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Title	Interface chemistry of contact metals and ferromagnets on the topological insulator Bi2Se3
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Publication date	2017-10-02
Original citation	Walsh, L. A., Smyth, C. M., Barton, A. T., Wang, Q., Che, Z., Yue, R., Kim, J., Kim, M. J., Wallace, R. M. and Hinkle, C. L. (2017) 'Interface Chemistry of Contact Metals and Ferromagnets on the Topological Insulator Bi2Se3', The Journal of Physical Chemistry C. In Press. doi: 10.1021/acs.jpcc.7b08480
Type of publication	Article (peer-reviewed)
Link to publisher's version	http://dx.doi.org/10.1021/acs.jpcc.7b08480 Access to the full text of the published version may require a subscription.
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Embargo information	Access to this article is restricted for 12 months after publication by request of the publisher.
Embargo lift date	2018-10-02
Item downloaded from	http://hdl.handle.net/10468/4847

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J. Phys. Chem. C, Just Accepted Manuscript • DOI: 10.1021/acs.jpcc.7b08480 • Publication Date (Web): 02 Oct 2017

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Interface Chemistry of Contact Metals and Ferromagnets on the Topological Insulator Bi₂Se₃

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Abstract

The interface between the topological insulator Bi₂Se₃ and deposited metal films is investigated using x-ray photoelectron spectroscopy including conventional contact metals (Au, Pd, Cr, and Ir) and magnetic materials (Co, Fe, Ni, Co_{0.8}Fe_{0.2}, and Ni_{0.8}Fe_{0.2}). Au is the only metal to show little or no interaction with the Bi₂Se₃, with no interfacial layer between the metal and the surface of the TI. The other metals show a range of reaction behaviors with the relative strength of reaction (obtained from the amount of Bi₂Se₃ consumed during reaction) ordered as: Au < Pd < Ir < Co ≤ CoFe < Ni < Cr < NiFe < Fe, in approximate agreement with the behavior expected from the Gibbs free energies of formation for the alloys formed. Post metallization anneals at 300°C in vacuum were also performed for each interface. Several of the metal films were not stable upon anneal and desorbed from the surface (Au, Pd, Ni, and Ni_{0.8}Fe_{0.2}), while Cr, Fe, Co, and Co_{0.8}Fe_{0.2} showed accelerated reactions with the underlying Bi₂Se₃, including inter-diffusion between the metal and Se. Ir was the only metal to remain stable following anneal, showing no significant increase in reaction with the Bi₂Se₃. This study reveals the nature of the metal-Bi₂Se₃ interface for a range of metals. The reactions observed must be considered when designing Bi₂Se₃ based devices.

Introduction

Topological Insulators (TIs) are a class of material with topologically protected surface (or edge) states. These surface states have properties such as spin-momentum locking that may enable spin-polarized and defect-tolerant transport, making TIs attractive for a variety of applications, including spin-transfer torque non-volatile memory³ and low-power FETs.⁴⁻⁵ The most widely studied topological insulators are the three-dimensional TIs including Bi₂Se₃, with a range of reports on its behavior and epitaxial growth.⁶⁻¹⁰ These materials have a layered structure with each unit cell (known as a quintuple layer) composed of five alternating layers of X-M-X-M-X (M is the metal and X is the chalcogen). The implementation of TI-based devices of course requires the deposition of metal contacts. Recent theoretical work by Spataru et al. has predicted that certain metals hybridize with the surface states, interrupting their topologically protected nature. 11 Additionally, due to the opposite surface state wavefunction overlap between the top and bottom surfaces, Bi₂Se₃ films below six quintuple layers (QLs) have the bulk electronic structure (and surface states) perturbed.⁶ As a result, any device designs utilizing thin TI layers (<10 QLs) must consider chemical reactions between the contact metal and the TI which may consume some of the topmost QLs, underscoring the importance of the choice of contact metal.

Bi₂Se₃ based devices in the literature have employed a range of contact metals including Ti,¹² Cr,¹³ Pd,¹⁴ and Au.¹⁵ Additionally, coupling TIs with ferromagnets have applications for memory and logic and, for these devices a ferromagnetic material is deposited on the TI, usually permalloy (Ni_{0.8}Fe_{0.2}) or CoFeB.^{3, 16} Recent work by *de Jong et al.* utilized ARPES measurements to study the impact of Fe, Nb, and Ag on the band structure of Bi_{1.5}Sb_{0.5}Te_{1.7}Se_{1.3},¹⁷ which showed a downward band bending following the deposition of each

metal. Core level spectra also showed the interaction between the metal and the TI, with Ag found to even intercalate into the van der Waals gap and react by substitution of Se and/or Te. A similar study by *Ye et al.* studied the band bending in Bi₂Se₃ following the deposition of transition metals including Cr, Fe, Ni, and Co, using ultraviolet photoelectron spectroscopy and x-ray photoelectron spectroscopy (XPS).¹⁸ While evidence of interfacial reaction and the formation of metallic Bi was observed in the cases of Cr and Ni there was no peak deconvolution performed to fully understand the chemistry of the interface.

In this study, we investigate the interface chemistry for a range of conventional contact metals (Ni, Pd, Au, Cr, and Ir) and some ferromagnetic materials (Ni, Fe, Co, Ni_{0.8}Fe_{0.2}, and Co_{0.8}Fe_{0.2}) all deposited by electron beam evaporation on Bi₂Se₃. Firstly, we will present characterization of the molecular beam epitaxy (MBE) grown Bi₂Se₃, and the effectiveness of the protective Se cap used to maintain a pristine surface during *ex-situ* transfer. Next, we will present the XPS spectra of the films after the deposition of each metal with a description of the behavior observed in each. A discussion section follows in which we discuss the trends observed for the metal-Bi₂Se₃ interaction and we group the metals by those which show similar behavior. We will conclude by discussing which metals seem most suitable for use as contacts based on the degree of interfacial reactions observed.

Methods

Molecular beam epitaxy growth of Bi_2Se_3 . C-plane sapphire substrates were purchased from University Wafer.¹⁹ Bi₂Se₃ growth was performed in a VG-Semicon V80H MBE system that is part of a three-chamber MBE cluster system with each of the growth chambers interconnected with ultra-high vacuum (UHV) transfer tubes (base pressure = 10^{-11} mbar).²⁰ The TI growth

chamber is equipped with Knudsen effusion cells for the evaporation of Se and Bi, and in-situ reflection high energy electron diffraction (RHEED) for characterization of the grown films. Bi₂Se₃ was grown on 1 cm² c-axis oriented sapphire substrates which were sequentially cleaned in acetone, methanol, and isopropyl alcohol for 10 minutes each. The sapphire samples were then loaded into the system and annealed at 600°C for 90 mins, and 750°C for 10 mins to degas and clean the surface before being cooled to the growth temperature. Before each growth, the Bi and Se sources were outgassed for 2 h. The Bi₂Se₃ films were grown using a two-step process⁹ (110°C as a nucleation step, and then 320°C for the remainder of the growth) with a Se:Bi flux of The growth rate for Bi₂Se₃ on sapphire was determined to be ~0.5 QL/min from transmission electron microscopy (TEM). The quality of the MBE grown material is highly reproducible and, to minimize the variability in this study, the samples were grown and capped at the same time in only two growth runs (half of the total samples in each run) and stored in an inert environment until needed. Full characterization of the grown material using XPS, Raman, TEM, and STM has been repeated for several of the samples in both growth runs, and they all exhibit the same grain size, crystallinity, and chemical composition.

Samples for *ex-situ* XPS analysis were Se capped at room temperature for 1 hour *in-situ* after growth, to achieve a capping layer ~40 nm thick. This was used to prevent oxidation and the adsorption of environmental contaminants on the Bi₂Se₃ surface during transfer to the XPS instrument. For TEM analysis, a ~20 nm thick Bi film was deposited *in-situ* after growth as the capping layer. 20 nm of TiN was used as the capping layer for the permalloy on Bi₂Se₃ TEM sample.

Desorption of the Se cap and metal deposition. Samples were subsequently transferred into a UHV cluster tool for decapping, metal deposition, and XPS analysis. This tool is described in

detail elsewhere.²¹ Decapping was performed by thermal anneal at 190°C for 60 minutes under a base pressure of 10⁻⁹ mbar. All metal depositions were performed by electron beam evaporation at a base pressure of 10⁻⁹ mbar after significant outgassing of the metal sources. The targeted thickness for the metal films on Bi₂Se₃ was 1.5 nm, and 20 nm for the metal reference films deposited on Si. The specific procedures employed for metal deposition are described elsewhere.²²

XPS characterization and peak fitting. XPS for all samples was carried out using a monochromated Al Ka source and an Omicron EA125 hemispherical analyzer with resolution of ± 0.05 eV. The analyzer acceptance angle of 8°, takeoff angles of 45° and 75° (angle-resolved (AR) XPS), and pass energy of 15 eV were utilized in this study. In the AR XPS spectra by increasing the electron takeoff angle the effective sampling depth into the material is also increased providing a more bulk sensitive measurement. The AR spectra were acquired to understand the relative position of any new chemical state relative to the Bi₂Se₃ film. The analyzer was calibrated using sputter cleaned Au, Cu, and Ag foils, as is outlined in ASTM E2108.²³ The stoichiometries extracted from XPS are calculated using the appropriate relative sensitivity factors for the Bi 5d, Se 3d, Fe 3p, Co 2p, and Ni 2p core levels (1.259, 0.722, 0.301, 2.142, and 2.435, respectively).²⁴ The stoichiometry ratios calculated are accompanied by a ± 0.2 error.

