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On-line Gas Chromatography of Mo, W and U (Oxy)chlorides*

By M. Gärtner¹, M. Boettger⁴, B. Eichler², H. W. Gäggeler^{1,2}, M. Grantz⁴, S. Hübener⁴, D. T. Jost², D. Piguet², R. Dressler³, A. Türler² and A. B. Yakushev³

¹ Labor für Radio- und Umweltchemie, Universität Bern, 3000 Bern, Switzerland

² Labor für Radio- und Umweltchemie, Paul-Scherrer-Institut, 5232 Villigen, Switzerland

³ Flerov Laboratory for Nuclear Reactions, Dubna, 141980 Russia

⁴ Institut für Radiochemie, Forschungszentrum Rossendorf, D-01314 Dresden, Germany

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Summary

Group 6 elements are known to form volatile chlorides and oxychlorides. These compounds are therefore suited for separations with the On-Line Gaschemistry Apparatus OLGA, a device which is able to isolate volatile species at a maximum temperature of 500°C. OLGA has previously been used to study the group 4 and 5 halides. In preparation of experiments with element 106 (Sg = seaborgium), a member of group 6, first, a literature survey on the thermochemical properties of chlorides and oxychlorides of Mo and W as well as of the pseudo-group 6 element U was made. Second, OLGA experiments were performed with short-lived isotopes of Mo, W and U, using Cl₂, saturated with SOCl₂ for chlorination, and different partial pressures of O₂. Under such conditions, these elements formed species, which were volatile in quartz chromatography columns at temperatures ≤ 250°C.

1. Introduction

Until recently, the heaviest element whose chemical properties have been studied, was element 105 (Db = dubnium** [1, 2], a group 5 element. Db showed partly surprising properties: in aqueous phase investigations, it resembled much more Nb and/or Pa and not Ta [3]. In gas phase studies, Db was found to behave differently from Nb and Ta [4]. It remains open, if these observations are a result of so-called relativistic effects, which are predicted to influence the chemical properties of heaviest elements [5].

In 1994 the discovery of ²⁶⁵Sg and ²⁶⁶Sg [6] provided a major opportunity to extend chemical studies to element 106 (Sg = Seaborgium). From the measured α -decay energies rather long half-lives of 2–30 s for ²⁶⁵Sg and 10–30 s for ²⁶⁶Sg were predicted. All previously known Sg isotopes had half-lives <1 s. Seaborgium is a member of group 6 of the Periodic Table. Hence, Mo and W are its lighter homologues. Thermodynamic predictions indicate that Sg should

form stable, highly volatile chloride or oxychloride compounds as do the other group 6 elements [7, 8]. A first attempt to study the volatility of seaborgium oxychloride, using the thermochromatography technique, has been performed recently with the short-lived isotope ²⁶³Sg ($T_{1/2} = 0.9$ s) [9, 10, 11]. However, since the detection of ²⁶³Sg based on spontaneous-fission track counting in the chromatography column after the experiment – a decay mode which is not specific to a given nuclide – the result of this study failed to unambiguously prove that the species isolated is indeed from an isotope of Sg.

In this work, an evaluation of thermochemical data of the chlorides and oxychlorides of W, Mo and U is made. This basis is then used to propose a suitable gas chemical separation scheme for isolation of these elements with the On-Line Gas chemistry Apparatus OLGA [12]. Finally, experiments to separate short-lived isotopes of Mo, W and U using an oxygen containing chlorinating agent are described.

2. Stability and volatility of group 6 chlorides and oxychlorides

There exist a large number of chloride and oxychloride compounds of group 6 elements. However, application of thermochemical properties – which are valid for macroamounts – to single atoms or molecules is not a trivial matter. For example, the position of a chemical equilibrium must be translated to a probability that a single atom or molecule reaches the same chemical state as in the macroscopic system. This is easiest to achieve if the K value of the equilibrium is largely different from 1. In addition, one also has to keep in mind, that the formation of homobinuclear species or even polymers is highly unlikely.

2.1 Stability of chlorides and oxychlorides

The binding energies within a compound are a measure of the stability of a molecule in a given oxidation state. The binding energy of a chlorine atom in pure gaseous chlorides is characterized by the dissociation enthalpy (ΔH_{diss}^0) in the reaction:

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** In this work, the element names accepted recently by IUPAC are used.

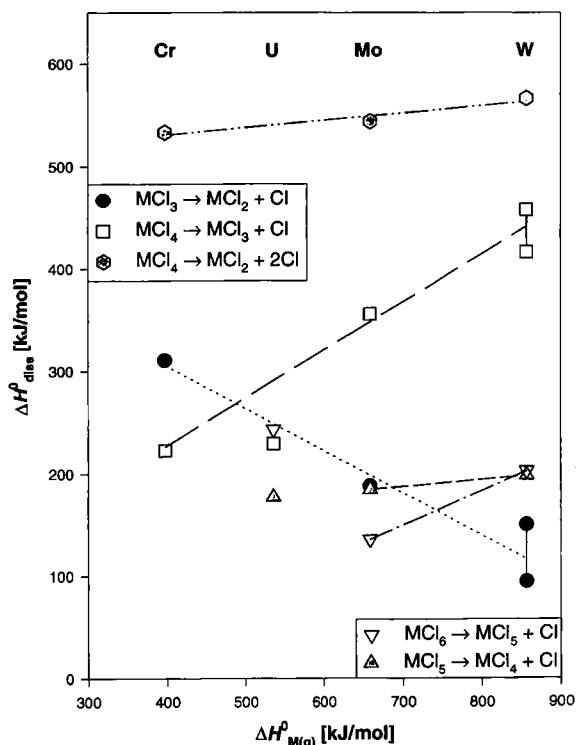
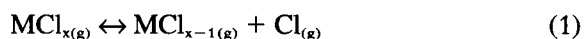


Fig. 1. Molar standard enthalpies of dissociation $\Delta H_{\text{diss}}^{\circ}(\text{MCl}_x)$ with $M = \text{Cr}, \text{Mo}, \text{W}, \text{U}$ and $x = 3, 4, 5, 6$ as a function of the standard enthalpy of the gaseous metal $\Delta H_{\text{M(g)}}^{\circ}$. The tendencies within the group 6 elements are symbolized with dotted, dashed-dotted or dashed regression lines, respectively. Two extrapolated values for WCl_3 and WCl_4 are given (see text). For the reaction $\text{MCl}_4 \rightarrow \text{MCl}_2 + 2\text{Cl}$ $\Delta H_{\text{diss}}^{\circ}(\text{MCl}_x)$ includes the value of two Cl atoms.



