

1 **Engineering Geology and Tunnelling in the Limmo**

2 **Peninsula, East London**

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8 **Abstract**

9 The Limmo Peninsula site has some of the most complex geology of London's Crossrail project and
10 was the launching point for four Tunnel Boring Machines (TBMs) to enable construction of
11 Crossrail's eastern running tunnels. It is located in East London, approximately 2 km east of the
12 Canary Wharf business district, adjacent to the River Lea. It consists of a ventilation shaft, an
13 auxiliary shaft, two sprayed concrete lining (SCL) tunnels interconnecting the shafts and four SCL
14 adits for assisting in the launching of the TBMs. As part of the design requirements, some geological
15 formations had to be depressurized from surface wells. The site is geologically complex: it is in the
16 vicinity of a drift filled hollow and it is located within the area of influence of several tectonic
17 features. A geological ground model developed from important new information obtained during the
18 design stage ground investigations and from direct observations conducted during construction stages
19 reveals an inverted transtensional flower structure (i.e. it is now a transpressional restraining bend). Of
20 special interest are the unusually low values of undrained shear strength of the London Clay
21 associated with the tectonic setting.

22 **Introduction**

23 Crossrail links east and west of London with a new railway (Black *et al.* 2014), which crosses the
24 Limmo Peninsula, East London. As anticipated, a range of features consistent with faulting were
25 encountered during construction at the Limmo Shafts site on the east bank of the River Lea, north of
26 the Lower Lea Crossing Bridge (Figure 1). The site is in the floodplains of the River Thames and the
27 River Lea and therefore the topography is flat and low-lying; the ground elevation is approximately
28 +7 m AOD (+107 m ATD).

29 FIGURE 1

30 The principal structures at the site are the main shaft, the auxiliary shaft and the sprayed concrete
31 lining (SCL) tunnels. The Main Shaft is 44.3 m deep and 30 m in diameter. The stability of the
32 excavation was provided by a diaphragm wall with a toe level 55 m below ground level. The
33 Auxiliary Shaft is 39 m deep with an internal diameter of 27 m. The initial 17 m was constructed
34 using sheet piles, with sprayed concrete used for the remainder of the shaft. The SCL tunnels provided
35 twin connections for the shafts and also for back and launch adits. They have a tear drop shape that is
36 8.65 m vertically and 7.98 m horizontally.

37 The presence of faults and drift filled hollows (Figure 1) at the confluence of the River Lea and the
38 River Thames is well documented (Berry 1979, Hutchinson 1980, Banks *et al.* 2015) and led to
39 challenging design and construction conditions. Faults cause a range of geological and
40 hydrogeological hazards, by creating either low-permeability boundaries or high-permeability
41 pathways that affect predicted groundwater behaviour, and by fracturing and damaging the ground,
42 leading to face instability, large volume losses and settlements when encountered during tunnelling
43 and bulk excavations.

44 **1 Geological Context**

45 The site is located in a part of the London Basin long known to be structurally complex (Howland
46 1991, de Freitas 2009, Royse *et al.* 2012) but only recently recognised as being close to the line of a
47 major basement wrench fault (Ghail *et al.* 2015) that has been reactivated by ongoing inversion of the

48 London Basin. Mason *et al.* (2015) measured a sinistral slip rate of $\sim 1.5 \text{ mm a}^{-1}$ over recent decades
49 and it is likely that this movement has reactivated other basement normal faults, causing reverse
50 offsets of the London Clay and Lambeth Group of up to $\sim 10 \text{ m}$ (Ghail *et al.* 2014).

51 The Limmo Peninsula also contains several drift filled hollows, coincident with anomalous rock head
52 on the upper Chalk surface (Figure 2), through which the Crossrail tunnels were anticipated to pass.
53 Drift filled hollows are diapiric-shaped depressions, as much as 70 m deep, filled with drift deposits
54 (Berry 1979); the hollow to the south of the Limmo Shafts site is filled with Kempton Park Gravel to
55 a depth of 30 m from the surface. Their origin may be a combination of fluvial scour (Berry 1979) and
56 periglacial pingo formation (Hutchinson 1980) by sub-permafrost groundwater flow along faults
57 (Toms *et al.* 2016). The location of two known drift filled hollows is shown in Figure 2 as a deep
58 depression in the Chalk surface. A hollow is also evident close to the Limmo Shafts, although this
59 may be an extension of the known hollow to the south.

60 During the Palaeocene, basement fault slip was dextral, and these anomalous rock head hollows may
61 have originated as releasing-bend flower structures forming transtensional basins (Figure 2). Given
62 the rapid change in water depth from near sea level during deposition of the Lambeth Group to the
63 relatively deep water London Clay Formation, this dextral movement most likely occurred during
64 deposition of the upper part of the Lambeth Group, the Harwich Formation and perhaps the A2 part of
65 the London Clay Formation, approximately $54.0\text{--}54.5 \text{ Ma}$ ago. The effect of recent basin inversion
66 (Ghail *et al.* 2015) is apparent in the site data and will be discussed later.

67 FIGURES 2

68 The hydrogeology in the London Basin is characterized by the presence of two main aquifers: the
69 upper aquifer and the lower aquifer. The upper aquifer consists of River Terrace and alluvial deposits
70 and is recharged by the pluvial and superficial waters. The lower aquifer is regionally more important
71 and consists of the Chalk, Thanet Sand together with the basal sands of the Lambeth Group, Upnor
72 Formation. Both aquifers are separated by aquitards (London Clay and the clayey units of the
73 Lambeth Group). The main source of recharge to the Lower Aquifer is the water that enters into the

74 Chalk in its existing outcrops North and South of London. Also, 2 km south of the site, the River
75 Terrace deposits lie directly above the Thanet Sand, creating a direct connection that allows additional
76 recharge. The granular strata in the Lambeth Group above the Mid Lambeth Hiatus (MLH), a regional
77 erosional boundary and the Harwich Formation, have limited connection to the Lower Aquifer
78 (Roberts et al, 2015)

79 The main direct effect of this is the possible connection of the Lower and Upper Aquifer through this
80 feature, altering the local hydrogeology. Flow paths through faults and drift filled hollows provide
81 hydraulic connectivity between the upper and lower aquifers across the site, which is hydrostatic from
82 101·0mATD.

