Uncovering Relationships between Sustainable Business Practice Bundles, Organizational

Culture, and Performance

by

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A Dissertation Presented in Partial Fulfillment of the Requirements for the Degree Doctor of Philosophy

Approved April 2017 by the Graduate Supervisory Committee:

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# ARIZONA STATE UNIVERSITY

May 2017

#### ABSTRACT

Corporations work to reduce their negative impacts on the environment and society by adopting Sustainable business (SB) practices. Businesses create competitive advantages via practices such as waste minimization, green product design, compliance with regulations, and stakeholder relations. Normative models indicate that businesses should adopt similar sustainability practices, however, contingency theory suggests that effectiveness of practices depends on the context of the business. The literature highlights the importance of organizational culture as a moderating variable between SB practices and outcomes, however this link has not been empirically examined. This thesis presents the development and testing of a theoretical model, using configuration theory, that links SB practices, organizational culture, and financial performance.

Published frameworks were utilized to identify SB practices in use, and the Competing Values Framework (CVF) to identify dimensions of culture. Data from 1021 Corporate Sustainability Reports from 212 companies worldwide was collected for computerized text analysis, which provided a measure of the occurrence of a specific SB practice and the four dimensions of the CVF. Hypotheses were analyzed using cluster, crosstab, and t-test statistical methods.

The findings contribute significant insights to the Business and Sustainability field. Firstly, clustering of SB practice bundles identified organizations at various levels of SB practice awareness. The spectrum runs from a compliance level of awareness, to a set of organizations aware of the importance of culture change for sustainability. Top performing clusters demonstrated different priorities with regards to SB practices; these were in many cases, related to contextual factors, such as location or sector. This implies that these organizations

undertook varying sustainability strategies, but all arrived at some successful level of sustainability. Another key finding was the association between the highest performing SB practice clusters and a culture dominated by Adhocracy values, corroborating theories presented in the literature, but were not empirically tested before.

The results of this research offer insights into the use of text analysis to study SB practices and organizational culture. Further, this study presents a novel attempt at empirically testing the relationship between SB practices and culture, and tying this to financial performance. The goal is that this work serves as an initial step in redefining the way in which businesses adopt SB practices. A transformation of SB practice adoption will lead to major improvements in sustainability strategies, and subsequently drive change for improved corporate sustainability.

# DEDICATION

"Doubt thou the stars are fire,

Doubt that the sun doth move.

Doubt truth to be a liar,

But never doubt I love."

-William Shakespeare, Hamlet –

Dedicated to my muses: Leila, Darian & Sasan.

#### ACKNOWLEDGMENTS

If I had to mention just one single person who guided me, supported me, encouraged me, and in many ways, made this entire dissertation possible, I would mention Prof. Kevin Dooley my chair, my advisor and my mentor. My words of gratitude can never come close to being sufficient enough to describe how much he has given to ensure my success. His generosity, understanding and passion are rare qualities in today's world, and I am honored to have worked with such a distinguished individual. I hope that one day I am able to come close to being as good a mentor to someone else.

I also wish to acknowledge the support of my committee members who demonstrated such patience, understanding and offered support throughout my tenure: Dr. George Basile was with me from day one, and has since then never left my side. His words of wisdom, advice, and guidance were instrumental in my success as a PhD student. Prof. Angelo Kinicki, who I fought to have on my committee – I am thankful that he caved in and became such an integral part of my research. I could not have so successfully managed to put together all these moving parts, without his help. Dr. Shade Shutters imparted many words of wisdom and encouragement, and also provided viewpoints that were often overlooked. Thank you for keeping me steady and open-minded.

I also need to acknowledge the faculty and staff of the School of Sustainability. To Katerina Ulmer, Lisa Murphy, Kimberly Grout and other SOS staff who have worked so hard and so diligently to ensure that everything that needed to be done to ensure my success, was always taken care of. I owe so much to you all for believing in me, and supporting me throughout my time here.

To Dr. Arnim Wiek, Dr. Thomas Seagar, Dr. Nicole Darnall, Dean Chris Boone and other SOS faculty, thank you for the assurance that I would always have your support and mentorship to reply on.

And finally, to my family, and friends, who are scattered all over the globe; your well-wishes, prayers, and unwavering support kept me going. To my husband, I offer no words that could possibly acknowledge my gratitude for you and for your support. Without overstatement, I know that I could not have done any of this without you. I am so grateful to have someone so encouraging and uplifting in my life. To my son, Darian, you came at a time when we needed your presence desperately. How our lives operated before you is unfathomable. Thank you for bringing balance to my life. And to my daughter, Leila, I see in your eyes, reasons to fight, to succeed and to show you that regardless what the world says and does, you and only you, have the power to shape your life. Thank you for always being proud of me.

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# **1. INTRODUCTION**

"I have learnt that if you want to make a global impact, you cannot ignore business. I don't mean corporate responsibility programs, but business models that provoke social change."

- Pierre Omidyar (Elkington & Hartigan, 2008)

# 1.1 The Problem

The supply of energy and material resources needed for industrial growth is expected to rise to 170% of the Earth's bio-capacity by 2040 (WBCSD, 2008). The scale of demand for goods and services suggests a critical role for business in sustainability and underlines the need for corporations to pursue sustainability practices (Crane, A. , 2000; Sharma & Starik, 2003). Corporations have a far-reaching impact on the world, through their dissemination of products and services, their employees, and the effects of their activities on society and the environment. They have a great influence on the three spheres of sustainability, society, environment, and economy, and thus have the potential to contribute substantially to global sustainability.

Sustainability is "explicitly value-laden and normative, posing the question of how our society *ought* to be developed in a way that balances socio-economic activities and environmental capacities in the long term and from local to global levels" (Wiek, 2010a, p. 10). Values are principles adopted as a guide in one's life, and they play a crucial role in sustainability attitudes and behaviors (Hansla, Gamble, Juliusson, & Gaʻrling, 2008). Research has provided evidence that links environmentally responsible behavior to an individuals' personal or moral norms (Thøgersen, 2006). Particular value orientations have been found to have positive correlations with sustainability behavior; these orientations include universalism and benevolence

(Schwartz, 1992). Values characteristic of these orientations include social justice, equality, peace on earth, loyalty, forgiving-ness, and responsibility (Hansla et al., 2008).

Organizational values are a subset of organizational culture, which in turn is one of the most influential concepts in business. Organizational culture impacts organizational, group, and individual values, attitudes, and behavior (Linnenluecke, M. & Griffiths, A., 2010; Ostroff, Kinicki , & Tamkins, 2003). Organizational culture consists of collective values, beliefs, and assumptions that are shared among members, and it exists at multiple levels (Hartnell, C. A., Ou, A. Y., & Kinicki, A., 2011). It can be defined as "the pattern of basic assumptions which a given group has invented, discovered or developed in learning to cope with its problems of external adaptation and internal integration, which have worked well enough to be considered valid, and therefore to be taught to new members as the correct way to perceive, think and feel in relation to those problems" (Schein, 1984, p. 3).

Many researchers argue that to address pressing social and environmental issues, businesses will need to undergo significant culture changes to embrace new environmentally responsible values, beliefs, and behaviors (Fineman, 1997; Harris & Crane, 2002; Russell, Sally V. & McIntosh, Malcolm, 2011; Shrivastava, 1995; Stead & Stead, 1994). This culture for sustainability should foster a broader engagement with social and environmental issues, in which various initiatives gradually facilitate a change in direction and attitude in line with sustainability principles (Marlow, Moglia, Beale, & Stenstromer, 2012). Researchers agree that most corporate sustainability endeavors are superficial technical fixes, focused on changing only the top levels of organizational culture, and are insufficient to achieve sustainability (Hart,

Milstein, & Caggiano, 2003; Senge, P. M. & Carstedt, C., 2001). Real change for sustainability should change values, beliefs, and underlying assumptions.

# 1.2. Gaps

Corporate sustainability has received much attention in business-and-environment studies. Researchers have made broad recommendations about how a corporation can implement organizational culture change to promote sustainability, but the recommendations have been generic prescriptions for culture change (Linnenluecke, M. & Griffiths, A., 2010). There is a dearth of theoretical underpinning to define sustainability-oriented organizational culture in specific terms (Linnenluecke, M. & Griffiths, A., 2010). Theory is also insufficient to explain the relationship between organizational culture and corporate sustainability. The few existing descriptions of a sustainable organization have been based on theoretical perceptions rather than on real organizations (Russell, Sally V. & McIntosh, Malcolm, 2011).

One definition of corporate sustainability (aka, a sustainable organization) is "an organization in which sustainability principles are embedded across every aspect of the organization, and cultural assumptions reflect the legitimacy of social and environmental issues for business" (Russell, Sally V. & McIntosh, Malcolm, 2011, p. 404). This definition highlights two key areas where sustainability goals must be embedded. The first area is organizational practices. Sustainability principles should be fundamental building blocks for the development of organizational practices. When they are, the practices are considered to be sustainable business practices. The second area is organizational culture. Change towards sustainability requires change at the deepest levels of organizational culture. Sustainable business practices and organizational culture are the focus areas of this study.

#### **1.3. Research Questions**

Sustainable business (SB) practices are "all efforts of a business organization to modify, develop, produce and distribute products or services in such a manner so as to preserve and improve ecological environment for the sake of generations to come" (Kanwa, Kumar, & Priyanka, 2011, p. 1). They include practices such as using renewable energy sources, recycling, and abiding by a business code of ethics. The literature on SB practices identifies seven categories of practice: 1) pollution prevention/waste minimization, 2) environmental impact analysis/environmental reporting, 3) employee attraction, development, and retention, 4) stakeholder engagement, 5) greening the supply chain, 6) innovation and clean technology, and 7) sustainable development. Though some categories overlap, each includes distinct strategies that appeal to businesses at certain stages in their implementation of sustainability. Businesses may choose to implement one or more of these categories of practices; as is the case with most organizational practices, bundles of different categories of practices of the achieve more than a single category on its own. This synergy among categories of practices is of key importance in this study.

The study seeks to answer three related questions about SB practices:

- 1. What clusters or bundles of SB practices are currently used by businesses?
- 2. Which sustainable business (SB) practice bundles are associated with certain organizational cultural profiles?
- 3. If organizational culture and SB practices are aligned, will this result in higher financial performance?

Organizational culture has a remarkable influence on many decisions within a business. I propose that organizations choose practices that are suited to their culture, and that the closer the fit between practices and culture, the higher the likelihood that practices will be implemented successfully.

## 1.4. Methods & Analysis

This research uses company reports as the primary source of data. Content analysis is used to determine the SB practices adopted by the firms, as well as their organizational culture profile. The organizational culture questions are based on the Competing Values Framework (Quinn & Rohrbaugh, 1983). Financial performance data is acquired from the COMPUSTAT and CSRP databases.

In Phase One of the study, I use cluster analysis to identify the bundles of SB practices adopted by the businesses in my sample. I will develop a theoretical explanation for these clusters and test it in Phase Two of the study, in which I will use analysis of variance and crosstabs to determine the fit between clusters and organizational culture profiles.

## 1.5. Contribution

The goal of my research is to contribute to improved corporate sustainability performance by identifying bundles of SB practices that are empirically correlated to a successful performance, and to identify which bundles are best suited to different organizational culture types. The discovery of effective SB practice bundles that are positively related to successful sustainability

implementation is a significant finding in Corporate Sustainability research. Few empirically derived guidelines have been put forward for implementing sustainability within a business. The findings from this study will suggest a path for businesses pursuing sustainability, with actionable items (i.e., practices) that can produce a shift to sustainability.

The link between corporate sustainability and organizational culture has scarcely been examined in the literature, even though most researchers agree that the relationship between the two is an important key to understanding what makes organizations sustainable. My empirical findings about the links between organizational culture and SB practices are an important step towards understanding which organizational culture profiles are most amenable to change towards sustainability.

### 1.6 Overview of the study

Chapter one provides the introduction and overview of the dissertation. Chapter two consists of a review of the literature. Chapter three outlines testable hypotheses. Chapter four provides the research methodology. Chapter five provides a summary of results. In Chapter six, I discuss the findings, limitations and future research extensions. Chapter seven summarizes the dissertation.

#### 2. LITERATURE REVIEW

This chapter reviews the current literature on Business and Sustainability. I first define sustainability and sustainable business. Then I review the reasons why businesses pursue sustainability, and how they do so. I describe the concept of organizational culture and discuss its relationship to corporate sustainability. Finally, I review some of the gaps in research and describe how this study contributes to filling them.

# 2.1. What is sustainability?

# 2.1.1 General Definition

The first mention of sustainability on a global scale was through a historic report called "Our Common Future," which was published by the World Commission on Environment and Development (WCED), also known as the Brundtland Commission. The Commission coined the term "sustainable development" and defined as "the ability to meet the needs of the present without compromising the ability of future generations to meet their own needs" (Brundtland & WCED, 1987, p. 43). This definition has been widely accepted by governments, businesses, NGO's and other institutions all over the world (Dyllick & Hockerts, 2002). Before then, sustainability was defined mostly on the principles of resilience, environmental conservation and reduced resource use:

 A sustainable society is "an enduring one, self-reliant and less vulnerable to external forces" and identifies its basis in harvest regulation, renewable and efficient energy use, soil and water conservation, and a stationary, dispersed population with less affluent lifestyles (as cited in Brown, Hanson, Liverman, & Merideth, 1987, p. 715; Brown, 1981).

 Dasmann (1985) defined sustainability as a symbiotic relationship with nature, or development within the constraints of local ecosystems" (as cited in Brown et al., 1987, p. 716), and suggests that the search for sustainable development needs to focus on the ideas of local, ecologically balanced, culturally sensitive eco-development (Brown et al., 1987).

Though a formal definition of sustainability was offered very recently, the concept of sustainability has been around for quite some time. The Iroquois confederacy included this quote in their constitution in the 1600's:

3. "In every deliberation, we must consider the **impact** of our decisions on the seventh generation..."

US presidents Thomas Jefferson and Theodore Roosevelt both talked about the importance resource conservation for the sake of future generations:

- 4. "The earth belongs to each generation during its course...No generation can contract debts greater than may be paid during the course of its own existence." *Thomas Jefferson (1743 1826)*
- 5. "Our duty to the whole, including the unborn generations, bids us restrain an unprincipled present-day minority from wasting the heritage of these unborn generations." President Theodore Roosevelt, 1916

Since the official definition and call to action in 1987, sustainability has been defined in more

anthropocentric terms, with a recognition that people are a central part of ecosystems:

- 6. A sustainable society is "one that to all intents and purposes can be sustained indefinitely while giving optimum satisfaction to its members" (as cited in Brown et al., 1987, p. 715).
- 7. Seliger (2007) definition is "sustainability is directed at enhancing human living standards while improving the availability of natural resources and eco systems for future generations" (as cited in Jovane et al., 2008, p. 643).

# 2.1.2 Sustainability principles

Sustainability principles are described as a set of core sustainability requirements and obligations that should be considered by sustainability-oriented decision-makers (Gibson, 2006). "They concentrate attention on what must be achieved, and what key actions are involved, to move consistently towards greater sustainability"(Gibson, 2006, p. 173). These principles are core criteria or objectives that offer some guidance on how to achieve sustainability. Dyllick and Hockerts (2002) identify three principles of corporate sustainability: to integrate the economic, ecological and social aspects in a triple-bottom line; to integrate the short-term and long-term aspects; to consume the income and not the capital(as cited in Stocchetti, 2012b). Several researchers have composed lists of sustainability principles, though many of the lists contain similar notions. Table 2.1 shows a list of some of these. The Gibson (2006) principles have been derived from over two decades of debate and experimentation, from literature and case experience and are widely used in sustainability literature (Sinclair, Diduck, & Fitzpatrick, 2008) . The Basile, Broman, and Robert (2011); &Robert et al. (2002) ecological principles were derived by placing 'not' in front of the three basic mechanisms by

which natural life sustaining systems can be destroyed. They consider one social sustainability principle - the requirement to meet human needs. These principles are specific to corporate sustainability and are used for this reason. Another set of corporate sustainability principles is the UN Global Compact ten universally accepted principles in the areas of human rights, labor, environment and anti-corruption (United Nations, 2013). In practice these principles may conflict or overlap, so as to ensure that the core criteria are not compromised, trade-off rules must be incorporated (Gibson, 2006).

## See APPENDIX A TABLE 2.1: SUSTAINABILITY PRINCIPLES

#### 2.1.3 Sustainable consumption and production

One of the major tenants of the sustainability movement, is the reduction of human impacts on natural systems. Our impacts on the environment have changed two-fold in recent times; with greater extractions of natural resources, and subsequently and increase in the amounts that we dispose of into our biosphere.

Since 1985, global resource consumption has been higher than ecological capacity and by 2050, the bio-capacity of two earths will be necessary to satisfy the need for natural resources (Jovane et al., 2008). The energy and resources needed specifically for industrial growth are expected to rise by 170 percent of the earth's bio-capacity before 2040 (WBCSD, 2008). With such high rates of growth, it is estimated that the world's gross national product will double within the next 20 years. The countries of Brazil, Russia, India, China & South Africa (BRICS nations) saw value advance in their stock markets of 100-300 percent in the last 10 years, and are expected to outrun some of the G8 Nations within the next 20 years (Jovane et al., 2008).

Industrial growth will grow with the economy, which signals the need for sustainable methods of managing this growth. "If the lifestyle of these rapidly advancing nations becomes shaped by the pre- dominant technologies of the first world, then the global resource consumption will exceed every ecologically, economically and socially responsible level"(Jovane et al., 2008, p. 644).

Even with all this wealth, only one tenth of the population achieves half of the world's global worth. One fifth of the planet has access to four fifths of the global wealth, while half of the population survives on less than \$2 a day, and have little or no access to clean water, electricity or food (Jovane et al., 2008). A further challenge is the inequity in the distribution and access to resources. This presents further inequalities in rights, responsibilities, influence and voting possibilities (Jovane et al., 2008).

The global and grand challenges that we face in this generation cannot be solved without the involvement of the world's producers (resource consumers) – businesses. It has become widely recognized that corporations, can and should fulfill an important function in lessening their impacts to address these world challenges (Robert et al., 2002). As the dominant global institution, business' responsibility has expanded beyond just the production of goods and services, it is now being looked upon to solve or support social outcomes as well (Franz, 2012). As businesses grow in size they are held accountable, by various groups for their environmental and social impacts (Franz, 2012). Employees and shareholders expect environmentally and socially responsible actions from their organization, and externally, customers, NGO's and government place pressure on the business to maintain a sustainability focus (Robert et al., 2002). Businesses can address the current unsustainable production and

consumption issues by reducing resource use, creating products and services with sustainability in mind; providing more equitable access to products/services, particularly for those in the developing world; creating jobs and dignified living conditions.

#### 2.1.4 Corporate Sustainability

Neoclassical economics is the prevailing paradigm today, where the main goal of business is to maximize shareholder value (Cotgrove, 1982; Egri & Pinfield, 1996; Stubbs & Cocklin, 2008). Commonly, organizations do not pursue sustainability strategies unless it is in the organization's interest, i.e. for cost-savings, compliance with legislation, pressure from stakeholders or to enhance the company's image (Bansal & Roth, 2000; Stubbs & Cocklin, 2008). Harvesting resources is favored over preservation for future generations, and waste and pollution are externalized, as they disappear from the company's realm of operations (Shrivastava, 1995; Stubbs & Cocklin, 2008). The production cycles are energy and resource intensive and the entire system is based on utilizing resources as if they were in abundance(McDonough & Braungart, 2002; Stubbs & Cocklin, 2008).

However, businesses today have made strides in achieving some sustainability goals in the last few decades. They have done so to achieve greater efficiencies and cost savings, competitive advantages, and signal to their customers that they are invested in sustainable development. Even with the rise in sustainability research and new developments, it remains difficult for a business to pursue sustainability beyond the 'low hanging fruit' of resource efficiency and reduction, and achieving enhanced reputation through public reporting. The concept of Corporate sustainability is still very much undefined, and is an area of contention. The definitions that do exist, make some attempt to rectify this issue, but they are still vague descriptions of what a sustainable organization should look like, and offer no specific method of defining or developing a sustainability strategy within an organization (Daily & Huang, 2001; Linnenluecke, M. & Griffiths, S., 2010). One study of top management's perception of corporate sustainability found the following descriptions:

- 1. a corporation working toward long-term economic performance,
- 2. a corporation working towards positive outcomes for the natural environment,
- 3. a corporation that supports people and social outcomes, or
- 4. a corporation with a holistic approach(Russell, Haigh, & Griffiths, 2007; as cited in Russell, Sally V. & McIntosh, Malcolm,

2011, p. 395).

Other researchers envision a sustainable organization as "innovative companies and leaders, who set the standard for other businesses" (Roome, 1992b); and "an organization in which sustainability principles are embedded across every aspect of the organization, and cultural assumptions reflect the legitimacy of social and environmental issues for business" (Russell & McIntosh, 2011, p. 404). Sustainable organizations are said to adopt a long-term perspective that is underpinned by principles of social and environmental morality" (Russell, Sally V. & McIntosh, Malcolm, 2011, p. 404) and Sharma (2002) defines sustainable organizations as those "organizations that build on natural capital, enhance human and societal welfare, and contribute to appropriate economic and technological development" (Sharma, 2002, p. 2).

With such broad and ill-defined definitions, new models of businesses have erupted over the years, basing their assumptions not solely on traditional neoclassical economics, but on social

and environmental purposes as well. These new hybrid business models "blur the distinction between nonprofit and for-profit organizations, with emphases on values and missions for the common-good mission and on financial performance" (Boyd, Henning, Reyna, Wang, & Welch, 2009; as seen in Russell, Sally V. & McIntosh, Malcolm, 2011). These organizations contribute to resolving environmental and societal challenges and have been called 'the closest approximations of the sustainable organization' (Russell, Sally V. & McIntosh, Malcolm, 2011) They have transformed the focus of business, from just a financial perspective, to one that takes into account the environment and society as well. Some of these businesses include: social enterprise, benefit corporations and environmental enterprise (Billis, 2010). More research is needed to understand how sustainability is embedded into the culture of the business.

#### 2.1.5 Categories of Sustainability Implementation

Firms have been classified according to their level of performance in relation to sustainability issues (Carroll, A. B., 1979; Dias-Sardinha & Reijnders, 2001; Gallagher, nd; Hart, S., 1995; Russell, Sally V. & McIntosh, Malcolm, 2011; Wartick & Cochran, 1985). Various researchers posit different levels, including reactive to sustainable (Carroll, A. B., 1979; Russell, Sally V. & McIntosh, Malcolm, 2011; Wartick & Cochran, 1985); middle-roaders to visionaries (Gallagher, nd); compliance to sustainability (Dias-Sardinha & Reijnders, 2001); pollution prevention to sustainable development (Hart, S. L. , 1995) and more recently pollution prevention to base of pyramid (Hart, 2011).

Table 2.2 shows a summary of some of the levels found in literature.

# See APPENDIX B TABLE 2.2 – SUSTAINABILITY IMPLEMENTATION LEVELS

The table above presents different levels of corporate sustainability found in literature. Many of these models present similar stepped approaches to achieving sustainability. At the very base level, authors often describe a concern with compliance, (also called reactive and middle roaders) that is businesses complying with environmental and business regulations to minimize fines. The next level of sustainability implementation is pollution prevention, (also called defensive joined up with the compliance level to be called middle roaders) in which companies reduce or eliminate effluents and emissions by innovative changes in operations or resource substitution (Hart, S., 1995). This saves costs, as end-of -pipe solutions at the compliance level can be costly. At the third level, companies can save even more by reducing resource use. This level is referred to as eco-efficiency (also referred to as 'efficiency experts' and 'accommodative'). At this level, saving money by minimizing waste, resources and energy use, is the main business focus. At one level further, sustainability endeavors are focused on minimizing environmental impact by improving operations, resource and energy use, and the final product. These businesses have moved beyond cost savings and now attain a competitive advantage through their engagement with sustainability issues. This group is called Ecoinnovation and/or Eco- ethical (also referred to as proactive). Finally, there is the 'sustainable' level (also called visionaries). These businesses have goals beyond minimizing or removing environmental impacts; they focus also on societal impacts, using these impacts as drivers for their organizational activities. Sustainability principles are embedded across the organization and there is a pervading organizational culture for sustainability.

#### 2.2. Why do businesses pursue sustainability?

## 2.2.1 Theoretical Reasons

Much has been written on the advantages to business of pursuing sustainability goals, however, two of the most notable pieces of literature are that of Porter and Linde (1995), known as the 'Porter Hypothesis' and Hart, S. (1995) Natural Resource Based View of the Firm (NRBV).

Porter and Linde (1995) surmised that wastes and pollution were clear signs of inefficiencies in business operations. These inefficiencies could be translated into missed opportunities for building competitive advantages. By ignoring ways to reduce resource consumption, the organization misses out on profit opportunities (Berchicci & King, 2007). Businesses must also move beyond simple pollution prevention strategies, and frame this environmental improvement as 'resource productivity'. There are several opportunity costs not factored into waste calculations, such as "wasted resources, wasted effort, and diminished product value to the customer" (Porter & Linde, 1995, p. 2) and these all present opportunities for increased competitiveness.

A second part to the Porter Hypothesis is that in response to environmental regulations, businesses can develop innovative technologies and approaches that can minimize the cost of pollution. This can be achieved through the reuse or recycling of wasted resources, into something of value (Porter & Linde, 1995). Another means of innovation is by improving resource productivity. This can be through efficient use of particular inputs, better products yields or products (Porter & Linde, 1995). Porter & Linde proposed that businesses look at sustainability efforts as competitive opportunities and not as a threat or additional cost, if they are to remain competitive in the long run.

Whereas Porter's theory assumes that environmental performance will help businesses to gain a competitive advantage, Hart's NRBV theory looks at how a business can gain a competitive advantage by pursuing sustainability (Berchicci & King, 2007). NRBV builds on the Resource based view of the firm (RBV), by focusing on resources that will allow the business to manufacture environmentally friendly products or reduce harmful by-products (Berchicci & King, 2007). The theory proposes that by building an environmentally sustainable economic activity, the organization will be able to achieve a competitive advantage. Hart proposes the strategies of 1. Pollution prevention; 2. Product stewardship and; 3. Sustainable development. These strategies are found in several research papers that attempt to build strategies towards sustainability (e.g.,Dias-Sardinha & Reijnders, 2001; Russell, Sally V. & McIntosh, Malcolm, 2011) and will be reviewed later in this chapter.

#### 2.3. Empirical Reasons

With the pressure on businesses by government, NGO's, customers and shareholders, to address their environmental and societal impacts, there have been recent changes in business operations that demonstrate a gradual change to sustainability. In recent years, companies have changed products, processes and policies, adopted environmental standards, and many other ventures, in the name of addressing pollution, reducing resource use, reducing emissions, and improving community relations (Crane, A. , 2000). These changes have come about as a result of the changing demands of consumers, as well as shareholders.

Corporate sustainability has the ability to help solve global issues, but also bring many returns to business, primarily because of the ability to develop competitive advantages through emerging capabilities such as waste minimization, green product design, reduced fines for environmental regulations; and improved community and stakeholder relations (Crane, A. , 2000; Gladwin, 1992; Hart, 1994; Kleiner, 1991; Schmidheiny, 1992). Several studies have examined the influence of sustainability implementation on financial performance (Gao, 2009; Orlitzky, 2006). The results show that a commitment to social and environmental responsibility lead to improved reputation (Fombrun & Shanley, 1990; as cited in Gao, 2009), high quality employees (Turban & Greening, 1997), strong stakeholder relations (Bansal, 2004; Hillman & Keim, 2001), management skills (Russo, M. V. & Fouts, P. A., 1997; Sharma, S. & Vredenburg, H., 1998), customer loyalty (Gao, 2009; Russo, M. V. & Fouts, P. A., 1997) , increased competitiveness, legitimization and ecological responsibility (Bansal & Roth, 2000).

In this next section, I review the literature on sustainability principles and sustainable business practices, and how these practices are linked to organizational performance.

# 2.4. How do businesses pursue sustainability?

#### 2.4.1 Sustainable business practices

Sustainable business (SB) practices are actionable pursuits that deliver on one or more of the sustainability principles. One definition of sustainable business practices is "All efforts of a business organization to modify, develop, produce and distribute products or services in such a manner so as to preserve and improve ecological environment for the sake of generations to come" (Kanwa et al., 2011). They are also referred to as green business practices. There is a real need for a deeper understanding of SB practices and the tools used to achieve them.

Garzella and Fiorentino (2013) lists some of the more commonly mentioned practices: energy conservation, renewable energy, pollution abatement, reductions in natural resource consumption, waste reduction, resource recycling, global warming limitations, reductions in the environmental effects of production systems, improvements in the environmental awareness of business, the use of renewable resources, the development of new environmentally friendly products, the use of environmentally advanced technologies and processes, environmental management systems, eco-labeling, energy efficiency and environmental reporting" (Garzella & Fiorentino, 2013).

The literature on SB practices was reviewed to highlight the range of possible practices that businesses might adopt. A wide range of practices were found ranging from pollution and waste prevention measures to meeting the unmet needs of the poor (Hart, 2011). Some practices, such as compliance and resource use were reported as the most widely used and others were mentioned in very few (e.g., the use of clean energy sources). This implies that there might be some practices that are fundamental to achieving basic sustainability, while some other practices are more advanced and not found at the lower levels of sustainability implementation. The following table presents a list of SB practices found in the literature, categorized by broader SB practice headings.

#### See APPENDIX C TABLE 2.3 – SUSTAINABLE BUSINESS PRACTICES

2.4.2 Sustainable business practices and organizational performance

Researchers have empirically demonstrated the link between successful implementation of SB practices and a firm's economic and environmental performance (e.g.Pullman, Maloni, & Carter, 2009; Rao & Holt, 2005; Russo, M. & Fouts, P., 1997; Zhu & Sarkis, 2004). Improved performance can be achieved through improved reputation, increased efficiencies, cost savings and establishing a competitive advantage over competitors. When a business commits to sustainability goals, stakeholders perceive this as a commitment towards excellence. The commitment to sustainability leads to the use of better resources, reduces stakeholder pressure on the company and improves its reputation (Hardjono & Van, 2001; Lee, 2012; Stocchetti, 2012b). Sustainability-driven goals also create the opportunity for adoption of new technologies and process analysis e.g. Total Quality Environmental Management (TQEM), Life cycle assessment (LCA). Such practices improve efficiencies within the firm, which can save costs. Sustainability also represents an important advantage in terms of marketing (Stocchetti, 2012b). Businesses pursuing sustainability goals are able to market themselves to environmental and socially responsible customers, who are an increasing, high-value segment(Barthel & Ivanaj, 2006; Chabowsky, Mena, & Gonzales-Padron, 2011; Stocchetti, 2012b).

# 2.4.3 Configurations of Practices

While SB practices have long been accepted as the avenue through which an organization implements a sustainability strategy, little research has focused on the successful implementation of corporate sustainability strategies or successful combinations of sustainability practices. A number of studies have shown that utilizing bundles of different management practices have effects that are much greater than the use of individual practices (García-Castro, Aguilera, & Ariño, 2013; Stavrou & Brewster, 2005). The configurational approach explains the benefits of combining SB practices.

Configurations represent a bundle of variables considered together and incorporate the interdependencies and interactions among the variables (Ostroff & Schulte, 2014). The organizational configuration refers to "any multidimensional constellation of conceptually distinct characteristics that commonly occur together" (Meyer, Tsui, & Hinings, 1993). Within the literature the dimensions of environments, strategies, structures, cultures, ideologies, groups, processes, practices, beliefs, outcomes and others have been clustered into configurations. The level of analysis can be at any level – individuals, groups, departments, organizations, or groups of organizations (Meyer et al., 1993). Many studies have concentrated on applying configurational theory to the organizational level, grouping firms who share similar characteristics (Doty, Glick, & Huber, 1993; Meyer et al., 1993).

Configurational practices have been shown to explain firm outcomes. The interactivity of the practices signal that there may be several paths to a desired outcome. The theory assumes that there is no single best path, and studies have shown that alternative paths (bundles of practices) can lead to the same organizational outcome – i.e. equifinality (Ostroff & Schulte, 2014). Configural equifinality implies that numerous configurations can result in equal levels of organizational effectiveness, as a result of the simultaneous tradeoffs and potential conflicts among the dimensions (Doty et al., 1993). The fields of organization theory, human resource management, corporate strategy, cross national government research have all demonstrated empirically that different bundles of high performance work practices are likely to lead to high financial performance (Doty et al., 1993).

Toh and Morgeson (2008), discovered a comprehensive set of human resource practice bundles, derived from a cluster analysis of HR practices used by 661 organizations. They also examined a set of contextual factors (organizational values and structure) and how they relate to the bundles. They reasoned that emphasizing practice bundles was more effective than using a single practice. This is in part because the "effectiveness of a particular practice can be significantly enhanced or reduced depending on the other practices simultaneously adopted" (Toh & Morgeson, 2008 p.1). Practice bundles may also explain a greater variance in organizational outcomes. And by studying individual practices in isolation, it may provide limited insight into a more complex phenomenon (Toh & Morgeson, 2008). Though Toh et al studied HR practices, they determined that the study of bundles, as opposed to individual practices, can be applied to other organizational practices.