The dependence of $\Delta H_{\text{diss}}^{\circ}(\text{MCl}_x)$ with $M = \text{Cr}, \text{Mo}, \text{W}, \text{U}$ and $x = 3, 4, 5, 6$ on the standard enthalpy of the gaseous metal ($\Delta H_{\text{M(g)}}^{\circ}$) [13, 14] is shown in Fig. 1. The highest known pure chloride of Cr is $\text{CrCl}_{4(\text{g})}$ [15], MoCl_6 is unstable and exists probably only in the gas phase in the presence of Cl_2 [15], WCl_6 is stable compared to the other hexachlorides of group 6. The binding energy of the M–Cl bond changes strongly with oxidation state. Since there is no data available for gaseous WCl_3 , $\Delta H_{\text{diss}}^{\circ}(\text{WCl}_3)$ was estimated in two different ways. First, the formation enthalpy ($\Delta H_{\text{form}}^{\circ}$) of WCl_3 was extrapolated from a correlation between $\Delta H_{\text{M(g)}}^{\circ}$ and $\Delta H_{\text{form}}^{\circ}(\text{MCl}_3)$ ($M = \text{Cr}, \text{Mo}$). Second, $\Delta H_{\text{diss}}^{\circ}(\text{WCl}_3)$ was estimated by extrapolating $\Delta H_{\text{diss}}^{\circ}(\text{MCl}_3)$ ($M = \text{Cr}, \text{Mo}$) as a function of $\Delta H_{\text{M(g)}}^{\circ}$. The results of both procedures are shown in Fig. 1. The binding energy of the last Cl atom in gaseous MCl_3 decreases with increasing Z , which is a sign of increasing promotion energies and disadvantageous binding geometry. In macroscopic systems, the pentachlorides are stabilized by the formation of dimers, which is not possible in carrier-free systems. However, the formation of heterobinuclear species with possible contaminants such as FeCl_3 and AlCl_3 has to be considered.

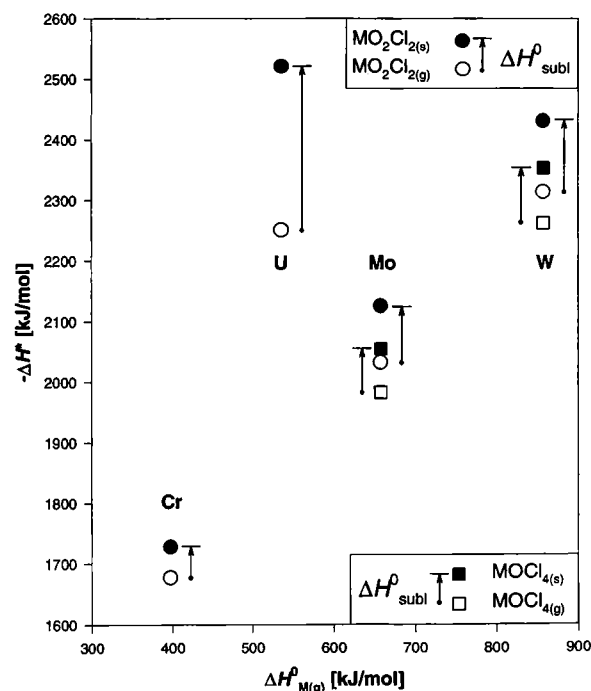


Fig. 2. Atomic formation enthalpies of the gaseous or solid species ΔH^* from single atoms as a function of the standard enthalpy of the gaseous metal $\Delta H_{\text{M(g)}}^{\circ}$: ΔH^* – values for solid ($\Delta H_{(\text{s})}^*$) and gaseous ($\Delta H_{(\text{g})}^*$) dioxydichlorides and oxytetrachlorides of group 6 elements and uranium. The standard sublimation enthalpies $\Delta H_{\text{subl}}^{\circ}$ are indicated by arrows.

In contrast to W, U exhibits fundamental differences. While the binding energies of the last Cl atoms in UCl_4 and UCl_5 are approaching the tendencies observed in group 6, the binding energy of the 6th Cl atom in UCl_6 is considerably higher than that in MoCl_6 or WCl_6 .

The complete break-up of a gaseous molecule into its constituting atoms in the gas phase corresponds to the atomic formation enthalpy of the gaseous ($\Delta H_{(\text{g})}^*$) or solid ($\Delta H_{(\text{s})}^*$) species from single atoms ΔH^* . While $\Delta H_{\text{diss}}^{\circ}$ yields information about the relative stability of oxidation states, ΔH^* characterizes the stability of a molecule. In Fig. 2, $\Delta H_{(\text{g})}^*$ and $\Delta H_{(\text{s})}^*$ values for dioxydichlorides and oxytetrachlorides of group 6 elements and of uranium are shown as a function of $\Delta H_{\text{M(g)}}^{\circ}$ [13, 16–19]. The difference between $\Delta H_{(\text{s})}^*$ and $\Delta H_{(\text{g})}^*$ is the standard sublimation enthalpy ($\Delta H_{\text{subl}}^{\circ}$). $\Delta H_{\text{M(g)}}^{\circ}$ increases with Z within the group 6 while U does not follow this trend. The stability of a molecular species increases with $\Delta H_{\text{M(g)}}^{\circ}$, if the linear correlations ΔH^* versus $\Delta H_{\text{M(g)}}^{\circ}$ for the gaseous and solid compounds have slopes >1 . This is caused by the fact, that ΔH^* is not an independent variable, but is the sum of $\Delta H_{\text{M(g)}}^{\circ}$, $\Delta H_{\text{form}}^{\circ}$, $\Delta H_{\text{Cl(g)}}^{\circ}$ and $\Delta H_{\text{O(g)}}^{\circ}$. As shown in Fig. 2, this condition (slope >1), is fulfilled for the dioxydichlorides. In addition, the stability of the solid compounds increases faster than that of gaseous compounds. Therefore, $\Delta H_{\text{subl}}^{\circ}$ increases systematically in the order (see Table 1):

