

European Atomic Energy Community — EURATOM FIAT S.p.A., Sezione Energia Nucleare — Torino Società ANSALDO S.p.A. — Genova

FORCED CONVECTION BURNOUT AND HYDRODYNAMIC INSTABILITY EXPERIMENTS FOR WATER AT HIGH PRESSURE

Part VI: Burnout heat flux measurements on 9 rod bundles with longitudinally and transversally uniform heat generation

by

A. CAMPANILE, G. GALIMI, M. GOFFI and G. PASSAVANTI (SORIN, Centro Ricerche Nucleari, Saluggia, Italy)

1970



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The rod bundle was tested in two square channels having different flow area.

Burnout was found to occur at locations in the lattice depending on the spacing between external rods and unheated surfaces as well as on physical test conditions.

Whenever possible, measurements of the exit water temperatures and pressure drops were also taken.

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ABSTRACT

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KEYWORDS

FORCED CONVECTION	F
BURNOUT	F
HYDRODYNAMICS	Ν
WATER	R
PRESSURE	F
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HEAT FLUX MEASUREMENTS RODS FLOW CHANNELS

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Reports on FORCED CONVECTION BURNOUT AND HYDRODYNAMIC INSTABILITY EXPERIMENTS FOR WATER AT HIGH PRESSURE already published:

EUR 2490 e - H (Full-size)	Part I:	Presentation of Data for Round Tubes with Uniform and Non-uniform Power Distribution (1965).
EUR 2963 e - H (Full-size)	Part II:	Presentation of Data for Water Flowing Upward Along a Uniformly Heated Rod in a Square Unheated Duct (1966).
EUR 3113 e - H (Full-size)	Part III:	Comparison Between Experimental Burnout Data and Theoretical Prediction for Uniform and Non-uniform Heat Flux Distribution (1966).
EUR 3881 e - H (Full-size)	Part IV:	Burnout Experiments in a Double Channel Test Section with Transversely Varying Heat Generation (1968).
EUR 4070 e - H (Full-size)	Part V:	Analysis of Heating and Burnout Experiments in a Double Channel Test Section with Transversely Varying Heat Generation (1968).

FORCED CONVECTION BURNOUT AND HYDRODYNAMIC INSTABILITY EXPERIMENTS FOR WATER AT HIGH PRESSURE *)

1. Introduction

To improve the understanding of the basic mechanisms of the boiling crisis is a target much longed for in water reactor engineering because of the advances in economic in centives and reactor safety that would result from a refin ed ability of assessing burnout power limits.

Yet, the known picture of the mechanisms is far from b<u>e</u> ing complete and there are still many features relevant to the problem that must be explained, although continued pr<u>o</u> gress is being made in gaining deeper insight into the boi<u>l</u> ing phenomena.

The status of knowledge of the boiling crisis being still uncertain, the approach to meet the need of providing reactor designers with working formulas of reasonable length and complexity, has been to attempt comprehensive correlations of numerous burn-out heat flux experimental data taken on test sections of relatively simple geometry.

This work enabled to prescribe purely empirical equations which yield sufficient accuracy for technical purposes, irrespective of special effects and physical functional depen dencies among the variables involved.

The empirical character of the correlations so far develop ed from data taken using channels of simple geometry, makes their straightforward application to geometries of complex cross sections difficult and questionable.

The peculiar features of a multi-rod cluster assembly, which presents geometry characteristics identical with those prevailing in water cooled reactor core, claim that at least

^{*)} Manuscript received on 27 January 1970.

two basic problems be solved prior to applying conclusions and correlations drawn from single heater tests to rod bun dle assemblies:

- to find a method of combining, on a sound theoretical basis, special effects, singularly identified and examin ed in experiments performed on channels of simple cross sections, when they are, as in the case of a rod cluster, present all together presumably modifying the action each would exert in the absence of the others.
- To take properly into account the degree of interconnection of coolant channels in an open rod matrix starting from the most suitable subdivision of the entire flow conduit in an array of subchannels. This analysis should ultimately lead to the evaluation of local flow rate and enthalpy values.

These problems have been so far tackled by developing more or less simple theoretical flow models that account for the turbulent exchange processes taking place between adjacent subchannels in a multi-rod fuel bundle. Such an analysis starts from the subdivision of the total flow passage into a convenient number of smaller sub-passages. This approach is regarded as an alternative to full scale simulation experiments, being not readily obvious that such very expensive and time consuming experiments would indeed simulate the actual core conditions or, in any case, would produce information of value comparable to the cost and efforts required for these experiments to be carried out.

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The plausibility of the assumptions underlying a theoretical flow model must obviously be checked by comparing the predictions of the model against the results of relat<u>i</u> vely simpler simulation experiments performed in a wide range of conditions. The disposable coefficients introduce ed in the model are eventually adjusted by choosing their values so as to make predictions match experimental data.

This is the context in which the present experimental investigation on the boiling burnout in a rod bundle test section was undertaken.

The experiments were conducted on a square pitch array of 9 rods electrically heated and cooled by water at high pressure flowing axially.

The study aimed at the determination of burnout heat fluxes in uniformely heated bundles as well as in bundles characterized by radial heat flux distributions other than uniform. It was also anticipated to perform experiments on rod clusters having non uniform axial flux shape.

In addition, it was decided to investigate "unique positions" in the matrix, such as obstructed subchannels, corner and side cells, guide tubes, etc., where burn-out might show traces of peculiar effects.

The experiments here referred to concerns burnout in uniformly heated bundles only.

The subject of typical influences related to unsymmetrical conditions either in the heat generation or in the channel geometry, will be covered in a separate report.

This study was conducted by SORIN as part of a R & D. pro gram supporting the design of a pressurized water reactor for ship propulsion developed by FIAT in the frame of a contract

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with EURATOM, CNEN and ANSALDO.

A large part of the experiments here referred to were conducted at the Joint Nuclear Research Center in Ispra by courd tesy of the EURATOM which allowed us to take advantage of the fruitful cooperation and assistance of the Heat Transfer Laboratory Staff and to use their high pressure experimental loop.

2. Experimental facilities

2.1. Test loops

Two high pressure loops were used to perform the cluster burnout experiments here reported, namely the 650 kW SORIN loop of Saluggia Research Center and the 2400 kW EURATOM loop of ISPRA Joint Nuclear Research Center.

The test loops and the operating procedures were essentially the same as those described in details in Ref. $\sqrt{17}$ and $\sqrt{27}$.

As for the SORIN loop the major modification concerned the by-pass line being, in the present layout, provided only to the purpose of condensing the steam contained in the fluid at the exit of the heated channel by mixing it with subcooled water. It was no longer supposed to impose a constant pressure drop across the test section. The test section, as shown in Fig. 1, consisted basically of a vertical pressure vessel with a square flow channel housing a 9 rod cluster arranged on a 3×3 square pitch pattern.

The high heat flux zone of the heaters was made of thinwall Inconel X-750 tubing, 10.2 mm 0.D. placed on 13.4 mm centers, with a uniformly heated length of 1183 mm.

The walls of the nine rods were 0.38 mm thick. Beyond either end of this zone, the heat flux was sharply reduced. In fact, each Inconel heater tube was welded at both ends to stainless steel connection rods of the same 0.D. as the tube, the upper connection being a 500 mm long solid rod whereas the lower one was made of a 500 mm tubing 2mm thick.

The nine rods were connected in parallel across the power supply bus-bars. At the lower end the connection was made by means of a common terminal plate acting as a stationary tube sheet of a removable - bundle type shell and tube heat exchanger. Nine holes were drilled in this plate on the same square pattern as that of the bundle; the tubes were inserted inside the holes and welded to the tube sheet.

This was clamped between the bottom flange of the pressure vessel and the flange of the gas pressurization cover and electrically insulated from them.

The latter arrangement allowed to balance the external pressure by pressurizing the rods internally through the gas pressurization cover, thus preventing the thin-wall tubes collapse at burnout conditions.

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The electrical parallel connection at the top end was accomplished by individually coupling each rod to a common plate through a flexible copper terminal having tapered mechanical joints at both ends. Additional flexibility to the system was offered by the stranded copper cable connect ing this top plate to the ground potenzial bus bar attached to the side closure flange of the containment vessel. Corrosion of the copper electrode was avoided by inserting it in a corrugated thin wall stainless steel tube.

To prevent bowing of the rods, the bundle was put in tension as a whole by a large Inconel spring, intermediate individual small springs being also provided to assure ad<u>e</u> guate allowance for differences in thermal expansion of each rod at burnout.

