

Hybrid Electric Vehicle Fuel Minimization by DC-DC Converter Dual-Phase-Shift Control

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Abstract

The paper introduces an advanced DC-link variable voltage control methodology that improves significantly the fuel economy of series Hybrid Electric Vehicles (HEVs). The DC-link connects a rectifier, a Dual Active Bridge (DAB) DC-DC converter and an inverter, interfacing respectively the two sources and the load in a series HEV powertrain. The introduced Dual Phase Shift (DPS) proportional voltage conversion ratio control scheme is realized by manipulating the phase shifts of the gating signals in the DAB converter, to regulate the amount of DAB converter power flow in and out of the DC-link. Dynamic converter efficiency models are utilized to account for switching, conduction, copper and core losses. The control methodology is proposed on the basis of improving the individual efficiency of the DAB converter but with its parameters tuned to minimize the powertrain fuel consumption. Since DPS control has one additional degree of freedom as compared to Single Phase Shift (SPS) voltage control schemes, a Lagrange Multiplier optimization method is applied to minimize the leakage inductance peak current, the main cause for switching and conduction losses. The DPS control scheme is tested in simulations with a full HEV model and two associated conventional supervisory control algorithms, together with a tuned SPS proportional voltage conversion ratio control scheme, against a conventional PI control in which the DC-link voltage follows a constant reference. Nonlinear coupling difficulties associated with the integration of varying DC-link voltage in the powertrain are also exposed and addressed.

Keywords:

Hybrid electric vehicles, fuel minimization, DC-DC converter control, dual-phase-shift control

Abbreviations

DAB	Dual Active Bridge
DPS	Dual Phase Shift
HEV	Hybrid Electric Vehicle
ICE	Internal Combustion Engine
PFC	Power Follower Control
PL	Propulsion Load
PMSG	Permanent Magnet Synchronous Generator
PMSM	Permanent Magnet Synchronous Motor
PS	Primary Source of energy
SCS	Supervisory Control System
SOC	State Of Charge
SPS	Single Phase Shift
SS	Secondary Source of energy
TCS	Thermostat Control Strategy

1. Introduction

Transport is a significant contributor of carbon emissions, only coming second to Energy [1]. The vast majority of these emissions come from road transport and are currently on the rise [2]. The hybrid electric vehicle (HEV) has been identified as critical for achieving sustainable transportation, by decreasing consumption of fossil fuels [3]. According to [4] there is

a strong potential to enhance the sustainable impact of HEVs by improving their efficiency, with significant advances already achieved in the last decade by smart supervisory control systems that manage the powertrain energy flow[5]. The present paper represents an attempt to contribute to this goal by proposing DC-link voltage controls to operate series HEV powertrains more efficiently and improve their fuel economy.

Various HEV topologies exist. A DC-DC converter is included in architectures in which the DC-link and electric energy store (generally a chemical battery) operate at different voltages, to act as the interface between them. Many types of DC-DC converters have already been employed in this context, ranging from standard boost [6], three-level [7], isolated dual half- and full-bridge (DAB) [8–12] and other converters [13]. The DAB converter, included in the present research, has become popular due to its advantages in power controllability, bi-directionality, soft-switching ability and high efficiency [14]. Operation under soft-switching has particularly received wide attention in an attempt to achieve energy loss minimization [15, 16]. The loss reduction is achieved by zero-voltage-switching (ZVS) or zero-current-switching (ZCS) in all the converter switches, but this comes at the expense of additional components and more complex control. Furthermore, the reduction is obtained mainly in the switching losses which is only one of the loss mechanisms in the converter.

The simplicity and ease of implementation of the single phase-shift (SPS) control has established it as the classical con-

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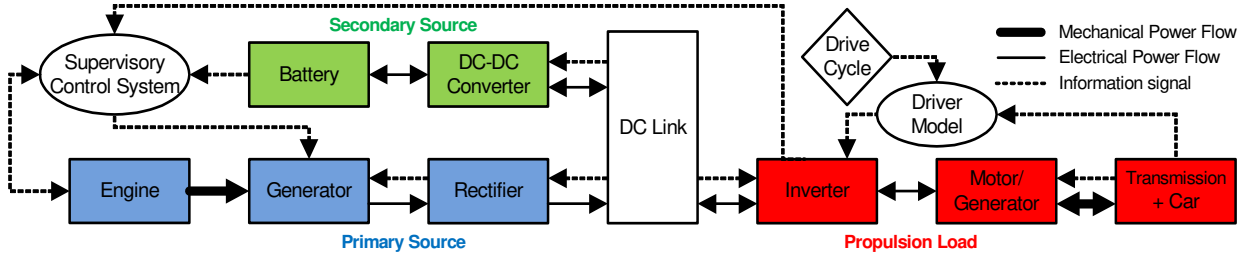


Figure 1: High level block diagram of the series HEV powertrain used in this work [17].

37 trol methodology of DAB converters. In this scheme, the aver- 82
 38 age power flow through the converter can be regulated directly 83
 39 by the phase shift input. However, operation under SPS control 84
 40 is marred by circulating currents and reactive power, which in- 85
 41 crease the energy losses [18]. Various other control algorithms, 86
 42 involving different phase-shift and modulation strategies, have 87
 43 been proposed in the literature with the aim of increasing the 88
 44 DAB converter efficiency [19–21]. These schemes, however, 89
 45 have disadvantages related to implementation complexity, lim-
 46 ited power range and limited operating range. Dual phase-shift
 47 (DPS) control, which manipulates two phase-shifts as control
 48 inputs, has emerged as a suitable algorithm to eliminate reac-
 49 tive power and increase efficiency [18, 22, 23].

50 Beyond the provision of the interface, the deployment of a 94
 51 DC-DC converter in a series HEV powertrain facilitates the 95
 52 controlled variation of the DC-link voltage by manipulating the 96
 53 converter electronic switches via their gating signals. Studies 97
 54 on DC-link control already exist, with a precursor of such work 98
 55 found in [6]. This work compares two single source electric 99
 56 drive systems in which a battery either supplies an inverter di-
 57 rectly or does so via a bidirectional boost converter, to power a
 58 Permanent Magnet Synchronous Motor (PMSM). The presence,
 59 of the boost converter enables control of the DC-link voltage,
 60 and it is shown that when the voltage is changed in proportion
 61 with the PMSM speed, overall efficiency improvements result. 105

62 In [24] a more complex dual source topology is considered 106
 63 corresponding to series HEV powertrains. It comprises a DC-
 64 link with a three-phase rectifier interfaced engine-generator set,
 65 a bidirectional DC-DC converter interfaced battery, and a three-
 66 phase inverter interfaced motor. The work proposes improved
 67 operation reliability by implementing DC-link voltage control
 68 which maintains a constant inverter modulation index. The
 69 principle followed is that reliability deteriorates with increas-
 70 ing converter energy losses, hence the underlining objective of
 71 the DC-link control is to reduce these losses. However, while
 72 the constant modulation index objective is beneficial to the in-
 73 verter losses, it is not necessarily the optimal rule for DC-DC
 74 converter loss reduction. Furthermore, [24] does not account
 75 for the rectifier losses and the effect of the voltage control on
 76 these losses. 119

77 A similar series HEV powertrain, with a DAB DC-DC con-
 78 verter, is treated in [25] with the objective to reduce the losses
 79 in all the electronic converters. This work develops a process
 80 to choose the most appropriate nominal DC-link voltage for
 81 maximized inverter and rectifier efficiencies. It also designs 124

a DC-link voltage control that pushes the DAB converter in
 boost/buck operation when the battery charges/discharges, such
 that it avoids hard switching losses persistently in its whole
 operating range. Thus it achieves substantially higher converter
 efficiency than conventional constant voltage control schemes.
 Nevertheless, this study does not consider the impact of the
 varying DC-link voltage on the overall efficiency of the pow-
 ertrain and hence on the fuel economy.

The present research develops a novel, efficient and powerful
 DC-link voltage control algorithm for a series HEV that opti-
 mizes the overall system efficiency, by dual-phase-shift control
 of the DAB DC-DC converter. In order to provide the appropri-
 ate context for comparison the research also contributes a
 single-phase-shift algorithm for DC-link control, based on the
 approach in [25], which has further been adapted and optimized
 for overall system efficiency. System efficiency is quantified by
 utilizing the concept of equivalent fuel consumption which ac-
 counts for both the real fuel and battery charge consumption.
 Both control schemes developed are compared with a conven-
 tional PI constant DC-link voltage control scheme in extensive
 simulations with a comprehensive HEV mathematical model.
 The investigation in this paper represents an application of DPS
 control in a significantly more complex setting than in exist-
 ing literature, which essentially considered DPS control of a
 DAB DC-DC converter utilized at simple boundary conditions
 of constant input voltage and constant power out to a resistive
 load [22, 23, 26, 27].

The paper structure is as follows. Section 2 describes: (a) the
 basis HEV model that is used to conduct the research, (b) the
 supervisory control strategies employed to simulate the HEV
 model, (c) the modeling of the inverter and rectifier power loss
 respectively for varying PMSM and Permanent Magnet Syn-
 chronous Generator (PMSG) operating conditions, and (d) the
 operating mode dependent DAB converter switching, conduc-
 tion, copper and core loss modeling. Section 3 describes the
 DC-link control schemes developed and tested in this work: the
 constant voltage PI control, and the SPS and DPS proportional
 voltage conversion ratio control schemes. Simulation results
 are presented in Section 4, including a description of the tuning
 of the voltage controls, and a comparison of their character-
 istics and performance in terms of power profile, evolution of
 DC-link voltage and modulation indexes, converter losses and
 fuel economy. Conclusions are drawn in Section 5.

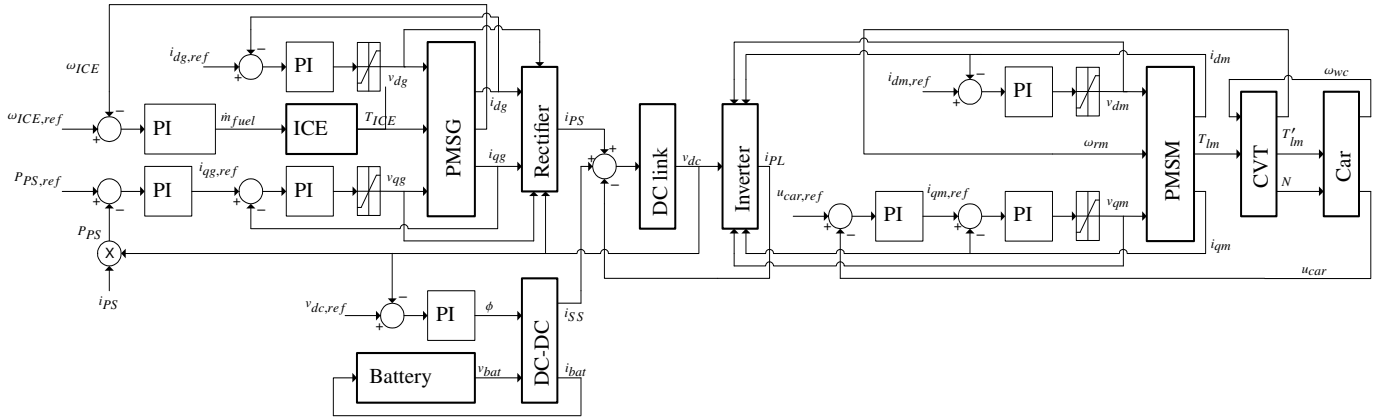


Figure 2: Specific block diagram showing the interconnection of the internal combustion engine (ICE), PMSG, rectifier, battery, DC-DC converter, inverter, PMSM, continuously variable transmission (CVT) and car, and the related control loops [17].

2. Modeling

The HEV model utilized in this paper is high-fidelity. It corresponds to a general-purpose passenger car and is based on that presented in [25] and [28], with earlier versions of the model found in [17] and [29]. As in the basis model, the present model characterizes the dynamic efficiency for both the inverter and rectifier by including modulation-index dependent conduction and switching losses. The DAB converter design employed in this work reduces the emphasis on soft switching and hence a corresponding concise loss model is utilized, which has been developed in [30] and is based on the model in [22]. The HEV model, supervisory control schemes, and inverter, rectifier and DC-DC converter dynamic efficiency models employed are summarised in this section.

2.1. Vehicle Model

The overall structure of the HEV powertrain is shown in Fig. 1, and a block diagram with the physical interconnections of the components and control loops, is shown in Fig. 2.

