

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17

## Isolation of Bovine $\beta$ -Lactoglobulin from Complexes with Chitosan

**Antonia Montilla, Enriqueta Casal, F. Javier Moreno\*, Josefina Belloque,  
Agustín Olano and Nieves Corzo**

Instituto de Fermentaciones Industriales (C.S.I.C.), C/ Juan de la Cierva 3, 28006 Madrid,  
Spain

\* Author to whom correspondence should be addressed.

Telephone number: (34) 91 562 29 00

Fax number: (34) 91 564 48 53

e-mail: [j.moreno@ifi.csic.es](mailto:j.moreno@ifi.csic.es)

Address: Instituto de Fermentaciones Industriales (C.S.I.C.), C/ Juan de la Cierva 3,  
28006 Madrid, Spain

18 **ABSTRACT**

19

20 A simple, economical and non-toxic method is described for the solubilization of  
21 undenatured  $\beta$ -lactoglobulin from their complexes with chitosan. The effect of pH (8-10),  
22 ionic strength (0.08-0.3M) and volume ratio between sodium acetate solutions and whey on  
23 the dissociation of  $\beta$ -lactoglobulin-chitosan complexes was evaluated. Following a single  
24 extraction step with 10 mL of 0.1M sodium acetate solution at pH 9, a recovery of 90% of  
25  $\beta$ -lactoglobulin with a protein purity of 95% was achieved, suggesting that electrostatic  
26 interactions play a key role in the complexation of  $\beta$ -lactoglobulin with chitosan. The  
27 presence of chitosan free in solution was ruled out according to GC-FID analysis after acid  
28 hydrolysis. NMR spectroscopy showed that the  $\beta$ -lactoglobulin obtained and further  
29 subjected to dialysis showed a structural features very similar to the native protein. This  
30 method could offer a promising alternative to the traditional processes used for purification  
31 of  $\beta$ -lactoglobulin in the dairy industry.

32

33

34 **Key words:** chitosan,  $\beta$ -lactoglobulin, electrostatic interactions, cheese whey.

35

## INTRODUCTION

36

37

38       Bovine  $\beta$ -lactoglobulin ( $\beta$ -lg) constitutes approximately 50% of the protein present  
39 in whey. Native  $\beta$ -lg is a small globular protein with defined secondary and tertiary  
40 structure and is widely used as a food ingredient because of its nutritional value and its  
41 ability to form gels (Allain, Paquin and Subirade, 1999; Lefevre and Subirade, 2000),  
42 emulsions (Dickinson, 1997; Beaulieu, Savoie, Paquin and Subirade, 2002; Lefevre and  
43 Subirade, 2003; Leung Sok Line, Remondetto and Subirade, 2005) and foams (Rantamaki,  
44 Tossavainen, Outinen, Tupasela, Koskela and Kaunismaki, 2000; Bals and Kulozik, 2003).  
45 Thus, much attention has been given to the development of techniques to isolate and purify  
46 this protein.  $\beta$ -lg has been purified using various techniques including ultrafiltration  
47 (Kinekawa and Kitabatake, 1996; Sannier, Bordenave and Piot, 2000), ion-exchange  
48 chromatography (Imafidon and Ng-Kwai-Hang, 1992) and precipitation or complexing  
49 with reagents such as carboxymethyl cellulose (Hidalgo and Hansen, 1969) among others.  
50 However, most of these processes have not been widely implemented for large-scale  
51 purification because of their complexity, high cost, low overall yield, poor selectivity and /  
52 or unacceptable product degradation associated with harsh conditions, such as high  
53 temperature used during the process (Zydney, 1998; Savant and Torres, 2000; Cheang and  
54 Zydney, 2003).

55       Chitosan, a polysaccharide comprising copolymers of glucosamine and *N*-  
56 acetylglucosamine, is positively charged at acidic pH values and interact with the  
57 negatively charged polyelectrolytes such as proteins (Remuñan-López and Bodmeier, 1996;  
58 Ausar et al., 2001; Casal, Corzo, Moreno and Olano, 2005). Chitosan has been used to

59 produce destabilization and coagulation of casein micelles from milk (Ausar et al., 2001),  
60 reduction of protein, fat and ash contents in whey wastes (Mukhopadhyay, Talukdar,  
61 Chatterjee and Guha, 2003) and to isolate caseinmacropeptide (Casal et al., 2005; Nakano,  
62 Ikawa and Ozimek, 2005). Recently, we reported the complex formation between chitosan  
63 and  $\beta$ -lg, in order to remove the  $\beta$ -lg from whey to simulate human milk protein (Casal,  
64 Montilla, Moreno, Olano and Corzo, 2006). The same procedure could be used to recover  
65  $\beta$ -lg, providing an additional step to separate the protein from the chitosan complex.

66 Since protein binding capacity of chitosan is affected by ionic strength and pH, the  
67 aim of this work was to establish conditions for maximal extraction of  $\beta$ -lg from their  
68 complexes with chitosan to recover high purity  $\beta$ -lg.

69

70

## MATERIALS AND METHODS

71

72 **Chemicals.** Low-molecular-weight chitosan (LMWC), average MW 120 kDa, with 85%  
73 deacetylation was supplied by Aldrich (Milwaukee, WI). Rennet powder was obtained from  
74 Hansen's Laboratorium (Denmark) and starter culture *Lc. Lactis ssp lactis* and *Lc. Lactis*  
75 *ssp cremoris* MA0 11 from EZAL (Rhodia Iberia, Spain). Acetic acid was purchased from  
76 Scharlau Chemie (Barcelona, Spain), chloride acid from VWR Prolabo (Fontenay sous  
77 Bois, France) and sodium hydroxide from J. T. Baker (Deventer, Holland).

