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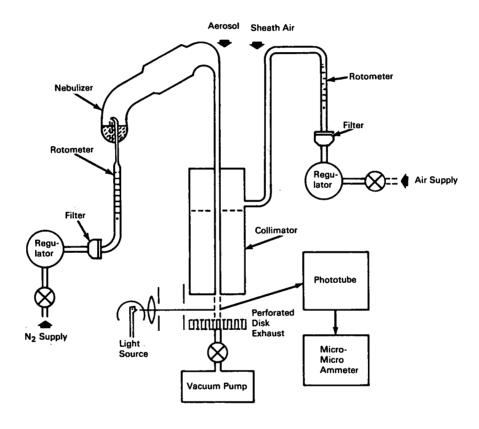
Brief 66-10320

# NASA TECH BRIEF



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## Solvent Residue Content Measured by Light Scattering Technique



## The problem:

In cleaning large vessels, volatile organic solvents will leave traces of nonvolatile residue (NVR) that can cause system problems if above a certain concentration. Measurement of NVR in trichloroethylene, a typical solvent for cleaning large vessels, has previously been by the tedious and time consuming gravimetric method.

#### The solution:

A system that converts the NVR-bearing solvent to a fine aerosol and passes the aerosol between an optically focused light beam and a photodetector that is connected to standard amplifying and readout equipment.

#### How it's done:

The solvent containing the NVR is filtered to re-

(continued overleaf)

move all insoluble particles that would interfere with the analysis. The filtered solvent is then nebulized to a fine spray that is warmed slightly to evaporate most of the volatile solvent and leave a residual aerosol of the NVR. This residual aerosol is passed through a collimator that provides a clean, particulate-free air sheath around the aerosol filament as the filament passes through a light beam that is focused on a light-scattering photometer. The photometer produces an electrical signal that is directly related to the concentration of NVR in the solvent.

#### Notes:

 A calibration curve for this nebulizer-light scattering photometer system was obtained by nebulizing standard volatile solutions containing known amounts of NVR as determined by the gravimetric method.

- 2. This system provides numerical cleanliness data on fluid tanking and distribution systems.
- 3. Inquiries concerning this invention may be directed to:

Technology Utilization Officer Marshall Space Flight Center Huntsville, Alabama 35812 Reference: B66-10320

### Patent status:

Inquiries about obtaining rights for the commercial use of this invention may be made to NASA, Code GP, Washington, D.C. 20546.

Source: Donald K. Werle and Martin J. Salkowski of Illinois Institute of Technology Research Institute under contract to Marshall Space Flight Center (M-FS-850)