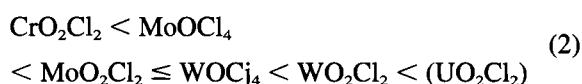
Table 1. Thermochemical properties of Mo-, W- and U-compounds. The compilation includes measured and evaluated data from the literature: melting point (m.p.), boiling point (b.p.), decomposition, standard formation enthalpy ($\Delta H_{\text{form}}^{\circ}$) and standard entropy ($S_{\text{(state)}}^{\circ}$). Also listed are adsorption enthalpies ΔH_{ads} for trace amounts on quartz surfaces deduced from the $\Delta H_{\text{subl}}^{\circ}$ values using Eq. (17) as well as mean values for $\Delta H_{\text{subl}}^{\circ}$ (298), $\Delta S_{\text{subl}}^{\circ}$ (298) and ΔH_{ads} which are mentioned in the text

Compound	state	m.p. [°C]	b.p. [°C]	Decom- position [°C]	$\Delta H_{\text{form}}^{\circ}$ (298) [kJ/mol]	$S_{\text{(state)}}^{\circ}$ (298) [J/(mol*K)]	$\Delta H_{\text{subl}}^{\circ}$ (298) [kJ/mol]	S_{subl}° (298) [J/(mol*K)]	Ref.	$-\Delta H_{\text{ads}}$ [kJ/mol]
MoCl₅	solid				-527.2				[20]	
	gas				-431.0		96.2		[20]	81.0±12.8
	solid	197		>197	-527.1	238.5			[13]	
	gas				-447.3	398.2	79.8	159.7	[13]	70.3±12.2
	solid	194				238.5			[21]	
	liquid				-510.1	273.8			[21]	
	gas				-447.7	397.8	79.5	159.3	[21]	70.1±12.1
	solid	194	268						[22]	
solid				-527.2				[23]		
mean value						85.2	159.5		73.8±5.1	
MoCl₆	gas			0-40	-461.4	419.8			[13]	
	solid			d ^a	-523.0	255.2			[24] ^b	
	gas				-439.3	419.7	83.7	164.5	[24] ^b	72.8±12.3
MoOCl₃	solid				-623.1				[19]	
	solid				-629.7	185.4			[19]	
	solid	310			-622.2	170.7			[19]	
	gas				-507.5	370.3	115.5	199.6	[19]	93.6±13.7
MoOCl₄	solid				-640.2				[20]	
	solid	105	253		-662.3	230.1			[19]	
	gas				-589.9	380.7	72.4	151.9	[19]	65.4±11.8
MoO₂Cl₂	solid				-717.1				[20]	
	gas	-		82.8			[20]	72.2±12.3		
		634.3								
	solid	157			-725.8	120.5			[13]	
	gas				-633.0	337.8	92.8	217.3	[13]	78.8±12.7
	solid				-716.3				[21]	
	gas				-629.0	337.8	87.3		[21]	75.2±12.5
gas						83.3		[25]	72.5±12.3	
solid	159				-727.2	125.5		[17]		
gas					-633.9	345.2	93.3	219.7	[17]	79.1±12.7
mean value							87.9	218.5		75.6±2.9
WCl₅	solid	253	285		-513.0	217.6			[13]	
	gas				-412.5	405.5	100.5	188.0	[13]	83.8±13.0
	solid	253			-513.0	217.6			[21]	
	liquid		288.4		-495.4	248.5			[21]	
	gas				-412.5	405.7	100.5	188.1	[21]	83.8±13.0
	solid				-496.2				[20]	
gas				-421.7		74.5		[20]	66.8±11.9	
mean value						91.8	188.0		78.1±8.0	
WCl₆	solid	282	340		-593.7	238.5			[13]	
	gas				-493.6	419.3	100.1	180.8	[13]	83.5±13.0
	solid				-593.7	238.5			[21]	
	liquid	282			-569.4	284.9			[21]	
	gas				-493.7	419.2	100.0	180.7	[21]	83.5±13.0
	solid				-602.5				[20]	
gas				-513.8		88.7		[20]	76.1±12.5	
mean value						96.3	180.8		79.8±3.5	
WOCl₃	solid	d ^a			-728.6				[26]	

Table 1. Continuation

Compound	state	m.p. [°C]	b.p. [°C]	Decomposition [°C]	$\Delta H_{\text{form}}^{\circ}(298)$ [kJ/mol]	$S_{\text{(state)}}^{\circ}(298)$ [J/(mol*K)]	$\Delta H_{\text{subl}}^{\circ}(298)$ [kJ/mol]	$S_{\text{subl}}^{\circ}(298)$ [J/(mol*K)]	Ref.	$-\Delta H_{\text{ads}}$ [kJ/mol]
WOCl ₄	solid	211	220		-671.1	172.8			[13]	
	gas				-573.4	377.1	97.7	204.3	[13]	82.0±12.9
	solid	211			-671.1	172.8			[21]	
	liquid		220		-630.6	253.6			[21]	
	gas				-573.5	377.1	97.6	204.3	[21]	81.9±12.9
	solid				-676.6				[20]	
	gas				-586.0		90.6		[20]	77.3±12.6
	solid				-761.5	234.3			[18]	
	gas				-670.3		91.2	185.4	[18]	77.7±12.6
mean value						94.3	198.0		79.8±2.2	
WO ₂ Cl ₂	solid			369	-780.3	200.8			[13]	
	gas				-671.5	353.9	108.8	153.1	[13]	89.3±13.4
	solid			369	-780.3	200.8			[21]	
	gas				-671.5	353.9	108.8	153.1	[21]	89.3±13.4
	solid				-783.2				[20]	
	gas				-686.0		97.2		[20]	81.7±12.9
	solid				-832.6	142.3			[18]	
	gas				-715.5		117.6	177.8	[18]	95.0±13.7
mean value						108.1	161.3		88.8±4.7	
UCl ₅	solid				-1094.1	242.7			[27]	
	solid				-1036.4				[28]	
	solid			94	-1041.5	246.9			[13]	
UCl ₆	solid	178		95	-1068.2	285.8			[13]	
	gas				-987.8	432.7	80.3	147.0	[13]	70.6±12.2
	solid				-1132.6	285.8			[27]	
UOCl ₃	solid				-1151.6	170.7			[13]	
UO ₂ Cl ₂	solid	577	1253		-1243.5	150.6			[13]	
	gas				-973.9	372.5	269.6	221.9	[13]	194.6±20.1
	solid				-1243.5				[29]	