The powertrain includes a primary (PS) and a secondary (SS) energy source, which individually or jointly satisfy the demanded propulsion load (PL) via a common DC-link. A circuit diagram of the electrical interconnections of the components at the DC-link is shown in Fig. 3. The PS is a turbocharged 2.0L diesel engine driving a PMSG and supplying power to a three-phase rectifier. The SS is a lithium-ion battery powering a bi-directional DC-DC converter. The PL is a three-phase inverter driven PMSM relaying torque to the wheels via a continuously variable transmission. As described in [17], the direct current of both the PMSM and PMSG is controlled to 0 A, by setting the $i_{dm.ref}$ and $i_{dg.ref}$ reference currents (shown in Fig. 2) to 0 A. The respective PMSM and PMSG quadrature currents are controlled to vary the torque such that the required vehicle speed and PMSG power output are achieved. Regenerative braking is also available; kinetic energy from the wheels is converted into electrical energy by the PMSM which acts as a PMSG, and is stored in the battery.

In previous work, a constant DC-link voltage has been maintained by a PI control loop [17, 28], as shown in Fig. 2, or it

has been varied according to the more advanced and efficient SPS proportional voltage conversion ratio control scheme for the DC-DC converter [25]. The proportion of power served to the load by the PS is determined by the reference power $P_{PS.ref}$ (see Figs. 2 and 3), while any remaining or excess power proportion is respectively supplied or absorbed by the battery. Thus, $P_{PS} + P_{SS} = P_{PL}$, where P_{PS} and P_{SS} are respectively the output powers of the PS and SS, and P_{PL} is the load power demanded by the PL.

The $P_{PS.ref}$ value is decided by an outer supervisory control system (SCS), according to the SOC of the battery and the motor load. In any case, the PS and SS are operated within operational and physical constraints of $P_{PS} < 58$ kW and -21 kW $< P_{SS} < 42$ kW, where negative SS power corresponds to charging either from the ICE or regenerative braking. To protect the battery, the SOC is operated by the SCS between the constraints $SOC_L = 50\%$ and $SOC_U = 80\%$, and is initialized at 65% (mid-point between the limits).

A start-stop system (SSS) is also included in the vehicle which enables switching off the ICE to reduce idling losses, where a fuel mass penalty of 0.00011 kg per engine switching event has been used. Furthermore, any given SCS is not required to control the ICE speed because that is optimally controlled for each PS power by a separate engine controller, which is typical for series HEVs in which the ICE is not mechanically connected to the wheels.

2.2. Supervisory Control Strategies

Two popular SCSs are utilized to simulate the HEV model, the Thermostat and the Power Follower control strategies, to give a broad perspective of the capability of the voltage control schemes studied in this paper.

The Thermostat (TCS) SCS is the most conventional series HEV control strategy [31, 32]. It is robust, simple and leads to good fuel economy. It works according to the principle of operating the PS either at its most efficient point with the SS acting as an equalizer, or idling at zero power with all the demanded power provided by the SS. The former mode of operation is active until the SOC upper threshold of 80% is reached, at which

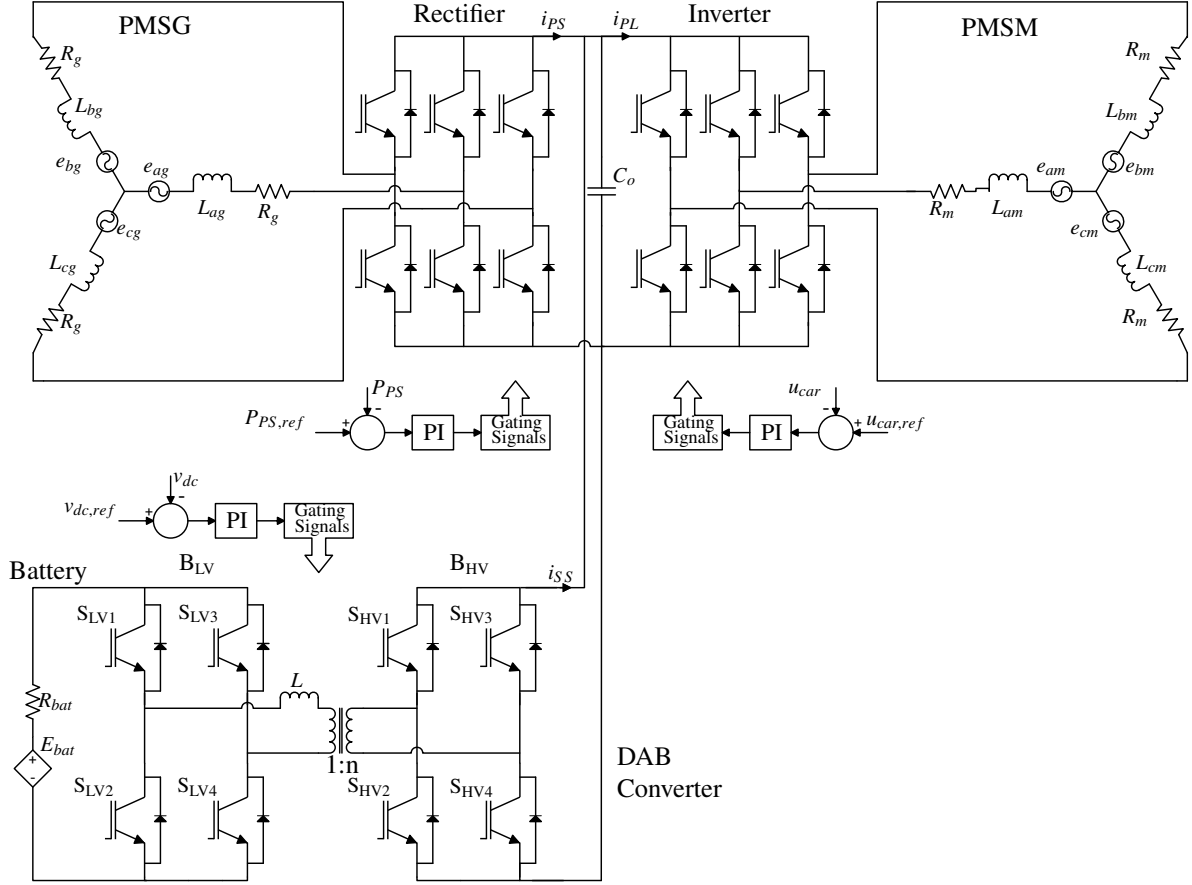


Figure 3: The series HEV powertrain includes the PMSG, rectifier, battery, DAB converter, inverter and PMSM, as illustrated by the circuit diagram. Symbols R , L and e represent phase resistances, inductances and induced emfs respectively. Subscripts a , b and c correspond to the individual phases, and subscripts g , m and ref correspond to ‘generator’, ‘motor’ and ‘reference’. E_{bat} and R_{bat} correspond to the battery emf and internal resistance, while L is the inductance associated with the DC-DC converter and C_0 is the DC-link capacitance. i_{PS} , i_{SS} and i_{PL} are the primary source (PMSG-branch), secondary source (battery-branch) and propulsion load (PMSM-branch) DC currents. The control signals are v_{dc} (the DC-link voltage), P_{PS} (the primary source power) and u_{car} (the forward speed of the car).

201 time the SS-only operating mode is entered. After this the SOC²²³
 202 is depleted quickly and once it falls to the lower threshold of²²⁴
 203 50% the SCS re-enters the optimal PS operation mode. The op-²²⁵
 204 timal $P_{PS,opt}$ was found in earlier work to be 19.8 kW [28, 33].²²⁶
 205 When the PL demand exceeds this power, both the PS and SS
 206 supply power at the same time in hybrid mode. Moreover, when²²⁷
 207 there is large regenerative braking power (negative P_{PL}) the PS²²⁸
 208 reduces its supplied power to a lower level (tuned in previous²²⁹
 209 work at $P_{PS,min} = 7$ kW [28]).

210 The Power Follower (PFC) is the second most conventional
 211 SCS applied to series HEVs. In this strategy, PS power gener-
 212 ally follows the demand of the PL, when the SOC is at the
 213 nominal value of 65%, but it deviates, in hybrid operation with
 214 the battery, towards charging or discharging the battery when
 215 SOC is low and high respectively. In the latter case P_{PS} is
 216 given by $P_m(t) = P_{PL} + P_{ch}(SOC_{initial} - SOC(t))$, where P_{ch}
 217 is a parameter that can be tuned. Alternatively, the SS deliv-
 218 ers power to the vehicle alone when the inverter demand
 219 (P_{PL}) is low and SOC high, and conversely the PS is selected
 220 to deliver power when P_{PL} is high or SOC is low. In any²⁴¹
 221 case when it is on, the PS operates within constraints given by²⁴²
 222 $P_{min} \leq P_{PS} \leq P_{PS,max}$, in which P_{min} is a parameter that can be²⁴³

tuned and $P_{PS,max}$ corresponds to a physical PS constraint men-
 tioned earlier. For the vehicle employed in the present work
 $P_{ch} = 0$ and $P_{min} = 16.8$ kW are used, which were found to be
 optimal for the basis model [28].

2.3. Inverter and Rectifier

The inverter and rectifier are assumed to operate by a stan-
 dard three-phase sinusoidal Pulse Width Modulation (PWM)
 [34]. Their design is essentially the same, as shown in Fig.
 3, but their functionality is generally opposite. In the present
 scheme, the inverter is bi-directional and normally converts DC
 to three-phase AC to power the PMSM, but it can also oper-
 ate in reverse during regenerative braking. The rectifier con-
 verts power only in one direction, from three-phase AC to DC.
 An average model for each of these converters is employed,
 as has been described in [17]. Operation under linear modu-
 lation is desirable, in which the amplitude of the modulating
 signals does not exceed the amplitude of the high-frequency
 triangular carrier signal. Hence the modulation index, given by
 $M = 2 \sqrt{v_{d*}^2 + v_{q*}^2} / v_{dc}$, is constrained to $0 \leq M \leq 1$, where the
 square root term is the amplitude of AC phase voltage, v_{dc} is
 the DC-link voltage, and the * can be substituted by either ‘m’

or ‘g’ for motor or generator respectively to correspond to direct and quadrature voltages (see Fig. 2). In the model this is achieved by using saturation functions to constrain v_{d*} and v_{q*} . These constraints vary as the DC-link voltage varies.

The efficiency of the inverter is introduced through the description of its total losses comprising conduction and switching losses. The inverter conduction losses are calculated by [25, 35, 36]:

$$P_{cond} = 6 \left(i_{pk} v_{f0} \left(\frac{1}{2\pi} - \frac{M}{8} \right) + i_{pk}^2 r_f \left(\frac{1}{8} - \frac{M}{3\pi} \right) + r_{ce} i_{pk}^2 \left(\frac{1}{8} + \frac{M}{3\pi} \right) + v_{c0} i_{pk} \left(\frac{1}{2\pi} + \frac{M}{8} \right) \right), \quad (1)$$

where $i_{pk} = \sqrt{i_{d*}^2 + i_{q*}^2}$ is the peak AC current from the inverter (where * has the same meaning as previously to correspond to direct or quadrature currents, applicable also in the case of the rectifier), v_{f0} is the forward voltage of the diode at zero current, r_f is the forward resistance of the diode, r_{ce} is the collector-emitter resistance of the IGBT and v_{c0} is the forward voltage of the IGBT at zero collector current. The inverter switching losses are determined by [25, 36]:

$$P_{sw} = 6 \frac{f_i v_{dc} i_{pk}}{v_{ref} i_{ref} \pi} (E_{on,ref} + E_{off,ref} + E_{rr,ref}), \quad (2)$$

with f_i the inverter switching frequency, $E_{on,ref}$ the reference turn on energy loss of the IGBT, v_{ref} the voltage at which the reference energy loss is measured, i_{ref} the current at which the reference energy loss is measured, $E_{off,ref}$ the reference turn off energy loss of the IGBT and $E_{rr,ref}$ the reference reverse recovery energy loss of the diode. Reference and other parameter values of the IGBT and diode are obtained from the relevant datasheet. The conduction and switching losses of the rectifier are computed by the same expressions as for the inverter, but employing rectifier variables.

The switching frequencies of the inverter and rectifier are 20 kHz. The IGBT modules for both converters are selected from the Infineon range, by consideration of the voltage switched, and the peak and RMS current through each switch [37]. The worst case currents are computed according to the powertrain and vehicle operating envelope encapsulated by the driving cycles introduced in Section 4. Module FS150R12KT4 (with maximum blocking voltage of 1200 V, and continuous and peak currents of 150 A and 300 A respectively) is selected for all the switches in the two converters, with its relevant parameters extracted from the datasheet.

