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# NASA TECH BRIEF



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## Combination Double Door High-Vacuum Valve Provides Access to Vacuum Chamber



#### The problem:

To provide an extreme high vacuum seal as well as access to a vacuum chamber for insertion of test devices into the vacuum environment.

#### The solution:

A double door was designed so that the vacuum vessel, consisting of one chamber inside another could be maintained at different levels of vacuum and equalized when desired. This is accomplished by the unique arrangement of a spring-loaded door which contacts its seat before an inner door seats at the aperture of the inner chamber.

#### How it's done:

The inner door is rigidly mounted on the hollow shaft by a flange. The slidable bearing is mounted on the shaft with a sliding fit. The outer door is rigidly mounted on the slidable bearing and kept from the pressure plate by a spring. Appropriate seals are used throughout the structure.

(continued overleaf)

This document was prepared under the sponsorship of the National Aeronautics and Space Administration. Neither the United States Government nor any person acting on behalf of the United States Government assumes any liability resulting from the use of the information contained in this document, or warrants that such use will be free from privately owned rights. In operation, the outer door seals against the outer chamber bulkhead at the gasket contact. The spring is compressed as the outer door slides along the shaft on the slidable bearing. The inner door then seats against a shoulder surrounding the inner chamber aperture.

In practice, the pressure plate is mounted on a hydraulic jack which applies the sealing pressure to the inner door. The outer door seal is dependent upon the pressure exerted by the spring.

### Notes:

1. This arrangement is applicable to any vacuum chamber and could be of value in cryopumping or mechanically pumped chambers.

2. Inquiries concerning this invention may be directed to:

Technology Utilization Officer Jet Propulsion Laboratory 4800 Oak Grove Drive Pasadena, California 91103 Reference: B66-10697

#### Patent status:

Inquiries about obtaining rights for the commercial use of this invention may be made to NASA, Code GP, Washington, D.C. 20546.

> Source: S. P. Yager (JPL-849)