78 Reagents employed for GC analysis including sugar standards (glucose, galactose,  
79 glucosamine), internal standard ( $\beta$ -phenyl-glucoside) and derivatising reagent (*N*-  
80 trimethylsilylimidazole) were obtained from Sigma (St. Louis, USA). Dried pyridine was  
81 from Merck (Darmstadt, Germany). Ultrapure water quality with 1 – 5 ppb TOC and <

82 0.001 EU/mL pyrogen levels (Milli-Q) were produced in-house using a laboratory water  
83 purification Milli-Q Synthesis A10 system (Millipore, Bellerica, Mass., USA) and was used  
84 throughout.

85

86 ***Rennet whey preparation.*** Pasteurised skimmed cow's milk inoculated with 2% of starter  
87 culture was warmed to 35°C. When the pH reached 6.3, CaCl<sub>2</sub> (0.25 g/L), rennet powder  
88 (0.1 g/L) was added. After coagulation the curd was cut to the adequate grain size  
89 (approximately a rice grain), and the mixture of curd particles and whey was gently stirred  
90 and heated to 45°C to reduce the moisture content in the curd. Finally, whey was filtered  
91 through glass wool.

92

93 ***Obtention of  $\beta$ -lg-chitosan complexes.*** Clarified whey obtained after treatment with 0.25  
94 mg chitosan / mL at pH 4.5 to remove lipids and suspended solids was, then, subjected to  
95 treatments with 1% (w:v) chitosan in 0.1 M acetic acid at pH 6.2 at a concentration of 1.4  
96 mg chitosan / mL of whey. The mixtures were vigorously stirred for 1 min to reach a  
97 complete interaction and coagulation, then allowed to stand for 30 min with gentle stirring  
98 and centrifuged at 5000 g for 10 min to separate the pellets from supernatants. Under these  
99 conditions, around 85% of  $\beta$ -lg was precipitated whereas, at least, 90% of the rest of whey  
100 proteins remained in solution (Casal et al., 2006). A control sample, containing no added  
101 chitosan, was treated under the same conditions.

102

103 ***Isolation of  $\beta$ -lg from complexes with chitosan.*** The pellet obtained from 1 mL of the  
104 chitosan-treated whey was mixed with 5 or 10 mL of sodium acetate solutions at different  
105 pHs (8, 9 or 10) and concentrations (0.08, 0.10, 0.15, 0.2 and 0.3 M), vigorously stirred for

106 30 min and centrifuged at 10000 g for 10 min to separate undissolved chitosan from  
107 solubilized  $\beta$ -lg.

108 For total solubilization of both chitosan and  $\beta$ -lg, a solution of 0.1 N acetic acid at pH 4  
109 was used.

110

111 ***Determination of  $\beta$ -lg.*** Analyses of whey proteins in solution were performed by RP-  
112 HPLC-UV using 0.1% (w/v) trifluoroacetic acid in double-distilled water as solvent A and  
113 0.085% (w/v) trifluoroacetic acid in double-distilled water/acetonitrile (10:90, v/v) as  
114 solvent B. The chromatographic conditions were those described by Casal et al. (2006).  
115 Protein contents obtained in the supernatants after extraction with sodium acetate solutions  
116 were expressed as a percentage of the total protein contained in the pellets. All treatments  
117 were replicated three times. The identity of whey proteins was confirmed by comparison of  
118 their retention times with those of the protein standards purchased from Sigma (St. Louis,  
119 MO).

120

121 ***Determination of chitosan.*** The quantitation of chitosan was done by means of their  
122 glucosamine content determined by GC-FID after acid hydrolysis. The optimum hydrolysis  
123 conditions that led to a high depolymerization degree of chitosan were those achieved with  
124 3 N HCl at 110°C for 40 hours. Thereby, either chitosan solutions (0.01-0.2 mg/mL) or  
125 supernatants containing the redissolved  $\beta$ -lg after extraction with 10 mL of 0.1M sodium  
126 acetate at pH 9 were subjected to acid hydrolysis before subsequent GC-FID analysis.

127 Prior to derivatisation and GC analysis, 1 mL of filtered hydrolysates and 0.2 mL of  
128 a solution of 0.01% (w:v) phenyl- $\beta$ -D-glucoside in methanol/water (70:30, v/v) (internal

129 standard) were mixed and dried at 38-40°C in a rotavapor. Then, 100 µL of pyridine and  
130 100 µL of N-trimethylsilylimidazole were added to silylate the carbohydrates and the  
131 derivatisation reaction was completed in 30 minutes at 70°C. The reaction was stopped by  
132 cooling and the silylated carbohydrates extracted with 0.1 mL of hexane and 0.2 mL of  
133 water. Volumes in the range of 1-2 µL of the organic phase containing silyl derivatives  
134 were injected onto the column. The trimethylsilyl ethers were separated using a commercial  
135 8 m x 0.25 mm inside diameter, 0.25 µm film fused silica capillary column CP-SIL 5 CB  
136 (100% dimethylsiloxane, non polar) (Chrompack, Middelburg, The Netherlands). The  
137 temperatures of injector and detector were 300°C, the oven temperature was programmed  
138 from 140°C to 180°C at 5°Cmin<sup>-1</sup>, then at 50°Cmin<sup>-1</sup> to 250°C and keeping this temperature  
139 for 5 min, followed for an increase up to 300°C at rate of 50°Cmin<sup>-1</sup>, and finally keeping  
140 this temperature for 7 min. Injections were made in the split mode (1:10). Data acquisition  
141 and integration was done using HP ChemStations software (Hewlett-Packard, Wilmington,  
142 USA).

143 GC analysis of glucosamine gave rise to two anomers as previously shown  
144 (Karkkainen and Vihko, 1969). The quantitation of glucosamine was performed with the  
145 more retained anomer as it did not overlap with other peaks. This anomer represented  
146 39.3% of the glucosamine. GC analyses were performed in quadruplicate. Linear  
147 correlation analyses between glucosamine and hydrolysed chitosan contents were  
148 performed using the MS Excel programme.

