

Probabilistic evaluation of concrete durability subject to accelerated decay by salt crystallization

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Abstract. Physical and chemical attack, caused by external environment factors, such as humidity, temperature and the presence of salts, and also by the concrete characteristics, such as porosity and the mix design, may develop alterations in the components of the concrete (cement and aggregates). These changes are manifested by the erosion or the expansion of the surface, causing a progressive decrease of the mechanical strength of the structure which adversely affects its stability. To investigate the decay caused by the presence of sulphates in concrete structures, durability tests were carried out on concrete specimens in accordance to RILEM Recommendation MS-A1. The decay caused by salt crystallization was quantified through a laser-triangulation CMOS-CCD profilometer and its development over time was modelled through an appropriate probabilistic model.

Introduction

Some substances, either occurring naturally or resulting from human activity, in the present in soil or in the water, can cause decay in concrete due to chemical reactions that developed with the constituents of the cement matrix. Durability of concrete structures is influenced by sodium sulphate (Na_2SO_4) attack and also by environmental conditions [1], such as temperature, pH value and sulphate concentration in the salt solution. The sulphate attack is larger in concrete exposed to wet-dry cycling. When water evaporates, sulphate ions [2, 3, 4] can accumulate on the concrete surface, increasing in concentration and their potential, causing deterioration [5].

Porous concrete is susceptible to weathering caused by salt crystallization. Under drying conditions, salt solutions can rise to the surface by capillary action and, as a result of surface evaporation, the solution phase becomes supersaturated and salt crystallization occurs, sometimes generating pressures large enough to cause cracking and scaling [6].

Sulphate attack on concrete structures has been the subject of several experimental studies, with the damage caused by secondary ettringite formation being predominant at low concentration of sodium sulfate [7, 8, 9, 10], while the damage caused by the formation of gypsum predominates at high concentration of sodium sulfate [11]. Few studies however cover the damage of concrete due to crystallization of water soluble sulphate salts [12] with the use of laser scanner to evaluate the damage after wet-dry cycles on concrete blocks [13].

In this study, with the objective of investigating durability against sulphate attack, salt crystallization tests were carried out according to RILEM procedure [14] on concrete cubic specimens. The loss of the surface material was assumed as a significant measure of the decay. The damage was measured each month by a laser-triangulation CMOS-CCD profilometer which records the variation of the vertical section of the specimens. The randomness due to the salt crystallization and to the environmental attacks, led to the study of the damage through a probabilistic approach where the decay process of the concrete is assumed as a stochastic process. The first results obtained on a set of concrete specimens are discussed in this paper.

Specimens details and laboratory tests development

The specimens of concrete (150mm x 150mm x 150mm) were cast in two different time intervals with a concrete mix design prepared with 0,45 water to cement ratio, 250 Kg/m³ cement content (CEM II / A-LL 42.5 R, chemical composition reported in Table 1) and 32mm maximum siliceous aggregate size. The concrete cubes, called 1R8, 2R7, were curing in a laboratory controlled environmental at 20°C and 90% RH for 28 days.

Table 1 Chemical composition of the cement

Cement	C ₃ A [%]	C ₄ AF [%]	SO ₃ [%]
CEM II / A-LL 42.5 R	6,08	7,90	3,15

After curing, the specimens were subjected to durability tests according to RILEM Recommendations MS A.1 (1998). They were filled with a 10% of Na₂SO₄ solution concentration for 24 hours to develop the accelerated ageing of the specimens due to crystallization phenomena. Then they were stored on a layer of a dry gravel into a plexiglas box open at the top, with the upper surface exposure to 20°C and 50% RH (Fig. 1a). At 4 week intervals (4 weeks corresponding to one cycle), the specimens were subject to: a) visual inspection, b) photographic survey, c) description of the efflorescence, d) cleaning the surface of efflorescence and detached material with a soft brush, e) photographic survey, f) description of the damage, g) monitored the surface area with a laser profilometer to evaluate the damage. To restart the natural crystallization phenomena and the process of decay demineralized water was added every 4 weeks resulting in the beginning of a new cycle.

