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# **AEC-NASA TECH BRIEF**



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## Synthesis of Perbromates

#### The problem:

To prepare perbromates. Past attempts to prepare perbromates—salts of heptavalent bromine—were generally unsuccessful. Early reports of such compounds cannot be confirmed.

#### The solution:

Successful synthesis of perbromates and isolation of the rubidium salt by a hot-atom process.

#### How it's done:

Perbromate was synthesized by a hot-atom process —the beta decay of radioactive. Se<sup>83</sup> incorporated into a selenate:

$$(\mathrm{Se^{83}O_4} \rightarrow \mathrm{Br^{83}O_4}^{+} + \mathrm{B}^{-})$$

Enriched Se<sup>83</sup> (90%) was irradiated with thermal neutrons, dissolved in nitric acid, and oxidized to selenate by ozone in alkaline solution. After decay of the 25-min Se<sup>83</sup> activity sodium perchlorate and bromate were added, and rubidium perchlorate was precipitated at 0°C under conditions such that only 1% of the bromate was coprecipitated. Approximately 14% of the 2.4-hr Br<sup>83</sup> activity was found in the precipitate. After treatment with iodide in 6<u>M</u> HCl, however, only about 1% of the Br<sup>83</sup> activity coprecipitated with rubidium perchlorate.

These results indicated the formation of a relatively unreactive perbromate ion and led to the preparation of macro amounts of perbromates.

An electrolytic cell was set up having a platinium cathode immersed in 3 ml of  $2.8\underline{M}$  HClO<sub>4</sub> in a porousporcelain cup. The anode was a rotating platinum microelectrode immersed in a slurry of Li<sub>2</sub>CO<sub>3</sub> in 3 ml of 2.8 *M* LiBrO<sub>3</sub> tagged with 36-hr Br<sup>82</sup> in a similar cup. The two cups were placed in a container of 2.8 <u>*M*</u> LiClO<sub>4</sub>, which in turn was immersed in a cooling bath at  $-15^{\circ}$ C. The cell was run for about 1 A-hr at an anodic-current density of about 20 A/cm<sup>2</sup> Successive portions of Li<sub>2</sub>CO<sub>3</sub> were added to the anolyte to maintain its neutrality, while the catholyte was periodically replaced for maintenance of its acidity.

At the end of the electrolysis, about 2% of the bromine activity coprecipitated with RbClO<sub>4</sub>, but, not with Ba(BrO<sub>3</sub>)<sub>2</sub>. When electrolysis was carried out at a similar density but in an unpartitioned cell with dichromate used to inhibit cathodic reduction, essentially all the bromide activity could be coprecipitated with Ba(BrO<sub>3</sub>)<sub>2</sub>. A technique was also developed for analysis for perbromate in the presence of bromate.

In connection with this study, perbromic acid was shown to be a stable compound, and its mass spectrum was determined; spectra from a heated sample persisted for 1 hr. The volatility of perbromic acid lies between those of perchloric acid and periodic acid.

#### Notes:

1. Inquiries concerning this innovation may be directed to:

> Office of Industrial Cooperation Argonne National Laboratory 9700 South Cass Avenue Argonne, Illinois 60439 Reference: B69-10647 Source: M. H. Studier and E. H. Appelman Chemistry Division (ARG-10459)

> > (continued overleaf)

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### Patent status:

Inquiries concerning rights for commercial use of this innovation may be made to:

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