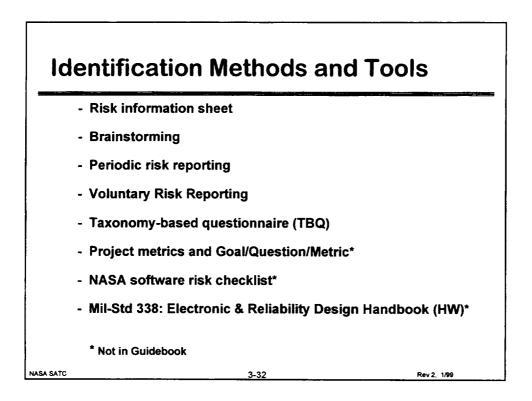
ID 11	R	isk Information	Sheet	Identified: 11/ 1/ 95			
Priority 10	Statement		<u></u> .	_11/_1/_95_			
	It has recent	ly been decided t	hat the Infi	rared sensors will be			
Probability M			-	communicate and how sense			
		▲		assumptions until the detail	led		
Impact H	-		-	ompleteness of those			
	assumptions will determine the magnitude of change in the IR-SIP Instrument Controller CI and Infrared Sensing Unit CI interface						
			-				
Timeframe N	requirements - it could be minor or catastrophic. ame N Origin Class Assigned						
	K. Green	Requirement	S	to:			
Context The AA progr				Phase and the IR-SIP proje	ect		
software is in the Softw			-, 8	I I I I I I I I I I I I I I I I I I I			
	•		a NASA n	nission. They will still be			
				oftware specification throug	gh		
				terface will have to be mad			
implementing the II	R-SIP CSCI a	nd if those assum	ptions are	incorrect, then software			
				e set of assumptions and			
information from a	contractor wh	o has developed	very simila	ar sensors, but again, we do	n't		
really feel 100% con		-					
	-			d schedule so there is no sla			
-	•	•	-	st overruns, and reduction i	n		
adequate testing tim							
				nent, so if problems are hardware. Therefore, softw	/are		
must provide work-				natuwate. Therefore, softw	aic		
Mitigation Strategy			<u></u>				
Milligation Strategy							
Contingency Plan and	Trigger		<u></u>				
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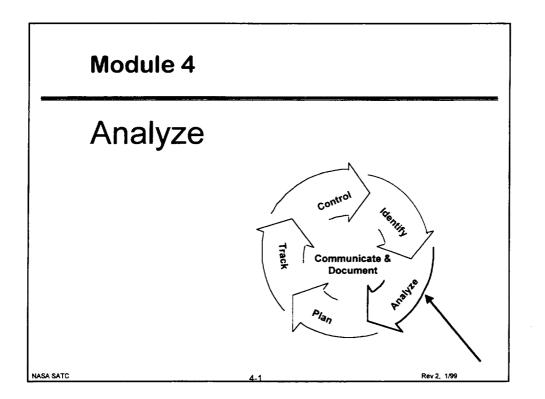
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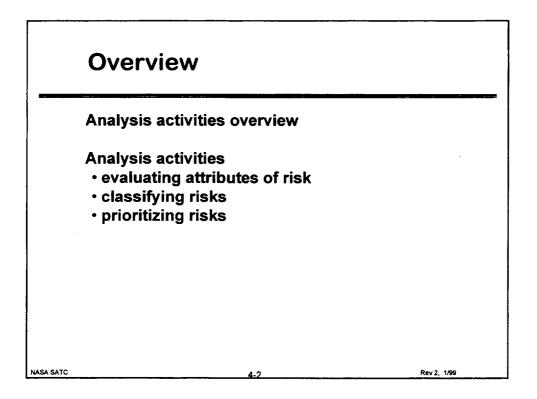
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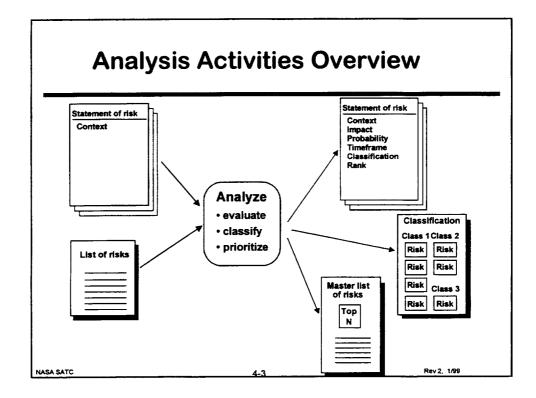


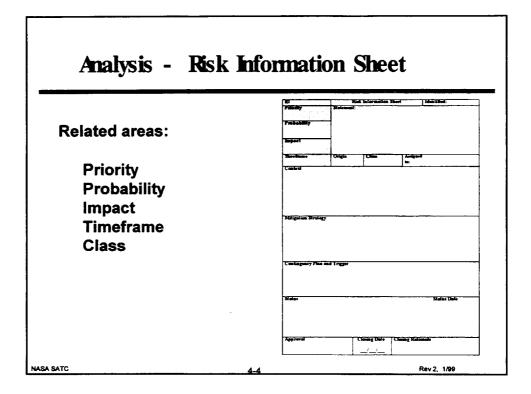


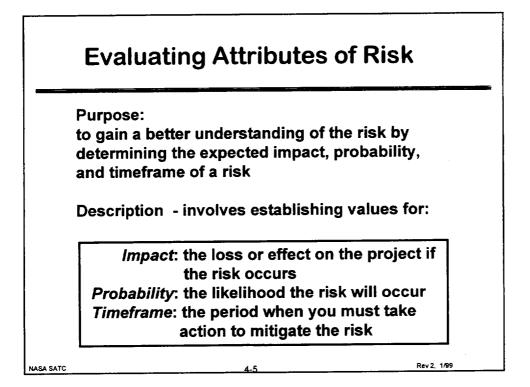
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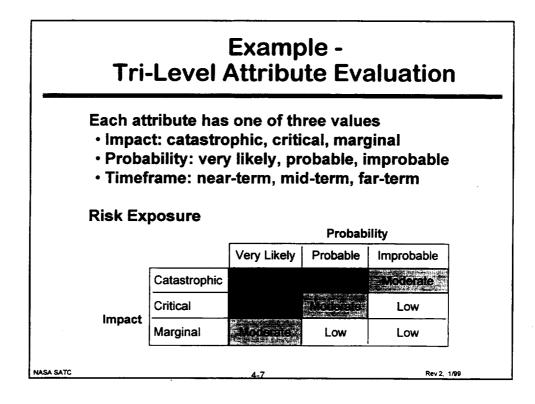


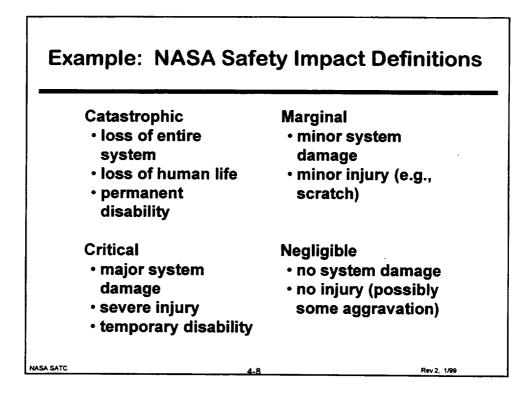




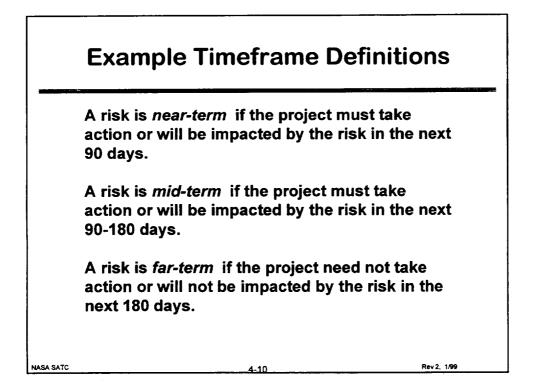


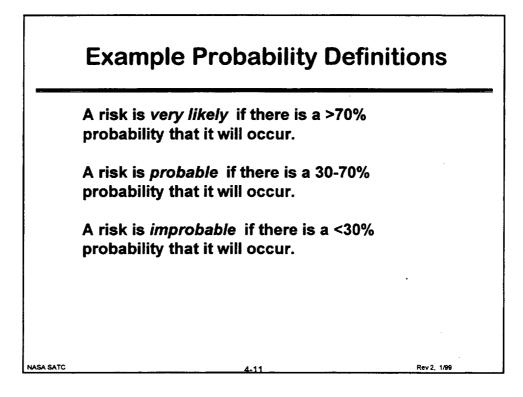
Level	Impact	Probability	Timeframe
binary level	sígnificant	likely	near
	insignificant	not likely	far
tri-level	high	high	near
	moderate	moderate	mid
	low	low	far
5-level	very high	very high	imminent
	high	high	near
	moderate	moderate	mid
	low	low	far
	very low	very low	very far
n-level	n levels of	n levels of	n levels of
	impact	probability	timeframe

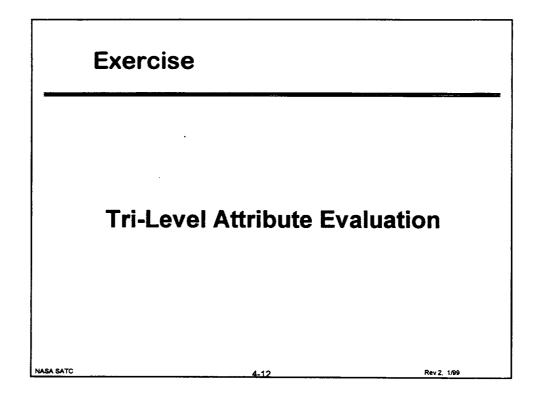


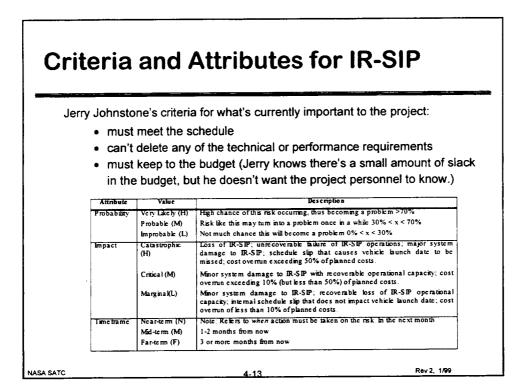


	Catastrophic	Critical	Marginal
Schedule slip	> 20%	10 20%	0 10%
Cost overrun	> 25%	10 – 25%	0 – 10%
Failure	System is lost	Major function lost	Data lost









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Case Study

Tri-level Attribute Evaluation

Case Study Setting: It is October 20, 1995. The IR-SIP project is behind schedule in completing the Systems Requirements and Design. These are running in parallel. Both the IR-SIP Flight and the Mission Software have started requirements definition. The Science requirements are still incomplete and the AA Interface requirements are behind schedule.

Key: Using the IR-SIP criteria description, evaluate each risk with respect to:

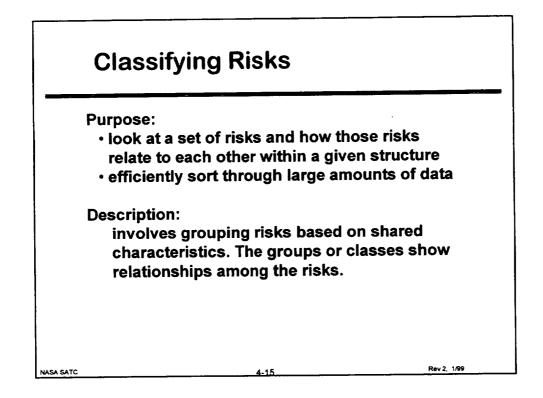
Attribute	Value	Description
Probability	Very Likely (H)	High chance of this risk occurring, thus becoming a problem >70%
	Probable (M)	Risk like this may turn into a problem once in a while $30\% < x < 70\%$
	Improbable (L)	Not much chance this will become a problem 0% < x < 30%
Impact	Catastrophic (H)	Loss of IR-SIP; unrecoverable failure of IR-SIP operations; major system damage to IR-SIP; schedule slip that causes vehicle launch date to be missed; cost overrun exceeding 50% of planned costs.
	Critical (M)	Minor system damage to IR-SIP with recoverable operational capacity; cost overrun exceeding 10% (but less than 50%) of planned costs.
	Marginal(L)	Minor system damage to IR-SIP; recoverable loss of IR-SIP operational capacity; internal schedule slip that does not impact vehicle launch date; cost overrun of less than 10% of planned costs.
Timeframe	Near-term (N)	Note: Refers to when action must be taken on the risk. In the next month
	Mid-term (M)	1-2 months from now
	Far-term (F)	3 or more months from now

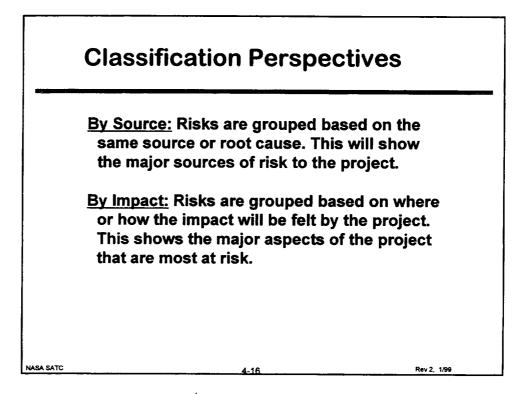
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Risk ID	Risk Statement	Probability	Im-pact	Time- frame
1	This is the first time that the software staff will use OOD; The staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.			
2	Commercial parts suitability for space applications is unknown; parts failure may lead to system failure and use of space grade parts may cause schedule delays since space qualified parts procurement have a procurement lead time of at least 18 months.			
3	The high-speed fiber optic data bus is untested technology; the bus will not perform as specified and high data transfer rates will not be sustained.			
4	First time the IR Instrument Project manager is managing a project to go into space; Project may fail due to insufficient / poor management.			
5	Lack of a thorough hardware test program; mission failure due to environmental conditions not tested.			
6	Project software schedule and resources were underestimated; Schedule slips, cost overruns, and a reduction in adequate testing time are likely results.			

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se	g: October 20th, the IR-SIP project is behind schedule in complequirements and Design. These are running in parallel. Both the F gments have started requirements definition. The Science require complete and the AA interface requirements are behind schedule.	light a ement	and M	issio
Risk ID		Proba bility	Im- pact	Tim
1	This is the first time that the software staff will use OOD; The staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.			
2	Commercial parts are being selected for space flight applications and their suitability to meet environmental conditions is unknown; these parts may fail to operate on-orbit within the environment window, leading to system level failures. Also, environmental testing of these parts can be expensive and cause schedule delays.			
3	The high-speed fiber optic data bus is untested technology; the bus will not perform as specified and high data transfer rates will not be sustained.			<u> </u>
4	First time the IR Instrument Project manager is managing a project to go into space; Project may fail due to insufficient / poor management.			
5	Lack of a thorough hardware test program; mission failure due to environmental conditions not tested.			
	Project software schedule and resources were underestimated; Schedule	1	1	-





Example IR-SIP Classification of Risk - 1

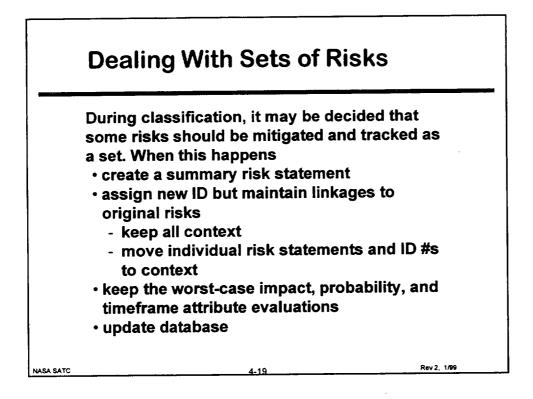
By Source of Risk - Management Process

ID Risk Statement

4	First time the IR Instrument Project manager is managing a project to go into space; Project may fail due to insufficient / poor management
6	Project software schedule and resources were underestimated; Schedule slips, cost overruns, and a reduction in adequate testing time are likely results.
9	Lack of an adequate configuration management system; inability to track parts and materials in case of GIDEP alerts.
12	Resource availability estimates were overly optimistic- schedule shows all resources are available at the start of each WBS element; schedule slips, cost overruns, and reduction in adequate testing time are likely.

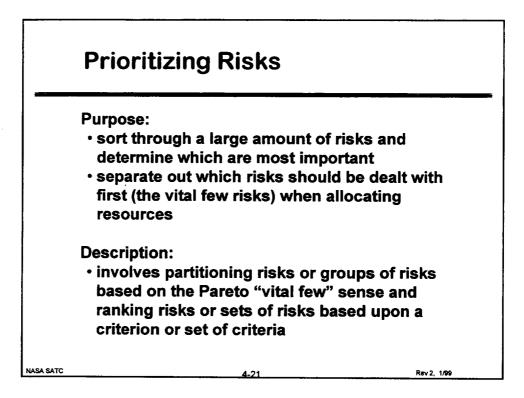
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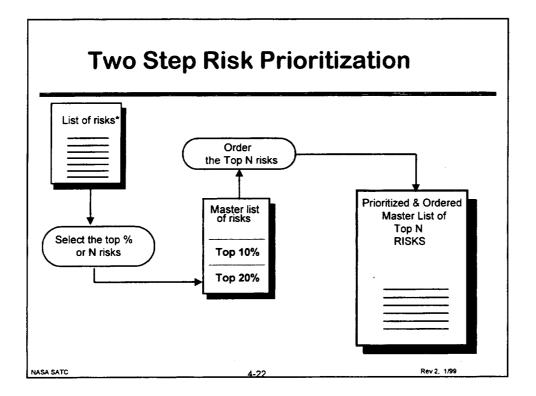
-	By Impact of Risk
	CT 5.1 IR-SIP Hardware
	Lack of a thorough hardware test program; mission failure due to environmental conditions not tested.
	Mission objectives require the use of new technology in an instrument's detactor circuit. The selected approach involves scaling down existing technology to operate at higher frequencies. Manufacturability and survivability of the more delicate part is unproven. Problems in either of these areas may result in schedule delay, cost overruns, or a shortened mission life.
19	Ability of new hardware to meet sampling rate timing requirements is unknown; failure to meet sample rate requirements could result in loss of science data and we may need alternative hardware or be forced to accep decreased software performance requirements.
	CI 5.2 IR-SIP Software
	This is the first time that the software staff will use OOD; The staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.
4	First time the IR Instrument Project manager is managing a project to go into space; Project may fail due to insufficient / poor management.
	Waterfall lifecycle model is being used to develop all IR-SIP software; it may cause serious integration problems between IR-SIP CI and IR sensor and/or between IR-SIP CI and AA platform leading to a missed



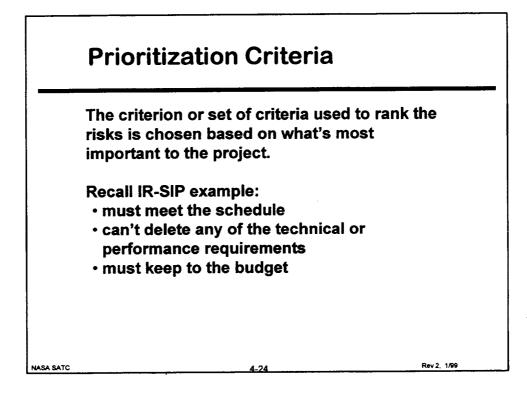
Example - Consolidating Risks

		Probab ility	lm- pact	Time- frame
101	Use of C++, the selected compiler, and OOD are new for software staff; decreased productivity due to unexpected learning curves may cause coding schedule to slip.	н	M	N
1	This is the first time that the software staff will use OOD; The staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.	н	M	N
16	The C++ compiler selected for use does not come with very good user documentation, as supplied by the vendor; decreased productivity likely as software developers stumble over the same problems.	м	M	м
17	This is the first time that software staff has used C++; staff may have lower-than-expected productivity rate, schedules may slip.	M	м	м

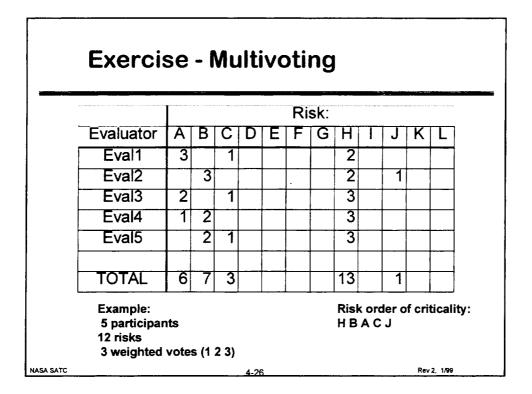




		Example Pareto Top 20%			
			ability	amplier	rime- frame
	2	Commercial parts are being selected for space flight applications and their suitability to meet environmental conditions is unknown; these parts may fail to operate on-orbit within the environment window, leading to system level failures. Also, environmental testing of these parts can be expensive and cause schedule delays.	н	н	м
10%	5	Lack of a thorough test program; mission failure due to environmental conditions not tested.	н	н	F
	100	Project resources (personnel number and availability) and schedules were underestimated; schedule slips, cost overruns, reduction in adequacy of development processes (especially testing time adequacy) likely.	н	н	N
	101	Use of C++, the selected compiler, and OOD are new for software staff; decreased productivity due to unexpected learning curves may cause coding schedule to slip.	н	M	N
20%	10	Yearly congressional NASA budget profiles are subject to change; this may cause the project funding profile to change each year with associated replanning, schedule impacts, labor cost increases, loss of key personnel, or project termination.	н	M	F
	4	First time the IR Instrument Project manager is managing a project to go into space; Project may fall due to insufficient / poor management.	м	н	N
	7	Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science applica- tion software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.	M	н	M



Exercis	е	
Multivoting		
NASA SATC	4-25	Rev 2. 1/99



Risks	2	5	100	101	10	4	7	14	18	20
Eval1			+							
Eval2							1			
Eval3										
Eval4										
Eval5										
TOTAL								1		

Case Study EXERCISE - Multivoting Form

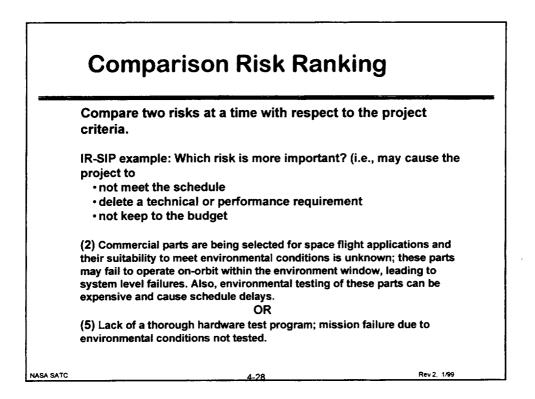
Directions: It is October 20, 1995. Jerry Johnstone, R.C.Everette, W. Peacock, and C. White have come together to prioritize the risks on the Top N list (which were selected using the Pareto Top N Method). Review the risk statements and context with respect to the prioritization criteria

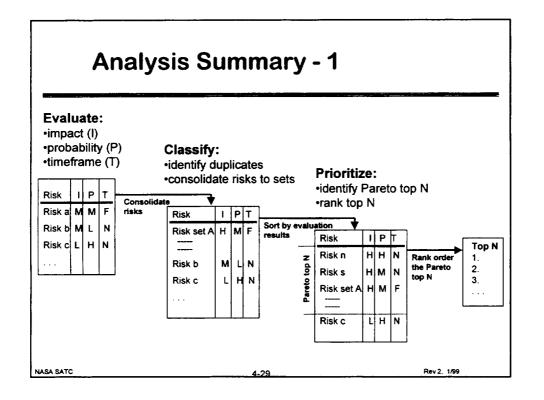
- must meet the schedule
- can't delete any of the technical or performance requirements
 must keep to the budget

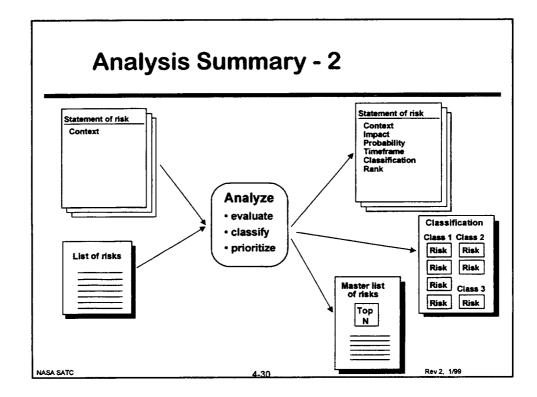
Vote for the three risks that are most important to the project based on the prioritization criteria. Give the most important risk 3 points, the next most important risk 2 points, and give the third most important risk 1 point.

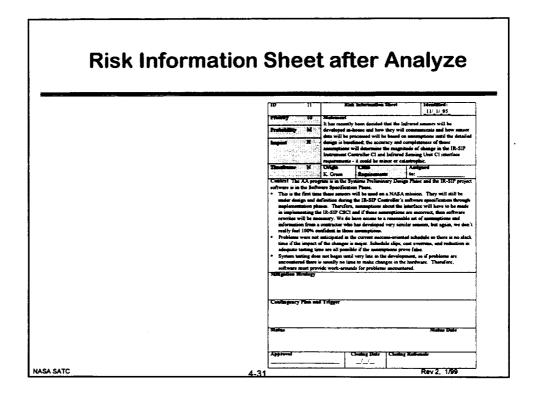
Risk ID		Points
2	Commercial parts are being selected for space flight applications and their suitability to meet environmental conditions is unknown; these parts may fail to operate on-orbit within the environment window, leading to system level failures. Also, environmental testing of these parts can be expensive and cause schedule delays.	
5	Lack of a thorough hardware test program; mission failure due to environmental conditions not tested.	
100	Project resources (personnel number and availability) and schedules were underestimated; schedule slips, cost overruns, reduction in adequacy of development processes (especially testing time adequacy) likely.	
101	Use of C++, the selected compiler, and OOD are new for software staff; decreased productivity due to unexpected learning curves may cause coding schedule to slip.	
10	Yearly congressional NASA budget profiles are subject to change; this may cause the project funding profile to change each year with associated replanning, schedule impacts, labor cost increases, loss of key personnel, or project termination.	
4	First time the IR Instrument Project manager is managing a project to go into space; Project may fail due to insufficient / poor management.	
7	Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.	
14	Contracting a different test facility for acoustical testing, parts may be insufficiently tested or parts may be damaged with excessive testing.	
18	There is no AA Satellite Simulator currently scheduled for development; probable that the IR- SIP CSCI will fail when initially integrated with the actual AA Satellite since prior interface testing will not have been possible, thus fixes will be done very late in the project schedule and may cause the launch date to slip.	
20	Subset of IR Post Processing CSCI requirements is to be satisfied with COTS products; Integration time and lifecycle costs may increase from original estimates which assumed significant saving from COTS use, leading to schedule slips and cost overruns.	