83 **2 Ground Investigations**

84 **2.1 Boreholes**

85 Given this complex geological background and the scale of the structures a thorough site investigation
86 was undertaken for the Crossrail project. The desk studies included collation of existing ground
87 investigation data and four phases of ground investigation on site; including previous third party
88 boreholes, 51 boreholes were examined during the investigation (Figure 3 and Table 1).

89 **FIGURE 3**

90 **TABLE 1**

91
92 Recovery in the boreholes was difficult with frequent core loss reported, even in the London Clay,
93 and the observed variations in strata interface levels is consistent with faulting across the site,
94 suggesting throws of between 4 to 7m.

95 Figure 4 shows a schematic geological cross section based on the ground investigation.

96 **FIGURE 4**

97 **2.2 Hydrogeology and pumping tests**

98 One of the most significant risks for SCL construction is the presence of high groundwater pressures
99 in high permeability deposits of the Harwich Formation and Lambeth Group. Although the SCL
100 tunnels were anticipated to be excavated entirely within London Clay, should the amount of cover
101 between tunnel invert and underlying permeable strata be reduced, base heave could occur. To
102 mitigate this risk, dewatering of the Lambeth Group and Harwich Formation would be required,
103 similar to the employed in other sites of the project (Linde-Arias *et al* 2015).

104 This risk was greater for the excavation of the Main and the Auxiliary shafts, given that their
105 formation levels were lower. The base of the Auxiliary Shaft was in the London Clay, only 4m above
106 the top of the Harwich Formation, and the Main Shaft was in the Harwich Formation. The toe of the
107 diaphragm wall of the Main Shaft is the clay of the Lower Shelly Beds and the Lower Mottled Beds ,
108 impeding the recharge of the sandy horizons above that level.

109 Therefore, in addition to the ground investigations, a comprehensive programme of pumping tests was
110 carried out in the different strata: Harwich Formation, Sand Units in Lambeth Group (Above MLH),
111 Upnor Formation, Thanet Sand and Chalk (Roberts et al, 2015). These tests were crucial for the
112 design of the dewatering of the lower aquifer.

113 Table 2 summarizes these results.

114 TABLE 2

115 The pumping tests yielded some interesting peculiarities of the hydrogeology of Limmo site.

116 Firstly, during the tests in the Chalk and Thanet Sand, the response of piezometers above the MLH
117 indicated connectivity between the Upper Lambeth Group/Harwich Formation and the Lower
118 Aquifer.

119 Secondly, the results of the chalk pumping tests were sometimes inconsistent, with drawdown not
120 always decreasing with distance away from the pumped well.

121 Finally, the pumping tests revealed strong regular tidal fluctuation.

122 Although the above behaviours in some cases could be the result of inaccurate readings or due to
123 natural variations in piezometric levels, together they indicated the presence of numerous faults that
124 create hydrogeological compartments separated by low permeability barriers and/or create vertical
125 paths through the aquitards.

126 The analysis of the data allowed an estimate of permeabilities of 1×10^{-5} m/s for the Thanet Sand and
127 2×10^{-4} m/s for the Chalk. Storativity was determined as 0.003 for the Thanet Sand and 0.004 for the
128 Chalk.

129 **2.3 Geotechnical tests**

130 Routine laboratory testing was performed on fine and coarse grained soil samples obtained from the
131 boreholes, including classification and index tests, and routine strength tests. In all the units the index
132 test results were typical for the London area. An exception to this was that at Limmo, the undrained
133 shear strength (s_u) measurements were lower than those at other Crossrail sites, especially the
134 minimum values. Figure 5 shows a comparison of the lower bound values for Limmo site with the rest
135 of the East section of the Crossrail tunnel (Liverpool St-Pudding Mill Lane) and the West section
136 (Royal Oak – Liverpool St.).

137 **FIGURE 5**

138 Given that the index properties, including mineralogy, are typical of London Clay, the clay matrix is
139 probably unaltered. Hence, an increase in discontinuity frequency, probably through faulting, is likely
140 to be the main reason for the low strength values. This was also borne out by poor core recovery of
141 several ground investigation boreholes in the London Clay, Harwich Formation and Lambeth Group.
142 This is not believed to be due to poor drilling practises as the wire line system with triple tube
143 protection of the core was employed in the boreholes.

144

145 **3 Direct Observations during Excavation**

146 The excavation of the Main and Auxiliary Shaft and the SCL tunnels allowed the direct observations
147 of the Quaternary Deposits, London Clay and the Harwich Formation.

148 **3.1 Stratigraphy and types of soils encountered**

149 *Made Ground and Quaternary Deposits*

150 These deposits were encountered between 107 m ATD and 97.5 m ATD during the excavation of the
151 shafts. The made ground is approximately 6 m thick and consists of black or grey silty, gravelly clay,
152 often with organic matter or artificial materials and occasional fragments of bricks and wood.

153 Numerous fragments of wood piles were extracted. At approximately 104mATD during excavation of
154 the Auxiliary Shaft, the foundations of a previous structure, probably the remains of former ship
155 building industries, were exposed, causing difficulties for the installation of some of the sheet piles.

156 The alluvium deposits were encountered between 101 m ATD and 97.5 m ATD. These consist of soft
157 grey clay, sometimes sandy and with pockets of organic material, overlying the River Terrace
158 Deposits (Kempton Park Gravels). The contact has a slight eastward inclination (approximately 3° to
159 5°) in the Auxiliary Shaft and is a clayey, sandy to very sandy, medium to coarse flinty gravel.