149

150 ***NMR analysis of β-Ig.*** NMR was used to compare the spectra of the chitosan-purified β-Ig  
151 and a commercial and native β-Ig (Sigma, St. Louis, MO, USA). Prior to analysis, the

152 chitosan-purified protein was subjected to membrane filtration through an Amicon Ultra-15  
153 centrifugal filter unit, 10 KDa MW cut-off (Millipore Corporation, Bedford, MA, USA),  
154 followed by freeze-drying, to remove sodium acetate that may overlap with the NMR  
155 protein resonances. The commercial  $\beta$ -lg was used directly from the container. The two  
156 protein samples were dissolved in D<sub>2</sub>O at a concentration of 20-30 mg/mL, and the pH was  
157 adjusted to 2.0 with DCl.

158 Spectra were recorded in a 500 MHz Varian <sup>UNITY</sup>INOVA spectrometer (Varian  
159 NMR Instruments, Palo Alto, CA, USA). All spectra were taken at 35 °C, with a spectral  
160 width of 6000 Hz and a delay time of 0.5 s. The water line was suppressed using  
161 presaturation for 1.5 s. One-dimension <sup>1</sup>H spectra were recorded with 3.7 s acquisition time  
162 and 512 transients. DQF-COSY and NOESY (100 ms mixing time) spectra were obtained  
163 by accumulation of 32-64 transients, using 2048 and 512 points in the t<sub>2</sub> and t<sub>1</sub> dimensions  
164 respectively. Raw data were processed and visualised using Varian software.

165

## 166 **RESULTS AND DISCUSSION**

167

### 168 *Optimisation of the isolation of $\beta$ -lactoglobulin from chitosan complexes*

169

170 Electrostatic protein-polyelectrolyte complexation sensitively depends on the  
171 solution pH and ionic strength (de Vries, 2004). The pK<sub>a</sub> of chitosan is about 6.5 (Claesson  
172 and Ninham, 1992; Nyström, Kjoniksen and Iversen, 1999), thus, at pH values below 6.5  
173 chitosan is positively charged along its backbone and is soluble in dilute aqueous solution,  
174 whereas at higher pH dissolved chitosan usually flocculates due to deprotonation of the



175 amino groups (Claesson et al., 1992; Guzey and McClements, 2006). With the aim to keep  
176 chitosan undissolved and recover the  $\beta$ -lg free in solution, all assayed conditions were  
177 performed at pH values above the  $pK_a$  of chitosan using sodium acetate solutions as  
178 extracting solvent. Sodium acetate is a food additive recognized as safe and non-toxic by  
179 the U. S. Food and Drug Administration (FDA) and European Union.

180 Fig. 1 shows the percentage of  $\beta$ -lg recovered from chitosan complexes following a  
181 single extraction step with 5 or 10 mL of 0.1M sodium acetate at pH 8, 9 and 10. The  
182 highest recoveries were obtained extracting with 10 mL instead of 5 mL, regardless pH.  
183 Thus, around 90% of precipitated  $\beta$ -lg could be recovered by using 10 mL of sodium  
184 acetate solutions at pH 9 and 10 and only 60% of the precipitated protein was resuspended  
185 at pH 8, whilst hardly 35% of  $\beta$ -lg was extracted with 5 mL of sodium acetate solutions.  
186 Additionally, a second extraction step did not increase the recovery of  $\beta$ -lg due to pellets  
187 lost its compactness and were extremely difficult to handle.

188 In alkaline solution, the amino groups of the chitosan were neutralized and the  $\beta$ -lg  
189 remained negatively charged, leading to the lost of electrostatic linkages between the  
190 polymer and protein. The low recovery of protein observed with the sodium acetate  
191 solution at pH 8 could be due to some chitosan segments remained positively charged since  
192 the final pH of the solution was 7.0 which is pretty close to the  $pK_a$  of chitosan.

193 On the other hand, to evaluate the effect of ionic strength on the dissociation of  $\beta$ -lg  
194 from chitosan complexes, sodium acetate solutions at pH 9 with molarities within the range  
195 0.08-0.3 were assayed (Fig. 2). With 5 mL of sodium acetate solutions, only 60% of  $\beta$ -lg  
196 was recovered at the highest molarities (0.2 and 0.3) assayed. Nevertheless, using 10 mL of  
197 extracting solvent, molarities between 0.1 and 0.3 gave rise to the recovery of at least 90%

198 of the complexed protein, whereas 0.08 only allowed the dissociation of 55% of the  
199 precipitated  $\beta$ -lg. At higher ionic strengths, the charges on both the  $\beta$ -lg and the chitosan  
200 are shielded by the counterions (Mattison, Brittain and Dubin, 1995). As consequence of  
201 these shielding effects, electrostatic interactions between chitosan and  $\beta$ -lg were truncated  
202 allowing, thus, the presence of free  $\beta$ -lg in solution. Either molarities below 0.1 or reduced  
203 volumes (5 mL) of sodium acetate solutions seem to be insufficient to dissociate the  $\beta$ -lg -  
204 chitosan complexes at a noticeable level.

205         Once achieved a high recovery of the precipitated  $\beta$ -lg, we proceed to estimate the  
206 protein purity of the supernatant by RP-HPLC analysis. The supernatant comprised of  
207 94.5%  $\beta$ -lg, 3% of  $\alpha$ -lactalbumin, 2% of caseinmacropeptide and 0.3% of BSA (Fig. 3).  
208 The minor presence of some whey proteins might be attributed to an incomplete phase  
209 separation occurred during the precipitation of  $\beta$ -lg with chitosan and, therefore, some  
210 remnants of other whey proteins could be absorbed on the pellet. Unsuccessful attempts  
211 were made to obtain a better phase separation between the complexed  $\beta$ -lg with chitosan  
212 and the rest of the whey proteins remaining in solution by increasing the centrifugation  
213 speed from 5,000 to 10,000 g and/or performing several rinses of the pellet with water and  
214 sodium hydroxide prior to the solubilization of  $\beta$ -lg (results not shown).