2.4. DC-DC Converter

A suitable DC-DC converter for the required power range transported in and out of the SS is the isolated bidirectional DC-DC converter, employing a DAB topology, as shown in Fig. 3. It consists of a low- (B_{LV}) and a high- (B_{HV}) voltage full bridges connected by an isolation transformer, comprising respectively S_{LV1} - S_{LV4} and S_{HV1} - S_{HV4} electronic switches. The inductor L corresponds to the sum of the auxiliary and transformer leakage

inductances referred to the low-voltage (LV) side. The voltage conversion ratio, d , of the DAB converter is an important variable and is given by

$$d = \frac{v_{dc}}{n v_{bat}}, \quad (3)$$

where v_{bat} (battery voltage) is the input voltage of the converter, v_{dc} (DC-link voltage) is the output voltage of the converter and n is the turns ratio of the transformer. When d is greater/less than 1 the DAB converter is operating in boost/buck mode [38].

A common control scheme adopted for the DAB converter is the single phase-shift control. In this scheme the phase shift ϕ between gating signals in the two bridges, of constant 0.5 duty cycle, regulates directly the average transmission power of the converter, both in direction and magnitude. Power flows from the LV (battery) side to the high-voltage (HV) (DC-link) side for positive phase shift, and vice versa for negative phase shift to charge the battery, for example.

Another DAB converter control approach is by dual phase-shift control, which underpins the scheme developed in the present work. This method commands two phase shifts in the converter, the D_1 (inner) and D_2 (outer) phase shifts. D_2 is the gating signal phase shift for any two devices across the two bridges, for example S_{LV1} and S_{HV1} , and is identical in meaning to the single phase-shift ϕ . D_1 corresponds to the gate control signal phase shift of same-bridge opposite-corner switching devices, such as S_{LV1} and S_{LV4} . All the switches in a DPS scheme are operated with the same duty cycle of 0.5 as in SPS implementations. The utilization of two phase shifts in DPS generates additional operating modes in comparison to SPS. On the whole, the D_1 and D_2 phase-shift pair alone determines the DPS modes, as shown in Table 1 and Fig. 4. Note that, the forward ($D_2 \geq 0$) or reverse ($D_2 < 0$) power flow cases are considered in the literature essentially only individually, but here the whole operating range is treated at once as there is significant power flow in both directions.

Table 1: DPS operating modes with respect to D_1 and D_2 .

Mode	Boundary 1	Boundary 2	Boundary 3
M1 _P	$D_2 \geq 0$	$D_1 < D_2$	$D_1 + D_2 \geq 1$
M2 _P	$D_2 \geq 0$	$D_1 < D_2$	$D_1 + D_2 < 1$
M3 _P	$D_2 \geq 0$	$D_1 \geq D_2$	$D_1 + D_2 < 1$
M4 _P	$D_2 \geq 0$	$D_1 \geq D_2$	$D_1 + D_2 \geq 1$
M1 _N	$D_2 < 0$	$D_1 < D_2 $	$D_1 + D_2 \geq 1$
M2 _N	$D_2 < 0$	$D_1 < D_2 $	$D_1 + D_2 < 1$
M3 _N	$D_2 < 0$	$D_1 \geq D_2 $	$D_1 + D_2 < 1$
M4 _N	$D_2 < 0$	$D_1 \geq D_2 $	$D_1 + D_2 \geq 1$

Table 2 provides the definitions of the various symbols and their values used in the DAB converter model. The analytical expressions of the average output power for all the converter modes are given in Table 3 [23]. A surface plot in Fig. 5 shows how the converter output power varies with D_1 and D_2 for three exemplary cases of voltage conversion ratio. It is clear from this plot that modes M2_P, M2_N, M3_P, and M3_N offer access to the full power range. It is also known that these modes are the most suitable for optimal operation due to better characteristics

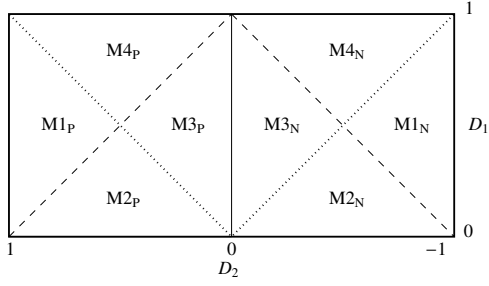


Figure 4: DPS operating modes with respect to D_1 and D_2 . The boundaries $D_1 = |D_2|$ and $D_1 + |D_2| = 1$ are shown respectively by the dotted and dashed lines.

Table 2: DAB Converter Parameters (LV-side referred where relevant)

Definition	Value (SI Units)
f_s DAB Switching Frequency	20×10^3
L Transf. Leakage + Auxiliary Inductance	10×10^{-6}
n Transformer Turns Ratio	2.18
N_1 Number of Primary Transformer Turns	10
R Transf. + Auxiliary Inductor Resistance	0.025
K Transformer Core Loss Parameter	150
l_g Transformer Air Gap Length	1.5×10^{-3}
V_c Transformer Core Volume	3.72×10^{-5}
μ_0 Permeability of Free Space	$4\pi \times 10^{-7}$

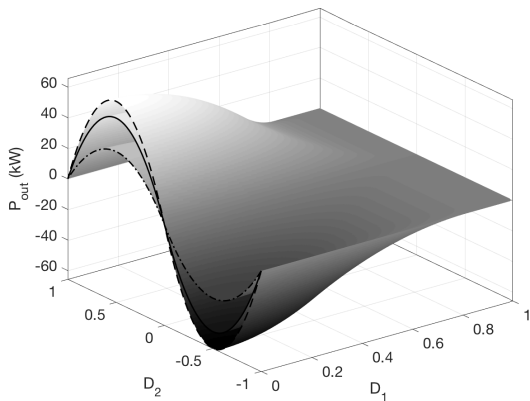


Figure 5: DAB converter output power variation with D_1 and D_2 for three d values: 0.6 (dash-dotted), 1 (solid), 1.2 (dashed).

Table 3: DAB converter average output power.

Converter Mode	P_{out}
M1 _P and M1 _N	$\frac{v_{bat}^2}{4f_s L} d(1 - D_2)(1 + D_2 - 2D_1) \text{sign}(D_2)$
M2 _P and M2 _N	$\frac{v_{bat}^2}{4f_s L} d(-D_1^2 - 2D_2^2 + 2 D_2) \text{sign}(D_2)$
M3 _P and M3 _N	$\frac{v_{bat}^2}{4f_s L} d(2 - 2D_1 - D_2)D_2$
M4 _P and M4 _N	$\frac{v_{bat}^2}{4f_s L} d(1 - D_1)^2 \text{sign}(D_2)$

in terms of peak and rms currents [23]. Therefore the present work will focus only on these modes. Analytical expressions for peak and rms currents are shown in Table 4 for M2_P, M2_N, M3_P and M3_N, with all quantities and parameters referred to the LV side. Average absolute currents (referred to LV side) are also derived for M2_P, M2_N, M3_P, and M3_N from the inductor current $i_L(t)$ according to,

$$i_{ave} = \frac{1}{T_{sh}} \int_0^{T_{sh}} |i_L(t)| dt, \quad (4)$$

in which $T_{sh} = 1/(2f_s)$ is the half switching period [22, 30].

2.4.1. Power loss model

DAB converter losses comprise IGBT/diode conduction and switching losses, and transformer/auxiliary-inductor copper and core losses.

The conduction losses are calculated from i_{ave} by adding the individual losses of all the devices in both bridges that are on within a half switching cycle, and further assuming equal forward voltage drops in IGBTs (V_{CEsat}) and diodes [22, 30]:

$$P_{conduction} = \frac{2(n+1)}{n} V_{CEsat} i_{ave}. \quad (5)$$

Switching losses consist of soft- and hard-switching losses. The present model recognizes that the former losses are a much smaller component and it therefore neglects the soft-switching losses. It also assumes that the hard-switched switches reduce their current linearly to zero during turn-off, and reduce their voltage linearly to zero during turn-on. Consequently, it estimates device switching loss from the switched voltage, the switching instant peak currents, and the switching event turn-off and turn-on times [22, 30].

The copper losses of the transformer and auxiliary inductor can be calculated from i_{rms} as follows:

$$P_{copper} = R i_{rms}^2. \quad (6)$$

The core losses of the transformer and auxiliary inductor can be estimated by the Steinmetz equation, $P_{core} = K V_c f_s^\alpha B^\beta$ [9, 22, 25]. B is the peak flux density, which is reasonably approximated in the present application by the assumption that it is produced by a sinusoidal current of rms value equal to i_{rms} , therefore allowing the use of manufacturer supplied loss data

Table 4: DAB converter peak and rms inductor currents.

Variable	Converter modes M2 _P and M2 _N	Converter modes M3 _P and M3 _N
i_{peak}	$\frac{V_{\text{bat}}}{4f_s L} (D_2 (1+d) + (1-D_1 - D_2) 1-d)$	$\frac{V_{\text{bat}}}{4f_s L} (D_2 (1+d) + (1-D_1 - D_2) 1-d)$
i_{rms}	$\frac{\sqrt{3}V_{\text{bat}}}{12f_s L} \sqrt{ (2D_1^3d^2 - 12D_1^2 D_2 d - 3D_1^2d^2 - 8 D_2 ^3d + 2D_1^3 + 6D_1^2d + 12D_2^2d - 3D_1^2 + d^2 - 2d + 1) }$	$\frac{\sqrt{3}V_{\text{bat}}}{12f_s L} \sqrt{ (2D_1^3d^2 - 4D_1^3d - 3D_1^2d^2 - 12D_1D_2^2d - 4 D_2 ^3d + 2D_1^3 + 12D_2^2d - 3D_1^2 + d^2 - 2d + 1) }$

[39] to estimate the material constants K , α and β [40]. The core loss is therefore given by:

$$P_{\text{core}} = KV_c f_s \left(\frac{\sqrt{2}\mu_0 N_1 i_{\text{rms}}}{l_g} \right)^2, \quad (7)$$

which can be formulated as a constant equivalent resistance

$$R_{\text{eq}} = \frac{2KV_c f_s \mu_0^2 N_1^2}{l_g^2}, \quad (8)$$

(= 15.7 m Ω) multiplied by i_{rms}^2 .

By considering the average power output and the conduction, switching, copper and core loss expressions, the DAB converter efficiency can be calculated. Efficiency maps for a design DC-link voltage of 700 V, for the cases 1) as D_1 and D_2 vary at constant d values (Fig. 6), and 2) as d and D_2 vary with $D_1 = 0$ (left plot in Fig. 7), are found. In particular, the latter case corresponds to SPS and will later be contrasted against a similar plot of the optimized DPS case.

The Infineon FS150R12KT4 IGBT module is selected for all the switches in both bridges of the DAB converter, as well as for the inverter and rectifier. This module is chosen according to the switched voltage, and the worst case continuous and peak currents in all operating conditions of the vehicle based on the drive cycle range studied. The DC-link design voltage is set at 700 V, and the turns ratio, shown in Table 2, is chosen as the ratio of this DC-link voltage to the battery open circuit voltage (= 320.68 V) such that $d = 1$ while the DC-link voltage is at its design value. This will result in a reduction of hard-switching losses in the DAB converter [38], which can also be seen in Fig. 6; high efficiency of the $d = 1$ case around the $D_2 = 0$ region as compared to low efficiencies of the $d = 0.6$ and $d = 1.2$ cases in the same region.

The DC-DC DAB converter is integrated in the overall vehicle model as a 2-input 2-output component model as shown in Fig. 2. The inputs and outputs of this component are related by the average output power, as given in Table 3, and the total DAB converter power loss given by $P_{\text{totalloss}} = P_{\text{conduction}} + P_{\text{switching}} + P_{\text{copper}} + P_{\text{core}}$. Thus

$$i_{SS} = \begin{cases} \frac{P_{\text{out}}}{v_{dc}} & i_{SS} \geq 0 (P_{\text{out}} \geq 0) \\ \frac{P_{\text{out}} - P_{\text{totalloss}}}{v_{dc}} & i_{SS} < 0 (P_{\text{out}} < 0) \end{cases}, \quad (9)$$

$$i_{bat} = \begin{cases} \frac{P_{\text{out}} + P_{\text{totalloss}}}{v_{bat}} & i_{SS} \geq 0 (P_{\text{out}} \geq 0) \\ \frac{P_{\text{out}}}{v_{bat}} & i_{SS} < 0 (P_{\text{out}} < 0) \end{cases}. \quad (10)$$

The SS power into the DC-link is found by $P_{SS} = i_{SS} v_{dc}$.