The core level spectra were deconvoluted using the curve-fitting software AAnalyzer.²⁵ Metallic chemical states were fit with the asymmetric double Lorentzian line shape, while non-metallic chemical states were fit with Voigt line shapes. An active Shirley background subtraction was employed in fitting all spectra.²⁵ In order to accurately detect the presence of

additional features in any of the core levels, all fits were performed with comparison to reference samples, i.e. using the bare Bi_2Se_3 after removal of the Se cap as a reference for the Bi 5d and Se 3d, and using thick metal references for the metallic chemical states. The peak separations and full-width half-maxima (FWHM) of the reference peaks are kept constant to maintain consistency. Additionally, for the metallic peaks the asymmetry factors are kept constant. Small deviations (<0.1 eV) in the absolute binding energy (BE) of the chemical states are allowed to account for small E_F shifts after metal deposition. The XPS studies were repeated at least twice for Au, Cr, and Ir as spot checks to ensure that the observed reactions were reproducible.

Other characterization. Raman spectra acquisition was performed with a Renishaw confocal Raman system employing a laser wavelength of 532 nm, laser power of 0.22 mW and spot size of 500 nm. TEM cross-sectional samples were made by FIB-SEM Nova 200 with a lift-out method. A JEM-ARM200F transmission electron microscope operated at 200 kV with probe aberration corrector was used for Bi₂Se₃ cross-section imaging. X-ray diffraction (XRD) characterization employed a Rigaku Ultima III X-ray diffractometer system. Data were acquired in a symmetric geometry (2θ-θ scan) using parallel beam optics.

Results and Discussion

In-situ RHEED of the as-grown Bi_2Se_3 on sapphire taken along the [10-10] direction is shown in Figure 1a. The observation of sharp streaks indicates the smoothness and crystallinity of the film and the lattice spacing extracted matches that expected for bulk Bi_2Se_3 (4.11±0.12 Å). Raman measurements in Figure 1b from a thick (40 QL) MBE-grown sample show the characteristic Raman modes at 131 cm⁻¹ (E^2_{1g}) and 173 cm⁻¹ (A^2_{1g}).²⁶ Cross-sectional TEM

images of Bi₂Se₃ grown on sapphire are shown in Figure 1c. The layered structure is clearly observed with a van der Waals gap between each QL. XRD spectra in Figure 1d show the (006) peak for the Bi₂Se₃, confirming that the film aligns to the (001) sapphire along the (001) direction.

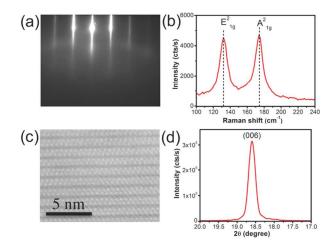


Figure 1: (a) RHEED pattern of Bi₂Se₃ along the [10-10] direction showing a streaky pattern indicating a flat, crystalline film. (b) Raman showing the expected Bi₂Se₃ modes. (c) TEM image of Bi₂Se₃ grown on sapphire. (d) XRD spectra of the film showing the (006) diffraction peak.

Bi₂Se₃ films oxidize readily upon air exposure.²⁷ This oxidation results in electron doping of the TI surface, although it does not impact the topology of the surface states.²⁸ In order to prevent oxidation and the adsorption of other atmospheric contaminants, the *in-situ* deposition of an amorphous Se cap immediately after Bi₂Se₃ growth has been used to protect the surface and enable *ex-situ* transfer between the growth chamber and the XPS instrument.²⁹ The removal of this Se cap is then performed through low-temperature (190°C) thermal annealing to recover an oxygen and carbon-free Bi₂Se₃ surface. XPS spectra of the Bi 5*d* core level (Figure 2a) with the Se cap shows the absence of any Bi related features, while removing the Se cap reveals a sharp

Bi doublet. The Se 3*d* shows a shift after decap consistent with the binding energy (BE) difference between Se-Se bonding and Bi₂Se₃. No oxide is detected in either spectra. The O 1*s* spectra in Figure 2b show no detectable signal in the Se-capped or bare Bi₂Se₃ sample, while the C 1*s* spectra shows a small adventitious carbon peak in the capped sample and the absence of any detectable C for the decapped surface. The broad peak centered at 282.8 eV is related to a Se Auger feature.³⁰ The cleanliness of the Bi₂Se₃ surface after decap confirms the effectiveness of the Se cap.

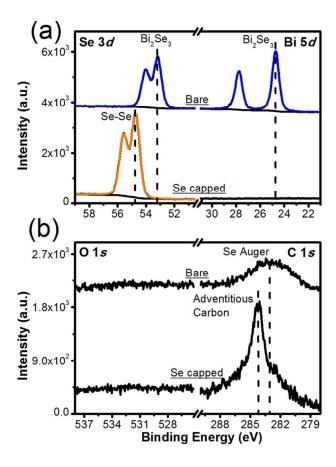


Figure 2: XPS spectra of (a) the Se 3d and Bi 5d core levels of a sample before and after the removal of the Se protective cap. (b) O 1s and C 1s core levels showing the effectiveness of the Se cap in protecting the Bi₂Se₃ surface from atmospheric oxidation and carbon adsorption.

 $Au - Bi_2Se_3$

We begin with Au which, as previously mentioned, Spataru et al. predicted (as well as graphene) would not hybridize with the TI surface states to disrupt the spin-momentum locking. 11 Upon deposition of 1.5 nm of Au, we observe the appearance of an additional feature at higher BE, ~58 eV in the Se 3d spectra shown in Figure 3a which is the Au 5p core level (not an additional Se state).³¹ No other change in the Se 3d is observed following Au deposition, or in the more bulk-sensitive AR spectra, indicating no detectable Au-Se bond formation. In the Bi 5d spectra a small feature is observed at lower BE with a peak position (23.8 eV) consistent with a metallic Bi (Bi⁰) state. In the AR spectra, this feature decreases relative to the Bi₂Se₃ peak as a function of increasing take-off angle, indicating it is surface localized with respect to the Bi₂Se₃ film. Bi out-diffusion has been previously observed for In₂Se₃ grown on Bi₂Se₃. Upon Au deposition, some of the Bi diffuses to the surface forming a Bi-rich state. The Au 4f peak is shifted ~0.1 eV to higher BE (relative to a Au reference) as shown in Figure 3b. There is no substantial change in lineshape between the two spectra as confirmed in the supplemental information Figure S1a. This, along with the lack of any Au-Se interaction in the Se 3d indicates no chemical interaction is detected between Au and Bi₂Se₃. This is further confirmed in the TEM image shown in Figure 4, where no interfacial layer is observed between the deposited Au layer and the Bi₂Se₃ surface. This agrees with thermodynamic data which indicates a reaction between Bi₂Se₃ and Au is not favorable, as $\Delta G_{f,Bi2Se3}^{\circ} = -146.6 \text{ kJ.mol}^{-1}$ and $\Delta G_{f,AuSe}^{\circ} = -32.0 \text{ kJ.mol}^{-1}.33$ All standard Gibbs free energies are reported per selenium atom. The Au-Bi₂Se₃ behavior is consistent with the lack of chemical interaction previously observed between Au and other layered materials.^{22, 31} Combined with theoretical simulations which predict no Schottky barrier between Au and Bi₂Se₃,¹¹ this identifies Au to be an excellent choice for contacts based on the conservation of the inert nature and topological properties of the Bi₂Se₃ surface.

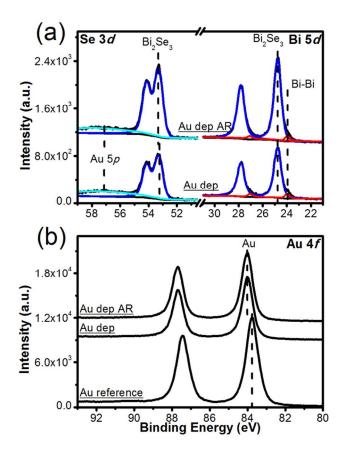


Figure 3: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Au deposition. Note the peak at ~57 eV is an Au auger feature. (b) Au 4f core level showing no change in lineshape and a small shift to higher BE when compared to a thick Au reference film.