215

#### 216         *Determination of chitosan by GC-FID following acid hydrolysis*

217

218         With the aim to rule out the presence of chitosan in the supernatant obtained during  
219 the recovery of  $\beta$ -lg, a gas chromatography method after acid hydrolysis of chitosan was  
220 developed for the determination of glucosamine. The graph depicted in Fig. 4A shows the

221 linear correlation between the response of glucosamine detected and levels of chitosan  
222 hydrolysed. Prior to quantification of the glucosamine in the supernatants obtained during  
223 the recovery of  $\beta$ -lg, the accuracy of the method was evaluated. Known amounts of  
224 chitosan (0.0165 - 0.165 mg), within the range of chitosan added to whey for selective  
225 removal of  $\beta$ -lg, were added to 1 mL of the supernatants and, then, subjected to acid  
226 hydrolysis as described in Materials and Methods section. As shown in Fig. 4B, excellent  
227 recoveries (~100%) were obtained for the whole range studied.

228         The concentration of glucosamine found in the supernatants of the solubilized  $\beta$ -lg  
229 was 0.25 ng / mL supernatant ( $n=10$ ) which is equivalent to 4  $\mu$ g of chitosan per mL of  
230 supernatant. To elucidate the origin of the glucosamine, i.e. whether it comes from the  
231 chitosan or from whey,  $\beta$ -lg was precipitated by decreasing the pH with acetic acid down to  
232 4.5, followed by heating at 80°C for one hour, and then was redissolved with 0.04% sodium  
233 hydroxide (w:v). This sample showed a content of 0.54 ng of glucosamine / mL supernatant  
234 ( $n=2$ ) thus, it can be concluded that the low levels of glucosamine detected in the  
235 supernatant of the resuspended  $\beta$ -lg were not derived from the chitosan.

236

### 237         *NMR analysis of the recovered $\beta$ -lactoglobulin*

238

239         NMR is a powerful tool that has been used for structural analysis of milk peptides  
240 and proteins and, particularly  $\beta$ -lg (Belloque, 2006). Modifications in the spectral pattern  
241 indicate structural changes such as misfolding, denaturation or aggregation. To inspect the  
242 structural integrity of chitosan-purified  $\beta$ -lg, NMR spectra of the isolated and dialysed  
243 protein were taken. These spectra were then compared to spectra of the native protein from

244 a commercial source. The 1D and COSY spectra of the chitosan-purified and the native  $\beta$ -  
245 lg were very similar, regarding intensity and chemical shift of resonances (results not  
246 shown). This indicates that the chitosan-purified protein presented a similar structure to that  
247 of the native  $\beta$ -lg. In addition, no line broadening was observed, consistent with a non-  
248 aggregated protein. Finally, NOESY spectra cross-peaks, that represent the “structural  
249 fingerprint” of the protein, were also very similar to the native protein (Fig. 5). It has to be  
250 considered that the isolated protein was not tested under the same conditions that it was  
251 recovered, i. e. 0.1M sodium acetate. However, if lowering the pH and removing the salts  
252 led to a protein with a structure very close to that of native  $\beta$ -lg; it can be deduced that the  
253 structure of the sodium acetate extracted protein was also able to reverse any  
254 conformational changes induced by the alkaline pH or the presence of salts. This also opens  
255 up the possibility of obtaining a native-like  $\beta$ -lg by removal of solvent co-solutes.

256

257

## CONCLUSIONS

258

259 In summary, from these results it can be inferred the key role of electrostatic  
260 interactions on the complexation of  $\beta$ -lg and chitosan. This can explain the easy  
261 solubilization, and consequently high yield of  $\beta$ -lg just by a simple extraction step with a  
262 solution of sodium acetate. To conclude, these findings point out that the precipitation of  $\beta$ -  
263 lg with chitosan and subsequent solubilization may be an economical and feasible method  
264 for the recovery of  $\beta$ -lg present in whey. Moreover, the reversibility of the  $\beta$ -lg  
265 precipitation with chitosan could open up the possibility of re-using the chitosan, which

266 would undoubtedly make more economical the industrial application of this method to  
267 purify native  $\beta$ -lg.

268

269

#### ACKNOWLEDGEMENTS

270

271 This work was supported by the Comisión Interministerial de Ciencia y Tecnología  
272 (CICYT), Project number AGL2004-07227-C02-02 and AGL2004-03322.

273

274

#### REFERENCES

275

276 Allain, A. F, Paquin, P., & Subirade, M. (1999). Relationships between conformation of  $\beta$ -  
277 lactoglobulin in solution and gel states as revealed by attenuated total reflection Fourier  
278 transform infrared spectroscopy. *International Journal of Biological Macromolecules*, 26,  
279 337-344.

280

281 Ausar, S. F., Bianco, I. D., Badini, R. G., Castagna, L. F., Modesti, N. M., Landa, C. A., &  
282 Beltramo, D. M. (2001). Characterization of casein micelle precipitation by chitosans.  
283 *Journal of Dairy Science*, 84, 361-369.

284

285 Bals, A., & Kulozik, U. (2003). Effect of pre-heating on the foaming properties of whey  
286 protein isolate using a membrane foaming apparatus. *International Dairy Journal*, 13, 903-  
287 908.