Shah, R and Ward, P. T (2003) literature search found that lean production systems are "integrated manufacturing systems that require a set of diverse manufacturing practices" (Shah, R & Ward, P. T, 2003; Womack & Jones, 1996). They also found that applying the various practices simultaneously would result in better operational performance because the practices are complementary and interrelated (Shah, R & Ward, P. T, 2003). For example, adopting an end of life reuse/recycle program might not be as effective if the product design has not used design for the environment principles. In fact, it may result in recycling costs being higher than simply disposing of the product.

# 2.4.4 Practices and organizational context

Examining business practices and performance without considering organizational context can lead to incorrect conclusions. Shah, Rachna and Ward, Peter T. (2003) suggested that "the

success of implementation of any particular management practice frequently depends upon organizational characteristics, and not all organizations can or should implement the same set of practices." The relationship between practices and organizational context has been examined by Toh, Morgeson, and Campion (2008), they examined the relationship between HR bundles and organizational values and structure. Their research showed that organizational context could affect the rate at which HR practices are adopted. Toh et al used the Attraction, Selection, Attrition (ASA) framework, and considered the organization's strategic values and structure, in order to understand the factors that affect the shape of an organization's HR system. They ascribed to the general systems perspective, and argued that the analysis of HR practices should consider "social, structural and managerial processes" (Toh et al., 2008). At the same time they also suggested that HR system could influence elements of the organizational context (Toh et al., 2008).

Based on the conclusion that management practices are affected by and can affect organizational context, I decided to examine the relationship between organizational culture and the SB practice "bundles" or clusters.

This next section describes organization culture, and the impact that culture might have on sustainability implementation.

#### 2.5. Culture as a medium for sustainability

## 2.5.1 Organizational culture and sustainability

Many researchers agree that the best measure for corporate sustainability is through the measurement of its organization's culture (Hart & Milstein, 1999; Linnenluecke, M. & Griffiths, S., 2010; Russell, Sally V. & McIntosh, Malcolm, 2011; Senge, P. M. & Carstedt, G., 2001; Shrivastava, 1995). A truly sustainable company should have sustainability principles embedded in all levels of its culture, including its values and underlying assumptions (Jennings & Zandbergen, 1995; Linnenluecke, M. & Griffiths, S., 2010; Marlow et al., 2012; Post & Altman, 1994; Stead & Stead, 1992; Welford, 1995). Several measures have been developed to measure sustainability implementation within an organization. Many of these evaluate what Schein (1990) would consider as "permanent archival manifestations" and fall into the category of artifacts or the observable culture. Artifacts are surface level realizations of underlying values that represent manifestations of deeper assumptions (Ostroff et al., 2003). This category is considered a palpable one but is usually difficult to decipher, which makes it an unreliable indicator of a company's values and culture (Schein, 1990).

Some researchers argue that the recent changes in business in line with sustainability, lead to only superficial changes in the organization, and are discernable only through changes in artifacts (observed culture) (Hart & Milstein, 1999; Linnenluecke, M. & Griffiths, S., 2010; Senge, P. M. & Carstedt, G., 2001). They reason that to achieve true sustainability status, there needs to be significant cultural change and transformation, which implies a broader engagement with social and environmental issues in which various initiatives gradually facilitate a change in direction and attitude in line with sustainability principles. (Jennings & Zandbergen, 1995; Linnenluecke, M. & Griffiths, S., 2010; Marlow et al., 2012; Post & Altman, 1994; Stead & Stead, 1992; Welford, 1995). "Organizations must go beyond technical fixes and embrace new environmentally responsible values, beliefs, and behaviors", and organizational culture must be congruent with the sustainability principles in order for organizations to become truly sustainable (Fineman, 1997; Harris & Crane, 2002; Russell, Sally V. & McIntosh, Malcolm, 2011; Shrivastava, 1995; Stead & Stead, 1994).

Businesses may be adept at adopting programs and changing products and policies, but it is an entirely different and grander task to change an organization's deep-seated values and assumptions. (Crane, Matten, & Spence, 2008; Russell, Sally V. & McIntosh, Malcolm, 2011). Schein (1990) argues that organizational behavior can change only when there are changes in the underlying assumptions of the culture. "In this way, it is inconceivable that an organization can become truly sustainable by relying on neoclassical economic assumptions" (as cited in Russell, Sally V. & McIntosh, Malcolm, 2011; Shrivastava, 1995). The current economic approach is that resource allocation should be left up to the free market, and this will let industry realize its natural comparative advantage. Businesses seek to maximize profit and utility above all else. These assumptions are no longer sustainable in light of dwindling resources, and the pursuit of economic development should be modified to pursue sustainable development goals. This means that business decisions should consider environmental and social factors in addition to economic factors. This involves a significant organizational culture change to one that is based upon sustainability principles (Crane, A., 2000; Jennings & Zandbergen, 1995; Linnenluecke, M. K. & Griffiths, A., 2010; Marlow et al., 2012; Post & Altman, 1994; Russell, Sally V. & McIntosh, Malcolm, 2011; Shrivastava, 1995; Starik & Rands, 1995; Stead & Stead, 1992; Welford, 1995).

2.5.2 What is organizational culture?

The concept of organizational culture emerged in the 1970's and has been controversially discussed with regards to its definition. Many definitions have been suggested. The most comprehensive and frequently cited definition, has been offered by Schein (1990).

"Culture can be defined as a pattern of basic assumptions invented, discovered, or developed by a given group, as it learns to cope with its problems of external adaptation and internal integration, that has worked well enough to be considered valid and, therefore is to be taught to new members as the correct way to perceive, think, and feel in relation to those problems" (Schein, 1990, p. 111).

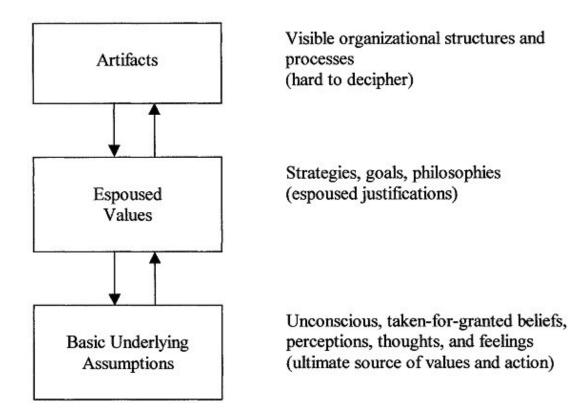
Other definitions range from "notions of accepted behavioral rules, norms and rituals" (Trice & Beyer, 1984), to "shared values, ideologies and beliefs" (Schwartz & Davis, 1981), and "shared patterns of meaning or understanding" (Linnenluecke, M. & Griffiths, A., 2010; Louis, 1985; Smircich, 1983).

Organizational culture and organizational climate are usually examined simultaneously. Organizational climate's definition has also been contended. (Schneider, Ehrhart, & Macey, 2011). Schneider et al. (2011)discussed the confusions about the definition and the operationalization of climate, and the lack of resolution between organizational climate and culture. One definition refers to climate as employees perceptions of what the organization's practices, procedures, policies and reward behaviors are (Ostroff, Kinicki, & Muhammad, 2013; Schneider et al., 2011). It is the account or description of the experiences of those within the organization based on what they see, feel and report happening to them in an organizational situation (Ostroff et al., 2013).

Schein (1990) developed a model of organizational culture, proposing three levels at which culture can manifest: (a) observable artifacts, (b) values, and (c) basic underlying assumptions (Schein, 1990). See figure 2.1 below. Artifacts are reflected in the physical appearance of an organization through the building layout, the smell and feel of the place, the dress code; the evident social dynamics such as how employees interact with each other and with customers; and also through archival manifestations such as company reports, records and statements of purpose. (Schein, 1990). This in effect, describes organizational climate. Values are concepts or beliefs that pertain to desirable end-states or behaviors. They transcend situations, guide selection or evaluation of behavior and events, and are ordered by relative importance" (Schwartz, 1992, p. 4). When values become engrained in thoughts and behaviors, they become an underlying assumption. They have become so taken for granted that there is little variation within a social unit (Schein, 2010). They are unobservable and reside at the core of an organization's culture. (Ostroff et al., 2013)

# FIGURE 2.1 SCHEIN'S CULTURE MODEL

SOURCE: (Schein, 1992)



Schein's model has been used widely. Although many researchers have applied ideas directly from Schein(Pedersen & S., 1989), others have challenged his approach (Hatch, 1993). Some researchers disagree that organizational cultures are unitary (Gregory, 1983; Louis, 1983; Martin & Siehl, 1983; Van Maanen & Barley, 1985), some dispute the idea that the function of culture is to maintain social structure, (Meyerson, 1991a; Meyerson, 1991b; Meyerson & Martin, 1987; Van Maanen & Barley, 1985) and others have pursued perspectives that are not found in Schein's model (Hatch, 1993). One such perspective focuses on symbols and

symbolic behavior in organizations (Hatch, 1993). Generally though, Schein's remains "one of the only conceptual models ever offered" (Hatch, 1993).

# 2.5.3 Contingency Theory and Sustainability Performance

To clarify the interplay between organizational culture and SB practices, I consider how each of the four cultural traits (i.e. involvement, consistency, adaptability and mission) interacts with the others to influence firm performance. Contingency theory provides a lens through which I can examine the interplay between the three variables of SB practices, organizational culture and sustainability performance. The contingency model argues that different combinations are more effective under certain conditions (Guest & Conway, 2004), and this theory is utilized to investigate whether the cultural profile of the firm has any influence on successfully implementing SB practices and achieving positive sustainability performance.

At a basic level, contingency theory proposes that organizations adapt their structure to maintain fit with changing contextual factors, to attain high performance(Sousa & Voss, 2008). Contingency studies generally involve three types of variables:

- Contextual (or contingency) situational characteristics exogenous to the organization. The ability to control or manipulate these variable is limited, though change is possible in the long term with substantial effort.
- 2. Response variables organizational actions taken in response to contingency factors
- 3. Performance variables dependent measures that represent specific aspects of effectiveness, that allow us to evaluate the fit between contextual and response variables (Sousa & Voss, 2008).

This research uses the contingency model to explore how SB practices can be used to improve sustainability performance, considering the contingent variable of organizational culture.

### 2.6. Gaps in the literature and Contribution

Corporate sustainability has been the focus of numerous papers, yet still there are several gaps in the research, owing to the infancy of the topic. Few studies have examined the relationship between organizational culture and corporate sustainability. Linnenluecke, M. K. and Griffiths, A. (2010) and Russell, Sally V. and McIntosh, Malcolm (2011)discussed organizational culture and sustainability, but provided little to no empirically tested conclusions. Both papers conclude that culture plays an important role in the successful implementation of corporate sustainability, and called for further research in this area. But, there is no clear, agreed-upon definition for corporate sustainability. Many researchers have posed the question of what a corporate sustainability culture looks like, and very few have answered it. The consensus is that there are many forms of corporate sustainability, all of which are shaped by organizational culture. Because this has never been empirically tested, this remains an assertion. Few research studies have provided examples of a corporation with a culture for sustainability.

Researchers have used sustainability practices and indicators as proxies. Sustainability principles are broad ideologies that should be met to achieve sustainability, which make them difficult to incorporate into every day operations. Sustainability practices and indicators have typically been used as smaller, measureable items that taken as a group or bundle, can contribute to satisfying the sustainability principles. Though the practices have been examined widely in the literature, little thought has been given to the synergistic effect of utilizing bundles

of sustainability practices. The literature has discussed on other organizational practices, such as human resource practices, has understood this effect of bundling practices on organizational performance. The researchers agree that practice bundles can simultaneously and synergistically work to create a high-quality system, but this has not been examined with regards to sustainability practice bundles.

Further, existing research on corporate sustainability and organizational culture has attempted to link the two concepts theoretically, by determining which culture types are most likely to be successful in achieving corporate sustainability goals. This has resulted somewhat in the conclusion that there are different avenues to sustainability, and that each culture can form their own version of sustainability based on what their emphasis is. Other research points to specific cultures as more prone to achieving sustainability. Neither of these theories have been empirically tested, but equally concerning is the non-transferable nature of this finding to business operations. Using sustainability practice bundles and tying these to organizational culture is seemingly a more practical approach to addressing corporate sustainability within different cultural profiles.

My research will empirically discover effective sustainability practice bundles, and use organizational culture as a means through which organizations can choose the ones best suited to them. Effectively, I will address most of the above stated gaps in the literature. First, by determining empirically the various bundles or clusters of sustainability practices that are being used by businesses, and linking those to company performance, we can distinguish the bundles in terms of effectiveness and comprehensiveness. This alone is a significant, practical finding, that can be used by organizations to effect sustainable change within their operations. Secondly, I will use the discovered 'clusters' and determine the cultural profiles that the clusters are best suited to. Businesses most successful in their sustainability implementation are expected to have most or all of the practice categories, but their organizational culture will have some influence on which bundles they place the most emphasis. This second phase of the research will highlight those.

The goal of my research is to improve sustainability performance by identifying bundles that be empirically correlated to better performance and shown to be suited to different culture types.

#### **3. HYPOTHESES**

### 3.1. Sustainable Business (SB) Practices

After examining the existing literature on SB practices, I grouped the list of SB practices into 16 themes or categories. These categories are described below:

An objective within these first categories of practices is the cost-effectiveness of reduced resource use. Some avenues for cost saving are reduced fines for emissions regulations, less material, water and energy use recycling, and better efficiencies in operations, use of eco-efficient practices, technologies and products/services. Some practices in this category are: end of life plans including 'upgradability', reusability, longevity, take-back and recycling of products. It also includes the development of new products that have been designed with sustainability principles, and thus use fewer resources/materials for the product, less packaging, and less or cleaner energy and water.

- 1. Product & Process design of products and processed to reduce wastes, increase efficiency and enhance end of life and use phases.
- 2. Energy/Water/Materials reducing consumption of Energy/Water/Materials

Waste is the most prevalent category, and supposedly, the most basic level of corporate sustainability mentioned in literature (e.g., Hart, 2011; Mittal, Gupta, & Pareek, 2013; Perotti, Zorzini, Cagno, & Micheli, 2012; Sarkis, 1998; Stead, J. G. & Stead, W. E., 2013; Stocchetti, 2012b). Over the past two decades, firms have been pressured by various stakeholders to minimize or eliminate their emissions, effluents, and waste. Several regulations have mandated that businesses disclose their emissions of toxins or hazardous chemicals (Hart, S., 1995). At

the very basic level, companies control their levels of pollution using end of pipe solutions, which store or trap emissions and effluents for treatment and disposal (Hart, S., 1995).

3. Waste and Emissions - reducing product and process wastes and emissions

Many of the categorizations of SB practices focus on internal organizational practices. Supply chain issues become relevant when addressing the link to external relationships (Sarkis, 1998). Supply chain management is defined as, "The series of companies including suppliers, customers and logistic operators that work together to deliver value package of goods and services to the end user "(Mittal et al., 2013, p. 473). Direct interface with supply chain partners can enable an industry to reduce total inventory levels, lessen transaction costs, and respond more quickly to changes in the market. This implies that there is significant influence of a supply chain on environmental performance (Mittal et al., 2013). Examples of practices in this category are supplier environmental assessment and sustainable procurement practices. (e.g., Mittal et al., 2013, p. 473; Sarkis, 1998).

 Supply Chain and Logistics – includes practices focusing on raw materials, suppliers, and sourcing issues.

Companies using the following practices consider the impact of the processes and practices on the environment, and aim to minimize or eliminate their negative impacts. They can achieve these goals by using tools such as life cycle assessments. An environmental management system (EMS) may also be adopted. Many forms of environmental management systems (EMS) have evolved over the past two decades. "An EMS is a formal set of procedures and policies that define how an organization will manage its potential impacts on the natural world and on the health and welfare of its workers and nearby citizens" (NDEMS, 2003). An EMS is a verifiable system meant to improve a facility's regulatory compliance, promote adoption of pollution-prevention measures, reduce resource use and waste and ensure continuous improvement in the management of its impacts on the environment (NDEMS, 2003). "EMS's are designed to increase employee awareness of environmental compliance issues and to create a culture focused on reducing environmental impacts"(Gallagher, nd). EMS's contain procedures for identifying, managing, monitoring and measuring environmental impacts, with the aim of tracking and reporting progress on the issue (Gallagher, nd). (e.g., Hart, 2011; Sarkis, 1998; Stead, Jean Garner & Stead, W. Edward, 2013; Stocchetti, 2012b) The practices in this category involve integrating the 'voice of the environment' (Hart, 2011).

- Monitoring and Reporting Public reporting and continuous monitoring of indicators/progress
- 6. Regulations and Compliance government or industry regulations

Goal is to adhere to relevant regulations, agreements and general codes of conduct

The following category of practices is not as widely discussed as other categories but appears to be significant in satisfying sustainability principles (e.g., Hart, 2011; Mittal et al., 2013; Stead, Jean Garner & Stead, W. Edward, 2013). To achieve sustainability, businesses will require a step beyond analyzing its impacts on society and the environment and modifying its products, processes and practices to minimize those impacts. An approach that is transformational and innovative takes a step beyond analyzing impacts and mitigating them. Such an approach can "deliver long-term consumer value that protects and enhances the planet's ecological and social systems and encourages sustainable consumption patterns that are in balance with the carrying capacity of the Earth" (Stead, J. G. & Stead, W. E., 2013). Utilizing clean technologies that reduce material and energy consumption, to produce products and services that are built with society and the environment in mind, can allow a business to position itself for competitive advantages as it's industries evolve (Hart, 2011).

 Research & Development/Clean Technology/Buildings - research focused on clean technologies, more sustainable products and building enhancements

The following practices are not widely discussed in the literature, but are also fundamental if a business wants to address all sustainability principles (e.g., Hart, 2011). These categories require businesses to look beyond profits and embrace their responsibility as institutions of change. Because businesses have an immense influence on the environment and society, it is not outrageous to think that they have a responsibility to ensure the livelihood of those around them. Hart, S. (1995) suggests that, "a sustainable development strategy means that firms must build markets in the "South" (developing countries) while reducing the environmental burden created by this new economic activity." Alleviating poverty for the poorest of the world's citizens requires investment in a long-term commitment to market development, which may not result in enhanced short-term profits. However, a firm can build a reputation of commitment to sustainability, which might raise future performance relative to competitors (Hart, S., 1995; Hart, 2011).Some examples of practices in this category are supporting human rights, codes of conduct/corruption & bribery; government relations/influence on public policy, and general business ethics.

- Ethics general codes of good business conducts: focusing on human rights, treatment of minorities and the disadvantaged as well as child labor issues
- 9. Developing World focus on 3rd world countries and their development
- Community Focus and Philanthropy endeavors to develop the local and/or regional communities as well as philanthropic activities

Organizations have influence over its employees, but also on its customers, its investors, its suppliers and society in general. Thus, focusing only on their employees is insufficient in achieving sustainability. This category requires "viewing the social capital of the firm, the business ecosystem, and the community as instrumental in value creation" (Stead, J. G. & Stead, W. E., 2013). Competitive advantages can be built through stakeholder relationships, reputation, and social capital. These present unique advantages to create value for the business (Stead, J. G. & Stead, W. E., 2013). The stakeholder engagement process is an important vehicle for developing consumer learning, which allows businesses to "attend to the consumption end of the value chain by engaging consumers in dialogue about sustainable consumption practices" (Stead, J. G. & Stead, W. E., 2013). Practices which fall under this category are shareholder democracy, executive compensation, shareholder structure, board independence, customer and product responsibility and social reporting. (e.g., Dos Santos, Svensson, & Padin, 2013; Mittal et al., 2013; Sarkis, 1998; Stead, Jean Garner & Stead, W. Edward, 2013; Stocchetti, 2012b).

- External and Consumer Orientation focused on public image and consumer facing material
- 12. Financial and Risk focused on shareholder growth, investments and profits

Companies on the path to sustainability must view their human capital as a valuable resource that must be developed and retained. By designing jobs to be intellectually and socially fulfilling and safe, organizations can enhance the personal development of their employees and ultimately their performance in the firm. (Stead, J. G. & Stead, W. E., 2013). Organizations must also develop internal strategies that help build a culture for sustainability.

Some practices that fall under this category are fair labor practices, freedom of association, work-life balance, employment security, fair pay and benefits, equal opportunities, training and education, talent attraction and retention and occupational health and safety.

- Employees and Recruitment focus on employee recruitment and development (e.g., Dos Santos et al., 2013; Mittal et al., 2013; Sarkis, 1998; Stead, Jean Garner & Stead, W. Edward, 2013; Stocchetti, 2012a).
- 14. Internal Business Strategies internal strategies developed by top management to cultivate a culture for sustainability
- 15. Health and Safety prevention and correction of accidents

With this set of practices businesses reap more savings from more efficient and environmentally friendly designs, and also develop a competitive advantage by presenting an image to the public of environmental stewardship. Some practices under this category are: the creation and adherence to an environmental policy, climate change strategy and/or environmental management system, as well as the use of environmental performance indicators. Efforts are also placed to maintain and protect biodiversity while minimizing or eradicating emissions, effluents, waste, the use of hazardous substances and hazardous waste.

16. Environmental Goals - environmental conservation and restoration

These strategies are theoretically derived, and I expect to find organizations that use different combinations of these practices, with the more comprehensive bundles having greater sustainability performance. Thus, I hypothesize that the cluster analysis will result in a hierarchical clustering of organizations based on the types of SB practices adopted.

Hypothesis 1a: Organizations will belong to a cluster within which the SB practices adopted are similar to other companies inside the cluster versus outside the cluster.

### 3.2. Culture and SB practices

An important link between sustainability and culture is the effect that organizational culture can have on sustainability implementation. Linnenluecke, M. K. and Griffiths, A. (2010) examined the link between culture types (using the Competing Values Framework) and the adoption of sustainability principles. They surmised, using theory, that sustainability means different things to different cultures and suggested that culture plays an important role in how sustainability is implemented and outcomes that it achieves. This corroborates findings from Zammuto, R. F., Gifford, B., and Goodman, E. A. (2000b).

Organizational culture can be viewed as a set of accepted behavioral rules, norms, values and

rituals (Trice & Beyer, 1984). These norms and values "can influence and guide the choices, priorities, commitment, attitudes, and behaviors of organization members" (Cable & Judge, 1997; Katz & Kahn, 1978; Schein, 1990; as seen in Toh & Morgeson, 2008). Sustainability is explicitly a value-laden concept (Wiek, 2010b), and implementation of sustainability strategies will be dependent on the values, beliefs and behaviors that exist within the business. This means that the organizational culture has an effect on the sustainability strategies that are adopted and how successful the implementation is.

# 3.2.1. The Competing Values Framework

We use the Competing Values Framework(CVF) to measure organizational culture. The CVF is one of the most frequently used measures of organizational culture. The CVF identifies the four culture types of Clan, Adhocracy, Hierarchy, and Market. I will discuss the CVF more in Chapter 3. The CVF model depicts organizational culture using two dimensions. The internal-external dimension represents the organizations focus on internal dynamics or on the demands on its external environment (Zammuto, R. F., Gifford, B., & Goodman, E. A., 2000a). The flexibility-control dimension focusses on the organization's preferences for structure and control (Linnenluecke, Russell, & Griffiths, 2009). The result is the four culture types of Clan, Adhocracy, Hierarchy and Market.

# FIGURE 3.1 THE COMPETING VALUES FRAMEWORK

Source: (Linnenluecke et al., 2009)

| Internal<br>focus and | Clan<br>Thrust: Collaborate<br>Means: Cohesion, participation,<br>communication, empowerment<br>Ends: Morale, people<br>development, commitment | Adhocracy<br>Thrust: Create<br>Means: Adaptability,<br>creativity, agility<br>Ends: Innovation and<br>cutting-edge output | External<br>focus and |
|-----------------------|---|---|-----------------------|
| integration           | Hierarchy   | Market  | differentiation       |
|                       | Thrust: Control   | Thrust: Compete   |                       |
|                       |   | rr  |                       |
|                       | Means: Capable processes,   | Means: Customer focus,  |                       |
|                       | <b>Means:</b> Capable processes, consistency, process control,  | 1   |                       |
|                       |   | Means: Customer focus,  |                       |

### Flexibility and discretion

#### **Stability and control**

It is important to note that these culture types are indeed 'ideals' and are not intended to box organizations within one culture type. The 4 culture types are not mutually exclusive, and can coexist within a single firm (Quinn, 1988; Quinn & Kimberly, 1984).

# 3.2.1.1. Clan

The Clan culture type has typically been referred to as "group culture" by several researchers, as it relates to the level of participation in teams (Denison & Spreitzer, 1991; Linnenluecke, M. & Griffiths, A., 2010; Linnenluecke et al., 2009; Parker & Bradley, 2000; Zammuto & Krakower, 1991). Trust and commitment are valued and rewarded and decision making is

usually decentralized and achieved through cooperation (Denison & Spreitzer, 1991; Linnenluecke et al., 2009; Zammuto & Krakower, 1991).

The human-relations ideology by (Barley & Kunda, 1992; Zammuto et al., 2000a) and Closed rational systems models demonstrate the Clan culture to emphasize human factors and internal arrangements of the organization as well as the alignment of conflicting goals. Work conditions, social interaction and group affiliations are all important to this culture type (Zammuto et al., 2000a). Clan organizations place great emphasis on employee development, is a strong promoter of equal opportunity, workplace diversity and work-life balance. A clan organization adopts a strong and clearly defined corporate ethical position on issues such as discrimination, business ethics, and fraud (Linnenluecke et al., 2009). We expect that an organization with a high Clan culture, would have a high focus on Employee Attraction, Development and Retention, as well as ethical practices.

Hypothesis 2a. Organizations with relatively high clan profiles will have high a higher than average adoption of Employee related SB practices

Hypothesis 2b. Organizations with relatively high clan profiles will have high a higher than average adoption of Ethical SB practices

### 3.2.1.2. Adhocracy

The Adhocracy profile values growth and resource acquisition. This culture is also referred to as "development culture" because of its focus on innovation and external orientation (Denison & Spreitzer, 1991; Parker & Bradley, 2000; Zammuto & Krakower, 1991). Decision making is adaptable, and there is an emphasis on informal coordination and control, as well as horizontal communication (Linnenluecke et al., 2009).

An adhocracy culture parallels the open-natural systems models (Scott, 2003) as well as the organizational culture and quality ideology (Barley & Kunda, 1992). These models highlight the importance of the external environment as well as the moral authority and employee commitment to manage in turbulent environments. These systems have an external orientation and also include efficient use of resources (Linnenluecke et al., 2009). We therefor suggest that Adhocracy cultures have a high adoption rate of externally oriented business practices; supply chain management and research and innovation.

Hypothesis 3a: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Externally oriented SB practices

Hypothesis 3b: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of research and innovation SB practices

Hypothesis 3c: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Supply chain management SB practices

The open systems model parallels Scott (2003) classification of open-natural systems models which highlight the importance of the external environment in affecting the behavior, structure and life changes of organizations. Underlying themes are evolutionary learning and adaptation (Weick, 1969), the importance of discretionary behavior and autonomy (Trist, 1981), a recognition of the wider social and economic environment (Miller & Rice, 1967), exchanges with the environment through resource dependency (Pfeffer & Salancik, 1978), as well as social pressures from institutional constraints (DiMaggio & Powell, 1983). The open systems model also reflects Barley and Kunda's (1992) organizational culture and quality ideology, which emphasizes moral authority, social integration, quality, flexibility, and employee commitment to manage in turbulent environments (Linnenluecke, M. & Griffiths, A., 2010).

# 3.2.1.3. Hierarchy

The hierarchical culture type values conformity, enforcement of rules, achieving stability & control, precise communication and data based decision making (Jones, Jimmieson, & Griffiths, 2005; Linnenluecke et al., 2009; Zammuto & Krakower, 1991; Zammuto et al., 2000a). There is an emphasis on vertical communication and compliance is enforced through rules and regulations (Zammuto et al., 2000a).

Other management theories show some parallel to the 4 culture types in the CVF. The hierarchical culture, in particular, has been theorized to be more focused on economic performance above else (Linnenluecke et al., 2009). Scientific management (Barley & Kunda, 1992; Zammuto et al., 2000a) and Closed rational systems models (Scott, 2003) depict internally focused organizations as bureaucratic structures that aim to improve organizational efficiency and economic performance (Scott, 2003; Zammuto et al., 2000a). Therefore, I hypothesize that organizations with high internal focus, will have practices that are based on compliance, reporting, improving economic performance and processes efficiencies.

Hypothesis 4a: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Compliance based SB practices

Hypothesis 4b: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Preventative SB practices, such as eco-efficiency strategies or waste

### prevention/reduction.

Hypothesis 4c: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Financial & Risk related SB practices

Hypothesis 4d: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Monitoring and reporting related SB practices

### 3.2.1.4. Market

Market cultures value efficiency, productivity, goal-setting, instructional communication and centralized decision-making (Jones et al., 2005; Linnenluecke et al., 2009). This culture type has been referred to as the "rational-goal culture" because it emphasizes goals and outcomes (Denison & Spreitzer, 1991). Competent performance leading to organizational goal achievement, is rewarded (Linnenluecke et al., 2009; Zammuto et al., 2000a).

Open rational systems models (Scott, 2003) and the system rationalism ideology (Barley & Kunda, 1992) focus on the planning, forecasting, controlling, and the ability of the organization to match the external environment (Linnenluecke et al., 2009). Efficiency, planning and goal-setting are highly valued by this culture type. Thus, I hypothesize that an organization with a high market culture, will adopt practices that are based on resource efficiency practices, operational efficiency practices, externally oriented practices and stakeholder engagement practices.

Hypothesis 5a: Organizations with relatively high market profiles will have high a higher than average adoption of Product & Process & Resource and operational efficiency practices.

Hypothesis 5b: Organizations with relatively high market profiles will have high a higher than average adoption of externally oriented practices.

# 3.3. Contingency Theory and Organizational Performance

To clarify the interplay between organizational culture and SB practices, we consider how each of the four cultural traits (i.e. involvement, consistency, adaptability and mission) interacts with the others to influence firm performance. Contingency theory provides a lens through which we can examine the interplay between our three variables of SB practices, organizational culture and organizational performance. The contingency model argues that different combinations are more effective under certain conditions (Guest & Conway, 2004), and we utilize this theory to investigate whether the cultural profile of the firm has any influence on successfully implementing SB practices and achieving positive financial performance.

At a basic level, contingency theory proposes that organizations adapt their structure to maintain fit with changing contextual factors, to attain high performance (Sousa & Voss, 2008). Contingency studies generally involve three types of variables:

- Contextual (or contingency) situational characteristics exogenous to the organization.
   The ability to control or manipulate these variable is limited, though change is possible in the long term with substantial effort.
- Response variables organizational actions taken in response to contingency factors

- Performance variables – dependent measures that represent specific aspects of effectiveness, that allow us to evaluate the fit between contextual and response variables (Sousa & Voss, 2008).

Our research uses the contingency model to understand the effect that SB practices can have on organizational performance, considering the contingent variable of organizational culture.

Researchers posit that by having alignment between organizational culture and organizational practices, performance on these practices will be enhanced, and in so doing, positively affect the financial performance of the organization. Thus, I put forward the final hypothesis, that greater alignment in culture and practices, will result in better performance.

Hypothesis 6a: Organizations with alignment between organizational culture and SB practices, will perform better financially, as compared to organizations without alignment.

#### **4. RESEARCH DESIGN**

#### 4.1. Introduction

The last chapter examined the relationship between corporate sustainability and organizational culture. I also identified Sustainable Business (SB) practice categories, which are significant in understanding business sustainability strategies, at different points of implementation. A review of the literature highlighted that SB practices can be ordered hierarchically. For example, the practice category of compliance and pollution prevention were considered to be basic steps to achieving sustainability, whereas, the practice category of using clean energy or helping alleviate poverty in less developed countries was considered more advanced. Therefore, at each performance level, we would expect to find different combinations of SB practices being implemented. As an organization increases its focus on sustainability issues, it will need to employ higher-level SB practices that can accomplish its more ambitious sustainability goals.

It is on this premise that I developed Phase One of the research. In this phase, I will collect data on the SB practices adopted by organizations in the sample. I will then use cluster analysis to identify bundles or "clusters" of these organizations, based on the SB practices that they have adopted. The classification of organizations according to SB practice bundles will form the basis for Phase Two of the study. Then the financial performance of these organizations will also be analyzed to identify the most effective SB bundles.

Research suggests that an organization's culture will have some effect on the adoption of SB practices. Thus, I postulate that organizations will choose SB bundles that fit with their

organizational cultures. I expect that a stronger fit between culture and the bundles will result in a stronger corporate performance. This will be examined in Phase Two of the study. For the purposes of this study, I define businesses and organizations to be profit-making entities.

I begin this chapter by describing the method for the study. This includes the data collection method, the sources, and how the sample will be selected. The final section looks at how the data will be analyzed as well as how reliability and validity are addressed.

### 4.2. The Method

Two possible approaches for collecting data were questionnaires, and analyzing secondary data through content analysis. Whilst both methods were suitable, I chose content analysis to be the main data-collection instrument. Following are some points in support (or against) the two methods.

The greatest advantage of using the survey is that it is more likely than other methods to generate a sample large enough for statistical generalization. Also, there is little to no variability in the interpretation fixed-point survey data.