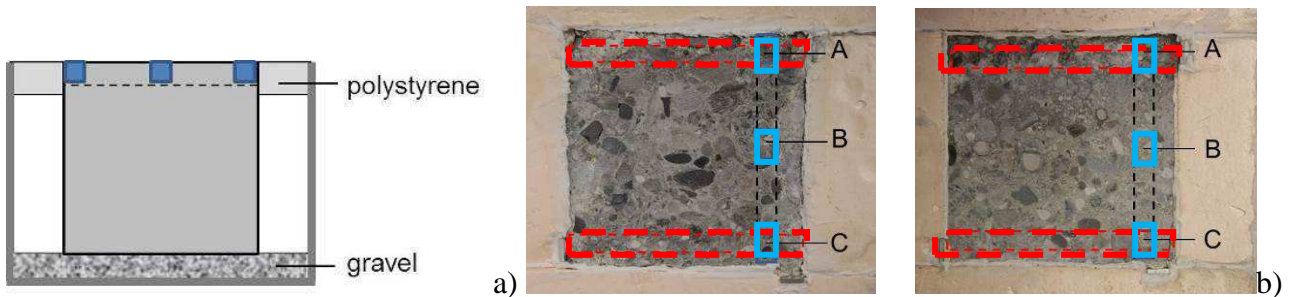


Fig. 1 a) Scheme of the specimen for crystallization test; b) scheme the profile measurements of the specimens 1R8 and 2R7 assumed for probabilistic analysis and of the samples for MIP (red and blue areas).

After 24 months, concrete specimen were removed from the container and a 15mm thick section was trimmed from each specimen, from the top surface exposed to environmental conditions. Three different samples were collected from each trimmed specimen: sample A taken in the area with most damage, sample B taken in the middle between most and less damaged areas and sample C taken in the less damaged area (Fig. 1b). MIP (Mercury Intrusion Porosimetry) tests were performed on the samples, to evaluate the differences in porosity, pore size distribution and pore volume in the area of the specimens subjected to decay.

The measurements recorded at each 4-week cycle using the laser profilometer, showed a modified surface because of decay due to the loss of material. This type of damage can be quantified calculating the area included between two contiguous profiles. These results were then used to define a probabilistic model.

Damage measurement after the durability tests

Salt crystallization cycles caused damage to the concrete cubes. The decay is probably influenced by the porosity of the material, by the pore distribution and by the thickness of the specimen. Each specimen is characterized by a distribution of aggregates and of the pore

characteristics. that change for each specimen even if the specimens were cast using the same mix design. The characteristics just described, together with the thickness of the specimens (150 mm), influence the capillary rise and the salts crystallization in the material. Effects of the crystallization were analyzed with reference to monthly visual inspections:

- the salts crystallized only on the edges of the specimen, while in the center of the specimens there was no visible salt crystallization. The salt crystallized around aggregates (Fig. 2) and it caused their detachment.

- after 2 months (T_2) there is a detachment of thin layers from the edges of the specimens. From the third month (T_3) of test onwards, decay develop, consisting in the superficial swelling of the small portion of concrete and detachment of some aggregate only in the specimen 2R7. After 4 months (T_4) the same decay developed on the specimen 1R8.

- the decay of the concrete specimen is more visible from the seventh month (T_7) onwards but only after 12 months (T_{12}) is the damage clearly visible and measurable.

- at the end of the crystallization test (T_{24}) the specimen 1R8 is more damaged than specimen 2R7. The decay of the specimen 1R8 develops on all surfaces exposed to the aggressive environmental conditions. The specimen 2R7 is damaged along the edges and in a limited area, from the top of the concrete casting to about 35mm of depth (Fig. 3).

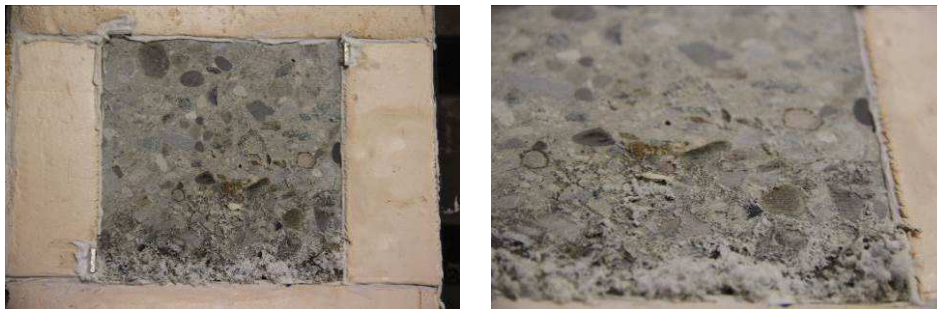


Fig. 2 Distribution of the salt crystallization on the top of the specimens 2R7.