160 *London Clay Formation*

161 London Clay was encountered in the shafts and the SCL tunnels, which were excavated wholly within
162 the Formation. The upper 2 m (from 93.5 up to 95.55 m ATD) is weathered and consists of firm grey
163 clay, characteristically disturbed and with a lack of discontinuities. The unweathered London Clay is
164 an over-consolidated, stiff clay. The formation is divided into a series of units (King, 1981), of which
165 the A2 and A3 are encountered at the Limmo site. The boundary between these two units is easily
166 recognized by the increase in silt content and the absence of claystones in the A2.

167 Fissures are a common feature in the London Clay formation. Usually, they are regarded as of
168 synsedimentary or lithogenic origin. In the Limmo area the spacing is quite small, ranging from
169 medium to extremely closely spaced. Polished and slickensided surfaces (commonly known as
170 'greasybacks') were encountered but no trend in the orientation was identified.

171 Joints, defined as discontinuities longer than 1 m and probably tectonic in origin, are also very
172 frequent. They are usually planar and polished, occasionally slickensided. Apertures range between
173 0.1mm and 1 mm, and are sometimes filled with a soft clay. Joints are typically spaced at 100 mm to
174 2m intervals. Discontinuity orientations were recorded during excavation of the main shaft (Figure 6).
175 The primary set is sub-vertical, striking WNW-ESE, with a second set striking N-S. However,
176 discontinuities may strike in any direction with dips as low as 40° to 60°.

177 FIGURE 6

178
179 *Harwich Formation*

180 The Harwich Formation was only encountered during the excavation of the Main Shaft, where it is a
181 thin 0.6 m to 1.7 m thick stratum consisting of two different facies. One of these is a dark grey to very
182 light greenish-grey slightly sandy clay representing the Swanscombe Member, which also contains
183 rare calcrete concretions with a thickness of approximately 200mm. They are described as a
184 moderately strong light grey limestone with occasional white fine gravel sized shell fragments.
185 The other is the Oldhaven member, represented by either a fine to medium dense brown sand with
186 many white shell fragments or by a moderately strong light grey coarse grained shelly sandy
187 limestone with rare rounded coarse gravel of black flint.

188

189 **4 Faulting**

190 **4.1 Observed Faults**

191 Desk studies and ground investigation data meant that faulting was anticipated at the Limmo site: the
192 variation in the elevation of the boundaries between different strata is a clear indicator. Figure 7
193 shows an estimation of the contours of the base of the London Clay formation using the boreholes,
194 that suggest the presence of faults especially to the south of the shafts.

195

FIGURE 7

196 Despite the above, it proved very difficult to locate the faults in the borehole cores. Even during the
197 SCL works the relative homogeneity of London Clay, with no detectable compositional contrast,
198 made the detection of faults very difficult. Also, faults are complex structures with different elements
199 such as the slip surface or fault core that accommodates the majority of the strain and the surrounding
200 damage zone, with low strain and subject to brittle deformation. However, three faults were inferred
201 directly from observations made during the works.

202 *Main Shaft Westbound Launch. Chainage 10*

203 Between Chainages 9 to 12 a ~1 m band of highly fractured clay was encountered (Figure 8), with an
204 orientation of approximately 70/150 (dip/azimuth). It was assumed to be a fault, but its slip direction
205 could not be estimated.

206

207

FIGURE 8

208

209

210 *Auxiliary Shaft Eastbound Launch. Chainage 12*

211 The Eastbound Launch tunnel excavated from the Auxiliary Shaft started with the top heading
212 completely in the A3. Between Chainage 10 and 12 a change was detected, with the A2 unit in the top
213 heading instead of the A3 as previously, implying a fault displacement of several metres. This was
214 detected by the absence of claystones and the increase of silt content.

215 *Main Shaft*

216 In the SCL tunnels west of the Main Shaft, the A2/A3 boundary was encountered higher than in the
217 SCL tunnels to the east of the shaft by approximately 1.5m. This indicates the possible presence of a
218 fault in the Main Shaft.

219 **5 Geological Interpretation**

220 The faults, fissures and differences in levels across the Limmo area may best be understood in light of
221 the wider geological context detailed earlier. Inversion of the London Basin reactivated the basement
222 strike-slip faults in a sinistral sense, so that what had been a transtensional releasing bend during the
223 Palaeocene is now a transpressional restraining bend. The oblique normal faults of the flower
224 structure below the London Clay Formation reversed and propagated into the previously un-faulted
225 younger sediments, generating new compressional flower structures above each of the reactivated
226 faults below, resulting in considerable structural complexity across the site (Figure 9)

227 **FIGURE 9**

228 Repetition of River Terrace Deposits in one of the boreholes (B254) indicates that the faults here have
229 been active within the last ~100ka. InSAR data (Mason *et al.* 2015) show strike-slip displacements
230 close to the Limmo area of ~1.5 mm a⁻¹ over recent decades but it is not clear whether the faults here
231 are active in the present day. If they are, these faults will translate strike-slip displacement into reverse
232 movements of approximately the same magnitude and hence the running tunnels may experience a
233 shear of up to 150mm in the next 100 years, most likely accommodated by creep of the soil around
234 the tunnels rather than displacement of the tunnels themselves. Whether or not these faults are
235 creeping, they remain lines of structural weakness in the ground and conduits for groundwater flow.

236 Figure 10 represents an idealised block of this structure for clarity

237 **FIGURE 10**

238

239 **6 Hydrogeology**

240 After the ground investigation, it was concluded that it was necessary to install deep wells in the
241 Thanet Sand and the Chalk to reduce the groundwater pressures in the Lower Aquifer in order to
242 avoid uplift in the base of the Main Shaft. In the Auxiliary Shaft, the risk of uplift failure from the
243 groundwater pressure at the top of the Harwich Formation was mitigated with passive wells.

244 The piezometers installed to monitor the drawdown initially showed hydrostatic continuity between
245 the London Clay and Thanet Sand Formations (Figure 11).