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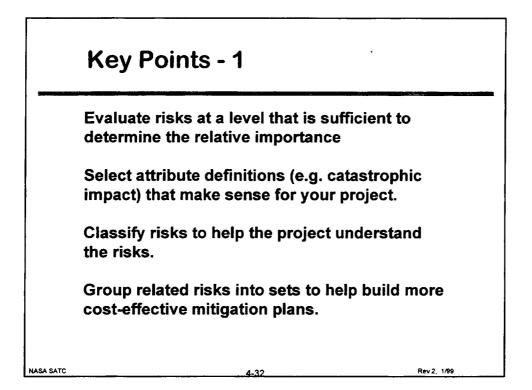
Case Study

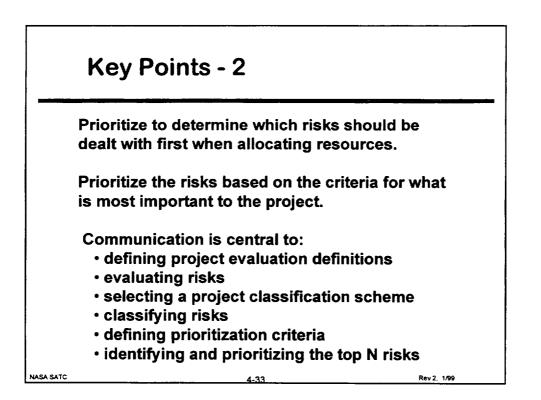
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Risk Information Sheet After Analysis

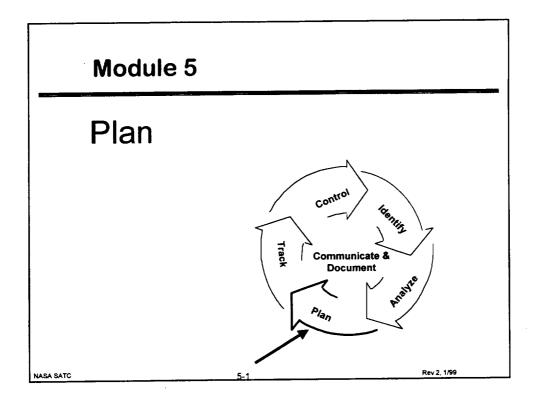
ID 11		Risk	Information	Sheet	Identified:				
	10	<u> </u>			95				
Priority									
		It has recently been decided that the Infrared sensors will be							
Probability	Μ	developed in-house and how they will communicate and how sensor							
data will be processed will be based on assumptions until the deta									
ImpactHdesign is baselined; the accuracy and completeness of those									
		-		-	le of change in the IR-SIP				
Instrument Controller CI and Infrared Sensing Unit CI interface									
		requirements -	it could be mi	nor or catast	rophic.				
Timeframe	Ν	Origin	Class	1	Assigned				
		K. Green	Requirement	s t	to:				
Context The AA	A progr	am is in the Syst	ems Prelimin	ary Design F	Phase and the IR-SIP project				
software is in the		•			r J.				
		-		a NASA mi	ssion. They will still be				
					tware specification through				
-					erface will have to be made in				
-	-		-		ncorrect, then software				
	-			-					
rewrites will be necessary. We do have access to a reasonable set of assumptions and									
information from a contractor who has developed very similar sensors, but again, we don't									
•	really feel 100% confident in those assumptions.Problems were not anticipated in the current success-oriented schedule so there is no slack								
		-							
					overruns, and reduction in				
		e are all possible		-					
	encountered there is usually no time to make changes in the hardware. Therefore, software								
must provide work-arounds for problems encountered.									
Mitigation Strat	egy								
Contingency Plan and Trigger									
Contingency I la	m anu	Tingger							
Status					Status Date				
·									
Approval		Cl	osing Date	Closing R	ationale				
			//						

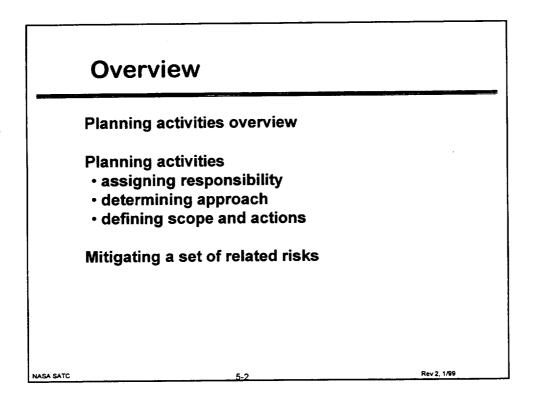
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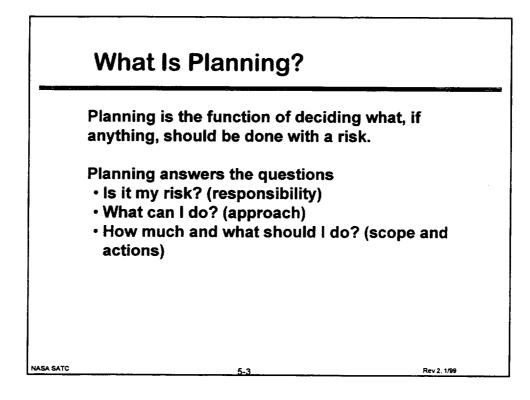


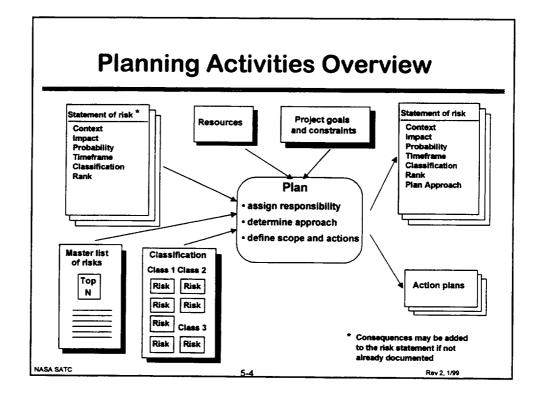


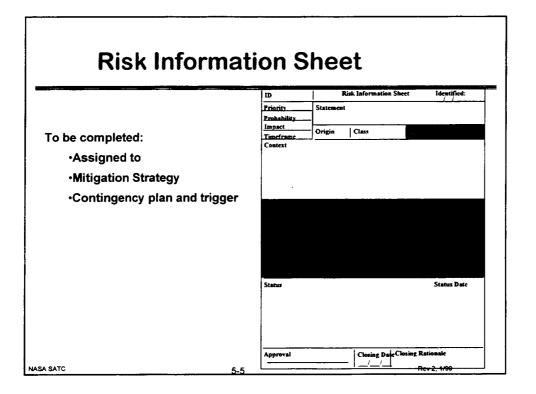
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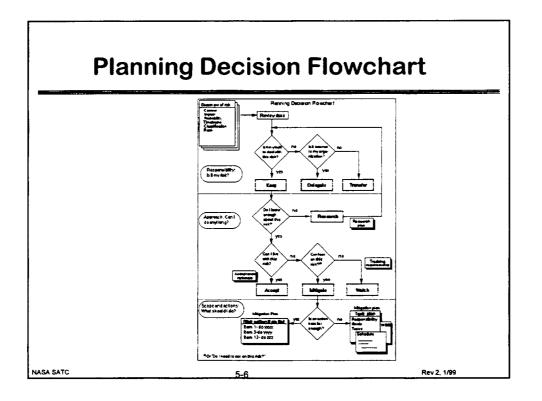




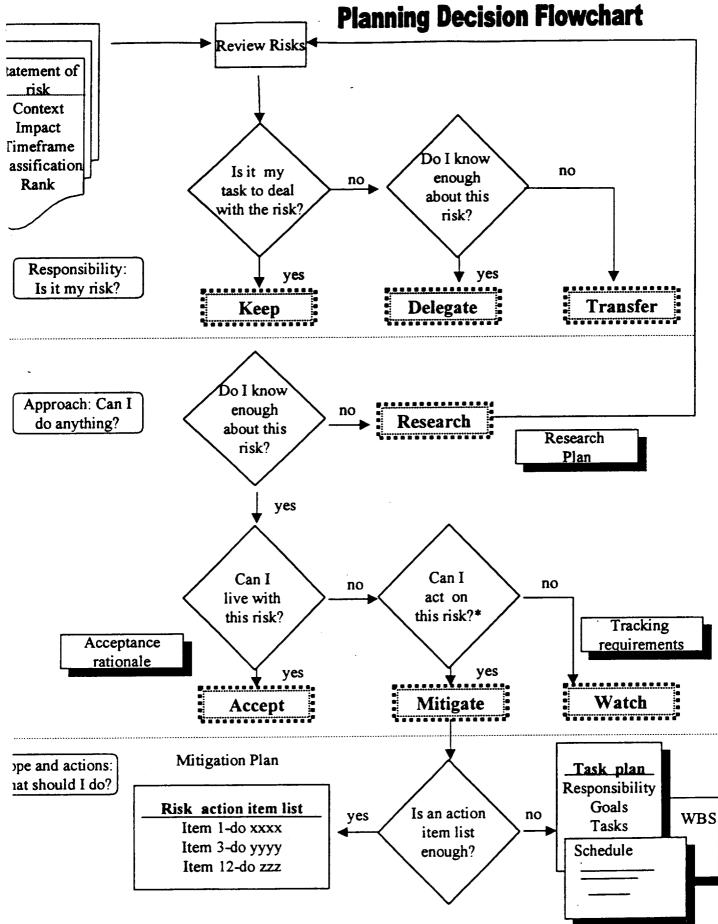






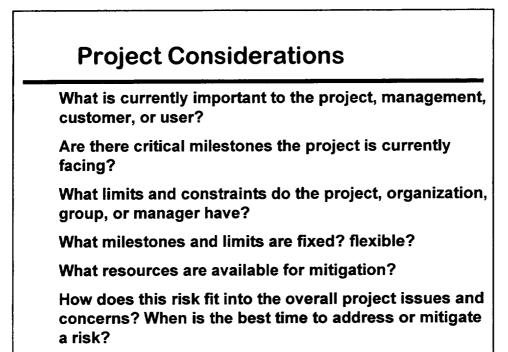


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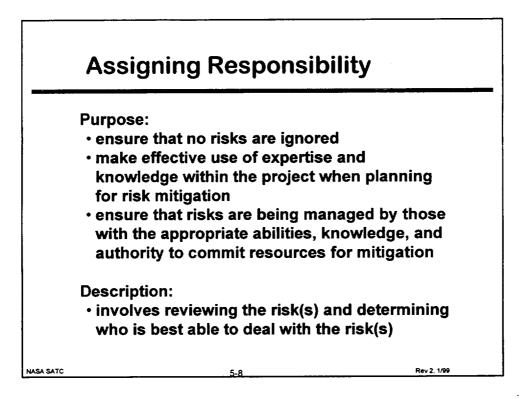
*Or "Do I need to act on this risk?"

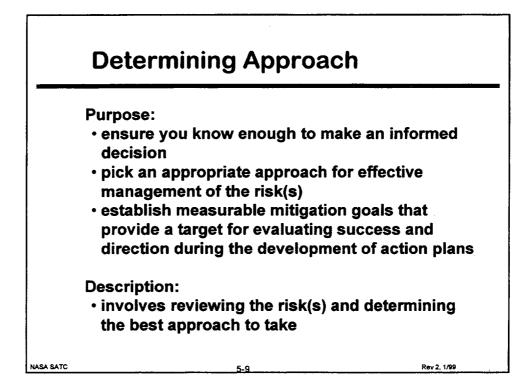
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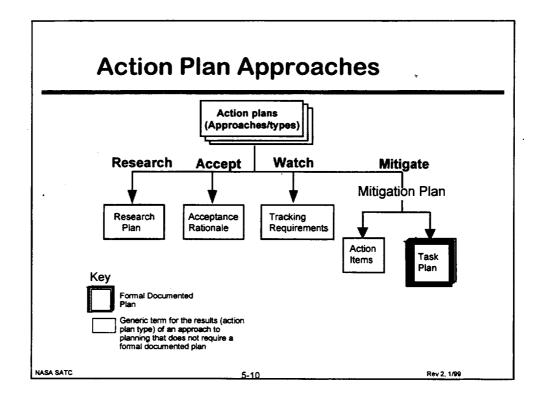


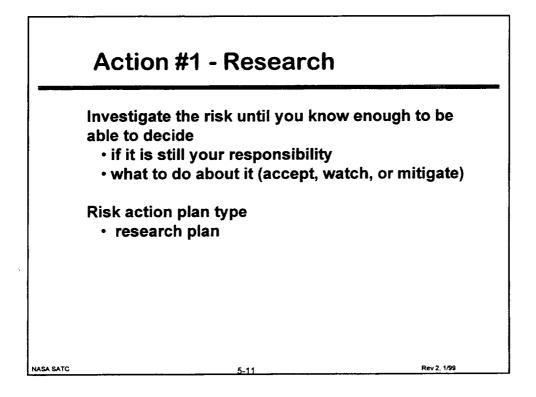
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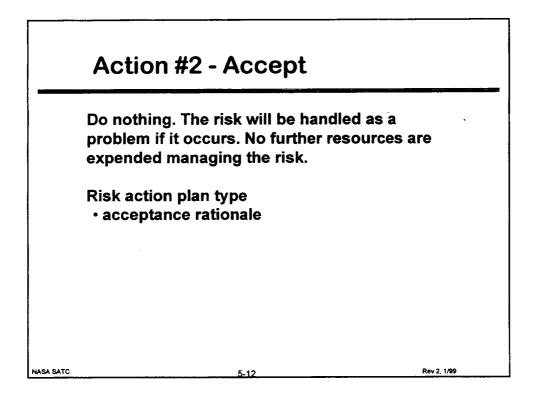
NASA SATC



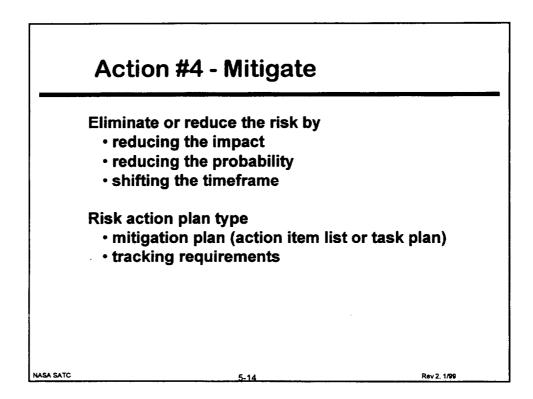






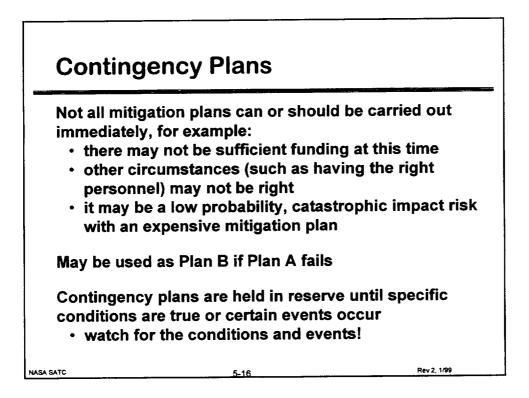


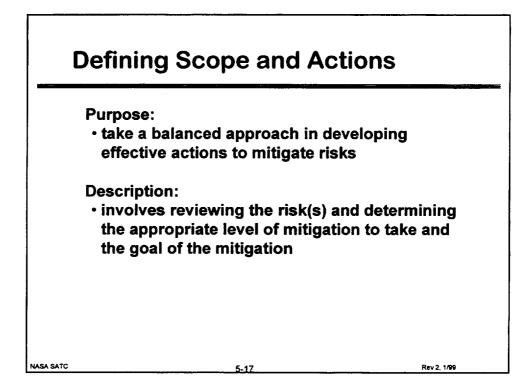
	Action #3 - Watch	
	Monitor the risks and their attribut warning of critical changes in imp probability, timeframe, or other as	act,
	Risk action plan type tracking requirements* 	
	*Tracking requirements include indicators for risk, triggers, or thresholds for taking action, requirements (e.g., how often, by whom, exte and when).	and reporting
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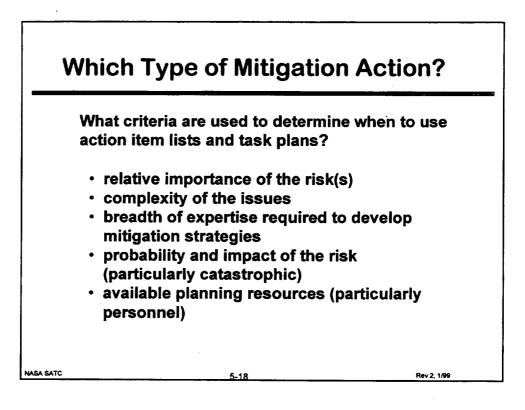


Discussion - Determining Approach

Risk ID	Risk Statement	Assigned To:	Plan	Rationale
7	Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.	Johnstone		
13	Watertall lifecycle model is being used to develop all IR-SIP software; it may cause serious integration problems between IR-SIP CI and IR sensor and/or between IR-SIP CI and AA platform leading to a missed launch window, excessive cost to meet window, or failure to successfully integrate the system.	Everatta		
15	The funding and development schedule for the AA satslike is subject to change; IR-SIP schedule slips, cost overruns, and a reduction in adequate testing time are likely as unscheduled changes will have to be made to the software to match AA project changes.	Johnstone	:	
	Subset of IR Post Processing CSCI requirements is to be satisfied with COTS products; Integration time and lifecycle costs may increase from original estimates which assumed significant saving from COTS use, leading to schedule slips and cost overruns.	Everette		

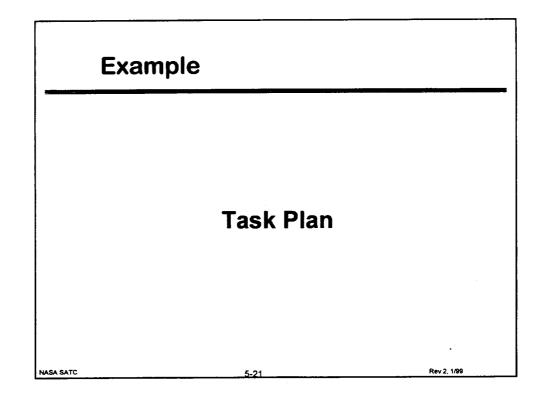






Action Item List	Task Plan
Risk statement(s)	Risk statement(s)
Mitigation goal/ success measures	Mitigation goal/ success measures
Responsible person	Responsible person(s) Related Risks Due date for task plan completion
Action items	Chosen strategy(ies) Specific actions
	Budget
Due dates and closing date	Schedule (e.g., Gantt or PERT charts)
	Risk tracking indicators, thresholds, reporting frequency
(Optional) contingency action and trigger	Contingency strategy, actions, and trigger

Risks	Staff roles & responsibilities
Related risks	Risk tracking requirements
Specific actions to take	Due dates & schedules
Strategy(ies)	Success criteria
Cost of strategy/actions	Mitigation goals



Discussion - Defining Scope & Actions

Risk ID	Risk Statement	Assigned to	Plan: Determine scope results	Rationale
11	It has recently been decided that the Infrared sensors will be developed in-house and how they will communicate and how sensor data will be processed will be based on assumptions until the detailed design is baselined; the accuracy and completeness of those assumptions will determine the magnitude of change in the IR-SIP Instrument Controller CI and Infrared Sensing Unit CI interface requirements – it could be minor or catastrophic.	Jonhstone		
7	Science requirements have substantial TBDs; late ompletion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.	Johnstone		
SATC	5.22	<u> </u>		Rev 2. 1/99

Case Study

Task Plan

Responsible Person:	J. Johnstone (for approval); R.C. Everette (for recommendations and implementation)
Last Updated:	6/7/96
Origination date:	3/4/96

Risk Statement

Risk #7

Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.

Classification:	Requirements
-----------------	--------------

Related risks: None

Identified causes

- inadequate scheduling to allow for requirements definition
- inadequate civil service and contractor personnel resource planning
- all of the science requirements are still not available

Mitigation goals/success measures/criteria

The goal of this task plan is to

Complete the science requirements and submit the change for implementation WITHOUT slipping the overall development completion date. It is preferable to not use overtime or additional resources.

Chosen Strategies

The selected strategies to address the key causes and to reach the mitigation goal are

- to analyze, research, and complete the TBD science requirements, and to submit change requests
- to reprioritize the baselined requirements and reorder the builds to minimize impact of TBDs

Specific actions

The following work breakdown structure (WBS) describes the actions that will be performed as part of the mitigation plan and identifies who is responsible for completing them. This information will also be reflected in a Gantt chart.

- 1.0 Reprioritize the baselined requirements and reorganize the builds to implement the high priority requirements first. The likelihood of their changing will be factored into the prioritization process. (J. Johnstone)
 - 1.1 Identify requirements with high probability of change. (R. C. Everette)
 - 1.2 Identify critical path dependencies among requirements and software modules. (R. C. Everette)
 - 1.3 Build a prioritized list of requirements. (R. C. Everette)
 - 1.4 Reorganize the contents and schedule of builds to meet the new priorities. (R. C. Everette)
 - 1.5 Distribute the changes in build content and schedule to all personnel, and tell the customers that no changes to a specific build will be accepted once implementation of that build has begun (except for corrections to requirements errors that would cause mission failure). (J. Johnstone)
- 2.0 Estimate the impact to the schedule for builds and requirements based on the projected completion of the TBD requirements. Verify (as much as possible) that the new schedule accounts for the anticipated changes. (R. C. Everette)
- 3.0 Complete the requirements document for TBD Requirements 38-42 and submit a change request. (John Smith/NASA)
 - 3.1 Estimate the intermediate completion milestones.
 - 3.2 Report progress weekly.
 - 3.3 Complete peer review requirements.
 - 3.4 Submit change requests upon the completion of the requirements.
- 4.0 Complete the requirements document for TBD Requirement 73 and submit a change request. (John Smith/NASA)
 - 4.1 Estimate the intermediate completion milestones.
 - 4.2 Report progress weekly.
 - 4.3 Complete peer review requirements.
 - 4.4 Submit a change request upon the completion of the requirements.

- 5.0 Complete the requirements document for TBD Requirement 104 and submit a change request. (Mary Blue/NASA)
 - 5.1 Estimate the intermediate completion milestones.
 - 5.2 Report progress weekly.
 - 5.3 Complete peer review requirements.
 - 5.4 Submit a change request upon the completion of the requirements.
- 6.0 Complete the requirements document for TBD Requirements 143-149 and submit a change request. (Joe Kelley/University Intern)
 - 6.1 Estimate the intermediate completion milestones.
 - 6.2 Report progress weekly.
 - 6.3 Complete peer review requirements.
 - 6.4 Submit change requests upon the completion of the requirements.
- 7.0 Set up a tracking mechanism for change requests and help R. C. Everette determine the magnitude of the problem created by change requests. Weekly reports will be provided to R. C. Everette. The reports will include the impact to the schedule and the resources required to implement each submitted change. (J. Johnstone)
 - 7.1 Design a weekly status report.
 - 7.2 Set up automated metrics collection and reporting.

Risk tracking indicators

TBD requirements completion:

Indicator: actual completion dates compared to planned completion dates

- a projected 10% schedule slip in the completion of any requirements Trigger: document is cause for review
- a projected 25% schedule slip in the completion of any requirements Trigger: document will trigger contingency plan A

Change request magnitude

- Indicator: the cumulative schedule impact due to the changes (based on submitted change requests)
- Indicator: the cumulative resource requirements required to implement the changes (based on submitted change requests)
- Trigger: If either the cumulative schedule impact indicator or the cumulative resource requirements indicator exceeds their projections by 20%, it will trigger contingency plan B

Budget

- Planning/oversight: J. Johnstone/R. C. Everette: 5 days
- Completing TBD requirements: 3 civil servants: 14 weeks 1 university intern: 7 weeks, \$10,000
- Reprioritizing: R. C. Everette: 7 days 2 team members: 1 day each to review
- Tracking costs: 1 civil servant: 3 days to set up automated system; R. C. Everette & J. Smith: 2 days each to determine tracking measures, triggers, report format, and intermediate triggers.
- (Cost to produce weekly reports is negligible) Totals: 18-person weeks

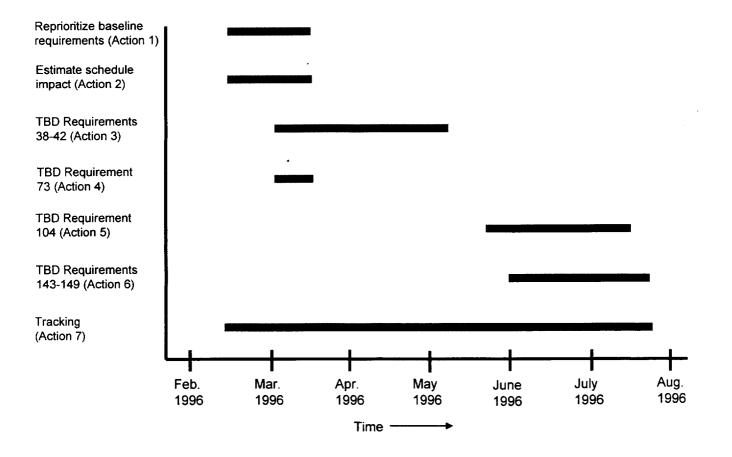
Civil service time: University Intern cost:

\$10,000

Expected return: The number of errors is projected to decrease by approximately 75%. The amount of resources assigned to late requirements changes should decrease accordingly by 75%. For this project, the total estimated savings is 50% of the total planned budget. The probability for mission failure due to this risk will be eliminated.

Schedule (Gantt chart)

Action	Start Date	End Date
1	February 15, 1996	March 15, 1996
2	February 15, 1996	March 15, 1996
3	March 1, 1996	May 7, 1996
4	March 1, 1996	March 15, 1996
5	May 24, 1996	July 15, 1996
6	June 1, 1996	July 21, 1996
7	February 15, 1996	July 21, 1996



Contingency strategies, actions, and triggers

Contingency Plan A:

- Trigger: A projected 25% schedule slip in the completion of any requirements document
- Strategy/actions: Authorize contractor overtime to assist civil service (a maximum of 10 person weeks in contractor time is allowed). Approval by J. Johnstone is required.

Contingency Plan B:

- Trigger: When either the cumulative schedule impact indicator or the cumulative resource requirements indicator exceeds its projections by 20%
- Strategy/actions: Drop the lower-level science requirements to compensate for the estimated development time required to complete the higher-priority requirements.

Mitigation Goals and Success Measures

Set a <u>realistic</u>, <u>measurable</u> (or <u>verifiable</u>) goal for mitigating the risk, for example

- avoid any changes to scheduled milestones
- eliminate change requests unsupported by funding to implement the change

Define success criteria— you need to know when you've succeeded or failed

For example

 all current change requests implemented by 3/1/96 with no change to scheduled milestones

NASA SATC

Discussion -Goals & Success Measures

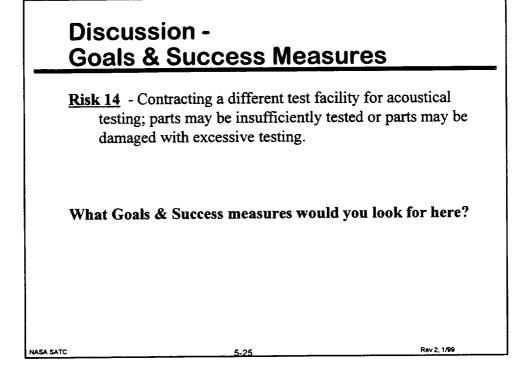
<u>Risk 7</u> - Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.

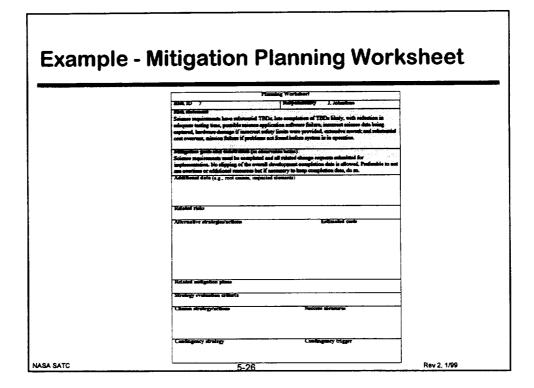
What Goals & Success measures would you look for?

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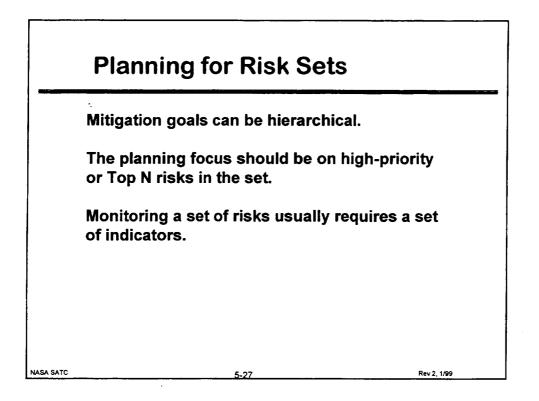


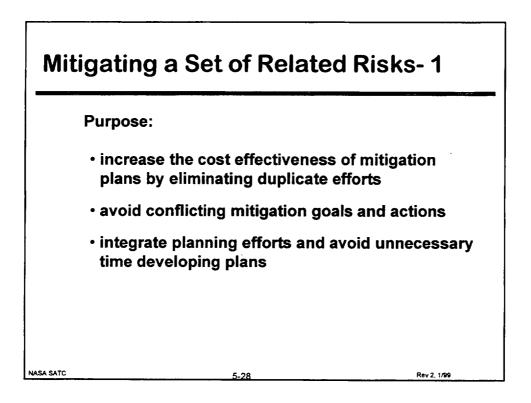
Case Study

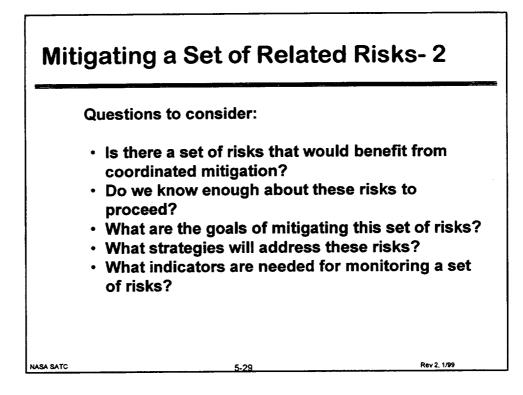
Planning Worksheet

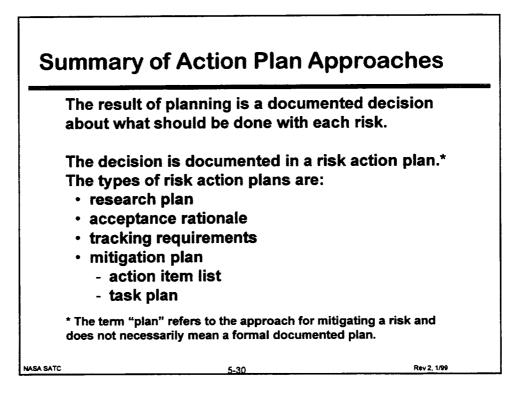
Planning Worksheet					
Risk ID 7	Responsibility: J. Johnstone				
Risk statement Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.					
Mitigation goals and constraints (in observable terms) Science requirements must be completed and all related change requests submitted for implementation. No slipping of the overall development completion date is allowed. Preferable to not use overtime or additional resources but if necessary to keep completion date, do so.					
Additional data (e.g., root causes, impacted elements)					
Related risks					
Alternative strategies/actions	Estimated costs				
Related mitigation plans					
Strategy evaluation criteria					
Chosen strategy/actions	Success measures				
Contingency strategy	Contingency trigger				

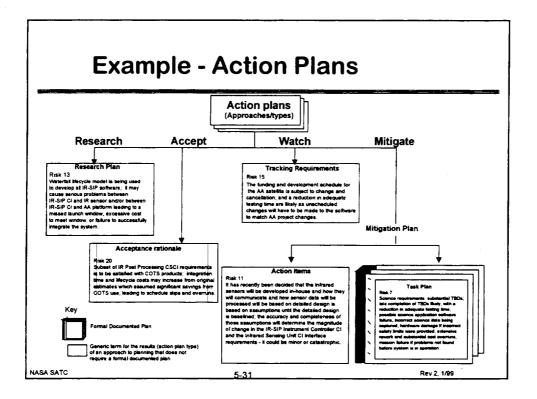
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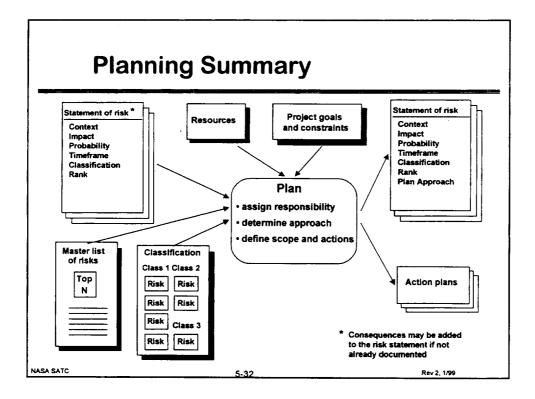










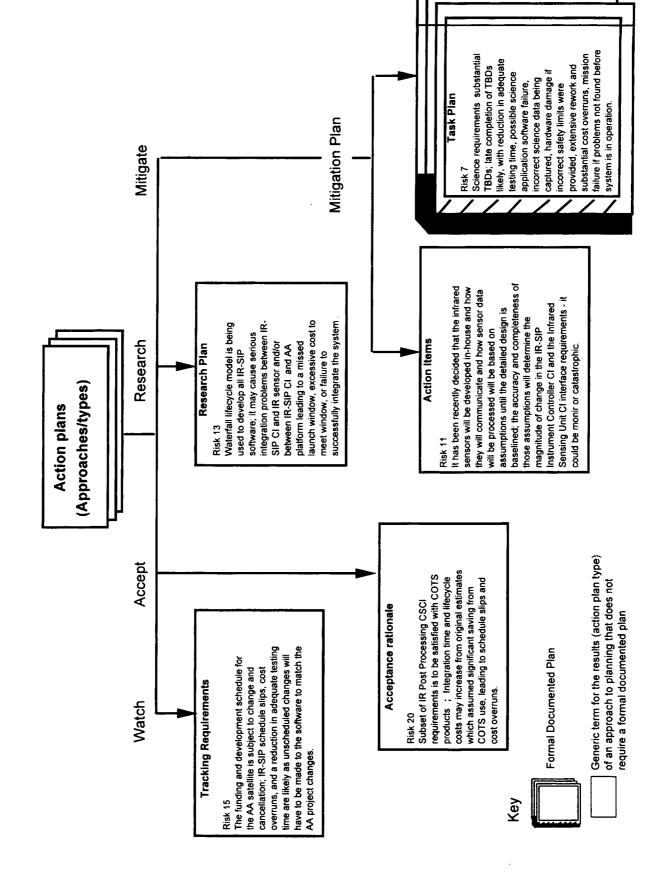


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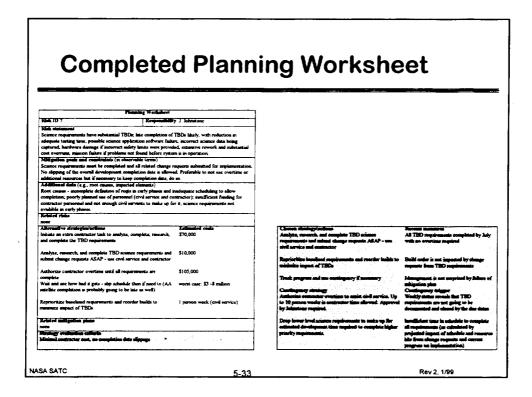
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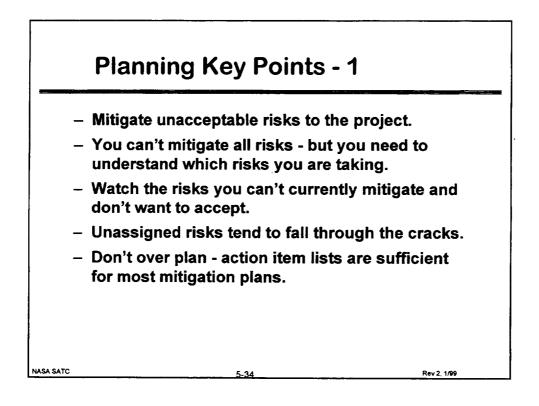
Case Study