288

289 Beaulieu, L., Savoie, L., Paquin, P., & Subirade, M. (2002). Elaboration and  
290 characterization of whey protein beads by an emulsification/cold gelation process:  
291 application for the protection of retinol. *Biomacromolecules*, 3, 239-248.  
292

293 Belloque, J. (2006). High-resolution NMR of milk and milk proteins. In G. A. Webb (Ed.),  
294 *Modern Magnetic Resonance, volume 3, Applications in Materials, Food and Marine*  
295 *Sciences*. (pp. 1-7). Springer, The Netherlands.  
296

297 Casal, E., Corzo, N., Moreno, F. J., & Olano, A. (2005). Selective recovery of glycosylated  
298 caseinmacropeptide with chitosan. *Journal of Agricultural and Food Chemistry*, 53, 1201-  
299 1204.  
300

301 Casal, E., Montilla, A., Moreno, F. J., Olano, A., & Corzo, N. (2006). Use of chitosan for  
302 selective removal of  $\beta$ -lactoglobulin from whey. *Journal of Dairy Science*, In press.  
303

304 Cheang, B., & Zydney, A. L. (2003). Separation of  $\alpha$ -lactalbumin and  $\beta$ -lactoglobulin using  
305 membrane ultrafiltration. *Biotechnology and Bioengineering*, 83, 201-209.  
306

307 Claesson, P. M., & Ninham, B. W. (1992). pH-dependent interactions between adsorbed  
308 chitosan layers. *Langmuir*, 8, 1406-1412.  
309

310 De Vries, R. (2004). Monte Carlo simulations of flexible polyanions complexing with whey  
311 proteins at their isoelectric point. *Journal of Chemical Physics*, 120, 3475-3481.  
312

313 Dickinson, E. (1997). Properties of emulsions stabilized with milk proteins: Overview of  
314 some recent developments. *Journal of Dairy Science*, 80, 2607-2619.

315

316 Guzey, D., & McClements, D. J. (2006). Characterization of  $\beta$ -lactoglobulin-chitosan  
317 interactions in aqueous solutions: A calorimetry, light scattering, electrophoretic mobility  
318 and solubility study. *Food Hydrocolloids*, 20, 124-131.

319

320 Hidalgo, J., & Hansen, P. M. T. (1969). Interactions between food stabilizers and  $\beta$ -  
321 lactoglobulin. *Journal of Agricultural and Food Chemistry*, 17, 1089-1092.

322

323 Imafidon, G. I., & Ng-Kwai-Hang, K. F. (1992). Isolation and purification of  $\beta$ -  
324 lactoglobulin by mass ion-exchange chromatography. *Journal of Dairy Research*, 59, 101-  
325 104.

326

327 Kärkkäinen, J., & Vihko, R. (1969). Characterisation of 2-amino-2-deoxy-D-glucose, 2-  
328 amino-2-deoxy-D-galactose, and related compounds, as their trimethylsilyl derivatives by  
329 gas-liquid chromatography-mass spectrometry. *Carbohydrate Research*, 10, 113-120.

330

331 Kinekawa, Y. I., & Kitabatake, N. (1996). Purification of  $\beta$ -lactoglobulin from whey  
332 protein concentrate by pepsin treatment. *Journal of Dairy Science*, 79, 350-356.

333

334 Lefevre, T., & Subirade, M. (2000). Molecular differences in the formation and structure of  
335 fine-stranded and particulate  $\beta$ -lactoglobulin gels. *Biopolymers*, 54, 578-586.

336

337 Lefevre, T., & Subirade, M. (2003). Formation of intermolecular  $\beta$ -sheet structures: a  
338 phenomenon relevant to protein film structure at oil-water interfaces of emulsions. *Journal*  
339 *of Colloid and Interface Science*, 263, 59-67.

340

341 Leung Sok Line, V., Remondetto, G. E., & Subirade, M. (2005). Cold gelation of  $\beta$ -  
342 lactoglobulin oil-in-water emulsions. *Food hydrocolloids*, 19, 269-278.

343

344 Mattison, K. W., Brittain, I. J., & Dubin, P. L. (1995). Protein-polyelectrolyte phase  
345 boundaries. *Biotechnology Progress*, 11, 632-637.

346

347 Mukhopadhyay, R., Talukdar, D., Chatterjee, B. P., & Guha, A. K. (2003). Whey  
348 processing with chitosan and isolation of lactose. *Process Biochemistry*, 39, 381-385.

349

350 Nakano, T., Ikawa, N., & Ozimek, L. (2005). Use of chitosan as an adsorbent to isolate  
351 kappa-casein glycomacropeptide from sweet whey: Preliminary study. *Milchwissenschaft*,  
352 60, 62-64.

353

354 Nyström, B., Kjoniksen, A.-L., & Iversen, C. (1999). Characterization of association  
355 phenomena in aqueous systems of chitosan of different hydrophobicity. *Advances in*  
356 *Colloid and Interface Science*, 79, 81-103.

357



358 Rantamaki, P., Tossavainen, O., Outinen, M., Tupasela, T., Koskela, P., & Kaunismaki, M.  
359 (2000). Functional properties of the whey protein fractions produced in pilot scale  
360 processes. Foaming, water-holding capacity and gelation. *Milchwissenschaft*, 55, 569-572.

361

362 Remuñán-López, C., & Bodmeier, R. (1996). Effect of formulation and process variables  
363 on the formation of chitosan-gelatin coacervates. *International Journal of Pharmaceutics*,  
364 135, 63-72.

365

366 Sannier, F., Bordenave, S., & Piot, J. M. (2000). Purification of goat  $\beta$ -lactoglobulin from  
367 whey by an ultrafiltration membrane enzymic reactor. *Journal of Dairy Research*, 67, 43-  
368 51.

369

370 Savant, V. D., & Torres, J. A. (2000). Chitosan-based coagulating agents for treatment of  
371 cheddar cheese whey. *Biotechnology Progress*, 16, 1091-1097.

372

373 Zydney, A. L. (1998). Protein separations using membrane filtration: New opportunities for  
374 whey fractionation. *International Dairy Journal*, 8, 243-250.

375

## 376 **FIGURE CAPTIONS**

377

378 **Figure 1.**  $\beta$ -lactoglobulin ( $\beta$ -lg) solubilized from chitosan complexes following a single  
379 extraction step with 5 or 10 mL of 0.1M sodium acetate solution at pH 8, 9 and 10,

380 respectively.  $\beta$ -lg was analysed by RP-HPLC following the method described in Materials  
381 and Methods section. Vertical bars represent standard deviation values ( $n=3$ ).

