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NATIONAL AERONAUTICS AND SPACE ADMINISTRATION WASHINGTON, D.C. 20546

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"In not	(NASA-Case-LAR-10668-1) METHOD OF
U.S.A.	DETECTING OXYGEN IN A GAS Patent (NASA)
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REPLY TO ATTN OF: GP	

TO:

in .

KSI/Scientific & Technical Information Division Attention: Miss Winnie M. Morgan

CSCL 07D

FROM: GP/Office of Assistant General Counsel for Patent Matters

SUBJECT: Announcement of NASA-Owned U.S. Patents in STAR

In accordance with the procedures agreed upon by Code GP and Code KSI, the attached NASA-owned U.S. Patent is being forwarded for abstracting and announcement in NASA STAR.

The following information is provided:

U.S. Patent No.

Government or Corporate Employee

Supplementary Corporate Source (if applicable)

NASA Patent Case No.

LAR-10668-1

: 3,709,663 : 71.S. Government

NOTE - If this patent covers an invention made by a corporate employee of a NASA Contractor, the following is applicable:

No / Yes / Pursuant to Section 305(a) of the National Aeronautics and Space Act, the name of the Administrator of NASA appears on the first page of the patent; however, the name of the actual inventor (author) appears at the heading of column No. 1 of the Specification, following the words ". . . with respect to an invention of . . . "

ARTER IZQDETN

Elizabeth A. Carter Enclosure Copy of Patent cited above



NASA-HQ

PATENTED JAN 9 1973

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SHEET 1 OF 2



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FIG. 1

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PATENTED JAN 9 1973

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ТИЧТИО ТНЫЛ ОЗТАЯВЭТИІ ЗУІТАЛЗЯ

INVENTOR. HEBERT D. HENDRICKS BY. Wallac ATTORNEYS

United States Patent [19]

Hendricks

A.

[54] METHOD OF DETECTING OXYGEN IN A GAS

- [75] Inventor: Herbert D. Hendricks, Hampton, Va.
- [73] Assignce: The United States of America as represented by the Administrator of the National Aeronautics and Space Administration
- [22] Filed: Aug. 17, 1971
- [21] Appl. No.: 172,459

- [58] Field of Search......23/232 E, 254 E; 73/23; 250/43.5, 71, 83.3 UV

^[11] **3,709,663**

[45] Jan. 9, 1973

References Cited

UNITED STATES PATENTS

3,612,866 10/1971 Stevens......23/254 X

Primary Examiner—Morris O. Wolk Assistant Examiner—R. E. Serwin Attorney—Howard J. Osborn et al.

[56]

[57] ABSTRACT

The presence of oxygen in a gas is detected by contacting an article, such as a film, comprising poly(ethylenenaphthalenedicarboxylate) with a gas and simultaneously exposing the article to ultraviolet light. The article is subsequently heated and the presence of oxygen in the gas is indicated by thermoluminescence.

7 Claims, 2 Drawing Figures



1 **METHOD OF DETECTING OXYGEN IN A GAS**

The invention described herein was made by an employee of the United States Government and may be manufactured and used by or for the Government for 5 governmental purposes without the payment of any royalties or therefor.

BACKGROUND OF THE INVENTION

The present invention relates to a method for detecting the presence of oxygen in a gas. In one aspect, the invention relates to a method for detecting the presence of oxygen in a gas and, in another aspect, to a method of determining the amount of oxygen in a gas.

There many known methods of determining the presence of oxygen in a gas. However, several of these methods require the use of devices that are cumbersome, expensive, or both and there is a need for a simparticularly acute in spacecraft and other installations where weight and bulkiness are of primary importance.

It is an object of the present invention to provide a simple and reliable technique for detecting the presence of oxygen in a gas. It is still a further object to 25 provide such a technique which can be utilized to determine the amount of oxygen present in a gas.

BRIEF SUMMARY OF THE INVENTION

The foregoing and other objects which will be ap- 30 parent to those having ordinary skill in the art are achieved according to the present invention by providing a method including the steps of exposing a poly(ethylenenaphthalenedicarboxyplate) article to ultraviolet light and simultaneously contacting the article ³⁵ with a gas, subsequently heating the exposed article to a temperature of at least about 70° C, preferably about 130° C, and detecting thermoluminescence induced by said heating. The amount of oxygen in the gas can be $_{40}$ determined by employing conventional testing apparatus to measure the amount of thermoluminescence.

