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ARTICLE TYPE

Synthesis and optical reactivity of 6,13-α-diketoprecursors of 2,3,9,10tetraalkylpentacenes in solution, film and crystals

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Tetraalkylpentacenes having alkyl chains at 2,3,9,10-positions (**Et-PEN**, **Pr-PEN** and **Hex-PEN**) were prepared from their precursors **Et-PDK**, **Pr-PDK** and **Hex-PDK** respectively. Photoreactions proceeded both in solutions, thin-films, and crystals, thus the properties of **Et-PDK** in films can be studied despite

¹⁰ the instability of the pentacenes in solution. **Et-PEN** showed significantly different aggregation-nature compared with the parent pentacene. The hole mobilities of **Et-PEN** and **Pr-PEN** in films were 3.4×10^{-6} and 8.1×10^{-7} cm² V⁻¹ s⁻¹, respectively, determined by space-charge-limited current measurement, comparable with the order 10^{-6} cm² V⁻¹ s⁻¹ of the electron mobility of Alq₃.

Introduction

- ¹⁵ Over the past 15 years, synthesis of organic semiconducting materials is one of the most active areas of organic chemistry.¹ Among various novel organic semiconducting materials reported so far,² pentacene is still one of the most attractive materials due to its inherent high carrier mobility in organic field-effect
- ²⁰ transistors (OFETs). ³ From the point of view of material development, various synthetic methods⁴ have been reported while synthetic study of pentacene derivatives are still not enough due to its instability and insolubility. We have previously reported $6,13-\alpha$ -diketo pentacene (**PDK**), which can be converted
- ²⁵ to parent pentacene by photo-induced decarbonylation-reaction⁵ (Strating-Zwanenberg reaction) in solution or thin film state (Figure 1).⁶ Our group reported the fabrication of pentacenebased OFETs using **PDK** with 0.86 cm²/Vs of hole-mobility in top-contact device and this value is comparable with that of
- ³⁰ vapour-deposited pentacene. ⁷ **PDK** was also applied to the printable pn-type organic photovoltaics (OPVs) of pentacene and fullerenes.⁸ This photo-conversion method is also powerful tool for the synthesis of novel acene derivatives⁹ including substituted acenes and higher acenes¹⁰.
- ³⁵ In order to expand the capability of this photo-conversion methodology, 2,3,9,10-tetraalkylpentacenes were selected as synthetic targets. 2,3,9,10-Tetraalkylpentacenes are fascinating materials for their applications to soluble organic semiconducting materials, liquid-crystalline pentacenes, supramolecular-
- ⁴⁰ pentacenes and so on. In that sense, 2,3,9,10-tetraalkylpentacenes are one of the good candidates for the purpose, since the hole mobilities can be controlled by the chain length of the substituents and crystalinities. However the lack of general synthetic method of 2,3,9,10-tetraalkylated pentacenes¹¹, due to
- ⁴⁵ the instability at 6,13-positions, prohibits its wider applications. Bao and co-workers have reported the synthesis and OFET

application of 2,3,9,10-tetramethylpentacenes¹² while synthetic methods applied by them were inadequate for the synthesis of the other 2,3,9,10-tetraalkylpentacenes due to the inaccessibility of ⁵⁰ 2,3,9,10-tetraalkylpentacenequinones. In order to establish the general synthetic route toward 2,3,9,10-tetraalkylpentacenes, we have considered applying the photo-conversion method. Thus photoreaction of 2,3,9,10-tetraalkylpentacene-precursors (**R**-**PDKs**, **Et-PDK**: R = C₂H₅, **Pr-PDK**: C₃H₇ or **Hex-PDK**: C₆H₁₃) ⁵⁵ would afford 2,3,9,10-tetraalkylpentacenes (**R-PEN**: **Et-PEN**: R = C₂H₅, **Pr-PEN**: C₃H₇ or **Hex-PEN**: C₆H₁₃) as shown in Figure 1. Herein we will report the synthesis and optical reactivities of **PDKs**, and mobilities of the films of **R-PENs** obtained from the corresponding **R-PDKs** by spin-coating and irradiation.



Figure 1. Photochemical synthesis of PEN and R-PENs from PDKs.