Approaches to Planning and Their Action Plans



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Case Study

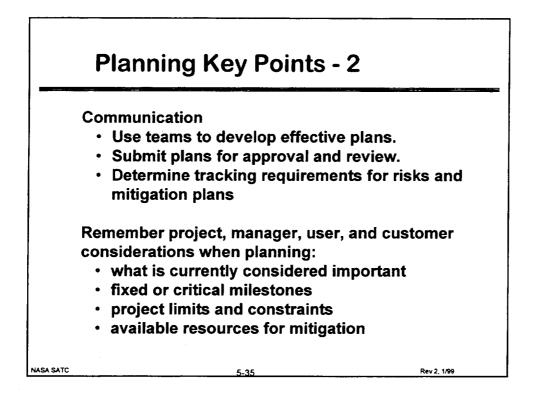
Planning Worksheet

Planning Worksheet				
Risk ID 7	Responsibility	J. Johnstone		
Risk statementScience requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.Mitigation goals and constraints (in observable terms) Science requirements must be completed and all related change requests submitted for implementation. No slipping of the overall development completion date is allowed. Preferable to not use overtime or additional resources but if necessary to keep completion date, do so.Additional data (e.g., root causes, impacted elements) Root causes - incomplete definition of reqts in early phases and inadequate scheduling to allow completion; poorly planned use of personnel (civil service and contractor); insufficient funding for contractor personnel and not enough civil servants to make up for it; science requirements not				
available in early phases.				
Related risks				
Alternative strategies/actions Initiate an extra contractor task to analyze, comp and complete the TBD requirements	lete, research,	Estimated costs \$70,000		
Analyze, research, and complete TBD science re- submit change requests ASAP - use civil service		\$10,000		
Authorize contractor overtime until all requireme complete	ents are	\$105,000		
Wait and see how bad it gets - slip schedule then satellite completion is probably going to be late a		worst case: \$3 -8 million		
Reprioritize baselined requirements and reorder minimize impact of TBDs	builds to	1 person week (civil service)		
Related mitigation plans				
Strategy evaluation criteria Minimal contractor cost, no completion date slip	page			

	Continuous Risk Management
Chosen strategy/actions Analyze, research, and complete TBD science	Success measures All TBD requirements completed by July
requirements and submit change requests ASAP - use civil service and contractor	with no overtime required
Reprioritize baselined requirements and reorder builds to minimize impact of TBDs	Build order is not impacted by change requests from TBD requirements
Track progress and use contingency if necessary	Management is not surprised by failure or mitigation plan
Contingency strategy	Contingency trigger
Authorize contractor overtime to assist civil service. Up	Weekly status reveals that TBD
to 10 person weeks in contractor time allowed. Approval	requirements are not going to be
by Johnstone required.	documented and closed by the due dates
Drop lower level science requirements to make up for estimated development time required to complete higher priority requirements.	Insufficient time in schedule to complete all requirements (as calculated by projected impact of schedule and resourc
	hits from change requests and current progress on implementation)

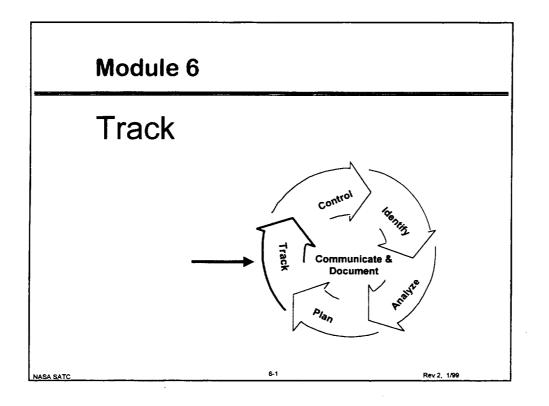
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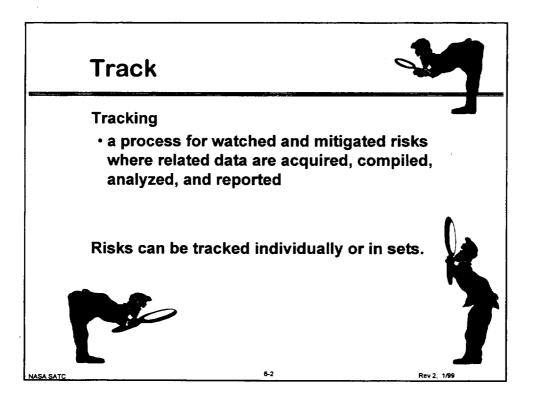
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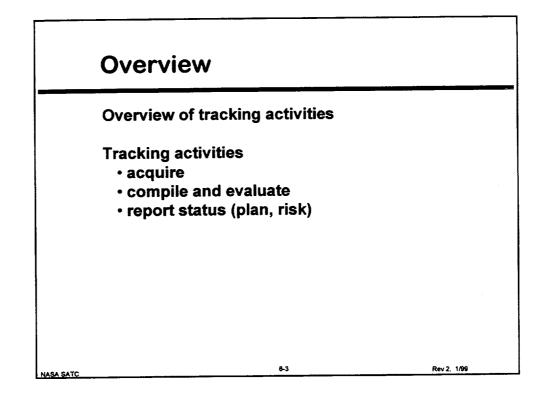


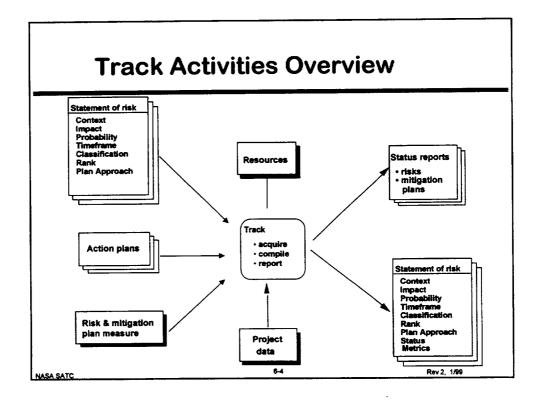
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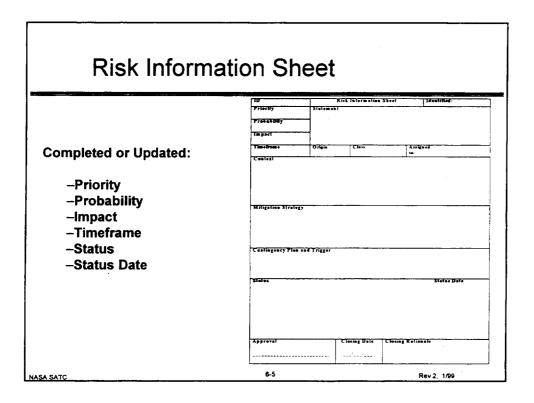
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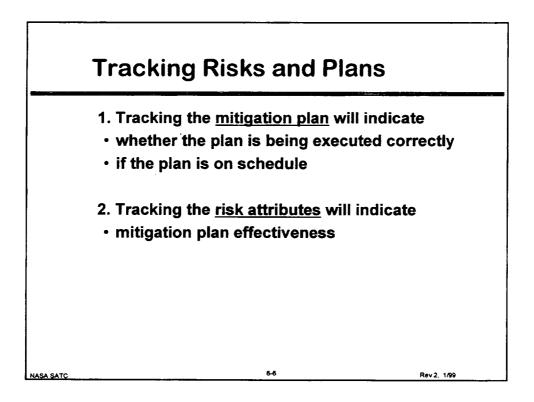


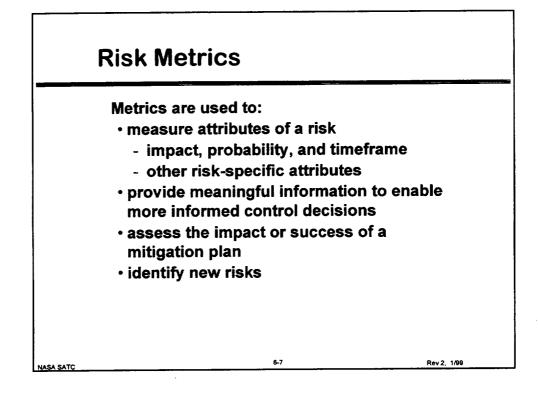


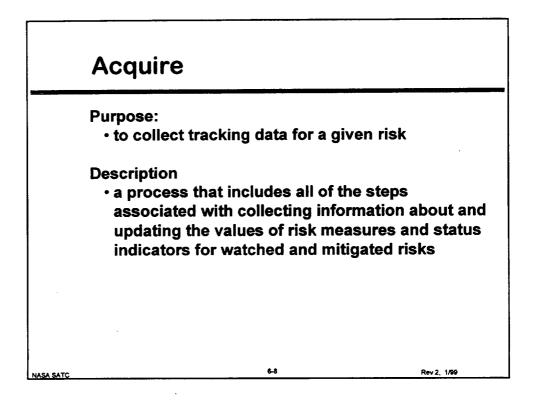


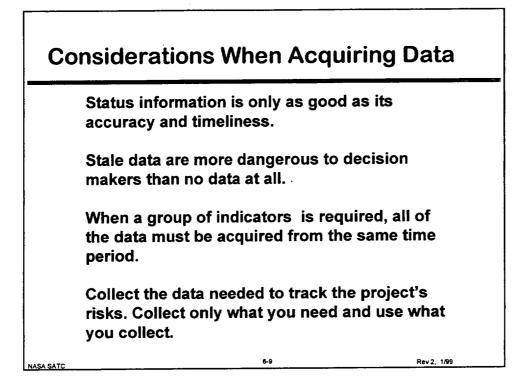


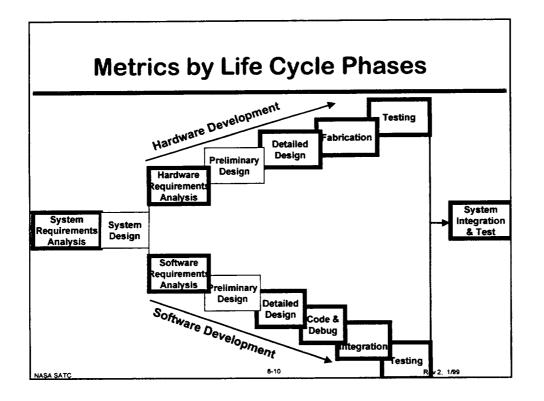


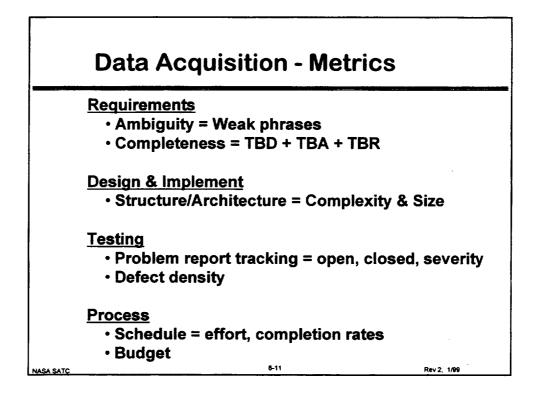


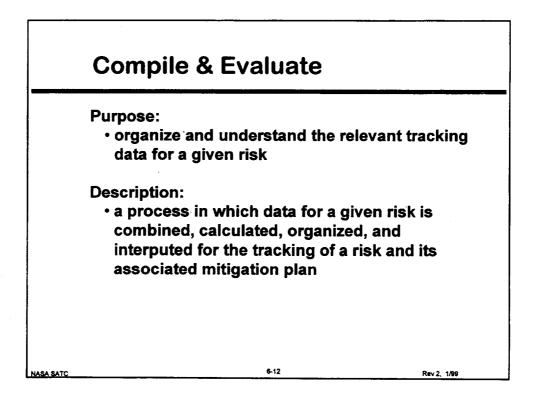


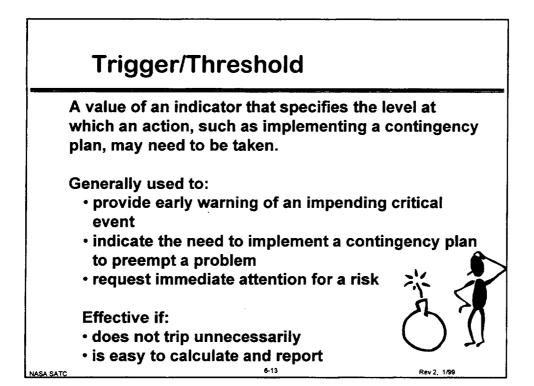


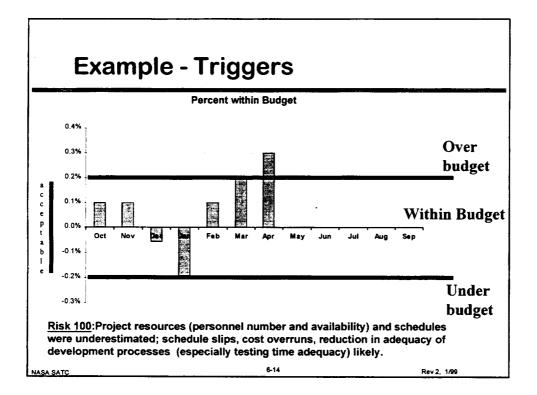


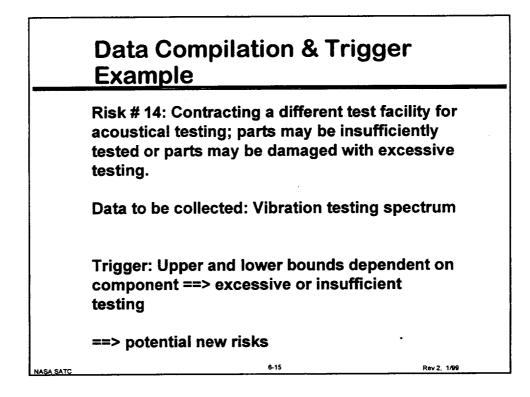


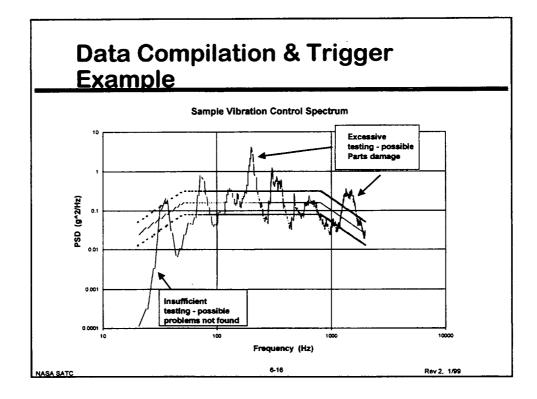


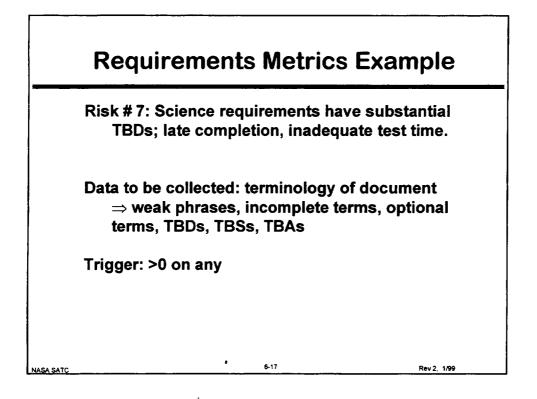


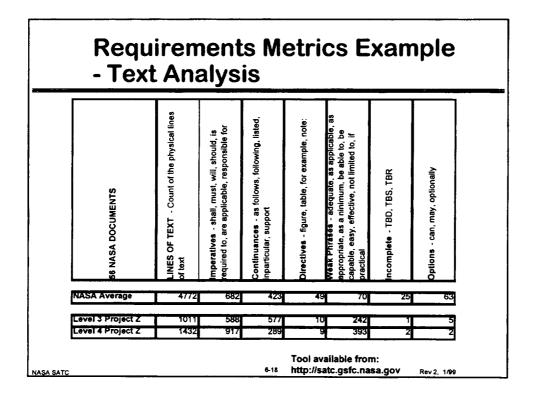


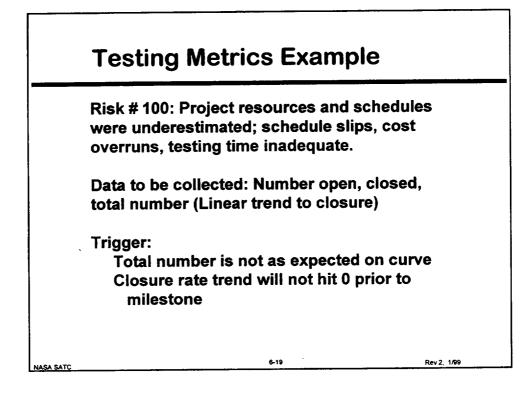


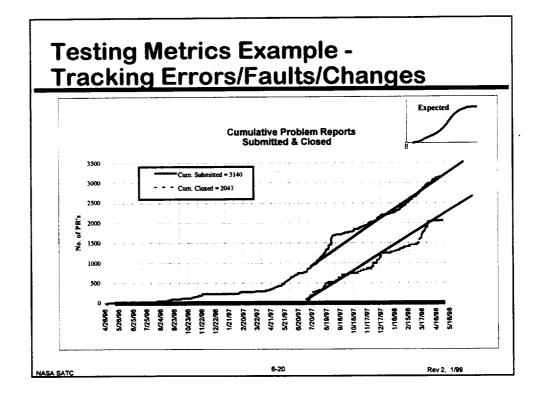


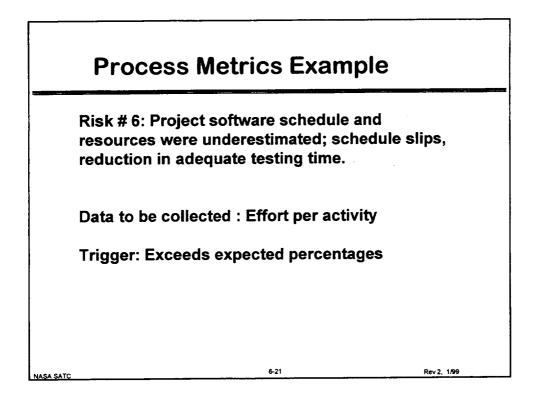


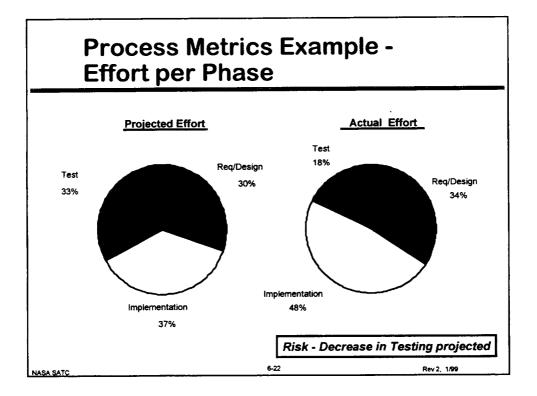




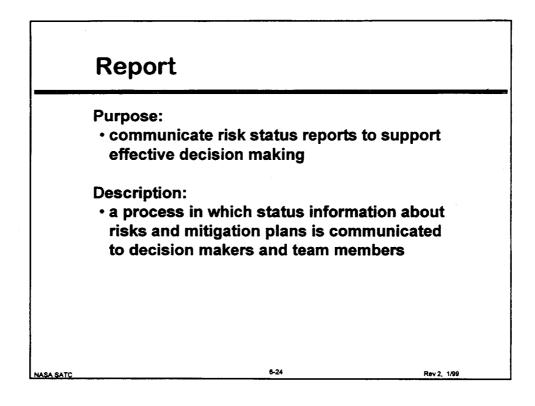


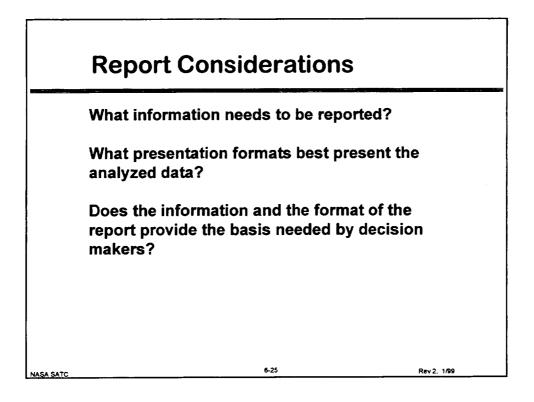




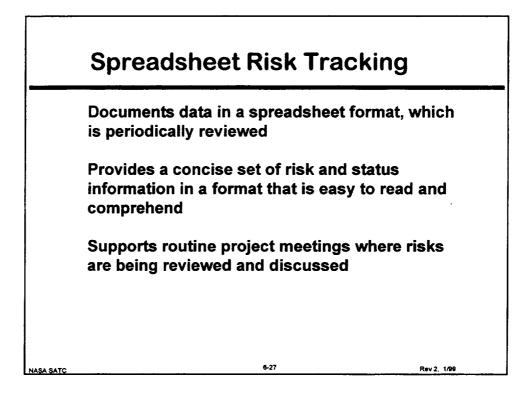


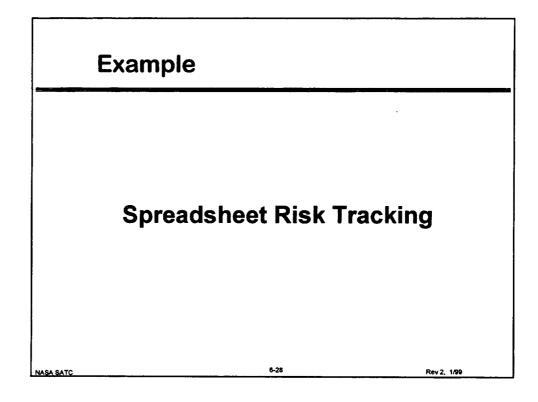
Risk	Data to be Collected
#1 This is the first time that the software staff will use OOD; The staff may have a lower-than-expected productivity rate and schedules may slip because of the associated learning curve.	
# 20 Subset of IR Post Processing CSCI requirements is to be satisfied with COTS products; Integration time and lifecycle costs may increase from original estimates which assumed significant saving from COTS use, leading to schedule slips and cost overruns.	
#12 Resource availability estimates were overly optimistic- schedule shows all resources are available at the start of each WBS element; schedule slips, cost overruns, and reduction in adequate testing time are likely.	





	Condition	Risk ID	Risk Statement	Assigned To	Action Plan	Remaining Key Milestones	Comments
	Yellow	14	Contracting different test facility; insufficient testing, damage.				
	Green	7	Science reqt substantial TBDs; late completion, incomplete testing, wrong data.				
\$\$	Red	6	SW schedule and resources under estimated; schedule slips, cost overruns.				





Case Study

Spreadsheet Risk Tracking

EXAMPLE

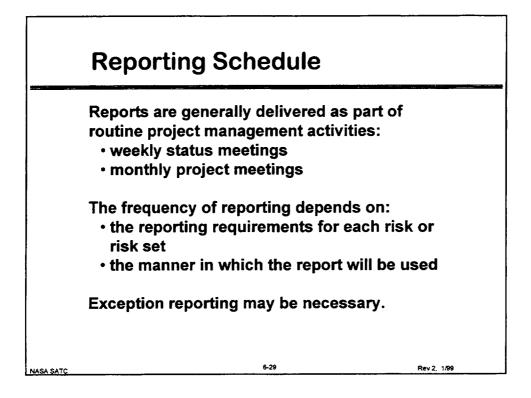
IR-SIP Monthly Project Review: Risk Status Spreadsheet – April 1, 1997

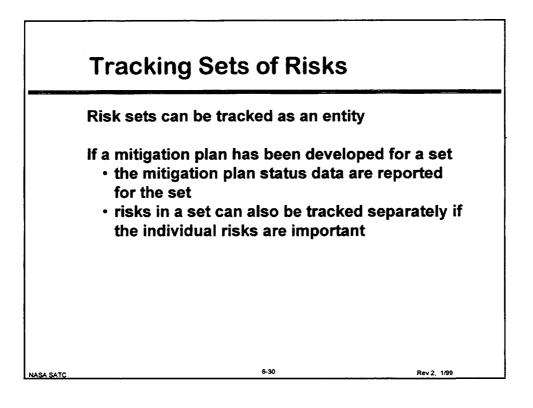
Priority	Risk ID	Risk Statement	Status Comments	Probability	Impact	Assigned To
1	22	AA Satellite Simulator is being developed; impacts to current project plan and other mitigation plans are unknown but could be significant - availability of resources to make use of simulator is questionable	New risk - resulted from closure of Risk 18.	H	н	Johnstone
2	100	Project resources (personnel number and availability) and schedules were underestimated; schedule slips, cost overruns, reduction in adequacy of development processes (especially testing time adequacy) likely.	New risk 22 has made this worse. Key personnel had designated back-ups in case availability slips, but Simulator work negates that.	H	H	Johnstone
3	23	Metrics are being reported only on a quarterly basis; schedules may slip and recognition of their slip may be too late for effective replanning to take place.	New risk identified by W. Wills	М	Μ	Peacock
4	7	Science requirements have substantial TBDs; late completion of TBDs likely, with reduction in adequate testing time, possible science application software failure, incorrect science data being captured, hardware damage if incorrect safety limits were provided, extensive rework and substantial cost overruns, mission failure if problems not found before system is in operation.	TBD's are being analyzed and researched. Expect completion of first set next week.	М	H	Johnstone
5	11	It has recently been decided that the Infrared sensors will be developed in-house and how they will communicate and how sensor data will be processed will be based on assumptions until the detailed design is baselined; the accuracy and completeness of those assumptions will determine the magnitude of change in the IR-SIP Instrument Controller CI and Infrared Sensing Unit CI interface requirements - it could be minor or catastrophic.	So far the assumptions we used continue to hold as we complete prototypes. Only very minor requirement changes have resulted so far and the ripple has been negligible.	L	Μ	Johnstone

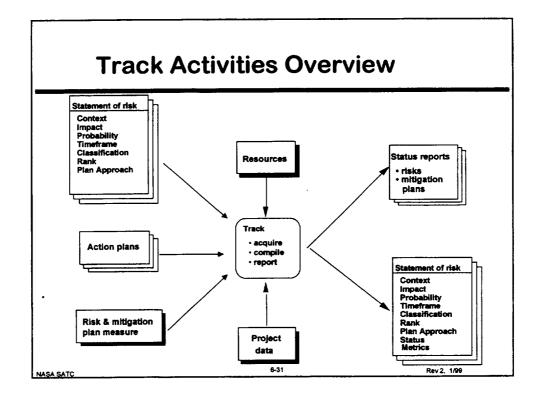
Priority	Risk ID	Risk Statement	Status Comments	Probability	Impact	Assigne
7	13	Waterfall lifecycle model is being used to develop all IR-SIP software; it may cause serious integration problems between IR- SIP CI and IR sensor and/or between IR-SIP CI and AA platform leading to a missed launch window, excessive cost to meet window, or failure to successfully integrate the system. and other Top N risks	Project plan revised for incremental life cycle. Recommendation to move to Watch negated by new risk 22. Revisit next month.	L	L	Everette
•						
CLOSE D	2	Commercial parts suitability for space applications is unknown; parts failure may lead to system failure and use of space grade parts may cause schedule delays since space qualified parts procurement have a procurement lead time of at least 18 months.	Commercial parts appear to be working and same reliability as space qualified parts			Peacocł
D	18	There is no AA Satellite Simulator currently scheduled for development; probable that the IR- SIP CSCI will fail when initially integrated with the actual AA Satellite since prior interface testing will not have been possible, thus software fixes will be done very late in the project schedule and may cause the launch date to slip.	Goldman authorized development of simulator on an accelerated schedule. IR- SIP's project plan must be revisited to enable us to make use of the simulator. Recommendation to close risk and open a new risk 21, accepted.			Goldma
		WATCH LIST				
w	101	Use of C++, the selected compiler, and OOD are new for software staff; decreased productivity due to unexpected learning curve may cause design and coding schedules to slip.	Training appears to be effective. only 2 people left to be trained. Calls to help desk reduced by 80%. Use of expert from ORB project has been successful. Recommend moving this risk to Watch	L .	L	Everett

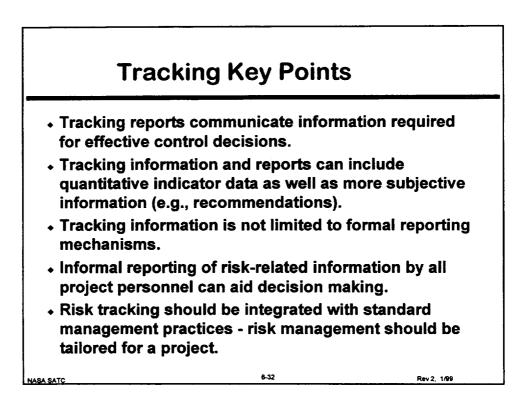
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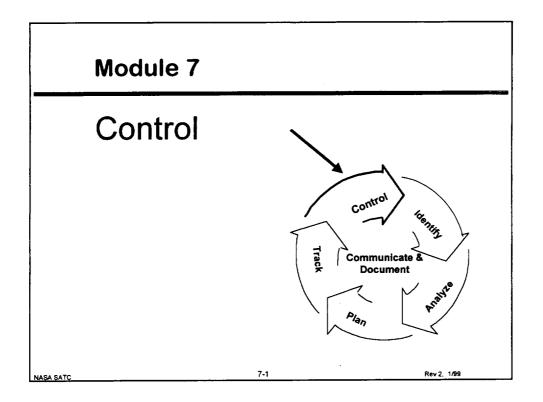
Priority	Risk ID	Risk Statement	Status Comments	Probability	Impact	Assigned To
W	15	The funding and development schedule for the AA satellite is subject to change and cancellation; IR-SIP schedule slips, cost overruns, and a reduction in adequate testing time are likely as unscheduled changes will have to be made to the software to match AA project changes.	No change	L	Н	Johnstone
		and all other risks which are not on the top N list and have not been accepted or closed.				