DETAILED DESCRIPTION

There follows a detailed description of a preferred embodiment of the invention, together with accompanying drawings. However, it is to be understood that the detailed description and accompanying drawings are provided solely for the purpose of illustrating a 50 preferred embodiment and that the invention is capable of numerous modifications and variations that will be readily apparent to those skilled in the art without departing from the spirit and scope of the invention.

FIG. 1 is a schematic representation of thermolu- 55 minescence as a function of time for gas samples with different amounts of oxygen, and of heating temperature used to induce thermoluminescence as a function of time; and

FIG. 2 is a curve showing the relationship between 60 thermoluminescence and the wavelength of incident light.

Discs of poly(ethylenenapthalenedicarboxylate) are provided in 0.254 mm thickness and 7.35 mm diame-65 ter. The film is commercially available poly(ethylene-2,6-napthalenedicarboxylate) having a glass transition temperature of 130° C and a melting point of 255° C.

The film samples are cleaned with absolute ethanol and then stored in a desiccator until used. When a measurement is to be made, a sample is placed in a quartz tube and degassed by heating at 130° C and vacuum pumping to 5×10^{-2} torr for a period of 2 hours. This is done in order to start each sample with the same prior history. After this sequence, a gas to be tested is admitted into the sample tube at atmospheric pressure and allowed to contact with the film. (This sequence of 10 degassing the sample and reaction of the gas is not essential to produce luminescence and is included to have a standard point of reference for each sample. Preliminary test samples showed thermoluminescence after exposure to ambient room conditions including 15 fluorescent lights). The sealed quartz tube and the gas and sample disc therein are then exposed to ultraviolet light from a 150-watt dispersed-beam xenon lamp. The light intensity in the area of the samples is approximateple and inexpensive reliable technique. This need is 20 ly 0.23 mW/cm² as determined by a TRW Model 43A radiometer. The samples are exposed for various lengths of time to the ultraviolet radiation. The control time of exposure for most tests is 16 hours unless otherwise indicated. The samples are next removed from the quartz tube and immediately evaluated as described below.

> A Madison Research Company Model S-2L TLD system and associated test accessories is used to measure the total thermally stimulated luminescence from the sample disc. A sample to be evaluated is placed in the silver heater pan and then heated to 130° C in 15 seconds. The total thermally stimulated luminescence is detected by an Electra Megadyne, Inc. (EMI) photomultiplier (9536S) which is an integral part of the TLD system. A test sequence is conducted to determine the luminescence as a function of the heatertimer temperature cycle. The results of this study show that the relative integrated light output (RILO) slowly increases from approximately 71° until a maximum value is reached around 130°. At temperatures higher than 130°, there is a leveling off or a decrease of the luminescence output. At temperatures higher than 180°, bubbles begin to form in the samples. The time interval 45 of 15 seconds was chosen to give a high temperature rise per unit of time in order to observe any individual emission peaks in the luminescence output. FIG. 1 shows a typical readout from the TLD system used during the experiment. The common parameter for all of the data on the figure is time on the abscissa. The dashed curve indicates the temperature cycle and the two solid curves the photomultiplier current output due to luminescence of a sample disc contacted with gas samples containing different amounts of oxygen.

The spectral distribution of the luminescence is measured with the aid of Optics Technology, Inc., Spectrocoat monopass filters (bandpass at full width half maximum was less than 20 nm) placed in the TLD system between the sample and the photomultiplier. The same filters were used to identify the wavelengths of light most effective in exciting the photochemical reactions in the polymer film.

Several initial tests were made that indicated that thermally stimulated luminescence from the polymer film could be obtained simply by exposing the samples to room conditions, which included fluorescent lamp illumination, and then heating in the silver pan of the

TLD system. To reproduce and evaluate various parameters, a controlled test sequence was utilized. It was found that samples would not luminesce if kept in darkness. Also, a sample that would repeatedly luminesce would not do so if kept in a vacuum. However, 5 a sample exposed to air or oxygen and ultraviolet would luminesce even after repeated cycling. Therefore, it is necessary to have both ultraviolet radiation and oxygen or air present for a reaction with the polymer before luminescence could occur. Another means of measuring 10 number of samples were exposed to different the effect of the gaseous environment on the process is by monitoring the relative integrated light output due to the luminescence process. A typical example for gases containing different amounts of oxygen is shown in FIG. 1. Curve A shows luminescence (as indicated 15 dicates extrapolation. The excitation wavelength reby photomultiplier output) as a function of time for a first gas sample having a relatively large amount of oxygen, and Curve B represents luminescence as a function of time for a second gas sample having a less amount of oxygen. As will be seen, both the peak of 20 430 nm. Wavelengths of emission from the PEN 2,6 Curve B and the area under Curve B (relative integrated light output) provide an indication of the quantity of oxygen in the gas being analyzed. Accordingly, the present system can be utilized to make quantitative determinations, simply by providing a se- 25 stimulation of the luminescence process. ries of curves as shown in FIG. 1 for known gases and known exposure conditions and comparing these with curves produced from samples contacted with gases having unknown quantities of oxygen.