Fig. 3 Surface of the specimens 1R8 e 2R7 after 24 month cycles

Damage measurement using MIP

A Micromeritics AutoPore IV 9500 series mercury intrusion porosimeter was used to evaluate the porosity of the specimens after the crystallization tests. This instrument employs a pressurized

chamber to force mercury to intrude into the voids in a porous substrate. As pressure is applied, mercury fills the larger pores first. As pressure increases, the filling proceeds to smaller and smaller pores. A measuring pressure from 1.5 to 33000 psia was applied to the concrete samples, of dimensions 15mmx15mmx20mm. Figure 4 e 5 shows the values of the porosity.

Table 2 Porosity and Median Pore Radius (Volume) of the specimens tested

Sample	Most damage area (A)		Middle damage area (B)		Less damage area (C)	
	Porosity [%]	Median Pore Radius (Volume) [μm]	Porosity [%]	Median Pore Radius (Volume) [μm]	Porosity [%]	Median Pore Radius (Volume) [μm]
1R8	10.07	0.03	7.44	0.04	7.01	0.04
2R7	11.63	0.03	9.07	0.08	11.74	0.03

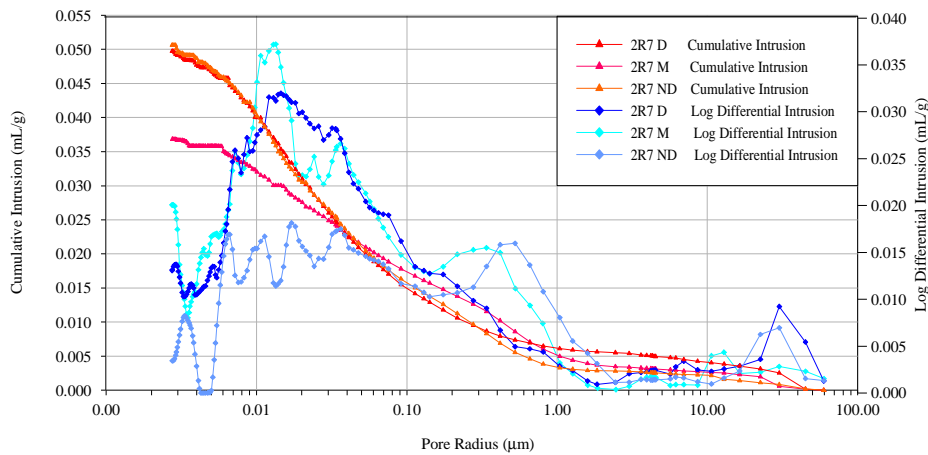


Fig. 4 Cumulative and Log Differential Intrusion (mL/g) pore radius distribution in 1R8 concrete sample taken from the most damage area (D), in the middle area (M) and in the less damage area (ND) after the crystallization test.

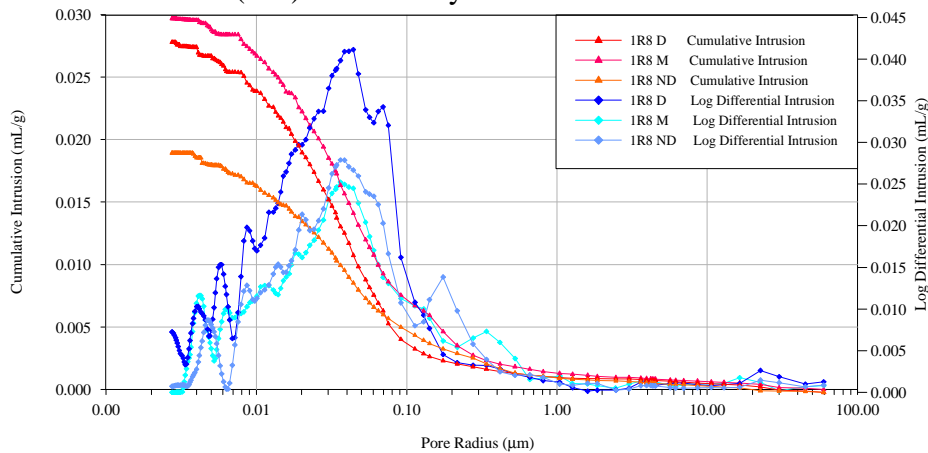


Fig 5 Cumulative and Log Differential Intrusion (mL/g) pore radius distribution in 1R8 concrete sample taken from the most damage area (D), in the middle area (M) and in the less damage area (ND) after the crystallization test.