The difficulty with surveys is that are time consuming and difficult to administer. In an age of survey fatigue, one would expect few responses to a questionnaire collecting data on three separate variables. Also, to collect organizational culture information, each organization would need at least 5 respondents to ensure appropriate aggregation.

Content analysis is a fast-growing technique in quantitative research. It is a quantitative analysis of message characteristics (Neuendorf, 2002). This analysis allows researchers to synthesize texts with a large number of words into smaller, more manageable categories (Tate, Ellram, & Kirchoff, 2010). There is also a greater freedom in the selection of data sources.

One downside to content analysis is that the analysis of the text will reveal what the organization wishes to write about, and not necessarily what it is they are actually doing. Whilst the use of many data sources may mitigate this issue, it is nevertheless important to consider the implications for the results.

The focus of this study is on testing the assumption that bundles of SB practices are adopted by businesses, and affect corporate performance. This lends itself to a theory-testing approach. Further, to arrive at these SB practice bundles, a large sample of organizations were examined to arrive at a meaningful conclusion. Because of resource and time constraints, doing so may be impossible using survey research. For the reasons above, I selected content analysis as my primary data-collection method.

# 4.3. Measuring Culture: The Competing Values Framework

I measure organizational culture using the Competing values framework (CVF) (Quinn & Rohrbaugh, 1983). The CVF is one of the most frequently used measures of organizational culture. It was empirically derived, has been validated in previous research, and it captures most of the dimensions of organizational culture. (Cameron, Quinn, DeGraff, & Thakor, 2006; Linnenluecke, M. K. & Griffiths, A., 2010). Furthermore, it has been used in studies on

organizational culture and corporate sustainability as well as studies on culture change (Linnenluecke, M. K. & Griffiths, A., 2010). While no single culture framework is exhaustive and captures every relevant aspect, the CVF with its four-factor structure is validated in several studies (e.g.Ostroff et al., 2013; Zammuto & Krakower, 1991).

The CVF presents a three-dimensional representation of competing core values. These three dimensions are focus (internal capabilities & integration vs. external orientation and differentiation), structure (flexibility and discretion vs. stability and control) and means-ends (Hartnell, Chad A., Ou, Amy Yi, & Kinicki, Angelo, 2011). The third dimension, means-ends, is the theoretical explanation of the behaviors (means) that arise from values and beliefs, and the desired effectiveness criteria that they are tied to (ends)(Hartnell, Chad A. et al., 2011). The CVF identifies the four culture types of Clan, Adhocracy, Hierarchy, and Market.

# SEE FIGURE 3.1: THE COMPETING VALUES FRAMEWORK.

Table 4.1 below shows the culture elements (artifacts, values and assumptions) associated with each culture type and the effectiveness criteria for each type.

# TABLE 4.1 THE CVF'S FOUR CULTURE TYPES

### Source: (Hartnell, Chad A. et al., 2011)

| Culture   | Assumptions          | Beliefs  | Values  | Artifacts (behaviors)  | Effectiveness   |
|-----------|----------------------|--|---|--|---|
| Туре      |                      |  |   |  | Criteria  |
| Clan      | Human<br>affiliation | People behave appropriately<br>when they have trust in,<br>loyalty to, and membership<br>in the organization.                    | Attachment, affiliation,<br>collaboration, trust, and<br>support      | Teamwork, participation,<br>employee involvement, and<br>open communication  | Employee<br>satisfaction and<br>commitment                                    |
| Adhocracy | Change               | People behave appropriately<br>when they understand the<br>importance and impact of the<br>task.                                 | Growth, stimulation,<br>variety, autonomy, and<br>attention to detail | Risk-taking, creativity, and adaptability  | Innovation  |
| Market    | Achievement          | People behave appropriately<br>when they have clear<br>objectives and are rewarded<br>based on their achievements.               | Communication,<br>competition,<br>competence, and<br>achievement      | Gathering customer and<br>competitor information,<br>goal-setting, planning, task<br>focus, competitiveness, and<br>aggressiveness | Increased<br>market share,<br>profit, product<br>quality, and<br>productivity |
| Hierarchy | Stability            | People behave appropriately<br>when they have clear roles<br>and procedures are formally<br>defined by rules and<br>regulations. | Communication,<br>routinization,<br>formalization, and<br>consistency | Conformity and predictability  | Efficiency,<br>timeliness, and<br>smooth<br>functioning                       |

I chose the CVF as the measure for organizational culture because of its wide use in a variety of disciplines; its proven association with organizational effectiveness; and its empirically tested reliability and content validity (Hartnell, Chad A. et al., 2011). The CVF has one disadvantage though; it is predicated on the assumption that the different types of organizational culture are competing or contradictory. However, none of the criteria exclude the presence of any of the others. This non-exclusivity implies that culture types are likely to have varying relationships with the criteria rather than competing or opposite relationships (Hartnell, Chad A. et al., 2011).

# 4.3.1 Limitations of using CSR to measure culture

Corporate Social Responsibility reports are widely accepted means of communicating sustainability strategies (Kolk, 2003). These reports are generally directed to investors, NGO's,

customers and other stakeholders (Tate et al., 2010). The reports contain information about the company's social and environmentally responsible practices, safety information, involvement and commitment to social and environmental issues (Solomon & Lewis, 2002).

One major limitation of utilizing CSR reports in this study, particularly to measure organizational culture, is that it may be unclear whether the actions reported are the same as the actual actions of the firm. There is some concern in the literature that companies merely write to appease stakeholders, and are not forthcoming about any negative or potentially harmful information (Solomon & Lewis, 2002). Some other researchers have found the CSR to be a good depiction of the organization's actions (Montabon, Sroufe, & Narasimhan, 2007).

### 4.4. The Sample

#### 4.4.1. Data Sources

The primary document for analysis was the Corporate Sustainability Report (CSR). We chose to select companies from the Global Reporting Initiative (GRI) database. GRI has over 8,000 organizations around the globe using their reporting standard. Their database consists of over 20,000 GRI reports across 38 sectors, making it a representative sample. Also, the standardization of the reports makes the GRI database suitable for our analysis.

The reports submitted to the GRI database include: GRI reports, CSR reports, Annual Reports and Integrated reports. These reports contained data on two of the three variables: the sustainable business practices and organizational culture. In the case of financial performance, we calculated the Return on Equity (ROE) and Return on Assets (ROA) with Net Income, Total Assets and Shareholders Equity, acquired from COMPUSTAT and CRSP databases. We collected over 1000 reports for 200 randomly-selected organizations over a 7-year period – 2009 to 2015, though not all organizations have reports for this entire period.

Following is the list of data sources by variable:

- Organizational culture GRI report (including GRI reports/CSR reports/Annual Reports/Integrated reports)
- Sustainable business practices GRI report (including GRI reports/CSR reports/Annual Reports/Integrated reports)
- 3. Corporate financial performance COMPUSTAT & CRSP Financial Databases

The following filters were applied to GRI's extensive list:

- Size Our study excluded SME's. GRI started a reporting initiative for SME's in 2014, so very few SME's had reported previously. The remaining sizes were Large and Multi-National-Enterprises (MNE's). Large enterprises are characterized by GRI to be more than or equal to 250 employees; Or more than EU\$50 million turnover; Or Balance sheet total EU\$43 million. This is the same for MNE's but they also need to be Multinational as well. This classification is based on the EU definition of size.
- Sector We concentrated on production/manufacturing businesses because of the nature of the sustainable business practices that we were interested in.

- Reporting frequency Selected businesses reporting more than once within the 2009-2015 time period. We use number of reports as a control variable in the analysis, to ensure that the frequency of reporting does not sway the results.
- 4. Type of report The GRI database contains non-GRI and GRI-referenced reports. These reports make mention of the GRI standard, but may or may not include sustainability information. Therefore, these will be excluded from the sample. Only GRI reports/CSR reports/Annual Reports/Integrated reports were included.
- Language limitations exist with regards to language and translation. Therefore, only reports in English were used. Some of these include translated documents.

We chose to control the size, industry and country, because each of them influences organizational culture and SB practices adopted. Number of employees and revenue is used as the measure for size. The size of a business can have some effect on the culture of the organization; this is particularly true for the dimension of flexibility; larger, multi-national businesses might be less flexible due to their size. Size may also influence the SB practices a business adopts, and larger revenue streams can lead to more investment in sustainability strategies. The industry within which the business operates is also a major influence on the SB practices it adopts. Certain industries are subjected to more environmental regulations than others, and also to greater scrutiny from customers (for example the oil industry). The country of operation also has an influence on the organizational culture of the business and the SB practices it adopts. Different countries will have more or fewer environmental and social regulations and customers will also have varying sustainability needs. For example, Europe has tighter regulations on food additives than the US does.

The resulting sample included: Large for-profit enterprises including Multi-national companies; Only production/Manufacturing firms; Only business with GRI-referenced reports; and Only reports written in English. The sectors included were: Agriculture; Automotive; Chemicals; Computers; Construction & Construction Materials; Consumer Durables; Energy; Equipment; Food & Beverage Products; Forest & paper products; Healthcare Products; Household & Personal products; Metal Products; Mining; Railroad; Technology Hardware; Textiles & Apparel; Tobacco; Toys.

# 4.5. Collecting and Organizing the Data

Once all these filters were applied, 200 companies were randomly selected from the remaining list of companies. The GRI reports (pdf's) for each business were downloaded from the GRI website and company websites. The following pages were removed from the pdf – cover page, Table of Contents, About this report, Pages with only numeric tables, Pages with only photos, GRI Index, Contact page, Auditors Assurance, Third party statements, Feedback forms, Organizational charts, SGS certificates, Forward looking statements, Biographies, Title pages. The document was then converted into a .txt file using Adobe Acrobat. Some reports were not convertible and therefore some loss of documents occurred. The text document was then examined for any issues e.g. words stuck together, spelling, codes etc. and corrected. The text is changed to American English in the even that it wasn't already.

### 4.6. Coding

#### 4.6.1 Computerized Text Analysis

Computerized text analysis is performed using Centering Resonance Analysis (CRA) (Corman, Kuhn, McPhee, & Dooley, 2002; McPhee, Corman, & Dooley, 2002), a manifest content analysis method which represents text as a network (Carley & Kaufer, 1993; Danowski, 1993). CRA draws on centering theory (Grosz, Weinstein, & Joshi, 1995) that states that competent authors or speakers generate utterances that are locally coherent by focusing their statements on conversational centers. It uses natural language processing to identify centers (noun phrases) in text, and links the component words (tokens) into a network. CRA has been demonstrated to have convergent, divergent, and face validity (Corman et al., 2002), and has been shown to capture the manner in which a collective of individuals frames their interpretation of a text (Kuhn & Corman, 2003). CRA uses betweeness-centrality (Freeman, 1979) as a measure of a word's influence. Thus, influence is related to the extent to which a word figures in chains of relationships between other words. Using this operational definition, the influence of a word is related to its ability to span conceptual boundaries; it also means that the most influential words represent the structural center of the network. Resonance, a measure of similarity between two CRA networks (Corman et al., 2002) can also be computed for a set of texts, and is calculated as the cosine-similarity between two texts, as weighted by word influence values.

The use of Crawdad to perform CRA has been validated in a variety of scholarly and applied research. Several journals, such as the Journal of Business Ethics, the Strategic Management Journal, the Journal of Supply Chain Management and other leading communication journals,

have published work that uses Crawdad to perform CRA (Tate et al., 2010).

## 4.6.2 Developing SB practice codes

1021 txt files were analyzed in Crawdad, and 43 589 words returned. Words appearing less than 10 times in the word list were removed, as were words with an influence value lower than 0.1. The result was 462 unique words over 837 reports.

We also align these with SB practice codes that have already been determined by other researchers. One such set of codes was developed by Tate et al. (2010). These codes can be viewed in Table 4.3 below.

# TABLE 4.2 SB PRACTICE CODES

Source: (Tate et al., 2010)

|   | Supp  | ly   | Institutional<br>Pressure  | Community<br>Focus  | Consumer<br>Orientation   | External<br>Environment   | Risk<br>Management  | Measures   | Energy   | Health  | Green<br>Building   |  |
|---|---|--|--|---|---|---|---|--|--|---|---|--|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>22<br>23<br>24<br>25<br>26<br>27<br>28 | Material<br>Development<br>Supplier<br>Store<br>Chemical<br>Standard<br>Forest<br>Factory<br>Seafood<br>Food<br>Food<br>Food<br>Training<br>High<br>Resource<br>Team<br>Aluminum<br>Seeding<br>Production<br>Manufacturing<br>Practice<br>Paper<br>Partner<br>Resin | Lumber<br>Farmer<br>Packaging<br>Coffee<br>Cotton<br>Home<br>Supply<br>Battery<br>Design<br>Association<br>Electronics<br>Land<br>Tree<br>Electronics<br>Land<br>Tree<br>Benefit<br>Sourcing<br>Farm<br>Computer<br>Affiliate<br>Sourcing<br>Recycling | Environmental<br>Employee<br>Business<br>United States<br>Customer<br>Environment<br>Group<br>Industry<br>Sustainability<br>Financial<br>Discipline<br>National<br>Compliance<br>Stakeholder<br>Sustainable<br>Commitment<br>Key<br>Economic<br>Leadership<br>Environment<br>Government<br>Government<br>Strategy<br>Board<br>Approach<br>Shareholder<br>Committee<br>Committee<br>Council | Program<br>Community<br>City<br>Area<br>Performance<br>Organization<br>Local<br>Child<br>Center<br>School<br>Education<br>Park<br>Public<br>Support<br>Habitat<br>Foundation<br>Member<br>Student<br>Performed<br>Protection<br>Loan<br>Partnership<br>Family<br>Charity<br>Event<br>Annual<br>Art<br>Communication | Product<br>Management<br>Use<br>Equipment<br>People<br>Cuality<br>Consumer<br>Substance<br>Value<br>Way<br>Value<br>Way<br>Nutrition<br>Right<br>Brand<br>Director<br>Requirement<br>Fat<br>Merchandise | System<br>New<br>Global<br>Service<br>Corporate<br>Operation<br>World<br>Responsibility<br>Data<br>Market<br>Award<br>Fiscal<br>Diversity<br>Change<br>Sale<br>Innovation<br>Responsible<br>China | Emission<br>Water<br>Process<br>Waste<br>Information<br>Activity<br>Bank<br>Policy<br>Client<br>Social<br>Risk<br>Issue<br>International<br>Country<br>Air<br>Impact<br>Number<br>Asbestos<br>Improvement<br>Investment<br>Carbon<br>Wastewater | Year<br>Percent<br>Good<br>Report<br>Effort<br>Constraint<br>Initiative<br>Goal<br>Time<br>Total<br>Opportunity<br>Need<br>Result<br>Control<br>Action<br>Day<br>Significant | Energy<br>State<br>Technology<br>Plant<br>Project<br>Gas<br>Power<br>Nuclear<br>Engine<br>Fuel<br>Coal<br>Coat<br>Coat<br>Coat<br>Electric<br>Refinery<br>Oil<br>Insulation<br>Utility<br>Efficiency | Safety<br>Health<br>Patient<br>Medicine<br>Pharmaceutical<br>Disease<br>Research<br>Care<br>Animal<br>Drug<br>Treatment<br>HIV/Aids<br>Healthcare<br>Life<br>Clinical<br>Vaccine<br>Medical<br>Pain | Facility<br>Site<br>Building<br>Reduction<br>Roofing<br>Construction<br>Office<br>Green<br>Conservation |  |

The words were then examined for relevance to sustainable business practices. Through 3 cycles of elimination, the word list was whittled down to 216 words. Two coders then sorted

these words into 16 themes. Some words were removed during the coding process because of ambiguity or irrelevance. At the end of the coding process 178 codes remained, an average of 11 codes per theme. The inter-rater reliability (percentage of agreements between two authors coding the same transcript) was 85%. See Table 4.4 below.

| Product & Process    | Supply chain     | Energy/Water/ | Monitoring     | Waste/Emiss | R&D/Clean    | Ethics      | Developing | External &  | Community    | Employees  | Internal Biz   | Financial & | Health&Safety | Regulations/ | Environmental |
|----------------------|------------------|---------------|----------------|-------------|--------------|-------------|------------|-------------|--------------|------------|----------------|-------------|---------------|--------------|---------------|
|                      |                  |               |                |             | Technology/  |             |            | Consumer    | Focus &      | &          |                |             |               |              |               |
|                      | & Logistics      | Materials     | /Reporting     | ions        | Green        |             | world      | Orientation | Philantroph  | Recruitmen | strategies     | Risk        |               | Compliance   | goals         |
| design               | chain            | coal          | assessment     | air         | Green        | aboriginal  | africa     | association | city         | contractor | center         | acquisition | accident      | assurance    | clean         |
| efficiency           | copper/gold      | consumption   | audit          | carbon      | research     | awareness   | india      | brand       | community    | employee   | committee      | board       | chemical      | compliance   | climate       |
| electric             | crop             | electricity   | certification  | emission    | technology   | child       | indonesia  | campaign    | engagement   | employment | culture        | capital     | drug          | government   | conservation  |
| engineering          | fuel/gas         | energy        | communicati    | paper       | university   | code        | mexico     | country     | local        | family     | future         | cost        | emergency     | iso          | environment   |
| equipment            | international    | material      | data           | recycling   | innovation   | fair        | south      | customer    | province/reg | housing    | goal/target    | financial   | hazardous     | law          | environmental |
| exploration          | metal            | nuclear       | gri            | waste       | building     | responsible |            | industry    | school       | personnel  | internal       | growth      | health        | national     | land          |
| factory              | mineral          | oil           | impact         | wastewater  | construction |             |            | market      | sports       | promotion  | leadership     | investment  | incident      | regulation   | natural       |
| food                 | network          | power         | index          |             | facility     |             |            | nutrition   | student      | skill      | management     | result      | industrial    | state        | river         |
| improvement/progress | palm             | refinery      | indicator      |             | site         |             |            | passenger   | charity      | staff      | policy         | revenue     | injury        | requirement  | species       |
| packaging            | plantation       | solar         | measure/mo     | nitor       |              |             |            | patient     | foundation   | team       | strategy       | risk        | medical       |              |               |
| practice             | source           | utility       | performance    |             |              |             |            | public      |              | training   | Sustainability | shareholder | medicine      |              |               |
| quality              | steel            | water         | report         |             |              |             |            | service     |              | workforce  | Sustainable    | tax         | prevention    |              |               |
| rate                 | supplier /supply |               | responsibility | (           |              |             |            | stakeholder |              |            | vision         | value       | safety        |              |               |
| process              | wood             |               |                |             |              |             |            |             |              |            |                |             | substance     |              |               |
| product              |                  |               |                |             |              |             |            |             |              |            |                |             | treatment     |              |               |
| use                  |                  |               |                |             |              |             |            |             |              |            |                |             | workplace     |              |               |
| production           |                  |               |                |             |              |             |            |             |              |            |                |             |               |              |               |
|                      |                  |               |                |             |              |             |            |             |              |            |                |             |               |              |               |
| 17                   | 14               | 12            | 13             | 7           | 9            | 6           | 5          | 13          | 10           | 12         | 13             | 13          | 16            | 9            | 9             |

# TABLE 4.4 FINAL SB PRACTICE CODES

### 4.6.3. Organizational Culture Codes

Codes: Rather than developing entirely new codes for Organizational culture, we use codes already developed by other Content Analysis researchers. As Organizational culture is a mature concept, many methods of analysis have been used in its study. Dueholm Müller and Axel Nielsen (2013) recently developed codes for Organizational culture content analysis, derived from the Competing Values Framework (CVF). We utilize their codes in this research, and also expand the codes by including synonyms of the selected code words.

# TABLE 4.5 ORGANIZATIONAL CULTURE CODES

## Source: (Dueholm Müller & Axel Nielsen, 2013)

| Adhocracy       |                      | CI                      | an                        | Hi               | erarchy                 | Market              |                       |  |
|-----------------|----------------------|-------------------------|---------------------------|------------------|-------------------------|---------------------|-----------------------|--|
| Code            | Search               | Code                    | Search                    | Code             | Search                  | Code Search         |                       |  |
| adhoc           | ad hoc               | autonomy                | autonom                   | accountability   | accountab               | aggression          | aggress               |  |
| impromptu       | impromptu            |                         |                           |                  |                         |                     |                       |  |
| adaptation      | adapt                | cohesion                | cohes                     | consistency      | consisten               | competitiveness     | competit              |  |
| -               | -                    |                         | commitment &              |                  |                         | -                   |                       |  |
|                 |                      |                         | commitment COOCCUR        |                  |                         |                     |                       |  |
| anticipation    | anticipat            | commitment to employees | employee                  | control          | control                 | contract            | contract              |  |
| change          | change               | concern for people      | human                     | coordination     | coordinat               | control             | control               |  |
|                 |                      |                         |                           |                  |                         |                     | customer,             |  |
| creativity      | creativ              | consensus               | consen                    | efficiency       | efficien                | customer            | customization         |  |
|                 |                      |                         | human resource; train;    |                  |                         |                     |                       |  |
|                 |                      |                         | employee COOCCUR          |                  |                         |                     |                       |  |
|                 |                      |                         | develop; competenc;       |                  |                         |                     |                       |  |
|                 |                      |                         | personal COOCCUR          |                  |                         |                     |                       |  |
|                 |                      |                         | develop; individual       |                  |                         |                     |                       |  |
|                 |                      |                         | COOCCUR develop; skill    |                  |                         |                     |                       |  |
|                 |                      |                         | COOCCUR develop; train    |                  |                         |                     |                       |  |
|                 |                      |                         | COOCCUR develop; human    |                  |                         |                     |                       |  |
|                 |                      |                         | resource COOCCUR          |                  |                         |                     |                       |  |
|                 |                      |                         | develop; competenc        |                  |                         |                     |                       |  |
| cutting edge    | cutting edge         | employee development    | COOCCUR develop           | formality        | formal                  | environment         | environment           |  |
| dynamism        | dynami               | empowerment             | empower                   | hierarchy        | hierarch                | external            | external              |  |
| entrepreneurial | entrepreneur         | individuality           | individual                | organization     | organiz                 | goal                | goal                  |  |
|                 |                      |                         |                           |                  | -                       |                     | market share; market; |  |
| experimentation | experiment           | informality             | informal                  | policy           | policies, policy        | market share        | shareholder; share    |  |
| flexibility     | flexib               | involvement             | involve                   | predictability   | predict                 | penetration         | penetrat              |  |
| imagination     | imagin               | loyalty                 | loyal                     | procedure        | procedur                | performance         | perform               |  |
| innovation      | innovat              | mentor                  | mentor                    | reliability      | reliab                  | productivity        | productiv             |  |
| new             | new                  | morale                  | morale                    | rule             | rule                    | profit              | profit                |  |
|                 |                      |                         |                           |                  | rule enforcement, rule- |                     |                       |  |
|                 |                      |                         |                           |                  | enforcement;            |                     |                       |  |
| opportunity     | opportunit           | participation           | participa                 | rule enforcement | enforcement             | results-orientation | result                |  |
|                 |                      |                         | self manage; self manage; |                  | smooth flowing;         |                     |                       |  |
| pioneering      | pioneer              | self management         | self COOCCUR manag        | smooth flowing   | smooth-flowing          | return              | return ; revenus      |  |
|                 |                      |                         |                           |                  | smooth running,         |                     |                       |  |
|                 |                      |                         |                           |                  | smooth-running;         |                     |                       |  |
| rapid           | rapid                | semiautonomous          | semiautonomous; autonom   | smooth-running   | running                 | supplier            | supplier              |  |
|                 |                      |                         | team; team COOCCUR        |                  |                         |                     |                       |  |
| research        | research             | teamwork                | work; team-work           | stability        | stability; stable       | target              | target                |  |
|                 | risk taking, ventur; |                         | work environment;         |                  |                         |                     |                       |  |
| risk taking     | risk                 | work environment        | workspace; work place     | standardization  | standard                |                     |                       |  |
| specialization  | specializ            |                         |                           | structure        | structur                |                     |                       |  |
| temporary       | temporary            |                         |                           | uniformity       | uniform                 |                     |                       |  |
| uncertainty     | uncertain            |                         |                           |                  |                         |                     |                       |  |
| vision          | vision               |                         |                           |                  |                         |                     |                       |  |

The researchers conducted a similar process to our Sustainable Business practices codes. Their searched through reports and other documents for words and phrases associated with the four organizational culture types. Through rounds of discussion they reduced the list to the above codes, and achieved an 80% inter-rater reliability (Dueholm Müller & Axel Nielsen, 2013).

# See TABLE 4.5 ORGANIZATIONAL CULTURE CODES

### 4.7. Content Analysis

Once the codes were finalized, we then used the Crawdad word lists to search for our practice codes. The search returned the influence of the word use in each report. The sum of influences was taken for multiple occurrences of the word in the same reporting year, per practice theme. Once these words by year/company were compiled, we then summed up all the words within a particular practice theme. Next, we averaged over the years so that we had one influence score per company per practice theme.

The result was 180 companies with influence scores over the 16 practice themes. We then included the number of reports obtained per company, and then filtered out any organization with less than 3 reports. The effect of the differences in reporting frequency was diminished when averaging, but having 2 reports verses another business with 7 reports may have significantly affected our results. We also included the number of reports as a control variable in the analysis, to ensure that there is no relationship between reporting frequency and influence scores. 159 companies were left after this filter was applied.

### 4.7.1 Financial performance

The dependent variable, financial performance, is acquired from COMPUSTAT and CSRP databases. We use the indicators of Return on Equity (ROE) and Return on Assets (ROA) to determine financial performance.

ROA is a widely used financial indicator of profitability. It demonstrates how profitable a company is relative to its total assets, and gives some indication how efficiently management id using its assets to generate earnings. The formula for ROA is Net Income / Total Assets.

ROE is also a widely used financial indicator of profitability. It indicates how much profit a company has generated with its shareholder's investments. The formula for ROE is Net Income / Total Shareholder's Equity.

The indicators ROA and ROE are usually looked at together to give a better indication of a company's profitability. There is no recommended ROA or ROE for companies; usually an organization's indicators are compared to other companies within its industry.

### 4.8 Statistical Analysis

We used Ward's method of hierarchical cluster analysis (Ward, 1963) to analyze the practice data collected. Both the Euclidean distance and Pearson correlation were used to identify clusters within the data. "Cluster analysis is a multivariate analysis technique aimed at organizing information by categorizing objects on the basis of some measure of similarity to form relatively homogeneous groups, or clusters" (Aldenderfer & Blashfield, 1984 as cited in ; Toh & Morgeson, 2008 p.867). Clustering is a relatively efficient method of classifying large amounts of information and compared to other methods, it produces results that are more interpretable (Toh & Morgeson, 2008). Cluster analysis has been used in studies categorizing organizations by the practices they adopt (Toh & Morgeson, 2008).

For the second phase of the study, we performed cluster analysis similar to the practices, on our culture data. The culture data was organized in the same way as the practice data – with one influence value per organization for the 4 culture categories. One difference was that we normalized the culture data, by using the percentage of total influence, for each culture category. We did this because there were differences in the types of report, the number of pages of each report, and the original language of the report. By normalizing the influence scores, we gave each organization an equal footing on which they could be compared. We used hierarchical clustering methods to first visually examine the dendrogram for the ideal clustering solutions. We then used K-means clustering techniques after selecting the optimal cluster solution. We removed 2 outliers that severely skewed the clustering.

In the final part of our analysis, we used ANOVA to identify practice clusters which were most successful, using the financial indicators of ROA and ROE. Financial data for only 59 or the organizations were available. The companies with financial data were representative of the larger sample, and were scattered across the 8 practice clusters.

### 4.9 Control Variables

We chose to control the size, industry and country, because each of them influences organizational culture and SB practices adopted. The size of a business can have some effect on the culture of the organization; this is particularly true for the dimension of flexibility; larger, multi-national businesses might be less flexible due to their size. Size may also influence the SB practices a business adopts, and larger revenue streams can lead to more investment in sustainability strategies. The industry within which the business operates is also a major influence on the SB practices it adopts. Certain industries are subjected to more environmental regulations than others, and also to greater scrutiny from customers (for example the oil industry). The country of operation also has an influence on the organizational culture of the business and the SB practices it adopts. Different countries will have more or fewer environmental and social regulations and customers will also have varying sustainability needs. For example, Europe has tighter regulations on food additives than the US does.

#### 5. RESULTS

#### 5.1. Introduction

Businesses are in a place of incredible power when regarded for their ability to change and/or influence production, material use and even that of consumption patterns. However, their attempts at adopting and implementing Sustainable Business (SB) practices have been said to be nothing more that superficial pursuits meant to reap competitive advantages from behaving responsibly. This behavior may be partially due to the lack of guidance or understanding of what a sustainable organization should look like. This study is meant to extend the business and sustainability research by presenting the current sustainability strategies through the SB practices adopted. Contingency theory is utilized to explore whether particular organizational cultures are related to these sustainability strategies; and whether this relationship has implications on financial performance.

A review of the literature found a hierarchical clustering of organizations and SB practices from a compliance level to a sustainable level. There was also some agreement that organizational context does influence the practices that an organization adopts, and how successful they are in implementing such a practice. Successfully implementing a SB practice was also found to be positively associated with financial performance.

Over 1000 Corporate Social Responsibility (CSR) reports were retrieved from the Global Reporting Index (GRI) database, for approximately 200 companies, situated globally. Content analysis was used to extract information on two of the three variables – SB practices and organizational culture. The financial databases of COMPUSTAT and CRSP were used to find financial information.

It is important to keep in mind that the results of this study presents what business' *talk* about with regards to sustainability, rather than what they actually *do*.

This chapter provides a summary of the findings. I begin by reiterating the research questions and then review the tests that were performed and the results of those. In the discussion section, I consider those results and the implications it may have for this research.

Following are the research questions of this study:

- 1. What clusters or bundles of SB practices are currently used by businesses?
- 2. Which sustainable business(SB) practice bundles are associated with certain organizational cultural profiles?
- 3. If organizational culture and sustainable business practices are aligned, will this result in higher financial performance?

I will now review the tests performed to answer the above research questions.

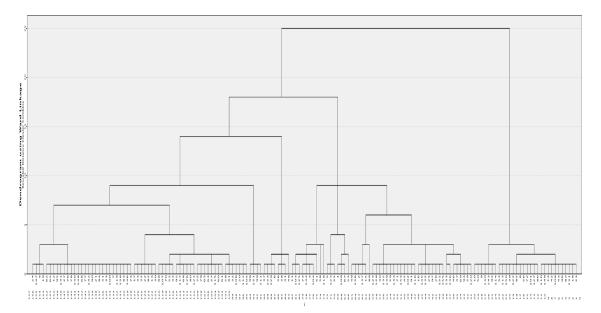
### 5.2. RQ1. What clusters or bundles of SB practices are currently used by businesses?

Hypothesis 1a: Organizations will belong to a cluster within which the SB practices adopted are similar to other companies inside the cluster versus outside the cluster.

18 categories of SB practice codes (178 codes) were developed to analyze the CSR text. Using center resonance analysis, details on the codes used, their influence and frequencies were extracted. To understand the what sets of clusters were adopted by the sample organizations,

I used Ward's method of hierarchical cluster analysis. Both the Euclidean distance and Pearson correlation were used to identify clusters within the data. By viewing the resulting dendrograms from the cluster analysis (see Fig 5.1), it was noted that there were a range of possible clusters, with the optimal cluster lying somewhere in the 5-cluster to 12-cluster solutions. I examined the cluster membership numbers of each of these groups, and noticed several smaller clusters emerging after the 9-cluster solution. It was also noticed that between the 7<sup>th</sup> and 8<sup>th</sup> cluster there was a change in the configuration of the cluster membership, which did not change again after the 8-cluster solution. Therefore, I decided to use the 8-cluster solution (see Table 5.1).

FIGURE 5.1 CLUSTERING OF PRACTICES DENDROGRAM



|                    |    | Number of companies by cluster |   |    |    |    |    |   |   |    |    |    |
|--------------------|----|--------------------------------|---|----|----|----|----|---|---|----|----|----|
|                    | 1  | 2                              | 3 | 4  | 5  | 6  | 7  | 8 | 9 | 10 | 11 | 12 |
| Cluster solutions: |    |                                |   |    |    |    |    |   |   |    |    |    |
| 5                  | 67 | 43                             | 8 | 31 | 10 | 0  | 0  | 0 | 0 | 0  | 0  | 0  |
| 6                  | 67 | 36                             | 8 | 31 | 7  | 10 | 0  | 0 | 0 | 0  | 0  | 0  |
| 7                  | 63 | 36                             | 8 | 31 | 7  | 10 | 4  | 0 | 0 | 0  | 0  | 0  |
| 8                  | 29 | 36                             | 8 | 34 | 31 | 7  | 10 | 4 | 0 | 0  | 0  | 0  |
| 9                  | 29 | 30                             | 8 | 34 | 31 | 7  | 10 | 6 | 4 | 0  | 0  | 0  |
| 10                 | 29 | 30                             | 8 | 34 | 31 | 4  | 10 | 6 | 4 | 3  | 0  | 0  |
| 11                 | 29 | 30                             | 8 | 27 | 31 | 4  | 10 | 7 | 6 | 4  | 3  | 0  |
| 12                 | 29 | 30                             | 8 | 27 | 31 | 4  | 9  | 1 | 7 | 6  | 4  | 3  |

#### TABLE 5.1 COMPARING CLUSTER SOLUTIONS

To determine whether there was a significant enough difference between the clusters, I performed independent t-tests on each pair of clusters (see appendix D: Table 5.1). The result helped to identify clusters which were particularly strong or weak (relatively) in certain practice themes. I then included the control variables of sector, region, organization type, size, type of report, and number of reports (see appendix E: TABLE 5.4). I used tables, calculating the chi squared value of the presence/absence of a control in a particular practice cluster (see appendix F: TABLE 5.5). The result allowed me to further distinguish the practice clusters, and provide greater description in order to name them.