Results and Discussion

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Synthesis

Synthesis of **Et-PDK**, **Pr-PDK** and **Hex-PDK** are shown in Scheme 1. Kumada-coupling reaction of alkyl magnesium bromides with 1,2-dichlorobenzene under Ni catalyst afforded 5 1,2-dialkylbenzenes **1**.¹³ Bromination of **1** afforded 1,2-dialkyl-4,5-dibromobenzenes **2**. Modern precursors for aryne such as 2-(trimethylsilyl)phenyl-trifluoromethanesulfonate or 2-(iodo)phenyl-trifluoromethanesulfonate would allow milder and selective cycloaddition, but introduction of two alkyl chains to

- ¹⁰ such precursors is very difficult, thus compounds 2 are the only practical precursors of 1,2-dialkyl-4,5-benzynes. Diels-Alder reaction of benzynes 3, those were prepared in situ from 2 and n-BuLi, with exo-methylene 4 afforded Diels-Alder adducts 5. Adducts 5 were unstable under air thus one-pot oxidation to
- ¹⁵ pentacene skeletons 6 by DDQ was applied. Purity of 6a was found almost 35% by HPLC analysis. The high reactivity of aryne 3a attributed the low purity. Pure 6a was obtained by multiple-recrystallization by hexane. Purification of 6b and 6c was difficult by recrystallization due to their high solubility.
- ²⁰ Attempts to purify **6b** and **6c** using middle-pressure liquid chromatography, gel permeation chromatography and normalphase HPLC also failed. Finally purification by recycle reversedphase HPLC (COSMOSIL Cholester Packed Column, 10 mml I. D. \times 250 mm), succeeded to afford pure **6b** and **6c**. OsO₄
- ²⁵ oxidation of adducts 6 afforded diols 7 and the subsequent Swern oxidation afforded desired Et-PDK, Pr-PDK and Hex-PDK. Solubility of Et-PDK is high as > 60 mg/ml in CH₂Cl₂. Compared with PDK, solubility of Et-PDK was improved in all solvents, and especially in dichloromethane, toluene and THF as
 ³⁰ shown in Table S1. Solubility of Pr-PDK and Hex-PDK is also
- high. High solubility is an important property for the fabrication of solution-processed devices.



Scheme 1. Synthesis of alkylated-PDKs

35 The UV-Vis absorption spectra of R-PDKs in toluene are shown

in Figure 2. **R-PDKs** show characteristic weak and broad forbidden $n-\pi^*$ absorptions at around 460 nm. No significant difference of absorptions by the change of alkyl chains was observed.



Figure 2. UV-vis absorption spectra of R-PDKs in toluene.



Figure 3. Photoreaction of **Et-PDK** in toluene under Ar atmosphere. The UV-vis absorption spectra were measured at 0, 10, 20, 30, and 40 min ⁴⁵ during the irradiation.

The photoreactions of R-PDKs to R-PENs were performed. The 0.2 mM solutions of R-PDKs in toluene were degassed by Ar bubbling for 10 min in the dark. Then the solutions were irradiated with a blue LED (StockerYale SpecBright[™] Blue LED. ⁵⁰ wavelength: 470 nm, intensity: 2.5 mW/cm²). The change in the absorption spectra was measured with an interval of 30 s during photoreaction. The change of UV-Vis spectra and time-profiles during the photoreaction under Ar-atmosphere is shown in Figure 3 and ESI⁺, Figure S1 for Et-PDK. Before irradiation, only the ss broad n- π^* peak at around 467 nm was observed. As this peak decreased gradually, the new peaks at 580, 537, 500, 468, 432 and 407 nm assigned to Et-PEN were increased. Appearance of isosbestic points at 486, 439, 379 and 368 nm indicates the quantitative photo-conversion from Et-PDK to Et-PEN. 60 According to the progress, the colour of the solution was changed from yellow to purple. The absorbance of pentacene became constant after 40-min irradiation. The solubility of Et-PEN is improved compared to parent pentacene, thus precipitation of Et-PEN during photoreaction was not observed. Photo-conversions

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of **Pr-PDK** to **Pr-PEN** or **Hex-PDK** to **Hex-PEN** are shown in ESI[†], Figure S2 or S3. In both cases, the conversion proceeded smoothly in similar to the case of **Et-PDK**. And also precipitation of formed pentacenes **Pr-PEN** or **Hex-PEN** was not observed.