246 **FIGURE 11**

247

248 However, the dewatering from the Thanet Sands and the Chalk has altered this pattern, with
249 dewatering having a greater effect in the lower aquifer (in the basal sands of the Lambeth Group and
250 Thanet Sand Formation). Piezometers in the Thanet Sand Formation show less drawdown because of
251 their greater distance from the Main Shaft, where most of the pumps were installed. Piezometers in
252 the Harwich Formation and the lower part of the London Clay were slightly under-drained, reaching
253 hydrostatic equilibrium with the lower aquifer. Instruments installed at higher levels in the London
254 Clay formation were not affected by the dewatering.

255 Hydraulic continuity between the upper and lower aquifers was a concern prior to the excavation of
256 the tunnels, but no water was encountered in the SCL tunnels except for a slight seepage in the launch
257 adits in the western part of the site, which are in close proximity to the River Lea. The flow of water,
258 approximately 1l/min was accommodated through a pvc drain

259 **7 Difficulties During SCL Works**

260 During construction of the SCL works, localised face instability occurred. Although primary lining
261 deformation was consistently lower than anticipated, the presence of fissure sets created the
262 conditions for several localised failures, behaving similarly to a fractured rock mass. Exclusion zones
263 were carefully implemented during SCL tunnelling activities and the use of spiles on alternate top
264 headings also ensured the tunnels were constructed safely with ground instability reduced. Spiles are
265 steel bars that are inserted a way of pre-suppor the excavation.

266 **7.1 Bench failures.**

267 The tunnelling sequence was of top heading, bench and invert. The bench stage resulted in a sub-
268 vertical slope approximately 2.5 m high and several episodes of slope instability occurred during its
269 excavation. The most frequent were planar type failures along polished joints (*greasybacks*), which
270 occurred when joints daylighted in the excavation with dip angles sufficiently high ($>45^\circ$) for the
271 bench to become unstable within hours (Figure 12). These failures were particularly prevalent in the
272 western section of the site and may therefore be associated with the faults and structural weaknesses
273 exploited by the River Lea.

274 **FIGURE 12**

275 In some cases it was not possible to batter the slope sufficiently as there was a requirement for a
276 minimum separation between bench and top heading. Pocket excavation and increasing the thickness
277 of the 75mm sealing layer were some of the ‘tool box’ actions implemented.

278 In another instance, a local increase in the frequency of joints and fissures led to a rotational failure.
279 As a consequence, the clay behaved similarly to a blocky rock mass (Figure 13).

280 **FIGURE 13**

281 These instabilities of the bench stage reduced the rate of progress of the excavation.

282 **7.2 Top Heading instabilities**

283 The presence of discontinuities also impacted the stability of top headings. There were numerous
284 examples of wedge failures during the excavation. Figure 14 shows an example of a localised wedge
285 fall from the top heading face that occurred as a result of the intersection of three discontinuities.

286 **FIGURE 14**

287

288 Although the stability of the tunnel was not at risk, these phenomena could result in accidents for the
289 operatives and it was identified as a safety risk. Several risk reduction actions were put in place to
290 mitigate face instability. Geotechnical logs were made of each excavated face, including descriptions

291 of discontinuities and the installation of 35 mm rebar spiles to pre-support the excavation was made
292 mandatory by the designer to avoid failures in the crown and outside the face. The spiles were driven
293 in from lattice girders in the top headings, required in the temporary condition because of the close
294 proximity of the two running tunnels in faulted ground, and an exclusion zone was implemented until
295 the required sprayed concrete early strength was achieved. This ensured that personnel were not put at
296 risk during excavation and spraying. Pocket excavation was used on encountering large scale
297 discontinuities to mitigate the risk of face instability. It consists of reducing the area of the excavation
298 by splitting the face into 2 or 3 smaller section that are excavated sequentially.

299 **8 Conclusions**

300 The information obtained during the ground investigation for the Limmo site suggested the presence
301 of faults. Among others, some of the indications were: sudden changes in the elevation of boundaries
302 between strata, low recovery in some of the boreholes in the London Clay, presence of barriers of low
303 permeability in the pumping tests.

304 The Limmo tunnels were excavated within the London Clay Formation, normally a stiff over-
305 consolidated clay that in the Limmo area is heavily fissured with numerous discontinuities more than
306 1000mm long forming several distinct joint sets. These discontinuities affected the design by causing
307 the undrained shear strength to be much lower than usually expected for London Clay.

308 The faults, with throws between 4 and 7m, that are inferred to be part of a transpressional restraining
309 bend flower structure overlying an older transtensional flower structure reactivated during present day
310 inversion of the London Basin.

311 As well as weakening the ground, the faults, fissures and joint sets also provide hydraulic connectivity
312 between the upper and lower aquifer, although this did not lead to significant inflows of water during
313 excavation.

314 The discontinuities and joint sets led to several episodes of instability during the excavation, requiring
315 a number of measures including face logging, pocket excavation, spiling and implementation of

316 exclusion zones to mitigate against this risk, which enabled the tunnels to be constructed safely and on
317 programme.

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355 Figure Captions

356 Figure 1. Location of the Limmo Site

357 Figure 2. Limmo Shafts area OS map plotted on uppermost chalk surface, showing
358 approximate orientation of the active sinistral wrench fault identified in Mason et al. (2015).
359 Localised hollows in the chalk surface may be indicative of drift filled hollows, a common
360 geohazard in the Limmo Peninsular. Contour interval is 2 m; box dimensions are 2000 (E) ×
361 2000 (N) × 70 (H) m. Map based on Ordnance Survey Data © Crown copyright/database
362 right 2015; model constructed in Move 2016.

363 Figure 3. Boreholes in Limmo Site and some of the faults inferred during the pre-construction stage.
364 Numbers in brackets show the elevation of the bottom of the London Clay Formation.