The spacing between the rods was maintained by using five grids equally spaced 252 mm apart along the heated portion of the bundle. The highest grid was installed about 150 mm upstream of the burnout position.

The grids consisted essentially of a thin square can, having the same internal side as that of the flow channel, and of 16 ferrules 15 mm high.

The side and corner ferrules were respectively made of halves and quarters of thin stainless steel tubing brazed to the can, whereas the four central ones consisted simply of removable short cylindrical pieces of the same tube.

Details of the grids are shown in Fig. 2.

Two additional grids were located respectively upstream and downstream the heated portion of the bundle.

At the inlet, a distance for the grid of about 358 mm from the lower end of the active zone was considered ade-

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quate for flow re-establishment.

The square flow channel was made of four side plates whose relative position could be changed within certain limits. This arrangement allowed to prepare flow channels of different cross-sectional area using always the same plates.

For each selected relative position, the four plates were fastened together by screwed coupling. The mating faces of the plates at each corner were finely machined and the facing was of the raised face and groove type with a teflon cord as gasket.

The necessary electrical insulation between the Inconel heater tubes and the flow housing, was obtained by coating each surface of the four side plates facing the bundle with special aluminum - oxide ceramic tiles machined to strict tolerances and with lapped surface finishing.

Water entered the test section at the bottom through a flanged side nozzle, flowing upward parallel to the bundle and leaving the channel axially through the top throat of the pressure vessel directly flanged to the loop.

A suitable seal between the pressure vessel and the flow channel prevented water by-passing the heater bundle.

An exploded view of the test section is shown in Fig. 3.

2.3. Measurements and control

Throughout the experiments the following quantities were measured:

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- Electrical power generated in the rod active length
- Coolant flow
- Coolant inlet temperature at two points of the flow area
- Coolant outlet temperatures at six points of the flow area located as shown in Fig. 4
- Static pressure at the outlet end of the rod active length
- Pressure drop over the channel active length

The inlet and exit water temperatures were measured by sheath type stainless steel jacketed thermocouples inser<u>t</u> ed from the outside of the pressure vessel to the selected positions of the rod bundle flow passage by means of suitably designed pressure tight and electrically insula<u>t</u> ed threaded plugs.

Pressure tapping were brought out the test section through the annular gap between the flow channel and the containment vessel using flexible pipes.

Burnout detection was accomplished by means of sheath type thermocouples inserted in the heater tubes with the hot junction looking out on the interior wall of the tube very near the termination of heating were burnout was most likely to occur.

Each thermocouple was stiffened by a metallic rod and inserted in a pyrex tubing. This installation provided electrical insulation of the thermocouples from the Inconel heaters and assured adequate allowance for a quick detec-

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tion of wall temperature excursions.

The nine pyrex tubes of the burnout detection device were inserted into the rods through the holes of lower bundle tube sheet and the thermocouples leads were brought out the test section through the gas pressurization cover.

In some experiments each heater was equipped with two B.O. thermocouples, the second one being positioned at the location of the ferrules of the grid closest to the outlet.

3. Experimental program

The data here referred to were obtained on two square channels of different flow area both housing an identical heater rod bundle.

Capital letters A and B will be used throughout the paper to designate the channel having shorter and larger side respectively.

The latter is, obviously, characterized by a greater distance between the unheated containment walls and the outer heated rods.

Fig. 5 shows the cross sections of the two tested configurations and their most relevant dimensional data.

The criterion adopted in designing channel B was to attain an approximatively equal distribution of the total flow among the coolant cells of the different rods in the cluster.

By introducing the term "coolant cell of a rod", it is not intended to make here any statement about the portion of cool ant actually associated to one rod of a bundle in the process

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of heat transfer; it is rather proposed a schematization in subdividing the total flow area in a suitable manner among the different rods. Such a schematization is indicat ed in Fig. 5.

The larger coolant area associated to the side rods, and even more to the corner rods, was supposed to compensate the unfavourable flow conditions of these subchannels resulting from their more extended wetted perimeter.

Obviously this compensation doesn't hold for all the three characteristic cells at the same time, least of all it is maintained while varying the coolant conditions during an experiment.

Therefore it is worth to stress again the fact that the B configuration aimed only at the achievement of a total flow distribution among the different subchannels more uniform than in channel A. With this arrangement, in fact, un like channel A in which burnout did always occur on corner rods only, the burnout inception was observed on any one of the rods set at the three characteristic positions in the bundle, i.e. central, side and corner, burnout being detect ed at only one or more than one of these locations according to the experimental conditions.

Table I reports the most relevant data concerning the tested channels.

4. Experimental results

4.1. Test parameters ranges

The experiments were done under different physical con ditions according to the ranges listed below: Pressure: from 84 to 158 Kg/cm² Mass flow rate: from 50 to 300 gr/cm² sec Inlet temperature: from 194 to 322°C

The range of dependent variables were experimentally found as follows: Burnout heat flux: from 87 to 286 watt/cm² Exit quality: from -34% to +53%.

4.2. Tabulation and graphical representation

The burnout and pressure drop results are tabulated in Tables II through XI. The data available for channel A are presented in Tables II through V followed by the chan nel B data in Tables VI through XI. In each group a sepa rate table is used for each pressure; within each table data are listed in order of increasing and decreasing magnitude of the mass flow rate and inlet temperature respec tively. The power values which have been tabulated represent the heat generated in the active length of 9 rod bundle at burnout.

For each run, the occurrence of the burn-out in one or more of the typical cells of the lattice has been reported.

The values of the water exit temperature listed in the tables have been obtained as the arithmetic mean of values measured in symmetric positions in the flow area.

The locations of the respective temperature probes are shown in Fig. 4.

Reported values of pressure drop refer to measurement taken, at burn-out inception, across the channel active length. These values account also for the elevation pre<u>s</u> sure drop.

Fig. 6 through 25 show the values of the burnout rod power plotted against their inlet temperatures. These values were calculated as 1/9 of the power generated on the active length of the bundle.

In order to allow location of the various rods on which burnout was detected, the plots make use of different symbols, whose interpretation key is reported in Table XII.

It can be seen that a single symbol have been used for the tests made on channel A, the burnout being always detect ed in this case, as previously remarked, on corner rods only.

Conversely, in channel B, burnout did not occur always at a unique position in the lattice. The experiments did rather show a definite link between the burnout location and the coolant conditions (pressure, inlet temperature and mass flow rate).

5. Some remarks on the experimental results

The trend of the experimental burnout data, as shown in the plots herein presented, suggests the following remarks:

- In the channel A, the exclusive occurring of the burnout throughout the tests on the rods located in corner position, would indicate that in this channel, the cooling and flow conditions in the corner cells, which offer the same flow area to the passage of the coolant as the other ones in the lattice, are always adversely affected.
 This might well be related to the proximity of unheated surfaces to the corner rods as well as to the more extended ed wetted perimeter of these cells.
- Conversely, in the channel B, a definite link was observed between the main coolant parameters, such as pressure, mass flow rate and inlet temperature, and the positions in the lattice in which the burnout was first revealed.

Throughout the experiments conducted at the highest of tested pressure values, the burnout inception was always detected on the central rod only.

At lower values of this parameter, the behaviour was entirely different as far as burnout location in the lattice was concerned.

The burnout was generally detected in one or more of the three typical subchannel simultaneously, the specific location for each case being strictly related to the experimental conditions. In general, for a given mass flow rate, the burnout was never detected on the central rod in the range of the highest inlet temperature values, whereas in the lowest inlet temperature range, the corner rods were never involved in the thermal crisis process. To the intermediate values of the inlet temperature corresponds a transition region; here the burnout did cocur at the three typical positions simultaneously. To summarize, at low pressure, and markedly at low mass flow rate, the trend was as follows:

CENTRAL ROL CENTRAL ROD SIDE ROD SIDE ROD CORNER ROD CORNER ROD Increasing Inlet Temperature

With increasing the mass flow rate, the aforesaid transition region, appeared to be shifted toward higher values of the inlet temperature, that is to say, the burnout inception on the central rod was detected in a wider range of inlet temperature. Thus, from burnout location stand point, an increase of the mass flow rate could be seen as equivalent to an increase of the pressure.

One might infer by analyzing the experimental results, a close connection between positions in the lattice where burnout is most likely to occur, and the volumetric steam flow rate in the channel.

The observed trend of the points, would indicate that beyond certain values of the steam quality, the adverse in fluence of the unheated surfaces delimiting the corner cells, starts prevailing over the favourable flow conditions of these cells wich, in the channel B, have a larger associated flow area as compared to the other ones.