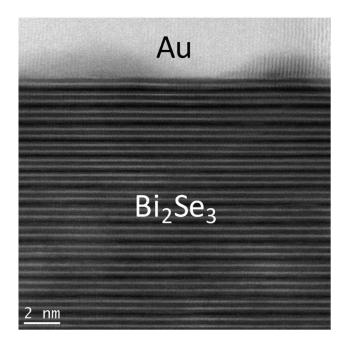


Figure 4: Cross-sectional TEM image of Au on Bi₂Se₃ showing no evidence of an interfacial layer, in agreement with the XPS spectra.

 $Pd - Bi_2Se_3$

Pd contacts have been used in several previous studies of Bi₂Se₃ based devices. ³⁴⁻³⁵ Simulations have predicted that unlike Au, Pd hybridizes with the Bi₂Se₃ surface states resulting in the disruption of the surface Dirac cone. ¹¹ The core level spectra in Figure 5a show significant interaction between Pd and Bi₂Se₃ following deposition. A peak is observed at lower BE in the Bi 5d spectra, at a position 0.1 eV higher in BE than the peak observed for Au on Bi₂Se₃. However, as shown in Figure S2a, the peak is not at the same BE as would be expected for metallic Bi, indicating it is likely due to a reduced (i.e. lower oxidation state) Bi₂Se_x. There is also the possibility that it is related to a Pd_xBi_ySe_z phase which has been previously explored as a superconducting material. ³⁶ In the Se 3d spectra, an additional feature appears at higher BE attributable to either PdSe_x or Pd_xBi_ySe_z, both of which are consistent with the respective

electronegativites of Bi (2.02), Se (2.55), and Pd (2.20).³⁷ There is a subtle change in the Pd 3*d* lineshape (Figure 5b) when a thick (~20 nm) Pd reference and Pd on Bi₂Se₃ are compared, along with a shift of ~0.65 eV to higher BE. The change in lineshape can be clearly observed when the spectra are normalized and aligned, as shown in Figure S3a. The as-deposited Pd on Bi₂Se₃ has a more symmetric lineshape suggesting the Pd is not present as a pure metal (metals typically have asymmetric line shapes commonly attributed to core-hole screening effects),³⁸ but rather has reacted with the Bi₂Se₃ to possibly form the aforementioned PdSe_x or Pd_xBi_ySe_z. A previous study investigated the ability to alloy Pd into Bi₂Se₃ layers using post metallization anneals between 200°C and 300°C to produce a superconducting phase.³⁴ No significant chemical analysis was reported in that work and therefore limited comparisons can be drawn from the literature, apart from showing that Pd does interdiffuse and react significantly with Bi₂Se₃. In our study, a nearly complete desorption of the Pd or Pd_xBi_ySe_z was observed following a 300°C post-deposition anneal, as shown in Figure S3b. It does not appear that the Pd diffused into or alloyed with the Bi₂Se₃, as a detectable Pd signal would still be expected if this were the case.

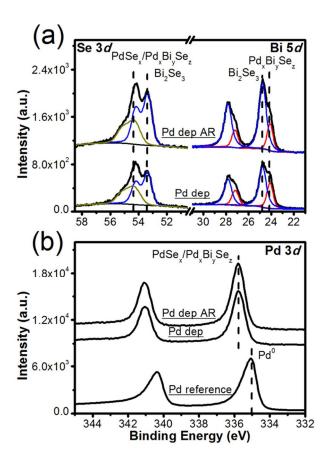


Figure 5: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Pd deposition. (b) Pd 3d core level of a thick Pd reference and Pd as-deposited on Bi₂Se₃.

$$Ir - Bi_2Se_3$$

Iridium has been previously studied as a transition metal dopant in Bi₂Se₃.³⁹ IrBiSe crystals have been grown using the self-flux method and tested as a non-magnetic half-metal with applications in spintronic devices.⁴⁰ Upon deposition of Ir on the Bi₂Se₃ surface, a peak is observed at lower BE in the Bi 5*d* spectra (Figure 6a), at a similar energy to the peak observed after Pd deposition. This peak is likely due to the formation of Ir_xBi_ySe_z, consistent with the similar electronegativites of Ir (2.20) and Pd (2.20).³⁷ The larger peak intensity compared to Pd indicates a stronger interaction. The decrease in the Ir_xBi_ySe_z relative to the Bi₂Se₃ feature in the bulk-sensitive AR spectra indicates that it is located at the Ir/Bi₂Se₃ interface. The Se 3*d* core

level of the same samples show the appearance of a broad feature at ~54.5 eV which can be attributed to the $Ir_xBi_ySe_z$. An alternative explanation could be behavior similar to that observed for Ir deposited on transition metal dichalcogenide films, where a substantial interaction peak (identified as IrS_x or $IrSe_x$) is observed via the reduction of MoS_2 or WSe_2 .^{22, 31} In the Bi_2Se_3 system, this would result in Ir and Se reacting to form an $IrSe_x$ species with the reduction of Bi_2Se_3 to form Bi_2Se_x or Bi^0 . However, in a study of Ir metal deposition on WSe_2 , the $IrSe_x$ feature was reported at a higher BE (55.43 eV as compared to 54.41 eV in our work) indicating that the reaction observed in our XPS spectra is more likely attributed to the aforementioned $Ir_xBi_ySe_z$ formation. This $Ir_xBi_ySe_z$ peak decreases slightly in the AR spectra suggesting that it may be slightly more surface sensitive than the Bi_2Se_3 , and thus located at the Ir/Bi_2Se_3 interface. After a 300°C anneal for 1 hour the $Ir_xBi_ySe_z$ peak area in the Bi_2Se_3 core level spectrum increases slightly. At the same time, the total area of the Se_3d peak and the ratio of the $Ir_xBi_ySe_z$ peak to the Bi_2Se_3 peak stay roughly constant, suggesting no substantial increase in reaction between Ir and Bi_2Se_3 .

Figure 6b shows the Ir 4f spectra for a thick (~20 nm) Ir reference film and the Ir thin films on Bi₂Se₃. A small shift of ~0.1 eV to lower BE is observed between the Ir reference and the Ir film as-deposited on Bi₂Se₃. The peak lineshape is also subtly different as shown in the normalized spectra in Figure S2a, with a slight broadening to higher BE, consistent with an Ir_xBi_ySe_z feature. This again indicates that the deposited Ir is not a completely metallic film, but rather that it has interacted with the underlying Bi₂Se₃ to form Ir_xBi_ySe_z. ³⁹⁻⁴⁰ No further BE shift or change in lineshape is observed after anneal. The diffusion of each element is also observed in Figure S4d where the peak area of each feature is shown as a function of the experimental step. The Bi 5d and Se 3d peaks are shown to decrease in area due to the attenuation of the deposited Ir, although

the Bi is attenuated less due to the formation of the Ir_xBi_ySe_z layer. The changes in the area of the Bi, Se, or Ir peaks after anneal are small, suggesting minimal interdiffusion as a function of anneal. The chemical states of the compounds formed are stable up to 300°C.

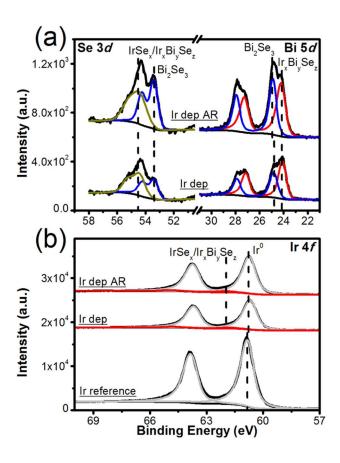


Figure 6: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Ir deposition. (b) Ir 4f core level of a thick Ir reference, Ir as-deposited on Bi₂Se₃ and following 300°C anneal.

$$Cr - Bi_2Se_3$$

Cr is typically used as a so-called adhesion or wetting layer for depositing contacts on topological insulators and other inert materials such as transition metal dichalcogenides. This aids in the adhesion of other metals such as Au to the TI surface. Cr has also been investigated as a possible magnetic dopant in Bi₂Se₃ which can perturb the surface states to open up an energy gap. Upon Cr deposition, we observe a peak at lower BE in the Bi 5d spectra

(Figure 7a) at a BE position (23.7 eV) consistent with Bi⁰, as confirmed in Figure S2b. The bulk-sensitive AR spectra confirm this to be surface localized, suggesting the out-diffusion of Bi, possibly due to its surfactant properties.⁴⁴ The Bi 5d peak area decreases significantly upon anneal, though no significant change in chemical state is observed. A previous study investigated the deposition of Cr on Bi₂Se₃ and a similar metallic Bi feature was reported although no Se spectra were shown. 18 After Cr deposition, a peak appears in the Se 3d spectrum at slightly higher BE than the bulk Bi₂Se₃ due to a Cr-Se interaction (CrSe_x). Thermodynamic data suggests that reaction between Bi₂Se₃ and Cr is favorable, as $\Delta G_{f,Cr2Se3}^{\circ} = -175.1 \text{ kJ.mol}^{-1.45}$ This behavior is similar to that observed in the Cr-MoS₂ and Cr-Wse₂ systems where Cr reacts to form a Cr_xSe_v or CrS_x and W or Mo metal.^{22, 31} After annealing at 300°C under UHV, the intensity of both the total Se 3d core level and Cr-Se state increases dramatically relative to the Bi 5d, indicating significant Se out-diffusion. The Cr $2p_{3/2}$ spectra are shown in Figure 7b. The lineshape of the as-deposited Cr is similar to a thick Cr reference film, with the addition of a slight broadening at higher BE, caused by the presence of an additional feature related to CrSe_x (see Figure S5a). After a 300°C anneal, the CrSe_x peak intensity increases significantly, consistent with the associated chemical state in the Se 3d spectrum and the increased interaction between Cr and Bi₂Se₃. This can also be observed in Figure S5b where the peak area of each feature is shown as a function of the experimental step. The Bi 5d and Se 3d peaks are shown to decrease in area due to the attenuation of the deposited Cr, although the Bi is attenuated less due to the formation of the Bi⁰ layer at the interface.