365 Figure 4. Geological cross section in Limmo site.

366 Figure 5. London Clay lower bound values of the undrained shear strength obtained with
367 for Limmo and for all other Crossrail sites.

368 Figure 6. Stereogram polar density plot of discontinuity orientation

369 Figure 7. Estimated contours of the base of the London Clay formation across the Limmo site

370 Figure 8. Shear zone encountered between Chainages 9 to 12.

371 Figure 9. Simplified geological model of the Limmo Shafts area; the nearer of the shafts (both
372 in orange) is 30 m in diameter and 44 m deep; the farther is 27 m in diameter and 39 m deep.
373 The 7.1 m diameter running tunnels are at 73 m ATD. Two steep reverse faults (dip-azimuth
374 of 70-150) are shown propagating up from one of the faults in the Chalk (shown in Figure 2);
375 the change in levels to the SE (far right) is likely caused by a third similar fault, which for
376 clarity is not shown. Minor faults and periglacial features are omitted. The northern fault
377 intersects the tunnel, as was observed (Figure 6), while the southern fault causes the observed
378 repetition of strata in borehole B254. The coloured surface from blue at 70 m to white at 89 m
379 ATD is the top of the London Clay Formation A2 layer (King, 1980) , generated by inverse
380 distance weighted borehole data (rotary with tracks shown and percussive as spot points). The
381 borehole tracks are coloured by strata, above the London Clay these are Made Ground in red
382 and River Terrace Deposits in beige. Notice that the SCL tunnels are mostly in A3 but the
383 exterior TBM tunnels are in A2. Model constructed in Move 2016.

384 Figure 10 Idealised section and block diagram illustrating the propagation of fractures associated with
385 a bend on a strike-slip fault, through younger sediments. A bend (A) on a basement strike-slip fault
386 causes a releasing bend pull-apart basin (idealised at B) in the Chalk, probably during early Tertiary
387 extension. This is reversed by recent inversion (shortening) aligned slightly obliquely to the basement

388 fault (note that the straight part of the blue and red fractures is oriented differently to the straight line
389 part of the green fracture), and generates new restraining bend push-up structure (C and D) in the
390 Tertiary sediments (Lambeth Group and London Clay Formation), one new push-up structure for each
391 fracture in the Chalk pull-apart structure. Note the complexity this generates at (D); in reality, many
392 fractures would have formed in the pull-apart basin (B), each generating a push-up structure
393 themselves contain many fractures. Hence the ground in these areas becomes intensely fractured and
394 weakened.

395

396 Figure 11. Profile of pore water pressure in newly installed piezometers, pre- (circles) and
397 post-dewatering (triangles)