Using this output, it was then possible to name the resulting clusters. The description included the SB practices that were scored low/high; any significant region, sector or other control variable which was influential or significant to the results. Following is the description of the resulting clusters. Each of the 8 practice clusters were named using previously researched organizational typologies. These will be discussed in the discussion section.

### FIGURE 5.2 PRACTICE CLUSTER DESCRIPTIONS

### Cluster 1 - Compliant

Description: High in none. Lowest in most practices. Average practices: Ethics, Product&

Process, Developing World & External/Customer Oriented.

Primary sectors: Mining, Automotive, Aviation

### **Cluster 2 - Preventative**

Description: High in Product & Process. Low in Supply chain; Finance & Risk; Health &

Safety. Average in most practices.

Primary sectors: Automotive, Chemicals, Equipment, Paper

# Cluster 3 - Receptive

Description: High in Energy/Waste/Materials & Monitoring & Reporting. Low in Health

& Safety. Average in most practices.

# Cluster 4 - Responsive

Description: High in Internal Business Strategies & Health & Safety. Average in most. Low

in none

Primary region: Latin America & the Caribbean

# Cluster 5 - Beginner

Description: High in Developing world, and very high in Finance & Risk &H&S. Low in most other practices. Average in Product & Process, Internal Business Strategies, Ethics

and External Orientation

Report type: Mostly Annual/Integrated reports submitted. High Annual reports may be

reason for high Finance & Risk

Primary sectors: Food & Beverage, Metals.

Primary region: Africa - explains high in Developing World.

# Cluster 6 - Proactive

Description: High in Internal Business Strategies & Monitoring & Reporting. Average in

most. Low in none

Primary sectors: Mining, Healthcare. Primary region: N America

# Cluster 7 - Integrative

Description: High in Product & Process, Internal Business Strategy, Monitoring &

Reporting & Health & Safety. Average in most. Low in none.

Org type: Mostly made up of Multi-National Enterprises.

Primary sectors: Chemicals, Food & Beverage

# Cluster 8 – Adaptive

Description: High in Supply Chain, Developing world, & Monitoring & Reporting. Low in Research & Development & Health & Safety. Average in most. Primary region: Asia

From the t-test results (see appendix D: TABLE 5.2) significant differences were found between the clusters, and also found that the clusters were hierarchical in nature – with the lowest level scoring the least on average in SB practices. Therefore, Hypothesis 1a was found to be valid.

The resulting eight clusters are described below:

**Practice Cluster 1 'Compliant'**: This cluster scored the lowest in many SB practices, and was average in Ethics, Product& Process, Developing World & External/Customer Orientation. The primary sectors were found to be Mining, Automotive and Aviation. It appears that the primary sectors of this cluster are predominantly found in developing countries, and this may explain the average score in Developing World practices. The Product & Process SB category is concerned with the design of product and process to reduce waste, increase efficiency and enhance end of life and use phases. The Ethics category focuses on elements of human rights treatment of minorities and vulnerable populations.

The organizations in this cluster seem to be speaking mostly about developing their sustainability strategy through improving efficiencies to reduce costs, even though minimally. They also wrote on certain compliance-based practices. Because of their locations, they may

need to remind their customers and stakeholders of their responsible actions with regards to the ethical treatment of employees and the wider public, particularly those in the developing world.

Researchers have described such an organization as 'Compliant' (Dias-Sardinha & Reijnders, 2001) and 'Reactive' (Sharma, S. & Vredenburg, H., 1998) among others. These organizations focus on compliance and general codes of conduct and have started to realize the cost-effectiveness of certain sustainability practices, but have implemented very few successful SB practices.

I chose to call this cluster of organizations 'Compliant' because they have focused on mentioning only the bare minimum needed to meet regulations and expectations, and also talk about a few practices that can cut internal costs.

**Practice Cluster 2 'Preventative'**: This group of organizations perform better than other clusters in the category of Product & Process SB practices. They are average in most other practices, but score low in the categories of Supply Chain, Finance & Risk and Health & Safety. As with cluster 1, this organization emphasizes product and process efficiency and minimal wastes in its reports. On the flip side, these organizations do not talk much about raw materials and sourcing issues, growth and investments or the prevention of accidents. These organizations are mostly found in the Automotive, Chemicals, Equipment and Paper sectors.

This cluster of organizations performs really well when focusing on their Product and process, but fail to showcase very important sustainability elements, such as supply-chain management and sustainable sources. It was rather surprising to see the result of Health & Safety and Finance and Risk, but this may be an outcome of the type of report. In a CSR document, a company may not mention much of their internal Health & Safety protocol, or mention information that is included in their annual report.

The Business and Sustainability literature refers to businesses who take some small action on sustainability issues, mainly through resource efficiencies and waste minimization as 'Defensive' (Barley & Kunda, 1992; Carroll, A., 1979; Henriques & Sadorsky, 1999; Russell, S. V. & McIntosh, M., 2011); 'Pollution Prevention' (Dias-Sardinha & Reijnders, 2001; Hart, Stuart L., 1995) and 'Firefighter' (Hunt & Auster, 1990).

I call this cluster Preventative, based on their focus on preventative measures of reducing resource use and minimizing wastes.

**Practice Cluster 3 'Receptive'**: This third cluster of organizations performs higher than other clusters in the Energy/Waste/Materials (EWM) SB practice category as well as in Monitoring and Reporting. They perform poorly in Health & Safety relative to other clusters. The EWM category is concerned with reducing consumption of Energy/Water/Materials within the operational and manufacturing segments of the organization. The Monitoring/Reporting category focuses on Public reporting and continuous monitoring of indicators. This set of companies talks about incorporating sustainability practices throughout their operations, with regards to resource efficiencies and waste minimization. They also speak a lot about measuring and reporting their sustainability goals. The low score on Health and Safety may again be a result of the nature of the reports.

This set of organizations has been referred to as 'Accommodative' (Carroll, A., 1979; Henriques & Sadorsky, 1999; Russell, S. V. & McIntosh, M., 2011), 'Efficiency Experts'. They focus on eco-efficiency of production processes through more effective use of process inputs, natural resources and energy.

I call this cluster 'Receptive' because of their apparent emphasis on monitoring, and tracking, as well as being transparent. These qualities suggest an environment of learning and improvement, hence the name receptive.

**Practice Cluster 4 'Responsive'**: This cluster of organizations performs highly on Internal Business Strategies for sustainability. They perform on par with the majority of the organizations in the sample, for the other practice categories. This makes them the most 'balanced' set of organizations. This cluster is found mostly in the Latin American and Caribbean region. Internal business strategies signal the involvement of leadership in implementing sustainability strategies. Internal strategies start to promote and develop culture for sustainability.

The literature has referred to this kind of organization as Managerial (Zadek, 2004); Pragmatist (Hunt & Auster, 1990); Commercial & environmental excellence (Roome, 1992a); Strategic (Zadek, 2004); Strategic proactivity (Dunphy, Griffiths, & Benn, 2007).

I named this cluster 'Responsive' since it is focused on strategic, long-term improvements that can really start to effectively implement sustainability strategies. **Practice Cluster 5 'Beginner'**: This fifth cluster of organizations scores highly in the SB practice categories of Developing World, Finance and Risk, and Health and Safety. They score low on most of the other practices, with the exception of Product & Process, Internal Business Strategies, Ethics and External Orientation, where they have an average score. Most of the reports in this cluster were annual or integrated reports, and this may explain the high score in Finance and Risk. The primary sectors were Food and Beverage and Metals, which explains the high Health and Safety score; and the primary region is Africa – which explains the high score in Developing world practices.

With the high scores explained, these companies have regarded some sustainability strategies as important, including the involvement of leadership in strategy development. In addition to certain resource efficiencies and waste minimization, the cluster focuses on some compliance based practices including ethical codes, and their public or outwardly facing strategies. The very average performance in these compliance and efficiency scores suggest a system that is just starting to look beyond compliance based strategies.

Research has considered these to be 'Compliance plus & quality assurance' (Roome,1992); 'Concerned citizen' (Hunt & Auster, 1990). I call this cluster 'Beginner' because they are moving up from the compliance phase.

**Practice Cluster 6 'Proactive'** – This cluster performs highly in Internal Business Strategies and Monitoring and Reporting. All other SB practice categories are average, with none being low. The Primary sectors are Mining and Healthcare. The primary region is North America. Like cluster 4 (Responsive), this cluster of organizations has begun to implement long-lasting and strategic changes towards sustainability, as noticed by their performance in Internal Business Strategies. They are also strong in monitoring, tracking and reporting their progress.

Researchers have termed this cluster of organizations to be 'Proactive' (Carroll, A., 1979; Henriques & Sadorsky, 1999; Russell, S. V. & McIntosh, M., 2011) describing them as having a consistent pattern across a range of sustainability issues. I use the term 'Proactive' to name this group of organizations.

**Practice Cluster 7 'Integrative'**: The seventh cluster performs highly on Internal Business strategy and Monitoring and reporting, similarly to cluster 6 (Proactive). However, this cluster also performs highly in Product and Process as well as Health and Safety. It performs on par with the other clusters in all other SB practice categories. This cluster is made up of mostly Multi-National Enterprises (MNE's), and the primary sectors are Chemicals and Food and Beverages. The primary sectors provide some explanation for the high Health and Safety performance.

The high Internal Business strategies and Monitoring and reporting signal that the business has moved towards an organizational adoption of a sustainability strategy that is being monitored and reported. This cluster of organizations has also focused on improving efficiencies and reducing wastes in their products and manufacturing processes. There is a sense that this cluster of organizations is focused on improving internal strategies whilst still maintaining a good enough performance on external, environmental and societal strategies.

The literature has described this cluster as being the Proactivist (Hunt & Auster, 1990); Leading edge (Roome, 1992a); Leading edge (Roome, 1992a). I call this cluster Integrative, as they are successfully managing to internally drive a culture change for sustainability, that has apparent effects on the other non-internal sustainability strategies.

**Practice Cluster 8 'Adaptive'**: This final cluster performs highly on Supply Chain, Developing World and Monitoring and Reporting SB practice categories. It performs lower than other clusters in the Research and Development and Health and Safety categories. The other categories have average performance. The primary region this cluster is found in is Asia. In fact, all of the companies within this cluster are located in Asia. The primary location may explain the high performance in Developing world practices.

This cluster is the highest performing in Supply chain practices. Supply chain practices are concerned with Raw materials, suppliers, and sourcing issues. These companies are all in Asia and are probably part of complex supply chains hence their need to ensure their commitment to sustainable supply chains. This may also explain the high performance in Monitoring and Reporting, since sustainable supply chains regard transparency highly. Low performance in Research and Development might be signaling that most of the design and research comes from North America and Europe, with mostly the manufacturing elements being centered in Asia. The low Health and Safety score may again be due to the type of report.

This cluster demonstrates some ability to be flexible and adapt to the demands of the complex supply chains that they may be part of. Even without a high focus on Research, all the other practices are scored 'well-enough' and show that there must be continuous improvement and adaptation. The environmental/social regulations in Asia are also much lower than those of the U.S. and E.U., and for these companies to perform on par and above the other clusters, really highlight their ability to go above the minimum required standards. The literature refers

to this cluster of organizations as 'Strategic' (Zadek, 2004); Strategic proactivity (Dunphy et al., 2007); and Product Stewardship (Hart, Stuart L., 1995) I call this cluster 'Adaptive' because of its ability to transform based on market demands.

Hypothesis 1a stated that: Organizations will belong to a cluster within which the SB practices adopted are similar to other companies inside the cluster versus outside the cluster. The above resulting clusters all displayed significant differences from each other (see appendix D, table 5.2) and demonstrated a hierarchical clustering of the sample organizations, based on their adopted SB practices. This is somewhat similar to the theoretical ordering found in the business and sustainability literature, with a movement from compliance-based strategies to more strategic, diverse sustainability strategies. One thing to note is that this sample did not provide the 'Sustainable' (Dias-Sardinha & Reijnders, 2001; Russell, S. V. & McIntosh, M., 2011) or 'Visionary' (Gallagher, nd) cluster of organizations. Such an organization would have demonstrated a higher than average performance in environmental, social, internal and external strategies – with sustainability principles embedded across the organization (Carroll, A., 1979; Henriques & Sadorsky, 1999; Russell, S. V. & McIntosh, M., 2011). Very few organizations in the world may exhibit these properties, and may need be to identified through in depth case studies.

# 5.3. RQ2 - Which sustainable business(SB) practice bundles are associated with certain organizational cultural profiles?

Hypothesis 2a. Organizations with relatively high clan profiles will have high a higher than average adoption of Employee related SB practices

Hypothesis 2b. Organizations with relatively high clan profiles will have high a higher than average adoption of Ethical SB practices

Hypothesis 3a: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Externally oriented SB practices

Hypothesis 3b: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of research and innovation SB practices

Hypothesis 3c: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Supply chain management SB practices

Hypothesis 4a: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Compliance based SB practices

Hypothesis 4b: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Preventative SB practices, such as eco-efficiency strategies or waste prevention/reduction.

Hypothesis 4c: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Financial & Risk related SB practices

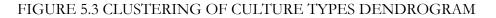
Hypothesis 4d: Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Monitoring and reporting related SB practices

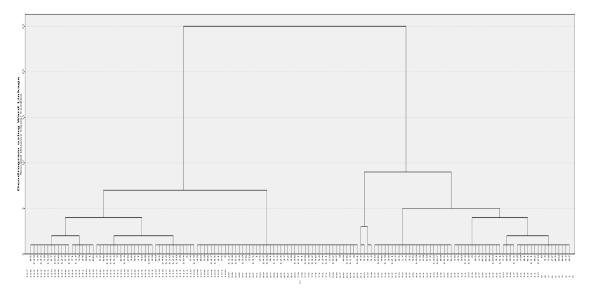
Hypothesis 5a: Organizations with relatively high market profiles will have high a higher than average adoption of Product & Process & Resource and operational efficiency practices.

Hypothesis 5b: Organizations with relatively high market profiles will have high a higher than average

#### 5.3.1 Organizational Culture

To answer this question first required the understanding of the cultural profiles that exist within the sample. As mentioned previously, I used the Competing Values Framework (CVF) to distinguish the cultural profiles. I used previously published codes to conduct the text analysis for this portion of the research (Dueholm Müller & Axel Nielsen, 2013). The CSR reports were analyzed for the 250 culture codes, across the 4 culture types. I performed cluster analysis similar to the process with the SB practices, on the culture data. The culture data was organized in the same way as the practice data - with one influence value per organization for the 4 culture categories. One difference was that the culture data was normalized using the percentage of total influence, for each culture category. This was done because there were differences in the types of report, the number of pages of each report, and the original language of the report. By normalizing the influence scores, each organization was given an equal footing on which they could be compared. I used hierarchical clustering methods to first visually examine the dendrogram for the ideal clustering solutions. it was noted that there were a range of possible clusters, with the optimal cluster lying somewhere in the 4-cluster to 7cluster solutions. K-means clustering techniques were then used for 4, 5, 6, & 7 cluster solutions, and after examining the cluster membership profiles, it was concluded that the 5cluster solution was optimal. 2 outliers were removed that severely skewed the clustering.





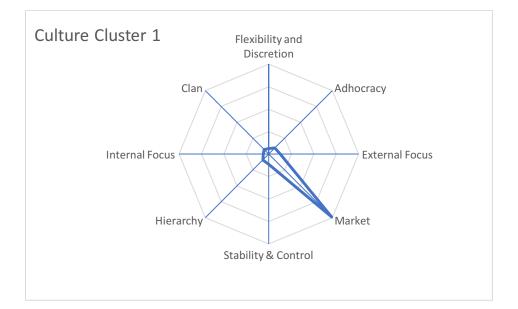
A series of independent T-tests were performed to determine if there was a significant difference between the 5 culture clusters (see appendix G: TABLE 5.6). This was used to help determine how the clusters differentiated from each other, using the CVF culture types.

The resulting culture clusters are shown in table 5.7.

# TABLE 5.7 CULTURE CLUSTER RESULTS

|     | П                                     | ESTS                                      | ANOVA               | Descriptions               |
|-----|---------------------------------------|---|---------------------|----------------------------|
|     | Within Culture                        | Within cluster                            |                     |                            |
| CU1 | Mkt                                   | Mkt                                       | Highest in Mkt      | Market                     |
|     | Internal (Hier &                      |   |                     | Stability with some        |
|     |                                       | Stability (Mkt & Hier)                    | Highest in Hierachy | flexibility, less External |
| CU2 | Clan)                                 |   |                     | than Internal              |
|     | External (Adhoc &                     | External (Mkt &                           | Avg                 | Externally oriented        |
| CU3 | Mkt)                                  | adhoc)                                    |                     |                            |
| CU4 | Internal with some<br>external (Clan, | External/Stability<br>with Internal (Mkt, | Highest in Clan     | Most balanced              |
|     | Internal with some                    | External with Internal                    |                     | Flexible with some         |
|     | external                              |   | Highest in Adhoc    | Stability, less External   |
| CU5 | (Hier/Adhoc, Clan)                    | (Adhoc/Hier)                              |                     | than internal              |

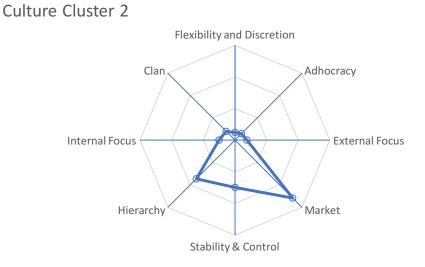
**Culture cluster 1**: This cluster demonstrated very high 'Market' affiliation. It was significantly higher in the market type amongst the 5 clusters.



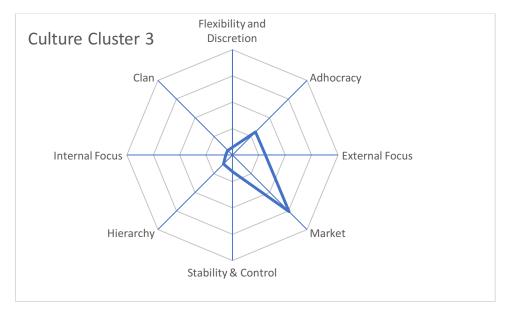
### FIGURE 5.4 MARKET CLUSTER PROFILE

**Culture cluster 2**: Amongst the 5 clusters, this cluster was significantly higher along the internal dimension – Hierarchy and Clan. Within this cluster, t-tests showed the stability dimension was significant – Market and Hierarchy. The ANOVA analyses showed this cluster differentiating from the others on the hierarchy type. Based on these analyses, this cluster was considered to be the 'Stable' cluster.

#### FIGURE 5.5 STABLE CLUSTER PROFILE

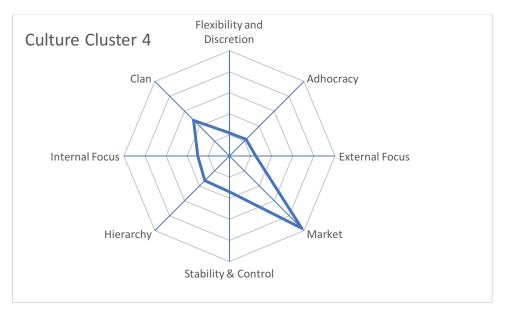


**Culture cluster 3**: Amongst the 5 clusters, this cluster was significantly higher along the external dimension – Adhocracy and Market. This was the same result within the cluster. The ANOVA analysis found this cluster was not significantly higher than the other clusters is any one culture type, but it did score highly on the Adhocracy and Markets cultures. Based on these analyses, this cluster is referred to as the 'Externally oriented' cluster.



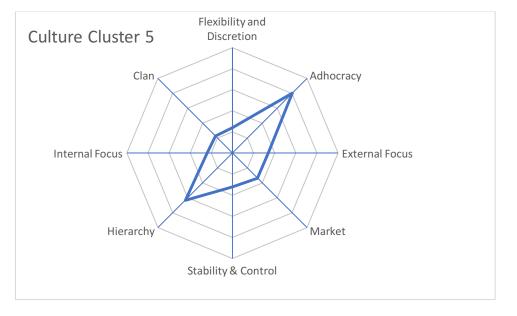
#### FIGURE 5.6 EXTERNALLY ORIENTED CLUSTER PROFILE

**Culture Cluster 4**: This fourth cluster scored significantly high on Clan, Adhocracy and Hierarchy culture types. Within the cluster, the most significant cultures were Clan and Market. The ANOVA showed the cluster distinguishing with other clusters on the Clan culture type. Because this cluster somehow distinguishes itself it every culture type, I refer to this cluster as the 'Balanced' cluster.



#### FIGURE 5.7 BALANCED CLUSTER PROFILE

**Culture Cluster 5**: The final cluster showed significantly high values for Hierarchy, Adhocracy and Clan types as compared to the other clusters. Within the cluster, the Adhocracy and Hierarchy culture types were most significant. Using ANOVA, the Adhocracy culture type was most significant. Based on these analyses, I refer to this cluster as 'Flexible with some Stability'.



#### FIGURE 5.8 FLEXIBLE WITH SOME STABILITY CLUSTER PROFILE

#### 5.3.2 Culture and Practice Clusters

The various culture profiles were then tested alongside the SB practice clusters, to determine whether there were any associations between them. A crosstabs comparison was done using chi squared values to recognize any culture clusters that were dominant in the practice clusters. The pairing results of the analyses are shown in table 5.8.

|                   |      |                            |       | Cluster No | mber of Case |      |       | Total |       |      |      |      |       |
|-------------------|------|----------------------------|-------|------------|--------------|------|-------|-------|-------|------|------|------|-------|
|                   |      |                            | 1     | chi        | 2            | -    | 3     | rutai | 4     |      | 5    |      |       |
| Practice_Clusters | 1.00 | Count                      | 10.00 | 0.29       | 5.00         | 0.40 | 5.00  | 0.12  | 8.00  | 0.40 | 1.00 | 0.01 | 29    |
|                   |      | Expected Count             | 11.86 |            | 3.77         |      | 5.84  |       | 6.40  |      | 1.13 |      | 29.0  |
|                   |      | % within Practice_Clusters | 34%   |            | 17%          |      | 17%   |       | 28%   |      | 3%   |      | 100%  |
|                   | 2.00 | Count                      | 20.00 | 2.25       | 8.00         | 2.63 | 3.00  | 2.32  | 3.00  | 2.89 | 1.00 | 0.10 | 35    |
|                   |      | Expected Count             | 14.32 |            | 4.55         |      | 7.05  |       | 7.73  |      | 1.36 |      | 35.0  |
|                   |      | % within Practice_Clusters | 57%   |            | 23%          |      | 9%    |       | 9%    |      | 3%   |      | 100%  |
|                   | 3.00 | Count                      | 5.00  | 0.91       | 1.00         | 0.00 | 0.00  | 1.61  | 2.00  | 0.03 | 0.00 | 0.31 | 8     |
|                   |      | Expected Count             | 3.27  |            | 1.04         |      | 1.61  |       | 1.77  |      | 0.31 |      | 8.0   |
|                   |      | % within Practice_Clusters | 63%   |            | 13%          |      | 0%    |       | 25%   |      | 0%   |      | 100%  |
|                   | 4.00 | Count                      | 8.00  | 2.24       | 3.00         | 0.39 | 7.00  | 0.02  | 14.00 | 6.19 | 1.00 | 0.06 | 33    |
|                   |      | Expected Count             | 13.50 |            | 4.29         |      | 6.64  |       | 7.29  |      | 1.29 |      | 33.0  |
|                   |      | % within Practice_Clusters | 24%   |            | 9%           |      | 21%   |       | 42%   |      | 3%   |      | 100%  |
|                   | 5.00 | Count                      | 12.00 | 0.00       | 0.00         | 3.77 | 14.00 | 11.41 | 2.00  | 3.03 | 1.00 | 0.01 | 29    |
|                   |      | Expected Count             | 11.86 |            | 3.77         |      | 5.84  |       | 6.40  |      | 1.13 |      | 29.0  |
|                   |      | % within Practice_Clusters | 41%   |            | 0%           |      | 48%   |       | 7%    |      | 3%   |      | 100%  |
|                   | 6.00 | Count                      | 2.00  | 0.08       | 1.00         | 0.06 | 0.00  | 1.21  | 2.00  | 0.34 | 1.00 | 2.51 | e     |
|                   |      | Expected Count             | 2.45  |            | 0.78         |      | 1.21  |       | 1.32  |      | 0.23 |      | 6.0   |
|                   |      | % within Practice_Clusters | 33%   |            | 17%          |      | 0%    |       | 33%   |      | 17%  |      | 100%  |
|                   | 7.00 | Count                      | 5.00  | 0.20       | 1.00         | 0.07 | 2.00  | 0.00  | 2.00  | 0.02 | 0.00 | 0.39 | 10    |
|                   |      | Expected Count             | 4.09  |            | 1.30         |      | 2.01  |       | 2.21  |      | 0.39 |      | 10.0  |
|                   |      | % within Practice_Clusters | 50%   |            | 10%          |      | 20%   |       | 20%   |      | 0%   |      | 100%  |
|                   | 8.00 | Count                      | 1.00  | 0.25       | 1.00         | 0.44 | 0.00  | 0.81  | 1.00  | 0.02 | 1.00 | 4.57 | 4     |
|                   |      | Expected Count             | 1.64  |            | 0.52         |      | 0.81  |       | 0.88  |      | 0.16 |      | 4.0   |
|                   |      | % within Practice_Clusters | 25%   |            | 25%          |      | 0%    |       | 25%   |      | 25%  |      | 100%  |
| Total             |      | Count                      | 63.00 |            | 20.00        |      | 31.00 |       | 34.00 |      | 6.00 |      | 154   |
|                   |      | Expected Count             | 63.00 |            | 20.00        |      | 31.00 |       | 34.00 |      | 6.00 |      | 154.0 |
|                   |      | % within Practice_Clusters | 41%   |            | 13%          |      | 20%   |       | 22%   |      | 4%   |      | 100%  |

### TABLE 5.8 CROSSTABS – PRACTICE & CULTURE CLUSTERS

Some Practice and Culture clusters appear to be significantly related, with some connections stronger than others. SB Practice Clusters 5 & 6 had the weakest relationships to the corresponding Culture clusters.

| SB Practice Cluster | Culture Cluster                   |  |  |
|---------------------|-----------------------------------|--|--|
| PC1: Minimalist     | none                              |  |  |
| PC2: Preventative   | CU1: Market                       |  |  |
| PC2: Preventative   | CU2: Stable                       |  |  |
| PC3: Receptive      | none                              |  |  |
| PC4: Responsive     | CU1: Market                       |  |  |
| PC4: Responsive     | CC4: Balanced                     |  |  |
| PC5: Beginner       | CU3: Externally oriented          |  |  |
| PC6: Proactive      | CU5: Flexible with some Stability |  |  |
| PC7: Integrative    | none                              |  |  |
| PC8: Adaptive       | CU5: Flexible with some Stability |  |  |

TABLE 5.9 SB PRACTICES & CULTURE CLUSTER ASSOCIATIONS

First off, there are some SB practice clusters that were not paired off. These were the Compliant, the Receptive, and the Integrative. The Compliant cluster is one of the lower performing clusters, doing the bare minimum to be compliant and to cut costs. The Receptive falls somewhere in the middle, focusing on internal eco-efficiencies and monitoring and reporting. The Integrative is one of the highest performing clusters, with a strong Internal business strategy and several other all-rounded high performing practices. These clusters all have similar performing clusters (low, mid and high), and this may be the reason why they were not paired off with any culture clusters.

**Preventative with Market and Stability**: To recall, the Preventative cluster performed well in Product and Process sustainability strategies, but poorly in the Supply chain, Finance & Risk and Health & Safety. As was mentioned previously, the low scores in Finance & Risk and Health & Safety may just be a result of the nature of the reports. CSR reports generally do not contain much financial data, and Health and Safety might be more of a 'personal' internal issue, rather than a topic mentioned in the CSR. Bureaucratic cultures value efficiency, process control, and goal achievement and this is exactly what this cluster of organizations performs well on. The Preventative cluster is found mostly in the Automotive, Chemicals, Equipment and Paper sectors. These are all fairly large, highly automated, precision-based industries, and it makes sense that we would see more Stable or Bureaucratic cultures in this cluster. The Market culture is expected to be dominant in most cultures, just because the CSR report is by its nature, an externally focused, market based report. Therefore, one would expect a lot of the language would demonstrate a market culture.

**Responsive with Market and Balanced**: The Responsive cluster is the 'balanced' cluster and also does well on Internal Business Strategies. They have an overall good sustainability strategy that focuses on many aspects, and perform well-enough on all. It makes perfect sense that this set of organizations, also have the most 'balanced' culture as well. They seem to understand the importance of elements of culture, as well as sustainability strategies, and move to adopt elements of all. As mentioned previously, the market culture is expected to show highly for all organizations in the sample, because of the CSR report. However, the Responsive cluster does seem to allow for learning, and obtaining feedback from customers and other stakeholders may be an important part of their strategy – which is a characteristic of a market culture.

**Beginner with Externally Oriented:** The Beginner cluster performs well on Developing World, Finance and Risk, and Health and Safety SB practices, and some of these could be explained by external factor such as the type of report, and the sector. Within the cluster the next high set of practices were Product & Process, Internal Business Strategies, Ethics and External Orientation. The externally oriented dimension values innovation, profitability and customer focus. These values are all predominant in the SB practices focused on in the Beginner cluster. The Product & Process and Internal Business Strategies are both internally focused innovation based strategies. These are directed at finding ways to reduce material and energy use, while at the same time reducing wastes. This is also tied with the value of profitability for this culture type. The concentration on Finance and Risk may be due to the report type but it can also be based on this culture type's focus on profitability and market share. The Beginner cluster also focuses on customers and external stakeholders which is also a value of Externally Oriented cultures.

**Proactive with Flexible with some stability**: This was one of the weaker pairs. The Proactive cluster implements long-lasting and strategic changes towards sustainability, and also very effectively monitors, tracks and reports their progress. They also perform well in all other SB practice categories. Commitment, people development, and innovation are valued within the Flexibility dimension, and this seems inherent in the Proactive cluster, as they adopt and perform well in all SB practices. To perform well at such a diverse set of practices implies some level of innovativeness, and a commitment from employees and management to be successful. The Proactive cluster also has some elements of a hierarchical cluster, which values consistency and efficiency. These values are demonstrated in the very successful

implementation of the Monitoring and Reporting SB practices, as well as other efficiency based practices.

Adaptive with Flexible with some stability: This was one of the weaker connections. The Adaptive cluster demonstrates the ability to be flexible and adapt to the demands of the complex supply chains that they may be part of. They also score highly in the Monitoring and Reporting category and do well in many other categories. As mentioned previously, the Flexible with some stability culture cluster focuses on: commitment, people development, innovation, consistency and efficiency. The Adaptive cluster seems perfectly suited to be the 'Flexible' organization, and particularly one with a high Adhocracy culture. There is definitely a high level of innovation – having to keep up with the changing demands of the supply chain. The other qualities may be expressed in the other SB practices that had an average performance.

The results of the tests of hypotheses relating to culture and SB practice fit are shown in table 5.10

# TABLE 5.10 TEST OF HYPOTHESES

| Hypotheses   | Culture Cluster       | SB Practice Cluster   | Sig test        |
|--|-----------------------|-----------------------|-----------------|
| H2a. Organizations with relatively high clan       |                       |                       |                 |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of Employee related SB practices          | CC4 & CC2             | PC6 & PC2             | significant     |
| H2b. Organizations with relatively high clan       |                       |                       |                 |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of Ethical SB practices                   | CC4 & CC2             | PC6                   | not significant |
| H3a: Organizations with relatively high adhocracy  |                       |                       |                 |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of Externally oriented SB practices       | CC5 & CC4 & CC3       | PC7                   | not significant |
| H3b: Organizations with relatively high adhocracy  |                       |                       |                 |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of research and innovation SB practices   | CC5 & CC4 & CC3       | PC7 & PC6             | significant     |
| H3c: Organizations with relatively high adhocracy  |                       |                       | -               |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of Supply chain management SB             | CC5 & CC4 & CC3       | PC8                   | significant     |
| H4a. Organizations with relatively high            |                       |                       | -               |
| hierarchical profiles will have high a higher than |                       |                       |                 |
| average adoption of Compliance based SB            |                       |                       |                 |
| practices  | CC5 & CC4 & CC2       | PC6                   | significant     |
| H4b. Organizations with relatively high            |                       |                       |                 |
| hierarchical profiles will have high a higher than |                       |                       |                 |
| average adoption of Prevention                     | CC5 & CC4 & CC2       | PC7 & PC6 & PC3 & PC2 | significant     |
| H4c. Organizations with relatively high            |                       |                       |                 |
| hierarchical profiles will have high a higher than |                       |                       |                 |
| average adoption of Financial & Risk related SB    |                       |                       |                 |
| practices  | CC5 & CC4 & CC2       | PC5                   | not significant |
| H4d. Organizations with relatively high            |                       |                       |                 |
| hierarchical profiles will have high a higher than |                       |                       |                 |
| average adoption of Monitoring and reporting       |                       |                       |                 |
| related SB practices                               | CC5 & CC4 & CC2       | PC8 & PC7             | cignificant     |
| Hypothesis 5a: Organizations with relatively high  |                       | FLO OL FL/            | significant     |
| market profiles will have high a higher than       |                       |                       |                 |
| average adoption of Product & Process/Resource     |                       |                       |                 |
| and operational efficiency practices.              | CC4 & CC3 & CC2 & CC1 | PC7 & PC3 & PC2       | significant     |
| H5b: Organizations with relatively high market     |                       |                       |                 |
| profiles will have high a higher than average      |                       |                       |                 |
| adoption of externally oriented practices.         |                       |                       |                 |
| adoption of externally offented practices.         | CC4 & CC3 & CC2 & CC1 | PC7 & PC6 & PC3 & PC2 | significant     |

# 5.3.3 Review of hypotheses

Looking through our previous hypotheses related to Culture and SB practice clusters, we see

that a few of those were significant and related to the descriptions given above.