3. Control of DC-link Voltage

The paper investigates and compares three control schemes which are detailed in this Section: a) the constant voltage PI control, b) the single phase-shift proportional ratio control, and c) the dual phase-shift proportional ratio control.

3.1. Constant Voltage PI Control

The constant voltage PI control is the conventional control method of the DC-link [25, 29]. Its aim is to keep the DC-link voltage at a constant value. Thus the input of this scheme is the error between a constant reference and the actual DC-link voltage. In response to this, the control adjusts the phase shift ϕ between the gate signals of the LV and HV bridges of the converter, which is equivalent to setting $D_1 = 0$ and adjusting the D_2 phase shift in DPS. The objective is to affect the power provided by the DAB converter, so as to maintain a constant DC-link voltage, despite any variations in the battery voltage. A DC-link voltage reference value equal to the design value of 700 V (at which the devices of all the converters in the powertrain are sized) is chosen in the present work. This value is suitable to enable general vehicle operation while the inverter and rectifier remain in linear modulation. A diagram of the control scheme is shown in Fig. 8.

3.2. Single Phase-Shift Proportional Ratio Control (SPS*)

The basis of the SPS* scheme is the ‘persistent zero voltage switching control’ introduced in [25]. It operates by the implementation of a proportional control law between the voltage conversion ratio and the phase shift ϕ of the gating signals between the two bridges of the converter, as follows:

$$\phi = K_p(1 - d), \quad (11)$$

in which K_p is a constant. The manipulated controller variable is therefore ϕ , the same as the PI controller. The control law in (11) corresponds to a diagonal line on the d - ϕ plane passing through the origin ($(d, \phi) = (1, 0)$ point), as shown in the left plot in Fig. 7, where D_2 is equivalent to ϕ (at $D_1 = 0$).

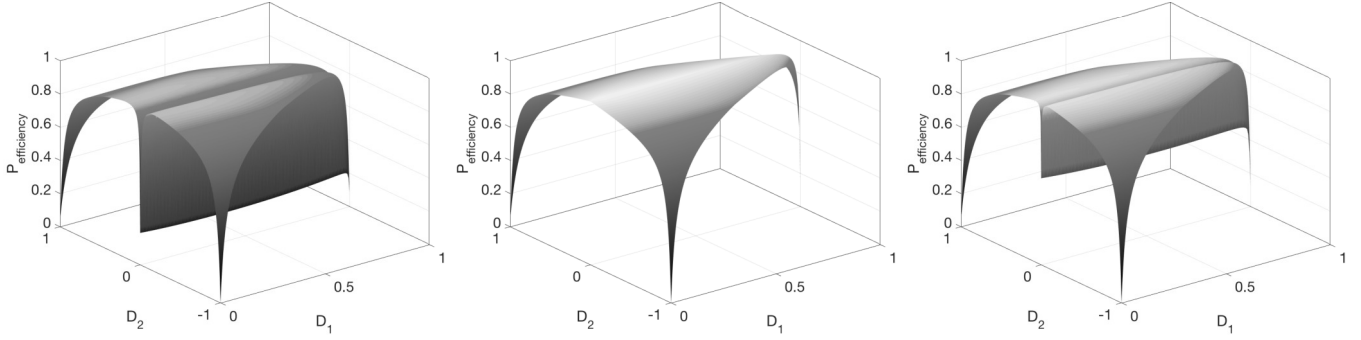


Figure 6: DC-DC converter power efficiency variation with D_1 and D_2 for $d = 0.6$ (left), $d = 1.0$ (middle) and $d = 1.2$ (right).

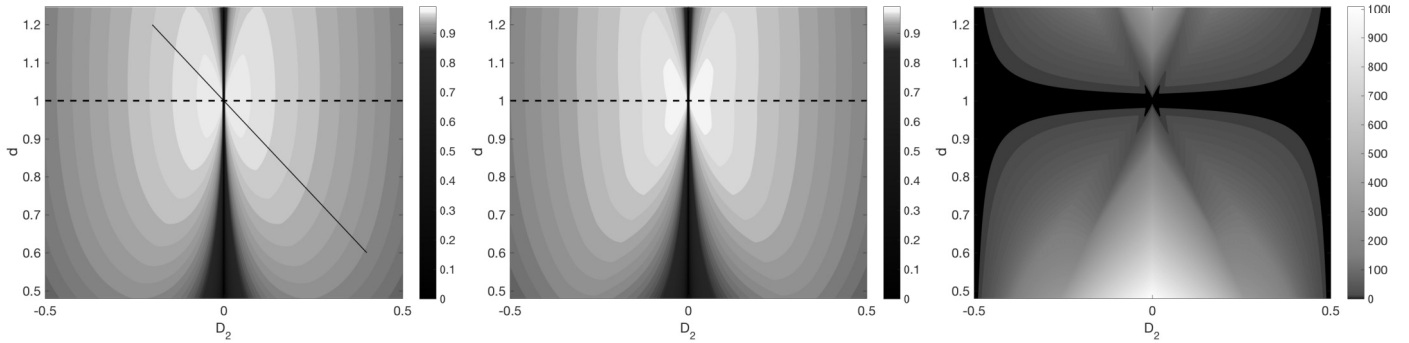


Figure 7: DC-DC converter SPS power efficiency (left), DPS power efficiency (middle) and total power loss difference (right) variation with d and D_2 . In the left plot $D_1=0$ and in the middle plot D_1 is evaluated by the relevant equations in Table 5. The diagonal line in the left plot illustrates diagrammatically the SPS* control law in (11).

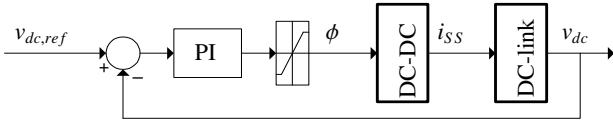


Figure 8: Block diagram of the PI control.

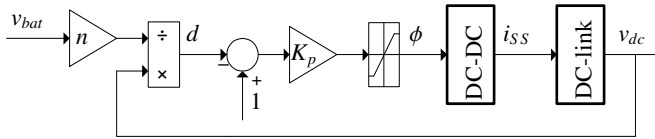


Figure 9: Block diagram showing the SPS* control.

A block diagram of the scheme is shown in Fig. 9. The motivation of this control scheme is: a) to enable stable operation of the DAB converter, since operating points in the reverse-boost and forward-buck regions naturally tend towards the origin, and b) to avoid low efficiency operation at or near $\phi = 0$, $d \neq 1$ regions; see Fig. 6 (at $d \neq 1$ and $D_1 = 0$) and left plot in Fig. 7. K_p corresponds to the negative inverse slope of the line in the d - ϕ plane and further to previous work [25] it is now used as a tuning constant. The objective of tuning K_p is to bend the diagonal line in the left plot in Fig. 7 such that it passes through regions of best efficiency for the operating conditions defined by the given drive cycle.

The SPS* control law, however, introduces constraints on the

positive P_{SS} power, additionally to the constraints imposed by the SCS and described in Section 2.1. By setting $D_1 = 0$ and substituting $D_2 = \phi$ in the P_{out} equation for M2p region in Table 3, with d substituted from (11), it can be found that P_{SS} has a cubic dependence with the phase-shift ϕ and has a maximum positive value that depends on K_p and which is not at $\phi = 0.5$ as when d is constant. Simulations of the vehicle model following the drive cycles of interest that will be discussed later in Section 4 show that the battery voltage does not undergo large variations and it remains approximately between 290 V and 360 V, with the lower values in this range associated with the higher power out of the battery. For illustration purposes and to gain insight on the operation and limitations of the SPS* control scheme, the dependence of the maximum P_{SS} value with K_p for an assumed constant value of $v_{bat} = 300$ V is shown in Fig. 10. It can be

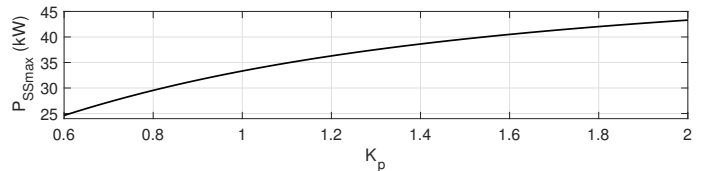


Figure 10: Maximum P_{SS} for a range of K_p values with v_{bat} assumed 300 V.

seen that lower values of K_p place a more stringent constraint on P_{SS} than higher K_p values, which can be even more restrictive than the 42 kW constraint imposed by the SCS.

3.3. Dual Phase-Shift Proportional Ratio Control (DPS*)

DPS operation of the DAB converter offers two controllable variables, D_1 and D_2 , rather than the single variable of SPS, to regulate the power flow. As shown in Fig. 5, the maximum converter power is at $(D_1, D_2) = (0, 0.5)$ (or at $(D_1, D_2) = (0, -0.5)$ for negative power). For any other power requirement there is an infinite number of phase-shift pairs (D_1, D_2) that can be selected when operating at some d value. These two degrees of freedom are exploited to introduce a new control scheme described in this Section. The new DPS* control chooses the first degree of freedom D_2 by the same control law as the SPS* scheme of the previous Section:

$$D_2 = K_p(1 - d). \quad (12)$$

Thus it has a similar motivation but it also has the same limitations in the maximum positive P_{SS} as in the SPS* control methodology; see Fig. 10. The second degree of freedom D_1 is determined for any D_2 value such that a certain performance index is optimized to minimize the converter losses for a defined output power. Performance indices such as peak or rms inductor currents, reactive power, or total efficiency have been considered and provided D_2 - D_1 trajectories in simple isolated applications in the literature [22, 23, 26, 27]. These performance indices are motivated by the strong dependence of converter losses to these quantities, which can also be seen in (6) and (7) for the rms current. The peak current is chosen as the performance index in the present work to lead to a tractable minimization problem and provide a simple analytic relationship between D_1 and D_2 that can easily be implemented in real-time. It will also be shown in Fig. 11 that minimization of the peak current leads to solutions which are generally close to minimizing the total converter losses (or maximizing its total efficiency). To optimize the peak current for a specified power P_0 , the Lagrangian objective function is constructed as follows:

$$L_a(D_1, D_2, \lambda) = i_{\text{peak}}(D_1, D_2) + \lambda(P_{\text{out}}(D_1, D_2) - P_0), \quad (13)$$

in which only quantities in modes $M2_N$, $M3_N$, $M2_P$ and $M3_P$ are involved. The expressions for i_{peak} and P_{out} for these modes are given in Tables 4 and 3 respectively. The minimum value occurs when $\frac{\partial L_a}{\partial D_1} = 0$, $\frac{\partial L_a}{\partial D_2} = 0$ and $\frac{\partial L_a}{\partial \lambda} = P_{\text{out}}(D_1, D_2) - P_0 = 0$, which lead to the solutions $D_1 = f(D_2, d)$ shown in Table 5. These solutions are piecewise linear trajectories on the D_2 - D_1

Table 5: D_1 as a function of D_2 and d to minimize peak current i_{peak} .

Mode	Equation
$M2_P$ & $M2_N$, $d < 1$	$D_1 = \frac{1-d}{d}(- D_2 + 0.5)$
$M2_P$ & $M2_N$, $d \geq 1$	$D_1 = (d-1)(- D_2 + 0.5)$
$M3_P$ & $M3_N$, $d < 1$	$D_1 = -\frac{1+d}{d+1} D_2 + 1$
$M3_P$ & $M3_N$, $d \geq 1$	$D_1 = -\frac{1+d}{d-1} D_2 + 1$

plane not exceeding $|D_2| = 0.5$ in any case, as shown for two exemplary d values in Fig. 11. The numerical solutions that

maximize the overall DAB converter efficiency for each of the d values are also shown in the same figure for comparison purposes.

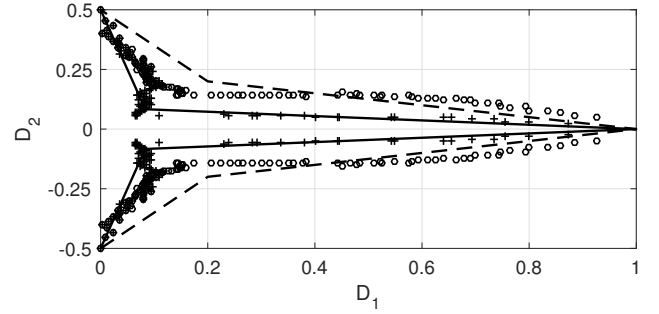


Figure 11: D_2 - D_1 relationship to minimize peak current i_{peak} , for $d = 0.6$ (dashed line) and $d = 1.2$ (solid line). The D_2 - D_1 relationship that maximizes the overall DAB converter efficiency, found numerically, is also shown for $d = 0.6$ (circles) and for $d = 1.2$ (crosses).