- ^s The photoreactions were further monitored by ¹H-NMR spectroscopy. Change of NMR spectra during photo-irradiation of **Et-PDK** under Ar atmosphere is shown in Figure 4. **Et-PDK** was placed in degassed CDCl₃ and was irradiated with the blue LED under Ar atmosphere. During the photoreaction, the singlet peak
- ¹⁰ at 5.25 ppm (H^C) due to bridgehead protons of **Et-PDK** gradually decreased while new singlet peaks due to **Et-PEN** emerged at 7.70 (H^D), 8.55 (H^E), and 8.88 (H^F) ppm. From the results of absorption and ¹H-NMR spectral changes, quantitative photoconversion was confirmed. The alkylated pentacenes are not ¹⁵ enough stable for isolation. The colour of **Et-PEN** solution was
- bleached in 3 min under air.



Figure 4. Change of ¹H-NMR spectrum during photoreaction of **Et-PDK** in CDCl₃ under Ar atmosphere. *: toluene.

²⁰ Absorption and fluorescence spectra of the obtained Et-PEN, Pr-PEN and Hex-PEN in toluene are shown in Figure 5, ESI† Figures S4 and S5. Compared to the parent pentacene, red-shifts of absorption were not observed. The absolute fluorescence quantum yields were 0.08 for Et-PEN, 0.10 for Pr-PEN and 0.09 ²⁵ for Hex-PEN. These values are comparable with the reported

value 0.09 of pentacene in cyclohexane.¹⁴



Figure 5. Absorption (black line) and fluorescence (black dotted-line, excited at 537 nm) spectra of **Et-PEN** in toluene.

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- 30 In order to confirm the complete conversion of R-PDKs to R-PENs in thin films, photoreactions were monitored by IR and UV-Vis measurement. Thin films were prepared by drop casting of Et-PDKs in CHCl₃ (20 mg / ml) to washed glass-substrates. Photoreactions were conducted under Ar atmosphere. Conversion 35 was monitored by IR measurement of films, in which the characteristic absorption of carbonyl moiety at 1728 and 1745 cm⁻¹ was completely disappeared after the 90 min of photoconversion (Figure 6). The change of UV-vis spectra of Et-PDK in thin film under Ar atmosphere is shown in Figure 7. Before 40 irradiation, only the broad $n-\pi^*$ peak at around 400-525 nm was observed. Absorption of Et-PDK was completely disappeared and new absorption that is characteristic for Et-PEN at around 400~625 nm was appeared after 90 min photo-irradiation. Photoreactions of Pr-PDK or Hex-PDK to Pr-PEN or Hex-PEN 45 in films are also shown in ESI⁺, Figure S6, S7, S8 and S9. The absorption spectrum of Et-PEN in thin film is significantly
- different from that of **PEN** (Figure 7). In the case of **Et-PEN**, absorption spectrum of the thin film is similar to that in the solution. In the case of **PEN** film, absorption around 600~700 nm, ⁵⁰ which is originated from aggregation of **PEN**, was observed. This
- difference indicates the weak intermolecular interaction of Et-PEN in the film compared with PEN.



Figure 6. Change on IR spectra before- and after-photoreaction of Et_{55} PDK in thin film.



Figure 7. Absorption spectra of Et-PEN in solution or thin film and absorption of PEN in thin film.

Difference of aggregation nature was also measured by

fluorescence from solid **Et-PEN** or **PEN** (Figure 8). Changes of fluorescence during photo-conversion of **Et-PDK** or **PDK** to **Et-PEN** or **PEN** in solid state were monitored. Fluorescence spectrum from solid **Et-PEN** is similar to that in the solution and s no aggregation was observed after 30 min irradiation. In sharp contrast to **Et-PEN**, **PEN** shows additional fluorescence around 650~800 nm, which is originated from aggregated pentacene,

- during photo-conversion. This indicates non-substituted pentacene molecules have strong π - π stacking in crystals but ¹⁰ ethyl groups distract the π - π interaction. Difference of π - π stacking nature is remarkably observed in colour of crystals as shown in Figure 8. **Et-PEN** is red crystal while **PEN** is dark-blue
- crystal due to strong interaction, depending on the π - π interaction between molecules.