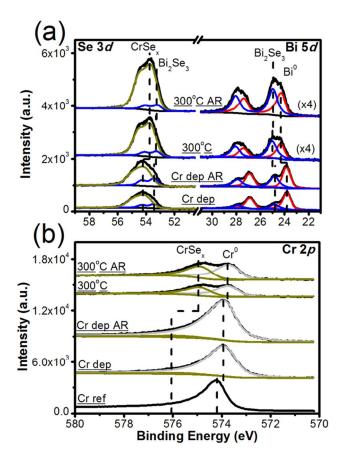


Figure 7: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Cr deposition and following a 300°C anneal. Note the Bi 5d core levels for the sample following a 300°C anneal have been multiplied by a factor of 4 for easier comparison. (b) Cr $2p_{3/2}$ spectra of a Cr reference film, Cr deposited on Bi₂Se₃ and the same sample following a 300°C anneal.

$$Fe - Bi_2Se_3$$

One of the main proposed applications of topological insulators is in non-volatile memory where the spin-transfer torque generated by current flowing through the TI surface states is used to switch the magnetization of a ferromagnet. Of course Fe is a typical component in the ferromagnetic layers (Ni_{0.8}Fe_{0.2}, Co_{0.8}Fe_{0.2}) used in such TI/ferromagnet structures.³ It is also of interest as a magnetic interstitial or surface dopant enabling the opening of a gap in the surface

states (observed for Fe concentrations in excess of 5%), and the subsequent observation of a massive Dirac Fermion.⁴⁶

Upon Fe deposition, the Bi 5d spectrum in Figure 8a is dominated by a lower BE feature with a peak position consistent with metallic Bi as confirmed in Figure S2b. The Bi₂Se₃ feature is barely detectable, but becomes more pronounced in the bulk-sensitive AR spectra, confirming the metallic Bi layer is surface localized. After the 300° C anneal, there is no further change in this feature. The corresponding Se 3d spectrum is dominated by the nearby Fe 3p core level following deposition, although there is a low intensity feature present at higher BE with a peak position suggesting FeSe_x. The narrow FWHM of this peak indicates the formation of a crystalline layer, which has been previously observed with TEM as the formation of a layered, crystalline FeSe_{0.92} film at the interface of Fe and Bi₂Se₃.⁴⁷ After the 300° C anneal, a substantial change is observed with the spectra now dominated by the FeSe_x peak and a substantial decrease in the Fe 3p. Additionally, a chemical state which suggests Se-Se bonding appears at \sim 55.0 eV. The suppression of the Bi₂Se₃ feature in the Bi 5d indicates that the top 2-3 QL of Bi₂Se₃ are fully consumed to form FeSe_x after anneal. This Fe-Se reaction is thermodynamically favorable as $\Delta G_{0.5}^{\circ}$ Fe₃Se₄ = -244.0 kJ.mol^{-1,33}

ARXPS shows that the Fe-Se is more surface localized indicating interdiffusion between Fe and Se to form FeSe_x at the Bi₂Se₃ surface. The as-deposited Fe $2p_{3/2}$ spectra (Figure 8b) is similar to that observed for a thick Fe reference film, confirmed by normalized spectra in Figure S6a. Upon anneal the peak broadens to higher BE, due to the presence of an Fe-Se feature like that observed for Cr on Bi₂Se₃. The diffusion behavior of each element can be observed in Figure S6b where the area of each core level is shown as a function of the experimental step. The Bi 5d and Se 3d peaks are shown to decrease in area due to the attenuation of the deposited

Fe. A dramatic increase in the Se 3d area is observed following the anneal indicating preferential out-diffusion of Se and its conversion of the metallic Fe film to a mix of metallic Fe and FeSe_x, while the Bi peak area remains unchanged. If Se out-diffusion is occurring it would lead to an increase in thickness of the overlayer, but there is no simultaneous attenuation of the Bi 5d. This indicates significant intermixing between the metallic Bi and FeSe_x or possible clustering of the Fe/FeSe_x overlayer. The Fe $2p_{3/2}$ area decreases slightly after annealing, likely due to the increased interdiffusion of Fe and Se. A previous study also observed the formation of metallic Bi upon Fe deposition.⁴⁸ Their interpretation of the Se 3d spectra suggested no Fe-Se interaction, however, and may be attributed to interpreting the FeSe_x feature as the metallic Fe 3p feature despite a significant BE shift from their own Fe 3p reference.

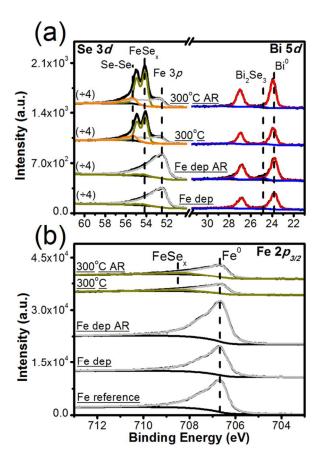


Figure 8: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Fe deposition, and following a 300°C anneal. Note all the Se 3d spectra have been divided by a factor of 4 for easier comparison. (b) Fe $2p_{3/2}$ spectra of a Fe reference film, Fe deposited on Bi₂Se₃ and the same sample following a 300°C anneal.

$$Co - Bi_2Se_3$$

Co has applications as both a magnetic dopant⁴⁹ and as a component in CoFeB,⁵⁰ which is widely used as a magnetic layer in TI/ferromagnet structures. The Bi 5d spectra for Co deposited on Bi₂Se₃ are shown in Figure 9a. A peak is observed at lower BE in addition to the Bi₂Se₃ feature. When compared to a reference metallic Bi film we see that the peak is at 0.1 eV higher BE, whereas the Bi₂Se₃ peak position is consistent with that observed for other materials. This may indicate the formation of Co_xBi_ySe_z as opposed to metallic Bi, a material which has

been grown previously with up to 10% Co incorporation.⁴⁹ Bulk-sensitive AR spectra confirm that this material is located on the surface of the Bi₂Se₃ film. Upon annealing, the Co_xBi_ySe_z feature decreases slightly. In the Se 3*d* spectrum obtained after Co deposition a broad feature at 0.8 eV higher BE appears consistent with a Co-Se interaction. Given the respective electronegativities of Co (1.88), Se (2.55), and Bi (2.02),³⁷ this suggests a Se rich CoSe_x or Co_xBi_ySe_z.⁵¹ AR spectra confirm it is located above the Bi₂Se₃ probably at the Co/Bi₂Se₃ interface. A similar interaction has previously been reported for Co on Bi₂Te₃, with CoTe₂ formed at the interface.⁵²

After anneal the intensity of the Se 3d core level increases dramatically, indicating significant Se out diffusion. As the Bi 5d core level intensity increases by a much smaller degree following anneal it suggests that the large peak observed in the Se 3d spectra is more likely CoSe_x rather than Co_xBi_ySe_z. A narrowing of the CoSe_x peak FWHM is also observed suggesting possible crystallization of the film. The Se 3d broadens to higher BE, indicating the formation of Se-Se bonds, consistent with the continued out-diffusion of Se from the Bi₂Se₃.

The Co $2p_{3/2}$ spectra are shown in Figure 9b. The as-deposited Co shows a similar peak position and lineshape as for a thick Co reference film as shown in Figure S7a. After annealing, the peak narrows slightly but otherwise shows no discernible change. This would indicate that the film is still metallic Co although when interpreted in combination with the Bi 5d and Se 3d spectra it does appear that a significant amount of the Co has reacted to form CoSe_x and Co_xBi_ySe_z. It is possible that the CoSe_x/Co_xBi_ySe_z partially crystallizes during annealing as the FWHM of the chemical state in the Se 3d spectrum attributed to CoSe_x/Co_xBi_ySe_z decreases by ~20% after annealing.