The ultimate step in setting up the DPS* control scheme is to combine the control law introduced in (12) and the optimal trajectories in Table 5 to eliminate d and obtain a relationship between the controllable variables D_1 and D_2 only. The only feasible solutions to this problem are found to describe trajectories that are entirely in $M2_P$ and $M2_N$, as follows:

$$D_1 = \begin{cases} \frac{D_2(-D_2 + 0.5)}{K_p - D_2} & D_2 \geq 0, d < 1 \\ \frac{-D_2(D_2 + 0.5)}{K_p} & D_2 < 0, d \geq 1 \end{cases}, \quad (14)$$

subject to $K_p \geq 0.5$. Thus, with this control, modes $M3_P$ and $M3_N$ are not entered. A block diagram of the overall control scheme is shown in Fig. 12. It is clear that when $f(D_2)$ is set to zero, this scheme reduces to the SPS* control, shown in Fig. 9. The constant K_p remains a tuning parameter as in SPS* con-

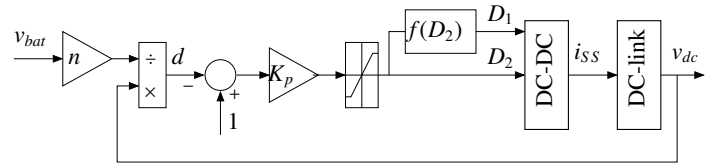


Figure 12: Block diagram of DPS* control. $f(D_2)$ corresponds to Equation (14).

trol. Exemplary cases of trajectories and the influence of K_p on the trajectories are illustrated in Fig. 13. The motivation for tuning K_p is equivalent to SPS* control: to bend the line on the d - D_2 plane defined by the control law in (12) so that it intersects regions of high efficiency. Such regions can be seen in the middle plot of Figure 7 that shows the variation of efficiency on the d - D_2 plane and in which at every point D_1 is evaluated by the relevant equations in Table 5. In order to provide more clarity on the efficiency improvement of DPS* with respect to SPS* control, the right plot in Fig. 7 illustrates the difference of the total power loss between SPS and DPS control cases on the

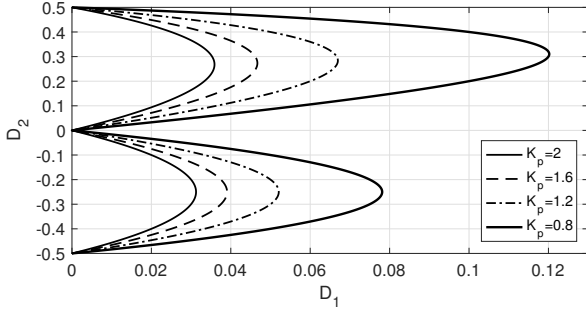


Figure 13: Optimal D_2 - D_1 trajectory for various values of K_p .

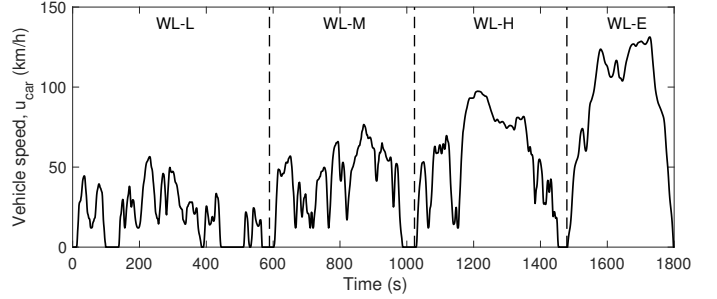


Figure 14: WLTP speed profile, with the four constituent drive cycles delimited (WL-L, WL-M, WL-H and WL-E).

542 d - D_2 plane. These power losses are essentially the quantities
 543 that have been used to calculate the efficiencies of the SPS and
 544 DPS schemes respectively in the left and middle plots in the
 545 same Figure. As it can be seen, in all regions the SPS losses are
 546 at least the same (black color) or higher (dark/light gray, white
 547 color). It is clear that the line locus defined by the control law in
 548 (12) should be bent by selecting K_p such that it crosses the dark
 549 gray and some part of the light gray regions. Further bending
 550 into the light-gray/white regions is not desirable because, even
 551 though the DPS* control manifests much smaller losses than
 552 SPS* control, the overall DAB converter efficiency in those re-
 553 gions is not as good as in the regions where the dark gray color
 554 dominates; see middle plot in Fig. 7.

555 4. Simulation Results

556 The performance and operation of the three voltage control
 557 strategies presented are assessed and compared in this Section.
 558 This is done by simulation of the vehicle model described, with
 559 the Thermostat and Power Follower SCSs.

560 4.1. Drive cycles

561 Each of the four component drive cycles of the worldwide
 562 harmonized light vehicle test procedures (WLTP) are simu-
 563 lated: WL-L (low speed), WL-M (medium speed), WL-H (high
 564 speed) and WL-E (extra-high speed). These profiles have been
 565 developed in recent years by the United Nations to reflect more
 566 accurately real-world driving conditions as compared to older
 567 drive cycles, and to provide a global standard for the deter-
 568 mination of emissions, fuel consumption and electric range of
 569 light-duty vehicles [41]. The drive cycles are shown in Fig. 14,
 570 while Table 6 provides some of their characteristic details (P_{PL}
 571 load characteristics are specific to vehicle design). In order
 572 to enable the investigation of behaviour manifested over long
 573 enough time scales, multiple iterations of each drive cycle are
 574 simulated in each case: WL-L \times 8, WL-M \times 8, WL-H \times 4, and
 575 WL-E \times 4.

576 4.2. Equivalent fuel consumption

577 The DAB converter is part of and interacts with the other
 578 components of the powertrain whose operation and efficiency
 579 can be influenced by variations of the DC-link voltage effected
 580 by the voltage control schemes. For example, the modulation

Table 6: WLTP drive profile characteristics.

	Units	WL-L	WL-M	WL-H	WL-E
Duration	s	589	433	455	323
Stationary duration	s	156	48	31	7
Distance	m	3095	4756	7158	8254
Maximum speed	km/h	56.5	76.6	97.4	131.3
Ave. speed (no stops)	km/h	25.7	44.5	60.8	94.0
Average speed	km/h	18.9	39.5	56.6	92.0
Min. acceleration	m/s ²	-1.47	-1.49	-1.49	-1.21
Max. acceleration	m/s ²	1.47	1.57	1.58	1.03
Maximum P_{PL} load	kW	25.84	36.12	41.71	50.37
Average P_{PL} load	kW	1.95	4.53	7.38	17.33

indexes and consequently the efficiency of the inverter and rec-
 581 tifier are changed when the DC-link voltage changes, while it
 582 is also possible for the number of engine turn-on occurrences
 583 by the start-stop system to be similarly affected. Therefore, as
 584 described in Section 3, the controllers are set up on the basis
 585 of minimizing the DAB converter losses but their parameters
 586 are tuned by simulations to provide a combined benefit for all
 587 the powertrain components realized in terms of minimizing fuel
 588 consumption. These two minimization objectives are generally
 589 but not always compatible and sometimes some DAB converter
 590 efficiency needs to be sacrificed for the purpose of improving
 591 the overall powertrain efficiency.

In order to make the evaluation of fuel economy appropriate,
 the concept of equivalent fuel consumption (m_{EFC}) is applied. It
 enables the overall fuel economy to be compared by accounting
 for the actual fuel consumption in the ICE and also the devia-
 tion of the battery final SOC from its initial value. Such a fuel
 consumption to SOC equivalence has been studied in the litera-
 ture by various analytical methods. In the present work, the
 line-chart methodology described in [42] is employed which is
 also a natural extension of the popular equivalent consumption
 minimization strategy (ECMS) [43]. The line-chart methodol-
 ogy involves identifying the discharging and charging equiva-
 lence factors, s_d and s_c , that respectively translate SS energy
 discharged or charged into an associated amount of fuel con-
 sumed or stored. This is done by using simulation data, such

607 that

$$\begin{aligned}
 m_{\text{EFC}} &= m_f + s_d \cdot \Delta \text{SOC} \frac{Q_{\text{max}} V_{\text{b,OC}}}{Q_{\text{LHV}}} \quad \Delta \text{SOC} \geq 0, \\
 m_{\text{EFC}} &= m_f + s_c \cdot \Delta \text{SOC} \frac{Q_{\text{max}} V_{\text{b,OC}}}{Q_{\text{LHV}}} \quad \Delta \text{SOC} < 0,
 \end{aligned} \tag{15}$$

610 in which m_f is the ICE fuel consumption, $\Delta \text{SOC} = \text{SOC}_{\text{initial}} -$
611 $\text{SOC}_{\text{final}}$, Q_{max} is the battery capacity, $V_{\text{b,OC}}$ is the battery open-
612 circuit voltage and Q_{LHV} is the lower heating value of the fuel.
613 The equivalence factors are required to be identified for each
614 drive cycle, with the present work utilizing values for these fac-
615 tors identified for the basis model in [28].

616 4.3. Tuning

617 The controllers described in Section 3 are tuned by sim-
618 ulations, primarily to optimize the fuel economy but also to
619 achieve stable operation of the DAB converter and the over-
620 all powertrain in the presence of many system constraints and
621 nonlinearities. One such significant nonlinearity in the control
622 exists near $D_2 = 0.5$ and $D_2 = -0.5$, where the power
623 provided by the DAB converter per D_2 changes sign on either
624 side of these operating points. The same D_2 points also corre-
625 spond to the operational limit boundaries of the range $|D_2| \leq 0.5$
626 ($|\phi| \leq 0.5$ for SPS) outside which it is very inefficient to operate
627 the DAB converter. In order to alleviate both the nonlinearity
628 and inefficiency, the value of the D_2 (ϕ in SPS) control input is
629 hard-constrained to remain in the range mentioned. However, if
630 at any time D_2 reaches the limits, the control saturates and the
631 overall system may behave inefficiently and even unpredictably.
632 Healthy and stable operation of the DC-DC converter and pow-
633 ertrain is anticipated when D_2 remains away from the limits and
634 relatively near the origin ($D_2 = 0$), where the variation of P_{out}
635 with D_2 is approximately linear. This can be achieved by the
636 choice of design parameters, such as the leakage/auxiliary in-
637 ductance and DAB converter switching frequency, to obtain a
638 high enough converter peak power for the range of power val-
639 ues required by the followed drive cycles, or by tuning, as will
640 be described. Indeed, the best approach, which is also followed
641 in this paper, is to use both of these options and obtain a well-
642 tuned system without over-specifying the design.

643 The PI controller is easy to tune by trial and error to enable
644 the DC-link voltage to remain close to the reference value of
645 700 V without requiring large D_2 values. The proportional and
646 integral gains found to be suitable are $K_{p,\text{PI}} = 0.1$ and $K_{i,\text{PI}} =$
647 0.05 respectively for all drive cycles.

648 The tuning of SPS* and DPS* controllers is confounded by
649 their interaction with the supervisory control system. The SCS
650 parameters have been obtained by a separate tuning exercise
651 conducted with the basis vehicle model [28]. Each SCS takes
652 as input the SOC of the battery and demanded power P_{PL} and
653 outputs the reference PS power P_{PSref} . The power from the
654 DC-DC converter (P_{SS}) is injected into/out of the DC-link be-
655 cause of the dynamics of the DC-link and its voltage control,
656 to match the power difference between P_{PL} and P_{PS} . The P_{PL}
657 input to the SCS is calculated by multiplying the inverter input
658 current i_{PL} by the DC-link voltage. However, due to the dy-
659 namic changes in the DC-link voltage by the SPS* and DPS*

660 controllers, complex nonlinear unstable system dynamics arise
661 involving the interaction of the DC-DC converter controller, the
662 SCS, various saturating constraints such as for the D_2 , the mod-
663 ulation indexes of the inverter and rectifier and so on. To ad-
664 dress this underlying deleterious dynamic coupling of system
665 components, instead of using the actual DC-link voltage value
666 to compute the P_{PL} input to the SCS, a constant ‘reference’
667 value V_{dcref} is used. This parameter is then identified by tun-
668 ing, together with K_p , using simulations results.