So far we have examined the data referring to the two extreme values of the pressure tested in our experiments.

One could anticipate that, for given values of the mass flow rate and inlet temperature, the burnout will start con cerning potions other than the central one as the pressure decreases from the higher value to an intermediate transition one.

To substantiate this anticipation, a limited number of experiments was conducted at intermediate values of the pre<u>s</u> sure, which led to an experimental confirmation of the existence of such a transition pressure.

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The author are grateful to EURATOM for the courtesy of giving them the opportunity, in the last stage of this research, to com plete the tests on the pressurized water loop of the Ispra CCR Heat Transfer Laboratory.

They feel expecially indebted to Mr. Mörk-Mörkenstein and to his staff who have given unselfishly of their time and energy to help them in carring out the experiments and in solving all the problems which were encountered working out of their own labor<u>a</u> tory. A cooperative atmosphere of this kind is difficult to find.

The supporting action of Mr. Morocutti of Euratom is also acknowledged. Thanks are due to the FIAT Nuclear Power Depart ment for manufacturing the grids used in the rod bundles.

Finally appreciation is expressed for the remarkable contribution of Mr. Fumero, Mr. Minazio, Mr. Andreietti, Mr. Cacciola, Mr. Della Rovere and Mr. Pasteris of the SORIN Heat Transfer Laboratory to the fulfilment of this programm.

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TABLE I

TOTOVALLO GAUGI OT DIC CHAMICTO H GIG	Relevant	data	of	the	channels	Α	and	В
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			A			В	
		Central cell	Lateral cell	Corner cell	Central cell	Lateral cell	Corner cell
Equivalent diameter	mm	12.2	8.61	6.65	12.2	9.86	8.37
Equivalent diameter based on the heated perimeter	mm	12.2	12.2	12.2	12.2	14	15.9
			<u>_</u> ,	<u>, , , , , , , , , , , , , , , , , , , </u>			
Rod diameter	mm			10	.2		
Lattice pitch	mm			13	• 4		
Heated length	mm			11	83		
Total number of grids	· ·				7		
Number of grids in the heated length					5		
Heat flux distribution				unif	orm		

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TABLE 11

Nominal pressure: 84 ata

Run	Pressure	Flow	Mass flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average heat flux	Exit	Bournout in t	Rods he lat	position tice	Pressure Drop
	ata	1/h	rate gr/cm ² sec.	Subcooling	Temperature	a	b	с	Kw.	watt/cm2	quality %	Central	Side	Corner	gr/cm2
74 (25–6–68)	86	2100	52,11	37,5	261,2	295,5	295,5	295, 5	414,7	121,5	49,95			*	119
10 (24-6-68)	88	2020	50,9	46,1	253,5	294,9	294,9	294,9	419,4	122,9	49,35			*	109
27 (25-6-68)	87	1950	50,91	66	233,5	296,0	296,0	296,0	415,7	121,8	42,08			*	
15 (25-6-68)	88	1920	52,03	91,3	209,0	297,2	297,2	297,2	482,1	141,3	42,86			*	118
169 (25–6–68)	86,5	3980	93,65	15,1	284,0	295,5	295,5	295,5	506,1	148,3	37,59			*	222
109 (25-6-68)	89	3860	91,79	20,9	280,2	297,2	297,2	297,2	544,6	159,6	40,04			*	211
46 (25-6-68)	86	3770	92,49	32,2	266,5	296,2	296,2	296,2	551,4	161,6	35,79			*	
190 (25-6-68)	86	68 30	157,59	7,5	291,2	296,7	296,7	296,7	574,8	168,5	26,29			*	380
137 (25–6–68)	86	6600	154,79	13,5	285,2	295,0	295,0	295,0	595,1	174,4	25,59			*	360