Figure 8. Solid-state fluorescence of Et-PEN (top) and PEN (bottom)

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In order to further pursuit the difference of aggregation nature, crystal growing of **PEN** and **Et-PEN** was measured by AFM. Change of AFM images during photo-conversion from **PDK** to

- ²⁰ **PEN** is shown in Figure 9. Before photo-irradiation, flat and uniform film of **PDK** was observed. After 5 min irradiation, small pentacene crystals arose and those were growing up with further irradiation. The small crystals gradually grow in height and width then fused to neighboring micro crystals. Thus, total
- ²⁵ numbers of grain were decreased with increasing of grain size (Figure 9). In the case of Et-PDK, flat and uniform film of Et-PDK was also observed before photo-irradiation with 0.563 nm of roughness. However crystal growth of Et-PEN was not observed during irradiation and film was still flat after 60 min ³⁰ (Figure 10), although the photo-conversion occurred similarly as
- confirmed by UV-vis and IR measurement.



35 Figure 9. Changes of AFM images (10μm×10μm) during photoreaction of PDK to PEN (top) and the change of grain numbers (circles) and size (triangles) during photoreaction of PDK to PEN (bottm)



Figure 10. Changes of AFM images ($10\mu m \times 10\mu m$) during photoreaction $_{40}$ of **Et-PDK** to **Et-PEN**.

The mobilities of **Et-PEN** and **Pr-PEN** prepared from the precursors by irradiation using metal halide lamp were measured by space-charge-limited current (SCLC) measurements (ESI[†], Figure S10).¹⁵ The film thickness of **Et-PEN** and **Pr-PEN** was ⁴⁵ about 45 and 60 nm, respectively. The film surface was flat and

smooth, which enables the film to be measured by SCLC method. With the same irradiation condition, **PEN** film prepared from **PDK** was not smooth enough and the mobility could not be measured. The mobilities of **Et-PEN** and **Pr-PEN** were obtained

- s as 3.4×10^{-6} and 8.1×10^{-7} cm² V⁻¹ s⁻¹, respectively, which are comparable with the order 10^{-6} cm² V⁻¹ s⁻¹ of the electron mobility of Alq₃, a typical electron transporting material.¹⁶ The lower hole mobilities of **Et-PEN** and **Pr-PEN** compared with general hole transporting materials are probably due to the amorphous
- ¹⁰ properties of the films. In general carrier mobility of holetransporting material is higher than that of electron transporting material,¹⁷ but the carrier balance between hole and electron transporting abilities are important for the organic electroluminescence (EL) materials. Thus **Et-PEN** and **Pr-PEN**
- is can be good candidates for the p-type materials in combination with general electron transporting materials like Alq₃.

Conclusions

In this paper, the photochemical synthesis of 2,3,9,10tetraalkylpentacenes and their properties were discussed. By 20 using these precursors, the first synthesis of 2,3,9,10-

- tetraalkylpentacenes **Et-PEN**, **Pr-PEN**, and **Hex-PEN** was achieved. Synthesized pentacene derivatives were characterized by UV-Vis, fluorescence, and ¹H-NMR spectroscopy. Since the photoconversion proceeded in films the properties of **Et-PDK** in a films can be studied deepite the instability of the pentacenes in
- ²⁵ films can be studied despite the instability of the pentacenes in solution. Irradiation-induced conversions in thin films were confirmed by IR and UV-vis spectra of the film, but the AFM measurement of **Et-PEN** film showed clear difference of crystallinity from non-substituted pentacene film. In the **PEN**
- ³⁰ film, the growth of pentacene-crystal pillars was clearly observed, however no crystals grew in the **Et-PEN** film. Such low aggregation nature of **Et-PEN** was also confirmed by fluorescence measurement of solid. Due to the low crystalinity, **Et-PEN** and **Pr-PEN** showed hole mobilities of 3.4×10^{-6} and
- $_{35}$ 8.1 × 10⁻⁷ cm² V⁻¹ s⁻¹, respectively, by SCLC measurement. Such moderate mobilities might be suitable for the hole transporting materials of organic EL.

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Experimental Section

50 General Methods

¹H-NMR and ¹³C-NMR spectra were recorded on JEOL JNM-

AL300 or a JNM-ECX400 spectrometer using tetramethylsilane as an internal standard. ESI mass spectra were measured on JEOL JMS-MS T100LC spectrometer. Melting points were measured on a JASCO FT/IR-4200. UV-Vis absorption spectra were measured on a JASCO UV/VIS/NIR Spectrophotometer V-670. Fluorescence spectra and fluorescence quantum yields were measured on a Hamamatsu Absolute PL Quantum Yield
Measurement System C9920-02. AFM images were measured on JEOL JSPM-5200. SCLC measurement was performed on the device of [ITO (200 nm)/ PEDOT:PSS (20 nm) / R-PEN / MoO₃ (5 nm) / Au (50nm)].