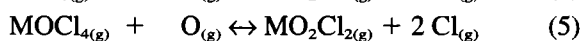
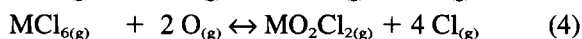
^a d: decomposition; ^b calculated data.



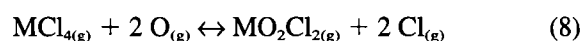
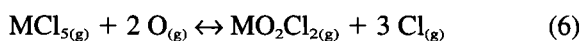
However, this is not the sequence which is observed for the volatility of macroscopic amounts (see section 2.3).

In order to compare the different oxychlorides with respect to their production and stability, the enthalpies of the substitution ($\Delta H_{\text{subst}}^*$) and oxidation (ΔH_{oxi}^*) reactions of the chlorides and oxychlorides with oxygen were analysed. In Fig. 3 $\Delta H_{\text{subst}}^*$ and ΔH_{oxi}^* , denoted as ΔH_r , are shown as a function of $\Delta H_{\text{M}(\text{g})}^{\circ}$ [13, 18, 17, 14, 19]. The following reactions were considered.

Substitution reactions:



Oxidation reactions:



$\Delta H_{\text{subst}}^*$ and ΔH_{oxi}^* are always exothermic and, with the exception of reaction (5), increasing with Z. In group 6 the reason for the different behaviour of reaction (5) is the higher stability of MOCl₄. The increasing values for $\Delta H_{\text{subst}}^*$ with Z for the substitution of the hexachlorides with O-atoms (reactions 3 and 4) is an indicator for the systematic increase of the binding energy of oxygen within group 6 and thus the reason for an increasing stability of the dioxydichlorides.

As follows from the discussion of $\Delta H_{\text{diss}}^{\circ}$, there are also differences in the reactions of uranium chlorides with oxygen, compared to group 6 elements. The high stability of UCl₆ hinders the formation of UO₂Cl₂ which then only forms at high oxygen partial pressures.

From the analyses of thermochemical data, it follows, that for gas chromatographic experiments compounds of the oxidation state +6, namely MoO₂Cl₂, WO₂Cl₂ and UCl₆, are particularly well suited due to their high stability. Since the synthesis of the pure

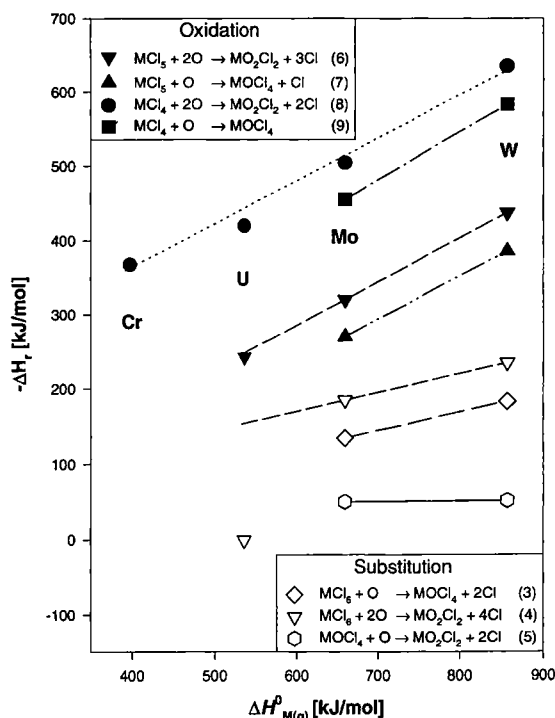
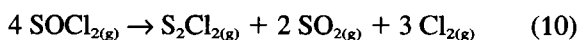


Fig. 3. Enthalpies of substitution ($\Delta H_{\text{subst}}^*$) and oxidation reactions (ΔH_{ox}^*) of the chlorides and oxychlorides with atomic oxygen as a function of the standard enthalpy of the gaseous metal $\Delta H_{M(g)}^0$. From left to right: $M = \text{Cr, U, Mo}$ and W . Values for substitution reactions have open symbols whereas those for oxidation reactions have filled symbols. The vertical axis $-\Delta H_r$ resembles $\Delta H_{\text{subst}}^*$ or ΔH_{ox}^* , depending on the reaction. The tendencies within the group 6 elements are symbolized with lines to guide the eye.

chlorides of group 6 elements requires the elimination of even traces of moisture and oxygen, an experimental condition which is difficult to realize, it appears again appropriate to concentrate on the group 6 oxychlorides.

2.2 Choice of appropriate gas chemical conditions

As reactive components for the synthesis of chlorides and oxychlorides in gas adsorption chromatographic experiments Cl_2 , SOCl_2 and varying concentrations of O_2 have been used. When heating SOCl_2 over 76°C the pyrolysis reaction sets in [30]. We regard as a first step of the pyrolysis reaction:



followed by the reversible reaction:



The partial pressure of O_2 is then given by

$$p\text{O}_2 = \sqrt{\frac{p^2\text{SO}_2 \cdot p\text{Cl}_2}{p\text{S}_2\text{Cl}_2 \cdot K}} = \sqrt{\frac{12}{K}},$$

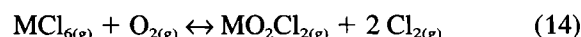
with K being the equilibrium constant of Eq. (11). Some values of $\log K$ are 100.1, 59.2 and 23.8 at tem-

peratures of 298, 500 and 1200 K, respectively. The factor 12 results from the partial pressures of SO_2 , Cl_2 and S_2Cl_2 from Eq. (10) inserted into Eq. (11) assuming stoichiometric conditions. It is assumed, that only trace amounts of O_2 are present. The oxygen partial pressure calculated in such a manner can be regarded as a lower limit, reached with pyrolysis of SOCl_2 . Not included in this consideration are the reaction kinetics of the different processes, which are poorly known.