TABLE III

Nominal Pressure: 115 ata

Pressure	Flow	Mass flow	Inlet °C	Inlet °C	Exit	tempera	ture °C	Power	Average	Exit	Burnout	Rods P	osition	Pressure
ata	1/h	rate gr/cm ² sec.	Subcooling	temperature	а	b	с	Kw.	watt/cm2	quality %	Central	Side	Corner	Drop gr/cm2
118	2220	51,07	27,0	294,9	318,0	318 ,0	318,0	343,7	100,7	49,45			*	104
117,5	2110	50,99	45,8	275,7	319,0	319,0	319,0	371 , 1	108,8	46,35			*	
116,5	2050	51,96	68,4	252, 5	317,1	317,7	317,7	408,7	119,8	42,56			*	106
114	1960	51,49	87,8	231,5	314,3	314,7	314,7	439,8	128,9	41,03			*	104
114	4180	96,4	25, 6	293,7	316,7	316,7	316,7	443,5	130,0	29,85			*	171
111,5	4020	97,64	44,6	273,0	315,5	315,3	3,15,3	487,7	142,9	25,3			*	168
114,5	3770	93,08	53,9	265,7	317,0	317,0	317,0	517,3	151,6	26,87			*	
116,5	3750	93,52	59 , 9	261,0	318,5	319,0	319,0	509,3	149,3	23,56			*	
115	3750	93,79	60,4	259,5	316,4	316,5	316,5	511,6	149,9	23,36			*	155
113,5	3610	92,93	75,2	243,7	314,2	314,7	314,7	565,3	184,1	23,3			*	129
113	6890	158,86	24,9	293,7	315,8	315,8	315,8	527 , 7	154,6	18,43			*	273
113,5	6610	156,96	36,2	282,7	316,5	316,5	316,5	592,2	173, 6	17,72			*	267
121	6 30 0	153,63	51 , 8	27 2, 0	320,2	320,2	320,2	614,1	180,0	13, 45			*	240
	Pressure ata 118 117,5 116,5 114 114 114,5 114,5 114,5 116,5 115 113,5 113 113,5 121	Pressure ata Flow 1/h 118 2220 117,5 2110 116,5 2050 114 1960 114 4180 111,5 4020 114,5 3770 116,5 3750 115 3750 113,5 3610 113,5 6610 121 6300	Pressure ataFlow l/hMass flow rate gr/cm2sec.118222051,07117,5211050,99116,5205051,96114196051,49114418096,4114,5377093,08116,5375093,52115375093,79113,5361092,93113,56610156,961216300153,63	Pressure ataFlow l/hMass flow rate gr/cm²sec.Inlet °C Subcooling118222051,0727,0117,5211050,9945,8116,5205051,9668,4114196051,4987,8114196051,4987,8114418096,425,6111,5402097,6444,6114,5377093,0853,9116,5375093,7960,4113,5361092,9375,21136890158,8624,9113,56610156,9636,21216300153,6351,8	Pressure ataFlow 1/hMass flow rate gr/cm2sec.Inlet °C SubcoolingInlet °C temperature118222051,0727,0294,9117,5211050,9945,8275,7116,5205051,9668,4252,5114196051,4987,8231,5114418096,425,6293,7111,5402097,6444,6273,0114,5377093,0853,9265,7116,5375093,7960,4259,5113,5361092,9375,2243,7113,56610156,9636,2282,71216300153,6351,8272,0	Pressure ataFlow $1/h$ Mass flow rate $gr/cm^2sec.$ Inlet °C Subcool ingInlet °C temperatureExit a118222051,0727,0294,9318,0117,5211050,9945,8275,7319,0116,5205051,9668,4252,5317,1114196051,4987,8231,5314,3114418096,425,6293,7316,7111,5402097,6444,6273,0315,5114,5377093,0853,9265,7317,0116,5375093,5259,9261,0318,5113561092,9375,2243,7314,21136890158,8624,9293,7315,8113,56610156,9636,2282,7316,51216300153,6351,8272,0320,2	Pressure ataFlow $1/h$ Mass flow rate gr/cm ² sec.Inlet °C SubcoolingInlet °C temperatureExit aEmpera b118222051,0727,0294,9318,0318,0117,5211050,9945,8275,7319,0319,0116,5205051,9668,4252,5317,1317,7114196051,4987,8231,5314,3314,7114196051,4987,8293,7316,7316,7114418096,425,6293,7316,7316,7111,5402097,6444,6273,0315,5315,3114,5377093,0853,9265,7316,7317,0116,5375093,7960,4259,5316,4316,5113,5361092,9375,2243,7314,2314,71136890158,8624,9293,7315,5315,8113,56610156,9636,2282,7316,5316,51216300153,6351,8272,0320,2320,2	Pressure ataFlow $1/h$ Mass flow rate gr/cm ² sec.Inlet °C Subcool ingInlet °C temperatureExit temperatureExit abo118222051,0727,0294,9318,0318,0318,0318,0318,0117,5211050,9945,8275,7319,0319,0319,0319,0116,5205051,9668,4252,5317,1317,7317,7114196051,4987,8231,5314,3314,7314,711496,425,6293,7316,7316,7316,7114,5377093,0853,9265,7317,0317,0317,0116,5375093,5259,9261,0318,5319,0319,0115375093,7960,4259,5316,4316,5316,5113,5361092,9375,2243,7314,2314,7314,71136890158,8624,9293,7315,8315,8315,8113,56610156,9636,2282,7316,5316,5316,51216300153,6351,8272,0320,2320,2320,2	Pressure ataFlow $1/h$ Mass flow rate gr/cm2sec.Inlet °C SubcoolingInlet °C temperatureExit temperatureExit atemperature °C Kw.Power Kw.118222051,0727,0294,9318,0318,0318,0343,7117,5211050,9945,8275,7319,0319,0319,0371,1116,5205051,9668,4252,5317,1317,7317,7408,7114196051,4987,8231,5314,3314,7314,7439,8114418096,425,6293,7316,7316,7316,7443,5111,5402097,6444,6273,0315,5315,3315,3487,7114,5377093,0853,9261,0318,5319,0319,0509,3115375093,7960,4259,5316,4316,5316,5511,6113,5361092,9375,2243,7314,2314,7314,7565,31136890158,8624,9293,7315,5316,5316,5592,21216300153,6351,6272,0320,2320,2320,2614,1	Pressure ataFlow $1/h$ Mass flow rate gr/cm ² sec.Inlet °C Subcoolinginlet °C temperatureExit temperatureExit abPower kw.heat flaw matt / cm ² watt / cm ² 118222051,0727,0294,9318,0318,0318,0343,7100,7117,5211050,9945,8275,7319,0319,0319,0371,1108,8116,5205051,9668,4252,5517,1317,7317,7408,7119,8114196051,4987,8231,5314,3314,7314,7439,8128,9114418096,425,6293,7316,7316,7316,7443,5130,0111,5402097,6444,6273,0315,5315,3315,3487,7142,9114,5377093,0853,9265,7317,0317,0317,0517,3151,6116,5375093,7960,4259,5316,4316,5316,5511,6149,9113,5361092,9375,2243,7314,2314,7314,7565,3184,1113,66610156,9636,2282,7316,5316,5316,5592,2173,6113,56610156,9636,2282,7316,5316,5316,5592,2173,61216300153,6351,8272,0320,2320,2320,2614,1	Pressure ataFlow rateMass flow rate gr/cm2sec.Inlet °C SubcoolingLinlet °C temperatureExit temperatureExit temperaturePower aAverage bExit quality %1182220 $51,07$ 27,0294,9 $318,0$ $318,0$ $318,0$ $343,7$ $100,7$ $49,45$ 117,52110 $50,99$ $45,8$ 275,7 $319,0$ $319,0$ $319,0$ $371,1$ $106,8$ $46,35$ 116,52050 $51,96$ $68,4$ $252,5$ $317,1$ $317,7$ $317,7$ $408,7$ $119,8$ $42,56$ 1141960 $51,49$ $87,8$ $231,5$ $314,3$ $314,7$ $314,7$ $433,8$ $128,9$ $41,03$ 1144180 $96,4$ $25,6$ $293,7$ $316,7$ $316,7$ $316,7$ $443,5$ $130,0$ $29,85$ 111,5 4020 $97,64$ $44,6$ $273,0$ $315,5$ $315,3$ $317,0$ $517,3$ $151,6$ $26,87$ 114,5 3770 $93,08$ $53,9$ $265,7$ $317,0$ $317,0$ $517,3$ $151,6$ $26,87$ 116,5 3750 $93,79$ $60,4$ $259,5$ $316,4$ $316,5$ $511,6$ $149,9$ $23,36$ 113,5 3610 $92,93$ $75,2$ $243,7$ $314,2$ $314,7$ $314,7$ $565,3$ $184,1$ $23,3$ 113,5 6610 $156,96$ $36,2$ $282,7$ $316,5$ $316,5$ $516,5$ $592,2$ $173,6$ $17,72$	Pressure ata1/hMass flow rate gr/cm2sec.Inlet °C Subcoolinginlet °C temperatureExit temperatureExit aDPower cPower watt / cm2Exit quality %Burnout tentral118222051,0727,0294,9318,0318,0318,0343,7100,749,45117,5211050,9945,8275,7319,0319,0319,0371,1100,846,35116,5205051,9668,4252,5317,1317,7317,7408,7119,842,56114196051,4987,8231,5314,3314,7314,7439,8128,941,03114,4418096,425,6293,7316,7316,7316,7142,925,3114,5377093,0853,9265,7317,0317,0317,0517,3151,626,87116,5375093,5259,9261,0318,5319,0319,0509,3149,323,56115,5375093,7960,4259,5316,4316,5511,6149,923,36113,56610156,9636,2282,7315,8315,8315,8527,7154,618,43113,56610156,9636,2282,7316,5316,5516,5592,2173,617,721216300153,6351,8272,0320,2320,2320,2614,1180,013,	Pressure ata1/nMass flow rate gr/cm ² sec.inlet *C Subcolinginlet *C temperatureExit temperatureExit temperaturePower aPower wAverage temperatureExit quality %Burnout Rode P temperature118222051,0727,0294,9318,0318,0318,0343,7100,749,45Exit temperature118222051,0727,0294,9318,0318,0318,0343,7100,749,45Exit temperature117,5211050,9945,8275,7319,0319,0319,0371,1108,846,35116,5205051,9668,4252,5317,1317,7317,7408,7119,842,56114196051,4987,8231,5314,3314,7314,7314,7130,029,85114196051,4987,8231,5315,5315,3315,3487,7142,925,3114,5377093,0853,9265,7317,0317,0317,0517,3151,626,87115,5375093,7960,4259,5316,4316,5316,5511,6149,923,36115375092,9375,2243,7314,2314,7314,7565,3184,123,3113680156,8624,9293,7315,8315,8315,8315,8527,7154,618,43113,56	Pressure ata Flow nate gr/cm ² sec. Inlet \circ subcooling inlet \circ temperature Exit temperature \circ temperature Power temperature \circ

TABLE IV

Nominal pressure: 132 ata

	Pressure	Flow	Mass flow	inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average	Exit	Burnout I in th	Rods P e latt	osition ice	Pressure
RUN	ata	1/h	rate gr/cm ² sec.	Subcooling	temperature	a	b	с	Kw.	Watt/cm ²	quality%	Central	Side	Corner	gr/cm ²
58 (7-6-68)	136,5	2140	50 , 3 8	44,9	288,2	329, 8	329,8	329,8	334,4	98,0	43,63			*	101
45 (7-6-68)	133	2060	50,51	60,6	270,5	327,5	327,5	327,5	362,7	106,3	41,48			*	101
20 (7-6-68)	135,5	2060	51,91	75,5	257,0	329	329	329	385, 6	113,0	37,74			*	107
9 (7-6-68)	133,5	2020	52 , 46	91,3	240,0	327	327	327	404,2	118,5	33,61			*	105
112 (7-6-68)	138	3970	89,25	29,5	304,5	331	331	331	3 89,7	114,2	28,0			*	145
56 (6-6-68)	137	4090	94,55	38,4	295,0	329,6	329,8	3 29,9	408,5	119,7	23,0			*	128
67 (7-6-68)	135,5	4040	95 , 72	47,0	285,5	329,5	329,5	3 29,5	449,1	131,6	22,61			*	145
19 (6-6-68)	133,5	3780	90 , 79	51,5	279,8	329,1	329,3	329	444,4	130,2	22 , 5			*	
33 (6-6-68)	136	3720	94,81	81,8	251	329,3	329,3	329,3	507,1	165,0	13 , 78			*	128
95 (7-6-68)	136,5	7180	161 ,0 9	28,1	305,0	330,25	330,25	330,2 5	495 , 1	145,1	15,28			*	238
80 (7-6-68)	138,5	6750	156,1	39,2	295,0	331,5	331,5	331,5	531,1	155,7	13 , 12			*	216
41 (7-6-68)	133,5	6260	154 ,3 1	63,3	268,0	32 8	328	326,5	606,1	177,6	7,49			*	200
125 (7-6-68)	138,5	10230	226,46	24,7	309,5	331	331	331	556, 6	163,1	10,65			*	314
87 (7–6–68)	136	9760	226 ,3 8	39,1	293,7	329	329	329	625,4	183 , 3	6,64			*	307