Photoreaction

65 Photoreactions in solutions were performed with a blue LED (StockerYale SpecBright[™] Blue LED. wavelength: 470 nm, intensity: 2.5 mW/cm2) and were monitored on Ocean Optics DH-2000-BAL and HR4000. Photoreactions in thin films were performed with metal halide lamp (NPI, PCS-MH375RC, 70 intensity: 5750 lm).

Synthesis

All solvents and chemicals were reagent grade quality, obtained commercially and used without further purification except as noted. For spectral measurements and photoreaction, spectral-⁷⁵ grade toluene was used. Thin-layer chromatography (TLC) and column chromatography were performed on Art. 5554 (Merck KGaA) and Silica Gel 60N (Kanto Chemical Co.), respectively. **General Procedure for the Synthesis of 1,2-Dialkylbenzenes**

- **1,2-Diethylbenzene 1a:** Under argon atmosphere, ⁸⁰ alkylmagnesium bromide (0.88 mol in 240 ml Et₂O) was added dropwise to the stirred mixture of 1,2-dichlorobenzene (36.0 ml, 0.318 mol) and Ni(dppp)Cl₂ (1.0g) in *dry*-Et₂O (160 ml) at 0 °C. The reaction was carefully allowed to warm to room temperature and stirred for 30 min. Then, the reaction was then heated to ⁸⁵ reflux and stirred for overnight. After cooling the reaction
- ⁸⁵ reflux and suffed for overnight. After cooling the reaction mixture to 0 °C, 6M-HCl was added dropwise. Organic phase was diluted with Et₂O and was washed with H₂O, water and brine, dried over Na₂SO₄, then concentrated under reduced pressure to give the crude product. Crude product purified by distillation to ⁹⁰ afford the product. Colourless oil; ¹H-NMR (300 MHz, CDCl₃): δ
- $^{\circ}$ artora the product. Corouness on, H-NMK (300 MHz, CDC1₃), o = 7.19-7.12 (m, 4H), 2.66 (q, J = 7.6 Hz, 4H), 1.22 ppm (t, J = 7.6 Hz, 6H).

1,2-Dipropylbenzene 1b: Colourless oil; ¹H-NMR (300 MHz, CDCl₃): δ = 7.23-7.10 (m, 4H), 2.59 (t, *J* = 7.9 Hz, 4H), 1.75-⁹⁵ 1.55 (m, 4H), 0.99 ppm (t, *J* = 7.3 Hz, 6H).

- **1,2-Dihexylbenzene 1c:** Colourless oil; ¹H-NMR (300 MHz, CDCl₃): δ = 7.16-7.09 (m, 4H), 1.62-1.52 (m, 4H), 1.41-1.28 (m, 12H), 0.89 ppm (t, *J* = 6.6 Hz, 6H).
- General Procedure for the Synthesis of 1,2-Dibormo-4,5-100 dialkylbenzenes 2
- Under argon atmosphere, Br₂ (72 g, 0.45 mol) was added dropwise to the stirred mixture of starting material (0.203 mol) and I₂ (2.6 g) in CH₂Cl₂ (240 ml) at 0 °C. The reaction was allowed to warm to room temperature and stirred for overnight.
- ¹⁰⁵ Then, the reaction was quenched by *aq*-NaHSO₃. Organic phase was washed with *aq*-NaHCO₃, water and brine, dried over Na₂SO₄, then concentrated under reduced pressure to give the crude product. Crude product purified by distillation to afford the

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product.

1,2-Dibormo-4,5-diethylbenzene 2a: Colourless oil; ¹H-NMR (300 MHz, CDCl₃): δ = 7.38 (s, 2H), 2.57 (q, *J* = 7.5 Hz, 4H), 1.20 ppm (t, *J* = 7.5 Hz, 6H).