If O_2 is added the getter capacity of the system will be reduced, and, with high amounts of oxygen, SO_3 is formed and the getter capacity of the system will be exhausted. It is known, however, that the equilibrium of the reaction



is reached only very slowly. In consequence, the addition of O_2 will result most likely in a higher partial pressure of oxygen ($p\text{O}_2$) than estimated from equilibrium conditions. In order to determine the most likely chemical compound synthesized in our experiments with carrier free nuclides, the equilibrium $p\text{O}_2$ of the following gas phase reaction were calculated and are shown in Fig. 4.



The equilibrium constants of the reactions were taken from Refs. [13, 17, 18, 19, 14]. For the calculation of $p\text{O}_2$ it was assumed, that $p\text{Cl}_2$ is the sum of Cl_2 originating from pyrolysis and of added Cl_2 . In addition, equal partial pressures of the compounds on the left and right hand side of the equilibrium reaction were assumed (e.g. $p\text{MOCl}_4/p\text{MCl}_6 = 1$).

As shown in Fig. 4, at low $p\text{O}_2$ the formation of the pure chlorides or the oxytetrachlorides is likely, whereas at higher $p\text{O}_2$, the dioxydichloride is the most probable compound. Even the $p\text{O}_2$ from the pyrolysis reaction of SOCl_2 (dotted lines) would be sufficient to form MoOCl_4 or WOCl_4 . Already at relatively low $p\text{O}_2$ the probability to form MoO_2Cl_2 or WO_2Cl_2 is very high.

In case of U, $p\text{O}_2$ from the pyrolysis reaction leads to formation of UCl_6 .

2.3 Volatility of chlorides and oxychlorides of group 6 elements

A compilation of the thermodynamic data for (oxy)chlorides of Mo, W and U available from the literature is shown in Table 1, original data as well as compiled values are included. For macroscopic amounts, the vapour pressure of a compound is a measure of its volatility. In Fig. 5, the vapour pressure curves of the gaseous state over the respective solids or liquids for Mo-, W-, and U-chlorides and oxychlorides are

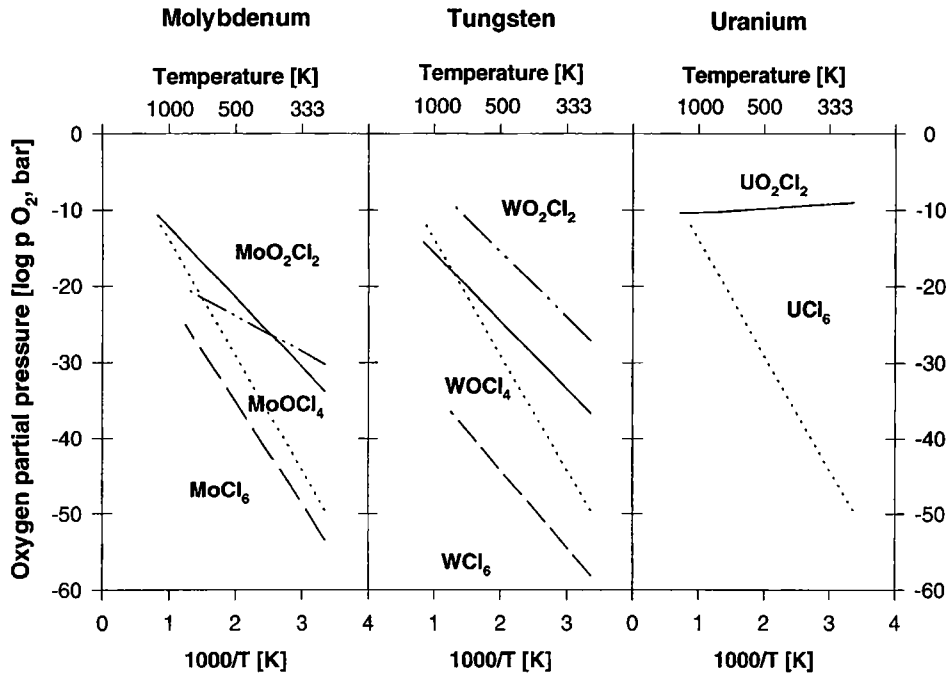


Fig. 4. Oxygen partial pressures as a function of temperature for equilibrium conditions (see text). The dotted lines represent the equilibrium oxygen partial pressures from pyrolysis of thionyl chloride. The solid lines are the equilibrium oxygen pressures of the conversion from a pure chloride to the respective dioxydichloride. The dashed lines represent the equilibrium oxygen pressures of the conversion from a pure chloride to the respective oxytetrachloride. Finally, the dashed-dotted lines represent the equilibrium oxygen pressures of the conversion from a oxytetrachloride to the respective dioxydichloride.