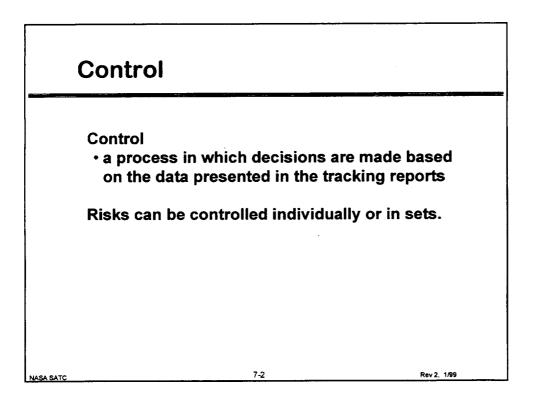


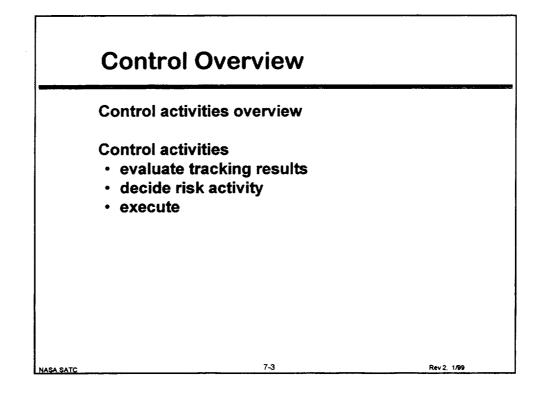


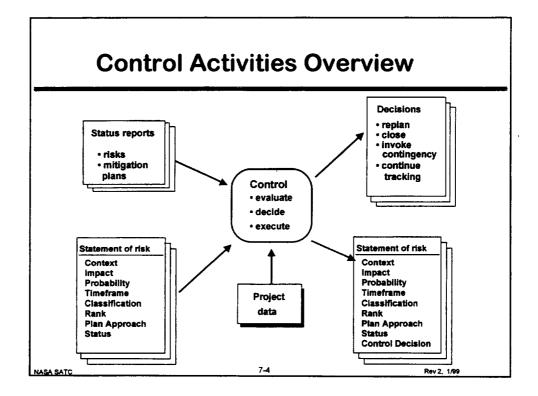


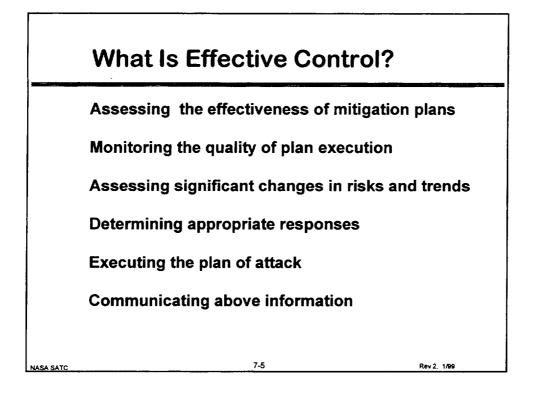


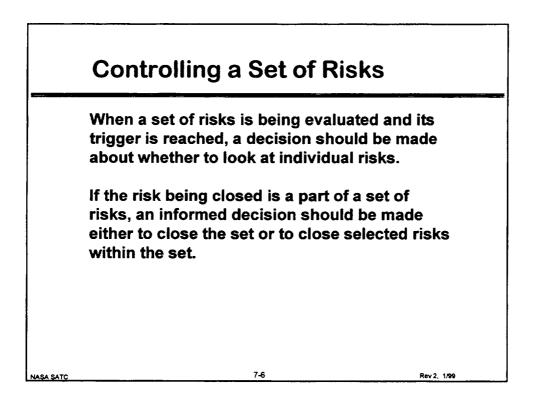


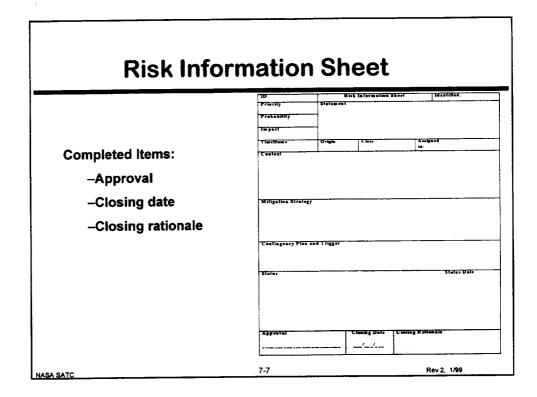


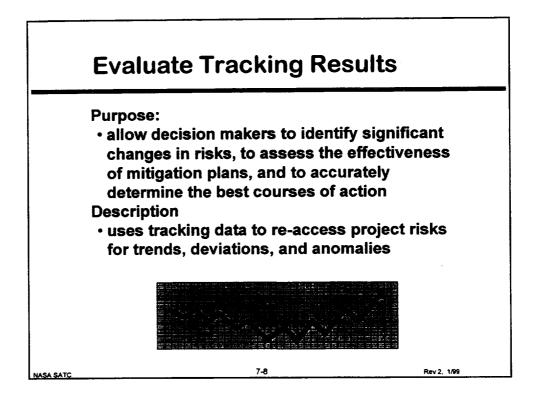


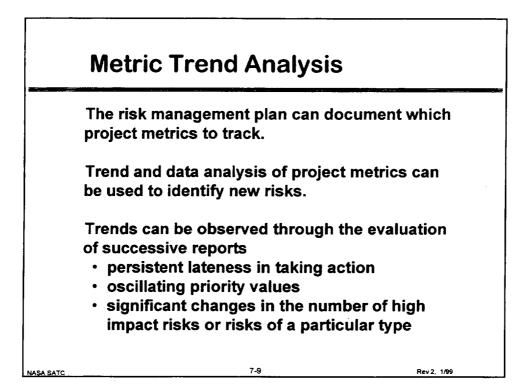


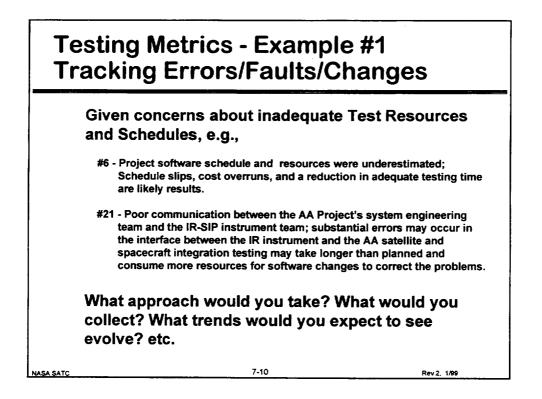


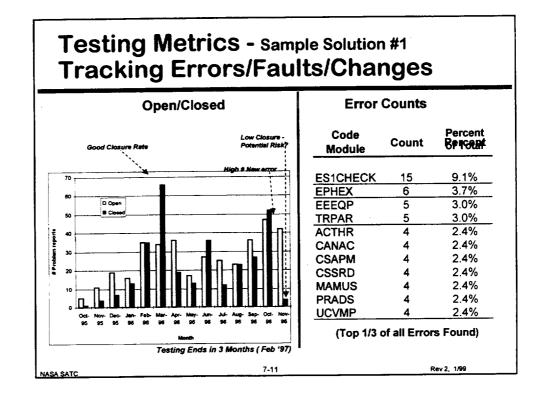


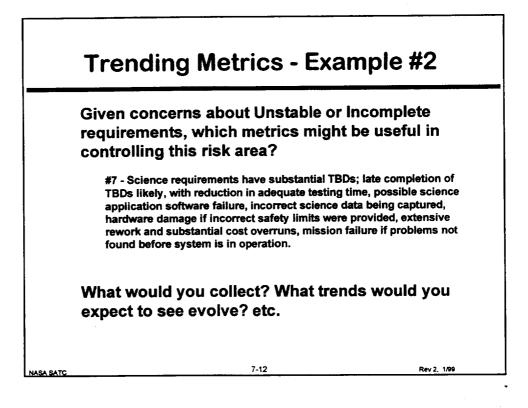


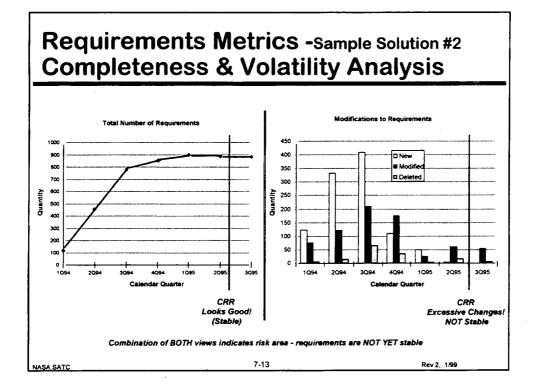


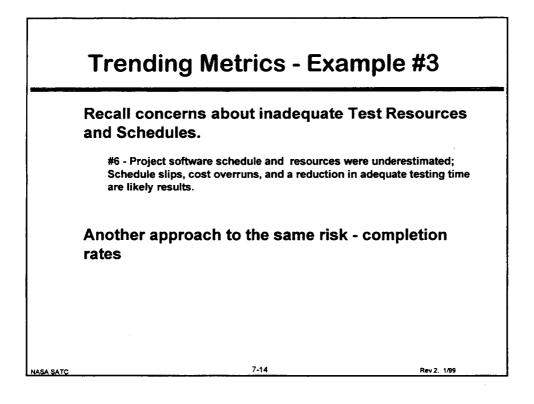


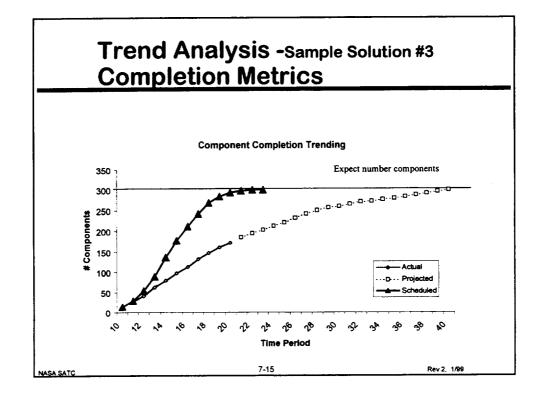


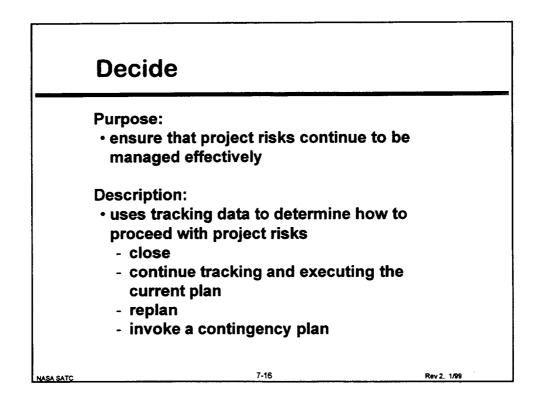


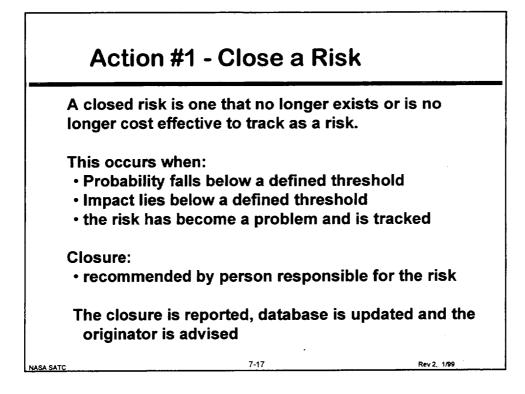


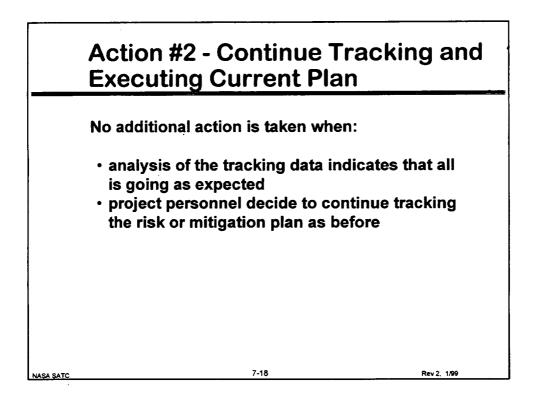


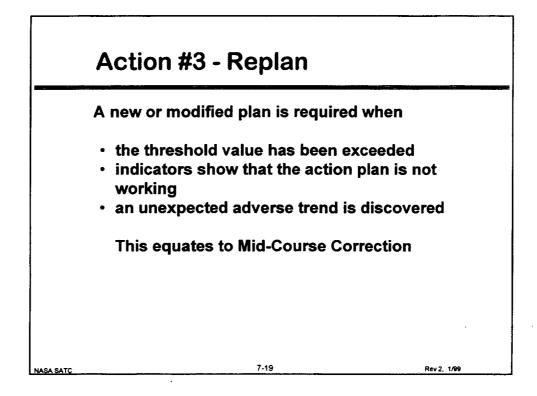


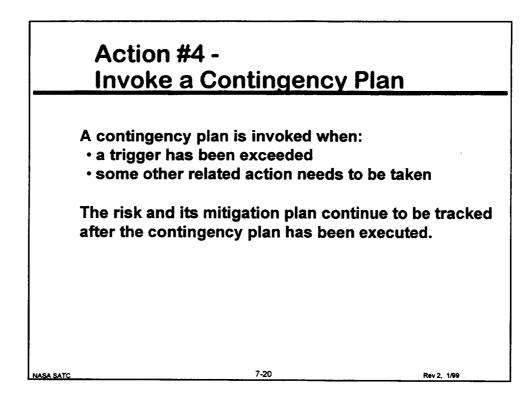


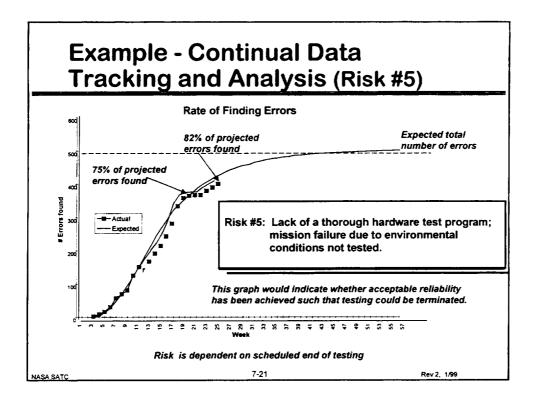


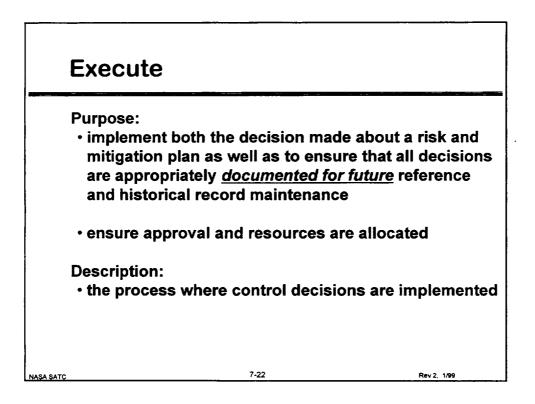


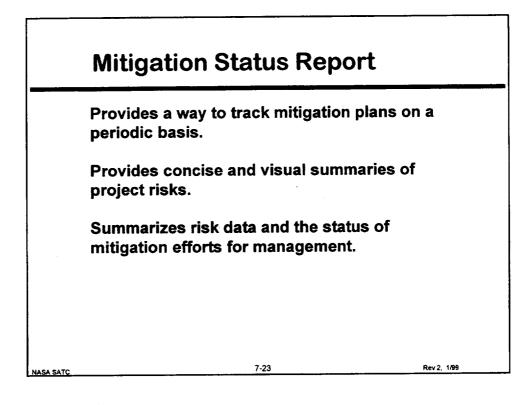


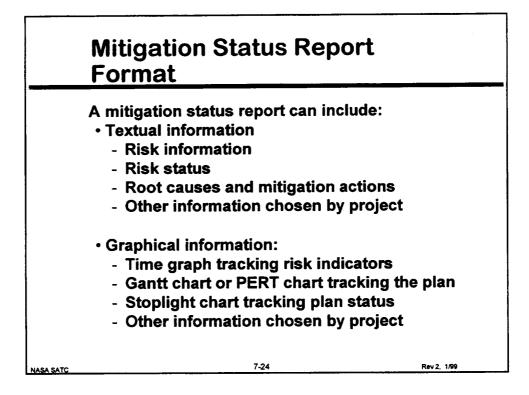


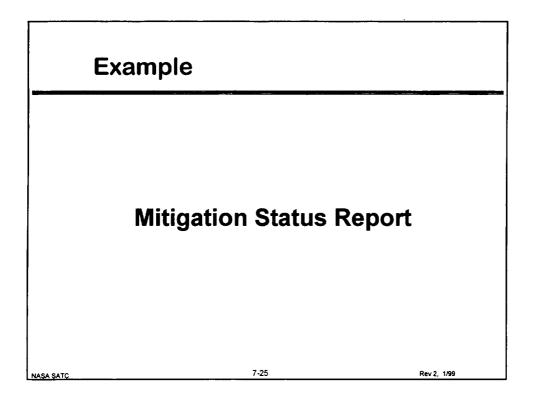






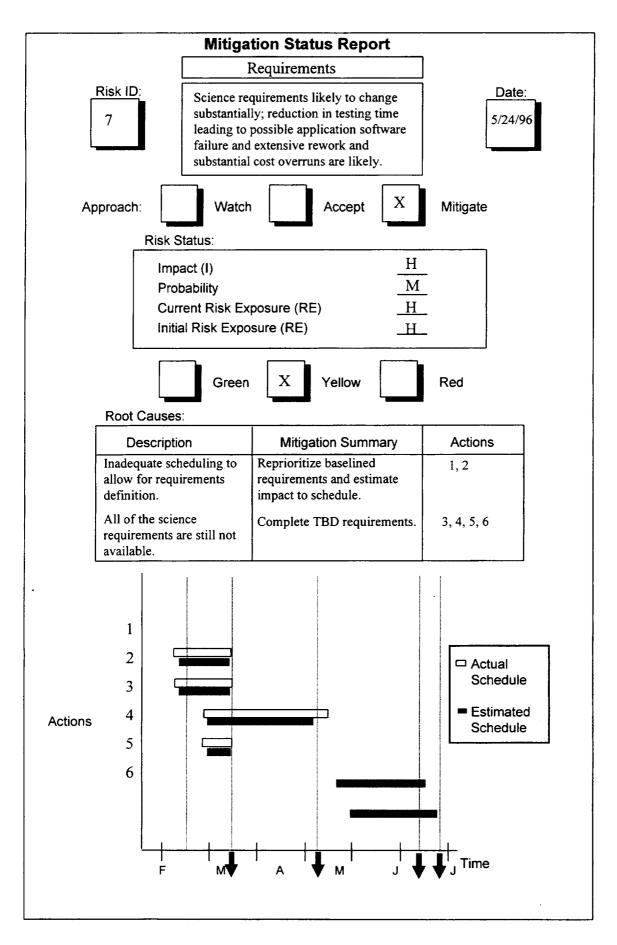






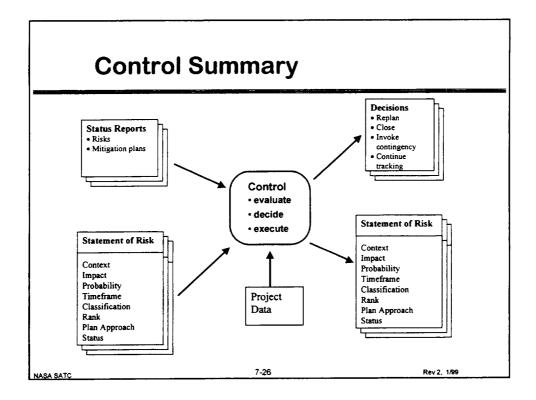
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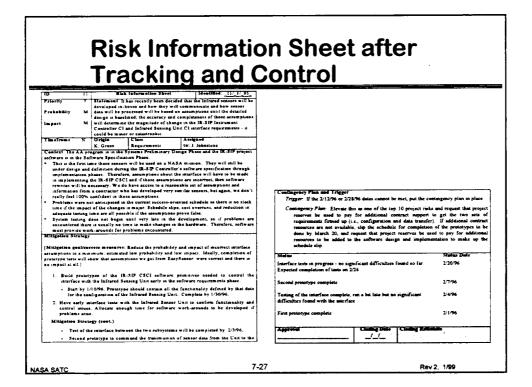
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Case Study

Risk Information Sheet After Tracking and Control

ID 11	Risk	Information Sheet	Identified:
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Priority 7	Statement		
	It has recently been decided that the Infrared sensors will be		
Probability M	developed in-house and how they will communicate and how sensor		
	data will be processed will be based on assumptions until the detailed		
Impact M	design is baselined; the accuracy and completeness of those		
ang Tang Kabupatèn K Kabupatèn Kabupatèn K	assumptions will determine the magnitude of change in the IR-SIP		
	Instrument Controller CI and Infrared Sensing Unit CI interface		
	requirements - it could be minor or catastrophic.		
Timeframe N	Origin	Class	Assigned
	K. Green	Requirements	to: J. Johnstone

Context The AA program is in the Systems Preliminary Design Phase and the IR-SIP project software is in the Software Specification Phase.

- This is the first time these sensors will be used on a NASA mission. They will still be under design and definition during the IR-SIP Controller's software specification through implementation phases. Therefore, assumptions about the interface will have to be made in implementing the IR-SIP CSCI and if those assumptions are incorrect, then software rewrites will be necessary. We do have access to a reasonable set of assumptions and information from a contractor who has developed very similar sensors, but again, we don't really feel 100% confident in those assumptions.
- Problems were not anticipated in the current success-oriented schedule so there is no slack time if the impact of the changes is major. Schedule slips, cost overruns, and reduction in adequate testing time are all possible if the assumptions prove false.
- System testing does not begin until very late in the development, so if problems are encountered there is usually no time to make changes in the hardware. Therefore, software must provide work-arounds for problems encountered.

Mitigation Strategy

[Mitigation goal/success measures: Reduce the probability and impact of incorrect interface assumptions to a minimum: estimated low probability and low impact. Ideally, completion of prototype tests will show that assumptions we got from EasySensor were correct and there is no impact at all.]

- 1. Build prototypes of the IR-SIP CSCI software primitives needed to control the interface with the Infrared Sensing Unit early in the software requirements phase.
 - Start by 1/10/96. Prototype should contain all the functionality defined by that date for the configuration of the Infrared Sensing Unit. Complete by 1/30/96.
- 2. Have early interface tests with the Infrared Sensor Unit to confirm functionality and control issues. Allocate enough time for software work-arounds to be developed if

problems arise.

Mitigation Strategy (cont.)

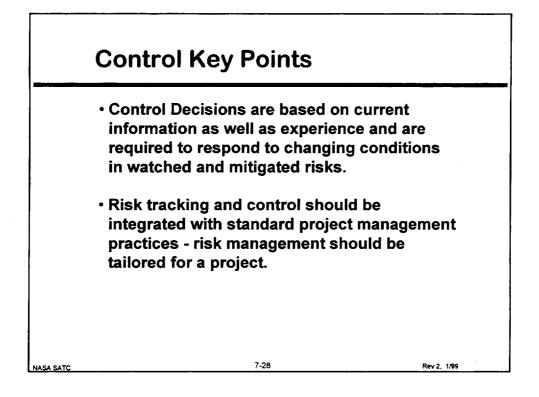
- Test of the interface between the two subsystems will be completed by 2/3/96.
- Second prototype to command the transmission of sensor data from the Unit to the IR-SIP CSCI will be started by 2/12/96 and completed by 2/20/96.
- All subsequent interface tests will be performed by 2/28/96.
- 3. Feed information from the two prototype tests into updates to the Interface Requirements Specification and the associated sections of the schedule by 3/2/96.
- 4. Determine the impact of the revised requirements by 3/6/96.

Contingency Plan and Trigger

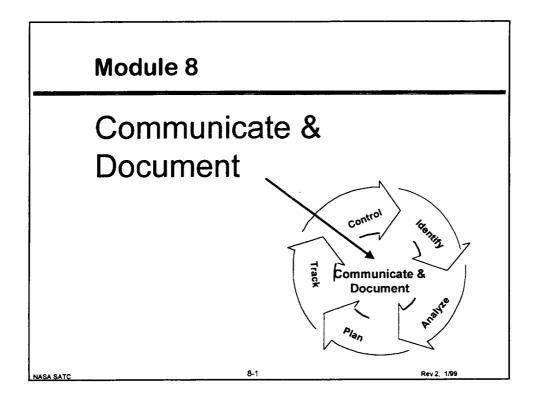
Trigger: If the 2/12/96 or 2/28/96 dates cannot be met, put the contingency plan in place.

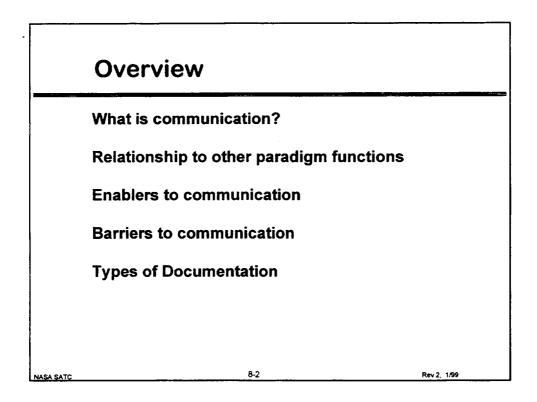
Contingency Plan: Elevate this as one of the top 10 project risks and request that project reserves be used to pay for additional contract support to get the two sets of requirements firmed up (i.e., configuration and data transfer). If additional contract resources are not available, slip the schedule for completion of the prototypes to be done by March 20, and request that project reserves be used to pay for additional resources to be added to the software design and implementation to make up the schedule slip.

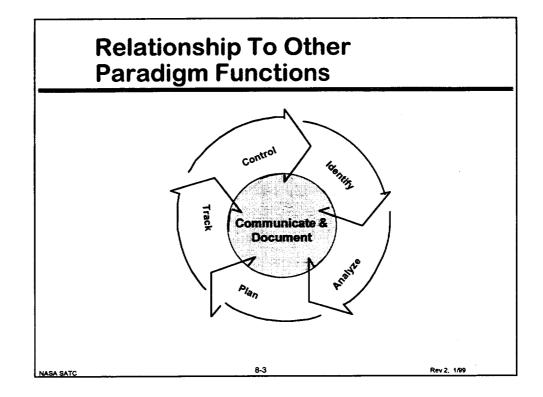
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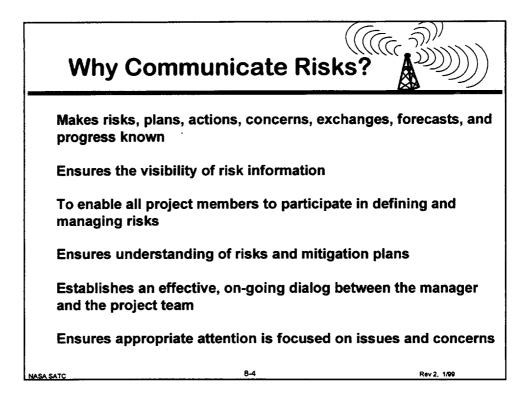


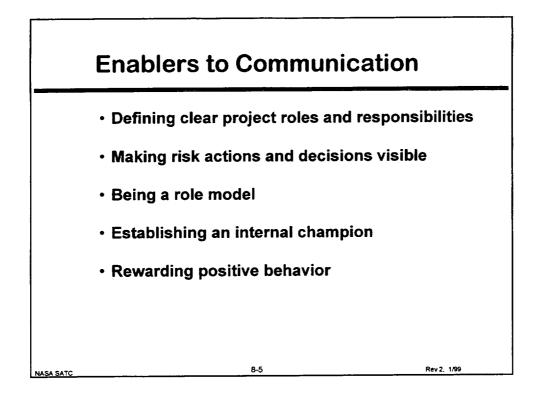
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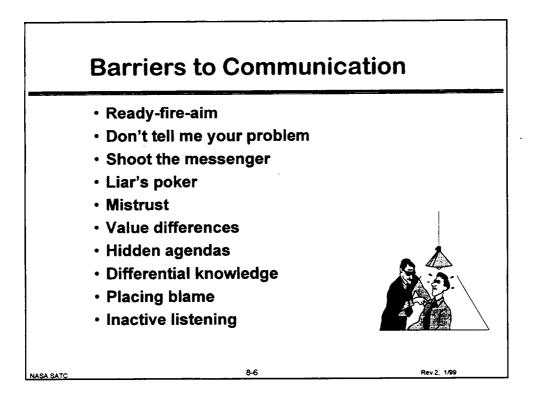


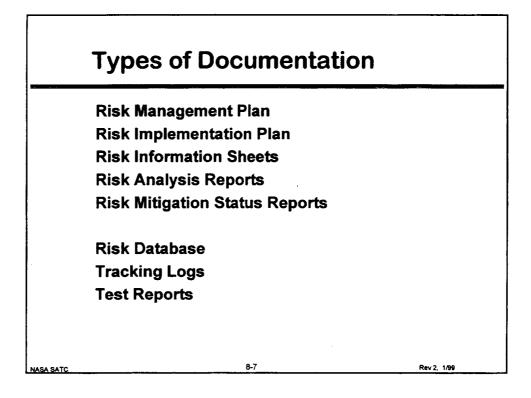


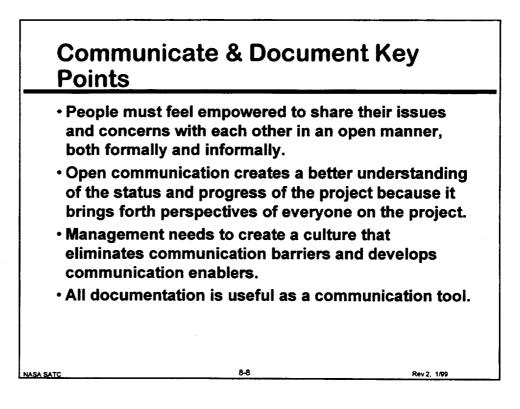


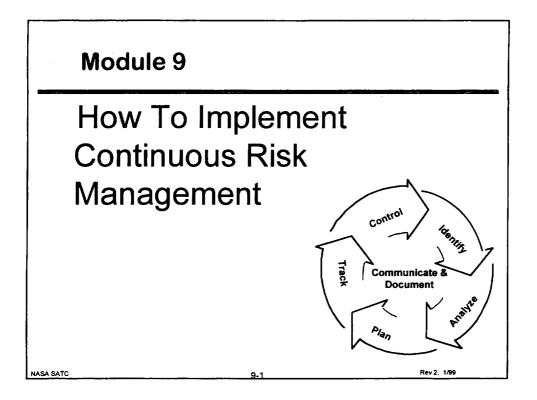


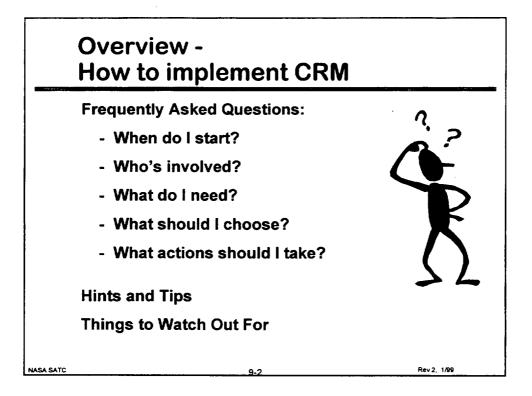












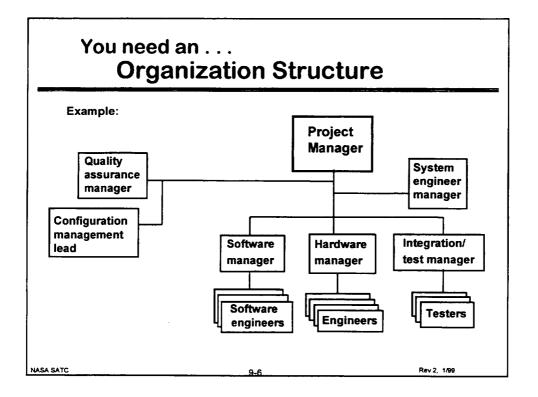
When do I Start CRM?