- s **1,2-Dirbormo-4,5-dipropylbenzene 2b:** Colourless oil; ¹H-NMR (300 MHz, CDCl₃): $\delta = 7.37$ (s, 2H), 2.50 (t, J = 7.8 Hz, 4H), 1.65-1.50 (m, 4H), 0.97 ppm (t, J = 7.3 Hz, 6H).
- **1,2-Dirbormo-4,5-dihexylbenzene 2c:** Colourless oil; ¹H-NMR (300 MHz, CDCl₃): δ = 7.36 (s, 2H), 2.51 (t, *J* = 7.9 Hz, 4H), 10 1.57-1.48 (m, 6H), 1.38-1.26 (m, 20H), 0.93-0.85 ppm (m, 10H).
- General Procedure for the Synthesis of Diels-Alder adducts Diels-Alder adduct 6a: Under argon atmosphere, *n*-BuLi (1.0 ml, 1.65 M in hexane) was added dropwise to the stirred mixture of starting material 2a (0.476g, 1.62 mmol) and *exo*-methylene 4
- ¹⁵ (60.0 mg, 0.38 mmol) in *dry*-toluene (2.5 ml) at 0 °C. The reaction was allowed to warm to room temperature and stirred for 3 h. Then, the reaction was cooled to 0 °C and DDQ (0.20 g) was added at one-portion. After 15 min stirring, the reaction was quenched by addition of silica gel. The reaction mixture was
- ²⁰ filtrated off and washed with CHCl₃. The filtrates were concentrated under reduced pressure to give the crude product. Crude product was purified by column chromatography (CHCl₃: hexane = 1: 6) and recrystallization with hexane to afford the pure-product (23.7 mg, 0.057 mmol, 15%). White powder; m. p.
- ²⁵ 185.5-186.2 °C; ¹H-NMR (300 MHz, CDCl₃): δ = 7.60 (s, 4H), 7.46 (s, 4H), 6.99 (m, 2H), 5.23 (m, 2H), 2.74 (q, *J* = 7.5 Hz, 8H), 1.25 ppm (t, *J* = 7.5 Hz, 12H); ¹³C-NMR (75 MHz, CDCl₃): δ = 141.5, 140.1, 138.2, 130.3, 125.6, 120.3, 50.1, 25.4, 15.1 ppm; IR (ATR): v = 3000, 2933, 2871, 899, 778 cm⁻¹; HRMS (EI): *m/z* ³⁰ calculated for C₃₂H₃₂ [M⁺]: 416.2504, found for 416.2503.
- **Diels-Alder adduct 6b:** Prepared as reported for **6a**, starting from **2b** and obtaining pure **6b** (20%) by recycle reverse-phase HPLC (COSMOSIL Cholester Packed Column, Acetonitrile, 4ml /min). White powder; m. p. 36.5 °C; ¹H-NMR (300 MHz,
- ³⁵ CDCl₃): δ = 7.58 (s, 4H), 7.43 (s, 4H), 6.99 (m, 2H), 5.23 (m, 2H), 2.67 (t, *J* = 7.7 Hz, 8H), 1.63 (dq, *J* = 15.1, 7.5 Hz, 8H), 0.97 ppm (t, *J* = 7.3 Hz, 12H); ¹³C-NMR (75 MHz, CDCl₃): δ = 141.5, 138.7, 138.2, 130.3, 126.7, 120.3, 50.2, 34.9, 24.2, 14.1 ppm; IR (ATR): *v* = 2963, 2928, 2868, 1218, 1091, 910, 776 cm⁻¹; HRMS ⁴⁰ (ESI⁺): *m/z* calculated for C₃₆H₄₀Na (M⁺+Na): 495.3027, found
- for 495.3026. **Diels-Alder adduct 6c:** Prepared as reported for **6a**, starting from
- **2c** and obtaining pure **6c** (25%) by recycle reverse-phase HPLC (COSMOSIL Cholester Packed Column, Acetonitrile: THF = 4:1, 45 4ml /min). Colourless viscous oil; ¹H-NMR (300 MHz, CDCl₃): δ
- = 7.58 (s, 4H), 7.43 (s, 4H), 6.99 (m, 2H), 5.25-5.20 (m, 2H), 2.68 (t, J = 7.8 Hz, 8H), 1.61-1.54 (m, 8H), 1.39-1.27 (m, 24H), 0.88 ppm (t, J = 6.9 Hz, 13H); ¹³C-NMR (75 MHz, CDCl₃): $\delta =$ 141.4, 139.0, 138.2, 130.3, 126.7, 120.3, 50.2, 32.8, 31.8, 31.2,
- ⁵⁰ 29.4, 22.6, 14.1 ppm; IR (ATR): v = 2962, 2924, 2854, 1219, 904, 770 cm⁻¹; HRMS (ESI⁺): m/z calculated for C₄₈H₆₄Na (M⁺+Na): 663.49057, found for 663.49028.