Considering the percentage value of the porosity: the most damaged area (A) of the samples 1R8 and 2R7 has higher porosity (10.07-11.63%) than the middle damaged area (B) of the same samples (7.44-9.07%). Considering the porosity values of the single specimens: the porosity in the middle of the specimens 1R8 is similar to the less damaged area; while the porosity in the middle of the specimens 2R7 is similar to the most damaged area, probably this behavior depends on the aggregate distribution and the crystallized salts that occluded the macro pores.

Damage measurement by laser profilometer

A laser triangulation CMOS-CCD profilometer (Fig. 6) was used to evaluate the decay of the specimen induced by salt crystallization tests. The profilometer had a biaxial system (X, Y) with linear axis controlled by servomotors, high precision movement (positioning, repeatability and guiding) with a maximum dimensions of the axis of 600mm x 600mm. It is an optoelectronic displacement measurement system with an integrated digital signal processor. This sensor measures position against almost any target without touching the specimen by means of a triangulation arrangement (measure range: 50mm; linearity: $\pm 0.2\%$; resolution static: $5\mu\text{m}$ and dynamic: $25\mu\text{m}$; measuring rate: 1KHz).

This type of laser profilometer was used to monitor the damage (Fig. 1b) [15]. The laser profilometer allows quantifying the loss of material on the exposed surface, by comparing the measurements from the start (T_0) to the end of the cycles (T_{24}) with a 0.5mm resolution.

Profiles recorded at the end of each salt crystallization cycle showed the changes of the surface over time due to the progress of decay. Therefore the loss of material was measured [16]. Figure 7 shows the loss of the material after 2 months from the beginning of the test.



Fig. 6. Laser profilometer.

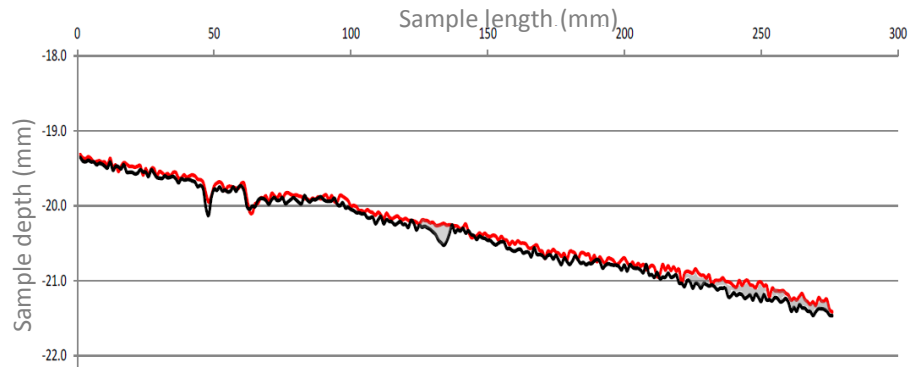


Fig. 7 Example of two contiguous profiles recorded with the profilometer.

Since each consequent profile was the measure of the loss of material during the previous cycle (4 weeks), the damage can be assumed as the loss of material itself and quantified as the area included between two contiguous profiles (an example is the grey area in Fig. 7). These results can be used for probabilistic modeling of the progressing damage [17] and for the life cycle assessment of the concrete specimens produced in different period and subjected to salt crystallization. The comparison was made both between damaged and undamaged specimen strips.

Damage parameters

The loss of material assumed to quantify the damage of concrete decay due to salt crystallization was measured as the area between two contiguous profiles recorded cycle by cycle. Therefore, for each profile i , the loss a_i was computed at every cycle. To compare at best the results obtained, the damage was plotted as:

$$a = \frac{\text{area, } \mathbf{A}, \text{ lost}}{\text{area transversal section}} * 100 \quad (1)$$

where \mathbf{A} is the area included between two consequent profiles (Fig 7, grey area). A simple linear interpolation of the experimental data provided a quite readable trend of the behavior of the loss a_i over time (Fig. 8, linear splines).