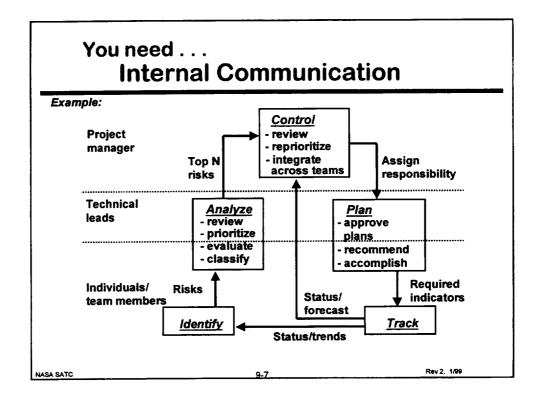


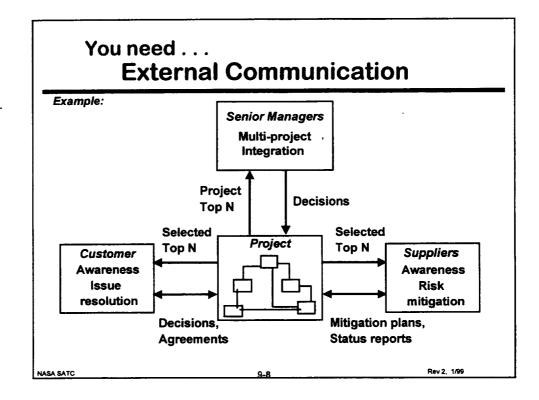
Opportunity	Actions
Pre-contract activity	Include risk management provisions in the solicitation and statement of work.
Major project milestones (e.g., contract award)	Prepare for a major project decision poin and the need to increase knowledge abou risks for improved strategic planning.
Major project review	Prepare for standard reviews, such as design reviews, functional tests.
Best time to start is at the planning and budgeting.	e beginning. Risk information can help in
A SATC	9_3 Rev 2, 1/99

Who's Involved? - 1	
Role/Description	Responsibilities and Tasks
<i>Sponsor</i> (e.g., senior mgr., VP, division chief)	 Provide visible support and encouragement Reward effective management of risks
<i>Project manager</i> (responsible for ultimate success of project)	 Provide resources and funding Reward effective management of risks Monitor progress
Champion (advocates new technology or process within the project)	 Publicize and promote CRM Coordinate changes and improvements on the project
<i>Change agents</i> (plan and implement changes in organizations and projects	 Assist with recommendations of plans Evaluate existing and new tools
A SATC	9-4 Rev 2, 1/99

Who's Involved? - 2		
Role/Description	Responsibilities and Tasks	
<i>Facilitators</i> (trained in meeting skills, conflict resolution, tools, etc., - act individually or as a team)	 Conduct training sessions Provide CRM expertise Provide consulting during evaluation of progress 	
<i>Technical managers</i> (e.g., team or functional leads, such as software/hardware manager, test mgr., etc.)	 Encourage and support use of CRM within their teams Report risk information to project manage Evaluate progress within their teams 	
<i>Project personnel</i> (e.g., software or hardware engineers, testers, etc.)	 Add CRM activities to day-to-day operations Maintain open communication about risks 	

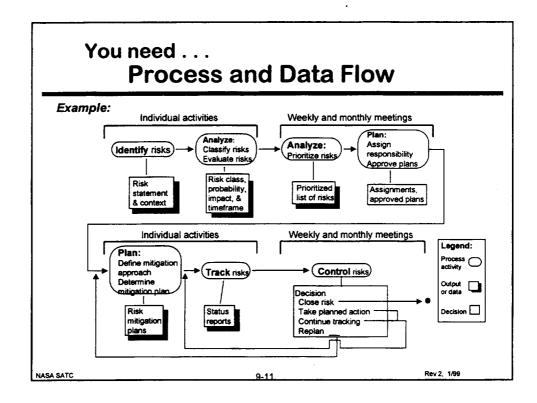


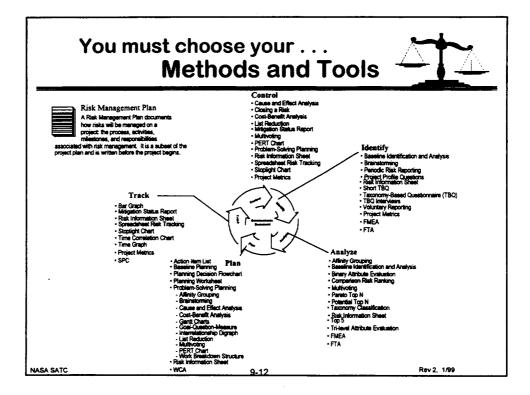




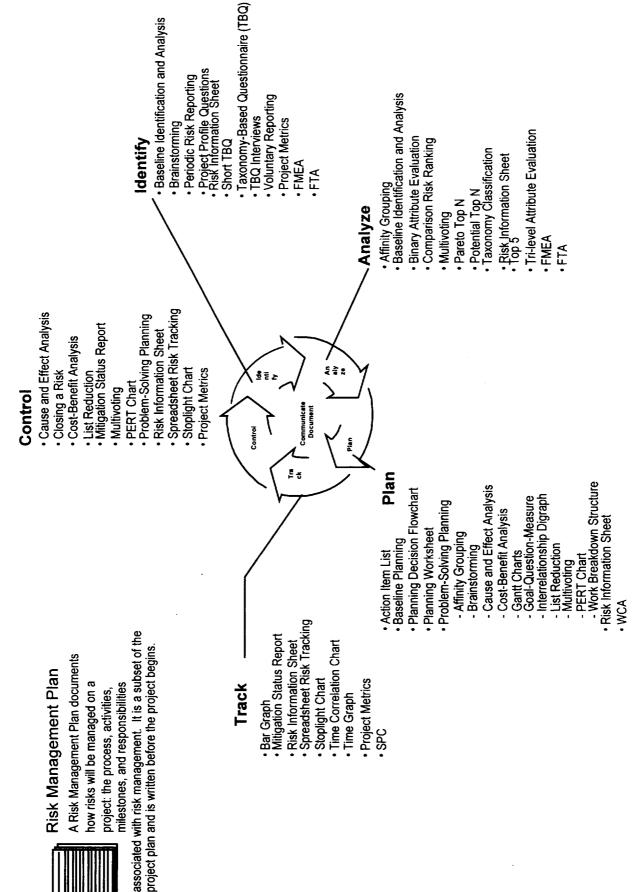
Assigne	ed Roles	& Responsibilities
Example: IR-SIP Personnel	Tindividuals	Responsionness Software engineers, testers, leads, and project manager • identity new risks • estimate probability, impact, and timeframe • classify risks • recommend approach and actions • track risks and mitigation plans (acquire, compile, and report)
	S/W CSCI, CM, and Test Managers	Software engineering leads for each CSCI ensure accuracy of probability/impact/time/rame estimates and the classification review recommendations on approach and actions build action plans (determine approach, define scope & actions) encount their top N risks and issues to the project manager collect and report general risk management measures/metrics
	Softwaré Project Manager, Hardware Project Manager, etc.	 Integrates risk information from all technical leads reprioritizes all risks to determine top N risks in each area (software, hardware, etc.) makes control decisions (analyze, decide, execute) for risks (e.g., Software Project Manager controls software risks) authorizes expenditure of resources for mitigation assigns or changes responsibility for risks and mitigation plans within the CSCI, CM, and test areas handles communication IR-SIP project manager
	IR-SIP Project Manager: IR-SIP Project Systems Engineer	 integrates risk information from all software, hardware, and CM leads reprioritizes all risks to determine top N project risks makes control decisions (analyze, decide, execute) for Top N project risks authorizes expenditure of project resources for mitigation plans within the project (e.g., moving responsibility for a risk from software to hardware) handles communication with AA program manager
SA SATC	9-0	reviews general risk management measures/metrics with Quality Assurance during each quarter to evaluate effectiveness of risk management Qau 2, 100

You need... Established Meetings Deskly Team Meetings • establish priority of team's risks • establish priority of team's risks • assign responsibility for new risks • review and approve mitigation plans • review and approve mitigation plans • Leads present the team's Top N risks (and mitigation plans) • Project manager Leads decide on appropriate action • Project manager determines allocation of resources for mitigation discretionary funds for technical leads



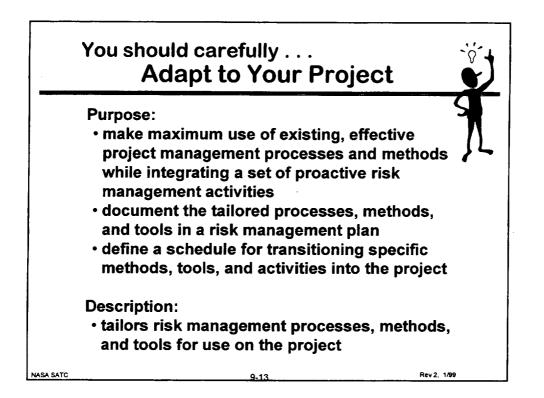


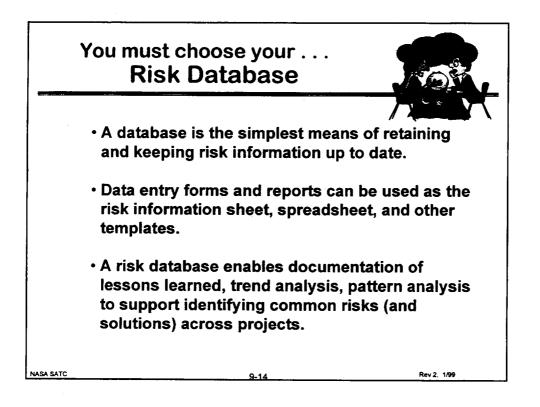


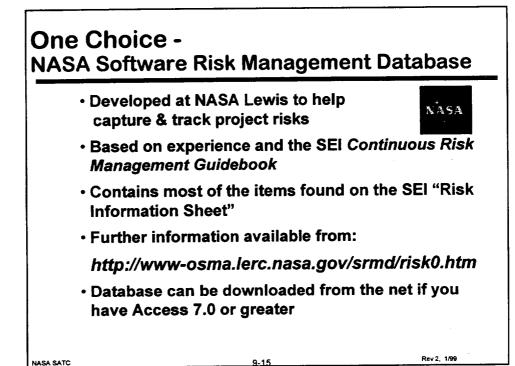


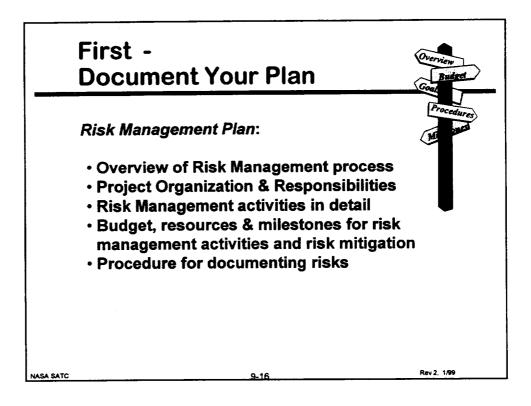
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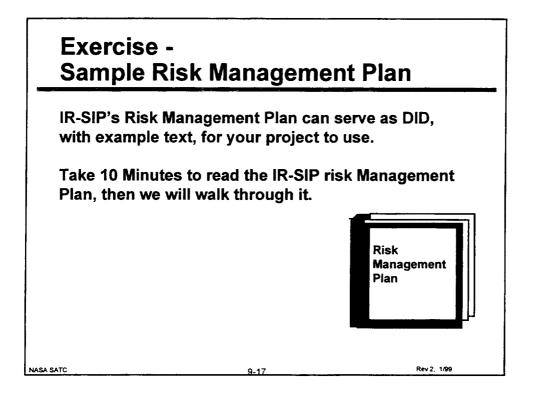
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Case Study

IR-SIP Risk Management Plan Outline

Baselined: Last Modified: Owner: Purpose:

Section 1. Introduction

1.1 Purpose and Scope

1.2 Assumptions, Constraints, and Policies

1.3 Related Documents and Standards

Section 2. Overview of Risk Management Practice

2.1 Overview

2.2 Process and Data Flows

2.3 Project Management Integration (optional)

Section 3. Organization

3.1 Organizational Chart

3.2 Project Communication and Responsibilities

3.2 AA Program Responsibilities

3.3 Contractor Responsibilities

Section 4. Practice Details

4.1 Establishing Baselines and Reestablishing Baselines

4.2 Identifying Risks

4.3 Analyzing Risks

4.4 Planning Risks

4.5 Tracking and Control of Risks

4.6 Summary of Methods and Tools

Section 5. Resources and Schedule of Risk Management Milestones

Section 6. Documentation of Risk Information

Case Study

IR-SIP Risk Management Plan

Baselined: 11/15/95

Last Modified: N/A

Owner: J. Johnstone/IR-SIP Project Manager

Purpose: This plan documents the practice of risk management as tailored to the IR-SIP Project. This plan will be updated on 2/25/96 and 4/25/96 to reflect changes and improvements to the risk management practice based on the evaluation results.

Section 1. Introduction

This plan will direct the processes, methods, and tools used to manage risks in the IR-SIP Project. All project personnel are responsible for following this plan. This plan is part of the IR-SIP Project Management Plan suite of documents.

1.1 Purpose and Scope

This plan will define the practice of risk management as it should be performed once it reaches maturity within the IR-SIP Project. This document does not address risk management within the AA Program.

1.2 Assumptions, Constraints, and Policies

This plan does not address the process of putting a new risk management practice in place (in other words, the actual transition process - that is documented in the Implementation Plan). This plan defines the risk management practice for the IR-SIP Project. It is recognized that this plan addresses a new practice being put into place on a project that is already in progress and that this plan is the first of its kind for IR-SIP. It is expected that significant changes and improvements will be necessary over the course of time as risk management is adopted by IR-SIP. Therefore, any corrections should be forwarded to the plan owner. Change recommendations should be submitted on the Change Documentation Request Form 1246.

1.3 Related Documents and Standards

IR-SIP Risk Management Implementation Plan will guide the technology transition process. It directs the flow of activities associated with getting the risk management practice defined in *this* plan established and ongoing.

IR-SIP Project Management Plan directs the activities of the overall project. The Risk Management Plan is subordinate to project management plan.

Section 2. Overview of Risk Management Practice

2.1 Overview

This section provides an overview of the risk management practice and its relation to IR-SIP's project management. Details are to be found in the following sections. The overview of the process will be defined by a process/data flow diagram.

There are four primary activities performed in the risk management practice:

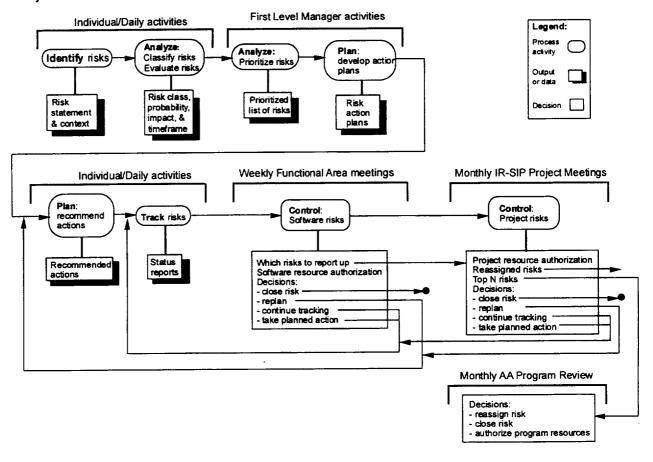
- identification of risks: a continuous effort to identify and document risks as they are found
- analysis of risks: an estimation of the probability, impact, and timeframe of the risks, classification into sets of related risks, and prioritization of risks relative to each other
- planning risks: decision about what to do with the risks, which, for important risks, will include mitigation plans
- tracking and controlling risks: collection and reporting status information about risks and their mitigation plans (where appropriate) and taking corrective action as needed.

The risk management activities will be carried out during day-to-day activities of project personnel as well as during key project meetings.

Only Top 20% risks shall have any resources expended for mitigation. All non-Top N risks shall be watched or accepted.

2.2 Process and Data Flows

The following diagram depicts the overall process of managing risks on the IR-SIP Project.



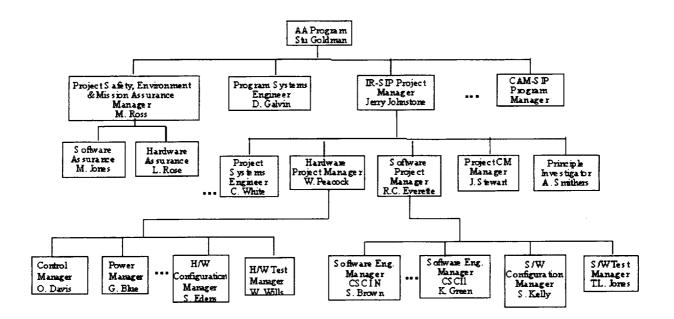
2.3 Project Management Integration (optional)

The IR-SIP Project Management Plan calls for the identification, processing, and documentation of changes and problems to the system. Risks will, in general, be considered an equivalent item to problems and changes in terms of tracking and significance during project meetings. Top 20% risks will be handled similar to critical issues, as documented in the Project Management Plan. Any risk which is also a safety risk will be handled similar to a safety-related problem - referral to the project's safety plan or to the Safety Guidebook NASA-GB-1740.13-96.

Section 3. Organization

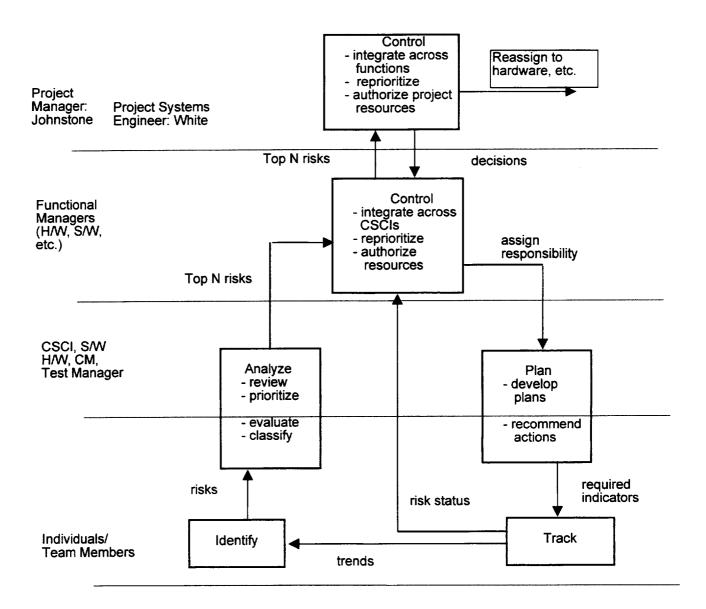
3.1 Project Organization

The IR-SIP project organization is defined in the Project Management Plan and repeated here for convenience.



3.2 Project Communication and Responsibilities

The following diagram introduces the structure of risk communication and responsibility within the IR-SIP organization for conducting risk management activities.



The responsibilities of all project personnel as individuals, the team or technical leads, the function leads, and the project manager are specified in the following table. This table illustrates the type of responsibilities that need to be identified and allocated to the project personnel for the management of risks.

Who	Responsibilities
Individuals	Software/Hardware engineers, testers, leads, and project manager identify new risks estimate probability, impact, and timeframe
	 classify risks
	recommend approach and actions
	track risks and mitigation plans (acquire, compile, and report)
S/W, H/W, CSCI,	 Leads for each CSCI ensure accuracy of probability/impact/timeframe estimates and the classification
CM, and Test Managers	 review recommendations on approach and actions
managoro	 build action plans (determine approach, define scope & actions)
	 report their Top N risks and issues to the project manager
	 collect and report general risk management measures/metrics
Software Project Manager, Hardware	 integrates risk information from all technical leads reprioritizes all risks to determine Top 20% risks in each area (software, hardware, etc.)
Project Manager, etc.	 makes control decisions (analyze, decide, execute) for risks (e.g., Software Project Manager controls software risks)
-	authorizes expenditure of resources for mitigation
	 assigns or changes responsibility for risks and mitigation plans within the CSCI, CM, and test areas
	handles communication IR-SIP project manager
IR-SIP Project	integrates risk information from all software, hardware, and CM leads
Manager, IR-SIP Project	 reprioritizes all risks to determine Top 20% project risks makes control decisions (analyze, decide, execute) for Top 20% project risks
Systems	 authorizes expenditure of project resources for mitigation
Engineer	 assigns or changes responsibility for risks and mitigation plans within the project (e.g., moving responsibility for a risk from software to hardware)
	 handles communication with AA program manager
	 reviews general risk management measures/metrics with Quality Assurance during each quarter to evaluate effectiveness of risk management

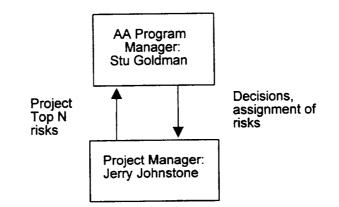
The criteria for communicating risk information is documented in the following table.

Communication Path	Criteria for Selecting Risks and Status Information
Technical leads to Jerry Johnstone	 Top 20% risks for each team Any risk that impacts launch readiness Any risk with an impact >10% of budget Any risk that needs to be transferred to another team
Jerry Johnstone to AA Program Manager (Goldman)	 Top 20% risks in the project Any risk that impacts the satellite's operation Any risk with major impact on IR-SIP operations Any risk that impacts the launch schedule Any risk that exceeds 25% of the project budget Any risk that negatively impacts NASA's reputation
Everette to contractor program manager	 Any risk that impacts the contractor's ability to succeed Any risk that impacts the overall project schedule Any risk that needs to be transferred or jointly managed by the contractor
Jerry Johnstone to Program System Engineer	 Any risk that impacts the satellite's operation Any risk that impacts the launch schedule Any risk that exceeds 25% of the project budget Information on technical problems that affect the spacecraft or other instruments

3.3 AA Program Responsibilities

If IR-SIP project personnel identify risks that affect the AA Program, it is the responsibility of the IR-SIP Project Manager to notify the AA Program Manager. The AA Program Manager, with the assistance of the change agent P. Stone and the IR-SIP Project Manager, to manage risks transferred to the SE Program level.

The IR-SIP Program manager shall report progress summaries on Top N IR-SIP risks to the AA Program Manager on a monthly basis. The AA Program Manager is responsible for authorizing additional expenditures if requested by the IR-SIP Project Manager and transferring assignments of risks to the IR-SIP Project.



Meeting	Purpose	Method or Tool
Monthly and	IR-SIP, CAM-SIP, SPEC-SIP, AA Spacecraft Project Managers, their Systems Engineers, AA Program Systems	Stoplight Charts
major milestone AA Program Manager reviews	A Program Systems Engineers, A Program Systems Engineer, and Safety & Environment Mission Assurance Manager meet with AA Program Manager to review program status and issues.	Risk Information Sheets
		Cost-Benefit
	Risk-specific information from each project new Top 20% risks, any risks that impact the program 	Analysis
	 new rop 20% risks, any risks that impact the program status of safety risks status of all Top 20% risks 	Safety risk/hazard information
	Status for program risks are reported by the program manager.	
	 Decisions and actions include decisions/resolutions for risks that are not being successfully managed approval for mitigation plans and resources that exceed normal project limits 	

3.4 Contractor Responsibilities

Software Contractor reports to the Software Project Manager. Since the original contract did not call for risk management, risk management performed by the contractor and reported to the Software Project Manager is voluntary. Contractual modifications to install risk management as a part of the contract would result in an update to this part of the Risk Management Plan.

Section 4. Practice Details

This section provides the details about the practice needed to enable project personnel to carry out the risk management activities.

4.1 Establishing Baselines and Reestablishing Baselines

A baseline set of risks was established before this plan was written. That baseline shall be updated or re-established periodically at major project milestones. Risk baseline re-establishment is conducted using the following process.

Step	Action		
1	IR-SIP project manager identifies a cross section of project personnel. All levels and disciplines should be represented in this group.		
2	Group uses the TBQ Interview method to generate risks in a two-hour session.		
3	Group evaluates risks using the Tri-Level Attribute Evaluation method.		
4	Group classifies according to source in the Risk Taxonomy.		
5	Project Managers and Functional Area Managers prioritize to identify the Top N risks or sets of risks.		
6	Project Managers and Functional Area Managers compare Top N risks from this effort to existing Top N risks. Expand project Top 20% risks list to include the rebaselining Top N.		
7	Project Managers and Functional Area Managers reprioritize new Top N.		
8	Assign new Top N risks to personnel to begin building action plans.		
9	Add all other rebaseline risks to the database and determine which ones will need to be transferred, delegated, watched, accepted, or researched.		
10	PM distributes rebaseline set of risks listing to the project and asks for additional information from anyone in the project who might know more than what is documented.		

4.2 Identifying Risks

All personnel are responsible for identifying new risks. The database can be accessed by anyone at any time to identify new risks. The Short TBQ and project data shall be reviewed twice per month by all project personnel to help identify new risks. Project metrics (as defined by the Goal/Question/Metric method) will be reviewed whenever any predefined thresholds or triggers are reached that would indicate a potential problem (i.e., a risk). Risk statements shall be written according to the format, "condition; consequence." All relevant information shall be captured as context. The risk database shall automatically assign a risk identifier and tag the identifier's name onto the report. The Risk Information Sheet shall be used as the input form for risk information.

Any new risks identified during any project-related meeting shall be added to the database within two working days of the meeting. It is the responsibility of the meeting leader to make sure that this is accomplished.

[Note to students: The actual procedure steps for accomplishing this task would go here - equivalent to the procedure steps listed for re-establishing a baseline.]

4.3 Analyzing Risks

Risk attributes of probability, impact, and timeframe shall be estimated by the identifier of the risk and entered at the same time the risk is identified. If the identifier does not know the value of the estimates, it can be skipped during database entry. The team mangers shall be responsible for reviewing and correcting attribute values for new risks on a weekly basis.

The Tri-Level Attribute Evaluation method shall be used for evaluating attributes. Classification shall be done using risk source according to the Risk Taxonomy. Prioritization shall be accomplished noting that only the Top N risks shall receive mitigation resources. Determination of the number of Top 20% risks to maintain shall be made by the PM and FAMs for the project and the functional area.

[Note to students: The actual procedure steps for accomplishing this task would go here - equivalent to the procedure steps listed for re-establishing a baseline.]

4.4 Planning Risks

All Top 20% risks shall be assigned to someone within the project for responsibility. Accomplishment of actions contributing to the mitigation of the risk may be assigned. Responsibility for a risk means that the responsible person must answer for the status and mitigation of the risk.

Assign responsibility: As newly identified risks are brought to a manager's immediate attention through weekly database reports, the manager shall determine whether or not to keep the risk, delegate responsibility, or transfer responsibility up the project organization. If transferred, the transferee must make a similar decision. The project manager, if necessary, can transfer a risk to the AA Program Manager.

When you are assigned or keep responsibility for a risk: Decide if the risk requires further research (then create a research plan); accept the risk (document acceptance rationale in the database and close the risk), watch (define tracking requirements, document in the database, and assign watch action), or mitigate (create a mitigation plan, assign actions, and monitor the plan and the risk). See Appendix A for standard plan templates. Note that only Top N risks shall be mitigated.

Mitigation plans shall be either an action item list or follow the standard template for IR-SIP task plans. Task plans shall be written for any mitigation effort that requires reallocation of project resources. The project manager shall determine when to use a task plan format.

[Note to students: The actual procedure steps for accomplishing this task would go here - equivalent to the procedure steps listed for re-establishing a baseline.]

4.5 Tracking and Control of Risks

The person responsible for a risk shall provide routine status reports to the Functional Area Managers and PM during weekly Functional Area meetings and the weekly and monthly project meetings. The status for each Top 20% risk shall be reported each week in their respective meetings. Status on all watch lists shall also be reported during the monthly meetings. The Risk Spreadsheet shall be used to report summary status information for risks. The Stoplight Status Report shall be used by the PM to report progress to the AA Program Manager at the program monthly reviews.

[Note to students: The actual procedure steps for accomplishing this task would go here - equivalent to the procedure steps listed for re-establishing a baseline]

4.6 Summary of Methods and Tools

Method or Tool [Guidebook Chapter]	Use:
Risk Information Sheet	Used by everyone to document new risks and to add information as risks are managed.
Problem-Solving Planning	Used for developing mitigation plans for complex risks.
Periodic review of project data and the Short TBQ	Used for routine or frequent identification of risks. The short TBQ provides a memory jogger for possible sources of risks and the project data is reviewed with that list in mind.
Goal/Question/Metric for project metrics	Use project metrics to help identify and track risks.
Action Item Lists	Used for developing a list of relatively simple mitigation actions.
Spreadsheet Risk Tracking	Used technical leads to succinctly report current status information about their teams' risks.
Taxonomy Classification	Used when risks are identified as a structure for grouping related risks. Technical leads use this to help eliminate duplicate risks and combine related mitigation plans.
Tri-Level Attribute Evaluation	Used when risks are identified to evaluate probability, impact, and timeframe. Also helps level the risks into those that might be important enough to be considered Top 20% risks (filters out the less important risks). Safety risks are evaluated according to the Safety Handbook.
Multivoting	Used by technical leads and project manager to isolate the Top 20% risks, which will get mitigation resources.

Section 5. Resources and Schedule of Risk Management Milestones

Resources for the management of risks are broken into two categories:

- overhead costs associated with the risk management process: 00.05% of the project budget
- mitigation plan costs: resources associated with mitigation plans, specifically those with task plans

Budget allocation for mitigation plan development and execution is initially set at 1% of the project budget, with equal portions of that distributed to each functional area. Each Functional Area Manager is responsible for managing their mitigation budget. Any requirements for additional mitigation resources must be made to the Project Manager.

Milestones

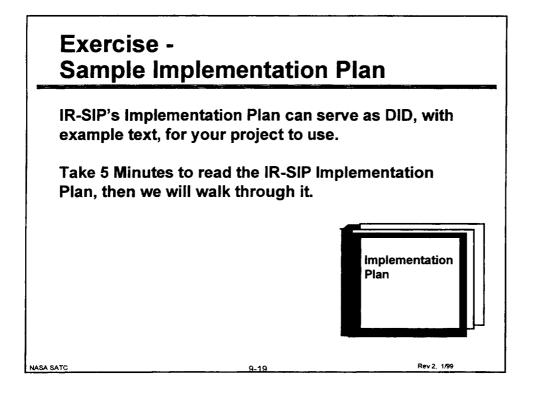
- Weekly project and functional area meetings shall include statusing of risks.
- Monthly project meetings shall include statusing of risks.
- Top 20% risk status shall be summarized and reported to the AA Program Manager on a monthly basis.
- The baseline set of risks shall be re-established on a project milestone basis.

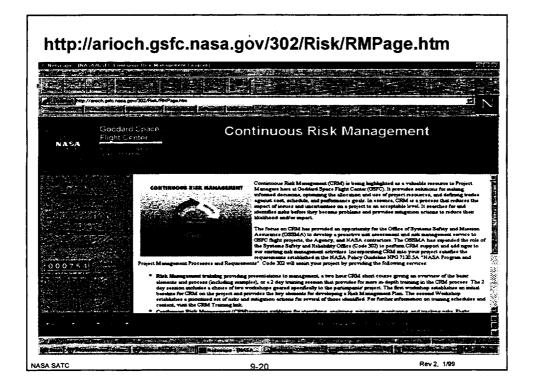
Section 6. Documentation of Risk Information

All risk information shall be documented in the risk database. The risk database is accessible by all project personnel for the purpose of identifying new risks. Once a risk has been assigned to someone, then only that person shall have the authority to update the risk information. The Risk Information Sheet for any risk can be printed by whomever is assigned to the risk. Spreadsheets and Stoplight Status Reports can only be printed by the Program Manager, Functional Area Managers or their designated assistants.