669 Simulations have been conducted for all combinations of
670 drive cycles, SPS* and DPS* control schemes, and TCS and
671 PFC SCSs. The simulations have been used to iteratively tune
672 K_p and V_{dcref} by a simple search method to minimize the equiv-
673 alent fuel mass m_{EFC} , as shown in Table 7. The loci of d - D_2

Table 7: SPS and DPS control parameters for WL-L, WL-M, WL-H, and WL-E drive cycles.

		SPS* _{TCS}	DPS* _{TCS}	SPS* _{PFC}	DPS* _{PFC}
K_p	WL-L	1.4	0.9	1.0	0.9
K_p	WL-M	1.6	1.6	0.8	0.85
K_p	WL-H	1.9	1.8	0.65	0.7
K_p	WL-E	0.9	0.9	0.7	0.75
V_{dcref}	WL-L	660	680	720	720
V_{dcref}	WL-M	860	860	720	730
V_{dcref}	WL-H	920	920	600	600
V_{dcref}	WL-E	800	800	540	540

in each simulation case are shown in Figure 15, superimposed
on the efficiency and power difference diagrams. The straight
lines passing through the origin correspond to the SPS* and
DPS* simulations, with their slope given by $-1/K_p$ (see (11)
and (12)). The jagged lines passing around the origin and hav-
ing a positive average slope correspond to simulations with a
PI-controlled DAB converter. It can be seen that all the lines
stay away from the D_2 limits of ± 0.5 with the lines extend-
ing more into the positive D_2 side. This is due to higher magni-
tudes of positive (battery discharging) P_{SS} values than negative
(charging) ones being possible/allowed by the design/SCS, as
described in Section 2.1. The SPS* and DPS* lines pass through
the origin and therefore avoid the low efficiency regions at $d \neq 1$
when D_2 changes sign. However, this is not the case with the PI
control scheme in which the DAB converter is often operated at
inefficient points around the origin. Excluding the WL-E case,
the slopes of the SPS* and DPS* lines become steeper (K_p re-
duces) as the vehicle is operated with the PFC SCS in a higher-
speed drive cycle. The opposite can be said when the vehicle is
operated with the TCS SCS. There is also a correlation between
the V_{dcref} tuning variable value and the maximum value of D_2
reached in each drive cycle case; lower V_{dcref} values are asso-
ciated with larger D_2 maximum values. For example, the line
which extends to the largest D_2 value corresponds to WL-E be-
ing followed with PFC as the SCS, and for which $V_{\text{dcref}} = 540$,
which is the lowest V_{dcref} amongst all cases. The K_p and V_{dcref}
values for SPS* are tuned individually as compared to those for
DPS* but they result in similar and often identical values. In
the DPS* case the lines can be seen to pass through the dark

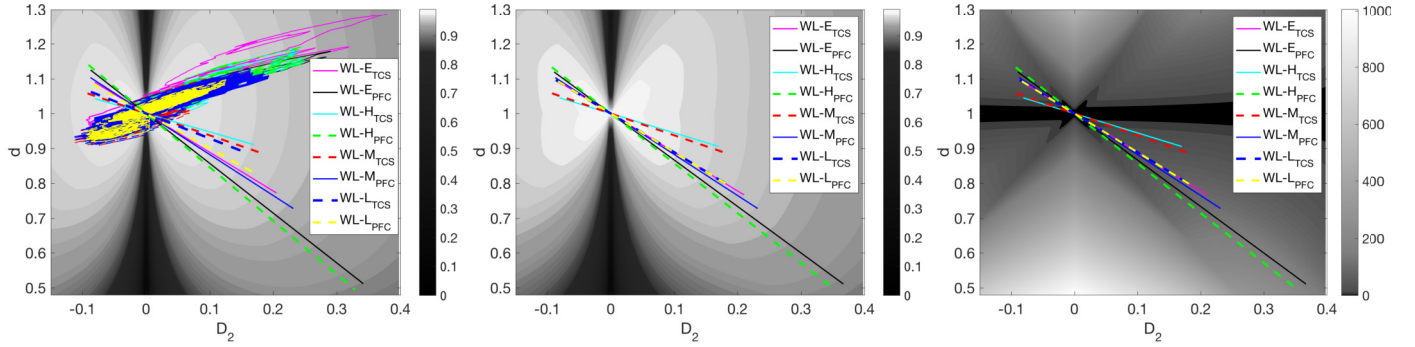


Figure 15: DC-DC converter single-phase power efficiency (left), dual-phase power efficiency (middle) and total power loss difference (right) variation with d and D_2 (as in Fig. 7), superimposed with loci (traces) of d against D_2 for various simulation cases. The traces belong to three groups of simulation cases, employing the PI, SPS*, and DPS* voltage control schemes respectively, with each group including simulation cases for all combinations of drive cycles (WL-L, WL-M, WL-H, and WL-E) and supervisory control schemes (TCS and PFC). The PI simulation group is superimposed on the left plot (jagged lines), the SPS* group is superimposed also on the left plot (straight lines), and the DPS* group is superimposed on the middle and right plots (also straight lines).

gray and some part of the light gray regions in the total power loss difference diagram, as has been the aim of tuning, indicating the savings in energy loss of the DPS* control scheme over the SPS* scheme. The actual D_2 - D_1 loci for each simulation with the DPS* control are shown in Fig. 16 demonstrating the respective optimal trajectories followed.

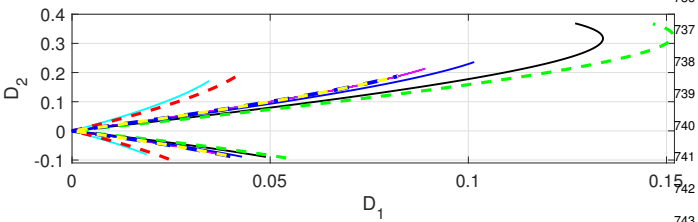


Figure 16: DPS* D_2 against D_1 simulation results for all drive cycles. The line styles are the same as in Fig. 15.

4.4. Power profiles

Further insight into the operation of the designed control schemes is obtained by looking into simulation time histories. Figures 17 to 20 illustrate drive cycle, P_{PL} , P_{PS} , and P_{SS} time histories for selected drive cycle iterations. Only one P_{PL} time history is shown in the diagrams since it depends essentially on the road load imposed by the drive cycle and not on the SCS or voltage control scheme employed, due to the series architecture of the powertrain. Sometimes for each SCS case, the time histories with SPS* and DPS* controls differ by a small enough amount that is not discernible at the scale of the illustrated diagrams, hence only one of the two cases is shown as a representation of both cases. As expected, when the vehicle is accelerating, positive P_{PL} spikes occur and conversely when the vehicle decelerates, P_{PL} reaches negative values indicating regenerative braking is taking place. P_{PS} and P_{SS} cumulatively serve the P_{PL} load but they do so by a pattern which depends on the SCS and voltage control scheme being employed. The pattern of the PS and SS power profiles is also influenced by the drive cycle being followed. This can be observed in Fig. 17 in which the PS is mostly switched off and the power is provided mostly from

the SS, due to the low power requirements of the WL-L drive cycle. P_{PS} is non-zero only at two approximately 500 s long intervals at approximately 1000 s and 3700 s into the simulation in all control cases. In contrast, in the case of WL-E in Fig. 20 that has the highest power requirements, the PS is switched on almost continuously (since SS power alone is not enough) generally providing power $P_{PSopt} = 19.8$ kW in the case of TCS or following the load power P_{PL} with $P_{min} = 16.8$ kW in the case of PFC. For the other two drive cycles (WL-M and WL-H in Figs. 18 and 19 respectively), which pose intermediate power requirements, the pattern of behaviour is between the two extreme cases mentioned, with PS on for longer intervals than for the WL-L and not as long as for WL-E. However, in these intermediate drive cycles there are also more interactions of the SCS with the variations of the DC-link voltage by the SPS* and DPS* control (but not the PI control). The result is more frequent ICE switching events evidenced by the presence of a number of short duration spikes in the P_{PS} time histories, with this being more prevalent in the case of TCS.

P_{SS} remains mostly above the negative power limit of the SS imposed by the SCS (-21 kW) in all DC-link voltage control schemes. Exceptions are some time intervals in which there are very small violations due to exception rules existing in the implementation of the SCSs to account for limit operation. In the case of PI control schemes, P_{SS} remains below the positive P_{SS} limit dictated by the SCS (42 kW). However, in the SPS* and DPS* control cases the more restrictive positive P_{SS} constraint imposed by the associated control laws, described in Section 3.2 and Fig. 10, dominates, especially in the cases where K_p has a lower value. Examples of this are the PFC cases with both SPS* and DPS* control for all drive cycles, and the TCS cases with SPS* and DPS* control for WL-E.

4.5. DC-link voltage and modulation indexes

Figures 17 to 20 also depict simulation time histories for v_{dc} , inverter modulation index (M_{inv}) and rectifier modulation index (M_{rect}). It is clear that there is a strong correlation between v_{dc} and P_{SS} in all SPS* and DPS* control cases for all drive cycles; as P_{SS} increases above (decreases below) zero, v_{dc} de-

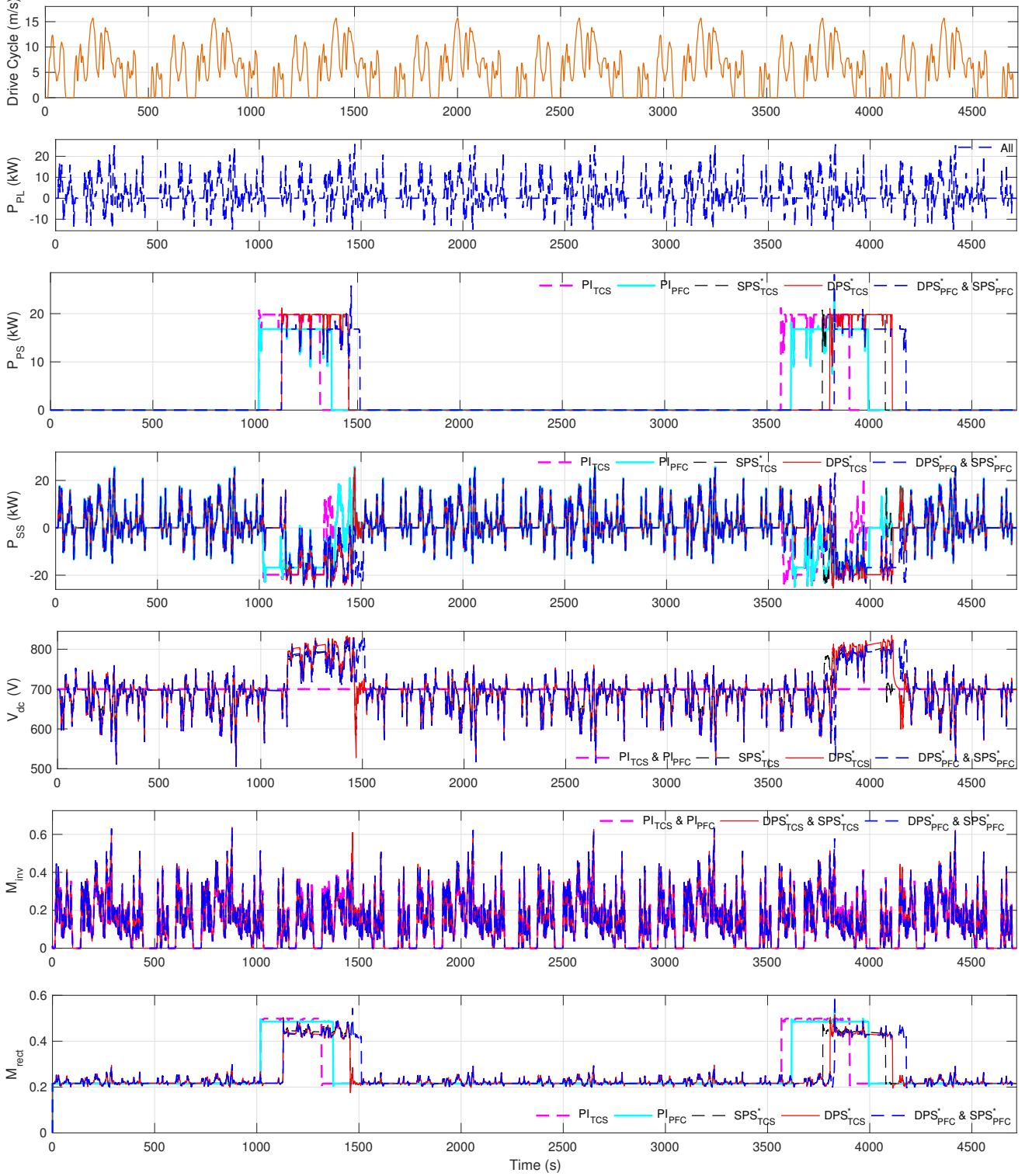


Figure 17: Simulation results for WL-L drive cycle. All of the 8 drive cycle iterations are shown.