TABLE V

Nominal pressure: 144 ata

Pue	Pressure	Flow	Mass flow	∣nlei ⁰C	Inlet °C	Exit	emperat	ure ⁰C	Power	Average	Exit	Burnout.	Ro øs P	osition	Pressure
	ata	1/h	rate gr/cm ² sec.	Subcooling	temperature	а	b	с	Kw.	watt/cm ²	quality%	in th Central	e latt Side	ice Corner	Drop gr/cm ²
60 (18-6-68)	142,5	2280	50,82	28,8	307,7	333, 5	333,5	333,5	297 , 9	87 ,3	44,61			*	96
134 (7–6–68)	144,5	2275	51,25	33,1	301,5	334,7	334,7	334,7	300,3	88 ,0	42,64			*	9 8
62 (14-6-68)	145,5	2300	52,03	34,8	303,3	335,8	335,9	335,8	29 6,6	86,9	40,18			*	40
29 (18 . 6–68)	145	2230	51,14	39,1	298 , 7	334,7	334,7	334,7	307,5	90,1	41,2			*	96
38 (18-6-68)	145,5	1970	46,42	49,4	288,7	335,1	335,1	335,1	325,1	95 ,3	46,83			*	9 6
49 (14-6-68)	143,5	2180	51 , 78	51,8	285,2	334,7	334,7	334,7	331,6	97,2	38, 88			*	43
60 (12-6-68)	147,5	2070	50,89	68,7	270,5	336,2	336,2	336,2	346,5	101,6	35,62			*	96
30 (12-6-68)	143,5	2000	50,55	81,0	256,0	334,7	334,7	334,7	370,3	108,5	3 5,06			*	98
67 (14-6-68)	145,5	4250	94,24	28,3	309,8	337,5	337,5	337,5	376,1	110,2	25 , 15			*	142
72 (18-6-68)	145,5	4200	93,73	30,4	307,7	336,0	336,0	336,0	380,1	111,4	24,72			*	142
108 (12-6-68)	147,5	4130	93,67	36,5	302,7	336,2	336,2	336,2	404,3	118,5	24,41			*	138
54 (18-6-68)	145	4050	93,01	39, 6	298,2	334,9	335,1	334,9	401,5	117,7	22,65			*	97
25 (14-6-68)	142,5	4030	94,46	46,0	290,5	333,5	333,5	333,5	423,4	124,1	21,18			*	96
52 (12-6-68)	145,5	3830	94,12	67 , 6	270,5	335,8	335,3	334,7	472,4	138,5	16,56			*	138
18 (18-6-68)	145,5	3830	94,12	67,6	270,5	335,75	335,6	334,5	483,9	141,8	17 ,8 8			*	138
15 (12-6-68)	143	3670	93,59	85,5	251,2	334,6	334,7	334,0	498,9	146,2	11,72			*	134
81 (14-6-68)	146,5	7160	154,25	21,0	317,7	336,5	336,5	336,5	436,3	127,9	16,8			*	211
75 (12-6-68)	146	6750	157,27	45,4	293,0	336,5	336,5	336,1	512,6	150,2	8,31			*	196
38 (12-6-68)	147,5	6220	154,0	72,2	267,0	335,7	334	329	559,9	164,1	-0,8			*	174
95 (14-6-68)	144	10330	224,28	22,0	315,3	334,1	333,5	334,2	521,2	152,7	10,72			*	325
36 (14-6-68)	144,5	9660	223,82	42,7	294,9	334,2	334,8	333,8	602,6	176,6	3,64			*	269
					Ť	-				-	-				

TABLE VI

Nominal pressure: 84 ata

Run	Pressure ata	Flow 1/h	Mass Flow rate gr/cm2 sec.	Inlet °C Subcooling	Inlet °C Temperature	Exit 1	emperat	ure °C	Power Kw.	Average heat flux	Exit adality %	Burnout in t	Rods Po he lat	sition tice	^o ressure drop ₂ ar/ca
						+				HECC/ Coly				55. Act	······································
32 (15-7-69)	84,2	2535	48,9	4,4	292,7	294,8	296,7	297 ,0	394,8	115,8	5 0, 8			*	-
27 (15-7-69)	83,0	2450	48,3	12,4	283,7	296,0	296,0	296,5	410,9	120,3	50 , 5			+	-
112(7-2-68)	82,0	2540	50,4	1 5, 6	279,7	294,0	295,8	-	453,4	132,9	53,4		*	*	100
84 (1-3-68)	85,5	2560	50,9	19,1	279,1	294,0	-	-	457,9	134,2	52,8		*	*	123
80 (8-1-68)	82,8	2500	50,6	23,8	271,5	296,0	298,0	-	462,9	135,7	51,5		*	*	104
8 (8-2-68)	84,0	2420	49,0	25,5	271,5	294,2	294,4	-	449,5	131,7	51,4		*	*	9 8
27 (23-5-69)	86,0	2462	49,9	27,2	271,5	289,2	298,4	299,2	437,5	128,5	47,6		*	+	-
97 (7-2-68)	84,5	2460	50,0	27,9	269,5	295,1	296,7	-	456,9	133,9	50 , 3		*	*	109
40 (4-3-68)	8 3, 5	2400	49,9	37,9	258,7	-	-	-	481,4	141,1	50,0		*	*	109
23 (4-3-68)	85,5	2360	49,6	44,8	253,5	-	-	-	484,0	141,9	48,8		*		103
32 (23-5-69)	84,7	2370	49,8	44,8	252,8	288,0	297,3	297,6	475,0	139,3	46,4		*	*	-
84 (7-2-68)	80,5	2360	49,8	43,0	251,1	292,0	293,0	-	499,5	146,4	50,4		*	+	112
122(1-3-68)	81,0	2420	51,6	49,1	245,4	-	-	-	525,2	153,9	49,4	*	*	+	113
9 (4-3-68)	87 , 0	2320	49,8	56,9	242,6	-	-	-	515,3	151,0	48,9	*	*	*	107
67 (8-2-68)	84,0	2340	50,3	56,0	241,0	292,5	294,7	-	516,2	151,3	48,1	*	*	*	108
48 (4-3-68)	88,5	2250	48,9	66,2	234,5	-	-	-	533,2	156,3	49,7	*	*		102
37 (23-5-69)	83,5	2330	50,6	64,1	232,5	287,6	296,3	296,7	510 , 7	149,7	43,5		×	*	-
4 (15-7-69)	85,2	2180	48,0	74,5	223,5	287,0	295,5	297,3	511,2	149,8	44,1		*	*	-
54 (4-3-68)	86,5	2290	51,1	71,2	217,9	-	-	-	56 3, 1	165,0	45,3	*	*	*	102
9 (15-7-69)	84,6	2165	48,3	83,8	213,7	290 ,0	295,0	297,6	538,8	157,9	44,3	*	*		-
15 (15-7-69)	84,9	2145	48,6	95,0	202,7	290,0	294,7	297,7	557 , 1	163,3	42,9	*			-
21 (15-7-69)	85,3	2125	48,7	103,9	194,2	291,/0	296,7	297,7	568,5	166,6	41,6	*	*		-
66 (4-3-68)	83,0	2200	51,1	108,2	188,0	-	-	-	6 0 8,7	178,4	42,3	*	*		108
42 (17-7-69)	85 , 7	4370	84,8	7,9	290,5	-	291,7	-	558,8	163,8	40,0			*	-
109(1-3-68)	90,5	4780	93,1	14,8	287,5	-	-	_	565,1	165,6	35,5		*	*	199
57 (8-1-68)	82,5	4820	94,1	10,0	285,7	292,5	294,5	-	584,2	171,2	37,1		*	*	224

Follows	TABLE VI	-	Burnout	experiments	data	оп	channel	В	- Nominal	pressure:	84	ata