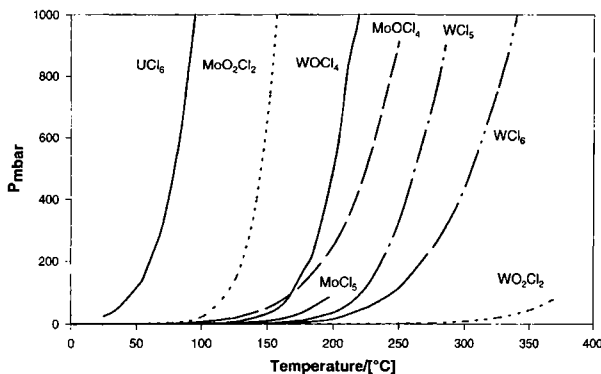


Fig. 5. Vapour pressure curves of the gaseous state over the respective solids or liquids for Mo-, W- and U-chlorides and oxychlorides from Ref. [13, 18].

shown. In the system Mo–O–Cl four species are expected to exist in the gas phase ($50^\circ\text{C} \leq T \leq 450^\circ\text{C}$): MoCl_5 , MoOCl_3 , MoOCl_4 and MoO_2Cl_2 . Surprisingly, MoO_2Cl_2 has a higher vapour pressure at a given temperature compared to MoOCl_4 , which decomposes slowly to MoOCl_3 . This is caused by the structure of the respective solids (see ΔS_{subl}^0 in Table 1). In the system W–O–Cl the compounds WCl_5 , WCl_6 , WO_2Cl_2 , and WOCl_4 should exist in gas phase. The existence of WOCl_3 in the gas phase is questionable, it decomposes to $\text{WOCl}_{2(g)}$ and $\text{WOCl}_{4(g)}$ [26]. At temperatures above 600°C WCl_6 decomposes to WCl_5 , WCl_4 and Cl_2 [15]. In contrast to MoO_2Cl_2 , which is stable in gas phase, WO_2Cl_2 undergoes a complex decomposition above 290°C to WO_3 , WOCl_4 and WCl_6 [15].

There are no indications that WO_2Cl_2 as a single molecule is not stable in gas phase. Also, WOCl_4 is known to decompose to WO_2Cl_2 and WCl_6 above 210°C [15]. In the system U–O–Cl only the pure chlorides (UCl_6 , UCl_5 , UCl_4) are volatile, with UCl_6 being the most volatile species. The volatilization of UO_2Cl_2 occurs not without simultaneous decomposition [32]. In air the decomposition starts at 460°C with loss of Cl_2 , the final product being U_3O_8 .

In comparison with the sequence of ΔH_{subl}^0 (Eq. 2) the sequence in volatility for macroscopic amounts is reversed for MoO_2Cl_2 and MoOCl_4 :

vapour pressure (e.g. at $T = 175^\circ\text{C}$):

$$\text{MoO}_2\text{Cl}_2 > \text{WOCl}_4 \geq \text{MoOCl}_4 > \text{WO}_2\text{Cl}_2 \quad (16)$$

However, in a carrier-free experiment no solid phases of the compounds under investigation are present. The process of sublimation has to be replaced by a desorption of a single molecule from the adsorbed state on a surface (usually quartz) to the gas phase. It has been demonstrated, that there exists an excellent correlation between the sublimation enthalpy of macroscopic compounds and the enthalpy of adsorption on quartz surfaces for single molecules [31]. For chlorides, the following correlation was found:

$$-\Delta H_{\text{ads}} = (0.655 \pm 0.042) \Delta H_{\text{subl}} + (18.0 \pm 8.8) \text{ [kJ/mol]} \quad (17)$$

In Table 1, deduced ΔH_{ads} values are listed, assuming Eq. (17) is valid also for oxychlorides, which has been established experimentally for NbOCl_3 [2]. We there-

fore conclude that in isothermal gas adsorption chromatography on quartz surfaces the retention times for the compounds have the order given by (2) and not by (16).

3. Experimental

3.1 Production of the radionuclides

^{104}Mo ($T_{1/2} = 1.0$ min) was produced from a ^{235}U fission target at the U-1200 cyclotron of the Forschungszentrum Rossendorf. ^{166}W ($T_{1/2} = 18.8$ s) and ^{167}W ($T_{1/2} = 19.9$ s) [33] were formed in the $^{152}\text{Gd}(^{20}\text{Ne},\text{xn})^{166-169}\text{W}$ reaction at a beam energy of 153 MeV and a beam intensity of 100–150 pA at the PSI PHILIPS cyclotron. The target, containing 0.5 mg/cm² of ^{152}Gd (enriched: 26%), was prepared by electrodeposition on a 15 μm Be foil. ^{229}U ($T_{1/2} = 58$ min) was produced by bombarding a stack of 15 ^{232}Th targets with 95 MeV α -particles (250 pA) also at the PSI PHILIPS cyclotron. These targets were 100 $\mu\text{g}/\text{cm}^2$ ^{232}Th evaporated on 20 μm Al backings.

At the same time, manifold by-products such as ^{165}Hf ($T_{1/2} = 76$ s) from αxn -reactions could be used to test the quality of the separation technique.

3.2 Experimental set-up

The experimental set-up used in this study consisted of five components: first the target chamber, where the nuclear reaction products were collected, second a gas-jet system for the transport of reaction products, third the OLGA system, where chemical reactions and chromatographic separations were accomplished, fourth a so-called recluster unit and finally a detector arrangement, where the detection of α - and γ -spectra was performed [2, 12].

In the target chamber, which was located at an accelerator or at a neutron beam line, the reaction products were thermalized in helium and attached to small carbon aerosol particles. Then the particles were continuously transported through a capillary to the OLGA device. There, in a first section of the chromatographic column (reaction oven) the carbon aerosol particles were stopped on a quartz wool plug. At this position, kept at 900–1000°C, the volatile species were formed by adding different chlorinating gases (e.g. $\text{Cl}_2 + \text{O}_2$ and/or $\text{SOCl}_2(\text{g})$). In order to avoid impurities all connections and fittings in contact with the reactive gas were non-metallic. In addition, the chlorinating gas was filtered before entering the reaction oven. Also, prior to the experiment, the quartz columns were pretreated at 900°C in a stream of chlorine gas. This cleaning procedure was necessary to achieve reproducible results. The gas conditions of all experiments are summarized in Table 2. After the desired species were synthesized in the reaction oven, the chromatographic process took place in the second, isothermal part of the quartz chromatography column. Behind the chro-

matographic column, the species were reattached to new aerosol particles (KCl or CsCl) in a water-cooled recluster chamber. This permitted a further transport of the separated products to a α - or γ -counting tape system. The aerosol particles containing the products were deposited on a computer tape. This spot of activity was moved stepwise in front of PIPS detectors for α -counting or a HPGe diode for γ -spectroscopy. The stepping time was adjusted to the half-life of the nuclide to be measured.