While in the foregoing examples, samples were ex- 30 posed to a light intensity of about 0.23 mW/cm² for about 16 hours, much less exposure can be used. For example, using identical equipment, excellent results are obtained after 2 hours exposure. The minimum amount of exposure required is largely a function of the 35 tions, of course, no external light source is necessary sensitivity of the detection equipment used. However, in general, a practical minimum exposure time is about 5 or 10 minutes and a practical minimum intensity is about that of room light or 20 to 30 foot-candles.

gases such as He, N₂, CO₂, Ar, and nitrous oxide on the luminescence process, but contributions to light output were insignificant when compared to oxygen. During the investigation of the effect of temperature and time cycle on the luminescence of the polymer film it was 45 minescence induced by said heating. found that the luminescence emission occurred at temperatures above about 70° C. The effect of the beginning of the luminescence and the upswing of the glass transition temperature was briefly investigated. There is an inflection point at about 130° C in the curve ⁵⁰ showing relative integrated light output as a function of temperature. The glass transition temperature as determined by torsional braid analysis is near 130° C and it is reasonable to conclude that there is a connection between the observed luminescence and freedom of 55 movement of the polymer chain segments.

A series of tests was conducted to determine the lifetime of the luminescence reaction. This series of tests was conducted over a period of over 400 hours. It 60 was found that the luminescence process was still active after this period of time even though the samples were stored in vacuum and darkness. The luminescence output after this series of tests was still approximately 30 percent of that at the start of the test. Therefore, the process is a long-lived one. Another ⁶⁵

brief investigation was made of some 22 other monomers, polymers, and inorganic compounds including Mylar, polyethylene, and the monomer of poly(ethylene-2,6-napthalenedicarboxylate) under similar test conditions. No significant luminescence was observed in any of the other materials.

As ultraviolet light was exciting the oxygen-polymer system, the wavelengths of excitation were determined. By using the monopass filters previously described, a wavelengths of light. The resultant thermally stimulated luminescence for all wavelengths of emission is shown in FIG. 2 as a function of the excitation wavelength. The dashed line portion of the curve ingion investigated was from 230 to 800 nm. From the figure, it can be seen that the prime wavelengths exciting the reactions are approximately 330 and 390 nm, and that a suitable range is from about 300 to about centered around 400 and 465 nm and ranged from 370 to 500 nm. It has been determined that the luminescence is deactivated by degassing after a thermal cycle. Thus, polymer films can be re-used after the

While the invention has been disclosed in connection with precise measuring equipment, it will be apparent that the presence of oxygen can be very simply determined by contacting film with the gas in question in the presence of ultraviolet light and subsequently heating to about 100° C to observe the existence of luminescence. The ultraviolet light does not need to be intense, ordinary sunlight or the room-light from fluorescent lamps being sufficient. In space applicaand in dark places such as mines, undersea, etc., a small and conventional source of ultraviolet light is suitable.

What is claimed is:

1. A method of detecting the presence of oxygen in a A determination was made of the effect of other 40 gas comprising the steps of: exposing an article comprising poly(ethylenenaphthalenedicarboxylate) to ultraviolet light and simultaneously contacting the article with a gas; heating the exposed article to a temperature of at least about 70° C; and detecting thermolu-

> 2. A method according to claim 1 wherein said artifilm cle comprises а of poly(ethylene-2,6naphthalenedicarboxylate).

3. A method according to claim 1 wherein the exposed article is heated at a temperature of up to about 180° C.

4. A method according to claim 1 wherein the exposed article is heated at about the glass transition temperature of poly(ethylenenapthalenedicarboxylate).

5. A method according to claim 1 including the step of measuring the amount of thermoluminescence induced by said heating.

6. A method according to claim 5 including the further step of determining the amount of oxygen present in said gas from the measured amount of thermoluminescence.

7. A method according to claim 1 wherein the ultraviolet light has a wavelength of from 300 to about 430 nm.