General Procedure for the Synthesis of Pentacene-diols Tetraethylpentacene-diol 7a: Under argon atmosphere, OsO₄

ss (1.0 ml, 0.02 M in *t*-BuOH) was added to the stirred mixture of **6a** (50 mg, 0.12 mmol) and *N*-methylmorpholine *N*-oxide (NMO) (50 mg, 0.42 mmol) in acetone (2.0 ml) at room temperature. The reaction was stirred for 2 days. Then, the reaction was quenched by aq-Na₂S₂O₄. The reaction mixture was extracted with EtOAc.

- ⁶⁰ Combined organic extracts were washed with H_2O , water and brine, dried over Na_2SO_4 , and concentrated under reduced pressure to give the crude product. Crude product was purified by column chromatography (CHCl₃) and GPC to afford the pureproduct (31.9 mg, 0.071 mmol, 59%). White powder; m. p.
- ⁶⁵ 224.2-225.7 °C; ¹H-NMR (300 MHz, CDCl₃): δ = 7.76 (s, 2H), 7.70 (s, 2H), 7.58 (s, 2H), 7.56 (s, 2H), 4.59-4.57 (t, 2H), 4.18-4.16 (m, 2H), 2.82-2.74 (m, 8H), 1.33-1.24 ppm (m, 12H); ¹³C-NMR (75 MHz, CDCl₃): δ = 140.65, 140.59, 136.6, 135.0, 131.43, 131.41, 125.7, 124.35, 124.33, 122.35, 122.32, 68.5, 70 51.08, 51.05, 25.5, 15.0 ppm; IR (ATR): v = 2964, 2940, 2873,
- 1217, 1057, 1013, 906, 766; HRMS (ESI⁺): m/z calculated for $C_{32}H_{34}O_{32}$ (M⁺): 450.2558, found for 450.2559.

Tetrapropylpentacene-diol 7b: Prepared as reported for **7a**, starting from **6b** (1.98 mmol) and obtaining pure **7b** (1.03 mmol, 75 52%). White powder; m. p. 79.3-80.5 °C; ¹H-NMR (300 MHz, CDCl₃): δ = 7.73 (s, 2H), 7.67 (s, 2H), 7.55 (s, 2H), 7.53 (s, 2H),

- 4.58-4.56 (m, 2H), 4.23-4.12 (m, 2H), 2.75-2.66 (m, 8H), 1.72-1.59 (m, 8H), 1.05-0.96 ppm (m, 12H); ¹³C-NMR (75 MHz, CDCl₃): δ = 139.32, 139.27, 136.6, 134.9, 131.38, 131.33, 126.8, 124.4, 122.4, (8.5, 51.1, 24.0, 24.18, 24.15, 14.2, arms) IB ((ATB))
- ⁸⁰ 124.4, 122.4, 68.5, 51.1, 34.9, 24.18, 24.15, 14.2 ppm; IR (ATR): v = 2956, 2930, 2863, 1216, 1057, 1071, 1012, 909, 773; HRMS (ESI⁺): m/z calculated for C₃₂H₃₄O₃₂Na (M⁺+Na): 529.3082, found for 529.3082.
- **Tetrahexylpentacene-diol 7c:** Prepared as reported for **7a**, starting from **6c** (1.93 mmol) and obtaining pure **7c** (0.78 mmol, 57%). Colourless viscous oil; ¹H-NMR (300 MHz, CDCl₃): $\delta =$ 7.72 (s, 2H), 7.66 (s, 2H), 7.54 (s, 2H), 7.52 (s, 2H), 4.57-4.54 (m, 2H), 4.18-4.12 (m, 2H), 2.72 (t, J = 7.7 Hz, 8H), 1.67-1.57 (m, 8H), 1.42-1.31 (m, 24H), 0.89 ppm (t, J = 6.7 Hz, 12H); ¹³C-
- ⁹⁰ NMR (75 MHz, CDCl₃): δ = 139.57, 139.53, 136.5, 134.9, 131.38, 131.32, 126.7, 124.4, 122.3, 68.5, 51.1, 32.8, 31.8, 31.16, 31.12, 29.4, 22.6, 14.1 ppm; IR (ATR): *v* = 2960, 2926, 2857, 1219, 1077, 1013, 906, 776; HRMS (ESI⁺): *m*/*z* calculated for C₄₈H₆₆O₂Na (M⁺+Na): 697.4960, found for 697.4961.
- ⁹⁵ General Procedure for the Synthesis of Diketone-Precursors Et-PDK: Under argon atmosphere, TFAA (3.6 ml) was added to the stirred solution of *dry*-DMSO (3.6 ml) in *dry*-CH₂Cl₂ (25.5 ml) at -78 °C over 10 min. After being stirred at same temperature for 15 min, 7a (0.619 g, 1.374 mmol) in *dry*-CH₂Cl₂ (12.8 ml)
 ¹⁰⁰ was added to the reaction over 20 min. After 2.5 h stirring at -60
- °C, the reaction was cooled to -78 °C and *N*,*N*diisopropylethylamine (DIPEA) (12.8 ml) was added dropwise to the reaction. The reaction was stirred at -78° C for 1.5 h and then allowed to warm to room temperature over 30 min. 3 M-HCl was ¹⁰⁵ added to the reaction and the organic phase was extracted with CH₂Cl₂. The combined organic extracts were washed with water and brine, dried over Na₂SO₄, concentrated under reduced pressure to give the crude product. Crude product was purified by
- column chromatography on silica gel (CH₂Cl₂: hexane = 3:2 to 3:1) to afford the product as yellow powder (0.400 g, 0.895 mmol, 65 %). Orange powder; m. p. 270.3-271.4 °C; ¹H-NMR (300 MHz, CDCl₃): δ = 7.85 (s, 4H), 7.61 (s, 4H), 5.24 (s, 2H), 2.80 (q, J = 7.5 Hz, 8H), 1.30 ppm (t, J = 7.5 Hz, 12H); ¹³C-NMR (100 MHz, CDCl₃); δ = 185.6, 142.2, 132.6, 131.2, 126.0, 124.5, 60.6,
- ¹¹⁵ 25.6, 14.9 ppm; IR (ATR): v = 2973, 2933, 2873, 1750, 1731, 1223, 1112, 920, 773; HRMS (ESI⁺): m/z calculated for $C_{32}H_{30}O_2$ (M⁺): 446.2245, found for 446.2245.