The diffusion behavior of each element can be observed in Figure S7b where the peak area is shown as a function of the experimental step. The Bi 5d and Se 3d peaks are shown to decrease in area due to the attenuation of the deposited Co. A dramatic increase in the Se 3d area is observed following the anneal indicating Se out-diffusion and continued reaction with the Co, while the Bi peak area also increases very slightly. The Co $2p_{3/2}$ area decreases slightly after anneal likely due to the increased interdiffusion and reaction of Co and Se. Intermixing between Co and Bi₂Se₃ was previously proposed based on x-ray absorption spectra and the measurement of a 1.2 nm thick magnetic dead layer of Co when deposited on Bi₂Se₃. A similar interfacial layer is observed for permalloy, another magnetic material, as will be shown later in this article.

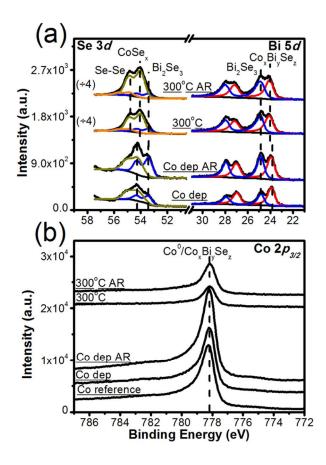


Figure 9: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Co deposition and following a 300°C anneal. Note the Se 3d spectra after anneal have been divided by a factor of 4 for easier comparison. (b) The Co $2p_{3/2}$ for a Co reference film, Co as-deposited on Bi₂Se₃, and following a 300°C anneal.

$$Co_{0.8}Fe_{0.2}-Bi_2Se_3$$

As previously mentioned CoFeB is one of the most popular choices for ferromagnetic materials in ferromagnet/TI structures.⁵⁰ Boron was not available in our deposition system so we have here used $Co_{0.8}Fe_{0.2}$ (hereafter referred to simply as "CoFe") as an analog material to study the interface with Bi_2Se_3 . The actual stoichiometry of the deposited film was determined from XPS fitting of the Co 2p and Fe 3p core levels as $Co_{0.76}Fe_{0.24}$. The XPS spectra of the Bi 5d and Se 3d core levels are shown in Figure 10a. The features observed in both core levels are almost

identical to those for Co on Bi₂Se₃, which is unsurprising given the material is 80% Co. While the Bi 5d behavior is identical to that when Co-only was deposited, there are a few differences in the Se 3d. An additional feature is observed at 52.5 eV, due to the Fe 3p core level which overlaps with the Se 3d. The same overlap was previously observed for Fe on Bi₂Se₃ in Figure 8a. The close overlap between FeSe_x (54.1 eV) and CoSe_x (54 eV) indicates that there is likely a mix of Co-Se and Fe-Se present in the Se 3d peak. If similar values of x for both FeSe_x and CoSe_x are assumed, it is reasonable to expect their associated chemical states in the Se 3d spectrum to exhibit nearly identical binding energies considering the similar electronegativities of Co and Fe (1.88 and 1.83, respectively).³⁷ The Co $2p_{3/2}$ shows a similar lineshape and peak position as for a Co reference film, as shown in Figure S8a. The Fe core levels are difficult to compare to Fe reference films due to the overlap between the Fe $2p_{3/2}$ and Co LMM Auger.³⁰ Similarly, the Fe 3p is overlapped with the Se 3d. The diffusion behavior of each element can be observed in Figure S8c where the peak area of each feature is shown as a function of the experimental step, with similar behavior to that of Co. In summary, the behavior observed for CoFe is very similar to that for Co on Bi₂Se₃, although there may be some additional FeSe_x present which overlaps closely with the CoSe_x so as to be indistinguishable.

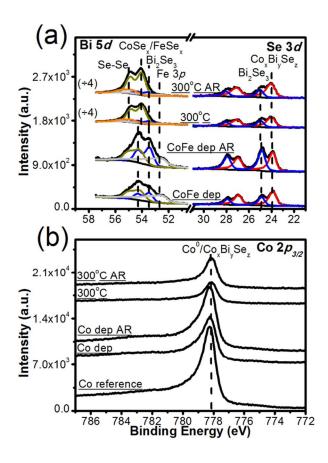


Figure 10: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after CoFe deposition and following a 300°C anneal. Note the Se 3d spectra after annealing have been divided by a factor of 4 for easier comparison. (b) The Co $2p_{3/2}$ core level of a thick Co reference film, Co asdeposited on Bi₂Se₃, and following a 300°C anneal.

$$Ni - Bi_2Se_3$$

Ni and permalloy (Ni_{0.8}Fe_{0.2}) are some of the primary magnetic materials of interest in TI based spin-transfer torque devices.^{3, 54} Ni has been predicted by density functional theory to show significant reaction with other inert materials such as MoS_2 ,⁵⁵ and similar interactions have previously been used to form alloyed source/drain contacts in III-V materials.⁵⁶⁻⁵⁷ Figure 11a shows the Bi 5*d* and Se 3*d* spectra for a Bi₂Se₃ sample after Ni deposition, along with bulk-sensitive AR spectra. In the Bi 5*d* spectrum, a new peak appears at lower BE after Ni deposition.

This peak is located 0.2 eV higher in BE than expected for Bi^0 as shown in Figure S2c suggesting it may be a $Ni_xBi_ySe_z$ alloy, which has been grown previously with 3% $Ni.^{58}$ The Ni/Bi_2Se_3 interface was previously investigated from a band-bending perspective, and a similar lower BE feature was seen in the XPS spectra and identified as metallic Bi, although no metallic Bi spectra were shown by way of comparison, nor any Se core levels. In the Se 3*d* feature we see a peak at higher BE indicative of a Ni-Se interaction. This could be the $Ni_xBi_ySe_z$ alloy observed in the Bi 5*d* or, a Se-rich $NiSe_x$ compound, possibly $NiSe_2.^{51}$ Ni-chalcogen interaction has previously been reported for Ni deposited on Bi_2Te_3 , with $NiTe_2$ formed at the interface and significant interdiffusion. Figure 11b shows the corresponding Ni $2p_{3/2}$ spectra where no significant shift but a slight reduction in the peak asymmetry is observed between a thick (20 nm) Ni reference and Ni on Bi_2Se_3 , which is consistent with the $NiSe_x$ detected in the Se 3*d* spectra. The change in lineshape is highlighted in normalized and aligned spectra in Figure S9a.

Our experimental results, along with the simulations by *Spataru et al.* which showed a significant disruption of the Bi₂Se₃ surface states when in contact with Ni,¹¹ indicate that Ni is not an ideal material to use as a Bi₂Se₃ contact. At a minimum, there must be awareness that the device design must consider the fact that approximately the first 1-2 quintuple layers of Bi₂Se₃ will react with Ni (along with the electronic hybridization) and therefore must be treated as sacrificial layers.

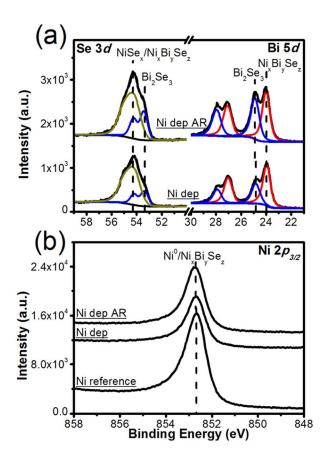


Figure 11: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after Ni deposition. (b) The Ni $2p_{3/2}$ core level shows no change in lineshape between the Ni reference and Ni on Bi₂Se₃.

$$Ni_{0.8}Fe_{0.2} - Bi_2Se_3$$

Ni_{0.8}Fe_{0.2} or permalloy (hereafter referred to simply as "NiFe") is the primary ferromagnetic alternative to CoFeB used in the topological insulator based spin-transfer torque literature reported thus far.³ The actual stoichiometry of the deposited film was determined from XPS fitting of the Ni 2*p* and Fe 3*p* core levels as Ni_{0.79}Fe_{0.21}. Figure 12a shows the Bi 5*d* and Se 3*d* core level spectra for NiFe on Bi₂Se₃. Unlike the case of CoFe the reactions observed are not completely dominated by Ni, rather it is a combination with the behavior observed for Fe on Bi₂Se₃. In the Bi 5*d* upon deposition the spectra are dominated by a lower BE peak with a

position identical to that seen in the Ni-only study (Figure S2c), possibly due to a Ni_xBi_ySe_z alloy. The intensity of this peak relative to the Bi₂Se₃ peak is much larger than observed for Ni, indicating the presence of Fe accelerates the reaction. The Se 3d spectra is dominated by a feature at 54.1 eV, a nearly identical BE to the previously observed FeSe_x and NiSe_x. Although there is likely a mix of the two species, this peak likely comes predominantly from NiSe_x simply due to the amount of Ni in the deposited permalloy. Se-Se bonding is also detected at higher BE, behavior similar to that observed after Fe deposition. Bulk-sensitive AR spectra indicate that both the Ni_xBi_ySe_z and NiSe_x/FeSe_x are surface localized. The formation of this interfacial layer can be seen in Figure 13, where a cross-sectional TEM shows the presence of a 2-3 nm thick interfacial layer between the NiFe and Bi₂Se₃. This is similar to the magnetic dead layer which has been reported for Co films deposited on Bi_2Se_3 . The Ni $2p_{3/2}$ spectra (Figure 12b) for NiFe deposited on Bi₂Se₃ is nearly identical to the reference Ni film (Figure S10a) and is identical to the Ni deposited on Bi₂Se₃. Both the Ni and Fe signals decrease to near detection limits after the anneal, likely due to desorption. In both the Fe and CoFe systems we see that Fe is stable on the Bi₂Se₃ at 300°C, indicating that the reason for its loss here is likely due to Ni desorption.