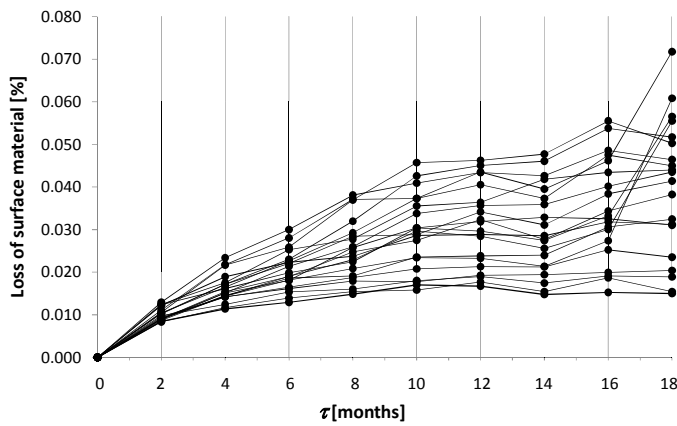


Fig. 8. Loss vs. time: example of behavior.

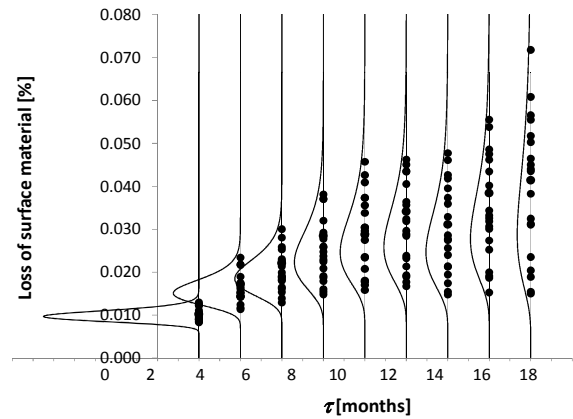


Fig. 9 Example of log-normal distribution of loss of material vs. time

Probabilistic modeling of surface deterioration

During the laboratory tests, the measurements were made at every cycle (4 weeks), here referred to months τ . As expected, the measurements made at the same time on different profiles showed dispersion around the average value. Therefore, at each instant τ , the deterioration process was assumed as function of the r.v. a only. To model this behavior, the choice of an opportune distribution function was needed. This choice is not simple: it must be based on the knowledge of the modeled physical phenomenon and of the mathematical frame governing the behavior of tails distribution. In [16] this subject was largely explained and the conclusion was that a plausible probability density function (PDF), able to interpret the dispersion in the material loss cycle by cycle, is the Log-Normal distribution (Fig. 9).

Results and Comments

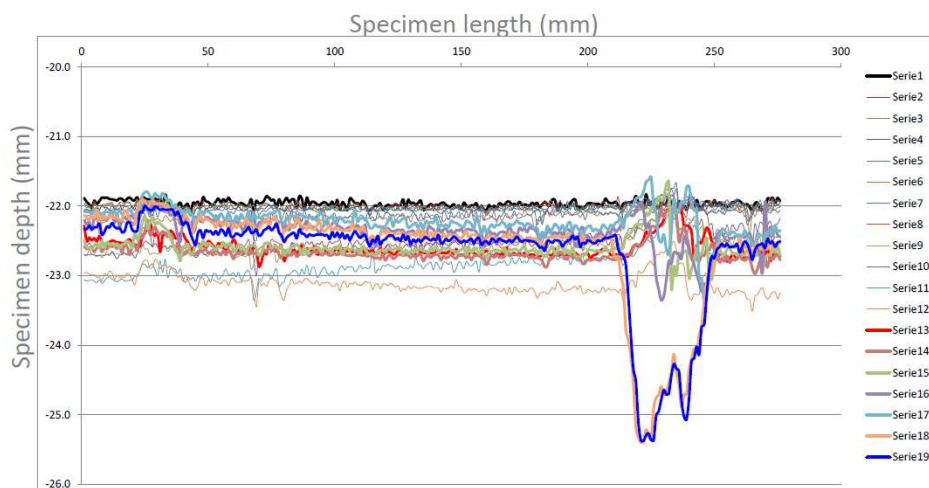
In this paper the first results obtained on 1R8 and 2R7 specimens from T_0 to T_{18} cycles are discussed.