# H2a. Organizations with relatively high clan profiles will have high a higher than average adoption of Employee related SB practices

This hypothesis was shown to be valid and significant. The Stable, Balanced and Flexible (with stability) clusters scored the highest in the Clan culture. The Proactive and Preventative clusters had the highest adoption of Employee related practices. The Preventative and Stable clusters were significantly related, as were the Proactive and Flexible (with stability) clusters.

# H2b. Organizations with relatively high clan profiles will have high a higher than average adoption of Ethical SB practices

This hypothesis was found to be valid and significant. The Stable, Balanced and Flexible (with stability) clusters were the highest performers in the Clan culture. The practice cluster with the highest Ethics performance was the Proactive cluster. The Proactive cluster was found to be related to the Flexible (with some stability) cluster.

# H3a: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Externally oriented SB practices

This hypothesis was found to be invalid. The culture clusters with the highest adhocracy profiles were the Flexible (with stability), Balanced and Externally Oriented clusters. The practice cluster with the highest performance in Externally oriented SB practices, Integrative, was not related significantly to any of these.

# H3b: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of research and innovation SB practices

This hypothesis was found to be valid and significant. The culture clusters with the highest adhocracy profiles were the Flexible (with stability), Balanced and Externally Oriented clusters. The practice clusters with the highest performance in Research and Innovation practices were the Integrative and Proactive clusters. The Proactive and Flexible (with stability) clusters were found to be related.

# H3c: Organizations with relatively high adhocracy profiles will have high a higher than average adoption of Supply chain management SB practices

This hypothesis was found to be valid and significant. The culture clusters with the highest adhocracy profiles were the Flexible (with stability), Balanced and Externally Oriented clusters. The practice cluster with the highest performance in Supply chain management practices was the Adaptive cluster. The Adaptive cluster was found to be significantly related to the Flexible (with stability) culture profile.

# H4a. Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Compliance based SB practices

This hypothesis was found to be valid and significant. The culture clusters with the highest hierarchical profiles were the Flexible (with stability), Balanced and Stable clusters. The

Proactive cluster scored the highest in the Compliance based SB practices. It was shown that the Proactive cluster and the Flexible (with stability) clusters are significantly related.

# H4b. Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Prevention

This hypothesis was found to be valid and significant. The culture clusters with the highest hierarchical profiles were the Flexible (with stability), Balanced and Stable clusters. The Integrative, Proactive, Receptive and Preventative clusters scored the highest in the Preventative SB practices. The Proactive and Flexible (with stability) and the Preventative and Stable clusters, were found to be related.

# H4c. Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Financial & Risk related SB practices

This hypothesis was found to be invalid. The culture clusters with the highest hierarchical profiles were the Flexible (with stability), Balanced and Stable clusters. The practice cluster with the highest Financial & Risk scores was the Beginner cluster. This cluster was not found to be related to any of the high-performing hierarchical cultures.

H4d. Organizations with relatively high hierarchical profiles will have high a higher than average adoption of Monitoring and reporting related SB practices This hypothesis was found to be valid and significant. The culture clusters with the highest hierarchical profiles were the Flexible (with stability), Balanced and Stable clusters. The Integrative and Adaptive practice clusters scored the highest in the Monitoring & Reporting categories. The Adaptive cluster was found to be significantly related to the Flexible (with stability) cluster.

Hypothesis 5a: Organizations with relatively high market profiles will have high a higher than average adoption of Product & Process/Resource and operational efficiency practices.

This hypothesis was found to be valid and significant. The culture clusters with the highest market profiles were the Balanced, Externally oriented, Stable and Market clusters. The practice clusters with high performance in Product & Process/Resource and operational efficiency practices were the Integrative, Receptive and Preventative clusters. The Preventative and Stable clusters were found to be significantly related.

# H5b: Organizations with relatively high market profiles will have high a higher than average adoption of externally oriented practices.

This hypothesis was found to be valid and significant. The culture clusters with the highest market profiles were the Balanced, Externally oriented, Stable and Market clusters. The practice clusters with high performance in externally oriented practices were the Integrative, Proactive, Receptive and Preventative clusters. The Preventative and Stable clusters were found to be significantly related.

# 5.4. RQ3. If organizational culture and SB practices are aligned, will this result in higher financial performance?

Hypothesis 6a: Organizations with alignment between organizational culture and SB practices, will perform

better financially, as compared to organizations without alignment.

For this last phase of the research, I test whether the financial performance of the 'aligned' organizations is statistically greater than that of the 'non-aligned' group. By aligned, I refer to the presence of some association or relationship between the culture and practice clusters, as determined by the preceding tests. Therefore, all organizations with the following combination of practice/culture clusters would be part of the 'aligned' group.

| SB Practice Cluster | Culture Cluster                   |  |  |
|---------------------|-----------------------------------|--|--|
| PC2: Preventative & | CU1: Market                       |  |  |
| PC2: Preventative & | CU2: Stable                       |  |  |
| PC4: Responsive &   | CU1: Market                       |  |  |
| PC4: Responsive &   | CC4: Balanced                     |  |  |
| PC5: Beginner &     | CU3: Externally oriented          |  |  |
| PC6: Proactive &    | CU5: Flexible with some Stability |  |  |
| PC8: Adaptive &     | CU5: Flexible with some Stability |  |  |

#### TABLE 5.11 ALIGNED CLUSTERS

The ROA and ROE scores were calculated using financial data obtained from COMPUSTAT and CRSP databases. Financial data was found for only 58 of the organizations in the sample. 21 of those 58 fit the 'alignment' profile, leaving 37 in the non-aligned group.

### TABLE 5.12. COMPANIES IN THE SB PRACTICE SAMPLE WITH AVAILABLE

### FINANCIAL DATA

|            | No of Companies | % of    |                    |
|------------|-----------------|---------|--------------------|
| PC Cluster | with Fin. Data  | cluster | Total Cluster size |
| PC1        | 11              | 38%     | 29                 |
| PC2        | 12              | 33%     | 36                 |
| PC3        | 3               | 38%     | 8                  |
| PC4        | 11              | 32%     | 34                 |
| PC5        | 10              | 32%     | 31                 |
| PC6        | 5               | 71%     | 7                  |
| PC7        | 7               | 70%     | 10                 |
| PC8        | 0               | 0%      | 4                  |

I calculated the z-score for each organization compared to its industry average (industry average calculated from sample). In this way, I was able to compare the organization's ROA/ROE with its industry, which gives a better indication how a business is performing. Financial data for only 59 or the organizations were available. The companies with financial data were representative of the larger sample, and were scattered across the 8 practice clusters.

A performance variable was coded '1' & '2' with 1 corresponding to companies an alignment with culture and SB practices, and 2 represents companies with no alignment.

| TABLE 5.13 GROUP STATISTICS FOR ALIGNED V | VS NON-ALIGNED GROUPS |
|---|-----------------------|
|---|-----------------------|

| Group Statistics |     |    |          |                |                 |
|------------------|-----|----|----------|----------------|-----------------|
| Group            |     | N  | Mean     | Std. Deviation | Std. Error Mean |
| z_scoreROA       | 1.0 | 21 | -0.01288 | 1.241988       | 0.271024        |
|                  | 2.0 | 37 | -0.04973 | 0.777648       | 0.127845        |
| z_scoreROE       | 1.0 | 21 | -0.15848 | 1.185177       | 0.258627        |
|                  | 2.0 | 37 | 0.11946  | 0.852483       | 0.140147        |

The results found the aligned group to have a slightly higher mean ROA when compared to the non-aligned group. This is not the case for ROE. The results show that the aligned group's mean is slightly lower than that of the non-aligned group. ROA measures how efficiently management is using total assets to generate income. ROE measures how efficiently investments are generating income. A result such as this one may indicate that the aligned companies have greater investments from shareholders, and have not earned income from these investments as they are with their total assets. An independent samples t-test found no significant differences with the aligned and non-aligned groups. This finding invalidates our final hypothesis:

Hypothesis 6a: Organizations with alignment between organizational culture and SB practices, will perform better financially, as compared to organizations without alignment.

One limitation of this test was the small portion of the sample that could be tested. Only 58/158 (~37%) of the sample had financial data, and thus a smaller number of organizations were present within each 'aligned-pair.' Generating the financial data for the remaining organizations in the sample, may demonstrate different results.

#### 6. DISCUSSION

#### 6.1. Review of the Findings

#### 6.1.1 SB Practice Clusters

SB practices are discussed quite extensively in the Business and Sustainability literature. Researchers have theorized that organizations lie on a 'sustainability spectrum' based on the range of SB practices they have adopted. Typically, you would find a 'compliant' organization as the first rung of the ladder. Firms that emphasize compliance issues in their CSR reports may be concerned only with meeting regulations and reducing liability costs, and these priorities are considered the lowest performing group in terms of sustainability. The progression moves onto the cost-cutters or cost-minimizers, who adopt 'low-hanging' SB practices that save resources and reduce wastes. These are more geared towards end-of-pipe solutions. Further along the spectrum we would start to see some differentiation in terms of focus on employees, suppliers and sourcing, society and the communities, stakeholders etc. Then we would see some investment in sustainable technologies or sustainable designs that can achieve an enhanced reputation for the organization. Finally, we a set of organizations that share concerns for our societies and the environment; those who commit to helping reverse wicked problems and promote well-being, equity and justice in our societies.

The results of this study depicted just that: A spectrum of organizations focused on different SB practices that give some indication of their advancement on sustainability goals. This research highlighted eight significantly different clusters within the sample. The organizations were sorted by the bundles of SB practices mentioned in the reports, and the result showed

varying performance in the SB practices. They were ordered by this performance, and the end result was a hierarchy of clusters, with the same basic structure as that of the literature findings – compliant at the bottom rung, with a graduated differentiation in the performance on and in the type of SB practices mentioned.

One interesting finding was that in the higher performing clusters, all SB practices were scored as average or higher. This finding suggests that companies who are better at talking about sustainability, may understand all of the various aspects that need focus, and create a more balanced approach to addressing sustainability concerns. Then on top of this balanced, average performance, they each differentiate themselves by focusing on one or more SB practices, that they perform highly on. Even those organizations performing poorly, have addressed all or most SB practices.

This balanced approach – though interesting, is not that surprising. Companies who show some interest in sustainability strategies, understand the importance of all three spheres of sustainability – the environment, society and the economy. Thus, any adopted strategy would include practices from all of these realms. Furthermore, this information comes from a Corporate Sustainability Report (CSR). These reports, by nature are meant to bring out discussions in all three realms of sustainability. The Global Reporting Index (GRI) scores organizations by their implementation of SB practices, and thus I would expect to see mention of a wide range of SB practices. This can be seen as a limitation of this research, and there is room for further analysis of other company documents. Those companies who did outperform others in certain categories, in many cases could have some contextual explanation for their high-performance. The Location and Sector variables seemed to have the highest influence on performance in certain categories. This makes sense because these CSR reports are meant for customers, shareholders and others who may have an investment in a specific location or a particular sector/industry. Thus, one would expect companies to write more about what they are doing with their local communities, and pay attention to those issues that are related to the area. For example, companies from developing countries, scored higher in Developing world SB practices. Likewise, companies will write more on what is of particular interest in certain industries. For example, we saw high scores in Health and Safety for clusters with a high proportion of organizations from the Food and Beverage sector. This aligns well with contingency theory which proposes that organizations will adapt their structure to maintain fit with changing contextual factors, to attain high performance (Sousa & Voss, 2008). Whilst this may not be very surprising finding, it is an interesting one that has not been investigated much in the literature. This presents a further research opportunity to identify some of the core factors that influence a business' adoption of SB practices. This could be a significant contribution to industry and give some basis upon which businesses can select which SB practices to adopt.

A final interesting finding for this section, is that three of the top performing clusters were very close in terms of performance (Proactive, Integrative, Adaptive). What differentiated them was the SB practices that they performed highly on. This finding is particularly striking because it aligns with Configuration theory and the concept of equifinality. The theory puts forward that there is no single best path to success within organizations, and studies have shown that alternative paths (bundles of practices) can lead to the same organizational

outcome – i.e. equifinality (Ostroff & Schulte, 2014). A large part of this research is based on the premise that businesses can achieve high levels of sustainability performance in many different ways, or by using strategies that are unique to their set of circumstances, or context. The observation of these high performing clusters differentiating in their top SB practices, does support the notion of equifinality. If this is the case, this presents a great opportunity to further analyze this space. It would be of great benefit to study organizations who are known sustainability leaders, to understand the set of SB practices they adopt, and also their performance on them. In conjunction with the above research on context and adoption, I believe this work would have a significant impact on corporate sustainability as whole – dispelling the myth that there is one-track to achieving sustainability success.

The clustering of organizations by SB practices, empirically, is a first in the Business and Sustainability literature. I see the implications of this work being a first step into many avenues:

1. Understanding what factors shape sustainability strategies. What practices do organizations adopt in order to 'fit' within their contextual factors? How much does location or sector explain SB practice performance?

2. What does sustainability success look like in different leading organizations? How does their context affect their performance in certain SB practices?

These questions present a multitude of opportunities to expand this research space, and provide insights that would prove valuable to organizations pursuing sustainability goals.

#### 6.1.2 Organizational Culture and SB Practice Cluster Associations

#### (A) Organizational Culture Clusters

To answer this second research question, I first identified the cultural profiles of the organizations within the sample. The literature on organizational culture has been increasingly critical of the idea of culture 'types', and has been encouraging the use of organizational profiles or configurations in its stead. The Competing Values Framework (CVF) is a commonly used instrument in organizational culture research, and has been typically used as a typology instrument, though it has been discussed that a configurational or profile approach, using the CVF, would be a more beneficial tool (Hartnell, Chad A. et al. (2011). The results of the culture clustering in this study demonstrated configural profiles of these organizations with high/low scores for multiple dimensions of cultural values. Only one cluster was very highly associated with one culture type, the rest were associated with at least two types. This was an interesting find which corroborates the recent discussions around culture types verses profiles.

In practice, organizations don't neatly fit into one or the other quadrant; they have elements of all four culture types, usually with some leaning to one specific culture type. Even the most externally focused, profit driven company would have some concern for its employees and their development. The most innovative and flexible companies also contain some minimal level of hierarchy and set processes. Thus, in both theory and practice, we expected to find cultural profiles, and this is what was evidenced by this cluster analysis.

That said, even though we expect companies to have elements of all culture types, typically we see companies score highly on one end of the dimensions of organizational structure or focus. That is, a company might do well in the 'Stability' dimension, with attributes across Hierarchy 104 and Market. Or a business might be well suited to the 'External' dimension, with high scores in Adhocracy and Market. An assumption of the CVF is that the two pairs of the latent dimensions located in opposite quadrants are not correlated, and are in fact competing values (Kalliath, Bluedorn, & Gillespie, 1999), implying that there are likely to be trade-offs between the two types. Research has found that companies who attempt to balance two opposing culture types (diagonally) usually struggle to find balance and create dissonance within the organization.

A very intriguing finding coming out of this work, is that two of the culture clusters demonstrated this diagonal, or 'competing-traits' culture. Cluster 4 – the 'Balanced' cluster and Cluster 5 – 'Flexible with some Stability' both reach diagonally across the CVF. The balanced cluster scored highest in Market (External and Stable) and Clan (Internal and Flexible) cultures whereas Cluster 5 scored highest in Adhocracy (External and Flexible) and Hierarchy (Internal and Stable). These are indicative of corporations who have found effective ways to balance these competing values and perhaps have high levels of organizational effectiveness.

### (B) Culture and SB Practice Associations

The research found seven culture and SB practice associations. One of the more striking findings was the association of the highest-ranking SB practice clusters (Proactive & Adaptive) with one of the culture clusters that may be demonstrating high levels of organizational effectiveness. This was the 'Flexible with some stability' culture. Researchers have theorized that the 'ideal' culture profile for corporate sustainability will be high in Adhocracy, and low in internal process values (Linnenluecke, M. & Griffiths, A., 2010). To this researcher's knowledge, this has not been proven empirically. Thus, this finding is a first attempt to

understand whether a culture for sustainability is associated more with one culture type. While this is, on its own, a significant finding, much more research is needed to make any conclusions about sustainability culture. For one, there were other SB practice clusters, some highperforming ones, that did not associate with the culture clusters. It would therefore be useful to understand what the culture profiles of these high 'sustainability' performing companies are.

Equally interesting was that the lowest performing SB cluster (Beginner) with a culture association, was associated with the Externally oriented culture. The second lowest (Preventative) was associated strongly with the Market and Stable culture clusters. It is important to note that the Externally oriented cluster was significantly higher in the Market cluster (0.61) than the Adhocracy cluster (0.25). Thus, the finding here is that the Stable and particularly Market clusters, are generally associated with lower-performing SB practices. The Responsive cluster, which is in the bottom 50% of the SB practice clusters in performance, was also associated with the Market cluster. This association has not been examined in the literature, and it should definitely be an area for further consideration. It may be that the high focus on financial performance in a market culture has some effect on the organization's focus on other sustainability criteria. The lowest performing SB practice cluster (Compliant) was not associated with any culture cluster, so it would be useful to identify the culture of the companies within that cluster.

6.1.3 SB Practice and Culture Cluster Alignment and Financial Performance

The final question in this paper brought in the variable of financial performance. The intent was to determine whether an alignment (association) with culture and SB practice clusters was 106

indicative of a more financially successful organization. The findings of this research were inconclusive with regards to this question. The primary reason being the dearth of financial data retrieved for the organizations in the sample. Only about 35% of the sample had available financial data.

This was an unfortunate limitation of the research, as a response to this question could have contributed significantly to the Business and Sustainability research. Understanding whether an alignment in practices and culture is predictive of performance, is an incredible finding that can change how businesses approach the adoption and implementation of SB practices. Another noteworthy question is the correlation between the SB practice clusters and financial performance. We have some indication how the clusters perform relative to each other on their focus on SB practices, and it would be fascinating to see how this result aligns with financial performance. Additionally, understanding which culture types are more financially successful, is also an intriguing question.

## 6.2 Limitations & Further Research

Researchers have considered bundles of management practices because of their synergistic abilities, and ability to form of high-quality strategies. This has however, not been applied to sustainable business practices. My research has taken the first step in empirically understanding how these bundles are adopted to create sustainability strategies. However, there were a few limitations that could be addressed through further research.

Firstly, the organizational culture research was very limited having been drawn from only CSR reports. Whilst the reports do give some indication of the organizational culture, a report made

for external stakeholders is going to have some inherent biases to some culture types. The findings can be expanded upon by utilizing different sources for determining the organizational culture. This could be other company documents: internal reports, website text etc. Having a broad and diverse set of sources will minimize the biases found in any one particular source.

One of the limitations of using content analysis on company reports is that we are analyzing what a company *wants to talk about* and not necessarily *what it is they are doing* or actually care about. This is particularly true in the case of Corporate Sustainability Reports. Companies want to communicate their sustainability efforts to their stakeholders and may not report activities or actions that are contrary to this main goal. More analysis using other data sources, example Internal reports, website data or even other public information regarding the company's sustainability efforts.

Another issue was that the lengths and types of CSR reports varied a bit. Some documents were over 200 pages long, while others were 10 pages long. While I did use the average influence score per code per document, this definitely gave an advantage to those companies who 'talk' more, to achieve higher scores in that code. The same can be said for the type of report. There were two main types of reports – those akin to a CSR, that is GRI, Corporate citizenship report, Environmental reports etc.; and there were Annual reports which include Integrated reports. The Annual and Integrated reports were generally the longer reports, and they reported on a wide range of aspects pertaining to the business. In one of the clusters, it was seen that the Finance and Risk SB practice category was very high scored when the Annual/Integrated reports were the majority. This suggests that the type of report does have some influence on the word scores, which may obscure the results. Future research should

look to isolating reports of the same kind to ensure that there is no bias feeding into the results.

Using this one data source to determine the two variables could have contributed to common method bias. This may have been reduced with the use of computerized text analysis, but this bias does need to be acknowledged.

Some of the other control variables, such as location and sector, seemed to weigh heavily in some of the SB practice clusters. It would be useful to understand how much of an impact these two variables have on the performance on SB practices, and also on organizational culture. If indeed, these contextual variables have a significant effect on the practices adopted, this would support configurational theory and the concept of equifinality.

It would also make sense to conduct a more in-depth study on organizations who are successful in achieving sustainability goals. It would be interesting to see which SB practices they have adopted and perform really well in, as well as identify their cultural profile. As seen in this research, I would expect many different successful sustainability strategies, which would again support configurational theory.

Regarding the organizational culture there are a few ways in which this research could be enhanced. Firstly, it is more typical to measure organizational culture using surveys or interviews. The aggregation of results for several company employees gives a relatively accurate measure of the company's culture or climate. For my research these methods were extremely difficult and costly to implement. I also found that content analysis was recently being used in other studies to identify an organization's culture. Having the CSR reports publically available presented an opportunity to further explore this method of analyzing culture. The downside is that a report to shareholders or to the Global Reporting Index would generally follow some pre-prescribed format. This template may dilute the 'voice' of this company's culture, and include more externally-oriented text, or material that is very structured. In the research sample, I found the market culture to be extremely dominant, and it could be that it is an outcome of using content analysis on public-facing reports. Future work may seek to validate this claim, using one of the conventional methods to measure culture, and comparing it to the cultural profile brought out through the text analysis. This will be useful for future analyses of organizational culture, in light of increasing survey fatigue; the use of content analysis may significantly broaden a researcher's ability to assess an organization's culture.

Another complementary measure of organizational culture is that of culture strength. This is defined as the extent to which cultural values and beliefs are widely shared and strongly held throughout the organization (Linnenluecke, M. & Griffiths, A., 2010; O'Reilly & Chatman, 1996)). Studies have confirmed that a positive link exists between cultural strength and firm performance (Zammuto et al., 2000a). This study could benefit from using the additional variable of culture strength to determine if the degree to which the values are shared affects the link between SB practices and performance.

One very fascinating result of this work is the association between the high-performing SB practice clusters and one particular culture cluster. The opposite also rang true – with the lower performing SB clusters associated with a particular culture. This echo's what has been theorized in the literature, and definitely presents an opportunity to explore what a 'culture for sustainability' might look like, or conversely, what it doesn't look like.

This research did not include financial information for about 65% of the sample. This lack of data may have significantly affected the concluding test that compared the non-aligned clusters to the aligned clusters. Only 13% of the entire sample was included in the aligned group, and 23% in the non-aligned group. These small groups may be too small a part of the population to make any generalizations about the results. Thus, future work should obtain the financial data for most of the sample, to ensure meaningful results. It would also be useful to examine whether there is any correlation between the SB practice clusters and financial performance as well as the culture clusters and financial performance.

Finally, an original research endeavor was to determine some measure of sustainability performance. The intention was to analyze reports, company websites, and general websites, to identify meaningful indicators of progress or failure on some sustainability outcome. This task proved very difficult and time-consuming, thus it was decided to use financial performance as a signal of organizational effectiveness. Implementing sustainability practices has been linked to positive financial performance so there was some validation to use this variable. Future research should explore this area of measuring sustainability performance. If we are able to directly link culture/SB practice alignment to sustainability performance, we could see a change in the way businesses adopt and implement SB practices. This could have significant implications for corporate sustainability.

#### **6.3 Contributions**

One of the goals of this research was to uncover bundles of sustainability practices that work simultaneously to create an effective sustainability strategy. The results were eight bundles (or clusters) that were most prominent in the sample organizations. Some organizations had more complete bundles, while some concentrated on specific practices that were related to their region or sector or their commitment to sustainability. The results portrayed a spectrum of organizations, from those concerned with compliance and cost-minimization, to those working to change internal company culture towards sustainability.

The major finding from this first analysis, was the identification of similarly well-performing clusters, who differentiated from each other based on their high-performing SB practices categories. This finding supported configuration theory and the concept of equifinality which proposes that organizations have different means by which to achieve the same level of success. This finding is significant because it dispels the myth that there is one path to sustainability, or a one-size-fits all approach to adopting sustainability strategies.

A second goal of the research was to uncover associations between SB practices and organizational culture. While there were several interesting results in this set of analyses, the most significant was the association of the higher-performing SB clusters to the Adhocracy with some stability culture. This result is very significant because it is the first attempt at empirically testing this theoretical assumption. It presents a first look into what a culture for sustainability might look like, and though this would benefit greatly from further research and analysis, it is still a very note-worthy finding.

The final part of the research set out to examine whether the association between SB practices and organizational culture was somewhat predictive of financial performance. This was the most limited section of the research, with very little of the sample having available financial data. No conclusions were able to be drawn, as a result of this dearth in financial data. However, this still remains an extremely important and significant question, and this is quite possibly the first, next step for this researcher.

#### **6.4 Conclusions**

World production and consumption have reached incredibly high levels. One half of the planet lives on less than \$2 a day, while one-fifth of the planet owns four-fifths of global wealth, and contributes to the increasing mounds of waste, pollution, and overexploitation of our natural resources. Businesses have the unique ability to affect change in all of these areas with negative impacts. If corporations emphasized the need to protect and restore our natural environment, as well be part of the solution for some of our societal problems, we would make great strides in achieving global sustainability.

Generally, it is in an organization's interest to pursue some sustainability strategy. It offers them the ability to save money by utilizing less resources, less energy and water, and generate less waste. Companies also benefit from the competitive advantages to be had when promoting their commitment to protecting the environment, or contributing positively to society. But researchers and involved stakeholders have considered business sustainability efforts to be minimal and intended purely for marketing or cost-savings purposes. Whilst this statement may have some degree of truth in it, businesses have been handed an incredibly difficult task of 'deciding' what corporate sustainability should look like. The lack of guidance in the corporate sustainability space, has contributed to varying descriptions, definitions and concepts related to corporate sustainability. Even with sustainability standards, there is a disconnect to the broader sustainability goals, and so small and incremental changes are the norm rather larger, more meaningful sustainability targets.

There were so many interesting and significant findings in this study, and all have some implications on the Business and Sustainability literature, as well as on industry. If it is indeed true that several paths exist to successful sustainability performance, and we can determine how much different contextual factors affect this performance, this can completely change the way in which businesses determine their sustainability strategies. We have also opened the door to understanding what a culture for sustainability may or may not look like – giving businesses some sort of guidance to work towards.

The Business and sustainability literature suffers from a lack of empirical research in exposing what true sustainability might look like within an organization, and this work is a first step in paving the way to achieve this.

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APPENDIX

# APPENDIX A

# A: TABLE 2.1 SUSTAINABILITY PRINCIPLES

| TABLE 2.1 SUSTAINABILIT    | Y PRINCIPLES                                    |  |  |  |
|----------------------------|---|--|--|--|
| Source                     | Principle                                       | Requirements   |  |  |
| 01 (0000)                  |   | Build human-ecological relations to establish and maintain the long-term integrity of socio-biophysical systems and  |  |  |
| Gibson (2006)              | Socio-ecological system integrity               | protect the irreplaceable life support functions upon which human and ecological well-being depends.   |  |  |
|                            | Livelihood sufficiency and opportunity          | Ensure that everyone and every community has enough for a decent life and that everyone has opportunities to seek<br>improvements in ways that do not compromise future generations' possibilities for sufficiency and opportunity.  |  |  |
|                            | Intragenerational equity                        | Ensure that sufficiency and effective choices for all are pursued in ways that reduce dangerous gaps in sufficiency and<br>opportunity (and health, security, social recognition, political influence, and so on) between the rich and the poor.<br>Favour present options and actions that are most likely to preserve or enhance the opportunities and capabilities of |  |  |
|                            | Intergenerational equity                        | Favour present options and actions that are most likely to preserve or enhance the opportunities and capabilities of   |  |  |
|                            | Resource maintenance and efficiency             | Provide a larger base for ensuring sustainable livelihoods for all, while reducing threats to the long-term integrity of<br>socio-ecological systems by reducing extractive damage, avoiding waste and cutting overall material and energy use   |  |  |
|                            | e - 1 - 1 - 10, 11 - 11                         | bodies to apply sustainability requirements through more open and better informed deliberations, greater attention to<br>fostering reciprocal awareness and collective responsibility, and more integrated use of administrative, market,  |  |  |
|                            | Socio-ecological civility and democratic govern | customary and personal decision-making practices.<br>Respect uncertainty, avoid even poorly understood risks of serious or irreversible damage to the foundations for  |  |  |
|                            | Precaution and adaptation                       | sustainability, plan to learn, design for surprise, and manage for adaptation.   |  |  |
|                            | Immediate and long term integration             | Apply all principles of sustainability at once, seeking mutually supportive benefits and multiple gains.   |  |  |
|                            |   |  |  |  |
|                            | ele transmission and the                        | This means substituting certain minerals that are scarce in nature with others that are more abundant using all mined<br>materials efficiently, and systematically reducing dependence on fossil fuels.  |  |  |
| Robert et al (2002)        | Eliminate our contribution to systematic increa | cally reducing dependence on fossil fuels<br>This means systematically substituting certain persistent and unnatural compounds with ones that are normally   |  |  |
| Basile (2011)              | Eliminate our contribution to systematic increa | abundant or break down more easily in nature, and using all substances produced by society efficiently   |  |  |
|                            | Eliminate our contribution to the systematic ph | This means drawing resources only from well-managed eco-systems, systematically pursuing the most productive and<br>efficient use both of those resources and land, and exercising caution in all kinds of modification of nature.   |  |  |
|                            | Contribute as much as we can to the meeting c   | This means using all of our resources efficiently, fairly and responsibly so that the needs of all people on whom we have<br>an impact, and the future needs of people who are not yet born, stand the best chance of being met.   |  |  |
| 1                          |   | Sustainable development requires the use of a long-term horizon for decision making in which society pursues long-   |  |  |
| President's council (1997) | Long-term impacts and consequences:             | term aspirations rather than simply making short-term, reactive responses to problems  |  |  |
|                            | Interdependence                                 | promotes actions that expand economic opportunity, improve environmental quality, and increase social well-being all<br>at the same time, never sacrificing one for another.   |  |  |
|                            | Participation and transparency                  | importance of process and decision making that includes the input of the stakeholders who will be affected by<br>decisions   |  |  |
|                            |   | Sustainable development promotes equity among generations and among different groups in society. It recognizes the   |  |  |
|                            | Equity  | necessity of equality and fairness, and it reduces disparities in risks and access to benefits.  |  |  |
|                            | Proactive prevention                            | Sustainable development is anticipatory. It promotes efforts to prevent problems as the first course of action.  |  |  |
| UN Global Compact          |   | Businesses should support and respect the protection of internationally proclaimed human rights; and   |  |  |
|                            | Human Rights                                    | Make sure that they are not complicit in human rights abuses.  |  |  |
|                            |   | Businesses should uphold the freedom of association and the effective recognition of the right to collective bargaining;   |  |  |
|                            |   | The elimination of all forms of forced and compulsory labour;  |  |  |
|                            |   | The effective abolition of child labour; and   |  |  |
|                            | Labour  | The elimination of discrimination in respect of employment and occupation.   |  |  |
|                            | 4   | Businesses should support a precautionary approach to environmental challenges;  |  |  |
|                            | 4   | Undertake initiatives to promote greater environmental responsibility; and   |  |  |
|                            | Environment                                     | Encourage the development and diffusion of environmentally friendly technologies.  |  |  |
|                            | Anti-Corruption                                 | Businesses should work against corruption in all its forms, including extortion and bribery.   |  |  |
|                            |   |  |  |  |