The responsible person must document lessons learned before closing the risk. Those lessons learned must be reviewed and approved by whoever is assigned closing authority for the risk before the risk can be officially closed within the database.

The IR-SIP database is being provided at no cost by the SR & QA office. Assistance in maintaining and modifying the database is also being provided at no cost, provided it does not exceed two hours per week. Any additional needs must be negotiated between the IR-SIP PM and the SR & QA director.





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Case Study

Implementation Plan

for Installing

Risk Management Practice in IR-SIP

Baseline Date: Last Modified: Owner: Co-owners: Purpose:

Section 1. Sponsorship

- 1.1 Sponsorship Roles and Responsibilities
- 1.2 Reporting Requirements

1.3 Sponsorship changes Section 2. Roles and Responsibilities

- 2.1 Infrastructure Roles to be Filled
- 2.2 Project Personnel roles
- Section 3. Schedule of Activities
 - 3.1 Detailed Transition Schedule Milestones
 - 3.1.1 Basic Risk Management Practice Phase
 - 3.1.2 Improvement Phase
- Section 4. Allocated Budget and other Required Resources
- Section 5. Evaluation Measures and Completion Criteria
- Section 6. Risks and Mitigation Strategies for this Implementation Effort
- Section 7. Establish Risk Baseline Method

Case Study

Implementation Plan

for Installing

Risk Management Practice in IR-SIP¹

Baseline Date: 9/10/95

Last Modified: 2/1/96

Owner: J. Johnstone/IR-SIP Project Manager

Co-owners: R. Douglas/Manager SR & QA Office

Purpose: This plan documents how the practice of risk management will be designed and installed into the IR-SIP project. It does not specify what IR-SIP's actual risk management practice is, only the process for putting it in place.

Section 1. Sponsorship

Sponsorship for this effort is being supplied by Jerry Johnstone, as project manager for IR-SIP; Stu Goldman, as program manager for the AA Program; and R. Douglas, manager of the SR & QA office of this organization. Expansion of risk management into the rest of the AA Program is dependent upon the success of the IR-SIP implementation.

1.1 Sponsorship Roles and Responsibilities

The sponsors shall provide continual, visible support for this effort at all levels of the organization. This shall include the following:

- Goldman's report of status at the quarterly site Management Review
- All three sponsors' written endorsement and encouragement of this effort to all IR-SIP project personnel
- All three sponsors' attendance at first kick-off meeting with IR-SIP personnel and periodic attendance at IR-SIP Monthly meetings
- Monthly status meetings held with all three sponsors and change agent P. Stone.
- All sponsors shall allocate budget to this effort as specified in Section 4.
- Any further supportive announcements or activities as recommended by P. Stone.

1.2 Reporting Requirements

The IR-SIP Project Manager shall make monthly progress reports on the success/difficulties of implementing risk management (see Section 6, Risks and Mitigation Strategies for this Implementation Effort). Requests for assistance from SR & QA in the form of training, process definition and improvement, etc. should be made on an as-needed basis. Status reports shall include evaluation of progress measures of the implementation effort as well as a summary listing of all risks in the project. Use of the center-standard risk database is required. Roll-up of all project risk data into the center database is required on a quarterly basis.

¹ Note: Another name for an implementation plan is transition plan.

1.3 Sponsorship changes

In the event of personnel changes in the sponsors, this implementation plan must be reevaluated and reapproved. Summary reports of progress to date may be required from the project manager.

Section 2. Roles and Responsibilities

[updated 9/20/95]

This section identifies the roles and associated responsibilities for this transition effort. Note that one person may fulfill multiple roles. Sponsors were identified in the previous section.

2.1 Infrastructure Roles to be Filled

These roles need to be filled in order to support the transition of risk management into the IR-SIP Project. The same personnel may be required to continue these roles if risk management is later rolled out to other parts of the AA Program.

- Champion: Someone from within the project, preferably from the managerial level, to provide motivation and leadership. This person will be responsible for encouraging and reinforcing the proper management of risks and open communication of risks as part of his/her routine activities, and assisting in the periodic evaluation of this transition effort.
 - Assigned to: R.C. Everette
- Change agent: Expected to be provided from the local software working group representatives (must be from outside the project/program). This person will be responsible for coaching project personnel in the accomplishment of risk management activities. Estimated time requirements are 10 hours per week, on average. Will also train project personnel in the tailored risk management practice and assist the champion and program manager in locating tool training (as needed). This person should have training and leadership skills.
 - Assigned to: P. Stone (SWG member)
- Facilitation team: Require two from outside the project and two from inside the project. Facilitation skills are needed or training must be provided. At least two members of this team should be experienced facilitators. Facilitators will be called upon to help the project whenever facilitation is required to handle issues or carry out specific methods or procedures that require a facilitator. This team will also assist in the establishment of the risk baseline. Estimated time commitment: Baseline establishment two person weeks each; routine assistance one hour/week each (on average) but expect a higher peak in early phases.
 - Assigned to: P. Stone, J. Douglas/SWG; Blue/software engineer, L. Jason (quality assurance). All four of these individuals are already trained facilitators and have committed their time and effort. Everette and M. Jones have agreed to allow the IR-SIP project individuals to fulfill these roles. Stone's and Douglas' managers have also committed to supporting this effort.

2.2 Project Personnel roles

These are the roles and responsibilities of the IR-SIP project personnel.

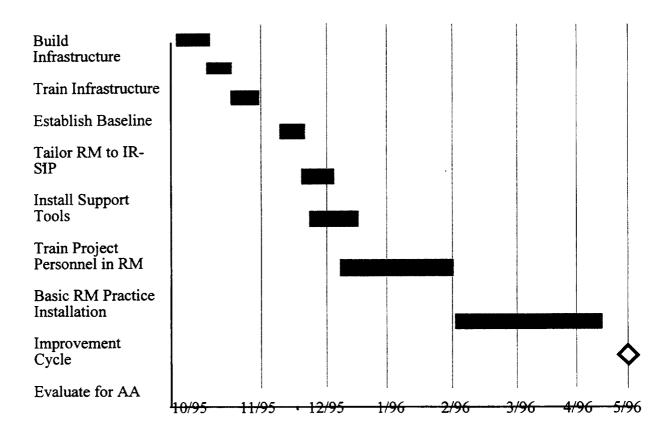
• Take risk management training: When training in tailored risk management practice for IR-SIP is made available, all project personnel are expected to take the training.

Schedule allowances will be made by the project manager to accommodate near-term deadlines.

- Conduct risk management activities: Project personnel are expected to carry out the risk management activities that are defined in the IR-SIP Risk Management Plan once it has been generated.
- Facilitation team members (see Section 2.1): Two project personnel will be assigned to this team. Work allocations will be adjusted by management to accommodate duties.
- The initial entry of baseline risk information into the database shall be performed by G. Whitley under guidance of a SR & QA representative and the change agent, P. Stone.
- It is expected that all project personnel will participate in the performance of risk management activities. Data entry for the database shall be carried out by anyone identifying a new risk or whoever is responsible for the risk.
- Stone will serve as a general source of risk management expertise during this period. The facilitation team members will continue to provide facilitation on an asneeded basis.

Section 3. Schedule of Activities

[updated 2/1/96]



3.1 Detailed Transition Schedule Milestones

[added 11/16/95]

The initial milestones for developing a risk management plan are

- Document draft IR-SIP risk management plan (the tailored practice for IR-SIP): 11/15/95
- Final IR-SIP risk management plan: 11/20/95

3.1.1 Basic Risk Management Practice Phase

The basic risk management practice to be installed first includes the following:

- all risk management activities at all levels of the IR-SIP project organization
- database installed, tested, and all forms and templates to support the methods and tools incorporated

The methods and tools to be used include everything but the mitigation status report and stoplight status report, which shall be held for later.

• Although risks can be transferred to the AA Program Manager, there is no implied responsibility on the part of the AA Program Manager to provide data for the database. The IR-SIP PM shall assign the task of entering any risk data from the AA Program Manager.

The detailed milestones for installing the basic practice are as follows:

- Prototype risk database from SR & QA is installed and tested: G. Whitley: 11/18/95.
- Tailored risk management training is developed by P. Stone and facilitation team: 11/30/95.
- All project personnel are trained on risk database and tailored risk management process: 12/15/95.
- All top baseline risk areas have completed mitigation plans; plans are in place and in progress: 12/4/95.
- Individual access to database for risk identification is available and is being used: 12/1/95.
- Weekly status meetings include risk as discussion topic using spreadsheet: 12/18/95.
- All risk information is being maintained in the risk database and risk information sheets are used as individual risk reports: 12/20/95.
- New risks are being prioritized and action plans are being built: 12/30/95.
- Progress Evaluation Points: 11/20/95, 12/20/95

3.1.2 Improvement Phase

The following will be implemented during the improvement cycle.

- Monthly status meetings are using Stoplight Status Reports to indicate Top N risk status from IR-SIP PM to AA PM.
- Mitigation Status Report is used for one of the top risks (provided its use is justified) by 3/1/96.

- Response time of database is improved by purchase of latest set of fixes from vendor. Need site license. Expected by 3/20/96.
- Ability exists when printing risk spreadsheets to filter out risks not assigned to anyone in a specific work group.
- New trending report is added to show average time required to close a Top N risk; average time Top N risk spends on watch list before final closing; average time to build mitigation plan; distribution of risks to responsible person (3/10/96).
- AA viable procedure is tested for calculating actual mitigation costs against potential loss due to the risk (4/15/96).

Progress evaluation points: 1/20/96, 2/20/96, 3/20/96, 4/20/96, 5/1/96.

Based on evaluation, Stone and Johnstone present findings to other sponsors on 4/30/96. Decision on whether or not to use risk management on the rest of the AA Program will be made at that point.

Section 4. Allocated Budget and other Required Resources [updated 2/1/96]

Funding is provided at the following levels:

- SR & QA: \$10,000 for tools and training, additional \$3,000 for database upgrade and site license
- AA Program: 0.5% of the program budget for FY96
- IR-SIP: 1% of the project budget

Section 5. Evaluation Measures and Completion Criteria [updated 2/1/96]

This risk management transition effort will be considered a success if the following outcomes have been met:

- 1. An effective risk management practice is in place in the IR-SIP Project (document any major problems averted through management of risk in lessons learned part of risk database - collect for evaluation points as part of judging effectiveness of practice).
- 2. AA Program management agrees to transition risk management to the rest of the AA Program.

Measures to be used to evaluate the first outcome are

- the number and severity of problems discovered late in the development lifecycle has decrease by at least 80%
- 80% of project personnel and all managers find risk management has improved their ability to manage their tasks and make the right decisions
- majority of project personnel do *not* find the practice to be unduly burdensome or inefficient
- the estimated savings due to problems that were avoided is approximately equivalent to the resources invested in risk management by the IR-SIP project.

Section 6. Risks and Mitigation Strategies for this Implementation Effort [updated 11/1/95]

The following are the risks that the sponsors recognize as associated with this effort. Contingency or mitigation actions are also described.

- 1. Too resource intensive: Resources used to perform risk management will be estimated and tracked. If resource usage exceeds 5% of personnel time on average with no visible benefit (in terms of significant problems avoided or reduced) by the first evaluation point, then the sponsors will revisit their decision to use risk management on this project.
- 2. Ineffective basic risk management practice: If the tailored risk management practice designed for the project proves to need improvements or changes to more than 50% of it after two months of use, then the sponsors will revisit their decision and determine if a second attempt at tailoring the process is needed or if it is now too late to complete this effort with IR-SIP project.
- 3. Unmotivated project personnel: The project personnel may find this too burdensome and not see the long-term benefits. Mitigation: Will brief the entire project early on to introduce the concept of risk management and demonstrate the sponsorship this effort has. Adjust project schedule, if needed, to allow for start-up time. Need to make sure people do not think more work is being piled on with no extra time to accomplish this. Sponsors/project manager need to stay alert to this issue.
- 4. SR & QA database may not be useful. If it is not, the implementation schedule in this plan will slip by at least three weeks while we build an appropriate risk database. Testing on the SR & QA database will begin as soon as possible, using their equipment while waiting for the database to be installed on IR-SIP's equipment. This should provide an answer on the database's effectiveness a week sooner.

Section 7. Establish Risk Baseline Method

[updated 9/27/95]

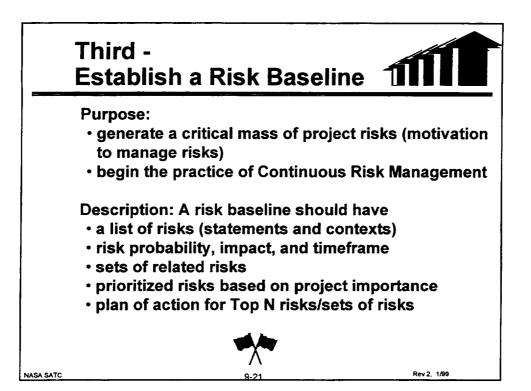
P. Stone has already been trained in conducting the Software Engineering Institute's method for establishing a baseline set of risks and has trained the other members of IR-SIP's facilitation team. The methods to be used include the following, taken from the Software Engineering Institute's *Continuous Risk Management Guidebook*:

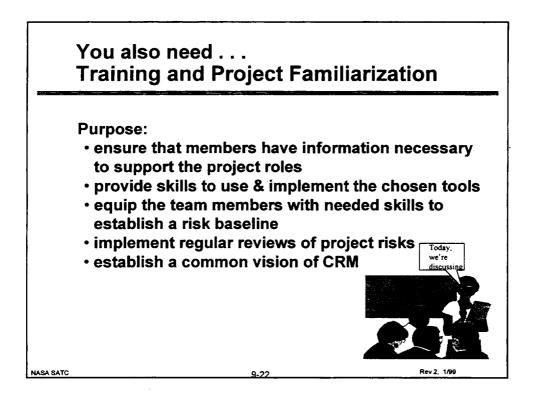
- SEI Risk taxonomy-based interviews to be conducted with peer groups selected by Stone and Johnstone
- Tri-level attribute evaluation
- Classification by source using the taxonomy
- Prioritization using multivoting
- Planning the top three or four risk areas using problem-solving planning

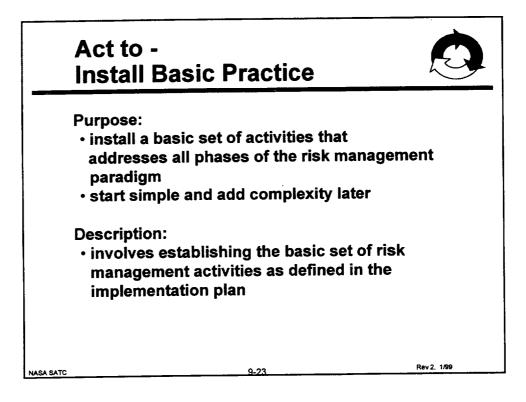
The Facilitation team will be led by Stone and will turn over all results to Johnstone, who will also report a summary of the results jointly with Stone to Goldman and R. Douglas (the other sponsors).

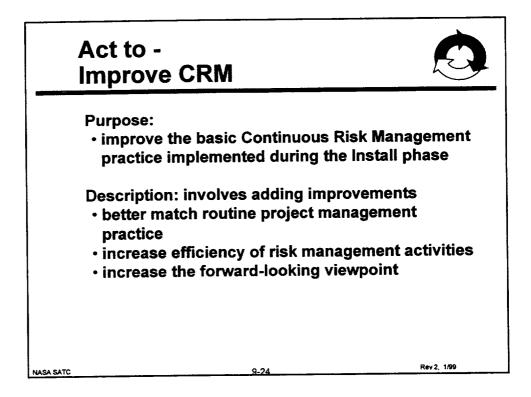
Lessons learned from this baselining process will be used during the tailoring step to help tailor a more suitable process for these types of projects. Lessons learned will be documented by Stone and will be supplied to the sponsors.

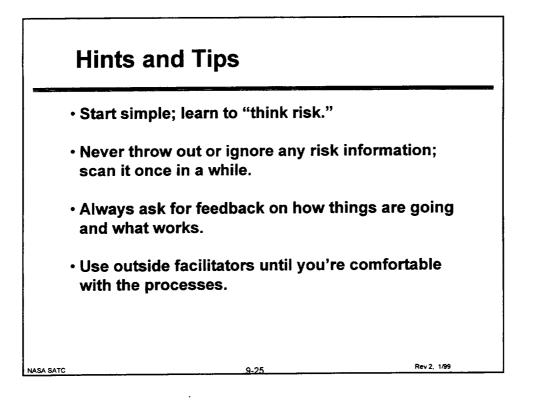
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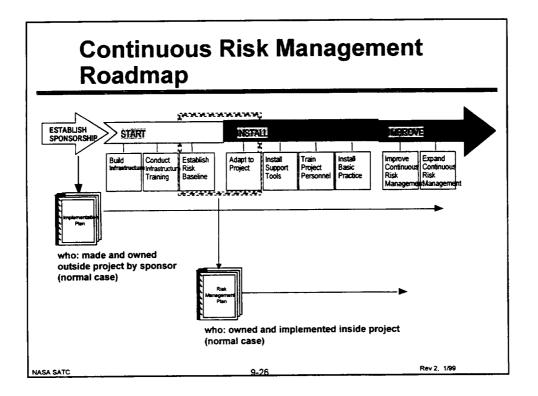


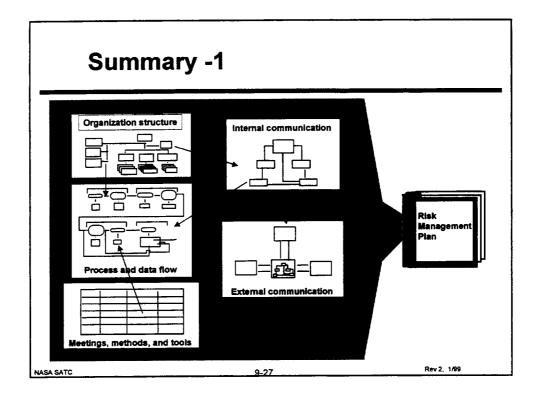


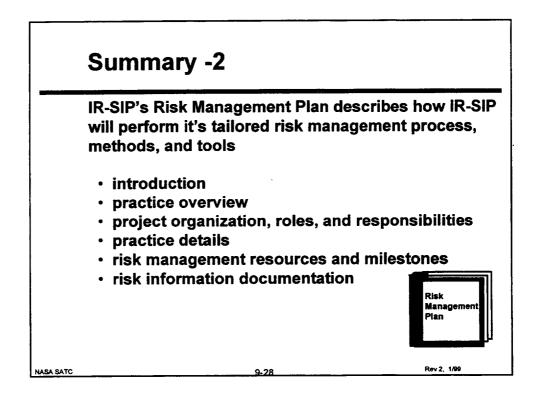


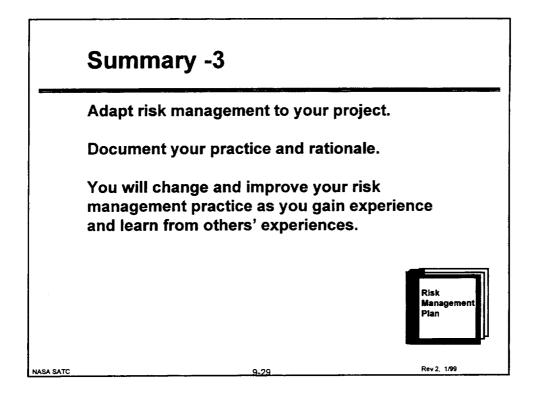


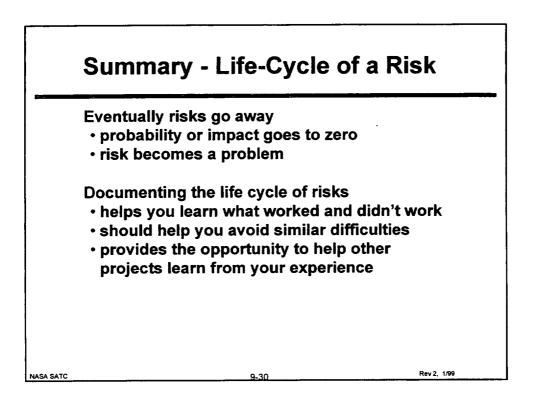










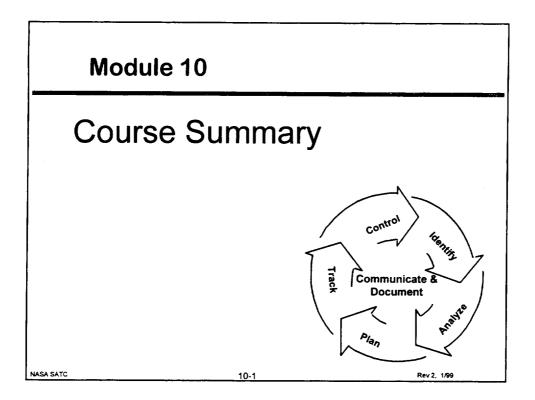


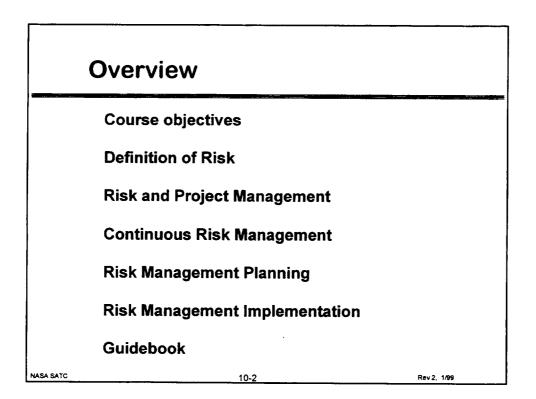
Resistance	Answer
I don't have the time. There's too much regular project work to do.	If you don't take the time now, you'll take more time later to fix problems you could have prevented.
it's not rewarded. Nobody wants to hear about what we can't do.	Sponsors and management must be prepared to reward behavior they want to see.
It's a bureaucratic nightmare. The processes are too complicated and time consuming.	It's most successful when it's tailored to the project management processes. Start simple and improve with time.
I don't want to look stupid, especially in front of upper management.	Sponsors and managers should educate the project about what is expected.
We already know our risks. We did an assessment at the beginning of the project. Once is enough!	Has anything changed since you identified those risks? If so, then the risk are not the same.

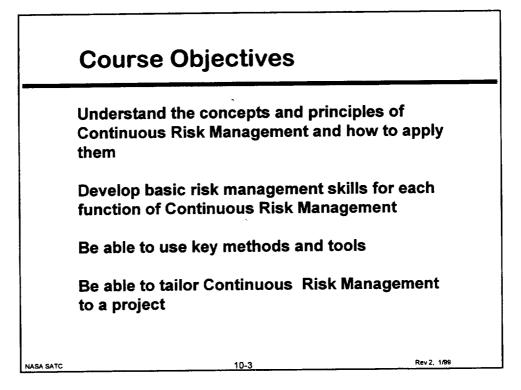
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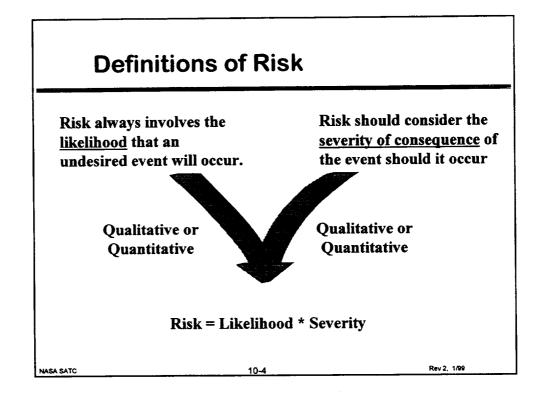
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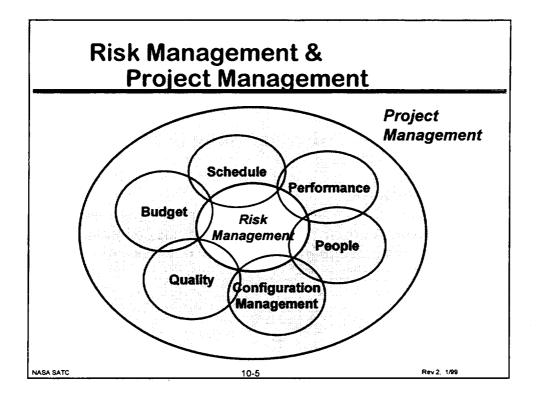
Resistance	Answer
This is just another management initiative. I'll wait to see if they're serious before I put any effort into it. Why waste time and energy?	It's a valid question, but, if no one els improves, is that a valid reason for yo not to improve? Don't you want to be better than your competition?
They shoot the messenger. If I had a solution I wouldn't need to bring it up in the first place.	Sponsors and managers must encourage a risk-aware culture. Work with project personnel to identify potential solutions and choose one. Reward risk identification.
Identifying risks means you need to solve them. We already have enough to do.	Again, if you don't take the time now, you'll take more time later to fix the problems you could have prevented.