Run	Pressure ata	Flow 1/h	Mass Flow rate gr/cm ² sec.	Inlet °C Subcooling	Inlet °C Temperature	Exit	emperat	ure °C	Power Kw.	Average heat flux watt/cm ²	Exit quality %	Burnout in t	Rods P he lat	osition tice	Pressure drop ar/cm ²
	+												Juce		
58 (22-5-69)	83,7	4730	93,0	12,0	284,7	286,2	295,5	296,1	564,5	165,5	34,8			*	-
48 (22-5-69)	84,8	4723	93,1	13,9	283,8	288,2	297,6	298,0	574,0	168,3	35,0			*	-
31 (8-2-68)	82,0	4680	92,7	14,9	280,4	-	296,0	-	596,5	174,8	36,7		*	*	195
45 (22-5-69)	83,5	4688	93,3	16,6	280,0	287,1	296,7	297,1	582,0	170,7	34,3			*	-
82 (4-3-68)	83,5	4680	93,0	21,4	279,2	-	-	-	6 12, 8	179,6	37,1	- -	*	*	-
94 (1-3-68)	82,5	46 00	92,1	20 , 1	275,7	-	-	- 1	6 10, 7	179,0	36,2		*	*	212
54 (22 -5- 69)	83,7	4439	90,2	26,8	270,0	287,5	296,6	296,8	618 , 0	181,2	34,8			*	-
3 (23-5-69)	84,4	4480	92,4	34,9	262,5	288,2	297,1	297,5	622,0	182,3	31,3		*		-
9 (23-5-69)	84,3	4474	92,5	36,0	261,2	288,2	297,0	297,7	637,5	186,9	31,9		*	*	-
15 (23-5-69)	87,2	4365	92,4	50,9	248,8	291,0	299,2	299,8	664,5	194,9	29,2	*	*	*	-
23 (23-5-69)	87,4	4317	92,4	57,8	242,0	292,0	300,0	300,5	6 92, 7	203,1	28,9	*	*		-
28 (17-7-69)	83,2	4270	91,7	56,4	240,0	288;2	-	-	678 ,3	19 8,8	28,4	*			-
4 (17-7-69)	84,7	4120	89,8	67,1	230,5	288,8	-	297,0	703,4	206,2	27,9	*			-
9 (17-7-69)	85,1	4080	90,2	77,2	220,7	289,3	-	297,7	707,1	207,2	24,7	*			-
35 (17-7-69)	85,7	4080	90,3	77,9	220,5	-	298,7	-	722,0	211,6	25,6	*			-
15 (17-7-69)	84,5	40 40	90,4	85,2	212,2	287,6	-	298,7	721,4	211,4	23,1	*			-
20 (17-7-69)	84,5	3980	90,4	96,4	201,0	284,5	297,2	-	749,5	219,7	21,6	*			
49 (29-7-69)	85,5	7950	157,0	15,3	283,0	294,4	298,7	300,0	707,0	207,2	23,6	*			-
43 (29-7-69)	83,7	7850	156,6	18,0	278,7	293,5	297,5	299,0	721,0	211,3	23,1	*			-
37 (29-7-69)	84	7665	155,9	27,4	269,6	292,4	297,5	299,0	752,9	220,7	21,3	*			-
34 (29-7-69)	84	7780	161,6	38,0	259,0	291,9	297,7	299,0	800,0	234,5	18,5	*			-
26 (29-7-69)	84,5	7520	158,5	46,4	251,0	292,2	298,2	299,7	82 0, 5	240,5	17,2	*			-
19 (29-7-69)	86	7310	156,3	56,2	242,5	289,3	299,0	300,5	836,0	245,0	15,1	*			-
8 (29-7-69)	83	7110	154,3	62,7	233,5	286,8	297,2	298,5	871,0	255,4	14,9	*			-
13 (22-7-69)	84,5	6680	145,4	65,9	231,5	286,3	297,2	298,5	878,0	257,3	16,4	*			-
55 (29-7-69)	85	7080	156,9	78,6	219,2	284,8	298,5	299,5	920,7	269,9	11,2	*			-
18 (30-7-69)	84	11350	223,4	12,5	284,5	298,0	298,0	299,2	751,6	220,0	17,0	*			-
12 (30-7-69)	82,5	11320	225,4	16,0	279,7	292,0	296,7	298,2	790,0	231,6	16,6	*			-
4 (30-7-69)	82	10920	222,0	25,3	270,0	291,3	296,7	29 8,0	820,8	240,6	14,6	*			-

TABLE VII

Nominal pressure: 100 ata

Run	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average heat flux	Exit	Burnout ir	rods the la	position ittice	Pressure
	ata	1/n	rate gr/cm ² sec.	Subcooling	lemperature	а	b	с	Kw	watt/cm ²	quality %	central	side	corner	gr/cm ²
31 (15-2-68)	101,0	2460	49,5	35,3	274,9	307,5	30 8,9	-	450,2	131,9	50,4	*		*	94
43 (15-2-68)	96,0	2350	48,9	46,7	259, 8	303,3	303,8	-	474,1	139,0	49,5	*		*	99
38 (5-3-68)	101,0	2360	49,2	51,4	258,9	-	-	-	475,5	139,4	48,4	*	*	*	110
64 (5-3-68)	98,5	2380	49, 6	50 , 1	258,4	-	-	-	472,3	138,4	47,4	*	*	*	108
57 (15-2-68)	99,0	2350	49,6	56,2	252,6	304,7	305,7	-	489,9	143,6	47,9	*			99
49 (5-3-68)	103,5	2360	49,8	59,5	252,5	-	-	-	479,9	140,6	45,6	*			106
85 (15-2-68)	103,0	4290	81,0	12,4	299,2	307,0	307,0	-	506,2	148,3	39,5		*	*	175
95 (15-2-68)	105,0	4900	93,2	16,4	296,7	307,0	307,0	-	5 06, 8	148,5	32,2		*	*	158
74 (1-3-68)	99 , 5	4780	92,6	18,9	290,2	304,0	-	-	542,0	158,8	33,5	*	*	*	120
77 (15-2-68)	105,0	4660	90,9	24,9	288,2	309,1	309,1	-	537,0	157,4	32,1	*			155
65 (15-2-68)	104,0	4660	92,2	29,9	282,5	308,7	308,7	-	542,9	159,1	29,8	*			116
20 (15-2-68)	106,0	4580	94,3	48,4	265,4	311,2	310,5	-	585,9	171,7	25,1	*			148

TABLE VIII

Nominal pressure: 115 ata

Dur	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	u r e °C	Power	Average	Exit	Burnout in	rods the la	position attice	Pressure
RUN	ata	1/h	rate gr/cm ² sec.	Subcooling	temperature	а	Ь	с		watt/cm2	quality %	Central	Side	Corner	gr/cm2
62 (14–2–68)	116,0	2670	50,2	19,1	301,5	315,6	317,7	-	379,5	111,2	48,7	*	*	*	88
29 (5-3-68)	112,5	2640	50,2	20,5	297,7	-	-	-	39 2,9	115,1	49,4	*	*	*	97
25 (14-2-68)	115,5	2480	50,1	45,7	274,5	315,5	318,0	-	420,4	136,9	43,4	*			90
14 (5-3-68)	111,0	2520	51,0	43,7	273;5	-	-	-	434,2	127,3	44,6	*			97
9 (14-2-68)	114,0	2380	51,3	77,8	241,5	314,7	316,0	-	475,6	139,4	37,4	*			96
85 (14-2-68)	118,5	49 20	92,7	21,0	301,2	319,0	319,0	-	465,8	136,5	28,6	*			-
51 (14-2-68)	114,5	4670	93,9	42,7	276,8	314,5	314,5	-	538,6	157,8	24,3	*			-