768 creases below (increases above) 700 V. This is a consequence of
 769 the SPS* and DPS* control laws in (11) and (12) respectively,
 770 which impose an almost linear and with negative slope depen-
 771 dence of the respective phase-shift variable to v_{dc} , since v_{bat}
 772 variation is small. As argued in Section 3.2, P_{SS} is then essen-
 773 tially cubically dependent on phase-shift ϕ (or D_2 for DPS*).

The large dips in v_{dc} , which are more pronounced in the WL-
 H and WL-E simulation results with the PFC, are caused by
 positive less pronounced spikes in P_{SS} that have reached their
 K_p -dependent limit value, and which result from the P_{PL} re-
 quirements during acceleration phases of the drive cycles. At
 the same time as when v_{dc} falls sharply, M_{inv} rises sharply to-

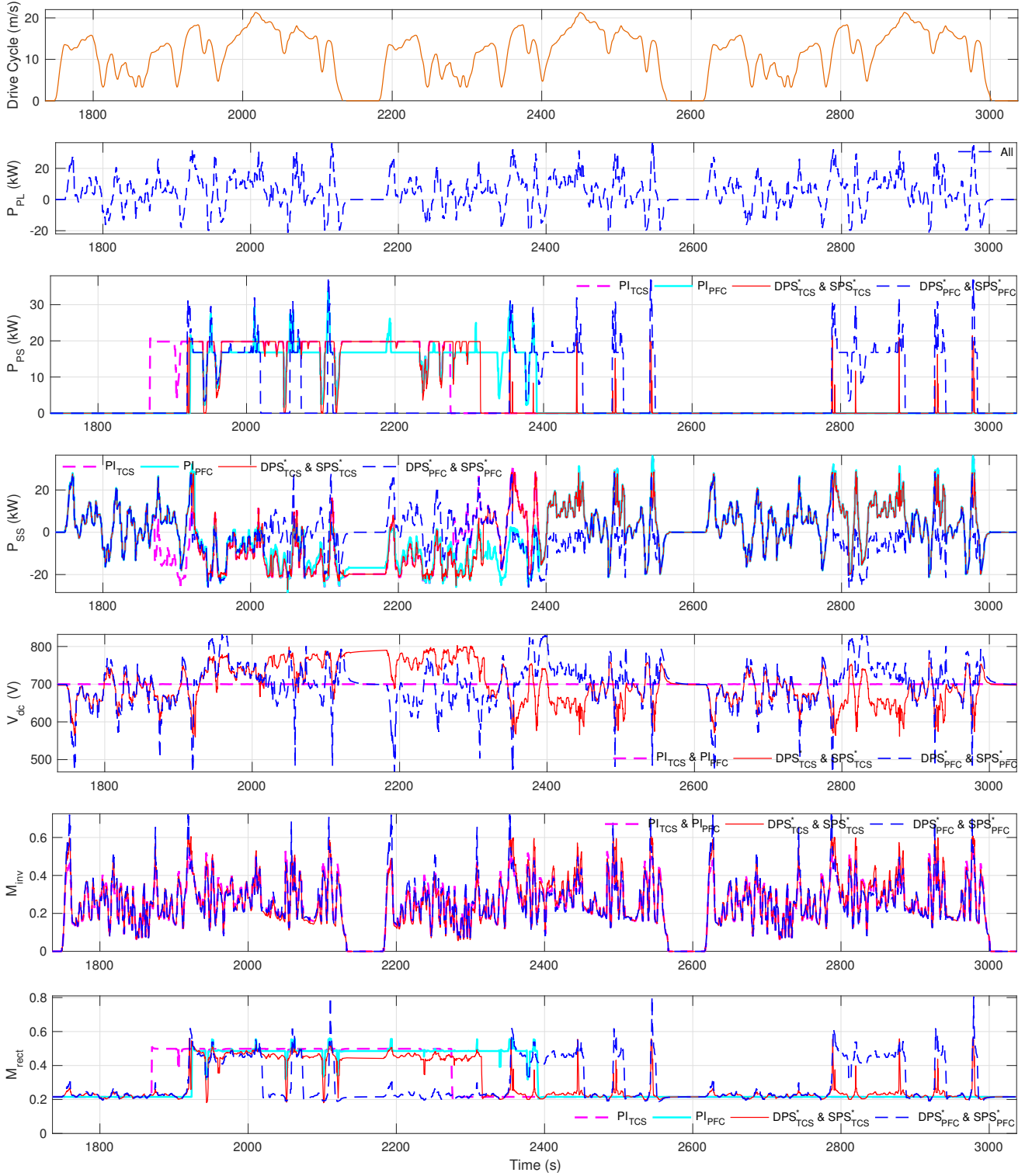


Figure 18: Simulation results for WL-M drive cycle. Drive cycle iterations 5-7 are shown.

780 wards the value of 1 and in some instances, such as in WL-H₇₈₆
781 and WL-E, it saturates at 1, with overmodulation prevented by⁷⁸⁷
782 the imposed constraint (see Section 2.3). The simulation re-⁷⁸⁸
783 sults also show that M_{rect} varies by a pattern which is similar,⁷⁸⁹
784 to P_{PS} and despite v_{dc} varies significantly, M_{rect} remains below⁷⁹⁰
785 the value of 0.9 in all simulation cases.⁷⁹¹

4.6. Losses and fuel economy

The overall fuel economy comparison (Δ_{fuel}) is summarized in Table 8 together with details of the number of engine start-stop events (N_{SS}), and inverter (Δ_{inv}), rectifier (Δ_{rect}) and DC-DC converter (Δ_{dcdc}) losses percentage increase, for all drive cycles, and supervisory and voltage control schemes. All the Δ

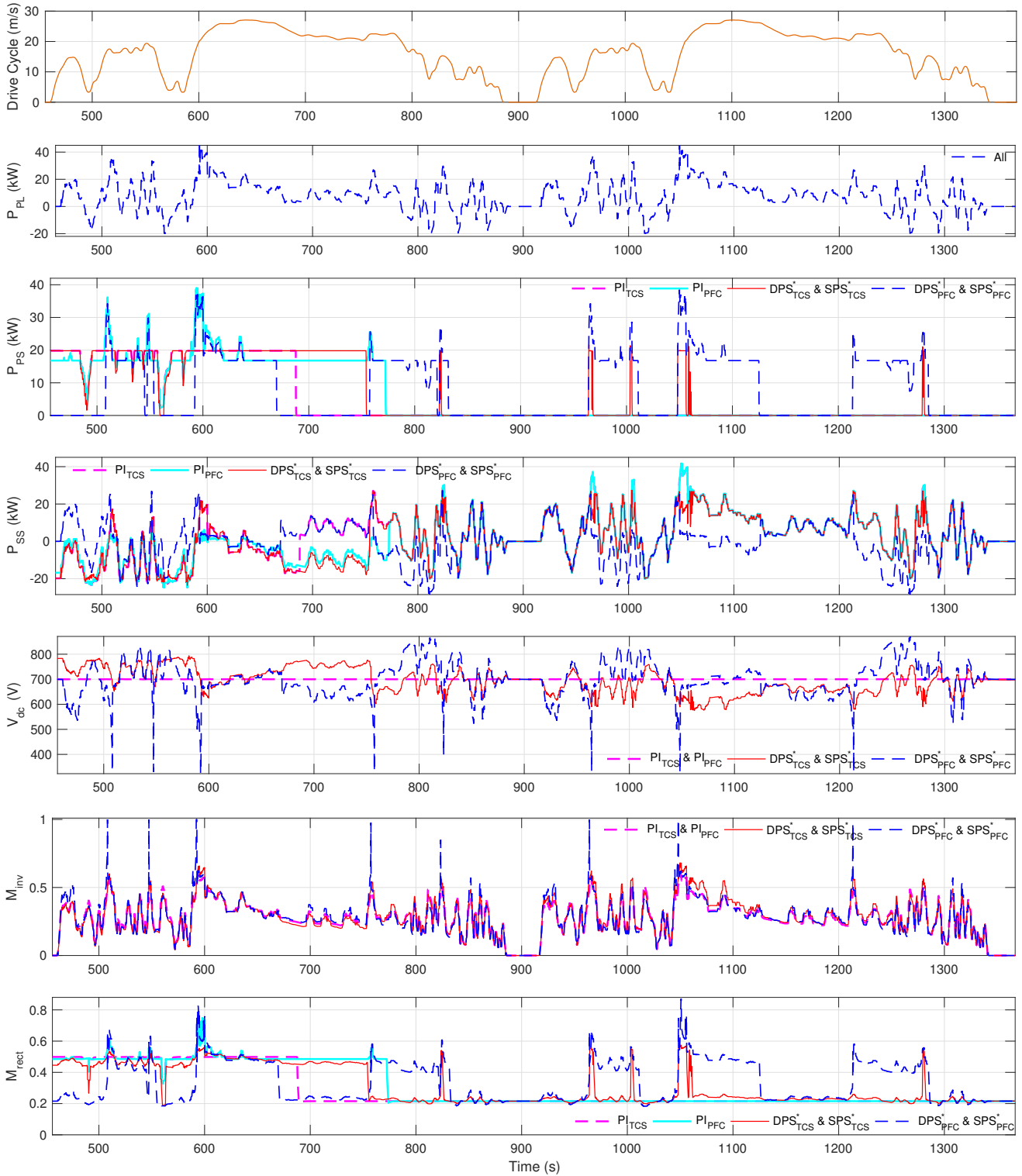


Figure 19: Simulation results for WL-H drive cycle. Drive cycle iterations 2-3 are shown.

792 variables represent percentage increase in losses or fuel com-798
 793 pared to the rightmost column (DPS^*_{PFC}) entries which are all799
 794 zero. The numbers in parentheses represent the percentage in-800
 795 crease in losses or fuel compared to the DPS^*_{TCS} entries in the801
 796 middle column which are also all zero. The fuel quantities rep-802
 797 resent equivalent fuel consumption mass, m_{EFC} . 803

When the N_{SS} of the SPS^* and DPS^* control schemes is compared to the PI_{SS} it becomes clear that the variable DC-link voltage encourages start-stop events, which are associated with a higher fuel penalty. This is obvious in the middle speed range drive cycles, such as WL-M and WL-H, during which there is a higher degree of interaction between the system components