Prior to every chemical investigation the gas-jet was directly connected to the tape counting system to get information about the production rates of produced nuclides. Then, the gas-jet was fed into the OLGA system and the reactive gas mixture was added. At every parameter setting (e.g. isothermal temperature of the column, reaction oven temperature, gas flow rate) the product activity on the tape was measured. From the measured count rates, as a function of the isothermal temperature, integral chromatograms were obtained. These curves allowed to determine the retention times of the species in the column using the half-lives of the nuclides as a clock. With a Monte Carlo model [2, 34, 35] adsorption enthalpies ΔH_{ads} of the compounds on the surface of the quartz chromatography column were deduced.

4. Results and discussion

4.1 Molybdenum

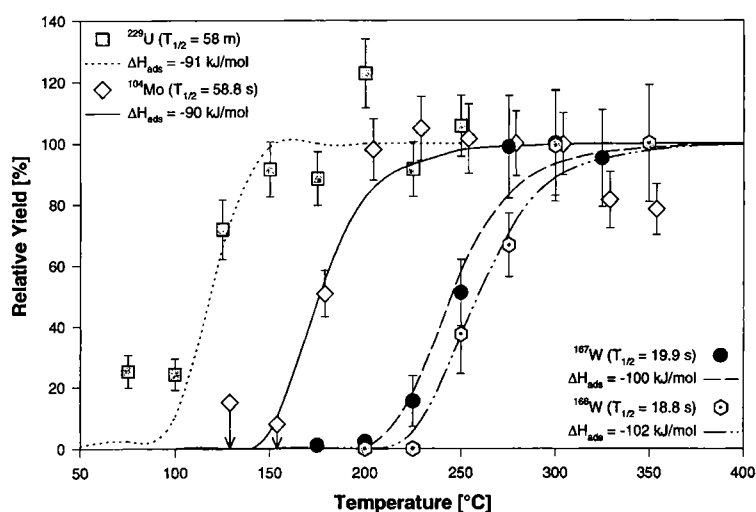
The measured relative yields (maximum yields arbitrarily set = 100%) obtained for ^{104}Mo are shown in Fig. 6. The maximum absolute chemical yield in the chosen O_2/SOCl_2 system was only about 20%. This low yield was attributed to the formation of SO_3 droplets in the recluster chamber, which significantly interfered with the recluster process. The declining yields at temperatures above 300°C were associated with diffusional losses in the recluster chamber. A fit of the data with the Monte Carlo model yields $\Delta H_{\text{ads}} = -90 \pm 3$ kJ/mol. Due to the high $p\text{O}_2$ (Table 2) the most probable species is MoO_2Cl_2 (Fig. 4). This assignment is further supported by comparing the experimentally determined $\Delta H_{\text{ads}} = -90 \pm 3$ kJ/mol with the average ΔH_{ads} values from Table 1. The experimentally determined value is closer to $\Delta H_{\text{ads}}(\text{MoO}_2\text{Cl}_2)$ than to $\Delta H_{\text{ads}}(\text{MoOCl}_4)$.

4.2 Tungsten

Fig. 6 shows the relative yields measured in two separate experiments with different gas compositions (Table 2) using the isotopes ^{166}W and ^{167}W . The main difference was the amount of O_2 in the chlorinating gas. In order to avoid the formation of SO_3 droplets in the recluster unit, the amount of O_2 was reduced in one of the experiments. Still, O_2 impurities on the order of 100 ppm were always present in the OLGA system

Table 2. Initial gas mixtures of the different experiments shown in Fig. 6. Values are for normal temperature and pressure [STP]

Experiment		Flow rate [ml/min]	$\log p_{(g)}$ [bar]	
Molybdenum (^{104}Mo)	Jet-gas			
	He	1200.0	-0.1100	
	Reactive gases			
	O ₂ saturated with SOCl ₂	325.7 40.5	-0.6764 -1.5820	
Gas mixture (total)		1566.2		
Tungsten (^{167}W)	Jet-gas			
	He	1000.0	-0.0295	
	Reactive gases			
	Cl ₂ saturated with SOCl ₂ O ₂	72.3 11.7 0.1	-1.1703 -1.9613 -3.9960	
	Gas mixture (total)	1084.1		
Tungsten (^{166}W)	Jet-gas			
	He	1000.0	-0.1100	
	Reactive gases			
	O ₂ saturated with SOCl ₂	271.4 33.7	-0.6764 -1.5820	
Gas mixture (total)		1305.1		
Uranium (^{229}U)	Jet-gas			
	He	1112.0	-0.2377	
	Reactive gases			
	He saturated with SOCl ₂ Cl ₂ O ₂	614.2 76.3 144.6 0.2	-0.4955 -1.4010 -1.1236 -4.0120	
	Gas mixture (total)		1947.4	

**Fig. 6.** Measured relative yields of volatile species produced under chlorinating conditions in the OLGA III system with ^{229}U , ^{104}Mo , ^{166}W and ^{167}W as a function of the isothermal temperature: Errors represent statistical uncertainties only (1σ). Symbols with vertical arrows illustrate upper limits. The lines through the experimental data are a best fit calculated with a Monte Carlo model.

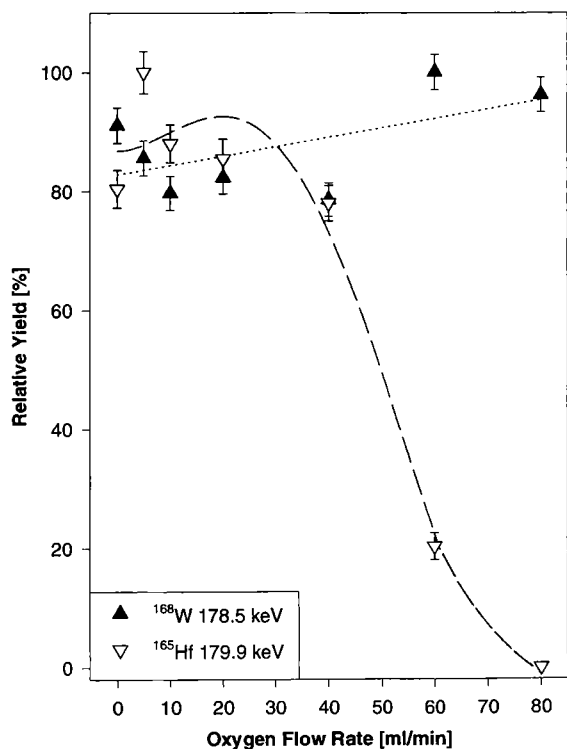


Fig. 7. Relative yields of ¹⁶⁸W and ¹⁶⁵Hf as a function of O₂ flow rate at constant reactive gas Cl₂/SOCl₂ flow rate and isothermal temperature of the column (350°C).