398 Figure 12. Planar failure during bench stage

399 Figure 13. Circular failure during bench stage

400 Figure 14. Wedge failure during top heading stage

401

402 Table 1. Units encountered in the boreholes and the range of elevations of the top and base.

403 Table 2. Pumping test regime.

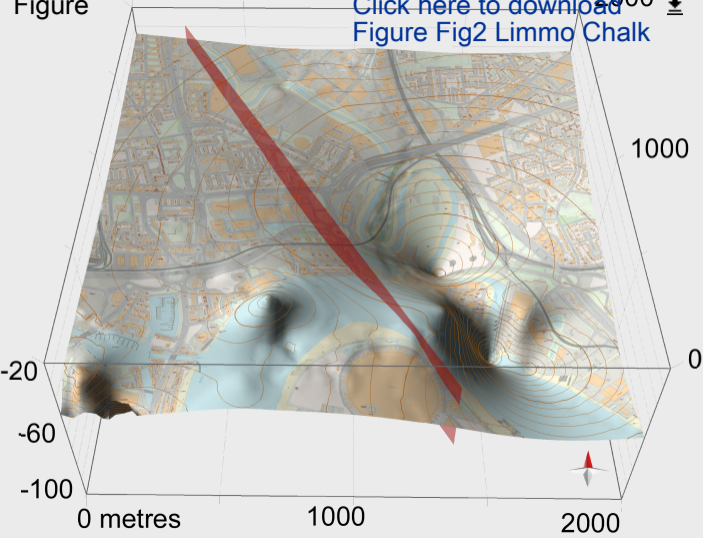
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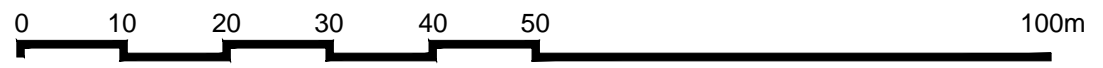
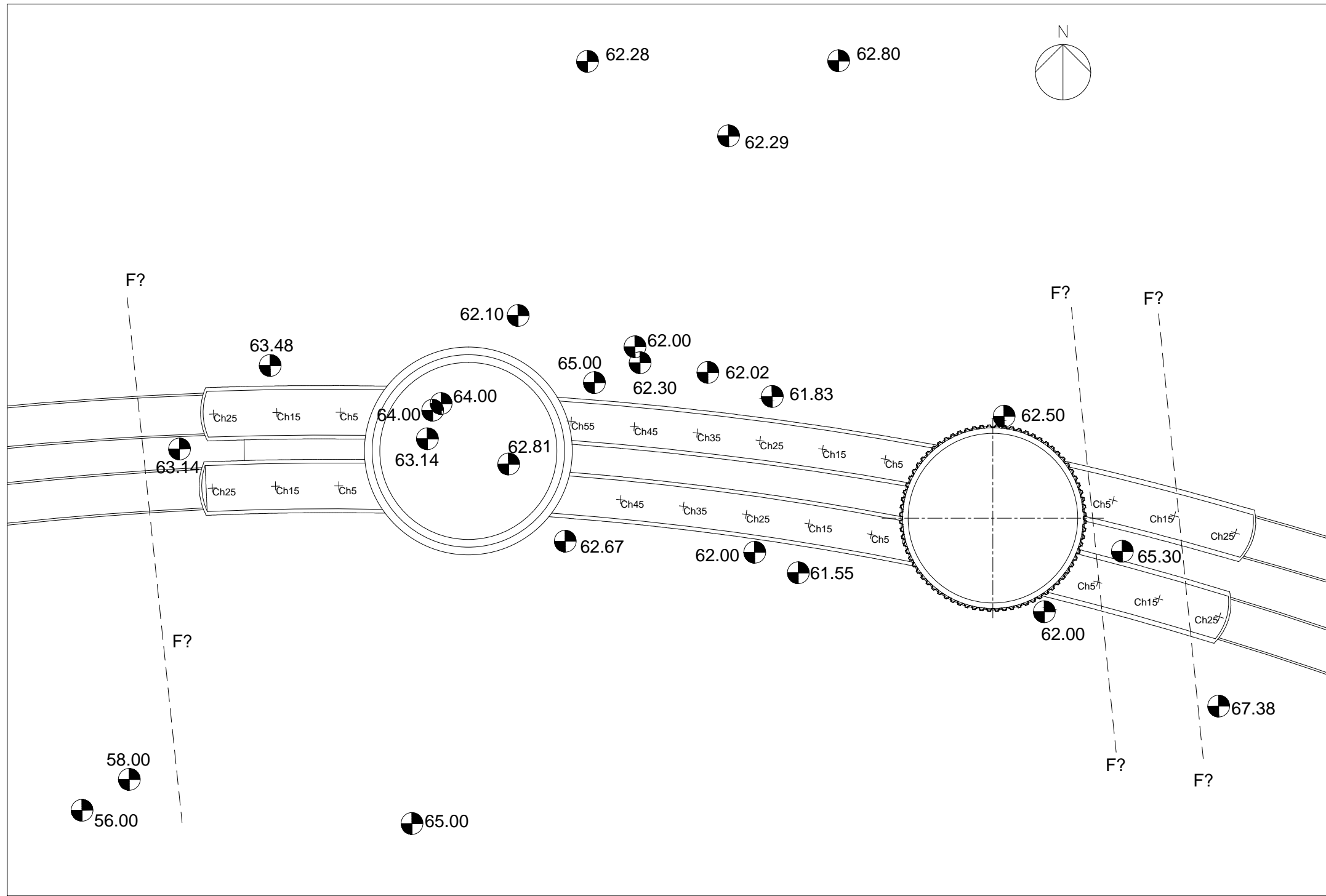
Stratum		Top (mATD)	Base (mATD)
Alluvium/Kempton Park Gravel		100.0 to 96.0	85.5 to 95.5
London Clay Formation		95.5 to 85.5	75.2 to 56.6
Harwich Formation		75.2 to 56.6	74.2 to 61.6
Lambeth Group	Sand Unit	74.2 to 60.4	56.9 to 56.6
	Sand Channels	56.9 to 56.6	61.8 to 55.6
	Laminated Beds	74.2 to 59.8	68.8 to 55.1
	Lower Shelly Beds	68.8 to 55.1	66.6 to 53.2
	Lower Mottled Beds	66.6 to 53.1	59.9 to 48.1
	Upnor Formation	59.9 to 48.1	57.1 to 44.6
Thanet Sand Formation		57.1 to 44.6	30.2 to 27.7
Chalk		30.2 to 27.8	N/A

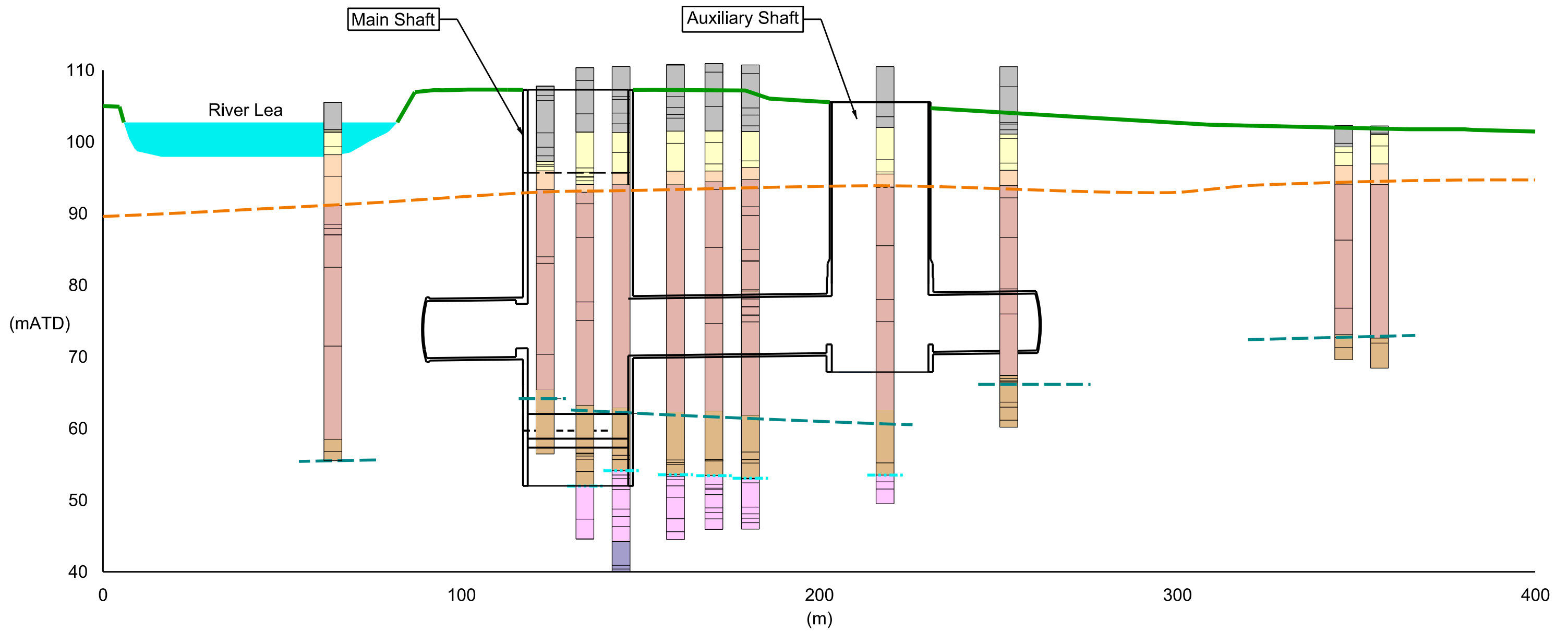
Stratum	Well depth (m)	Flow rate at steady state (l/s)	Pumping
Harwich	47.5	0.18	69 hrs
Harwich	49.3	0.14	46 hrs
Lambeth	55.5	0.4	39 hrs
Lambeth	57	0.52	42 hrs
Thanet	79	2.5	40 hrs
Chalk	114	20	9 days 10 hrs