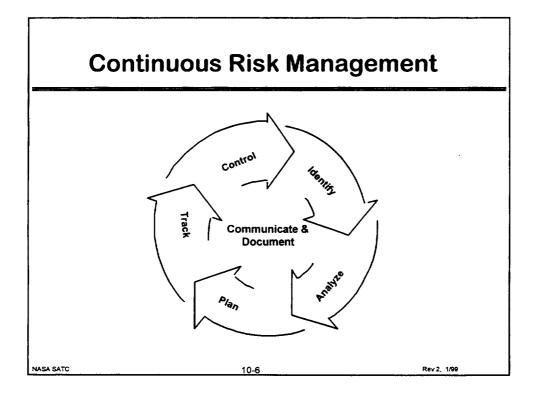


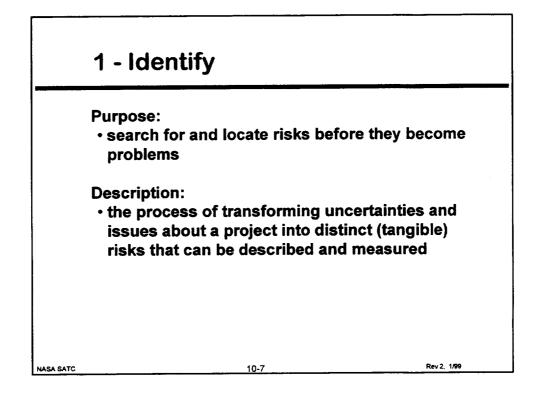


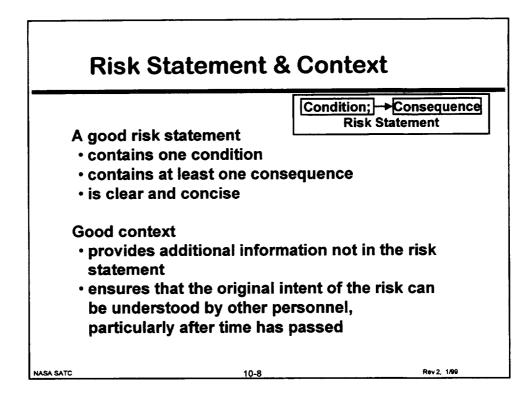


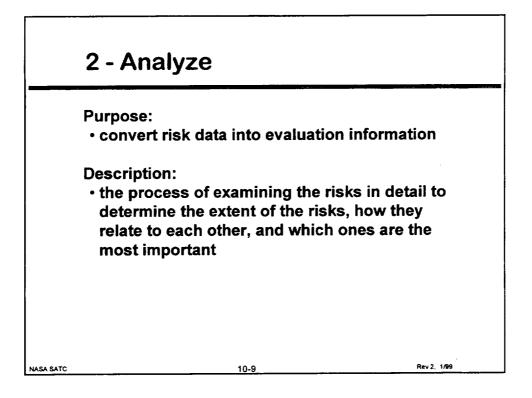


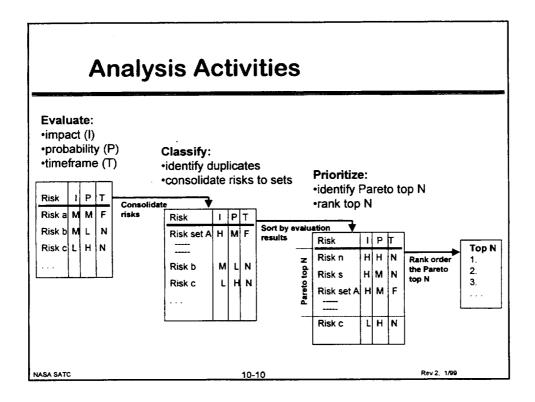


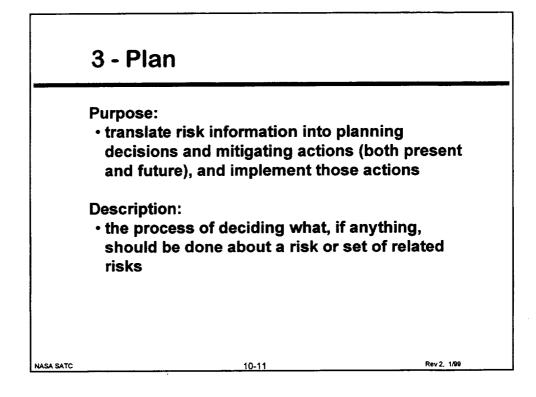


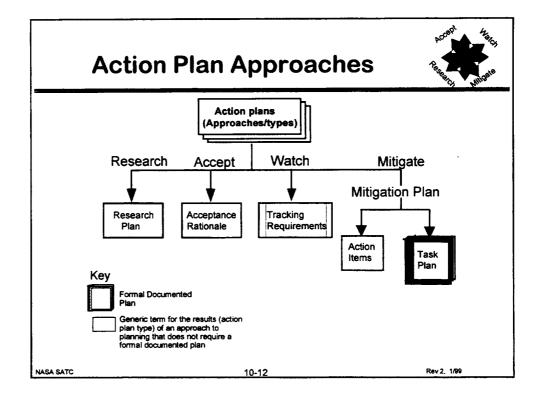


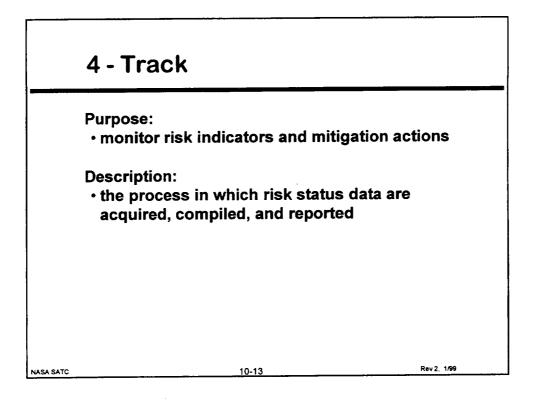


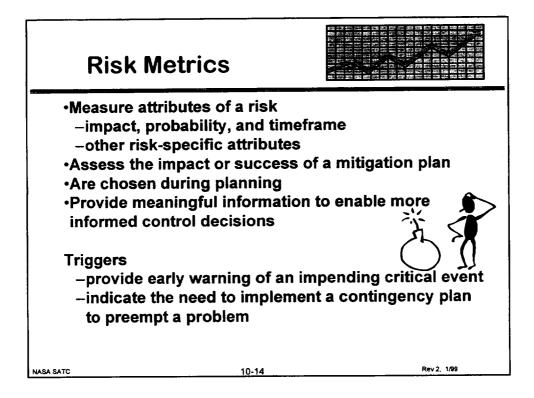


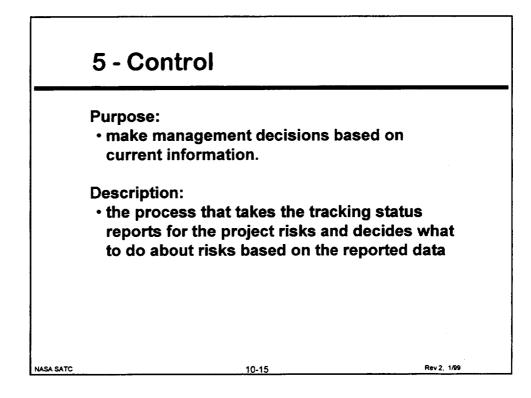


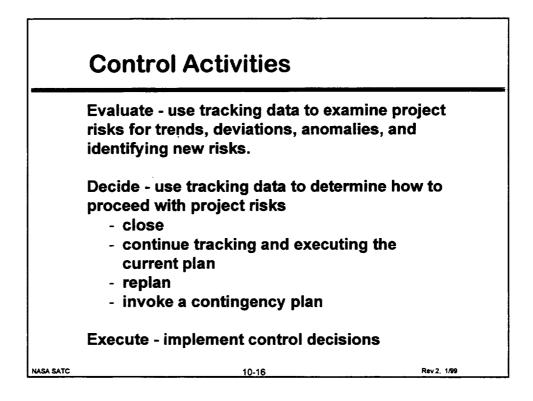


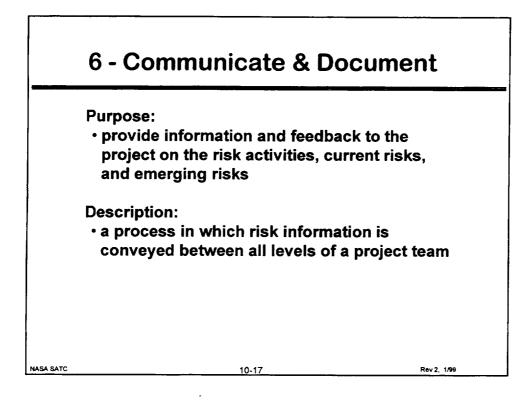


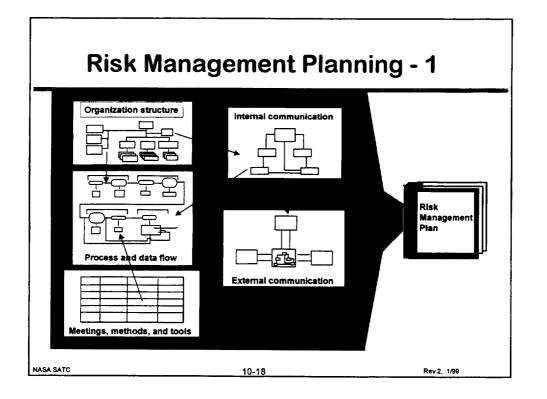


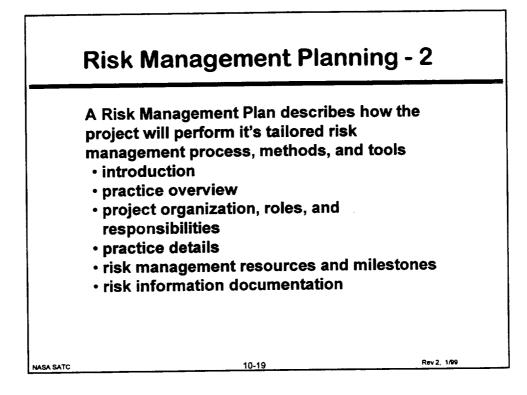


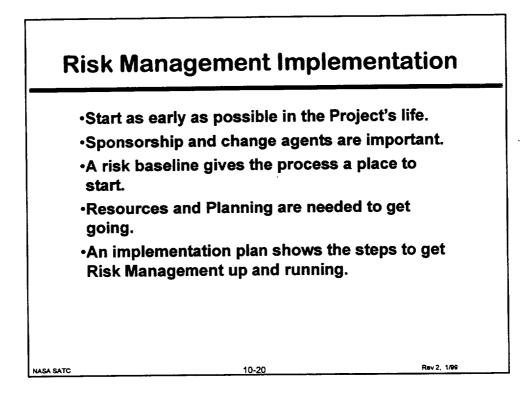


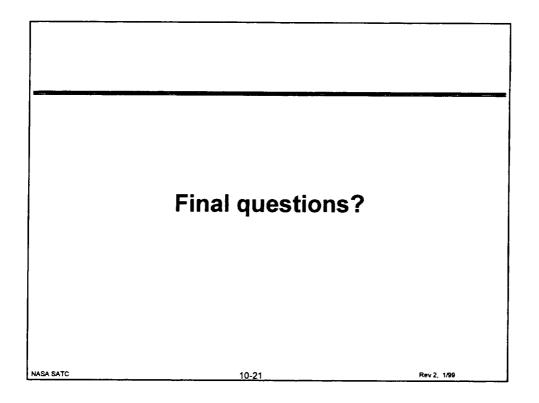


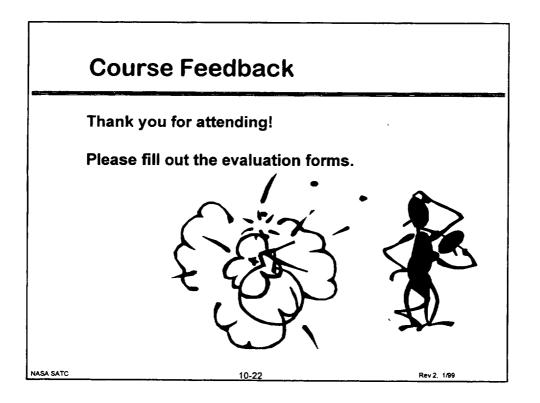












Translation Guide

Description: The following tables provide a crossreference between terminology in the *Continuous Risk Management Guidebook* and the proposed risk management section 4.3 of NHB 7120.5 *Management of Major System Programs and Projects Handbook*.

Торіс	NHB 7120.5 (proposed)	CRM Guidebook
Definition of Risk	A qualitative or quantitative probability that a program/project will experience undesired consequences such as failure to achieve a needed technological breakthrough, cost overrun, schedule slippage, or safety mishaps.	The possibility of suffering loss. In a development project, the loss describes the impact to the project, which could be in the form of diminished quality of the end product, increased costs, delayed completion, or failure.
	 Primary risk drivers are undesirable events whose probability is more likely than "remote" and whose consequences could pose a significant threat to mission success. Primary risk drivers typically fall into the following categories: performance requirements and mission objectives technology readiness safety, reliability, maintainability, quality assurance, environmental protection cost and schedule 	 A statement of risk describes: condition: the key circumstances, situations, etc., causing concern, doubt, anxiety, or uncertainty consequence: the key, possible negative outcome(s) of the current conditions
Risk Management	Risk management covers the identification, assessment, mitigation, and disposition of risks at each stage of the life cycle. In particular, risk management begins with an identification of the general risk issues and concerns, based on program objectives and constraints. From these considerations, a plan is developed; followed by an assessment of specific risks.	The Risk Management Paradigm illustrates a set of functions that are identified as continuous activities throughout the life of a project.

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Торіс	NHB 7120.5 (proposed)	CRM Guidebook
Identifying, Assessing, and Mitigating Risks	 Risk assessment identify primary risk drivers estimate probability of occurrence determine primary consequences given occurrence assess cost and schedule impacts mitigate technical, schedule, and cost risks 	Identify: • capture statement of risk • capture context of risk Analyze: • evaluate attributes (impact, probability, timeframe) of risks [qualitative or quantitative] • classify risks • prioritize (rank) risks Plan • assign responsibility (keep, delegate, transfer) • determine approach (research, accept, mitigate, watch) • define scope and actions
Tracking and Controlling Risks	 A risk driver will be considered "controlled" or "retired" when any of the following conditions are satisfied: risk mitigation options that reduce the probability of occurrence to "remote" have been planned and will be implemented all reasonable mitigation options (within cost, schedule, and technical constraints) have been instituted, and all risk drivers determined to be more likely than "remote" have been judged by the appropriate PMC to be "accepted" reserve funds are available so that, should the risk actually occur, resources would be available to recover from cost, schedule, and technical impact 	 Track acquire tracking data compile tracking data report tracking data Control analyze status reports decide how to proceed execute decisions Considerations for closing a risk include when the probability, impact, or risk exposure are either near zero or below an acceptable threshold as defined in the mitigation goal. The risk is considered to have been successfully mitigated. when conditions have changed such that the risk is no longer relevant to the project when a risk becomes a problem and must be tracked as such

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Торіс	NHB 7120.5 (proposed)	CRM Guidebook
Risk Management Plan	 This plan guides the future risk disposition activity. This plan should include risk management responsibilities, resources, schedules, and milestones methodologies, processes, and tools to be used for risk identification, risk analysis, assessment, and mitigation criteria for categorizing or ranking risks according to the probability and consequences; e.g., risk matrix role of risk management with respect to decision-making, formal reviews, and status reporting documentation requirements for risk management products and actions 	 This plan describes the risk management practice (processes, methods, and tools) to be used for a specific project. Contents include introduction to plan and why it exists overview of processes and how they relate to project management the project's involvement in carrying out risk management details of each major activity and how it's to be used schedule, milestones, and resources required how risk management information is documented, retained, controlled, and used
Risk Information	 For each primary risk driver, the program/project should be prepared to present the following information description of risk driver including primary causes and contributors to the risk estimate of the probability (qualitative or quantitative) of occurrence, together with the uncertainty of the estimate primary consequences should the undesirable event occur significant cost impacts given its occurrence significant schedule impacts given its occurrence potential mitigation measures implemented mitigation measures, if any characterization of the risk driver as "acceptable" or "unacceptable" with rationale 	 Risk Information Sheet: used to document information about a risk unique identifier for risk date risk was identified statement of risk context (associated information) that clarifies the risk organization or person who identified the risk priority ranking of the risk likelihood of occurrence degree of impact timeframe in which the risk will occur or action is needed classification of the risk who is responsible for mitigating the risk the selected strategy for mitigating the risk a contingency plan, if one exists, and the event or time that triggers it running status that provides a history of what is being done for the risk and changes to the risk approval for mitigation strategies or closure date when the risk was closed rationale for closure of the risk

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Software Risk Checklist

The following is a software risk checklist. It is organized by development phases of a project, with emphasis on the software portion of the overall project lifecycle. Listed here are <u>some</u>, not an exhaustive list, of the generic risks that should be considered when any project contains software. This checklist contains practical questions that were gathered by experienced NASA engineers and is not a part of the SEI course or guidebook. The SEI has their own taxonomy-based questionnaire that should be considered during any risk assessment (SEI *Continuous Risk Management Guidebook* chapters A-32 to A-34, pg. 471-509).

The project manager, software manager, system engineer/manager, any software technical leads, and the software engineers, as a minimum, should review, fill out, and discuss the results of this checklist. Taking into account all the different perspectives and adding risks specific to a project, the review team should then meet to create an agreed-upon set of risks and start planning how they will be addressed. This checklist is only an aid to start the managers and engineers thinking and planning how to realize, avoid, mitigate and accept the risks inherent in any software project. The first step to controlling a project is understanding where it may go out of control and plan to avoid it as much as is possible. As this risk checklist covers many lifecycle stages, it is suggested that this checklist initially be used during systems requirements to establish a baseline risk assessment. At that time, the entire risk checklist should be gone through and an initial risk assessment should be generated. These risks can then be documented in a risk database and/or a risk mitigation plan. Once this initial baseline risk assessment has been created, the project should revisit the risk checklist during each subsequent lifecycle stage in order to see if new risks have been discovered or if issues not previously understood to be a risk now need to be elevated to a risk. If the project is using rapid prototyping, the spiral lifecycle, or some other iterative lifecycle, then period at which the list will be revisited should be established at the beginning of the project and followed throughout. The software management plan or software risk management plan would be the appropriate place to document the entire risk approach. schedule and process.

The checklist is laid out with the generic risks listed followed by a column to indicate if this is a risk for a particular project. Yes, this is a risk; No, not a risk for this project at this time; Partially a problem as stated, further clarification should be added. The last column is to indicate if this risk should be accepted or needs to be worked, i.e. the risk needs to be researched, mitigated, or watched. (See the SEI *Continuous Risk Management Guidebook* page 63.)

Remember, this checklist is not an exhaustive list of all possible generic risks. It is meant to generate ideas and is <u>not</u> meant to be a complete list of all potential risks that could be considered. The user should consider the checklist, along with the Taxonomy Based Questionnaire provided in the SEI *Continuous Risk Management Guidebook* (Chapters A-32 to A-34, pages 471-509), as a basis for starting to examine possible risks on a project. The risk checklist should be added to, and tailored, to fit a project/program's needs. Sometimes the wording on the questions contained in the checklist are open-ended in order to get the project team to think beyond what is written.

Also remember, not all risks are technical. Development environment, schedule, resources, etc. all have risks that need to be considered.

System Requirements Phase	<u>RISK</u> Yes/No /Partial	ACTION Accept/ Work
Are system-level requirements documented? To what level? Are they clear, unambiguous, verifiable ?		
Is there a project-wide method for dealing with future requirements changes?		
Have software requirements been clearly delineated/allocated?		
Have these system-level software requirements been reviewed, inspected with system engineers, hardware engineers, and the users to insure clarity and completeness?		
Have firmware and software been differentiated; who is in charge of what and is there good coordination if H/W is doing "F/W"?		
Are the effects on command latency and its ramifications on controllability known?		
Is an impact analysis conducted for all changes to baseline requirements?		

Software Planning Phase	<u>RISK</u>	ACTION
Is there clarity of desired end product?		
Do the customer & builders (system and software) agree on what is to	1	
be built and what software's role is?		
Are system-level requirements on software documented? Are they		
complete/sufficient and clearly understood?		
Are all interface requirements known & understood?		
Are roles and responsibilities for system & software clearly defined		
and followed and sufficient?	1	
Have the end user/operator requirements been represented in the		
concept phase such that their requirements are flowed into the software		
requirements?		
Has all needed equipment, including spares, been laid out? and		
ordered?		
Is there sufficient lead time to get needed equipment?		
Is there a contingency plan for not getting all equipment?		
Is there a contingency plan for not getting all equipment when		
needed?		
Is the needed level of technical expertise known?		
Is the level of expertise for software language, lifecycle, development		
methodology (Formal Methods, Object Oriented, etc.), equipment		
(new technology), etc. available:		
within NASA?		
from contractors?		
Will expertise be available as the schedule demands?		
Is there more than one person with a particular		
expertise/knowledge (i.e. is too much expertise held by only		
one team member? What if they quit, or get sick?)		
Training:		
Is there enough trained personnel?		
Is there enough time to train all personnel?		
on the project itself?		
on equipment/ software development environment, etc.?		
Will there be time and resources to train additional personnel as		
needed?	l	
Budget:		
Is the budget sufficient for: equipment?		
needed personnel?		
training? travel?		
etc.		

Software Planning Phase (cont.)	<u>RISK</u>	ACTION
Schedule:		
Is the schedule reasonable considering needed personnel,		
training, and equipment?		
Does the system-level schedule accommodate software		
lifecycle?		
Can needed equipment be made available in time?		
Has all the slack/contingency time on the critical path been used up?		
Are software metrics kept and reported regularly? Weekly? Monthly?		
Are deviations to the development plan being tracked? Trended?	Γ	
Are the trends reported in a manner to allow timely and appropriate		
software and project management decisions?		
Will new development techniques be used?		
Will a new or different development environment be used?		
Is this a new technology?		
Will simulators need to be designed and built?		
Is there time and resources allocated for this?		
Is there a schedule that covers development of both ground and flight		
software?		
Is it reasonable, does it match reality?		
Is it being followed?		
Are changes tracked and the reasons for the changes well		
understood?		
Do the schedules for ground and flight software match with what is		
needed for test and delivery?		L
Are there separate schedules for flight and ground?		
Are different people in charge of them?		
Are they coordinated by some method?		
Will test software need to be designed and developed?	}	
Are there time and resources allocated for this?		
Distributed development environment:		
Will this be a distributed development (different groups or		
individuals working on parts of the project in different	1	
locations e.g. out of state)?		
Are there proper facilities and management structure to support		
distributed development?		L
Inter/Intra group management:		
Are interfaces with other developers, suppliers, users,		
management, and the customer understood and documented?		
Is there a known way to resolve differences between these		
groups (i.e., conflict resolution/ who has ultimate authority,		
who is willing to make a decision)?	1	1

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Software Planning Phase (cont.)	<u>RISK</u>	ACTION
Management Planning:	1	
Is management experienced at managing this size and/or type		
of team? (Is there an experienced project manager?)		
Is management familiar with the technology being used (e.g.,		
Formal Methods, OOA/OOD and C++)?]	
Is there a well-constructed software management plan that		
outlines procedures, deliverables, risk, lifecycle, budget, etc.		
Is it reasonable, does it match reality?		
Is it being followed?		
Does software lifecycle approach & timeframe meet needs of overall	1	
project; does it have a chance of being close to what is needed?		
Has time been allotted for safety analysis and input?		
Has time been allocated for reliability analysis (e.g., Failure Modes		
and Effects Analysis (FMEA), Critical Items List (CIL), Fault		
Tolerance Analysis) input?		
Has time been allocated for software (s/w) quality analysis input and		
auditing?	ļ	
Have software development standards & processes been chosen?	L	
Have software documentation standards been chosen?		
Has Software Product Assurance given input on all standards,		
procedures, guidelines, and processes?		
Is funding likely to change from originally projected?		
Is there a plan in place to handle possible funding changes?		
Prioritization of requirements?		
Phasing of requirements delivery?		
Is there a procedure/process for handling changes in requirements?		
Is it sufficient?		
Examine detailed technical considerations such as:		
Can the bus bandwidth support projected data packet transfers?		
Are system requirements defined for loss of power? Is the system reaction to loss of power to the computers		
known or planned for?		
Have UPS (Uninterruptable Power Supplies) been planned for critical components?		

Software Requirements Phase	<u>RISK</u>	ACTION
Software schedule:		
Is there an adequate software schedule in place?		
Is it being followed?		
Are changes to schedule being tracked?		
Are changes to the schedule made according to a planned process?		
As events change the schedule, is the decision process for		
updating the schedule also examined? That is, question if there		
is something wrong in the process or program that needs to		
change in order to either make schedule or affect the schedule-		
updating process?		
Has the overall schedule been chosen to meet the needs of true		
software development for this project or has the software		
schedule merely been worked backwards from a systems		
NEED date with no consideration for implementation of		
recommended software development process needs?		
Has all the slack/contingency time on the critical path been used up?		
Are software metrics kept and reported regularly? Weekly? Monthly?		
Are deviations to the development plan being tracked? Trended?		
Are the trends reported in a manner to allow timely and appropriate		
software and project management decisions?		
Are parent documents baselined before child documents are reviewed?		- . .
Is there a process in place for assessing the impact of changes		
to parent documents on child documents?		
Is there a process in place for assessing the impact of changes		
to parent documents from changes within child documents?		
Are review/inspection activities and schedules well defined and		
coordinated with sufficient lead time for reviewers to review material		
prior to reviews/inspections?		
Is there a process for closing out all TBDs (to be determined) before		
their uncertainty can adversely affect the progress of the project?		
Have all the software-related requirements from the systems-level		-
requirements been flowed down?		
Have the system level and software level standards been chosen?		
Have the requirements from these standards been flowed down from		
the system level?		
Have guidelines, etc., been established?		

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Software Requirements Phase (cont.)	<u>RISK</u>	ACTION
Has the project planned how to handle changing requirements?	1	
Compartmentalized design?		
Are procedures/change boards in place for accepting/rejecting		
proposed changes		
Are procedures in place for dealing with schedule impacts due		
to changes?		
Is the project following these procedures?		
Is there good communication with the principle		
investigators/customer?		
Have requirements been prioritized?		
Is this prioritization tracked, reviewed, and periodically		
updated?		
Is there a clear understanding of what is really necessary for		
this project?		
Have there been changes/reductions in personnel since first estimates?		
Are there sufficient trained software personnel?		* <u>.</u>
Does all the knowledge for any aspect of project reside in just one		
individual?		
Is there a software testing/verification plan?		
Is the software management plan being followed?		<u></u>
Does it need to be adjusted?		
Is the software development environment chosen and in place?		
Does work contracted out have sufficient controls and detail to assure		
quality, schedule, and meeting of requirements?		
Is a Software Configuration Management (SCM) Plan in place and		
working?		
Are backups of SCM system/database planned and carried out on a		
regular basis?		
Are inspections or peer reviews scheduled and taking place?		
Software Quality/Product Assurance (SQA or SPA):		
Is SPA working with development to incorporate safety,		
reliability and QA requirements?		
Is s/w development working with SPA to help establish		
software processes?		
Does SPA have a software-auditing process and plan in place?		
Are there good lines of communication established and working		
between software project groups?		

Software Requirements Phase (cont.)	<u>RISK</u>	<u>ACTION</u>
Are good lines of communication established and working with groups		
outside software development?		
Are there written agreements on how to communicate?		
Are they followed?		
Are they supported by management and systems group?		
Are there good interface documents detailing what is expected?		
Did all the concerned parties have a chance to review and agree		
to them?		
Have resources been re-evaluated (equipment, personnel, training,		
etc.)?		
Are they still sufficient?		
If not, are steps being taken to adjust project schedule, budget,		
deliverables, etc. (more personnel, re-prioritization and		
reduction of requirements, order new equipment, follow		
previously established mitigation plan, etc.)?		
Are COTS being used?		
How are COTS maintained? Who owns and who updates		
them? Is the product affected by changes to COTS?		
Will new releases of one or more COTS be		
maintained/supported?		
Are COTS releases coordinated with the developed software		
maintenance and releases?		
Do COTS meet the necessary delivery schedule?		
Do personnel have a good understanding of how to		
use/integrate COTS into final product?		
If the COTS incorporated into the system meet only a subset of		
requirements of the overall requirements (that is, the COTS		
software does not completely fulfill the system requirements),		
have the integration task and time been correctly estimated for		
merging the COTS with any in-house or contracted software		
that is needed to complete the requirements? Can this		
integration task be estimated?		
		•
Will custom software need to be written to either get different		
COTS to interact correctly or to interact with the rest of the		
system as built or planned?		
Is a new technology/methodology being incorporated into software		
development? Analysis? Design? Implementation? (e.g., Formal		
Methods. Object Oriented Requirements Analysis, etc.)		
Has the impact on schedule, budget, training, personnel, current processes been assessed and weighed?		
Is there process change management in place?		
is mere process change management in place:		

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Software Requirements Phase (cont.)	<u>RISK</u>	<u>ACTION</u>
Is a new technology being considered for the system?		
Has the impact on schedule, budget, training, personnel,		
current processes been assessed and weighed?		
Is there process change management in place?		
Is the project planning to do prototyping of unknown/uncertain areas		

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to find out if there are additional requirements, equipment, and/or	
design criteria that may not be able to be met.	

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Software Design Phase	<u>RISK</u>	ACTION
Is the software management plan being followed?		
Does it need to be updated?		
Is the requirements flow-down well understood?		
Are standards and guidelines sufficient to produce clear, consistent		
design and code?		
Will there be, has there been, a major loss of personnel (or loss of		
critical personnel)?		
Is communication between systems and other groups (avionics, fluids, operations, ground software, testing, QA, etc.) and software working well in both directions?		
Requirements:	}	
Have they been baselined		
& are they configuration managed?		
Is it known who is in charge of them?		
Is there a clear, traced, managed way to implement changes to the requirements? (i.e., is there a mechanism for inputting new requirements, or for altering old requirements, in place and working)?		-
Is there sufficient communication between those creating & maintaining requirements and those designing to them?		
Is there a traceability matrix between requirements and design? Does that traceability matrix show the link from requirements to design and then to the appropriate test procedures?		
Has System Safety assessed software?		
Does any software involved hazard reports?		
Does software have the s/w subsystem hazard analysis?		
Do software personnel know how to address safety-critical		
functions, how to design to mitigate safety risk?		
Are there fault detection, isolation, and recovery (FDIR) techniques designed for critical software functions?		
Techniques designed for childar software functions:		
Has software reliability been designed for? What level of fault tolerance has been built in to various		
portions /functions of software?		
Is there a need to create simulators to test software?	+	
Were these simulators planned for in the schedule?		
Are there sufficient resources to create, verify and run them?		
How heavily does software completion rely on simulators?		
How valid/accurate (close to the flight unit) are the simulators?		

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Software Design Phase (cont.)	<u>RISK</u>	ACTION
Are simulators kept up-to-date with changing flight H/W?		
How heavily does hardware completion rely on simulators?		
Is firmware and/or any other software developed outside the software		
flight group ?		
Is it being integrated?		
Is it being kept current based on changes to requirements &		
design?		
Is it configuration managed?		
Does work contracted out have sufficient controls and detail to assure		
quality, schedule, and meeting of requirements?		
Will design interfaces match in-house or other contracted work?		
Is a software configuration management plan in place and working?		
Are backups of SCM system/database planned and carried out on a		
regular basis?		
Are Inspections and/or peer reviews scheduled and taking place?		
Software Quality/Product Assurance (SQA or SPA):		
Is SPA working with development to incorporate safety,		
reliability, and QA requirements into design?		
Does SPA have a software-auditing process and plan in place?		
Have they been using it?		
Are parent documents baselined before child documents are reviewed?		
Is there a process in place for assessing the impact of changes		
to parent documents on child documents?		
Is there a process in place for assessing the impact of changes		
to parent documents from changes within child documents?		
Are review/inspection activities and schedules well defined and		
coordinated with sufficient lead time for reviewers to review material		
prior to reviews/inspections?		
Has all the slack/contingency time on the critical path been used up?		
Are software metrics kept and reported regularly? Weekly? Monthly?		
Are deviations to the development plan being tracked? Trended?		
Are the trends reported in a manner to allow timely and appropriate		
software and project management decisions?		

Software Implementation Phase	<u>RISK</u>	ACTION
Coding and unit test		
Is the software management plan still being used?		
Is it up-to-date?		
Are there coding standards?		
Are they being used?		
Are software development folders (SDFs) being used to capture design		
and implementation ideas as well as unit test procedures & results?		
Are code walk-throughs and/or inspections being used?		
Are they effective as implemented?		
Is SOA/SPA auditing development processes and SDFs?		
Is the design well understood and documented?		
Are requirements being flowed down through design properly?		
Is the schedule being maintained?		
Have impacts been accounted for (technical, resources, etc.)?		
Is it still reasonable?		
Has all the slack/contingency time on the critical path been used up?		
Are software metrics kept and reported regularly? Weekly? Monthly?		
Are deviations to the development plan being tracked? Trended?		
Are the trends reported in a manner to allow timely and appropriate		
software and project management decisions?		
Have any coding requirements for safety-critical code been		
established?		
If so, are they being used?		
Does the chosen development environment meet flight		
standards/needs?		
Has System Safety assessed software (subsystem safety analysis)?		
Has software reviewed this safety assessment?		
Has software had input to this safety assessment?		
Do software personnel known how to address safety critical		
functions?		
Is software working with systems to find the best solution to		
any hazards?		
Has FDIR (fault detection, isolation, and recovery) and/or fault	1	
tolerance been left up to implementers (i.e., no hard requirements		
and/or no design for these)?		
Is there a known recourse/procedure for design changes?		
Is it understood?		
Is it used?		1
Does it take into account changes to parent documents?	1	1
Does it take into account subsequent changes to child		
documents?		<u> </u>

Software Implementation Phase (cont.)	<u>risk</u>	<u>ACTION</u>
Coding and unit test (cont.)		
Is there a known recourse/procedure for requirements changes?		
Is it understood?		
Is it used?		
Is it adequate; does it need to be altered?	1	
Does it take into account changes to parent documents?		
Does it take into account subsequent changes to child		
documents?		
Is there development level Software Configuration Management		
(SCM) (for tracking unbaselined changes and progress)?		
Is it being used by all developers, regularly?		
Are backups performed automatically on a regular basis?		
Is there formal SCM and baselining of requirements and design		
changes?		
Are the design documents baselined?		
Are the requirements baselined?		
Have test procedures been written and approved?		
Are they of sufficient detail?		
Will these tests be used for acceptance testing of the system?		
Are these procedures under SCM?		
Are they baselined?		
Do some software requirements need to be tested at the systems level		
for complete verification?		
Are these documented?		
Do the systems-level test procedures adequately cover these?		
Does the requirements/verification matrix indicate which		
requirements are tested at the systems level?		
For subsystem-level testing:		
Has software been officially accepted by the subsystems (sign-		
off, baselined)?		
Are software testing facilities maintained for any regression		
testing?		
Are unit testing procedures and results maintained via SCM?		
Is there auto-generated code?		*
Is unit testing planned for auto-generated code?		
Are there procedures for testing unit level auto-generated code?		
Are implementation personnel familiar with the development		
environment, language, and tools?		
Sufficiently trained coders (e.g., understand OOA, OOD, C++,		
Formal Methods, etc., whatever is needed)?		
Sufficient level of expertise (not first or second time ever done,		
not just trained)?		

Software Implementation Phase (cont.)	RISK	ACTION
Coding and unit test (cont.)		
Are coders sufficiently familiar with project function/design?		
Do coders have ready access to someone with sufficient expertise and whose time is available for participation in code walk-throughs or		
inspections and for technical questions?		
Is there sufficient equipment?		
Are there build procedures?		
Are they documented?		
Are they under SCM?		
Are they being followed?	<u> </u>	
Are there burn procedures for any PROMS? ROMS? EPROMS?		
Are they documented?	,	
Are they under SCM?		
Are they being followed?		
Do they include a method for clearing PROMs (if applicable)		
and checking them for defects prior to burning?		
Does the procedure include a method to determine and		
recording the checksum(s)?		
Are test plans complete?		
Is further testing needed?		· ·
Unit level testing?		
CSCI level testing?		
Integration testing CSCIs?		
System-level testing?		
Is the test/requirements matrix up to date?		

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Software Implementation Phase (cont.)	<u>RISK</u>	ACTION
Integration and Systems Testing	1	
Are review activities and schedules well defined and coordinated?		
Is there a sufficient number of experienced test personnel?	1	
Who are experienced on similar projects?		
Who are experienced with this project?		
Who are experienced with test equipment, set-up, simulators,		
hardware?		
Who are experienced with development environment?		
Is the software test plan being followed?		
Does it need to be modified?		
Does it include COTS?		
Does it include auto-generated code?		
Are there well-written, comprehensive test procedures?	ĺ	
Are they up to date?		
Do they indicate the pass/fail criteria?		
Do they indicate level of regression testing?		-
Are test reports written at the time of the tests?		
Are test reports witnessed and signed off by SPA?		
Is the test/requirements matrix up to date?		
Is there a known recourse/procedure for testing procedure changes?		
(i.e., is there an Software Configuration Management Process that		
covers the test procedures?)		
Is it understood?		
Is it used?		
Does it take into account possible changes to parent documents		
of the test plan or other parent documents?		
Does it take into account subsequent changes to child		
documents?		
Does it take into account regression testing?		
Is there a known recourse/procedure for requirements changes?		
Is it understood?		
Is it used?		
Is it adequate, does it need to be altered?		
Does it take into account changes to parent documents (e.g.,		
systems requirements)?		
Does it take into account subsequent changes to child		
documents (e.g., design and testing documents)?		
Is there Software Configuration Management (SCM) (for tracking		
baselined changes and progress)?		
Is it being used?		
Are backups performed automatically on a regular basis?		