TABLE IX

Nominal pressure: 132 ata

	Pressure	Flow	Mass Flow	Inlet ° C	Inlet °C	Exit t	emperat	ure °C	Power	Average	Exit	Burnout in th	Rods P e latt	osition ice	Pressure
Run	ata	1/h	rate gr/cm ² sec.	Subcooling	Temperature	a	b	с	Kw.	watt/ cm ²	quality %	Central	Side	Corner	gr/cm ²
86 (6-2-68)	132,0	2340	44,0	30,3	303,2	326,2	329,0	-	357,6	104,8	52,8	*			88
15 (20-5-69)	136,0	2641	49,7	31,3	301,5	314,8	332,0	333,2	341,5	100,1	39,9	*			-
19 (20-5-69)	133,5	2640	49,7	30,1	301,2	313,2	330,6	330,7	343,5	100,7	40,3	*			-
65 (1-3-68)	133,5	2600	49,9	34,9	296,5	-	-	_ `	357,2	104,7	41,2	*			89
115(19-1-68)	136,0	2610	51,2	44,1	288,7	-	3 28,7	-	363,0	106,4	36,5	*			-
63 (6-2-68)	130,5	2460	48,7	45,0	284,6	-	3 28,7	-	3 88,8	113,9	42,9	*			89
6 (20-5-69)	13 5,5	2526	49,7	47,8	284,6	315,3	332,4	332,7	364,2	106,8	35,9	*			-
3 (13-5-69)	131,2	2518	49,8	47,5	282,5	312,2	329,3	329,3	372,5	109,2	36,8	*			-
30 (2-2-68)	133,0	2700	54,9	57,8	273,2	-	-	-	397,7	116,6	31,2	*			68
69 (19-1-68)	131,0	2480	50,5	57,4	272,5	-	326,2	-	403, 8	118,3	37,5	*			-
26 (20-5-69)	132,7	2414	50,0	70,1	260,7	311,8	330,3	330,7	408,5	119,8	32,7	*			-
8 (13-5-69)	133,1	2391	49,5	70,6	260,5	312,7	331,0	330,7	400,0	117,1	31,8	*			-
94 (19-1-68)	135,0	2360	50,0	79,2	25 3, 0	-	328,0	-	431,6	126,5	33,8	*			-
31 (20-5-69)	132,5	2312	49,4	87,8	243,0	311,7	330,3	330,7	444,8	130,3	32,2	*			-
16 (13-5-69)	132,0	230 8	49,5	89,5	241,0	311,7	330,0	330,0	450,3	132,0	32,3	*			-
5 (21-5-69)	131,5	2240	49,4	107,8	222,0	310,5	329,5	330,0	481,5	141,0	29,9	*			-
25 (13-5-69)	132,4	2237	49,5	109,7	221,0	312,1	330,5	330,2	477,0	139,8	28,6	*			-
14 (21-5-69)	136,0	2160	48,9	129,6	203,2	311,3	332,2	332,6	505,0	148,0	26,4	*			-
8 (21-5-69)	133,0	2160	48,9	128,1	203,0	310,6	330,6	330,9	5 03, 5	147,5	26,7	*			
32 (21-5-69)	134,0	4912	90,5	23,1	30 8,5	310,2	331,6	331,7	403,0	118,2	23,4	*			-
94 (6-2-68)	135,5	5000	93,6	27,5	305,0	-	328,4	-	417,6	122,4	22,2	*			124
25 (21-5-69)	132,5	4888	92,6	31,3	299,5	306,6	330,3	330,7	430,2	126,9	21,0	*			-
43 (19-1-68)	138,0	4960	95,2	37,2	296,7	-	-	-	425,8	124,8	17,5	*			-
32 (1-3-68)	132,0	4700	92,5	43,4	287,1	-	-	-	472,3	138,4	19,8	*			123
20 (21-5-69)	136,0	4670	92,8	52,3	280,5	297,2	332,1	332,6	463,0	135,7	14,2	*			-
75 (19-1-68)	134,0	4460	89,9	60,4	277,2	-	-	-	472,3	138,4	16,0	*			-

Follows TA	BLE I	IX -	Burnout	experiments	data	on channel	в -	Nominal	pressure:	132	ata
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Pue	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average beat flux	Exit	Burnout in th	Rods Po e latt	osition ice	Pressure drop
RUN	ata	1/h	rate gr/cm ² sec.	Subcooling	Temperature	a	b	С	Kw.	watt/cm ²	quality %	Central	Side	Corner	gr/cm ²
28 (22-1-68)	138,0	4240	86,6	62,5	271,5	_	-	_	504,2	147,8	17,3	*			_
18 (1-3-68)	134,5	4430	90,6	61,4	270,6		-	_	499,7	146,5	15,1	*			-
25 (22-1-68)	135,0	4470	92,4	66,5	265,7	-	-	-	500,0	146,5	12,0	*	ł		-
42 (21-5-69)	133,5	4445	92,1	70,7	260,5	285,6	331,0	331,8	507,0	148,5	10,3	*			-
34 (6-2-68)	138,5	4200	87,8	73,8	260,4	_	330,2	-	497,3	145,7	10,8	*			-
50 (21-5-69)	133,0	4441	92,1	71,5	259,6	285,3	330,9	331,7	510,5	149,6	10,4	*			-
32 (6-2-68)	131,0	4270	90,0	74.8	255,1	_	326,0	-	516,5	151,4	11,3	*			-
57 (21-5-69)	133,2	4297	91,9	89.0	242,2	268,7	328,7	331,2	562,0	164,7	7,8	*			-
6 (22-5-69)	134,5	4228	90,8	92,2	239,7	271,6	330,6	331,8	570,0	167,0	7,7	*			-
18 (22-5-69)	133,7	4165	91,9	109,2	222,2	254,0	328,8	331,3	604,5	177,3	3,3	*			-
12 (22-5-69)	132,5	4147	92,0	112,3	218,5	254,5	328,1	330,8	613,0	179,6	2,9	*			-
28 (22-5-69)	132,5	4057	91,8	126,8	204,0	238,8	325,2	330,0	633,5	185,7	-0,8	*			-
22 (22-5-69)	132,7	4048	92,0	129,9	201,0	238,2	324,9	330,4	632,2	185,4	-2,3	*			-
21 (29-5-69)	134,2	7210	132,4	22,1	309,7	320,5	331,3	331,8	454,0	133,0	15,4	*			-
17 (29-5-69)	133,7	7000	131,8	30,0	301,5	318,2	331,8	332,3	491,0	144,4	14,0	*			-
13 (29-5-69)	133,9	7050	133,3	31,3	300,2	317,7	331,0	331,6	487,0	142,7	12,7	*			-
9 (29-5-69)	132,7	6750	133,8	49,4	281,5	312,0	330,0	330,7	555 , 5	162,8	8,6	*			-
5 (29-5-69)	135,2	6800	135,7	53,8	278,5	308,9	331,0	331,6	560,0	164,1	6,2	*			-
27 (29-5-69)	132,0	6560	133,1	59,5	271,0	305,0	330,0	330,5	580,0	170,0	5,8	*			-
39 (29-5-69)	131,7	6120	129,2	80,3	250,0	291,5	328,3	329,2	630,0	184,7	1,2	*			-
34 (29-5-69)	133,5	6280	132,7	82,0	249,4	291,2	329,2	330,1	6 32,2	185,3	-0,5	*			-
8 (30-5-69)	131,0	6120	132,7	96,1	233,7	290,5	327,6	329,2	675 , 0	197,8	-3, 5	*			-
157(6-2-68)	131,0	8780	158,9	15,8	314,1	325,0	325,7	-	491,9	144,2	16,6	*			198
115 (6-2-68)	133,5	8480	156,9	23,0	308,4	326,7	327,5	-	486,5	142,6	12,9	*			194
23 (11-6-69)	133,0	7830	145,0	24,1	307,0	326,7	331,1	331,2	495,8	145,3	14,3	*			-
16 (11-6-69)	124,0	7860	148,7	31,6	300,0	325,2	331,6	331,8	522,0	153,0	11,4	*			-
56 (1-3-68)	131,0	81 00	157,5	38,4	291,5	320,7	-	-	549,5	161,1	8,7	*			188
52 (6-2-68)	135,5	8000	158,5	47,9	284,6	322,9	325,2	-	58 2, 5	170,7	5,6	*			182