Figure

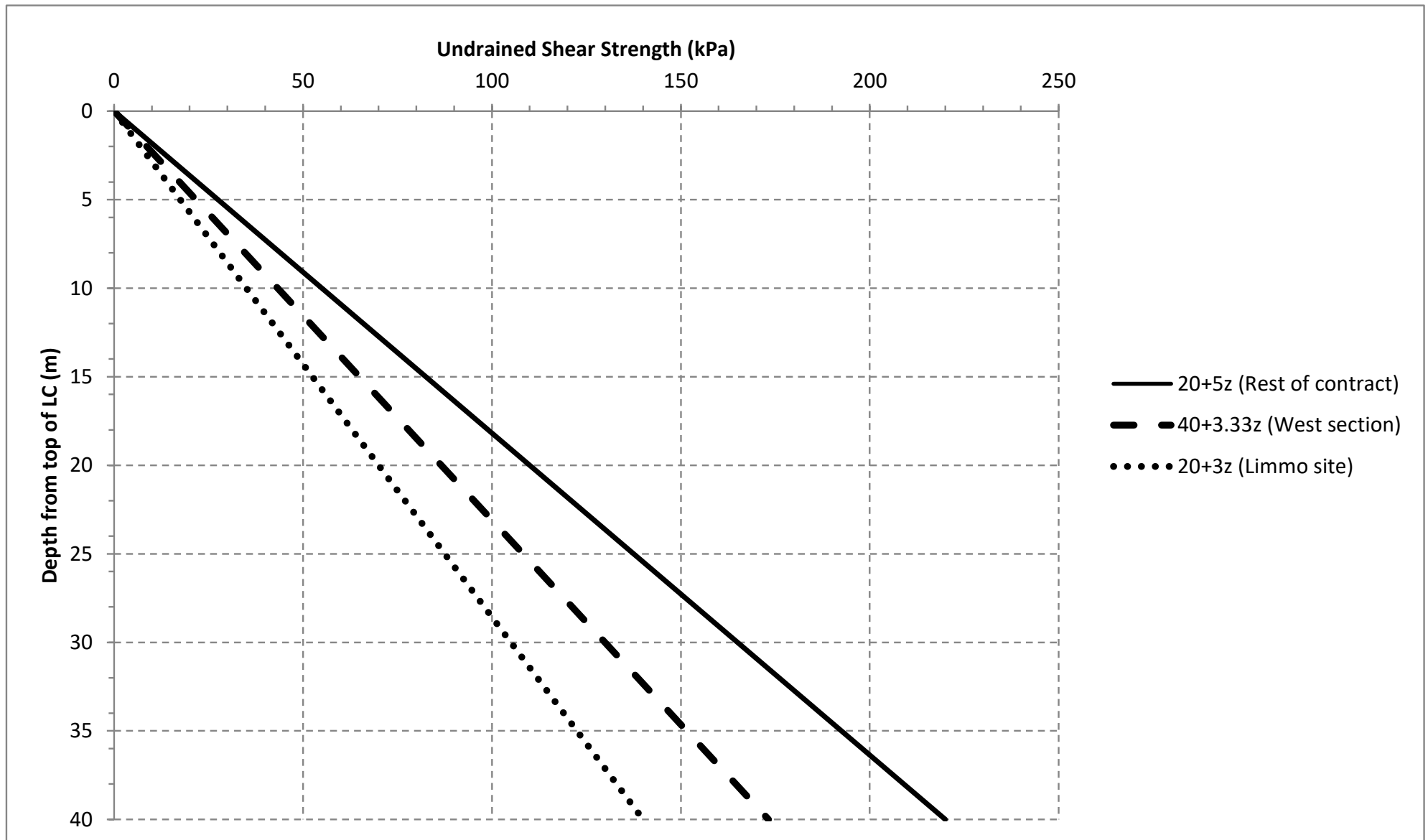
[Click here to download Figure Fig2 Limmo Chalk](#) 2000 