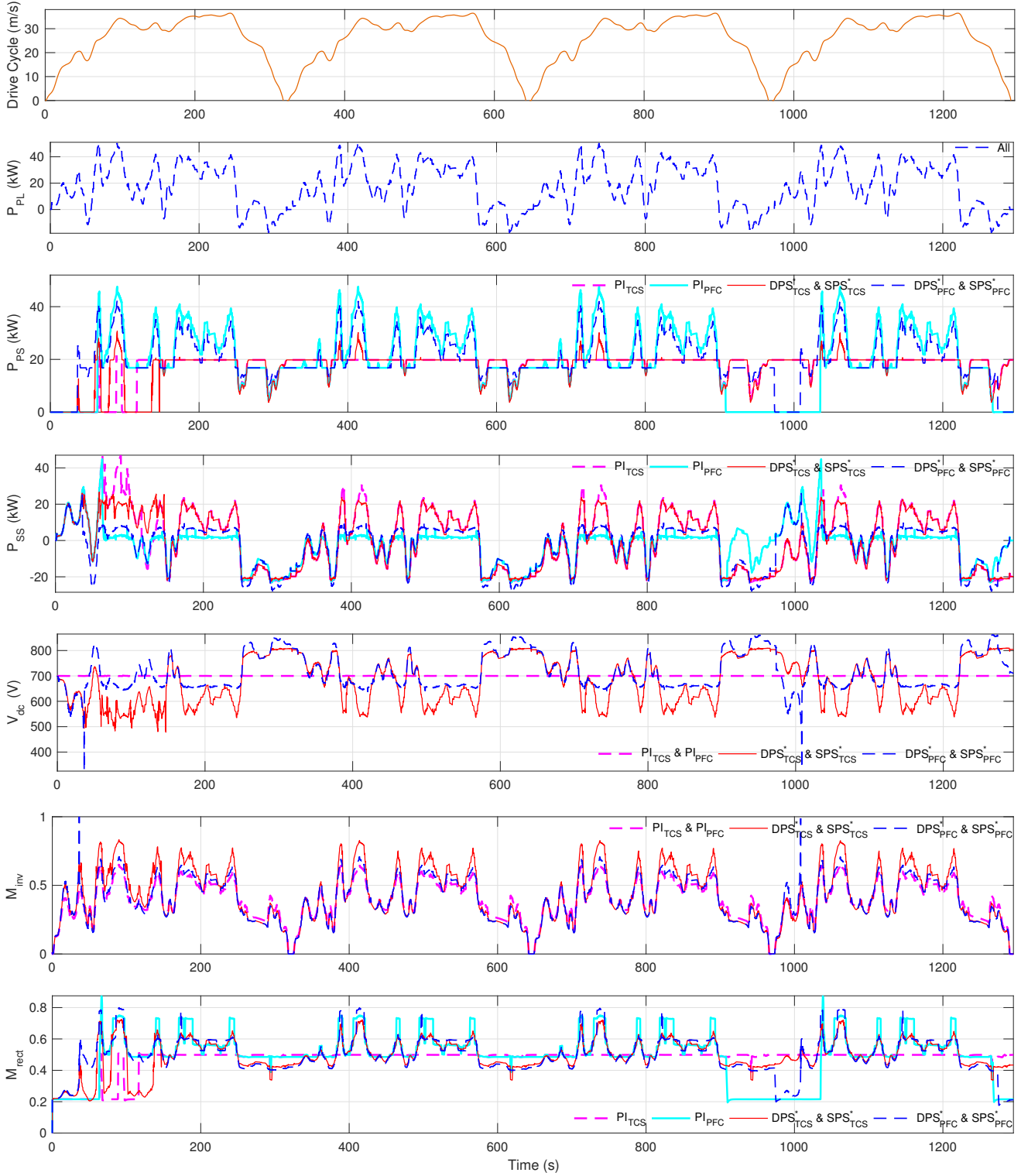


Figure 20: Simulation results for WL-E drive cycle. All of the 4 drive cycle iterations are shown.

804 and the SCS. However, the low power requirements of WL-L₈₁₀
 805 prevent such strong system interactions and there is the same₈₁₁
 806 low number of engine start-stop occurrences as with the PI₈₁₂
 807 schemes. Although WL-E SPS_{TCS}^{*} and DPS_{TCS}^{*} exhibit a high₈₁₃
 808 N_{SS} , this is due to the high frequency transient dynamics within₈₁₄
 809 the first 150 s of the simulation (see P_{SS} in Fig. 20) and do not₈₁₅

persist further into the drive cycle. Indicatively, WL-E SPS_{PFC}^{*}
 and DPS_{PFC}^{*} do not exhibit the same high frequency dynamics
 at the beginning of the simulation and their N_{SS} is extremely
 low, since the drive cycle high power requirements essentially
 lead to uninterrupted, non high frequency transient, utilization
 of the PS.

816 The loss in efficiency suffered by the SPS* and DPS* control schemes because of the high N_{SS} is more than covered by improvements in the efficiency of the inverter, rectifier and DC-DC converter compared to the PI schemes. This is clearly seen by observing the numbers in parentheses, corresponding to TCS cases, in which except in one case (Δ_{rect} in WL-L PI_{TCS}) the PI scheme produces higher losses in all converters, reaching as high as 7.38% (inverter), 7.59% (rectifier) and 18.53% (DC-DC converter) more losses than the DPS*_{TCS} scheme. Consequently, significant fuel savings are obtained by the SPS* and DPS* control schemes in those cases, with the m_{EFC} of the PI-controlled powertrain being up to 3.54% worse than the corresponding DPS* scheme. Similar efficiency conclusions can be drawn by examining the results in the last three columns, corresponding to PFC schemes. However, the picture is slightly more confused since in some cases the PI scheme results in lower losses than the voltage control schemes, such as for the rectifier losses for all drive cycles. Worthy of note is the 16.03% less losses in the DC-DC converter than those with the corresponding DPS* scheme, for WL-E. Even though this is a surprising result at a first glance, closer inspection of the DC-DC converter operation for this case in Fig. 20 provides a plausible explanation. When the PI_{PFC} scheme is used, except from regenerative braking, P_{PL} is matched almost entirely by the PS. The power flow through the DAB converter, P_{SS} , is almost constant and much lower than the corresponding power flow in other control cases. Hence, it suffers lower losses even though its efficiency is worse. Despite the mixed results of loss percentage improvements in the three converters, the fuel economy, which was the objective of tuning the controls, has been successfully improved by employing SPS* and DPS* voltage control, reaching an m_{EFC} improvement of 3.79% in the WL-M drive cycle.

848 It is more than evident from the tabular results that when the DPS* control method is employed the fuel economy is always better than with the SPS* control in each SCS case. There appears to be a trend of larger improvement with lower speed driving, with the highest improvement in the PFC category being 0.46% and in the TCS category being 0.36%, both for the WL-L drive cycle. Even though the losses in all components together should be considered to interpret the resulting fuel consumption, it is obvious that the DPS* control compared to SPS* control achieves significant reductions in the DC-DC converter losses in all SCS and drive cycle cases, approaching 10% and 8% in the PFC and TCS cases respectively. This result is consistent with the primary function DPS* control was designed to perform. The corresponding benefits are accrued by persistent efficiency improvement throughout any drive cycle and SCS, as shown in Fig. 21.

864 Finally, a comparison is made between the results of TCS and PFC. The DPS*_{TCS} column includes the best fuel economy results in the TCS category, while the DPS*_{PFC} represents the best fuel economy in the PFC category. Once these two columns are compared it becomes clear that TCS is more efficient in equivalent fuel consumption by 0.5% than PFC in the WL-L drive cycle, while the reverse is true for all higher speed drive cycles with TCS up to 2.45% worse than PFC.

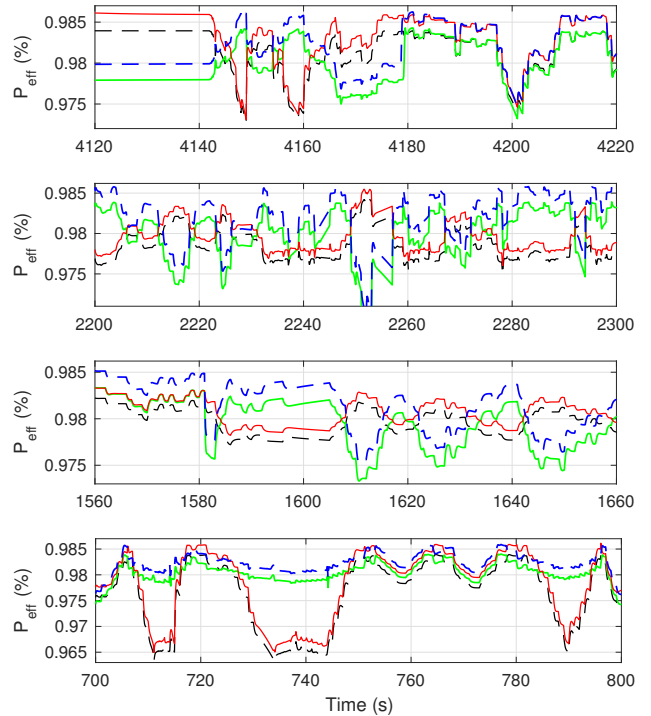


Figure 21: DC-DC converter power efficiency simulation result snapshots for WL-L, WL-M, WL-H and WL-E (top to bottom) drive cycles for SPS*_{TCS} (black dashed), SPS*_{PFC} (green solid), DPS*_{TCS} (red solid) and DPS*_{PFC} (blue dashed) control schemes.

5. Conclusion

The fuel economy of series HEVs is shown to improve by dynamic variation of the voltage of the DC-link that joins the powertrain converters. The variation is achieved by controlling the power flow of the DAB DC-DC converter that integrates the energy storage device with the DC-link. DC-DC converter single-phase-shift proportional voltage conversion ratio and dual-phase-shift control methodologies significantly outperform constant voltage control, in terms of DC-DC converter efficiency but also overall powertrain system efficiency, following tuning of the control parameters. The benefits are measured as an equivalent fuel consumption reduction, accounting both for real fuel and battery usage. The improvements are obtained for a large range of driving conditions, covering low to very high speed driving. Two popular powertrain supervisory control algorithms are involved in this investigation and the trends in the improvements by the voltage controls are further shown not to be very sensitive to these algorithms. Nonetheless, co-design and co-tuning of the voltage and supervisory controls offers a path for further efficiency improvements, and it is the subject of future investigations.

Despite the significant fuel economy of the single phase-shift control method, this is universally exceeded by the dual phase-shift control by a measurable margin, which is largest for driving in an urban, low speed, environment (reaching 0.46%). The dual phase-shift control method remarkably offers persistent DC-DC converter efficiency improvements that approach 10% over the single phase-shift control, and fuel economy im-

Table 8: Engine start-stop system number of turn-on occurrences (N_{SS}), converter loss percentage increase (Δ_{inv} , Δ_{rect} , and Δ_{dcdc}) and equivalent fuel percentage increase (Δ_{fuel}) results, for all cases of drive cycles, SCSs and voltage control schemes. The results of equivalent fuel percentage increase of the SPS* scheme as compared to the DPS* scheme, for each of the TCS and PFC supervisory control schemes, are shaded.

	Drive cycle	PI _{TCS}		SPS* _{TCS}		DPS* _{TCS}		PI _{PFC}		SPS* _{PFC}		DPS* _{PFC}	
N_{SS}	WL-L	2		2		2		2		2		2	
N_{SS}	WL-M	3		74		75		3		24		24	
N_{SS}	WL-H	2		35		37		2		11		12	
N_{SS}	WL-E	3		43		46		2		2		2	
Δ_{inv}	WL-L	(3.14)	3.17	(0.81)	0.84	(0)	0.03	3.17		0.27		0	
Δ_{inv}	WL-M	(2.74)	0.83	(0.02)	-1.84	(0)	-1.86	0.83		-0.07		0	
Δ_{inv}	WL-H	(2.11)	1.00	(0.06)	-1.03	(0)	-1.09	1.00		-0.01		0	
Δ_{inv}	WL-E	(7.38)	2.06	(0.08)	-4.88	(0)	-4.95	2.06		-0.08		0	
Δ_{rect}	WL-L	(-3.47)	-3.45	(0.36)	0.39	(0)	0.02	-3.19		0.40		0	
Δ_{rect}	WL-M	(5.38)	1.87	(0.14)	-3.20	(0)	-3.33	-3.32		0.28		0	
Δ_{rect}	WL-H	(7.59)	2.41	(0.04)	-4.78	(0)	-4.81	-8.43		0.2		0	
Δ_{rect}	WL-E	(2.31)	-9.6	(0.05)	-11.6	(0)	-11.64	-6.14		0.03		0	
Δ_{dcdc}	WL-L	(10.88)	14.31	(6.69)	9.99	(0)	3.09	10.72		8.80		0	
Δ_{dcdc}	WL-M	(9.9)	65.82	(4.9)	58.26	(0)	50.88	55.78		9.82		0	
Δ_{dcdc}	WL-H	(18.53)	69.18	(4.51)	49.17	(0)	42.74	47.94		8.03		0	
Δ_{dcdc}	WL-E	(13.82)	90.89	(7.8)	80.78	(0)	67.70	-16.03		9.09		0	
Δ_{fuel}	WL-L	(0.60)	0.10	(0.36)	-0.14	(0)	-0.50	0.80		0.46		0	
Δ_{fuel}	WL-M	(1.66)	4.14	(0.19)	2.64	(0)	2.45	3.79		0.26		0	
Δ_{fuel}	WL-H	(3.54)	4.04	(0.12)	0.61	(0)	0.48	1.85		0.16		0	
Δ_{fuel}	WL-E	(1.87)	2.15	(0.17)	0.44	(0)	0.27	1.79		0.11		0	

900 improvements that approach 4% over the constant voltage control. 932

901 The DC-link dynamic voltage variation implementation in 933
 902 the realistic setting of a high fidelity simulation model, reveals 934
 903 that complex nonlinear dynamics can arise by the coupling of 935
 904 the various powertrain component dynamics and saturating be- 936
 905 haviour, the supervisory control, and the optimized voltage con- 937
 906 trol. Special measures in the design of the variable voltage con- 938
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