	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average	Exit	Burnout in th	Rods P e latt	osition ice	Pressure drop
Run	ata	1/h	rate gr/cm ² sec.	Subcooling	Temperature	а	b	с	Kw.	watt/cm ²	quality %	Central	Side	Corner	gr/cm ²
92 (19-1-68)	133,0	7980	158,3	47,1	284,0	323,0	_	-	560,4	164,2	5,0	*			174
19 (2-2-68)	131,0	7960	158,1	46,6	283,2	317,7	_	_	585,1	171,5	6,6	*			182
7 (11-6-69)	133,7	7470	148,1	50,0	281,5	318,2	331,5	331,6	588,0	172,3	6,8	*			_
11 (12-6-69)	136.0	7540	153,1	62.3	270.5	316.5	331.7	331.9	625.6	183.4	2.0	*			-
9 (2-2-68)	133.5	7550	154.8	61.8	269.6	313.7	_	_	601.3	176.2	1.3	*			165
18 (12-6-69)	132.3	7420	153.7	70.1	260.5	312.2	330.0	330.2	673.7	197.5	1.4	*			_
25 (12-6-69)	130.5	7170	150.8	76.3	252.2	308.7	329.2	329.3	702.0	205.8	0.7	*			_
32 (12-6-69)	131.7	6940	148.5	88.0	242.2	304.7	329.1	328.7	731.3	214.2	-1.5	*			_
54 (12-6-69)	132.7	6715	146.6	101.4	229.5	294.00	328.8	328.7	766.8	224.7	-4.6	*	*		_
41 (12-6-69)	131.7	6715	148.2	108.0	222.2	290.7	328.0	327.2	795.2	233.1	-6.0	*	*		_
47 (12-6-69)	132.0	6695	148.4	111.2	219.2	284.7	327.3	327.2	802.7	235.3	-7.0		*		_
144 (6-2-68)	132.0	12230	225.4	21.1	309.4	326.2	326.7	_	577.0	169 1	93	*			289
27 (2 - 7 - 69)	131 7	12560	232 0	21.9	308.4	320.7	327.2	329 6	603.0	176 7	8.6	*			200
49 (2=2=68)	133.0	12000	226.4	28.8	302.2	326 7		-	610.8	179.0	6,6	*			258
33 (2-7-69)	131 9	12440	237.0	20,0 31.6	298.7	317 3	324.0	329 /	671.2	196 7	5.9	*			230
126(19-1-68)	136.5	11890	207.3	34.9	200,7		524,0	525,4	610 1	191 5	3,5	*			200
120(10-1-00)	131 2	11840	227,5	39.5	290,2	314 0	307.0	320 5	724 4	211 4	5,0	*			200
21 (2-7-09)	131,2	11640	230,0	59,5	290,5	314,2	346 7	329,5	755 0	211,4	4,0				-
41 (2-7-69)	104,0	11040	231,0	50,5	281,5	307,6	316,7	350,7	/55,8	221,6	0,8				_
20 (2-7-69)	152,5	11280	250,0	61,9 77 0	268,9	502,7	319,2	329,9	835,6	244,8	-1,2				-
10 (2-7-69)	152,4	10860	227,0	73,2	257,5	294,6	313,0	529,4	889,5	260,6	-3,6		*		-
46 (2-7-69)	131,4	10860	229,0	77,4	252,7	289,0	305,0	328,7	920,0	269,6	-4,5	*			-

Follows TABLE IX - Burnout experiments data on channel B - Nominal pressure: 132 ata

TABLE X

Nominal pressure: 144 ata

Run	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average heat flux	Exit	Burnout in th	o ds ne latt	position ice	Pressure
	ata	1/h	rate gr/cm²sec.	Subcooling	Temperature	а	b	с	Kw.	watt/cm ²	quality %	Central	Side	Corner	arop ₂ ar/cm ²
105(16-7-68)	147,5	2650	50,2	37,0	302,2	332,2	337,1	337,2	341,0	99,9	38,9	*	*		88
91(16-7-68)	145,0	2060	41,4	58,5	279,3	335,5	333, 8	336,3	386,1	113,2	51	*			90
65(16-7-68)	146,0	2400	5 0, 9	85,7	252,7	335,8	337,2	337,0	435,0	127,5	31	*	*		94
60(21-12-67)	143,0	4760	91,0	38,0	298,7	332,2	335,2	333, 5	407,7	119,5	17,2	*			-
16(19-1-68)	144,0	4840	93,5	42,3	295,0	332,7	-	-	410,0	120,2	14,2	*			-
8(17-6-68)	145,5	4600	91,2	52,9	285,2	334,8	335,8	336, 6	451,8	132,4	14	*	*		126
55(16-7-68)	145,0	4480	94,8	83,8	254,0	316,6	33 6,6	335,5	517,6	151,7	4	×	*		131
25(19-1-68)	140,0	8210	158,8	40,8	294,3	327,5	309,3	-	512,6	150,2	4,9	*			-
46(16-7-68)	144,5	7480	151,0	60,1	277,5	323,1	333, 6	334, 6	621,9	182,3	3,1	*	*		-
50(16-7-68)	145,5	7480	151,4	61,9	276,2	323,8	333,7	335,1	626,5	183,6	2,3	*	*		183
132(19-1-68)	142,0	12280	226,6	25,8	.310,4	329,1	-	-	578 , 7	169,6	6,6	*			263
16(16 - 7-68)	144,0	11800	221,4	32,3	305,0	331,2	336,2	336,7	634,4	185,9	5,8	×			291

- 29 -

TABLE XI

Nominal Pressure: 158 ata

- Dura	Pressure	Flow	Mass Flow	Inlet °C	Inlet °C	Exit t	emperat	ure °C	Power	Average	Exit	Burnout r	ods ne latti	po sition	Pressure
Run	ata	1/h	rate gr/cm²sec.	Subcooling	Temperature	а	b	с	Kw.	watt /cm ²	quality%	central	side	corner	gr/cm ²
23 (4-7-69)	157,0	8695	156,0	26,7	317,5	332,6	343,0	343,4	46 3, 0	135,7	9,1	*			-
26 (4-7-69)	156,7	8405	155,0	35,1	309,0	329,5	3 41,5	343,4	491,3	144,0	5,9	*			-
21 (4-7-69)	159,2	8127	155,0	46,1	298,7	322, 6	340,7	345,4	545,0	159,7	2,7	*			-
14 (4-7-69)	157,8	7931	155,0	50,3	289,0	316,3	336,2	344,0	565,0	165,7	- 0,8	*			-
9 (4-7-69)	157,0	7745	155,0	64,2	280,0	311,2	331,2	343,2	598,5	175,4	- 3	*			-
36 (4-7-69)	157,0	7 39 5	153,0	81,7	262,5	300, 6	324,0	342, 6	674,5	197,7	- 6,8	*			-
43 (4-7-69)	157,5	7158	154,0	104,2	240,2	289,0	314,0	340,0	77 3, 0	226,6	-12,1	*			-
37 (3-7-69)	159,0	17 09 8	301,0	23,2	322,0	332,5	341,7	344,5	700,0	205,2	5	*			-
28 (3-7-69)	158,5	16727	297,0	25,0	320,0	331,4	341,0	344,9	709,4	207,9	4,4	*			-
34 (30-7-69)	158,0	16975	301,7	25,7	319,0	335,3	345,0	343,7	748,2	219,2	4,8	*			-
25 (30-7-69)	158,5	15905	288,7	32,0	313,0	332,8	345,1	344,2	78 3, 8	229,8	3,2	*			-
23 (3-7-69)	159,0	16 130	295,0	34,0	311,2	327,2	337,5	345,4	781,2	229,0	1,3	*			-
14 (3-7-69)	157,7	16562	309,0	39,6	305,0	321,8	334,0	3 43,6	851,5	249,6	- 0,7	*			-
38 (30-7-69)	154,0	15490	289,3	38,4	304,2	328,5	343,2	342,5	8 43, 6	247,2	1,8	*			-
48 (3-7-69)	157,5	15615	294,0	48,2	302,2	319,8	334,4	34 3, 6	842,6	246,9	- 1,1	*			-
56 (3-7-69)	157,5	15285	297,0	5 3, 7	290,7	313,2	330,0	342,9	926,5	271,6	- 4,9	*			-
63 (3-7-69)	157,4	15059	295,0	56,8	287,6	311,5	328, 7	342,5	95 0,3	278,6	- 5,5	*			-

TABLE XII

Interpretation Key of the symbols employed in the graphical representations of Fig. 6through 25

Burn-out detected on the central rod only
 Burn-out detected on the lateral rod only
 Burn-out detected on the corner rod only
 Burn-out detected on the central and lateral rods
 Burn-out detected on the central and corner rods
 Burn-out detected on the lateral and corner rods
 Burn-out detected on the lateral and corner rods
 Burn-out detected on the central and corner rods

Black symbols refer to channel A Open symbols refer to channel B.



Fig. 1 : Test section assembly drawing

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Fig. 2 - Close-up view of the grid.



Fig. 3 - Exploded view of the test section



Fig. 4 - Schematic cross section of the channel showing location of the water exit tem perature probes.



CHANNEL			DIME	NSIONS	5 (mm)	
TYPE	d	р	Þ	g	a	с	l
A	10,20	13,40	3,20	0,00	6,70	1,60	40,20
В	10,20	13,40	3,20	1,06	7,76	2,66	42,32





Fig. 6 - Burn-out experiments on channels A and B at 84 ata nominal pressure and 50 gr/cm² sec nominal mass flow rate.





flow rate.





Pig. 10 - Burn-out experiments on channel B at 100 ata nominal pressure and 50 gr/om² sec nominal mass flow rate.

Fig. 11 - Burn-out experiments on channel B at 100 ata nominal pressure and 93 gr/cm² sec nominal mass flow rate.



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Fig. 16 - Burn-out experiments on channels A and B at 132 atm nominal pressure and 93 gr/om² sec nominal mass flow rate.





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Alfred Nobel

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