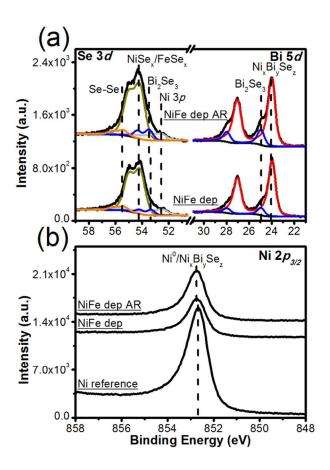


Figure 12: XPS spectra of (a) the Se 3d and Bi 5d core levels of Bi₂Se₃ after NiFe deposition. (b) The Ni $2p_{3/2}$ core level shows no change in lineshape between the Ni reference and NiFe on Bi₂Se₃.

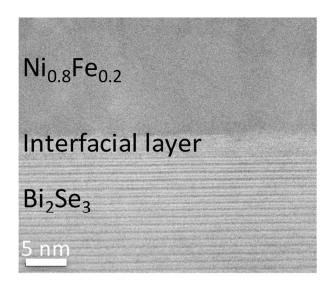


Figure 13: Cross-sectional TEM image of NiFe deposited on Bi_2Se_3 . An additional interfacial layer ~ 3 nm thick can be observed between the two materials.

Discussion

The reactions observed for the contact metals can be grouped together by similarity in the degree of reaction and new species formed.

<u>Au</u>: Au is the sole contact metal for which virtually no interaction with Bi_2Se_3 is observed. A small Bi^0 peak does appear following Au deposition but it is <1% of the detected Bi signal. The Au film then desorbs from the Bi_2Se_3 surface almost completely following 300°C anneal.

Ir and Pd: Ir and Pd exhibit similar behavior to each other, with both materials showing significant reaction with Bi₂Se₃, although the reaction occurs over a relatively shallow depth (~1 nm according to the suppression of the Bi₂Se₃ features). For both, the low BE peak in the Bi 5d spectra is at ~0.3 eV higher BE than Bi⁰ indicating this peak is due to a different species, likely Ir_xBi_ySe_z and Pd_xBi_ySe_z, materials which have been previously investigated as a half metal⁴⁰ and a noncentrosymmetric semiconductor,³⁶ respectively. A higher BE peak is observed in the Se 3d consistent with the Ir_xBi_ySe_z/Pd_xBi_ySe_z combined with IrSe_x/PdSe_x. One difference is the

thermal stability of the metal layers. Like Au, Pd desorbs almost completely upon anneal, with all spectra reverting to those expected for a bare Bi₂Se₃ surface. However, Ir remains stable following anneal with only a slight increase in the reaction products.

<u>Cr and Fe:</u> This group is more aggressive in their reaction with the underlying Bi_2Se_3 . For Cr, the Bi_2Se_3 peak is still reasonably strong following deposition but is attenuated significantly upon anneal. For Fe, the Bi_2Se_3 peak cannot be detected after Fe deposition or the subsequent anneal. Significant Se out-diffusion and conversion of the metal overlayer to a metal- Se_x is observed in the Se 3d and metal core levels for both Cr and Fe following anneal. One major difference in the behavior between Cr and Fe is that the Bi 5d attenuates significantly following anneal for Cr, while no attenuation is observed for Fe. This may indicate clustering of the Fe/FeSe_x.

<u>Co and Ni:</u> Co and Ni exhibit reactions that are a combination of the behaviors observed for the other metals. Upon deposition, they show similar reactivity to Ir or Pd, with the appearance of a NiSe_x/CoSe_x in the Se 3*d* and a lower BE peak at ~0.1 eV higher BE than for Bi⁰. This peak has been attributed to an interaction between Ni/Co and Bi₂Se₃ resulting in the formation of Ni_xBi_ySe_z/Co_xBi_ySe_z. While Ni desorbs upon anneal, similar to Ir and Pd, Co remains and reacts further with the Bi₂Se₃, showing Se out-diffusion similar to Cr and Fe, and a dramatic increase in CoSe_x. No attenuation of the Bi 5*d* is observed for Co, suggesting similar clustering to that described previously for Fe-only deposition. The Co and Ni $2p_{3/2}$ spectra are identical to those of the reference films, with no peak shift or change in lineshape even after annealing.

<u>CoFe and NiFe:</u> Given the comparable compositions of CoFe and NiFe (80% Ni/Co, 20% Fe), the behavior observed would be expected to be nearly identical to Co or Ni, respectively. This is the case for CoFe, although Fe does play an additional role in the reaction behavior. The BE

position of $FeSe_x$ and $CoSe_x$ are identical (both at 54.2 eV) so there is presumably a mix of the two states present in the Se 3d. Se-Se bonding is also detected for CoFe, which is enabled by the presence of Fe, as it is not detected for Co-only. Interestingly, both Co and Fe display behavior potentially explained by clustering, but the alloyed CoFe does not, with the Bi 5d showing significant attenuation concurrent with Se out-diffusion.

In the case of NiFe, the Fe seems to have a stronger impact on the interface chemistry. While the behavior is similar to that described for Ni-only, it proceeds more aggressively, with the Bi₂Se₃ feature almost completely attenuated in the Bi 5*d* and Se 3*d*. Se-Se bonding is once again detected, as in CoFe.

Summary

Aside from Au, all other metals show significant interaction with the Bi₂Se₃ upon deposition. The common processing issues with direct Au contacts such as poor adhesion and subsequent delamination mean that although Au provides the most ideal interface it is probably not suitable for device fabrication. In a device with a thick Bi₂Se₃ channel layer, significant chemical reaction between the metal and TI will, according to theory, result in the topologically protected surface states "moving" deeper into the film, away from the reacted interfacial region, to the topmost layer that has not reacted or interacted with the metal.⁵⁹ This has been observed experimentally at the interface of surface oxides and TIs, and in TIs with significant surface disorder.⁶⁰⁻⁶¹ However, the opposite surface state wavefunction overlap in ultrathin (<6 QL) Bi₂Se₃ films results in the opening of a bandgap in the surface states. As such, significant reaction between metal contacts and the TI in thin film TIs (<~10 QL) will disrupt the topological properties of the surface states by enabling wavefunction overlap through thinning of the unreacted topological insulator. This highlights the fact that the contact/Bi₂Se₃ interaction

(and dielectric/TI interaction) must be accounted for when designing devices, especially in the case of applications with thin Bi₂Se₃ layers. ^{12, 14, 62}

Figure 14a shows a scatter plot showing the percentage of the Bi 5d signal which is attributed to either Bi⁰ (in the case of Fe, Cr, and Au) or a Bi intermetallic (in the case of Pd, Ir, Ni, Co, NiFe, and CoFe), as a function of the metal vacuum workfunction. The metal workfunctions are obtained from reported literature values, 63 apart from CoFe which was measured using ultraviolet photoelectron spectroscopy (UPS), as shown in Figure S11. This data is all taken from the as-deposited metal on Bi₂Se₃ data. The Bi⁰/intermetallic peak is used as a proxy for the reactivity of the metal/Bi₂Se₃ interface. The reasons for this are 1) the Bi 5d peak is not convoluted by overlap with any other peaks, and 2) any reaction between the metal and Bi will show up in this peak, either as residual Bi⁰ due to a metal-Se reaction, or as an intermetallic if the Bi directly participates in the formation of an alloy. From this plot, we can see that the low workfunction metals (Fe, Cr, NiFe) demonstrate the strongest interaction. However, significant reaction is observed in almost all cases, with the exception of Au. The strength of the metal-Bi₂Se₃ interaction based upon this plot can be approximately ordered from weakest to strongest as follows: Au < Pd < Ir < Co < CoFe < Ni < Cr < NiFe < Fe. This agrees well with the order of reaction strength as predicted by thermodynamic data shown in Figure 14b, which is: Au³³ < $Pd^{64} < Co^{33} < Ni^{33} < Cr^{45} < Fe.^{33}$ This assumes only metal-Se interactions and uses the values for the metal-Se alloy expected at 300 K, as there is no thermodynamic data for the intermetallic species (Ni_xBi_ySe_z, Co_xBi_ySe_z, Pd_xBi_ySe_z, and Ir_xBi_ySe_z). There is no available thermodynamic data for Ir-Se, CoFe-Se, or NiFe-Se interactions so these are not included. Comparing the Gibbs free energies of the metal-Se alloys with that of Bi₂Se₃ it shows that none of Au, Pd, Co, or Ni

are thermodynamically favored to form a metal-Se alloy at room temperature. Interestingly, these are the metals which form the intermetallic species with Bi.