Software Implementation Phase (cont.)	<u>RISK</u>	ACTION
Integration and Systems Testing (cont.)	1	
Is there formal SCM and baselining of requirements and design		
changes?		
Are the design documents formally baselined and in SCM?		
Are the software requirements formally baselined?		
Have test procedures been written and approved?		
Are they of sufficient detail?		
Do they exist for unit test?	1	
Do they exist for CSCI level testing		
Do they exist for CSCI integration-level testing?		
Do they exist for software system-level testing?		
Will these tests be used for acceptance testing to the system?		
Are these procedures in SCM?		
Are they baselined?		
Do some software requirements need to be tested at the systems level		
for complete verification?		
Are these requirements verification procedures documented?		
Where are they documented? In software test procedures? In		
systems test procedures?		
Do the systems-level test procedures adequately cover these?		
Does the requirements/verification matrix indicate which		
requirements are tested at the systems level?	<u> </u>	4
For system-level testing:		
Has software been officially accepted by systems (sign-off,		
baselined)?		
Are software testing facilities maintained for any regression		
testing?		
Is firmware ready and tested?		
Is it baselined and in SCM?		
Are there separate test personnel that have not been designers or coders		
scheduled to perform the tests?		
Do they need training?		
Is time allowed for their unfamiliarity with the system?		+
On the flip side, are testers too familiar with software? Will they have		
a tendency to brush over problems or fix problems without going		
through proper channels/procedures?		
Have requirements/design/code personnel been moved to other tasks and are no longer available to support testing or error correction?		
and are no longer available to support testing of error concertoin:	+	
Are test pass/fail criteria known and understood?	1	

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Software Implementation Phase (cont.)	<u>RISK</u>	ACTION
Integration and Systems Testing (cont.)		
Is regression testing planned for?		
Is there time in the schedule for it?		
Have estimates been made at each test point of the amount of		
regression testing necessary to cover fixes if test fails? (e.g., certain		
failures require complete (end-to-end) re-testing, others may require		
only re-testing of that test point.)		
Is ground software (or other related software) available for testing or	·	
for use in testing flight s/w?		
Has testing of COTS at the software system level been adequately		
covered and documented?		
Are there test procedures specifically for proving integration of		
COTS?		
Does the requirements to test matrix indicate where COTS is		
involved?		
Has testing of COTS at the system level been adequately covered and		
documented?		
Is there good configuration management in place?		
Is it used?		
Is there version control?		
Is error/failure tracking in place?		
Are PRACA (Problem Report and Corrective Action) and/or		
s/w change records created?		
Are problem/change records tracked to closure?		
Is error correction written into each new release of a module (in		
code comments, in file header, in SCM version description)?		
Are incorporated PRACAs listed in the build release version		
descriptions?		
Will a tight schedule cause:		
Dropping some tests?		
Incomplete regression testing?		
Dropping some fixes?		
Insufficient time to address major (or minor) design and/or		
requirements changes?		
No end-to-end testing?		
No end-to-end testing:		
Are these issues being addressed?		
Who makes these decisions? The change control board?		
How are they recorded?		
Does the version description document (VDD) indicate true		
state of delivered software?		
State of delivered Software:		

Software Implementation Phase (cont.)	<u>RISK</u>	<u>ACTION</u>
Integration and Systems Testing (cont.)		
Has all the slack/contingency time on the critical path been used up?		
Are software metrics kept and reported regularly? Weekly? Monthly?		
Are deviations to the development plan being tracked? Trended? Are the trends reported in a manner to allow timely and appropriate software and project management decisions?		

Acceptance Testing and Release	<u>RISK</u>	ACTION
Has pre-ship review already taken place?		
Is actual flight equipment available for software testing?		
Do the logbook and test procedures record actual flight		
hardware used for testing?		
Are pass/fail criteria established and followed?		
Is a regression testing procedure documented and known?		
Is it used?		
Is the procedure to handle PRACAs (Problem Report and Corrective		
Action) at the acceptance level documented?		
Is there a change review board in place?		
Has there been configuration management of changes?		
Is the PRACA/SPCR (S/W Problem and Change Request) log		
maintained with status?		
Is systems-level testing adequate to insure software requirements		
or some software-level testing done separately and documented?		
Is appropriate personnel witness and sign-off testing?	<u> </u>	
SPA or QA involved?		
Are all parts of the architecture verified on the ground prior to flight?		
Does a complete VDD (Version Description Document) exist?		
In the VDD, are:		
All delivered software release versions listed?		
All COTS and their versions listed?		
All hardware versions appropriate for this release noted?		
SCM release description(s) provided?		
Build procedures given?		
Burn procedures given?		
Installation procedures provided?		
List of all incorporated (closed) problem reports and change		
requests included?		
List of all outstanding problem reports and change requests		
included?		
List of any known bugs and the work-arounds provided?		
Changes since last formal release indicated?		
List of all documentation that applies to this release, and its		
correct version, provided?		
If there are known discrepancies to hardware, documentation, etc. are		
these listed and discussed in the VDD?		
Is there clean customer hand-off:		
Up to date documentation?		
User/Operations Manual?		
Code Configuration Managed?		
All PRACAs & SPCRs closed?		

Acceptance Testing and Release (cont.)	<u>RISK</u>	<u>ACTION</u>
Is there good configuration management wrap-up: Is there a method for future updates/changes in place? Proper off-site storage of data, software and documentation? What happens to SCM and data when project is over?		

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APPENDIX C: RELIABILITY DESIGN CHECKLIST

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Example taken from: Reliability (<u>R</u>) and Maintainability (<u>M</u>) Design Checklist

NAVSEA S0300-AC-MMA-010-R&M

October 1977

Obtainable from:

Naval Publications and Forms Center 5801 Tabor Ave Philadelphia, Pennsylvania 19120

Attn: Code F01G

PRODUCTION FOLLOW ON

	TYPE OF	CONTRACT
R/M PROGRAM ELEMENTS	NEW DEVELOPMENT	MODIFIED DEVELOPMENT
	A B C	A B C
PROGRAM PLAN	x x x	x x x
ORGANIZATION	x x x	x x x
SUBCONTRACTOR & SUPPLIER CONTROL	x	x
PROGRAM REVIEW		
R ANALYSIS MODEL	V	V
THERMAL ANALYSIS	× × ×	X X X
ALLOCATION	X	x
PREDICTION		
SIMILARITY	×	×
AVERAGE STRESS	x	x
DETAILED STRESS	×	x
PART CONTROL	x x	x x
FM&EA/FAULT TREE	x x	. x x
CRITICAL ITEM CONTROL	x x	x x
STORAGE EFFECTS	x	X
DESIGN REVIEW	x x	x x

NOTE: See next page for explanation of A, B, and C, above.

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RSM LEVELS

LEVEL A

- HIGH LEVEL OF SAFETY
- CRITICAL SYSTEM
- DOWNTIME CRITICAL, MAINTENANCE DIFFICULT AND EXPENSIVE

LEVEL B

- SAFETY FACTOR IN DESIGN
- MODERATELY CRITICAL SYSTEM
- MAINTENANCE MODERATELY DIFFICULT AND EXPENSIVE

LEVEL C

- SAFETY OF MINIMUM CONCERN
- LOW SYSTEM CRITICALITY
- DOWNTIME NOT CRITICAL

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RELIABILITY (R) DESIGN CHECKLIST

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<u>No.</u>	Item Description	Yes	No	Remarks
21	Management			
(2)	Does contractor have a permanent in-house \underline{R} staff?			
(b)	Is staff composed of experienced <u>R</u> engineers?			
(c)	Does program <u>R</u> engineer report directly to pro- gram manager?	_		
(d)	Does <u>R</u> group have the facility/authority to in- terface directly with other engineering groups: (1) Design? (2) Systems engineering?			
	(3) Quality Control?			
	(4) Integrated Logistics support?	_		<u> </u>
	(5) Procurement? (6) Test and Evaluation?			-
(e)	Is <u>R</u> group representative(s) member(s) of design review team?		·	
ጠ	Does <u>R</u> group review all drawings and specifica- tions for adequacy of <u>R</u> requirements?			
(g)	Does <u>R</u> program engineer have sign-off authority on all drawings and specifications?			
(b)	Does <u>R</u> engineer/group review Purchase Orders and Purchase specifications to assure all parts and subassemblies are procured with adequate <u>R</u> requirements?			
(i)	Does <u>R</u> group have membership and a voice in decisions for the following: (1) Material Review Board? (2) Failure Review Board?		_	
	(3) Engineering Change Review Board?	_	_	
(U)	Is \underline{R} group represented on surveys and quality audits of potential subcontractors?			
(k)	Is \underline{R} group represented at subcontractor design re- views and meetings where \underline{R} is a topic of discussion?			
(1)	Does an <u>R</u> group member(s) monitor/witness sub- contractor <u>R</u> tests?			
(111)	Does <u>R</u> group contain experts in the fields of com- ponents/failure analyses?			

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RELIABILITY (R) DESIGN CHECKLIST

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<u>No.</u>	Item Description	Yes	No	Remarks	
22	Design for R				
	THERMAL REQUIREMENTS:				
(2)	Have dotailed thermal analysis been performed to determine component/module ambient operating temperature?				
(b)	Has a unit similar to final configuration (e.g., brassboard, preproduction unit, sic.), been instru- mented to develop a thermal mapping of the design?	⁻			
(C)	Have anemometer probes been used to measure coolant air flow patterns?				
(d)	Are equipment internal cooling considerations sufficient to limit internal temperature rises to 20°C maximum?		_		
(e)	Are high power dissipation components (e.g., large power resistors, diodes, transformers, etc.) heat sinked?	_	_		
(f)	Where chilled water or chilled air is used for cooling have hermetically sealed components been selected due to possible moisture condensation?		_		
(g)	Where chilled water or chilled air is used for cooling are components shielded or otherwise pro- tected from moisture condensation?				
(b)	Where chilled water or chilled air is used for cooling has consideration been given to removal of condensation to avoid accumulation of moisture and possible fungus growth or corrosion within the equipment?				
(1)	Are all printed circuit boards conformally coated?				~~
()	Have circuit performance tests been conducted at high and low temperature extremes to assure circuit stability over the required operating temperature range?				`-
(k)	Do heat conducting surfaces make good contact (no air gaps) and have low thermal resistances?				
(1)	Do surface coatings and paints provide good con- duction, convection and radiation coefficients for heat transfer?	_	_		
(m)	Do adhesives where used for fastening components to PCB's or chassis have good thermal conduc- tive properties?				
(n)	Do potting, encapsulation and conformal coating materi where used have good thermal conducting properties?	als 			
(0)	Have differences in thermal expansion of inter- facing materials been taken into account?				
(p)	Are high power dissipation components mounted directly to the chasis for better heat sinking rather than encapsulated or thermally insulated?		_		
(q)	is thermal contact area between components and heat sinks kept to a maximum?				
(Г)	Are components sensitive to heat located away from neat flow paths, power supplies and other high power dissipation components "				
(5)	Are air gaps or thermal insulation provided where necessary to avoid neat flow to temperature sensi- tive components?				
(1)	Are temperature overload devices, alarms used to prevent damage due to loss of couling apparatus?		_		
(u)	Do inlet temperature ducts have filters to prevent accumulation of dirt on assemblies which would result in reduction of heat transfer?				
(¥1	Do components mounted on PCB's have idequate lead lengths and are the leads formed to refleve lead streases during thermal expansion and contraction?		_	·	

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RELIABILITY (R) DESIGN CHECKLIST

No.	Item Description	Yes	No	
	VIBRATION/SHOCK/STRUCTURAL REQUIREMENTS:			
(W)	Has analysis been performed to determine resonant frequencies to be experienced in the equipment environment?	_		
(X)	Have detailed vibration/shock/structural analyses been performed to validate structural integrity of the design?	·	_	
(Y)	Have critical/unique assemblies been instrumented with accelerometers and tested to verify design ade- quacy with respect to vibration and shock transmissi- bility factors?		_	
(2)	Have structural mountings been designed to resonate away from resonant frequencies and their harmonics?			
(88)	Have damping considerations been applied to sub- assemblies and components mounting where natural frequencies are close to expected environmental frequencies?			
(bb)	Are large_components (over 1/2 oz.) being clamped or tied down to the chassis or printed circuit boards to prevent high stresses or fatigue failure of elec- trical leads?			
(cc)	Heavy components are mounted near corners of the chassis bear mounting points for direct structural support rather than between supports?	·	_	
(dd)	Centers of gravity of heavy components are kept low close to the plane of the mounts?		_	
(ec)	Are cables/harnesses clamped close to terminal connections to avoid resonances and prevent stress and failure at the point of connection?		_	
(11)	Do cables/wires have sufficient slack to prevent stresses during thermal changes and mechanical vibration/sbock?		_	
(22)	Stranded wire is used when cabling might be suscep- tible to fatigue failure?			
(bb)	Components and subassemblies have adequate sway space to avoid collision during vibration and shock?			
(11)	Welding (not spot welding) and/or riveting is used for permanently attached structural members rather than outs and bolts?			
(ئ)	All component leads have minimum bend radii to avoid overstressing?			

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	RELIABILITY (R) DESIGN CHECKLIST						
<u>No.</u>	Item Description	Yes No	Remarks				
	MISCELLANEOUS REQUIREMENTS:						
(kk)	Has consideration been given to avoid the use of dissimilar metais?						
(11)	 Have the PCB's been designed for the following considerations: (1) PCB material is compatible with storage and operating temperature (plus operating temperature rises) with respect to: (1) PCB material? 						
	(2) Metal cladding/bonding strengths?(3) Board warping?						
	 (2) PCB resistivity is sufficiently high to meet circuit leakage current requirements even under high humidity? (3) PCB are resistance in sufficiently high high high second second						
	 (3) PCB arc resistance is sufficiently high where high voltages are present? (4) PCB dielectric constraint is sufficiently low to revert building unstraint is sufficiently low to 						
	 (5) PCB flexural strengths (function of board material and dimensions) is sufficient to more 						
	 (6) PCB conductors width is sufficient to handle maximum current flow without harmful heat 						
	 generation or resistance drop? (7) PCB's have plated through holes to aid in soldering of lead electrical connections? (8) PCB and electrical connections? 						
	(b) FCB conductor spacings have a minimum spacing based upon voltage between conductor (e.g., .025" per 150 volta parts 2	 ,					
	(9) PCB conductor paths are spaced and designed to keep capacitance between conductors to a minimum?						
	(10) Are PCB's conformally coated?						
(mm)	Where encapsulation, embedding and potting used, does the material have:						
	 Good thermal conductivity for heat transfer? Good electrical isolation/dielectric ? 						
	(3) Provide dampening for shock and utprasion 2	<u> </u>					
	(4) Inermal expansion coefficients which match those of items encapsulated?						
	 (5) Will not crack or shatter under vibration and mechanical and thermal shock? (6) Has most shart and thermal shock? 						
	(6) Has good chemical stability under anticipated use environments?						
(nn)	Have worst case analyses or statistical variation of parameters been conducted to determine required component electrical tolerances considering: (1) Manufacturing tolerances? (2) Tolerances due to temperature changes?						
	is futerances que Lo aging?						
	(4) Tolerances due to humidine 2						
	(5) Tolerances due to high frequency or other operating constraints?						
(90)	Has redundancy been considered for critical functions where practical?						
(p p)	Where redundancy is used, has considerations been given to avoid common mode failure situations which could disable all redundant circuits?						

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RELIABILITY (R) DESIGN CHECKLIST

<u>No.</u>	Item Description	Yes	No	Remai
(99)	Has design practices been applied to obtain RFI suppression such as: (1) Use alternating current non-commutating machin- ery rather than direct current machinery when	-		
	feasible? (2) Provide optimum interference suppression with two twisted wires in a common shield whenever w	 /ire		
	pairs can be used?			
	(3) Use short wires in preference to long wires?			
	(4) Filter power lines to remove harmonics and other types of inherent interference?			
	(5) Mount filters as close to interference sources			
	as possible without altering the effectiveness of			
	the filter?			-
	(6) Use bonding techniques to insure that good elec- trical contact is made between chassis, conduit,			
	shielding, connectors, structural and housing			
	metal parts?		_	
				•
	(7) Remove non-conducting coatings from bolts, nuts, and tapped holes?			
	(8) Internally shield invididual sections of equipment			
	which are either highly susceptible to inter-			
	ference or which generate interference. For			
	example, the r-f input stages and local oscillators should be shielded individually?	•		
	(9) Use a bandwidth consistent with the minimum			
	possible value for the received signal. This often			
	improves the signal-to-noise ratio? (10) Use direct current filament sources where			
	practicable?			
	(11) Ground center tap of filament transformer			
	secondary winding to reduce hum?			
	(12) Avoid the use of gaseous lighting devices in the vicinity of sensitive wiring or electronic			
	equipment?			
	(13) Do not cable noisy and clean leads together?(14) Never route cables near known interference			
	sources?			
	(15) Do not use shields or metal structures for return		_	
	current paths?			
	 (10) Avoid the use of corrosion preventive compounds with high insulating qualities at bond joints? 			
(7999)	Have considerations been given to preclude damage			
(II)	due to:			
	(1) installation?	—		
	(2) Handling?			
	(3) Transportation? (4) Storage?			
	(5) Shelf Life?	_	_	
	(6) Packaging?	—		
	(7) Maintenance environment?			
	(8) Other environments:			
	(2) Humidiry? (b) Fungus?			
	(c) Sand and dust?			
	(d) Sait atmosphere?			
(88)	Has reliability been considered as a factor in all			
•	tradeoff studies affecting equipment reliability?			

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RELIABILITY (R) DESIGN CHECKLIST

No.	Item Description	<u>Y</u>	<u>es N</u>	oRemarks
23	Parts Program			
(2)	Does contractor have a Parts Control Board (PCB) to promote proper selection and application of parts use in the design?	d d		
(b)	Has contractor established and maintained an up-to- date Preferred Parts List (PPL) to be used by designers?			-
(C)	Has contractor established derating guidelines for derating of electrical/electronic parts electrical stresses?			-
(d)	Do derating guidelines correspond to specification requirements ?			-
(e)	Has contractor developed part application guidelines for proper selection of part types for circuit use?	_		•
(1)	Are military grade parts used in the design?		• ••••	•
(2)	Are non-standard parts used only when a military equivalent part cannot be obtained?			
(h)	Where non-standard parts are used do they have adequate qualification/test data and a history of high reliability?			
(i)	Where non-standard parts are used are they pro- oured via specification control drawing which speci- fles: (1) Reliability requirements? (2) Environmental requirements? (3) Test requirements?	_	_	
(1)	Has contractor submitted non-standard part data for approval per applicable specification (e.g., MIL-STD-749/965)?			
(k)	 Do parts used in the design meet the environmental requirements to which they will be subjected during use with respect to: (1) Operating temperature (plus worst case internal case temperature rises)? (2) Non-operating/storage temperature? (3) Humidity? (4) Vibration? (5) Shock? 			
(1)	Have parts been reviewed for proper application, have part stresses been calculated () or measured () and do they meet: (1) Derating guidelines? (2) Application guidelines?			
(20)	Are established reliability (ER) components and JAN semiconductors and microcircuit devices used in the design?		_	
(2)	Where ER components are used, is the most repre- sentative level of all ER components used: (1) L ? (2) M ? (3) P ? (4) R ? (5) S ? (6) T ?			
(0)	Where JAN semiconductors (MIL-S-19500) are used the most representative level of all such de- vices used are (1) JAN 7 (2) JANTE 7		_	
	(3) JANTXV ?			

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RELIABILITY (R) DESIGN CHECKLIST

Remarks

<u>No.</u>	Item Description	Yes	No
(P)	Where JAN microcircuits (MIL-M-38510) or high quality microcircuits are used the most representative level of all such devices used are:		
	(1) MIL-M-38510 Class 5 ?		
	(2) MIL-M-38510 Class B ?		
	(3) MIL-M-38510 Class C ? (4) MIL-STD-883 Class S ?		
	(4) MIL-SID-883 Class B ?		
	(6) MIL-STD-883 Class C ?		
	(7) Vendor equivalent to ?		
(q)	Do parts meet the interchangeability requirements of MIL-STD-454 Requirement 7?		
(F)	Do all parts selected meet the life requirements of the equipment?		
•			·
(8)	Are handling requirements specified for critical and delicate parts susceptible to damage, degradation, contamination from shock, vibration, static electric discharge, uncleanliness, etc.?	_	_
(t)	Are assembly and cleaning procedures specified to prevent damage to components during assembly on PCB's, chassis, etc.?		
(u)	Have dominant failure modes of a particular part type been considered in the selection of that part?	_	_
(¥)	Are fixed rather than variable components (such as resistors, capacitors, inductors, etc.) used in the design wherever possible?		
(**)	Are all relays, motors, dynamotors, rotary power converters, etc. suppressed so as not to produce		—
	excessive spikes or transients during operation?	—	—
(X)	Are all semiconductor devices silicon rather than Germanium?		
(y)	Plastic coated and/or encapsulated semiconductor devices are not used?		
(2)	Do all microcircuits have hermetically sealed ceramic cases rather than plastic cases?		
(22)	Do all microcircuits used have at least two potential suppliers?		
(66)	Do all unused gates of a digital microcurcuit have inputs grounded?		—
(cc)	Are the number of expandable gates limited to no more than 75% of allowable number of expandables?		
(dd)	Where humidity is not controlled are hermetically sealed resistors, capacitors, relays, etc., used?		
(ec)	Are all power supplies designed and manufactured in-house?	_	_
ഥ	Are parts, even MIL-M-38510, JANTX, Established Reliantity (ER) parts screened at incoming inspection: (1) 100\\$?		_
	(2) Sampling plan per ?		
	(3) Environmentally		<u> </u>

RELIABILITY (R) DESIGN CHECKLIST

<u>No.</u>	Item Description	Yes	No	Remarks
24	Developmental Test Program			
(2)	is contractor conducting a developmental test pro- gram?			
(b)	Does developmental test program include: (1) All critical assemblies? (2) Each assembly with a unique form factor? (3) Critical non-standard parts?			
(C)	Does developmental testing include environmental testing at or above the levels specified for qualifica- tion: (1) High and low temperature? (2) Vibration? (3) Shock? (4) Humidity?			· •
(ď)	Are performance requirements checked over re- quired operating temperature levels?			
(¢)	Are life tasts or reliability tests of critical com- ponents/subassemblies being or have they been conducted?			
(1)	Is "Step Stress" testing being performed on sub- assemblies, etc., to determine design margins?			
(g)	Is developmental test program monitored by the reliability group or does the reliability group provide inputs to developmental testing?		_	
(b)	Are failure data and maintenance data collected during developmental testing for determining need for reliability improvement?			

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RELIABILITY (R) DESIGN CHECKLIST

<u>No.</u>	Item Description	Yes	No	Remarks
25	Reliability Analyses			
(2)	 Have the following reliability analyses been performed: (1) Reliability Mathematical Models? (2) Reliability Apportionments? (3) Reliability Predictions? (4) Failure Modes and Effects Analyses? (5) Criticality Analyses? (6) Circuit Analysis (nominal and worst cases)? (7) Thermal Analysis? (8) Sneak Circuit Analysis? 			
(b)	Do predictions meet apportioned values?			
(c)	Do predictions meet numerical reliability speci- fication requirements?			
(d)	 Have the results of the predictions been used to increase equipment reliability by: (1) Reduction of circuit complexity? (2) Reduction of ambient temperature conditions? (3) Reduction of internal temperature rises? (4) Reduction of part stresses by further derating? (5) Increase of part quality levels? (6) Addition of redundancy? 			
(e)	Has a numerical approach for Criticality Analysis been used?			
(f)	 Does the numerical criticality analysis consider: (1) Frequency of failure? (2) Degree of effect on system performance? (3) Difficulty to diagnose and/or repair? (4) Personnel or equipment safety? 			
(g)	Have all critical modes of system failure been identified?		_	
(h)	Have critical items been ranked as to criticality?		_	
(k)	Has the use of limited life items been kept to a minimum?			
(1)	Have the analyses considered the effects of storage, transportation and handling on failure modes, effects and failure rates?	_		
(m)	Has the use of circuit analysis provided a stable, design over the worst case conditions?	_	_	
(n)	Has protective circuitry been utilized in the equipment design?	_		

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RELIABILITY (R) DESIGN CHECKLIST

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<u>No.</u>	Item Description	Yes	No	Remarks
26	Burn-in Program			
(2)	Does the contractor impose burn-in at: (1) Component level?			
-	(2) Subassembly/module lsvel?(3) Equipment/system level?		_	
(b)	Is burn-in performed under: (1) Temperature (elevated)? (2) Temperature cycling? (3) Vibration?	_	_	
(C)	Are lengths of burn-in adequate for each level?			
(đ)	Do spares receive same burn-in as modules/ subassembly level?			
(e)	Do all equipments/systems receive the same amount of burn-in?			
(f)	Does contractor have a failure free burn-in re- quirement prior to acceptance of the equipment?			
(gc)	Is random vibration performed? (1) Equipment level? (2) "g" level? (3) Frequency range? (4) Time duration?			

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RELIABILITY (R) DESIGN CHECKLIST

<u>No.</u>	Item Description	Yes	No	Remar
27	Failure Reporting Analysis and Corrective Action (FRACA) Program			
(2)	Has contractor implemented a FRACA program?			
(b)	Does FRACA program cover failures during: (1) Source inspection at subcontractor's plant?			
	(2) Incoming inspection?			
	(3) In-process inspection?			
	(4) Development tests?(5) Subassembly/module test?			
	(6) Equipment integration and checkout?			
	(7) Equipment burn-in?			
	 (8) Equipment formal tests; (a) Acceptance tests? 			
	(b) Environmental/qualification tests?			* ·
	(c) Reliability/Maintainability tests?			
(C)	Does contractor have in-house facilities for per- forming detailed failure analysis?			
(d)	Is failure analysis conducted for all failures?			
(¢)	Are failures summarized by part number and failure type to determine trends and patterns?		—	
(f)	Has contractor established thresholds (percent defec-			
(*)	tive or failure rate) for determining need for correc- tive action?	•••••		
(2)	Does failure report form contain the necessary in- formation with regards to: (1) Identification of failed part subassembly, assembly, etc.?	_		
	(2) Elapsed time meters (for failure at equipment level)?			
	(3) Failure symptoms?			
. (g)	(4) Effect of failure on system/equipment?		_	
· (•/	 (5) Test and environmental conditions at time of failure? 		—	
	(6) Suspected cause of failure?			
(h)	Is the same type of FRACA program imposed upon subcontractors of critical subassemblies?			
(1)	Are subcontractor failure reports included in con- tractor failure summaries?			
(j)	Are all failure reports, analyses and corrective actions reviewed by the reliability group?			
(k)	Are failure trends monitored by the reliability group?			
(1)	Are corrective actions involving design changes tested in the equipment for an adequate period of tune prior to their formalization?			
(m)	Are corrective action investigations reopened upon a recurrence of the same type of failure?			
(n)	Are proposed corrective actions referred to the Procuring Activity for concurrence?			

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RELIABILITY	(R)	DESIGN	CHECKLIST
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		SIGN CHI	C C C C C C C C C C C C C C C C C C C	
No.	Item Description	Yes	No	Remarks
28	Reliability Demonstration Test Planning			
(2)	Will test simulate operating profile that will be seen aboard ship?			
(b)	Will all modes of equipment operation be tested?			
(c)	is definition of failure in accordance with contract specification requirements?			
(d)	Are relevant and non-relevant failure definitions adequately defined?		_	
(e)	Will test be performed under environmental levels specified by the contract specifications?			
(f)	Will burn-in to be performed on reliability test units be no more or no less than that specified for pro- duction units?			,
(g)	Non-operating and equipment standby time will be discounted from applicable test time for validating reliability, true?			
(h)	No Preventive Maintenance other than that contained in technical manuals and approved by the Navy will be performed during the test, true?		_	
(i)	Performance checks capable of checking the complete equipment failure rate, performed no less frequently than daily have been defined for the test, true?			-
ປາ	Test will be performed per agreed schedule, true?			
(k)	Procuring Activity will be notified of the exact test date at least 30 days prior to the test, true?	— .		
(1)	All interfaces are simulated or stimulated?			
(133)	All interfaces are real?			
(n)	If interfaces are real, is GFE required?			
(0)	If GFE is required, has a request been made to obtain GFE?			
(P)	Is test DD 1423 documentation on schedule?			

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1.	Is design simple? Minimum number of parts?
2.	Is it designed into a unified overall system rather than as an accumulation of parts, etc.?
3.	Is the item compatible with system in which it is used?
4.	Is the item properly integrated and installed in the system?
5.	Are there adequate indicators to verify critical functions?
6.	Has reliability for spares and repair parts been considered?
7.	Are reliability requirements established for critical items? For each part?
8.	Is there specific reliability design criteria for each item?
9.	Have reliability tests been established?
10.	Are standard high-reliability parts being used?
11.	Are unreliable parts identified?
12.	Has the failure rate for each part or part class been established?
13.	Have parts been selected to meet reliability requirements?
14.	Have below-state-of-the-art parts or problems been identified?
15.	Has shelf life of parts been determined?
16.	Have limited-life parts been identified, and inspection, and replacement requirements specified?
17.	Have critical parts which required special procurement, testing, and handling been identified?
18.	Have stress analyses been accomplished?
19.	Have derating factors been used in the application of parts?
20.	Have safety factors and safety margin been used in the application of parts?
21.	Are circuit safety margins ample?
22.	Have standard and proven circuits been utilized?
23.	Has the need for the selection of parts (matching) been eliminated?
24.	Have circuit studies been made considering variability and degradation of electrical parameters of parts?
25.	Have solid-state devices been used where practicable?

FIGURE 7.11.4-2: TYPICAL DUESTIONS CHECKLIST FOR THE DESIGN REVIEW (SHEET 1 of

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- 26. Is the reliability or MTBF of the item based on actual application of the parts?
 - a. Comparison made with reliability goal?
 - b. Provision for necessary design adjustments?
- 27. Are the best available methods for reducing the adverse effects of operational environments on critical parts being utilized?
- 28. Has provision been made for the use of electronic failure prediction techniques, including marginal testing?
- 29. Is there provision for improvements to eliminate design inadquacies observed in tests?
- 30. Have normal modes of failure and the magnitude of each mode for each item or critical part been identified?
- 31. In the application of failure rates of items to reliability equations, have the following effects been considered?
 - a. External effects on the next higher level which the item is located.
 - b. Internal effects on the item.
 - c. Common effects, or direct effect of one item on another item, because of mechanical or electro-mechanical linkage.
- 32. Has redundancy been provided where needed to meet specified reliability?
- 33. Has failure mode and effects analyses been adequately covered by design?
- 34. Have the risks associated with critical item failures been identified? Accepted? Has design action been taken?
- 35. Does the design account for early failure, useful life and wear-out?

XE 7.11.4-2: <u>TYPICAL QUESTIONS CHECKLIST FOR THE DESIGN REVIEW (SHEET 2 of 2</u>)

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