Pr-PDK: Prepared as reported for Et-PDK, starting from 7b

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(0.790 mmol) and obtaining pure Pr-PDK (0.398 mmol, 50%). Orange powder; m. p. 101.1-102.0 °C; ¹H-NMR (300 MHz, CDCl₃): δ = 7.82 (s, 4H), 7.59 (s, 4H), 5.23 (s, 2H), 2.73 (t, J = 7.8 Hz, 8H), 1.68 (dq, J = 15.1, 7.5 Hz, 8H), 1.01 ppm (t, J = 7.3

- $_{5}$ Hz, 12H); ¹³C-NMR (75 MHz, CDCl₃): δ = 185.7, 140.8, 132.5, 131.2, 127.1, 124.5, 60.6, 35.0, 24.1, 14.3 ppm; IR (ATR): v = 2963, 2933, 2876, 1750, 1731, 1219, 1106, 913, 773; HRMS $(ESI^{+}): m/z$ calculated for C₃₆H₃₈O₂Na (M⁺+Na): 525.2769, found for 525.2769.
- 10 Hex-PDK: Prepared as reported for Et-PDK, starting from 7c (1.01 mmol) and obtaining pure Hex-PDK (0.506 mmol, 50%). Orange viscous oil; ¹H-NMR (400 MHz, CDCl₃): δ = 7.82 (s, 4H), 7.58 (s, 4H), 5.23 (s, 2H), 2.74 (t, J = 7.8 Hz, 8H), 1.64 (dt, J =15.2, 7.6 Hz, 8H), 1.42-1.31 (m, 24H), 0.89 ppm (t, J = 6.9 Hz,
- ¹⁵ 12H); ¹³C-NMR (100 MHz, CDCl₃): δ = 185.7, 141.1, 132.5, 131.1, 127.0, 124.5, 60.6, 32.9, 31.8, 31.0, 29.5, 22.7, 14.2 ppm; IR (ATR): v = 2949, 2927, 2857, 1750, 1732, 1216, 911, 776; HRMS (ESI⁺): m/z calculated for C₄₈H₆₂O₂Na (M⁺+Na): 693.4647, found for 693.4647.

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- 30 † Electronic Supplementary Information (ESI) available: [¹H and ¹³C NMR spectra of the compounds, UV-vis absorption during the photoreaction, IR spectra of the film, and hole mobilities of acenes measured by SCLC method]. See DOI: 10.1039/b000000x/
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