Both plots indicate that Au (and to a lesser degree Pd) is the preferred contact material in minimizing any alloying. CoFe has been omitted from this plot as we do not currently have any measurement or reference for its vacuum workfunction value, but it shows a near-identical reactivity to Co.

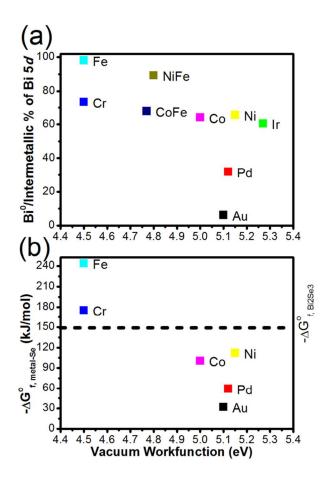


Figure 14: (a) A scatter plot showing the percentage of the Bi 5d signal which is attributed to either Bi⁰ (in the case of Fe, Cr, and Au) or a Bi intermetallic (in the case of Pd, Ir, Ni, Co, NiFe, and CoFe) as a function of the metal vacuum workfunction. The data is all taken from the asdeposited metal on Bi₂Se₃ spectra. (b) A scatter plot showing the Gibbs free energy for the metal-Se alloy as a function of metal vacuum workfunction. These are: Fe₃Se₄, 33 Cr₂Se₃, 45 CoSe₂, 33 PdSe₂, 64 AuSe, 33 and NiSe₂. 33 The dotted line is $\Delta G_{f, Bi2Se3}^{\circ}$, shown for comparison.

In terms of the ferromagnet/TI structures it appears the best contact choice is Co or CoFe-based (including CoFeB). The amount of Bi₂Se₃ consumed in any reaction between the ferromagnet and TI has additional importance because, along with concern for barriers to charge and spin injection, the presence of a magnetically dead layer at the interface, as has been observed for Co and NiFe on Bi₂Se₃, may limit device efficiency and performance.⁵³

Conclusions

The interface chemistry between the topological insulator Bi₂Se₃ and a range of contact metals (Au, Pd, Ir, Cr, Co, Fe, Ni, Co_{0.8}Fe_{0.2}, and Ni_{0.8}Fe_{0.2}) has been explored. No interfacial layer between metal and Bi₂Se₃ is observed for Au while all others show significant reaction and the formation of metal-selenides, metallic Bi, or intermetallic alloys (Ir_xBi_ySe_z, Pd_xBi_ySe_z, Ni_xBi_ySe_z, and Co_xBi_ySe_z). Ferromagnetic materials also exhibit significant reactions and intermixing with the Bi₂Se₃, likely the root of previously reported dead layers at TI/ferromagnet interfaces. These results identify the complexity of metal-Bi₂Se₃ interfaces, and the importance of considering these interactions especially in the use of ultra-thin Bi₂Se₃ layers where they may influence the topologically protected surface states.

Acknowledgements

This work is supported in part by the SWAN Center, a SRC center sponsored in part by the Nanoelectronics Research Initiative and NIST. This work was also supported in part by NSF Award No. 1407765 under the US/Ireland UNITE collaboration. This work has also received funding in part from the European Union's Horizon 2020 research and innovation program under the Marie Skłodowska-Curie grant agreement No 713567 and a research grant from Science Foundation Ireland (SFI) under Grant Number SFI/12/RC/2278.

Supporting Information Available

Additional Bi 5d, Se 3d, and metal core level XPS spectra for all of the metals deposited on Bi₂Se₃; Comparative Bi 5d spectra of metallic Bismuth and the metals deposited on Bi₂Se₃;

Scatter plots showing the total area of each core level peak as a function of experimental step; UPS spectra for Au, Ni, and $Co_{0.8}Fe_{0.2}$. This information is available free of charge via the Internet at http://pubs.acs.org

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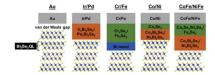
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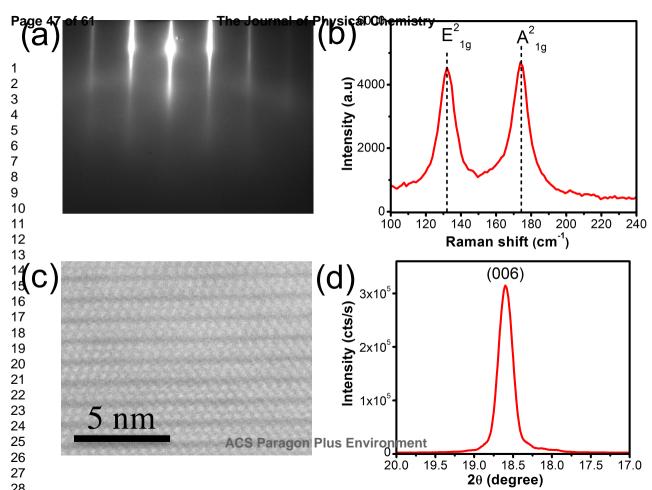
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TOC graphic





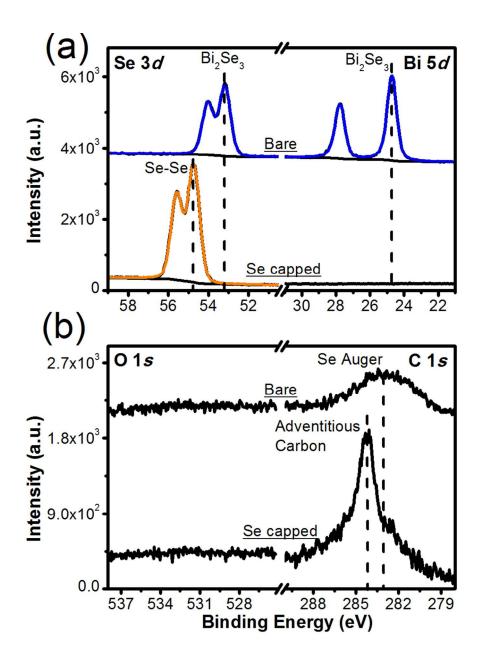


Figure 2 81x112mm (300 x 300 DPI)

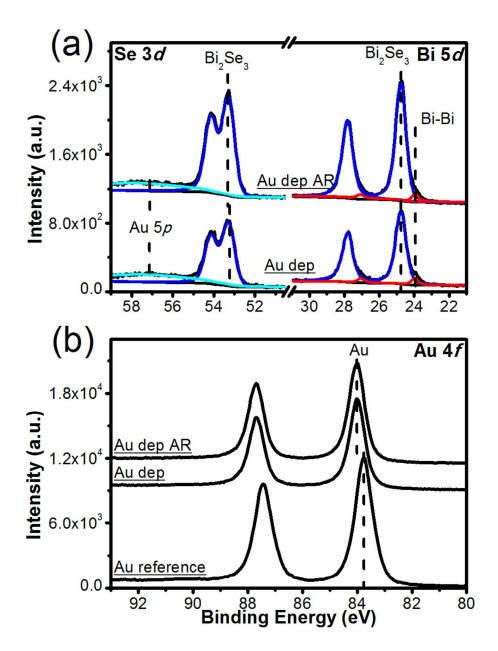
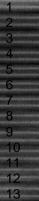


Figure 3 82x109mm (300 x 300 DPI)

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Bi₂Se₃

ACS Paragon Plus Environment

2 nm

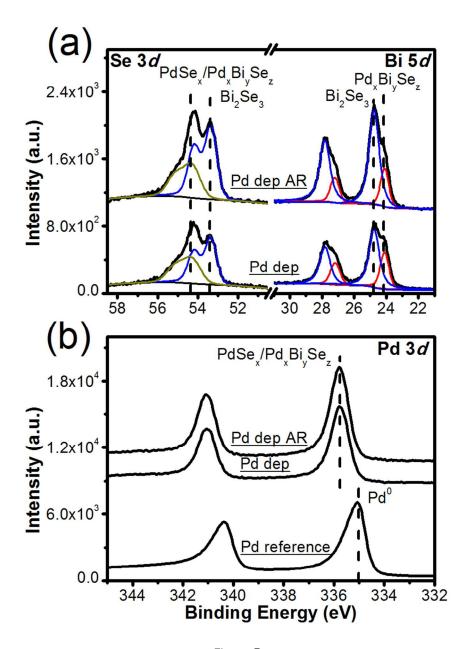


Figure 5 80x111mm (300 x 300 DPI)