## APPENDIX B

## **B: TABLE 2.2: SUSTAINABILITY IMPLEMENTATION LEVELS**

| Table 2.2: Sustainability Implementation  | Levels   |   |  |  |
|---|--|---|--|--|
| (Carroll, 1979; Henriques & Sadorsky,<br>1999; Russell & McIntosh, 2011)  | (Gallagher, nd)  | (Dias-Sardinha & Reijnders, 2001)   | Other Authors  |  |
| Reactive  | Middle Roaders   | Compliance  | Noncompliant (Roome, 1992); Beginner (Hunt<br>& Auster, 1990); Nonresponsive (Dunphy,<br>Griffiths, & Benn, 2007); Defensive (Zadek,<br>2004)  |  |
| -Involves little or no action in response to<br>social or environmental issues.<br>- Goal is to maximize shareholder value<br>- Responds to sustainability issues as a                          | <ul> <li>Focused on compliance and pollution prevention</li> <li>Waste minimization</li> </ul>   | <ul> <li>Goal is to adhere to relevant<br/>regulations, agreements and general<br/>codes of conduct</li> </ul>  |  |  |
| result of legislation Defensive   |  | D. B. d   |  |  |
| Defensive   |  | Pollution prevention  |  |  |
| <ul> <li>Some action on sustainability issues</li> <li>Does not anticipate changes in the<br/>sustainability agenda</li> <li>No change in culture; no formal<br/>environmental plans</li> </ul> |  | <ul> <li>Optimization of resource consumption</li> <li>Prevention of wastes</li> </ul>  | Firefighter (Hunt & Auster, 1990); Compliance<br>(Dunphy et al., 2007; Roome, 1992; Zadek,<br>2004); Reactive (Sharma & Vredenburg, 1998);<br>Pollution Prevention (S. Hart, 1995)   |  |
| Accommodative   | Efficiency Experts   | Eco-efficiency  |  |  |
| <ul> <li>Going beyond what is required by law</li> <li>Focused on dealing with environmental issues in a formal manner</li> </ul>   | <ul> <li>Focus on eco-efficiency of<br/>production processes through more<br/>effective use of process inputs,<br/>natural resources and energy</li> </ul> | <ul> <li>Use of eco-efficient practices,<br/>technologies and products/services</li> <li>Minimization of environmental impacts<br/>with value creation.</li> </ul>  | Concerned citizen (Hunt & Auster, 1990);<br>Compliance plus & quality assurance (Roome,<br>1992); Efficiency (Dunphy et al., 2007);<br>Managerial (Zadek, 2004); Pollution<br>Prevention (S. Hart, 1995)   |  |
| Proactive   |  | Eco-innovation  | Pragmatist (Hunt & Auster, 1990); Commercial<br>& environmental excellence (Roome, 1992);<br>Strategic (Zadek, 2004); Strategic proactivity  |  |
| <ul> <li>actively engaging in the management of<br/>sustainability issues</li> </ul>  |  |   | (Dunphy et al., 2007); Product Stewardship (S.<br>Wart 1995)   |  |
| <ul> <li>consistent pattern across a range of<br/>sustainability issues</li> </ul>  |  | <ul> <li>- introduces radical environmental<br/>improvements to minimize<br/>environmental impacts</li> <li>Eco-ethical</li> </ul>  | Hart, 1995)  |  |
|   |  | <ul> <li>uses environmentally related<br/>normative values to guide organisational<br/>activities</li> </ul>  |  |  |
| Sustainable   | Visionaries  | Sustainability  |  |  |
| - Clearly reflects the definition of<br>sustainable organisations<br>- Sustainability principles are embedded<br>across the organisation  | - Goals of product stewardship and<br>environmental sustainability<br>- Stakeholders involved in designing<br>EMS  | <ul> <li>Application of the precautionary<br/>principle</li> <li>Integration of externalities into cost<br/>accounting</li> <li>Considers environmental, social and<br/>economic justice issues to guide<br/>organisational activities</li> </ul> | Proactivist (Hunt & Auster, 1990); Leading<br>edge (Roome, 1992); Sustainable development<br>(S. Hart, 1995); Civil (Zadek, 2004); Sustaining<br>corporation (Dunphy et al.,<br>2007);Sustainability business model (Stubbs &<br>Cocklin, 2008); Clean Technology & Base of the<br>Pyramid (S. Hart, 1995; Stuart L. Hart, 2011) |  |

# APPENDIX C

C: TABLE 2.3 SUSTAINABLE BUSINESS PRACTICES

| Table 2.3: Sustainabl                             | e Business Practices  |   |   |   |
|---|---|---|---|---|
| Author  | Title   | Categories  | Descriptions  | Practices   |
| (Sarkis, 1998)                                    | Environmentally<br>conscious business<br>practices            | Design for the environment                                  | Consider the complete product life cycle<br>when designing environmental aspects into<br>a product or process   | Recyclability; remanufacturability; reuse; disassembly;<br>disposal   |
|   |   | Life cycle Analysis   | focuses on the analysis of the design and is<br>closely linked to DFE outputs   | Inventory Analysis; Impact Analysis; Life Cycle Costing<br>Improvement Analysis   |
|   |   | Total Quality Environmental Management                      | Closely related to standard Total Quality<br>Management (TQM)   | Leadership; Human Resources Development;<br>Environmental Quality Management Systems;<br>Strategic environmental quality planning;<br>Environmental quality assurance; Environmental<br>measurements; Stakeholder emphasis  |
|   |   | Green Supply Chain Management                               | Considers the various elements of logistics<br>planning and packaging   | Inbound logistics and procurement; Materials<br>management; Outbound logistics; Packaging;<br>Reverse logistics   |
|   |   | Environmental Management systems: ISO<br>14001              |   | Invironméniai poicy; rianning: Environmentai<br>aspects; Legal and other requirements; Objectives and<br>targets; Environmental management<br>program(s); Implementation and operation; Structure<br>and responsibility; Training; awareness and<br>competence; Communication; Environmental<br>management system documentation; Document<br>control; Operational control; Emergency preparedness<br>and response; Checking and corrective action;<br>Monitoring and measurement; Non conformance and<br>corrective and preventative action; Records;<br>Environmental management system audit; |
| (S. Hart, 1995;                                   |   | Pollution Prevention  | minimize emissions, effluents, and wastes.  |   |
| Stuart L. Hart, 2011)                             |   | Product Stewardship   | Lower product life cycle cost   |   |
|   |   | Clean Technology  | Make quantum leap improvements  |   |
|   |   | Base of the pyramid   | Meet unmet needs of the poor  |   |
| (Mittal et al., 2013)                             | Green Supply Chain  | Internal environmental management                           |   | - Eg: reduced energy and resource consumption   |
| ()  | Management Practices  | practices<br>External environmental management<br>practices |   | <ul> <li>Eg. green purchasing, motivating and developing<br/>suppliers to inculcate green practices</li> </ul>  |
|   |   | Cooperation with customers                                  |   | <ul> <li>Eg. environmental requirements, investment-<br/>recovery, waste minimization</li> </ul>  |
|   |   | Eco-design practices  |   |   |
| (Jean Garner Stead<br>& W. Edward Stead,<br>2013) | Sustainable Strategic<br>Management Competitive<br>Strategies | Eco-efficiency strategies                                   | Involves developing cost-competitive<br>advantages by eliminating or reducing<br>resource depletion, materials use, energy<br>consumption, emissions, and effluents.  | redesigning pollution and waste control systems,     redesigning production processes to be more     environmentally sensitive,     using recycled materials from production processes     and/or outside sources,     using renewable energy sources,     increasing the durability and service intensity of     goods and services  |
|   |   | Socio-efficiency strategies                                 | . Socio-efficiency strategies enhance both<br>social and human capital while contributing<br>to the organization's economic<br>sustainability   | etc     creating stakeholder value     valuing human capital     develop human capital     veiwing social capital as instrumental in value     creation     being a good corporate citizen     etc     Executed esciel bebelen  |
|   |   | Product Stewardship strategies                              | Strategies designed to provide a firm with<br>competitive advantages by allowing it to<br>ecologically and socially differentiate its<br>products and services from its competitors   | Eco and social labeling     Improving social and environmental footprints     Safe and affordable products and services     Less material and energy use     Recyclable, biodegradable, durable products     etc  |
|   |   | Climate change strategies                                   | New business models are needed that can<br>decouple carbon emissions from economic<br>growth, especially in the developing and<br>developed markets of the world where<br>carbon emis- sions are the highest.   | - Carbon disclosure   |
|   |   | Emerging business models                                    | Achieving sustainability will require that<br>organizations in developed and devel-<br>oping markets create and implement<br>innovative Sustainable Strategic<br>Management (SSM) strategies that deliver<br>long-term con-sumer value in creative<br>ways that protect and enhance the planet's<br>ecological and social systems and<br>encourage sustainable consumption<br>patterns that are in balance with the | Minimizing environmental and social impacts by<br>emphasizing bundling services     selling end-use value     ensuring cradle-to-cradle stewardship     etc   |
|   |   | Sustainable marketing strategies                            | Putting an organization's product<br>stewardship commitment at the center of<br>its marketing efforts is an essential element<br>of SSM   | <ul> <li>engaging with customers to develop consumer<br/>learning</li> <li>etc</li> </ul>   |

| Pernetti et al, 2010         Gereen Supply Chain<br>Practices         Impact on environmental performance         - reduction of wast woter,<br>- reduction of wast woter,<br>- reduction of subly wates,<br>- decrease of cost prime reparation for<br>- hazardowsky, harmal/next internal,<br>- decrease of ost for materials parchasing,<br>- decrease of cost for material<br>- increase of operational cost,<br>- increase of operational cost,<br>- increase of operational cost,<br>- increase of cost for material<br>- decrease increase<br>- increase of cost for material<br>- increase of cost for material<br>- increase of cost for material<br>- decrease of cost fo  |                     |                                     |                                   |   | and a state of the second sectors.  |
|---|---------------------|-------------------------------------|-----------------------------------|---|---|
| Pertil et al. 2012         Green Supply Chain<br>Practices         Impact on environmental performance         Indicators of resumption for<br>Lazardous/harmfal/Aucki materials.<br>- decrease of resumption for<br>lazardous/harmfal/Aucki materials.<br>- decrease of resumption for<br>decrease decrease for<br>decrease of resumption for<br>decrease                      |                     |                                     |                                   |   | - reduction of air emission,  |
| Green Supply Chain<br>Practices         impact on environmental performance         - decrease of consumption for<br>hardworksprant[di/toxis, namerial,, improve a compary of environmental acidents,, increase of fee mary environmental acidents,, increase of fee for water discharge,, is compared for for marking parchasing,, is consistent,, increase of fee for water discharge,, is consistent,, increase of fee for water discharge,, is consistent,, increase of transmitter,,, increase of transmitter,,, increase of transmitter,,, increase of transmitter,,, increase of transmitter,,,, increase of transmitter,,,,,,,, .   |                     |                                     |                                   |   |   |
| Practices and consumption for an energy consumption of an energy consumption of an energy consumption of a energy consumption and a domest.<br>- decrease of consumption of a energy consumption.<br>- decrease of constraints and constraints.<br>- decrease of constraints.<br>- decrease inversion.<br>- decrease of constraints.<br>- decrease inversion.<br>- decrease inversinte.  |                     |                                     |                                   |   |   |
|   |                     | Impact on environmental performance |                                   |   |   |
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| bits         positive           impact on economic performance         ecross of cost for energy consumption,<br>decross of for for waster testinent,<br>decross of for printing cost,<br>increase of operational actidents<br>or negative           increase of operational cost,<br>increase of operational cost,<br>increase of operational cost,<br>increase of cost for purchasing.           increase of operational cost,<br>increase of cost for purchasing<br>decross of testing cost.           increase of cost for purchasing<br>decross of cost for purchasing.           increase of postering version.           interval product quality.           interval postering version.           interval postering versinter. </td <td></td> <td></td> <td></td> <td></td> <td></td>  |                     |                                     |                                   |   |   |
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| here is a feature is a second is performance  |                     |                                     |                                   |   |   |
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| head         - decrease of fine for environmental accidents<br>or negative<br>- increase of investment,<br>- increase of operational cost,<br>- increase of cost of purchasing<br>- environmentally friend/material<br>- increase reported: quality,<br>- increase ground: line,<br>- increase are product quality,<br>- increase of cost operational<br>- ground usiness overall litems<br>- energy items<br>- carbon forprint items<br>- reported: quality,<br>- increase of cost operational<br>- reported: quality,<br>- increase of cost operational<br>- ground usiness overall litems<br>- energy items<br>- archon forprint items<br>- reported: quality items |                     |                                     |                                   |   | <ul> <li>decrease of fee for waste treatment,</li> </ul>                              |
| Impact on economic performance         or negative<br>- increase of investment,<br>- increase of training cost,<br>- increase of corrational cost,<br>- increase of corrations<br>- increase and of good believed on time,<br>- decrease inventory levels,<br>- increase anount of good believed on time,<br>- decrease inventory levels,<br>- increase anount of good believed on time,<br>- increase of corporational<br>- increase anount of good believed on time,<br>- increase of corporational<br>- increase of corporation<br>- increase of corporate corpor          |                     |                                     |                                   |   | <ul> <li>decrease of fee for waste discharge,</li> </ul>                              |
| bits       Increase of investment,       increase of investment,         increase of operational cost,       increase of operational cost,         increase of operational cost,       increase of operational cost,         increase of operational cost,       increase of operational cost,         increase of cost of operational cost,       increase of cost of operational cost,         increase of cost operational cost,       increase of cost operational cost,         increase and cost operational performance       increase and cost operational cost,         increase and cost operational performance       increase and cost operational performance         increase product line,       increase and cost operational performance         increase product line,       increase and cost operational performance         inspector       increase of cost operational performance         inspector       increase of cost operational performance         inspector       increase of cost operational performance         inspector       indicators of sustainable         post particles       increase of cost operational performance         inspector       increase of cost operati   |                     |                                     | 1                                 |   | <ul> <li>decrease of fine for environmental accidents</li> </ul>                      |
| Image: set in the set in   |                     |                                     | impact on economic performance    |   | or negative   |
| Image: set in the set in   |                     |                                     |                                   |   | - increase of investment,   |
| increase of cost for purchasing         increase of cost for purchasing         increase arrow of goods delivered on time,         inclusion in goods delivered on time,   |                     |                                     |                                   |   | - increase of operational cost,   |
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| Image: series of the series   |                     |                                     |                                   |   | · · ·   |
| Image: Starting and Section 2.1         Dos Santos et al., 013)       Indicators of sustainable business practices       Indicators of sustainable business practices       Image: Starting and Section 2.1       Image: Starting and Section 2.1       Image: Starting and Section 2.1         Dos Santos et al., 013)       Indicators of sustainable business practices       Image: Starting and Section 2.1       Image: Starting and Section  |                     |                                     |                                   |   |   |
| - decrease inventory levels,         - increase scrap rate,         - promote product quality,         - increase scrap rate,         - increase product line,         - increase inspective scrapped s   |                     |                                     |                                   |   |   |
| Impact on operational performance       - increase scrap rate,         - promote product quality,       - increase product line,         - improved apacity utilization       - improved apacity utilization         - improved apacity utilization       - improved apacity utilization         - orabon footprint items       - energy items         - carbon footprint items       - energy items         - carbon footprint items       - energy items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items       - inclusion in JSE SRI items         - inclusion in JSE SRI items   |                     |                                     |                                   |   |   |
| Impact on operational performance     - promote product quality.       - introved capacity utilization       - improved capacity utilization       - improved capacity utilization       - good basiness overall items       - energy items       - energy items       - roon footprint items       - into footprint items       - roon footprint items       - into footprint items  |                     |                                     |                                   |   |   |
| Image: Stantos et al., 013)       Indicators of sustainable business practices       Ecological       - increased product line, - improved capacity utilization         Dos Santos et al., 013)       Indicators of sustainable business practices       Ecological       - energy items       - carbon footprint items         013)       - energy items       - arbon footprint items       - energy items       - energy items         - Utation in JSE SRI tems       - inclusion in JSE SRI tems       - energy items       - energy items         - Food packaging items       - inclusion in JSE SRI tems       - cutome tracking study items regarding good business operance energy elements         - Number of permanent enployee items       - Training and skills development items       - Training and skills development items         - Feed husines in Second investment contribution items       - energy items       - corporate social investment contribution items         Stocchetti, 2012a)       Control system for sustainability - areas       Environment       - energy attems; Side development items         Stocchetti, 2012a)       Control system for sustainability - areas       Environment       - energy items; sustes; Biodiversity; Land consumption         Stocchetti, 2012a)       Control system for sustainability - areas       Environment       - energy items; sustes; Biodiversity; Land consumption         Stocchetti, 2012a)       Control system for sustainability - areas   |                     |                                     | Impact on operational performance |   |   |
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| Dos Santos et al.,       Indicators of sustainable<br>business practices       Ecological       - energy items       - carbon footprint items         013)       - Pood packaging items       - Inclusion in JSE SN items       - Inclusion in JSE SN items         - Understand       - Ecological       - Ecological       - Custome tracking study items regarding good<br>business journey elements         - Number of permanent employee items       - Number of permanent employee items       - Number of permanent employee items         - Training and skills development items       - Employment equity items       - Health and Safey items         - Health and Safey items       - Corporate social investment contribution items       - Corporate social investment contribution items         Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       - environment         Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       - environment         Stocchetti, 2012a)       Control system for<br>sustainability – areas       Society       - environment       Material consumption (materials, energy, water);<br>Sources of supply (renevable, recycled, certified, "shor<br>chair"):Emission; Wastes; Bioliversity; Land<br>consumption         Control system for<br>sustainability – areas       Society       Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakehölders;<br>(Local/regional community National community<br>(Local/regional community National   |                     |                                     |                                   |   | · · · ·   |
| Dos Santos et al.,<br>013)       Indicators of sustainable<br>business practices       Ecological       - carbon footprint items       - vater items         013)       - carbon footprint items       - inclusion in JSE SRI items       - inclusion in JSE SRI items         013)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         013)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         014)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         015)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         016)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         017)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         018)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         019)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         019)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         019)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         019)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         019)       - inclusion in JSE SRI items       - inclusion in JSE SRI items         0110)       - inclusion in JSE SRI items       - inclusion in JSE SRI items  |                     |                                     |                                   |   | -   |
| 013)       business practices       Ecological       - Water items         013)       - Food packaging items       - Inclusion in JSS Ril items         - Inclusion in JSS Ril items       - Inclusion in JSS Ril items         - Customer tracking study items regarding good         business journey elements       - Unable of permanent employee items         - Training and skills development items         - Employment equity items         - Health and Safety items         - Health and Safety items         - Health and Safety items         - Corporate social investment contribution items         - Control system for         statinability - areas         Environment         - Society         Society         Society         - Society         - Preformances  |                     |                                     | Ecological                        |   |   |
| 01.3)       business practices  |                     |                                     |                                   |   |   |
| Image: Control system for sustainability - areas       Environment       - Inclusion in JSE SRI items         Stocchetti, 2012a)       Control system for sustainability - areas       Feriformances       - Customer reading and caces portunities; Stakeholders; Customers; Elderty, disabled and indigents         - Stochetti, 2012a)       Society       Performances       - Performances       - Customer reading in the state of t  | 2013)               | business practices                  |                                   |   |   |
| Social       - Customer tracking study items regarding good business journey elements         Social       - Number of permanent employee items         - Training and skills development items       - Training and skills development items         - Employment equity items       - Health and Safety items         - Health and Safety items       - Health and Safety items         - Preferential procurement items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Control system for sustainability – areas       Environment         Stocchetti, 2012a)       Control system for sustainability – areas       Environment         Society       - Society       - Society       Employee (safety & health, salary level, working hours, training and career opportunities: Stakeholdres; Customers; Elderfy, lisabied and indigents         - Jocal/regional community National community       Costs (overall costs, weights on budget, argo cost per ouri)         Performances       Osts (overall costs, weights on budget, argo cost per ouri)  |                     |                                     |                                   |   | <ul> <li>Food packaging items</li> </ul>  |
| Social       business journey elements         Social       - Number of permanent employee items         - Number of permanent employee items       - Training and skills development items         - Employment equity items       - Employment equity items         - Health and Safey items       - Health and Safey items         - Health and Safey items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Control system for<br>sustainability - areas       Environment  |                     |                                     |                                   |   |   |
| August   |                     |                                     |                                   |   | <ul> <li>Customer tracking study items regarding good</li> </ul>                      |
| Social       - Training and skills development items         - Employment equity items       -         - Employment equity items       -         - Preferential procurement items       -         - Corporate social investment contribution items       -         Stocchetti, 2012a)       Economic       Revenue; Return on equity: Adjusted headline earnings per share; Share price appreciation; Fod market share         Stocchetti, 2012a)       Control system for sustainability – areas       Environment       -         Stocchetti, 2012a)       Control system for sustainability – areas       Environment       -         Stocchetti, 2012a)       Society       Society       Employee (safety & health, salary level, working hours, training and career opportunities; Stakeholders; Customers; Elderty, lasbed and indigents : Jocal/regional const. weight on budget, argo care op en unit argo cost, weight on budget, argo care en unit argo cost per hour); Earnings:Finance; Innovation, Brance   |                     |                                     |                                   |   |   |
| Social       - Employment equity items         - Health and Safety items       - Health and Safety items         - Health and Safety items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         - Corporate social investment contribution items       - Corporate social investment contribution items         Stocchetti, 2012a)       Control system for<br>sustainability - areas       Environment       - Material consumption (materials, energy, water);<br>Sources of supply (renewable, recycled, certified, "shor<br>chaim"); Emissions; Wastes; Biodiversity; Land<br>consumption         Stocchetti, 2012a)       Society       Society       Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>customers; Elderty, Alisabed and indigents         - Local/regional community National community       - Society       Costs (overall costs, weight on budget, avg cost epr unit)         - Performances       - Performances       - Society cost epr unit)       - Society cost epr unit)   |                     |                                     |                                   |   |   |
| Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       Environment   |                     |                                     | Casial                            |   | <ul> <li>Training and skills development items</li> </ul>                             |
| Image: Stocchetti, 2012a)     Control system for<br>sustainability – areas     Environment     Environment     - Preferential procurement items<br>- Corporate social investment contribution items       Stocchetti, 2012a)     Control system for<br>sustainability – areas     Environment     - Image: Stocchetti, 2012a)     Material consumption (materials, energy, water);<br>Society       Stocchetti, 2012a)     Society     Environment     - Image: Stocchetti, 2012a)     Material consumption (materials, energy, water);<br>Society     - Image: Stocchetti, 2012a)     Society     Environment     - Image: Stocchetti, 2012a)     Society     Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderty, disabled and indigents  |                     |                                     | Social                            |   | <ul> <li>Employment equity items</li> </ul>   |
| Image: Stocchetti, 2012a)     Control system for<br>sustainability – areas     Economic     Comporte social investment contribution items       Revenue, Return on equity: Adjusted headline earnings<br>per share; Share price appreciation; Food market share<br>Clothing, footwear and accessories market share<br>Clothing, footwear and accessories market share     Material consumption (materials, energy, water);<br>Sources of supply (renewable, recycled, certified, "shor<br>chaim"); Emissions; Waste; Biodiversity; Land<br>consumption       Stocchetti, 2012a)     Environment     Environment       Stochetti, 2012a)     Society     Environment       Performances     Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Local/regional community National community<br>Costs (overall costs, weight on budge, aveg cost per unit<br>avg cost per hour); Earnings;Finance; Innovation,Brance   |                     |                                     |                                   |   | <ul> <li>Health and Safety items</li> </ul>   |
| Revenue; Return on equity; Adjusted headline earnings<br>per share; Share price appreciation; Food market share<br>Clothing; footwear and accessories market share       Stocchetti, 2012a)     Control system for<br>sustainability – areas     Environment     -     Material consumption (materials, energy, water);<br>Sources of supply (renewable, recycled, certified, "shor<br>chain");Emissions; Wastes; Biodiversity; Land<br>consumption       Environment     -     Employee (stefy & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Local/regional community National community       Performances     -     Costs (verail cost, weight on budget, aye cost per unit<br>avg cost per hour); Earnings;Finance; Innovation;Brance  |                     |                                     |                                   |   | <ul> <li>Preferential procurement items</li> </ul>                                    |
| Economic     per share; Share price appreciation; Food market share<br>Clothing, footwear and accessories market share<br>Source of supply (renewable, recycled, certified, "shor<br>chain");Emission; Wastes; Biodiversity; Land<br>consumption       Stocchetti, 2012a)     Control system for<br>sustainability – areas     Environment     -     -     Source of supply (renewable, recycled, certified, "shor<br>chain");Emission; Wastes; Biodiversity; Land<br>consumption       Stocchetti, 2012a)     Society     Society     Society     Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>:Jocal/regional community National community       Osts (overall costs, weight on budget, argo cost per unit<br>avg cost per hour); Learnings; Finance; Innovation, Brana     -  |                     |                                     |                                   |   | - Corporate social investment contribution items                                      |
| Image: state in the state  |                     |                                     |                                   |   | Revenue; Return on equity; Adjusted headline earnings                                 |
| Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       -       Material consumption (materials, energy, water);<br>Sources of supply (renewable, recycled, certified, "shor<br>chain");Emissions; Wastes; Biodiversity; Land<br>consumption         L       Society       Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Local/regional community National community         Performances       Performances       Costs (verall costs, weight on budget, arg cost per hour); Earnings;Finance; Innovation,Branc  |                     |                                     | Economic                          |   | per share; Share price appreciation; Food market share                                |
| Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       Sources of supply (renewable, recycled, certified, "shor<br>chain");Emissions; Wastes; Biodiversity; Land<br>consumption         Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Jocal/regional community Mational community         Performances       Performances       Costs (verall costs, weight on budget, avg cost per uni<br>avg cost per hour); Earnings;Finance; Innovation,Branc  |                     |                                     |                                   |   | Clothing, footwear and accessories market share                                       |
| Stocchetti, 2012a)       Control system for<br>sustainability – areas       Environment       Sources of supply (renewable, recycled, certified, "shor<br>chain");Emissions; Wastes; Biodiversity; Land<br>consumption         Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Jocal/regional community Mational community         Performances       Performances       Costs (verall costs, weight on budget, avg cost per uni<br>avg cost per hour); Earnings;Finance; Innovation,Branc  |                     |                                     |                                   |   | Material concumption (materiale onergy water)   |
| sustainability - areas       Environment       chain"):Emissions; Wastes; Biodiversity; Land consumption         sustainability - areas       Society       Employee (safety & health, salary level, working hours, training and career opportunities; Stakeholders; Customers; Elderly, disabled and indigents         sustainability - areas       Society       Performances       Costs (verall costs, weight on budget, argo cost per unit argo cost per hour); Earnings:Finance; Innovation; Brance   | Control quata       | Control system for                  | stem for                          |   |   |
| Image: Society     Consumption       Society     Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderty, disabled and indigents<br>:local/regional community National community       Performances     Costs (verall costs, weight on budget, avg cost per unit<br>avg cost per hour); Earnings;Finance; Innovation;Branc  | (Stocchetti, 2012a) |                                     | Environment                       | - |   |
| Society     Employee (safety & health, salary level, working hours,<br>training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Local/regional community National community       Performances     Costs (overall costs, weight on budget, avg cost per hour); Earnings;Finance; Innovation;Branc   |                     |                                     |                                   |   |   |
| Society training and career opportunities; Stakeholders;<br>Customers; Elderly, disabled and indigents<br>;Local/regional community National community<br>Costs (overall costs, weight on budget, avg cost per unit<br>avg cost per hour); Earnings;Finance; Innovation,Branc   |                     |                                     |                                   |   |   |
| Society Customers; Elderly, disabled and indigents Local/regional community National community Costs (overall costs, weight on budget, avg cost per unit avg cost per hour); Earnings;Finance; Innovation;Brane   |                     |                                     |                                   |   |   |
| Lusioners; Luarty, usabled and indigents<br>;Local/regional community National community<br>Costs (overall costs, weight on budget, avg cost per unit<br>Performances avg cost per hour); Earnings;Finance; Innovation,Branc  |                     |                                     | Society                           |   |   |
| Performances Costs (overall costs, weight on budget, avg cost per unit avg cost per hour); Earnings; Finance; Innovation; Branc   |                     |                                     |                                   |   |   |
| Performances avg cost per hour); Earnings;Finance; Innovation;Branc   |                     |                                     |                                   |   |   |
|   |                     |                                     | Destaura                          |   |   |
|   |                     |                                     | Performances                      |   | avg cost per hour); Earnings;Finance; Innovation;Brand<br>image; Portfolio management |

# APPENDIX D

# D: TABLE 5.2: INDEPENDENT SAMPLES T-TEST ON PRACTICE CLUSTERS

|          |                                | Group Statistics           |              |                |                 |                 |                     |            |                           |          |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|---------------------------|----------|
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                           |          |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                     |            |                           |          |
|          | cluster2                       | 36                         | 0.1181       | 0.03607        | 0.00601         |                 |                     |            |                           |          |
|          |                                |                            |              |                |                 |                 |                     |            |                           |          |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                           |          |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                           |          |
|          |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differe |          |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                     | Upper    |
| ProdProc | Equal variances assumed        | 0.004                      | 0.947        | -9.719         | 63              | 0.000           | -0.07966            | 0.00820    | -0.09604                  | -0.06328 |
|          |                                |                            |              |                |                 |                 |                     |            |                           |          |
|          | Equal variances not<br>assumed |                            |              | -9.974         | 62.969          | 0.000           | -0.07966            | 0.00799    | -0.09562                  | -0.06370 |

|          |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                     |            |                          |         |
|          | cluster3                       | 8                          | 0.0646       | 0.04493        | 0.01588         |                 |                     |            |                          |         |
|          |                                |                            |              |                |                 |                 |                     |            |                          |         |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|          |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper   |
| ProdProc | Equal variances assumed        | 4.640                      | 0.038        | -2.020         | 35              | 0.051           | -0.02608            | 0.01291    | -0.05229                 | 0.00013 |
|          |                                |                            |              |                |                 |                 |                     |            |                          |         |
|          | Equal variances not<br>assumed |                            |              | -1.559         | 8.592           | 0.155           | -0.02608            | 0.01673    | -0.06421                 | 0.01204 |

|          |                             | Group Statistics         |                 |                |                 |                 |                     |            |                         |                        |
|----------|-----------------------------|--------------------------|-----------------|----------------|-----------------|-----------------|---------------------|------------|-------------------------|------------------------|
| cluster  |                             | N                        | Mean            | Std. Deviation | Std. Error Mean |                 |                     |            |                         |                        |
| ProdProc | cluster1                    | 29                       | 0.0385          | 0.02831        | 0.00526         |                 |                     |            |                         |                        |
|          | cluster4                    | 34                       | 0.0519          | 0.02248        | 0.00386         |                 |                     |            |                         |                        |
|          |                             |                          |                 |                |                 |                 |                     |            |                         |                        |
|          |                             |                          | Inc             | dependent Sa   | mples Test      |                 |                     |            |                         |                        |
|          |                             | Levene's Test for Equali | ty of Variances |                |                 | t-tes           | t for Equality of M | leans      |                         |                        |
|          |                             |                          |                 |                |                 |                 |                     | Std. Error | 95% Confidenc<br>Differ | e Interval of the ence |
|          |                             | F                        | Sig.            | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                   | Upper                  |
| ProdProc | Equal variances assumed     | 1.945                    | 0.168           | -2.102         | 61              | 0.040           | -0.01345            | 0.00640    | -0.02625                | -0.0006                |
|          |                             |                          |                 |                |                 |                 |                     |            |                         |                        |
|          | Equal variances not assumed |                          |                 | -2.064         | 53.162          | 0.044           | -0.01345            | 0.00652    | -0.02653                | -0.0003                |

|          |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                     |            |                          |        |
|          | cluster5                       | 31                         | 0.0470       | 0.03150        | 0.00566         |                 |                     |            |                          |        |
|          |                                |                            |              |                |                 |                 |                     |            |                          |        |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|          |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper  |
| ProdProc | Equal variances assumed        | 0.633                      | 0.429        | -1.100         | 58              | 0.276           | -0.00852            | 0.00775    | -0.02404                 | 0.0069 |
|          |                                |                            |              |                |                 |                 |                     |            |                          |        |
|          | Equal variances not<br>assumed |                            |              | -1.104         | 57.914          | 0.274           | -0.00852            | 0.00772    | -0.02398                 | 0.0069 |

|          |                                | Group Statistics           |              |                |                 |                 |                      |            |                           |          |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|----------------------|------------|---------------------------|----------|
|          |                                |                            |              |                |                 |                 |                      |            |                           |          |
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                      |            |                           |          |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                      |            |                           |          |
|          | cluster6                       | 7                          | 0.0805       | 0.02899        | 0.01096         |                 |                      |            |                           |          |
|          |                                |                            |              |                |                 |                 |                      |            |                           |          |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                      |            |                           |          |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of Me | ans        |                           |          |
|          |                                |                            |              |                |                 |                 |                      | Std. Error | 95% Confidence<br>Differe |          |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference      | Difference | Lower                     | Upper    |
| ProdProc | Equal variances assumed        | 0.116                      | 0.736        | -3.514         | 34              | 0.001           | -0.04208             | 0.01197    | -0.06641                  | -0.01774 |
|          |                                |                            |              |                |                 |                 |                      |            |                           |          |
|          | Equal variances not<br>assumed |                            |              | -3.462         | 8.980           | 0.007           | -0.04208             | 0.01215    | -0.06958                  | -0.01458 |

|          |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                     |            |                          |         |
|          | cluster7                       | 10                         | 0.1846       | 0.03301        | 0.01044         |                 |                     |            |                          |         |
|          |                                |                            |              |                |                 |                 |                     |            |                          |         |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|          |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| ProdProc | Equal variances assumed        | 0.460                      | 0.502        | -13.496        | 37              | 0.000           | -0.14612            | 0.01083    | -0.16806                 | -0.1241 |
|          | Equal variances not<br>assumed |                            |              | -12.502        | 13.859          | 0.000           | -0.14612            | 0.01169    | -0.17121                 | -0.1210 |