382

383 **Figure 2.**  $\beta$ -lactoglobulin ( $\beta$ -lg) solubilized from chitosan complexes following a single  
384 extraction step with 5 or 10 mL of 0.08, 0.1, 0.15, 0.2 and 0.3M sodium acetate solutions at  
385 pH 9.  $\beta$ -lg was analysed by RP-HPLC following the method described in Materials and  
386 Methods section. Vertical bars represent standard deviation values ( $n=3$ ).

387

388 **Figure 3.** RP-HPLC profile of the  $\beta$ -lactoglobulin ( $\beta$ -lg) solubilized from chitosan  
389 complexes following a single extraction step with 10 mL of 0.1M sodium acetate solution,  
390 pH=9.  $\alpha$ -LA:  $\alpha$ -lactalbumin; CMP: caseinomacropeptide.

391

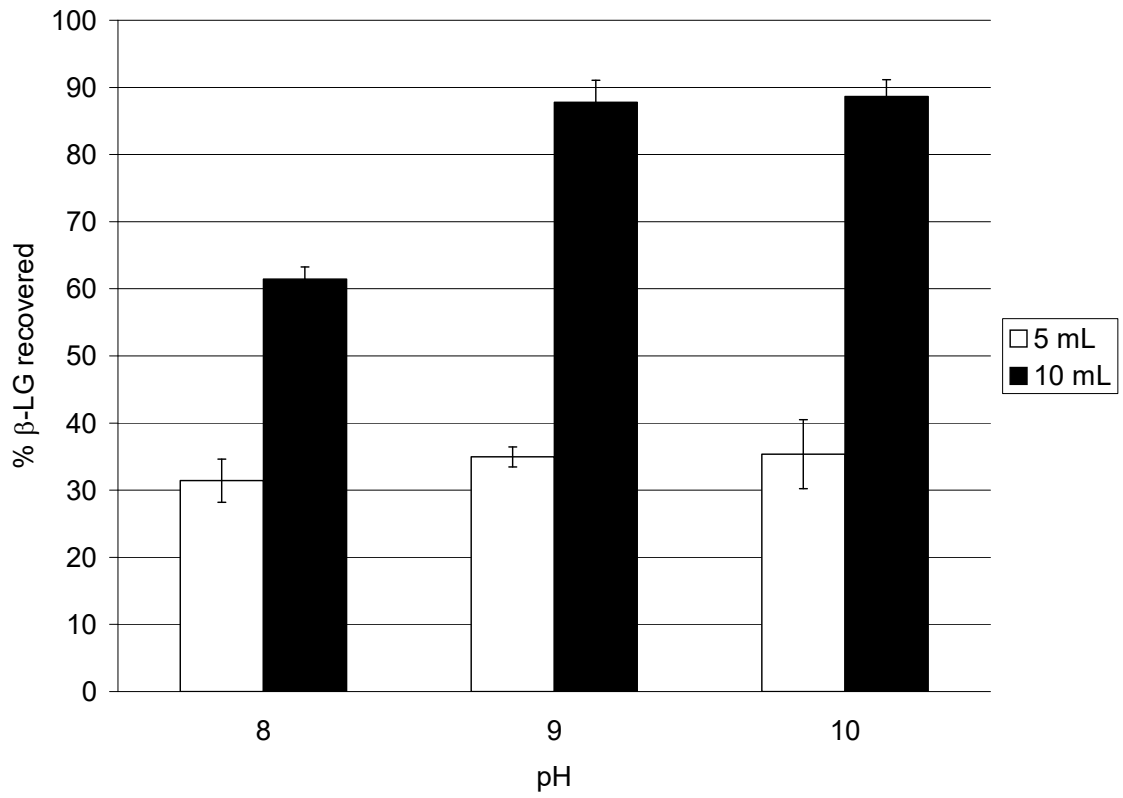
392 **Figure 4.** Linear correlation between (A) chitosan hydrolyzed with 3N HCl and  
393 glucosamine determined by GC-FID, and (B) known amounts of standard chitosan added to  
394 the supernatant containing the solubilized  $\beta$ -lactoglobulin and chitosan concentration  
395 determined by GC-FID.

396

397 **Figure 5.** Partial view of NOESY spectra (100 ms mixing time) of (A) chitosan purified  $\beta$ -  
398 lactoglobulin ( $\beta$ -lg) and (B) commercial  $\beta$ -lg in  $D_2O$ , at pH 2 and 35 °C. For more details,  
399 see Materials and Methods section.