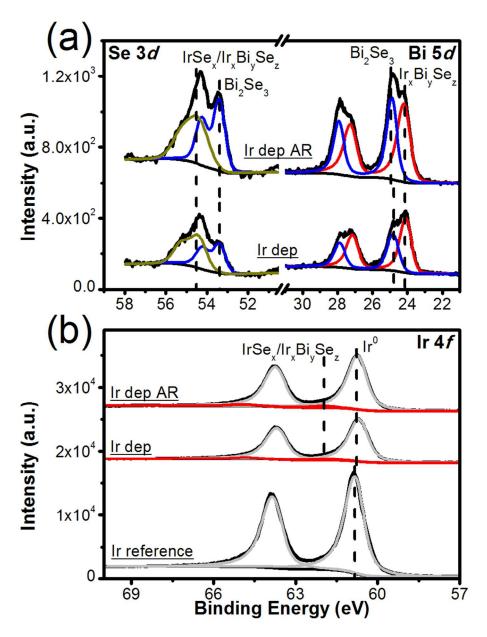


Figure 6 82x109mm (300 x 300 DPI)

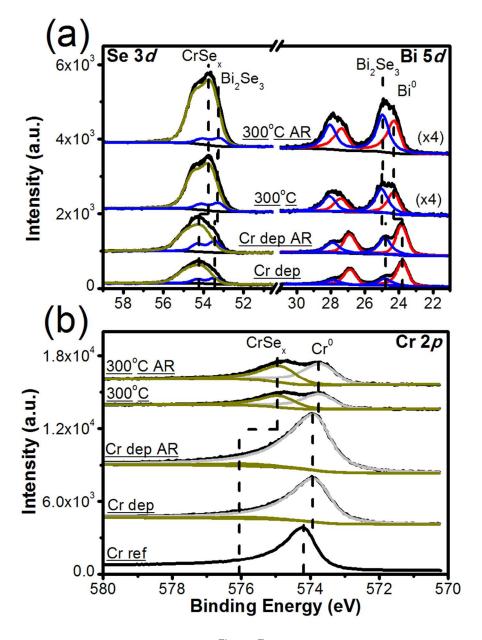


Figure 7 82x112mm (300 x 300 DPI)

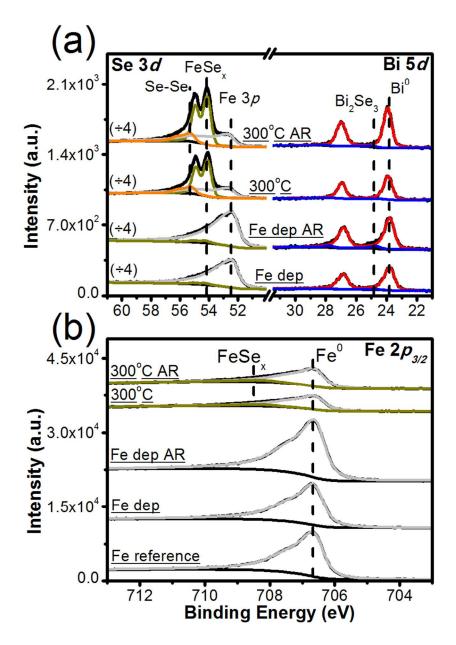


Figure 8 80x112mm (300 x 300 DPI)

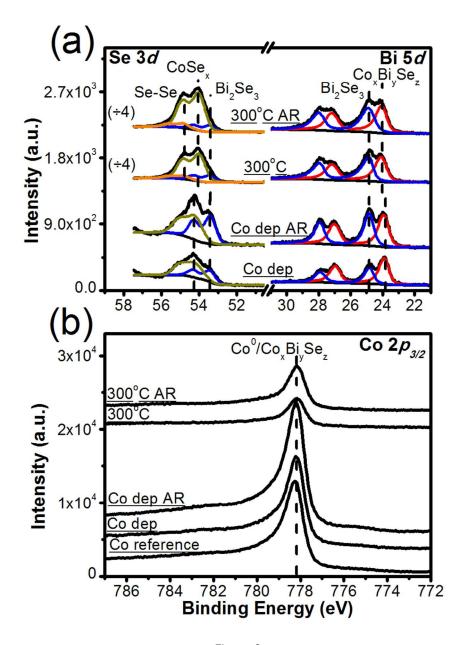


Figure 9 81x112mm (300 x 300 DPI)

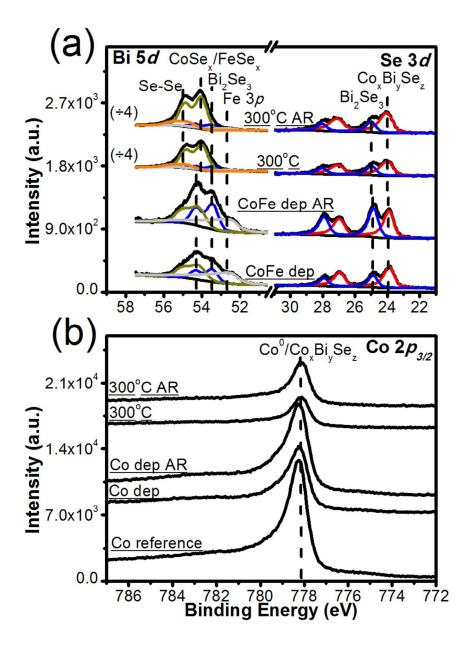


Figure 10 82x110mm (300 x 300 DPI)

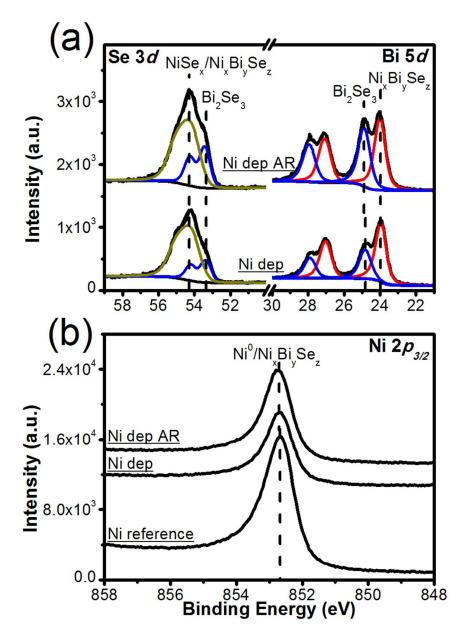


Figure 11 80x110mm (300 x 300 DPI)

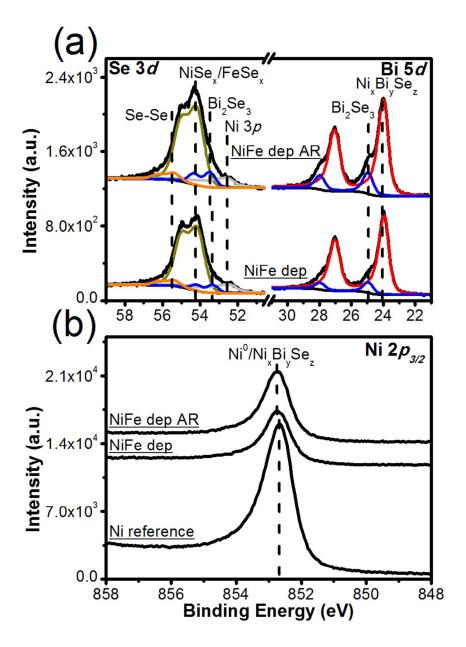


Figure 12 80x112mm (300 x 300 DPI)

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Ni_{0.8}Fe_{0.2}

BBi₂Se₃

O ACS Paragon Plus Environment

In nm

5Interfacial layer

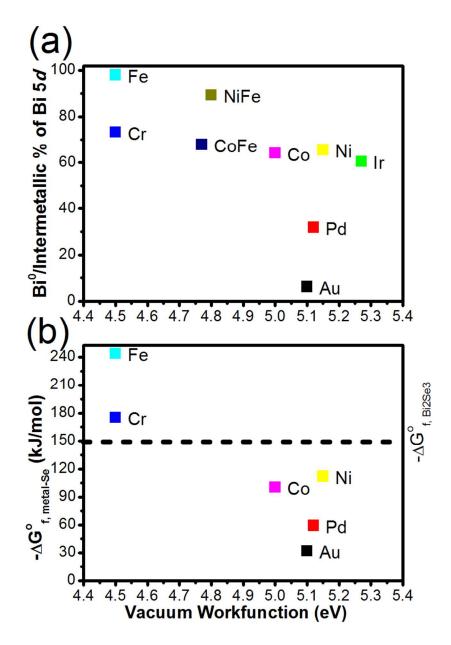


Figure 14 81x115mm (300 x 300 DPI)