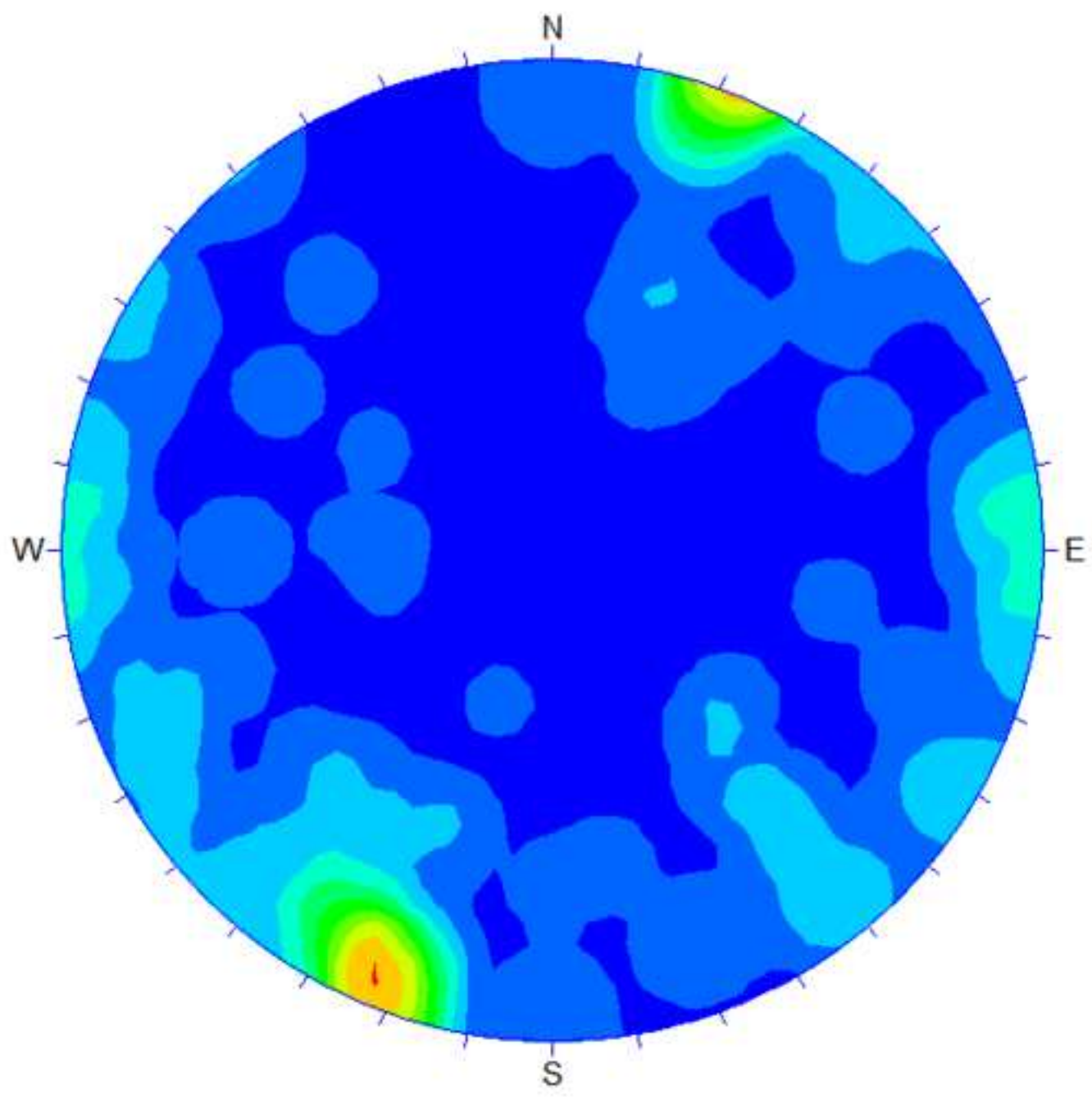


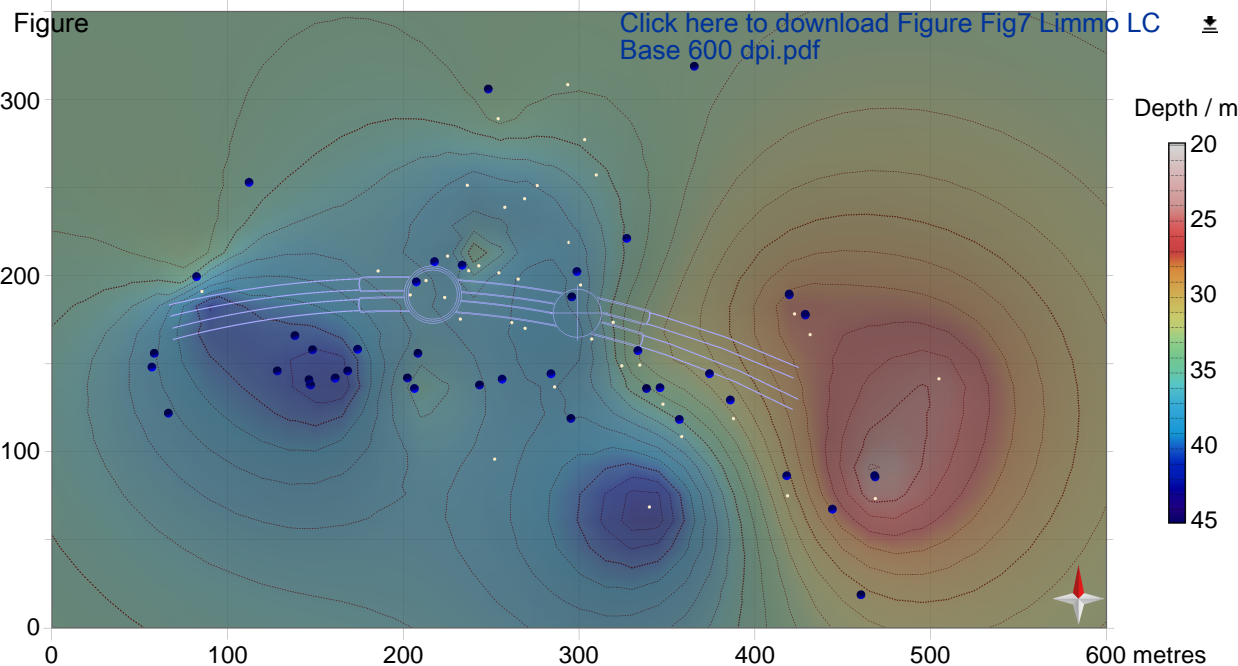




- Made Ground
- Aluvium
- River Terrace Deposits
- London Clay
- Harwich Formation & Lambeth Group
- Lower Lambeth group
- Thanet Sand Formation
- Top of London clay
- Top of Lambeth group
- Mid Lambeth hiatus









Figure

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