400

401 **Figure 1. Montilla et al.**



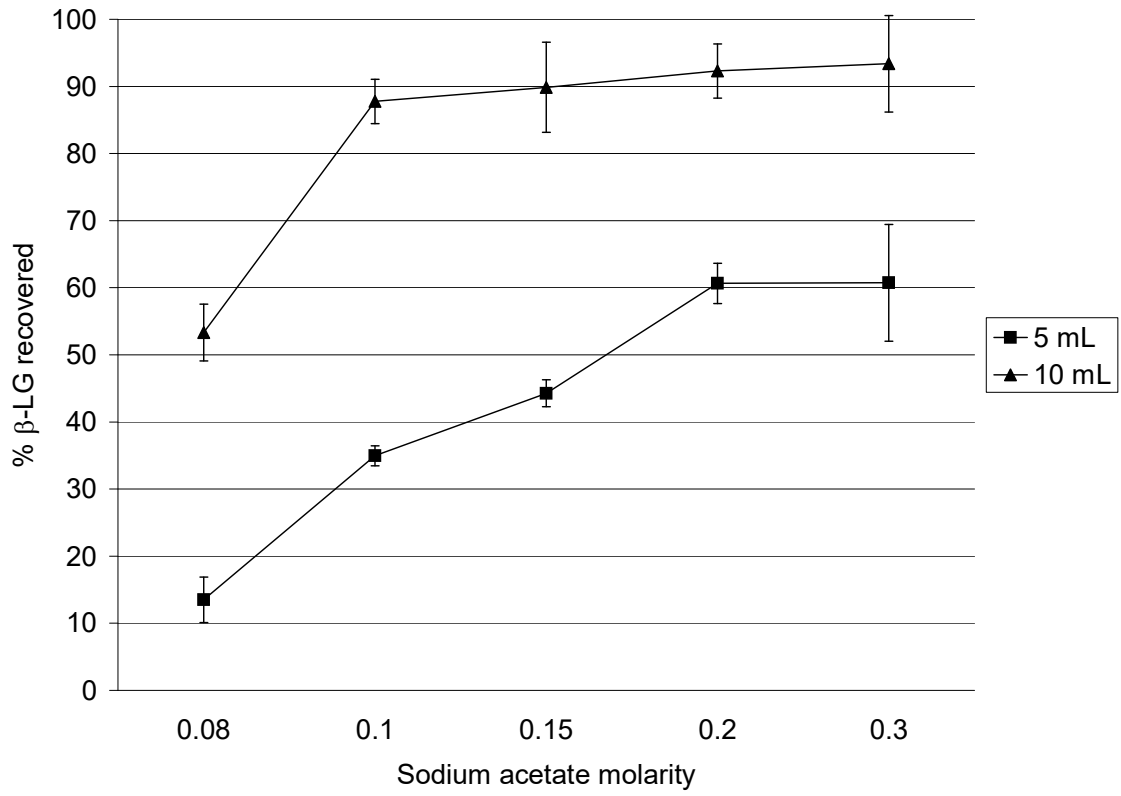
402

403

404

405 **Figure 2. Montilla et al.**

406



407

408

409 **Figure 3. Montilla et al.**

410

411

412

413

414

415

416

417

418

419

420

421