|          |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|----------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| cluster  |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| ProdProc | cluster1                       | 29                         | 0.0385       | 0.02831        | 0.00526         |                 |                     |            |                          |        |
|          | cluster8                       | 4                          | 0.0402       | 0.01884        | 0.00942         |                 |                     |            |                          |        |
|          |                                |                            |              |                |                 |                 |                     |            |                          |        |
|          |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|          |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|          |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|          |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper  |
| ProdProc | Equal variances assumed        | 1.309                      | 0.261        | -0.115         | 31              | 0.909           | -0.00169            | 0.01469    | -0.03164                 | 0.0282 |
|          |                                |                            |              |                |                 |                 |                     |            |                          |        |
|          | Equal variances not<br>assumed |                            |              | -0.156         | 5.107           | 0.882           | -0.00169            | 0.01079    | -0.02924                 | 0.0258 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |                 |                     |            |                          |         |
|         | cluster3                       | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 4.045                      | 0.051        | 1.397          | 42              | 0.170           | 0.01876             | 0.01343    | -0.00833                 | 0.04585 |
|         | Equal variances not<br>assumed |                            |              | 2.402          | 32.240          | 0.022           | 0.01876             | 0.00781    | 0.00286                  | 0.03466 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |

|         |                                | Group Statistics           |              |                |                 |       |                     |            |                         |       |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-------|---------------------|------------|-------------------------|-------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |       |                     |            |                         |       |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |       |                     |            |                         |       |
|         | cluster4                       | 34                         | 0.0172       | 0.01795        | 0.00308         |       |                     |            |                         |       |
|         |                                |                            |              |                |                 |       |                     |            |                         |       |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |       |                     |            |                         |       |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes | t for Equality of M | eans       |                         |       |
|         |                                |                            |              |                |                 |       |                     | Std. Error | 95% Confidenc<br>Differ | rence |
|         |                                | F                          | Sig.         | t              | df              |       | Mean Difference     |            | Lower                   | Upper |
| Waste   | Equal variances assumed        | 10.277                     | 0.002        | 2.752          | 68              | 0.008 | 0.01937             | 0.00704    | 0.00532                 | 0.033 |
|         | Equal variances not<br>assumed |                            |              | 2.802          | 51.142          | 0.007 | 0.01937             | 0.00691    | 0.00549                 | 0.033 |
|         |                                |                            |              |                |                 |       |                     |            |                         |       |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |                 |                     |            |                          |         |
|         | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 30.110                     | 0.000        | 4.972          | 65              | 0.000           | 0.03342             | 0.00672    | 0.02000                  | 0.04685 |
|         | Equal variances not<br>assumed |                            |              | 5.351          | 36.285          | 0.000           | 0.03342             | 0.00625    | 0.02076                  | 0.04609 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |                 |                     |            |                          |         |
|         | cluster6                       | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | leans      |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 0.268                      | 0.607        | -0.428         | 41              | 0.671           | -0.00683            | 0.01596    | -0.03906                 | 0.02540 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         | Equal variances not<br>assumed |                            |              | -0.367         | 7.566           | 0.724           | -0.00683            | 0.01861    | -0.05017                 | 0.03651 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |                 |                     |            |                          |         |
|         | cluster7                       | 10                         | 0.0362       | 0.03768        | 0.01191         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 0.198                      | 0.659        | 0.024          | 44              | 0.981           | 0.00032             | 0.01332    | -0.02652                 | 0.02715 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         | Equal variances not<br>assumed |                            |              | 0.024          | 14.247          | 0.982           | 0.00032             | 0.01343    | -0.02844                 | 0.02907 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| Waste   | cluster2                       | 36                         | 0.0365       | 0.03714        | 0.00619         |                 |                     |            |                          |        |
|         | cluster8                       | 4                          | 0.0269       | 0.01285        | 0.00642         |                 |                     |            |                          |        |
|         |                                |                            |              |                |                 |                 |                     |            |                          |        |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper  |
| Waste   | Equal variances assumed        | 2.269                      | 0.140        | 0.513          | 38              | 0.611           | 0.00970             | 0.01888    | -0.02853                 | 0.0479 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |        |
|         | Equal variances not<br>assumed |                            |              | 1.087          | 10.390          | 0.302           | 0.00970             | 0.00892    | -0.01008                 | 0.0294 |

|         |                         | Group Statistics           |              |                |                 |                 |                     |            |                           |        |
|---------|-------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|---------------------------|--------|
| cluster |                         | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                           |        |
| Waste   | cluster3                | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                           |        |
|         | cluster4                | 34                         | 0.0172       | 0.01795        | 0.00308         |                 |                     |            |                           |        |
|         |                         |                            |              |                |                 |                 |                     |            |                           |        |
|         |                         |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                           |        |
|         |                         | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                           |        |
|         |                         |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differe |        |
|         |                         | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                     | Upper  |
| Waste   | Equal variances assumed | 0.347                      | 0.559        | 0.090          | 40              | 0.929           | 0.00061             | 0.00678    | -0.01309                  | 0.0143 |
|         |                         |                            |              |                |                 |                 |                     |            |                           |        |
|         | Equal variances not     |                            |              | 0.107          | 13.575          | 0.916           | 0.00061             | 0.00567    | -0.01159                  | 0.0128 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| Waste   | cluster3                       | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                          |        |
|         | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |        |
|         |                                |                            |              |                |                 |                 |                     |            |                          |        |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper  |
| Waste   | Equal variances assumed        | 14.074                     | 0.001        | 5.126          | 37              | 0.000           | 0.01466             | 0.00286    | 0.00887                  | 0.0204 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |        |
|         | Equal variances not<br>assumed |                            |              | 3.033          | 7.440           | 0.018           | 0.01466             | 0.00483    | 0.00337                  | 0.0259 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster3                       | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                          |         |
|         | cluster6                       | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 4.486                      | 0.054        | -1.496         | 13              | 0.158           | -0.02559            | 0.01710    | -0.06254                 | 0.01136 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         | Equal variances not<br>assumed |                            |              | -1.408         | 6.884           | 0.203           | -0.02559            | 0.01818    | -0.06873                 | 0.01755 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster3                       | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                          |         |
|         | cluster7                       | 10                         | 0.0362       | 0.03768        | 0.01191         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 1.734                      | 0.206        | -1.312         | 16              | 0.208           | -0.01845            | 0.01405    | -0.04824                 | 0.01135 |
|         | Equal variances not<br>assumed |                            |              | -1.438         | 11.720          | 0.177           | -0.01845            | 0.01283    | -0.04648                 | 0.00955 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster3                       | 8                          | 0.0178       | 0.01347        | 0.00476         |                 |                     |            |                          |         |
|         | cluster8                       | 4                          | 0.0269       | 0.01285        | 0.00642         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 0.040                      | 0.846        | -1.114         | 10              | 0.291           | -0.00907            | 0.00813    | -0.02719                 | 0.00906 |
|         | Equal variances not<br>assumed |                            |              | -1.134         | 6.377           | 0.298           | -0.00907            | 0.00800    | -0.02835                 | 0.01022 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| Waste   | cluster4                       | 34                         | 0.0172       |                |                 |                 |                     |            |                          |        |
|         | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |        |
|         |                                |                            |              |                |                 |                 |                     |            |                          |        |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper  |
| Waste   | Equal variances assumed        | 16.304                     | 0.000        | 4.227          | 63              | 0.000           | 0.01405             | 0.00332    | 0.00741                  | 0.0207 |
|         | Equal variances not<br>assumed |                            |              | 4.404          | 37.860          | 0.000           | 0.01405             | 0.00319    | 0.00759                  | 0.0205 |

|         |                             | Group Statistics           |              |                |                 |                 |                     |            |                         |                            |
|---------|-----------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|-------------------------|----------------------------|
| cluster |                             | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                         |                            |
| Waste   | cluster4                    | 34                         | 0.0172       | 0.01795        | 0.00308         |                 |                     |            |                         |                            |
|         | cluster6                    | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                     |            |                         |                            |
|         |                             |                            |              |                |                 |                 |                     |            |                         |                            |
|         |                             |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                         |                            |
|         |                             | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                         |                            |
|         |                             |                            |              |                |                 |                 |                     | Std. Error | 95% Confidenc<br>Differ | e Interval of the<br>rence |
|         |                             | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                   | Upper                      |
| Waste   | Equal variances assumed     | 9.021                      | 0.005        | -2.568         | 39              | 0.014           | -0.02620            | 0.01020    | -0.04684                | -0.00556                   |
|         |                             |                            |              |                |                 |                 |                     |            |                         |                            |
|         | Equal variances not assumed |                            |              | -1.471         | 6.374           | 0.189           | -0.02620            | 0.01781    | -0.06918                | 0.01678                    |

|         |                                | Group Statistics           |              |                |                 |                 |                      |            |                           |          |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|----------------------|------------|---------------------------|----------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                      |            |                           |          |
| Waste   | cluster4                       | 34                         | 0.0172       | 0.01795        | 0.00308         |                 |                      |            |                           |          |
|         | cluster7                       | 10                         | 0.0362       | 0.03768        | 0.01191         |                 |                      |            |                           |          |
|         |                                |                            |              |                |                 |                 |                      |            |                           |          |
|         |                                |                            | Indepe       | ndent Sample   | es Test         |                 |                      |            |                           |          |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of Me | eans       |                           |          |
|         |                                |                            |              |                |                 |                 |                      | Std. Error | 95% Confidence<br>Differe |          |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference      | Difference | Lower                     | Upper    |
| Waste   | Equal variances assumed        | 3.161                      | 0.083        | -2.243         | 42              | 0.030           | -0.01905             | 0.00849    | -0.03620                  | -0.00191 |
|         |                                |                            |              |                |                 |                 |                      |            |                           |          |
|         | Equal variances not<br>assumed |                            |              | -1.548         | 10.230          | 0.152           | -0.01905             | 0.01231    | -0.04639                  | 0.00828  |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |         |
| Waste   | cluster4                       | 34                         | 0.0172       | 0.01795        | 0.00308         |                 |                     |            |                          |         |
|         | cluster8                       | 4                          | 0.0269       | 0.01285        | 0.00642         |                 |                     |            |                          |         |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 0.333                      | 0.567        | -1.041         | 36              | 0.305           | -0.00967            | 0.00930    | -0.02853                 | 0.0091  |
|         |                                |                            |              |                |                 |                 |                     |            |                          |         |
|         | Equal variances not<br>assumed |                            |              | -1.358         | 4.515           | 0.238           | -0.00967            | 0.00712    | -0.02859                 | 0.00924 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |          |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|----------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |          |
| Waste   | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |          |
|         | cluster6                       | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                     |            |                          |          |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |          |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |          |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |          |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper    |
| Waste   | Equal variances assumed        | 32.383                     | 0.000        | -4.952         | 36              | 0.000           | -0.04026            | 0.00813    | -0.05674                 | -0.02377 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         | Equal variances not<br>assumed |                            |              | -2.292         | 6.028           | 0.062           | -0.04026            | 0.01757    | -0.08319                 | 0.00268  |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |          |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|----------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |          |
| Waste   | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |          |
|         | cluster7                       | 10                         | 0.0362       | 0.03768        | 0.01191         |                 |                     |            |                          |          |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |          |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |          |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |          |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper    |
| Waste   | Equal variances assumed        | 16.097                     | 0.000        | -4.905         | 39              | 0.000           | -0.03311            | 0.00675    | -0.04676                 | -0.01946 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         | Equal variances not<br>assumed |                            |              | -2.772         | 9.090           | 0.021           | -0.03311            | 0.01194    | -0.06009                 | -0.00613 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |          |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|----------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |          |
| Waste   | cluster5                       | 31                         | 0.0031       | 0.00467        | 0.00084         |                 |                     |            |                          |          |
|         | cluster8                       | 4                          | 0.0269       | 0.01285        | 0.00642         |                 |                     |            |                          |          |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         |                                |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                          |          |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |          |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |          |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                    | Upper    |
| Waste   | Equal variances assumed        | 8.714                      | 0.006        | -7.564         | 33              | 0.000           | -0.02373            | 0.00314    | -0.03011                 | -0.01735 |
|         |                                |                            |              |                |                 |                 |                     |            |                          |          |
|         | Equal variances not<br>assumed |                            |              | -3.663         | 3.103           | 0.033           | -0.02373            | 0.00648    | -0.04396                 | -0.00350 |

|         |                                | Group Statistics           |              |                |                 |                 |                      |            |                          |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|----------------------|------------|--------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                      |            |                          |         |
| Waste   | cluster6                       | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                      |            |                          |         |
|         | cluster7                       | 10                         | 0.0362       | 0.03768        | 0.01191         |                 |                      |            |                          |         |
|         |                                |                            |              |                |                 |                 |                      |            |                          |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                      |            |                          |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of Me | eans       |                          |         |
|         |                                |                            |              |                |                 |                 |                      | Std. Error | 95% Confidence<br>Differ |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference      | Difference | Lower                    | Upper   |
| Waste   | Equal variances assumed        | 0.437                      | 0.519        | 0.350          | 15              | 0.731           | 0.00715              | 0.02040    | -0.03634                 | 0.05063 |
|         | Equal variances not<br>assumed |                            |              | 0.337          | 11.219          | 0.742           | 0.00715              | 0.02121    | -0.03942                 | 0.05372 |

|         |                                | Group Statistics           |              |                |                 |                 |                     |            |                           |         |
|---------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|---------------------------|---------|
| cluster |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                           |         |
| Waste   | cluster6                       | 7                          | 0.0434       | 0.04642        | 0.01755         |                 |                     |            |                           |         |
|         | cluster8                       | 4                          | 0.0269       | 0.01285        | 0.00642         |                 |                     |            |                           |         |
|         |                                |                            |              |                |                 |                 |                     |            |                           |         |
|         |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                           |         |
|         |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                           |         |
|         |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differe |         |
|         |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                     | Upper   |
| Waste   | Equal variances assumed        | 2.421                      | 0.154        | 0.683          | 9               | 0.512           | 0.01653             | 0.02421    | -0.03824                  | 0.07129 |
|         |                                |                            |              |                |                 |                 |                     |            |                           |         |
|         | Equal variances not<br>assumed |                            |              | 0.884          | 7.449           | 0.404           | 0.01653             | 0.01868    | -0.02712                  | 0.06018 |

# APPENDIX E

E: TABLE 5.3: MEANS OF SB PRACTICE CLUSTERS

|          | Descriptives <sup>a</sup> | Mean                       |             |
|----------|---------------------------|----------------------------|-------------|
|          | Cluster                   | Statistic                  | Std. Error  |
| ProdProc | 1                         | 0.038468016                | 0.005257632 |
|          | 2                         | 0.118129952                | 0.00601199  |
|          | 3                         | 0.064550104                | 0.01588418  |
|          | 4                         | 0.051922522                | 0.00385507  |
|          | 5                         | 0.046990314                | 0.005656768 |
|          | 6                         | 0.080543857                | 0.01095596  |
|          | 7                         | 0.1845883                  | 0.01043826  |
|          | 8                         | 0.040153833                | 0.00941931  |
| SChain   | 1                         |                            | 0.00199192  |
|          | 2                         | 0.014815777                | 0.00195487  |
|          | 3                         |                            | 0.00820507  |
|          | 4                         | 0.040469833                | 0.00520977  |
|          | 5                         | 0.013243728                | 0.0035808   |
|          | 6                         | 0.023395429                | 0.00757727  |
|          | 7                         | 0.0492237                  | 0.01615062  |
|          | 8                         | 0.217664                   | 0.01065459  |
| EWM      | 1                         |                            | 0.00276540  |
|          | 2                         | 0.047525093                | 0.00383499  |
|          | 3                         | 0.224035119                | 0.01359615  |
|          | 4                         | 0.084161452                | 0.00557564  |
|          | 5                         | 0.023144558                | 0.00381077  |
|          | 7                         | 0.063885595<br>0.107281383 | 0.00822964  |
|          | 8                         | 0.107281383                | 0.01619136  |
| MonRep   | °                         | 0.019230771                | 0.0028067   |
| wonkep   | 2                         |                            | 0.0028087   |
|          | 3                         |                            | 0.00480432  |
|          | 4                         | 0.03433863                 | 0.00407873  |
|          | 5                         | 0.017917195                | 0.00208310  |
|          | 6                         | 0.052485262                | 0.01670209  |
|          | 7                         | 0.06092905                 | 0.01647724  |
|          |                           | 0.0439095                  | 0.01139347  |
| Waste    | 1                         |                            | 0.00179078  |
|          | 2                         | 0.036549263                | 0.00618996  |
|          | 3                         | 0.017788304                | 0.00476121  |
|          | 4                         | 0.017179504                | 0.0030789   |
|          | 5                         | 0.003125097                | 0.00083960  |
|          | 6                         | 0.043380119                | 0.0175460   |
|          | 7                         | 0.036233667                | 0.01191494  |
|          | 8                         | 0.026854167                | 0.00642361  |
| RD       | 1                         | 0.017109814                | 0.00285182  |
|          | 2                         | 0.024500674                | 0.00316564  |
|          | 3                         |                            | 0.00524167  |
|          | 4                         | 0.040569221                | 0.00630568  |
|          | 5                         | 0.010956145                | 0.00279195  |
|          | 6                         | 0.049624833                | 0.01119709  |
|          | 7                         | 0.05745605                 | 0.01613229  |
|          | 8                         | 0.0190855                  | 0.00367970  |
| Ethics   |                           | 0.00377212                 | 0.00115633  |
|          |                           | 0.005464807                | 0.00189251  |
|          |                           | 0.001140313                | 0.00074679  |
|          |                           | 0.007645574                | 0.0019179   |
|          |                           | 0.002338619                | 0.00070223  |
|          |                           | 0.013083762                | 0.00465716  |
|          |                           | 0.006395633                | 0.00283652  |
|          |                           | 0.007005833                | 0.00169575  |
| DvlpWrld |                           | 0.003688157                | 0.00214235  |
|          |                           | 0.001427565                | 0.00100602  |
|          | 0                         |                            | 0.00001000  |
| 3        |                           | 0.003633814                | 0.00201329  |
|          |                           | 0.013191135                | 0.00359465  |
|          |                           | D DD4226E74                | 0.00422667  |
|          |                           | 0.004336571 0.004634333    | 0.00433657  |

|            | Descriptives <sup>a</sup> | Mean        |             |
|------------|---------------------------|-------------|-------------|
|            | Cluster                   | Statistic   | Std. Error  |
| ExtrnlOri  | 1                         | 0.030251074 | 0.004823867 |
|            | 2                         | 0.04488453  | 0.005354539 |
|            | 3                         | 0.046892932 | 0.015427151 |
|            | 4                         |             | 0.003573274 |
|            | 5                         | 0.049188959 | 0.005872024 |
|            | 6                         | 0.037185476 | 0.009378902 |
|            | 7                         | 0.065352117 | 0.011408619 |
|            | 8                         | 0.0259865   | 0.012343371 |
| ComPhil    | 1                         | 0.017638217 | 0.003661878 |
|            | 2                         | 0.02577804  | 0.003578184 |
|            | 3                         | 0.05152378  | 0.013546125 |
|            | 4                         | 0.045946939 | 0.00512933  |
|            | 5                         | 0.006922594 | 0.002049607 |
|            | 6                         | 0.071227    | 0.026135218 |
|            | 7                         | 0.029317367 | 0.007550947 |
|            | 8                         | 0.038711333 | 0.016087482 |
| EmpRcrt    | 1                         | 0.048026991 | 0.005218962 |
|            | 2                         | 0.070466825 | 0.008954215 |
|            | 3                         | 0.052885193 | 0.006363867 |
|            | 4                         | 0.047801002 | 0.003939583 |
|            | 5                         | 0.032419691 | 0.003538277 |
|            | 6                         | 0.080943452 | 0.017621715 |
|            | 7                         | 0.0589102   | 0.011673308 |
|            | 8                         | 0.043997833 | 0.0095891   |
| ntlBizStgy | 1                         | 0.037358468 | 0.004789128 |
|            | 2                         | 0.058151556 | 0.004049667 |
|            | 3                         | 0.068762902 | 0.00929358  |
|            | 4                         | 0.047388604 | 0.003445524 |
|            | 5                         | 0.050850002 | 0.004356048 |
|            | 6                         | 0.086399976 | 0.009437883 |
|            | 7                         | 0.137901183 | 0.009592259 |
|            | 8                         | 0.072110834 | 0.012240406 |
| FinRsk     | 1                         | 0.013115154 | 0.002755924 |
|            | 2                         | 0.01362636  | 0.002099064 |
|            | 3                         | 0.024753244 | 0.005068499 |
|            | 4                         | 0.020501248 | 0.003609788 |
|            | 5                         | 0.114617352 | 0.007928486 |
|            | 6                         | 0.027689429 | 0.008641978 |
|            | 7                         | 0.0374445   | 0.008901784 |
|            | 8                         | 0.014507667 | 0.004781866 |
| IS         | 1                         |             | 0.004759341 |
|            | 2                         |             | 0.003740131 |
|            | 3                         | 0.018934703 | 0.006337651 |
|            | 4                         | 0.026264109 | 0.004112915 |
|            | 5                         | 0.008674435 | 0.002634601 |
|            | 6                         | 0.163276833 | 0.026870991 |
|            | 7                         | 0.03516215  | 0.008469816 |
|            | 8                         | 0.028436333 | 0.014659084 |
| RegsComp   | 1                         | 0.004149914 | 0.000849082 |
|            | 2                         | 0.0083      |             |
|            | 3                         | 0.010659092 | 0.00352597  |
|            | 4                         | 0.007505196 | 0.001208904 |
|            | 5                         | 0.002953285 | 0.001084755 |
|            | 6                         | 0.015282952 | 0.00703053  |
|            | 7                         | 0.0047062   | 0.0014507   |
|            | 8                         | 0.0110885   | 0.004960696 |
| Inviron    | 1                         | 0.023061819 | 0.003471344 |
|            | 2                         | 0.047155527 | 0.005252203 |
|            | 3                         | 0.041048081 | 0.011529101 |
|            |                           | 0.034058867 | 0.003782281 |
|            |                           | 0.007898207 | 0.001419848 |
|            |                           | 0.062751905 | 0.010685343 |
|            |                           |             |             |
|            | 7                         | 0.05418075  | 0.012831528 |

## APPENDIX F

F: TABLE 5.4: CONTROL VARIABLES

| Company name                                | Size       | Organization type                      | Sector                 | Country                         | Region        |            | no of re |
|---|------------|--|------------------------|---------------------------------|---------------|------------|----------|
| 1<br>Adeka                                  | Large      | Private company                        | Healthcare Products    | Japan                           | Asia          | CSR        |          |
| AEM (Atomenergom                            |            | Private company                        | Energy                 | Russian Federation              | Europe        | Annintg    |          |
| AGCO Corp                                   | MNE        | Private company                        | Agriculture            | United States of America        | Northern Ame  |            |          |
| Agilent Technologies                        |            |  |                        | United States of America        | Northern Ame  |            |          |
|   |            | Private company                        |                        | United States of America        |               |            |          |
| Allergan                                    | MNE        | Private company                        | Healthcare Products    |                                 | Northern Ame  |            |          |
| Alpha Natural Resou                         |            | Private company                        | Mining                 | United States of America        | Northern Ame  |            |          |
| ALROSA PJSC                                 | Large      | State-owned company                    | -                      | Russian Federation              | Europe        | CSR        |          |
| Alsea                                       | MNE        | Private company                        | Food and Beverage Pro  | Mexico                          | Latin America | Annintg    |          |
| Altech                                      | Large      | Private company                        | Technology Hardware    | South Africa                    | Africa        | AnnIntg    |          |
| Amec Foster Wheele                          | Large      | Private company                        | Construction           | United Kingdom of Great Britain | Europe        | AnnIntg    |          |
| Amgen Inc.                                  | MNE        | Private company                        | Healthcare Products    | United States of America        | Northern Ame  | CSR        |          |
| AMR   | Large      | Private company                        | Aviation               | United States of America        | Northern Ame  | CSR        |          |
| Apache Corporation                          |            | Private company                        | Energy                 | United States of America        | Northern Ame  | CSR        |          |
| Apoteket                                    | Large      | State-owned company                    |                        | Sweden                          | Europe        | Annintg    |          |
| APP-China                                   | MNE        | Private company                        | Forest and Paper Produ |                                 | Asia          | CSR        |          |
|   |            |  |                        |                                 | Latin America |            |          |
| AquaChile                                   | Large      | Private company                        | Food and Beverage Pro  |                                 |               |            |          |
| Arca  | MNE        | Private company                        | Food and Beverage Pro  |                                 | Latin America |            |          |
| ArcelorMittal South                         |            | Private company                        | Metals Products        | South Africa                    | Africa        | Annintg    | _        |
| ARM (African Rainbo                         |            | Private company                        | Mining                 | South Africa                    | Africa        | CSR        |          |
| Asia Pulp&Paper Ind                         | MNE        | Private company                        | Forest and Paper Produ | Mainland China                  | Asia          | CSR        |          |
| Astellas Pharma Inc                         | MNE        | Private company                        | Healthcare Products    | Japan                           | Asia          | CSR        |          |
| BAUER AG                                    | MNE        | Private company                        | Construction           | Germany                         | Europe        | CSR        |          |
| Brown-Forman Corp                           | Large      | Private company                        |                        | United States of America        | Northern Ame  | CSR        |          |
| Bühler                                      | MNE        | Private company                        | Equipment              | Switzerland                     | Europe        | Annintg    |          |
| Buildmax Ltd                                | Large      | Private company                        | Construction Materials |                                 | Africa        | Annintg    |          |
| Byggmax                                     | Large      | Private company                        | Construction Materials |                                 | Europe        | CSR        |          |
|   |            |  |                        |                                 |               |            |          |
| Canon                                       | MNE        | Subsidiary                             |                        | Japan<br>Natharlanda            | Asia          | CSR        |          |
| Canon Europe                                | MNE        | Private company                        | Equipment              | Netherlands                     | Europe        | CSR        |          |
| Canon Oceania                               | MNE        | Private company                        | Consumer Durables      | Australia                       | Oceania       | CSR        |          |
| Carlsberg Group                             | MNE        | Private company                        | Food and Beverage Pro  |                                 | Europe        | CSR        |          |
| Celestica                                   | MNE        | Private company                        | Equipment              | Canada                          | Northern Ame  | CSR        |          |
| CH. KARNCHANG                               | Large      | Private company                        | Construction           | Thailand                        | Asia          | CSR        |          |
| Chambal Fertilizers a                       | Large      | Private company                        | Chemicals              | India                           | Asia          | CSR        | (        |
| Chevron Corporatior                         |            | Private company                        | Energy                 | United States of America        | Northern Ame  | CSR        |          |
| China Minmetals Cor                         |            | State-owned company                    |                        | Mainland China                  | Asia          | CSR        |          |
| China National Buildi                       |            |  | Construction Materials |                                 | Asia          | CSR        |          |
|   |            |  |                        |                                 |               | CSR        |          |
| China National Petro                        |            | State-owned company                    |                        | Mainland China                  | Asia          |            |          |
| China Resources Pov                         | -          |  |                        | Mainland China                  | Asia          | CSR        |          |
| Chubu Electric Powe                         |            | Private company                        | Energy                 | Japan                           | Asia          | Annintg    |          |
| Coca-Cola Belgium-L                         |            | Private company                        | Food and Beverage Pro  |                                 | Europe        | CSR        |          |
| Coca-Cola Serbia                            | MNE        | Subsidiary                             | Food and Beverage Pro  |                                 | Europe        |            |          |
| Colgate-Palmolive                           | MNE        | Private company                        | Healthcare Products    | United States of America        | Northern Ame  | CSR        |          |
| CONSOL Energy                               | Large      | Private company                        | Energy                 | United States of America        | Northern Ame  | CSR        |          |
| Consorcio ARA                               | Large      | Private company                        | Construction           | Mexico                          | Latin America | CSR        |          |
| Control Instruments                         | MNE        | Private company                        | Automotive             | South Africa                    | Africa        | Annintg    |          |
| Cummins                                     | MNE        |  | Equipment              | United States of America        | Northern Ame  | CSR        |          |
| Danone Group                                | MNE        | Private company                        | Food and Beverage Pro  |                                 | Europe        | CSR        |          |
| Deere & Company                             | Large      | Private company                        | Equipment              | United States of America        | Northern Ame  |            |          |
| Domex Group                                 | MNE        | Private company                        | Consumer Durables      | Viet Nam                        | Asia          | CSR        |          |
|   |            |  |                        |                                 |               |            |          |
| Dominion                                    | Large      | Private company                        | Energy                 | United States of America        | Northern Ame  |            |          |
| Domtar                                      | Large      | Private company                        | Forest and Paper Produ |                                 | Northern Ame  |            | -        |
| Dr. Reddy's Laborato                        |            | Private company                        | Healthcare Products    | India                           | Asia          | CSR        |          |
| Du Pont                                     | MNE        | Private company                        | Chemicals              | United States of America        | Northern Ame  |            |          |
| Eastman Kodak Com                           | Large      | Private company                        | Equipment              | United States of America        | Northern Ame  | CSR        |          |
| Edison                                      | Large      | Private company                        | Energy                 | Italy                           | Europe        | CSR        |          |
| Eldorado Gold                               | MNE        | Private company                        | Mining                 | Canada                          | Northern Ame  | CSR        |          |
| Eletrosul                                   | Large      | Subsidiary                             | Energy                 | Brazil                          | Latin America |            |          |
| Eli Lilly                                   | MNE        | Private company                        | Healthcare Products    | United States of America        | Northern Ame  |            |          |
| Ence Energía y Celulo                       |            |  | Forest and Paper Produ |                                 | Europe        | CSR        |          |
| Eni S.P.A.                                  | MNE        | Private company                        | Energy                 | Italy                           | Europe        | Annintg    |          |
| Eni S.P.A.<br>Epta Group                    | MNE        |  | Consumer Durables      | Italy                           |               | CSR        |          |
|   |            | Private company                        |                        | )                               | Europe        |            |          |
| Eurochem                                    | Large      | Subsidiary                             | Chemicals              | Russian Federation              | Europe        | CSR        |          |
| Fagerhult Group                             | MNE        | Private company                        | Equipment              | Sweden                          | Europe        | CSR        |          |
| CC Construccion                             |            | Private company                        | Construction           | Spain                           | Europe        | CSR        | _        |
| raport AG                                   | Large      | Private company                        | Aviation               | Germany                         | Europe        | CSR        |          |
| Sas Natural Fenosa                          |            | Private company                        | Energy                 | Mexico                          | Latin America | CSR        |          |
| Sazprom Neft                                |            | Subsidiary                             | Energy                 | Russian Federation              | Europe        | CSR        |          |
| General Motors Com                          |            | Private company                        | Automotive             | United States of America        | Northern Ame  |            |          |
| leineken N.V.                               | MNE        | Private company                        | Food and Beverage Pro  |                                 | Europe        | CSR        |          |
| amgold                                      | MNE        | Private company                        | Mining                 | Canada                          | Northern Ame  |            |          |
|   |            |  | -                      | Spain                           | Europe        | CSR        |          |
| berdrola Renovable:                         |            |  | Energy                 |                                 |               |            |          |
| berpapel Gestión, S.                        | -          |  | Forest and Paper Produ |                                 | Europe        | Annintg    |          |
| CDAS  | Large      | Private company                        | Metals Products        | Turkey                          | Asia          | CSR        |          |
| ndorama Ventures F                          | MNE        | Private company                        | Chemicals              | Thailand                        | Asia          | CSR        |          |
|   |            | Private company                        | Computers              | Spain                           | Europe        | AnnIntg    |          |
| ndra  |            | Private company                        |                        | United States of America        | Northern Ame  | -          |          |
|   |            |  |                        |                                 |               |            |          |
| Indra<br>International Flavors<br>ISA       |            | State-owned company                    | Energy                 | Colombia                        | Latin America | LSK        |          |
| nternational Flavors<br>SA                  | MNE        | State-owned company<br>Private company |                        |                                 | Latin America |            |          |
| International Flavors<br>SA<br>LSI/Broadcom | MNE<br>MNE | Private company                        | Technology Hardware    | United States of America        | Northern Ame  | CSR        |          |
| International Flavors                       | MNE<br>MNE |  |                        |                                 |               | CSR<br>CSR |          |