due to the diffusion of air through the polyethylene capillaries (Table 2). Under these conditions, typical maximum absolute chemical yields for several short-lived isotopes of W were between 40 and 60%. A fit with the Monte Carlo model yields $\Delta H_{\text{ads}} = -102 \pm 3$ kJ/mol and -100 ± 3 kJ/mol, respectively. Under our chemical conditions, the formation of WOCl₄ or WO₂Cl₂ is likely (Table 2 and Fig. 4). Since the large variation of pO₂ did not change the volatility of the species, formation of WO₂Cl₂ is likely. Again, the deduced ΔH_{ads} agree better with the average $\Delta H_{\text{ads}}(\text{WO}_2\text{Cl}_2)$ than with $\Delta H_{\text{ads}}(\text{WOCl}_4)$ from Table 1.

In a thermochromatographic study [11] with isotopes of W, using air plus SOCl₂ as reactive gas, two deposition peaks were found, which were assigned to WO₂Cl₂ at a deposition temperature of 250°C and to WOCl₄ at 160°C. It could be shown, that with the short-lived isotope ¹⁶⁴W ($T_{1/2} = 6$ s) only the high temperature peak was observed, in agreement with our interpretation of a predominant formation of WO₂Cl₂.

Finally, possibilities to separate group 4 from group 6 elements were investigated. First, O₂ was added at various concentrations, keeping the isothermal temperature of OLGA fixed at 350°C. As shown in Fig. 7, the yields of W remained almost independent of the added O₂ gas flow rates, whereas those of Hf strongly decreased for O₂ flow rates ≥ 60 ml/min.

Second, with Cl₂/SOCl₂ as reactive gas and a fixed isothermal temperature of 350°C the temperature of the reaction oven was varied (Fig. 8). While the yield

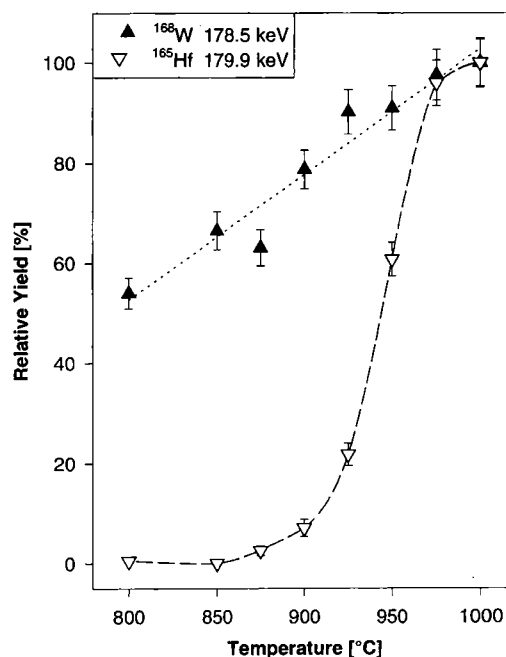


Fig. 8. Relative yields of ¹⁶⁸W and ¹⁶⁵Hf as a function of reaction oven temperature with the reactive gas Cl₂/SOCl₂/O₂ and a constant isothermal temperature of the column (350°C).

of W increased only slightly with temperature that of Hf was essentially zero for temperatures up to 875°C. One reason for the behaviour of Hf could be a high retention time due to surface reactions with the quartz wool plug inside the reaction oven.

4.3 Uranium

Using the reactive gas Cl₂/SOCl₂ (see Table 2), with the isotope ²²⁹U ($T_{1/2} = 58$ min) the relative yield curve shown in Fig. 6 was measured. The fit through the data with the Monte Carlo model results in an adsorption enthalpy of -91 ± 3 kJ/mol. The reason for the different chromatographic curves depicted in Fig. 6 for Mo and U with identical ΔH_{ads} values is due to the largely different half-lives of the nuclides ¹⁰⁴Mo and ²²⁹U. Since UO₂Cl₂ is expected to have a very high ΔH_{ads} values of -194.6 ± 20.1 kJ/mol our result strongly supports an assignment of the volatile species to UCl₆, even though the discrepancy between experimental and predicted ΔH_{ads} value (-70.6 ± 12.2 kJ/mol, Table 1) is somewhat large.

5. Summary and conclusion

From an evaluation of the thermochemical properties of the chlorides and oxychlorides of the group 6 elements Mo and W, as well as of the pseudo-group 6 member U, it was concluded, that for ultra trace amounts of Mo and W the dioxydichlorides are the most stable compounds in contrast to U, where it is the hexachloride.

The OLGA technique was used to study the formation of volatile compounds of short-lived isotopes of the group 6 elements Mo, W and U. Short-lived nuclides of these elements were produced at nuclear facilities and transported to the OLGA device with a He/carbon particle gas-jet system. For the formation of volatile compounds the reactive gas mixture $\text{Cl}_2/\text{SOCl}_2$, containing different partial pressures of O_2 , was used. For all 3 elements volatile species were observed at isothermal temperatures $\leq 250^\circ\text{C}$. From the experimental gas composition, the deduced reaction equilibria for the oxidation of the pure chlorides as a function of temperature, and the deduced ΔH_{ads} values, we conclude that most likely the molecules MoO_2Cl_2 , WO_2Cl_2 and UCl_6 were formed.

These findings provide a basis for the application of the OLGA technique to the study of eka-W, the transactinide element 106 (Seaborgium, Sg).

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