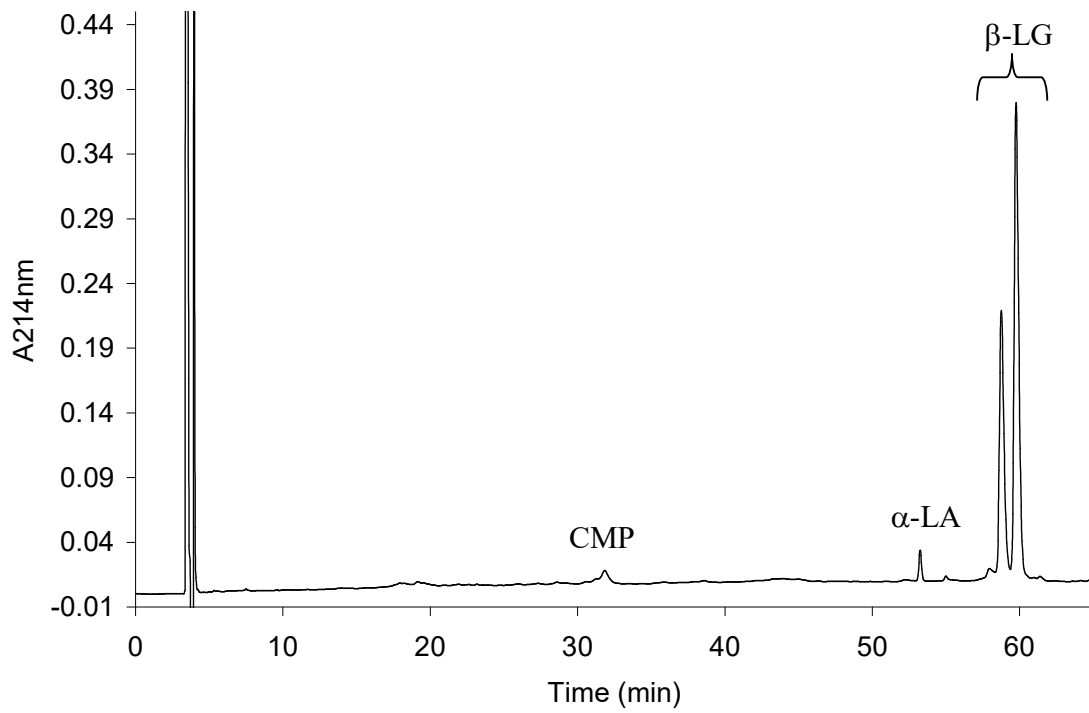
422

423

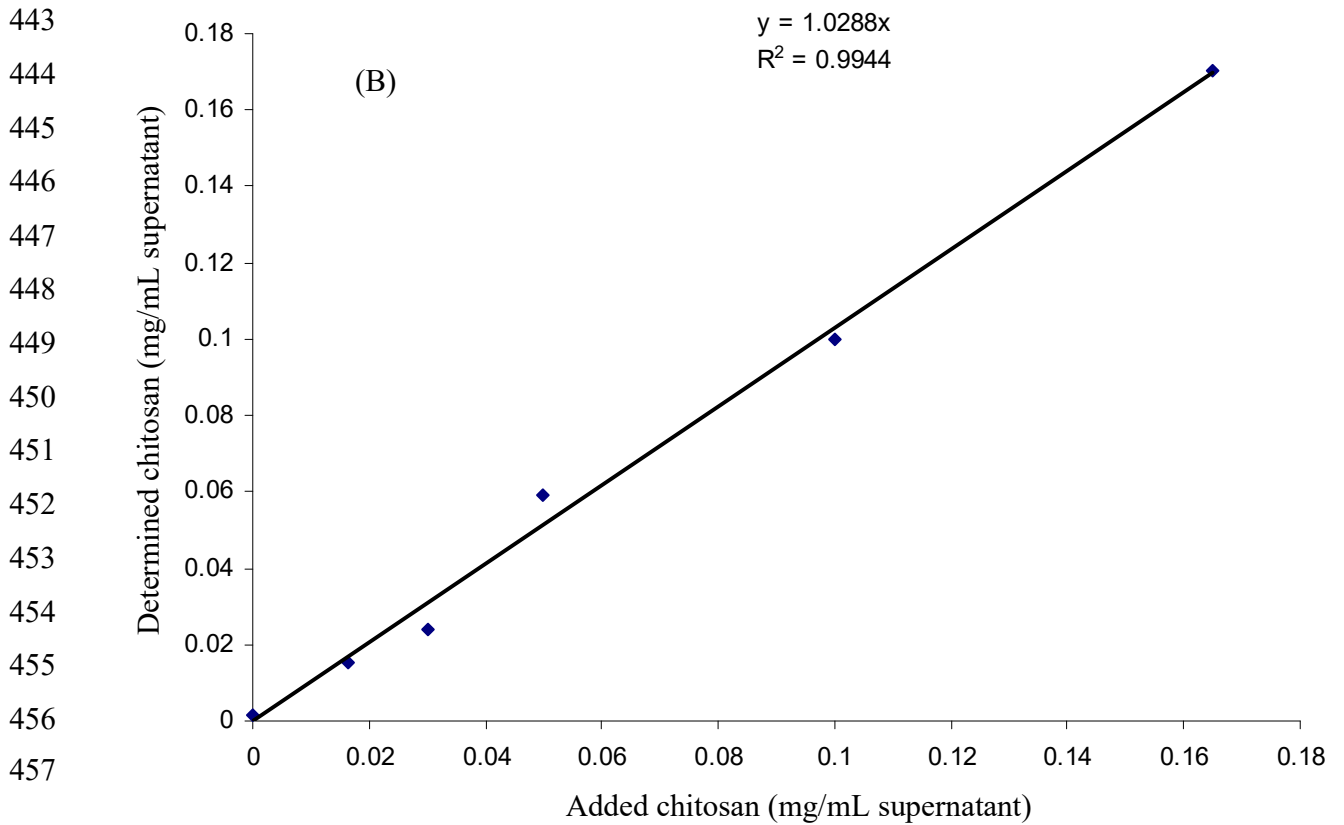
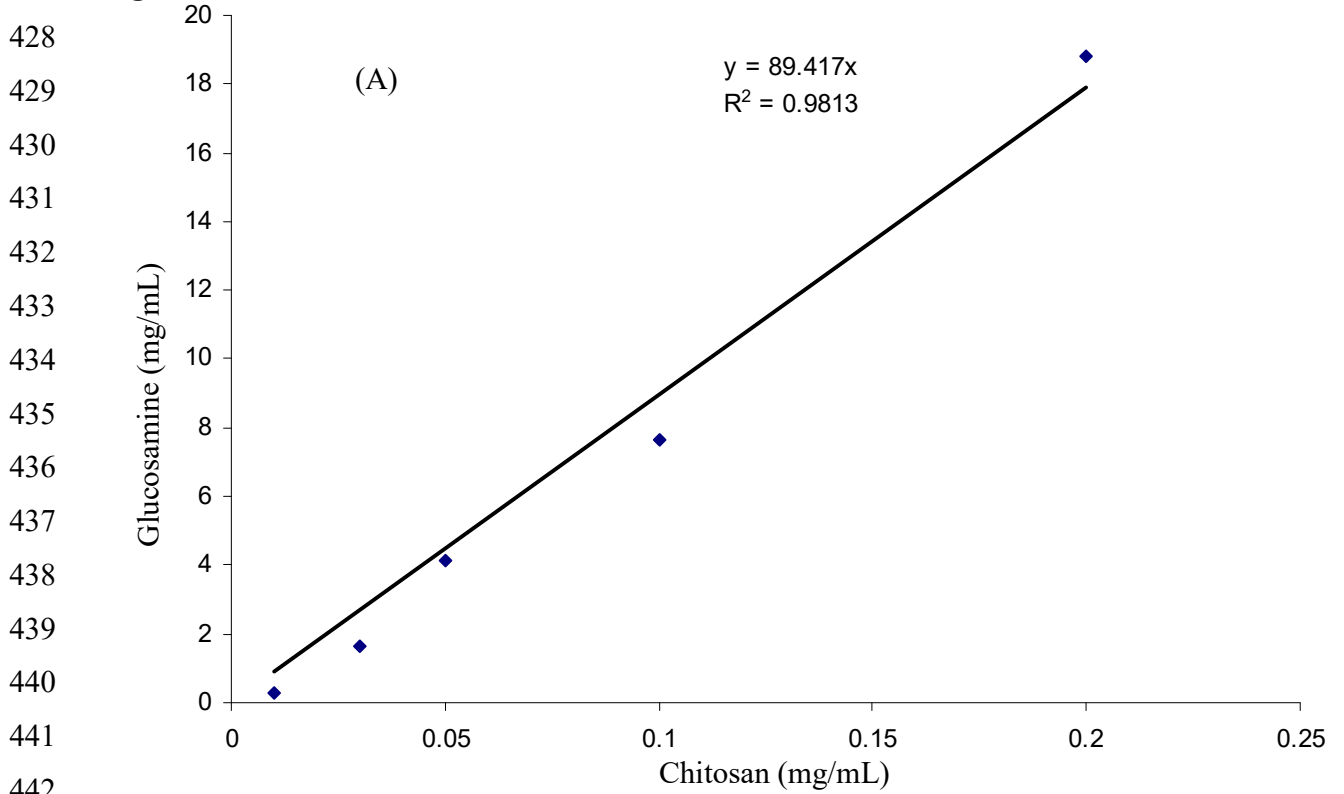
424

425

426



427 **Figure 4. Montilla et al.**



F2

458 **Figure 5. Montilla et al.**

459

460

461

462