| Microsoft Corporatic  | laren | Private company                    | Computers                       | United States of America | Northern Ame          | CSR     | 4 |
|-----------------------|-------|------------------------------------|---------------------------------|--------------------------|-----------------------|---------|---|
| MillerCoors           | Large |                                    |                                 | United States of America | Northern Ame          |         | 4 |
| Minera Alumbrera      |       | Private company                    | Mining                          | Argentina                | Latin America         |         | 5 |
| MMG                   | Large | Private company                    | -                               | Argentina<br>Hong Kong   | Latin America<br>Asia | CSR     | 3 |
|                       | MNE   | Private company                    | Mining                          |                          |                       | com     |   |
| Monsanto              | MNE   | Private company                    | Agriculture                     | United States of America | Northern Ame          |         | 3 |
| Mota-Engil SGPS       | Large | Private company                    | Construction                    | Portugal                 | Europe                | AnnIntg | 5 |
| Murray & Roberts      | Large | Private company                    | Construction                    | South Africa             | Africa                | Annintg | 7 |
| Natura                | Large | Private company                    | Household and Persona           |                          | Latin America         | -       | 6 |
| NCC                   | Large | Private company                    | Construction                    | Sweden                   | Europe                | Annintg | 6 |
| Nexen                 | MNE   | Private company                    | Energy                          | Canada                   | Northern Ame          | CSR     | 6 |
| NGK Insulators        | MNE   | Private company                    | Chemicals                       | Japan                    | Asia                  | CSR     | 6 |
| Nidera Argentina      | MNE   | Subsidiary                         | Agriculture                     | Argentina                | Latin America         | CSR     | 4 |
| Nippon Paper Group    | Large | Private company                    | Forest and Paper Produ          | Japan                    | Asia                  | CSR     | 7 |
| Nippon Sheet Glass    | Large | Private company                    | Construction Materials          | Japan                    | Asia                  | CSR     | 6 |
| Nutreco               | Large | Private company                    | Food and Beverage Pro           |                          | Europe                | Annintg | 6 |
| OJSC Nizhnekamskne    | Large | Partnership                        | Chemicals                       | Russian Federation       | Europe                | CSR     | 3 |
| Olympus Corporatio    |       | Private company                    | Equipment                       | Japan                    | Asia                  | CSR     | 6 |
| Omnicane Limited      | Large | Private company                    | Energy                          | Mauritius                | Africa                | CSR     | 5 |
| Orion Group           | MNE   | Private company                    | Healthcare Products             | Finland                  | Europe                | CSR     | 6 |
| Osaka Gas             |       |                                    |                                 |                          |                       | CSR     | 5 |
|                       | Large | Private company                    | Energy                          | Japan                    | Asia                  |         |   |
| OZ Minerals           |       |                                    |                                 | 0                        |                       | CSR     | 5 |
| Paladin Energy Limit  |       | Private company                    | Mining                          | Australia                | Oceania               | GRI     | 7 |
| Palfinger             | Large | Private company                    | Construction Materials          |                          | Europe                | AnnIntg | 5 |
| Panasonic Corporation | -     | Private company                    | Construction                    | Spain                    | Europe                | CSR     | 7 |
| Paranapanema          | Large | Private company                    | Chemicals                       | Brazil                   | Latin America         |         | 3 |
| PepsiCo               | MNE   | Private company                    | Food and Beverage Pro           | United States of America | Northern Ame          | CSR     | 5 |
| Petrobras             | Large | Private company                    | Energy                          | Brazil                   | Latin America         | CSR     | 5 |
| Petrochina            | Large | Subsidiary                         | Chemicals                       | Mainland China           | Asia                  | CSR     | 6 |
| Petronas              | Large | State-owned company                | Energy                          | Malaysia                 | Asia                  | CSR     | 6 |
| PhosAgro              | Large | Private company                    | Chemicals                       | Russian Federation       | Europe                | Annintg | 4 |
| Primero Mining Corp   | _     | Private company                    | Mining                          | Canada                   | Northern Ame          | -       | 5 |
| PSV Holdings          | Large | Private company                    | Metals Products                 | South Africa             | Africa                | Annintg | 7 |
| Qatargas              | Large | Subsidiary                         | Energy                          | Qatar                    | Asia                  | CSR     | 3 |
| QGEP                  | Large | Private company                    | Energy                          | Brazil                   |                       | CSR     | 4 |
| Renaissance Services  | -     |                                    |                                 | Oman                     | Asia                  |         | 5 |
|                       |       | Private company                    | Energy                          |                          |                       | AnnIntg |   |
| Royal Wessanen        | Large | Private company                    | Food and Beverage Pro           |                          | Europe                | AnnIntg | 7 |
| Sakhalin Energy       | Large | Subsidiary                         | Energy                          | Russian Federation       | Europe                | CSR     | 6 |
| Samsung Engineerin    |       | Private company                    | Construction                    | Korea, Republic of       | Asia                  | CSR     | 3 |
| Santos                | Large | Private company                    | Energy                          | Australia                | Oceania               | CSR     | 5 |
| Sapa Group            | MNE   | Subsidiary                         | Automotive                      | Sweden                   | Europe                | CSR     | 6 |
| Shanghai Fosun Phar   | Large | Private company                    | Healthcare Products             | Mainland China           | Asia                  | CSR     | 4 |
| Shaw Industries Grou  | Large | Private company                    | Construction Materials          | United States of America | Northern Ame          | CSR     | 5 |
| Siam City Cement Pu   | Large | Private company                    | Mining                          | Thailand                 | Asia                  | CSR     | 5 |
| Sibanye Gold Limited  | Large | Private company                    | Mining                          | South Africa             | Africa                | Annintg | 4 |
| SK Chemicals          | Large | Private company                    | Chemicals                       | Korea, Republic of       | Asia                  | CSR     | 3 |
| Smurfit Kappa         | Large | Private company                    | Forest and Paper Produ          | Ireland                  | Europe                | CSR     | 4 |
| Steelcase             | MNE   | Private company                    | Consumer Durables               | United States of America | Northern Ame          | CSR     | 6 |
| Syncrude              | Large | Partnership                        | Energy                          | Canada                   | Northern Ame          |         | 5 |
| Talvivaara            | Large | Private company                    | Metals Products                 | Finland                  | Europe                | Annintg | 5 |
| Tatneft               | Large | Private company                    | Energy                          | Russian Federation       | Europe                | CSR     | 6 |
| Thai Oil              |       | Private company                    |                                 | Thailand                 | Asia                  | CSR     | 6 |
|                       | Large |                                    | Energy<br>Food and Beverage Pro |                          |                       |         |   |
| Thaibev               | Large | Private company                    |                                 |                          | Asia                  | Annintg | 4 |
| Tiger Brands          | MNE   | Private company                    | Household and Persona           |                          | Africa                | AnnIntg | 6 |
| Tikkurila             | MNE   | Private company                    | Chemicals                       | Finland                  | Europe                | CSR     | 4 |
| Toshiba TEC Corpora   |       | Private company                    | Equipment                       | Japan                    | Asia                  | CSR     | 6 |
| Toyoda Gosei Compa    | -     | Private company                    | Automotive                      | Japan                    | Asia                  | AnnIntg | 4 |
| Toyota Argentina      | Large | Private company                    | Automotive                      | Argentina                | Latin America         | CSR     | 4 |
| Toyota Boshoku        | Large | Subsidiary                         | Automotive                      | Japan                    | Asia                  | Annintg | 7 |
| Toyota Europe         | Large | Private company                    | Automotive                      | Belgium                  | Europe                | CSR     | 4 |
| Toyota Global         |       |                                    |                                 | 0                        |                       | CSR     | 7 |
| Toyota India          | Large | Private company                    | Automotive                      | India                    | Asia                  | CSR     | 4 |
| Toyota Japan          | MNE   | Private company                    | Automotive                      | Japan                    | Asia                  | CSR     | 6 |
| Toyota North Americ   |       | Subsidiary                         | Automotive                      | United States of America | Northern Ame          | CSR     | 5 |
| TXC Corporation       |       | Private company                    | Technology Hardware             | Taiwan                   | Asia                  | CSR     | 3 |
| Umicore               |       | Private company                    | Metals Products                 | Belgium                  | Europe                | Annintg | 6 |
| Unilever N.V.         | MNE   | Private company<br>Private company | Food and Beverage Pro           |                          | Europe                | CSR     | 6 |
|                       |       |                                    | -                               | Taiwan                   |                       |         |   |
| Unimicron             | MNE   | Private company                    | Technology Hardware             |                          | Asia                  | CSR     | 4 |
|                       |       | Private company                    | Technology Hardware             | Finland                  | Europe                | CSR     | 7 |
| Volkswagen Aktienge   |       |                                    | Automotive                      | Germany                  | Europe                | CSR     | 6 |
| Volvo group           | MNE   | Private company                    | Automotive                      | Sweden                   | Europe                | CSR     | 7 |
| Wärtsilä Corporation  |       | Private company                    | Energy                          | Finland                  | Europe                | Annintg | 6 |
| Wescoal Holdings      |       | Private company                    | Mining                          | South Africa             | Africa                | Annintg | 5 |
| Wilmar International  | MNE   | Private company                    | Agriculture                     | Singapore                | Asia                  | CSR     | 3 |
| Wistron Corporation   | Large | Private company                    | Computers                       | Taiwan                   | Asia                  | CSR     | 5 |
| WP                    | Large | Subsidiary                         | Energy Utilities                | Korea, Republic of       | Asia                  | CSR     | 3 |
| Xerox                 | MNE   | Private company                    | Equipment                       | United States of America | Northern Ame          | CSR     | 6 |
|                       |       |                                    |                                 |                          |                       |         |   |
| Yokohama Rubber Co    | Large | Private company                    | Construction Materials          | Japan                    | Asia                  | CSR     | 4 |

#### APPENDIX G

# G: TABLE 5.5: CROSSTABS PRACTICE CLUSTERS/CONTROL VARIABLES

| Matrix         Matrix <th matrix<="" th=""> <th matrix<<="" th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>cluster *</th><th>sector Cri</th><th>cluster * sector Crosstabulation</th><th>ç</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></th></th>   | <th matrix<<="" th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>cluster *</th><th>sector Cri</th><th>cluster * sector Crosstabulation</th><th>ç</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></th> | <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>cluster *</th> <th>sector Cri</th> <th>cluster * sector Crosstabulation</th> <th>ç</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> |                  |                   |                         |                  |                  |                   |                  |       | cluster *         | sector Cri        | cluster * sector Crosstabulation | ç                |                      |                           |                      |       |                   |                        |        |  |  |
|--|--|---|------------------|-------------------|-------------------------|------------------|------------------|-------------------|------------------|-------|-------------------|-------------------|----------------------------------|------------------|----------------------|---------------------------|----------------------|-------|-------------------|------------------------|--------|--|--|
| Matrix         Matrix <th matrix<="" th=""> <th matrix<<="" th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>sector</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></th></th>   | <th matrix<<="" th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>sector</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></th>   | <th></th> <th>sector</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>   |                  |                   |                         |                  |                  |                   |                  |       |                   |                   |                                  | sector           |                      |                           |                      |       |                   |                        |        |  |  |
| Outory         Equation         41     <   |  |   |                  |                   | Automotive              | Healthcare       |                  |                   |                  |       |                   |                   |                                  | Anriculture Cons | Fo<br>sumer Durables | rest and Papi<br>Products |                      |       | letals Products   | Technology<br>Hardware | Total  |  |  |
| New number (sector)         23 <td>cluster</td> <td>Cluster 1</td> <td>Count</td> <td><b>4</b>, b</td> <td></td> <td>3<sub>8 b</sub></td> <td></td> <td>1a. b</td> <td>d,e</td> <td>-</td> <td></td> <td>4°P</td> <td>q</td> <td>2<sub>ab</sub></td> <td>1a, b</td> <td>0, b</td> <td>-</td> <td></td> <td>0, b</td> <td>3<sub>8 b</sub></td> <td>28</td>   | cluster  | Cluster 1   | Count            | <b>4</b> , b      |                         | 3 <sub>8 b</sub> |                  | 1a. b             | d,e              | -     |                   | 4°P               | q                                | 2 <sub>ab</sub>  | 1a, b                | 0, b                      | -                    |       | 0, b              | 3 <sub>8 b</sub>       | 28     |  |  |
| Montreductionery     Mon |  |   | Expected Count   | 2.3               | 2.3                     | 2.0              | 0.4              | 2.0               | 2.7              | 5.2   | 2.0               | 1.8               | 1.3                              | 0.7              | 0.7                  | 1.3                       | 0.5                  | 2.0   | 0.9               | 1.3                    | 28.0   |  |  |
| Operation         Operation <t< td=""><td></td><td></td><td>% within cluster</td><td>14.3%</td><td>21.4%</td><td>10.7%</td><td>7.1%</td><td>3.6%</td><td>3.6%</td><td>3.6%</td><td>7.1%</td><td>3.6%</td><td>3.6%</td><td>7.1%</td><td>3.6%</td><td>0.0%</td><td>0.0%</td><td>0:0%</td><td>%0:0</td><td>10.7%</td><td>100.0%</td></t<>   |  |   | % within cluster | 14.3%             | 21.4%                   | 10.7%            | 7.1%             | 3.6%              | 3.6%             | 3.6%  | 7.1%              | 3.6%              | 3.6%                             | 7.1%             | 3.6%                 | 0.0%                      | 0.0%                 | 0:0%  | %0:0              | 10.7%                  | 100.0% |  |  |
| Methodolow         30         31         61         32         33         61         61         61         61         61         61         61   |  | Cluster 2   | Count            | Q. b              | <b>5</b> <sub>6,b</sub> | $2_{\rm ab}$     | 0 <sub>å b</sub> | 5, b              | 3°.b             | 68    | 2 <sub>6, b</sub> | 5 <sub>6, b</sub> | $2_{a,b}$                        | 0 <sub>a b</sub> | 4°.9                 | ហឹ                        | 1 <sub>a.b</sub>     | a, b  | Q. b              | $2_{a,b}$              | 8      |  |  |
| with class         with class         0         139         639         139         539         139         539         139         539         139         239         239         239         239         039  |  |   | Expected Count   | 3.0               | 3.0                     | 2.5              | 0.5              | 2.5               | 3.5              | 6.7   | 2.5               | 2.3               | 1.6                              | 0.9              | 0.9                  | 1.6                       | 0.7                  | 0.9   | 1.2               | 1.6                    | 36.0   |  |  |
| Outer         Death         Operation         I  |  |   | % within cluster | 0:0%              | 13.9%                   | 5.6%             | 0.0%             | 13.9%             | 8.3%             | 5.6%  | 5.6%              | 13.9%             | 5.6%                             | 0.0%             | 2.8%                 | 13.9%                     | 2.8%                 | 2.8%  | %0:0              | 5.6%                   | 100.0% |  |  |
| Functional         06         07         03   |  | Cluster 3   | Count            | ~"                | රී                      | ð                | 9                | ď                 | 2                | ഹ്    | රී                | 9                 | ď                                | ð                | 0.                   | 9                         | ð                    | 0.    | රී                | 9                      | 7      |  |  |
| Weaking later         Weaking later         (143)         (0)         (0)         (143)  |  |   | Expected Count   | 9.0               | 0.6                     | 0.5              | 0.1              | 0.5               | 0.7              | 1.3   | 0.5               | 0.4               | 0.3                              | 0.2              | 0.2                  | 0.3                       | 0.1                  | 0.2   | 0.2               | 0.3                    | 7.0    |  |  |
| Outed         Out         3         4         4         3         4         3         4 </td <td></td> <td></td> <td>% within cluster</td> <td>14.3%</td> <td>%0:0</td> <td>0.0%</td> <td>0:0%</td> <td>%0'0</td> <td>14.3%</td> <td>71.4%</td> <td>0.0%</td> <td>%0'0</td> <td>0.0%</td> <td>0.0%</td> <td>0.0%</td> <td>0:0%</td> <td>0.0%</td> <td>0:0%</td> <td>0:0%</td> <td>0:0%</td> <td>100.09</td>  |  |   | % within cluster | 14.3%             | %0:0                    | 0.0%             | 0:0%             | %0'0              | 14.3%            | 71.4% | 0.0%              | %0'0              | 0.0%                             | 0.0%             | 0.0%                 | 0:0%                      | 0.0%                 | 0:0%  | 0:0%              | 0:0%                   | 100.09 |  |  |
| Experied Count         2.8         2.4         0.4         2.4         3.3         6.3         2.4         1.3         1.4         1.1         1.1         1.1           Weith Claster         8.8%         0.0%  |  | Cluster 4   | Count            | ຕິ                | ර                       | ð                | в                | 2                 | ಲ್               | 15,   | ಲ್                | പ                 | 2                                | ð                | 0.                   | -2                        | 4.D                  | 0.    | 2                 | -2                     | 8      |  |  |
| Weaking classer         Same classer         Bab classer         Color         Color <th< td=""><td></td><td></td><td>Expected Count</td><td>2.8</td><td>2.8</td><td>2.4</td><td>0.4</td><td>2.4</td><td>3.3</td><td>6.3</td><td>2.4</td><td>2.2</td><td>1.5</td><td>0.9</td><td>0.9</td><td>1.5</td><td>0.7</td><td>0.9</td><td>1.1</td><td>1.5</td><td>34.0</td></th<>   |  |   | Expected Count   | 2.8               | 2.8                     | 2.4              | 0.4              | 2.4               | 3.3              | 6.3   | 2.4               | 2.2               | 1.5                              | 0.9              | 0.9                  | 1.5                       | 0.7                  | 0.9   | 1.1               | 1.5                    | 34.0   |  |  |
| Cluster 5         Count         2         1         2         0         1         2         4           Cluster         Curt         0         0         1         0 <td< td=""><td></td><td></td><td>% within cluster</td><td>8.8%</td><td>%0'0</td><td>0.0%</td><td>0.0%</td><td>2.9%</td><td>8.8%</td><td>44.1%</td><td>8.8%</td><td>8.8%</td><td>5.9%</td><td>0.0%</td><td>0.0%</td><td>2.9%</td><td>2.9%</td><td>0:0%</td><td>2.9%</td><td>2.9%</td><td>100.0%</td></td<>   |  |   | % within cluster | 8.8%              | %0'0                    | 0.0%             | 0.0%             | 2.9%              | 8.8%             | 44.1% | 8.8%              | 8.8%              | 5.9%                             | 0.0%             | 0.0%                 | 2.9%                      | 2.9%                 | 0:0%  | 2.9%              | 2.9%                   | 100.0% |  |  |
| Elementacione         22         23         64         22         23         64         63         614         23         64         63         614         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         614         63         63         61         63         63         63         61         63         63         61         63         63         61         63         63         61         63         63         61         63         63         63         61         63 <th< td=""><td></td><td>Cluster 5</td><td>Count</td><td>2ª</td><td>4°°</td><td>32</td><td>ď</td><td>2</td><td>ហឹ</td><td>4</td><td>4</td><td>-2</td><td>2</td><td>5</td><td>0a</td><td>-2</td><td>÷2</td><td>2ª</td><td>4</td><td>-2</td><td>31</td></th<>   |  | Cluster 5   | Count            | 2ª                | 4°°                     | 32               | ď                | 2                 | ហឹ               | 4     | 4                 | -2                | 2                                | 5                | 0a                   | -2                        | ÷2                   | 2ª    | 4                 | -2                     | 31     |  |  |
| Weaking like (above)         G bit (above)         32%         12.9%         1   |  |   | Expected Count   | 2.6               | 2.6                     | 2.2              | 0.4              | 2.2               | 3.0              | 5.8   | 22                | 2.0               | 1.4                              | 0.8              | 0.8                  | 1.4                       | 0.6                  | 0.8   | 1.0               | 1.4                    | 31.0   |  |  |
| Custor 6         Conti         3,         0,         3,         0,         1,         0,  |  |   | % within cluster | 6.5%              | 3.2%                    | 6.5%             | 0.0%             | 3.2%              | 16.1%            | 12.9% | 12.9%             | 3.2%              | 6.5%                             | 0.0%             | 0.0%                 | 3.2%                      | 3.2%                 | 6.5%  | 12.9%             | 3.2%                   | 100.09 |  |  |
| Expended count         06         08         05         01         03         04         03         03         04         03         03         04         03         03         04         03         03         04         03         03         04         03         03         03         04         03         03         04         03         03         04         03         03         03         03         03         03         03         03         03         03         03         03         03   |  | Cluster 6   | Count            | 3°                | ď                       | ಲ್               | ď                | -2                | 8                | 8     | ď                 | 8                 | ď                                | ð                | 0a                   | ď                         | ď                    | 0ª    | ď                 | ď                      | 7      |  |  |
| Swathing claster         42.95         0.0%         42.35         0.0% <td></td> <td></td> <td>Expected Count</td> <td>9.0</td> <td>0.6</td> <td>0.5</td> <td>0.1</td> <td>0.5</td> <td>0.7</td> <td>1.3</td> <td>0.5</td> <td>0.4</td> <td>0.3</td> <td>0.2</td> <td>0.2</td> <td>0.3</td> <td>0.1</td> <td>0.2</td> <td>0.2</td> <td>0.3</td> <td>7.0</td>  |  |   | Expected Count   | 9.0               | 0.6                     | 0.5              | 0.1              | 0.5               | 0.7              | 1.3   | 0.5               | 0.4               | 0.3                              | 0.2              | 0.2                  | 0.3                       | 0.1                  | 0.2   | 0.2               | 0.3                    | 7.0    |  |  |
| Curster7         Count         Qa         La         Qa  |  |   | % within cluster | 42.9%             | %0:0                    | 42.9%            | 0:0%             | 14.3%             | 0.0%             | 0.0%  | 0:0%              | 0.0%              | 0.0%                             | 0.0%             | 0.0%                 | 0.0%                      | 0.0%                 | 0:0%  | %0:0              | 0.0%                   | 100.0% |  |  |
| Element Currier         0.8         0.4         0.7         0.6         0.4         0.3         0.3         0.3         0.3         0.3         0.4           Weathine Letter         0.01         0.015<  |  | Cluster 7   | Count            | 0 <sub>8, b</sub> | d.a                     | 1ab              | 0 <sub>å b</sub> | 2 <sub>6, b</sub> | 2 <sub>6,b</sub> | 8     | 0 <sub>6, b</sub> | 0, b              | 0 <sub>å b</sub>                 | 1 <sub>a b</sub> | 28                   | 0 <sub>6,b</sub>          | 0 <sub>&amp; b</sub> | d as  | 0 <sub>6, b</sub> | 0 <sub>å b</sub>       | 9      |  |  |
| % within clater         0.0%         10.0%         10.0%         20.0%         0.0%         10.0%         0.0%         10.0%         0.0%         10.0%         0.0%         10.0%         0.0   |  |   | Expected Count   | 0.8               | 0.8                     | 0.7              | 0.1              | 0.7               | 1.0              | 1.9   | 0.7               | 0.6               | 0.4                              | 0.3              | 0.3                  | 0.4                       | 0.2                  | 0.3   | 0.3               | 0.4                    | 10.0   |  |  |
| Outside         Count         0,   |  |   | % within cluster | 0.0%              | 10.0%                   | 10.0%            | 0:0%             | 20.0%             | 20.0%            | 0:0%  | 0:0%              | 0.0%              | 0.0%                             | 10.0%            | 20.0%                | 0:0%                      | 0.0%                 | 10.0% | %0:0              | %0:0                   | 100.0% |  |  |
| Experied Count         0.3         0.2         0.0         0.2         0.3         0.6         0.2         0.1   |  | Cluster 8   | Count            | 0 <sup>8</sup>    | ď                       | ů                | ő                | ő                 | ő                | 28    | ď                 | ð                 | ð                                | -2               | 08                   | ð                         | ď                    | °     | ő                 | ő                      | e      |  |  |
| Within cluster         0.0%  |  |   | Expected Count   | 0.3               | 0.3                     | 0.2              | 0.0              | 0.2               | 0.3              | 0.6   | 0.2               | 0.2               | 0.1                              | 0.1              | 0.1                  | 0.1                       | 0.1                  | 0.1   | 0.1               | 0.1                    | 3.0    |  |  |
| Count         13         13         13         11         12         11         15         29         11         10         7         4         4         7         3         4         5         7           Expended/over         13         13         11         12         13         14         15         14         15         7         14         4         7         3         4         5         7           Expended/over         136         14         15         16         16         16         7         4         4         7         3         4         5         7           Swithin Claim         356         35         7         15         95         16         17         65         7         7         4         4         4         7         3         4         55         7         7           Swithin Claim         35         7         15         65         85         17         65         17         5         7         7         4         4         4         7         3         4         55         7         7         5         7         7         5         7  |  |   | % within cluster | 0.0%              | %0:0                    | 0.0%             | 0:0%             | 0:0%              | 0.0%             | 66.7% | 0:0%              | 0.0%              | 0.0%                             | 33.3%            | 0.0%                 | 0.0%                      | 0.0%                 | 0:0%  | %0:0              | 0.0%                   | 100.0% |  |  |
| 130 13.0 11.0 2.0 11.0 15.0 29.0 11.0 10.0 7.0 4.0 4.0 7.0 3.0 4.0 5.0 7.0 8.3% 8.3% 7.1% 1.3% 7.1% 9.6% 7.1% 8.4% 4.5% 2.6% 2.6% 2.6% 2.5% 4.5% 4.5%  | Total  |   | Count            | 13                | 13                      | 7                | 2                | 1                 | 15               | 29    |                   | 10                | 7                                | 4                | 4                    | 7                         | e                    | 4     | 2                 | 7                      | 156    |  |  |
| 8.3% 8.3% 7.1% 1.3% 7.1% 9.6% 18.6% 7.1% 6.4% 4.5% 2.6% 2.6% 4.5% 1.9% 2.6% 3.2% 4.5%  |  |   | Expected Count   | 13.0              | 13.0                    | 11.0             | 2.0              | 11.0              | 15.0             | 29.0  | 11.0              | 10.0              | 7.0                              | 4.0              | 4.0                  | 7.0                       | 3.0                  | 4.0   | 5.0               | 7.0                    | 156.(  |  |  |
|  |  |   | % within cluster | 8.3%              | 8.3%                    | 7.1%             | 1.3%             | 7.1%              | 9.6%             | 18.6% | 7.1%              | 6.4%              | 4.5%                             | 2.6%             | 2.6%                 | 4.5%                      | 1.9%                 | 2.6%  | 3.2%              | 4.5%                   | 100.0% |  |  |

#### APPENDIX H

### H: TABLE 5.6: INDEPENDENT SAMPLES T-TEST ON CULTURE CLUSTERS

|                        |                                | Group Statistics           |              |                |                 |                 |                      |            |                          |        |
|------------------------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|----------------------|------------|--------------------------|--------|
| Cluster Number of Case |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                      |            |                          |        |
| Adhocracy              | 2                              | 20                         | 0.06         | 0.060          | 0.013           |                 |                      |            |                          |        |
|                        | 5                              | 6                          | 0.40         | 0.160          | 0.065           |                 |                      |            |                          |        |
|                        |                                |                            |              |                |                 |                 |                      |            |                          |        |
|                        |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                      |            |                          |        |
|                        |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of Me | eans       |                          |        |
|                        |                                |                            |              |                |                 |                 |                      | Std. Error | 95% Confidence<br>Differ |        |
|                        |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference      | Difference | Lower                    | Upper  |
| Adhocracy              | Equal variances assumed        | 9.895                      | 0.004        | -8.173         | 24              | 0.000           | -0.344               | 0.042      | -0.431                   | -0.257 |
|                        |                                |                            |              |                |                 |                 |                      |            |                          |        |
|                        | Equal variances not<br>assumed |                            |              | -5.159         | 5.427           | 0.003           | -0.344               | 0.067      | -0.512                   | -0.177 |

|                        |                                | Group Statistics           |              |                |                 |                 |                     |            |                           |        |
|------------------------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|---------------------------|--------|
| Cluster Number of Case |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                           |        |
| Adhocracy              | 3                              | 31                         | 0.25         | 0.084          | 0.015           |                 |                     |            |                           |        |
|                        | 5                              | 6                          | 0.40         | 0.160          | 0.065           |                 |                     |            |                           |        |
|                        |                                |                            |              |                |                 |                 |                     |            |                           |        |
|                        |                                |                            | Indepe       | ndent Sample   | es Test         |                 |                     |            |                           |        |
|                        |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                           |        |
|                        |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differe |        |
|                        |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     | Difference | Lower                     | Upper  |
| Adhocracy              | Equal variances assumed        | 4.751                      | 0.036        | -3.521         | 35              | 0.001           | -0.155              | 0.044      | -0.244                    | -0.066 |
|                        |                                |                            |              |                |                 |                 |                     |            |                           |        |
|                        | Equal variances not<br>assumed |                            |              | -2.307         | 5.545           | 0.064           | -0.155              | 0.067      | -0.322                    | 0.013  |

|                        |                                | Group Statistics           |              |                |                 |                 |                     |            |                         |       |
|------------------------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|-------------------------|-------|
| Cluster Number of Case |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                         |       |
| Adhocracy              | 3                              | 31                         | 0.25         | 0.084          | 0.015           |                 |                     |            |                         |       |
|                        | 4                              | 34                         | 0.11         | 0.063          | 0.011           |                 |                     |            |                         |       |
|                        |                                |                            |              |                |                 |                 |                     |            |                         |       |
|                        |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                         |       |
|                        |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                         |       |
|                        |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidenc<br>Differ |       |
|                        |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                   | Upper |
| Adhocracy              | Equal variances assumed        | 3.074                      | 0.084        | 7.447          | 63              | 0.000           | 0.136               | 0.018      | 0.100                   | 0.173 |
|                        |                                |                            |              |                |                 |                 |                     |            |                         |       |
|                        | Equal variances not<br>assumed |                            |              | 7.348          | 55.204          | 0.000           | 0.136               | 0.019      | 0.099                   | 0.173 |

|                        |                                | Group Statistics           |              |                |                 |                 |                     |            |                          |        |
|------------------------|--------------------------------|----------------------------|--------------|----------------|-----------------|-----------------|---------------------|------------|--------------------------|--------|
| Cluster Number of Case |                                | N                          | Mean         | Std. Deviation | Std. Error Mean |                 |                     |            |                          |        |
| Adhocracy              | 1                              | 63                         | 0.08         | 0.059          | 0.007           |                 |                     |            |                          |        |
|                        | 4                              | 34                         | 0.11         | 0.063          | 0.011           |                 |                     |            |                          |        |
|                        |                                |                            |              |                |                 |                 |                     |            |                          |        |
|                        |                                |                            | Indepe       | ndent Sampl    | es Test         |                 |                     |            |                          |        |
|                        |                                | Levene's Test for Equality | of Variances |                |                 | t-tes           | t for Equality of M | eans       |                          |        |
|                        |                                |                            |              |                |                 |                 |                     | Std. Error | 95% Confidence<br>Differ |        |
|                        |                                | F                          | Sig.         | t              | df              | Sig. (2-tailed) | Mean Difference     |            | Lower                    | Upper  |
| Adhocracy              | Equal variances assumed        | 0.047                      | 0.828        | -2.713         | 95              | 0.008           | -0.035              | 0.013      | -0.060                   | -0.009 |
|                        | Equal variances not<br>assumed |                            |              | -2.660         | 64.055          | 0.010           | -0.035              | 0.013      | -0.061                   | -0.009 |

|                        |                                | Group Statistics           |                              |                |                 |                 |                 |            |  |       |
|------------------------|--------------------------------|----------------------------|------------------------------|----------------|-----------------|-----------------|-----------------|------------|--|-------|
| Cluster Number of Case |                                | N                          | Mean                         | Std. Deviation | Std. Error Mean |                 |                 |            |  |       |
| Adhocracy              | 1                              | 63                         | 0.08                         |                |                 |                 |                 |            |  |       |
|                        | 2                              | 20                         | 0.06                         | 0.060          | 0.013           |                 |                 |            |  |       |
|                        |                                |                            |                              |                |                 |                 |                 |            |  |       |
|                        |                                |                            | Indepe                       | ndent Sampl    | es Test         |                 |                 |            |  |       |
|                        |                                | Levene's Test for Equality | t-test for Equality of Means |                |                 |                 |                 |            |  |       |
|                        |                                |                            |                              |                |                 |                 |                 | Std. Error | 95% Confidence Interval of the<br>Difference |       |
|                        |                                | F                          | Sig.                         | t              | df              | Sig. (2-tailed) | Mean Difference | Difference | Lower  | Upper |
| Adhocracy              | Equal variances assumed        | 0.012                      | 0.913                        | 1.232          | 81              | 0.222           | 0.019           | 0.015      | -0.011                                       | 0.049 |
|                        | Equal variances not<br>assumed |                            |                              | 1.218          | 31.424          | 0.232           | 0.019           | 0.015      | -0.013                                       | 0.050 |

|                     |                                | Group Statistics           |                              |                |                 |                                     |                 |            |        |       |
|---------------------|--------------------------------|----------------------------|------------------------------|----------------|-----------------|-------------------------------------|-----------------|------------|--------|-------|
| Cluster Number of ( | Case                           | N                          | Mean                         | Std. Deviation | Std. Error Mean |                                     |                 |            |        |       |
| Adhocracy           | 4                              | 34                         | 0.11                         | 0.063          | 0.011           |                                     |                 |            |        |       |
|                     | 5                              | 6                          | 0.40                         | 0.160          | 0.065           |                                     |                 |            |        |       |
|                     |                                |                            |                              |                |                 |                                     |                 |            |        |       |
|                     |                                |                            | Indepe                       | ndent Sampl    | es Test         |                                     |                 |            |        |       |
|                     |                                | Levene's Test for Equality | t-test for Equality of Means |                |                 |                                     |                 |            |        |       |
|                     |                                |                            | 95% Con<br>Sid. Error        |                |                 | lence Interval of the<br>Difference |                 |            |        |       |
|                     |                                | F                          | Sig.                         | t              | df              | Sig. (2-tailed)                     | Mean Difference | Difference | Lower  | Upper |
| Adhocracy           | Equal variances assumed        | 11.900                     | 0.001                        | -7.979         | 38              | 0.000                               | -0.291          | 0.036      | -0.365 | -0.21 |
|                     | Equal variances not<br>assumed |                            |                              | -4.392         | 5.273           | 0.006                               | -0.291          | 0.066      | -0.459 | -0.12 |