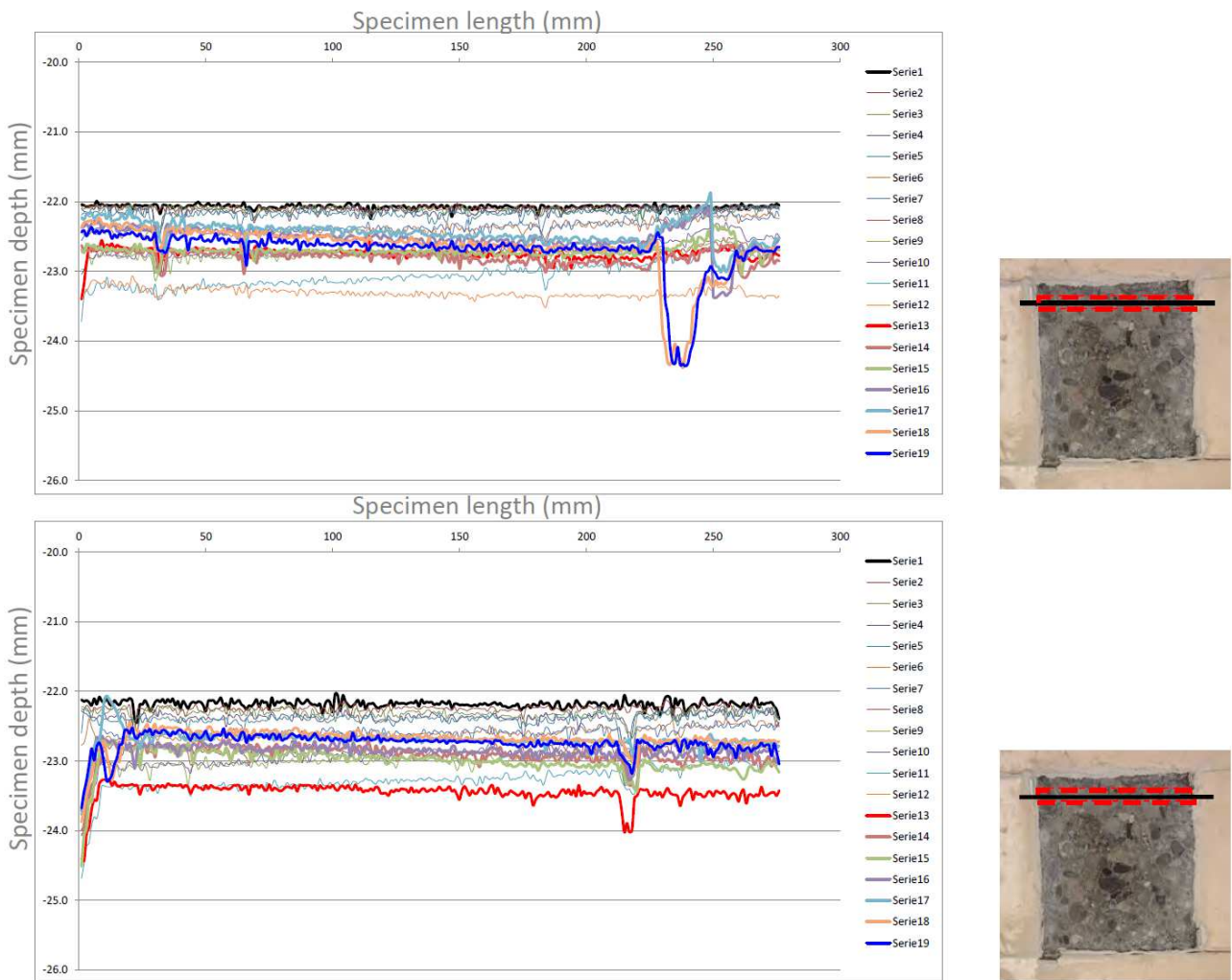
1R8_Specimen

The deterioration process of the specimen 1R8 was analyzed along the two strips in Fig. 1b.

1R8_damage strip

Profile measurements show how the lack of homogeneity of the conglomerate affects the damage. Fig. 10 shows the decay along three profiles on the investigate strip. The behavior between 30 and 40 profiles is characterized by an important swelling. It starts from twelfth month and it causes the detachment of some material up to the seventeenth month. Probably the detachment is due to expulsion of one aggregate with the consequent formation of a gap / isolated depression (Fig. 10).





ig. 10 Profilometer reading for profile 30, 49 and 69 of the strip.

In addition the probabilistic model of the decay (Fig. 11) also shows this behavior.

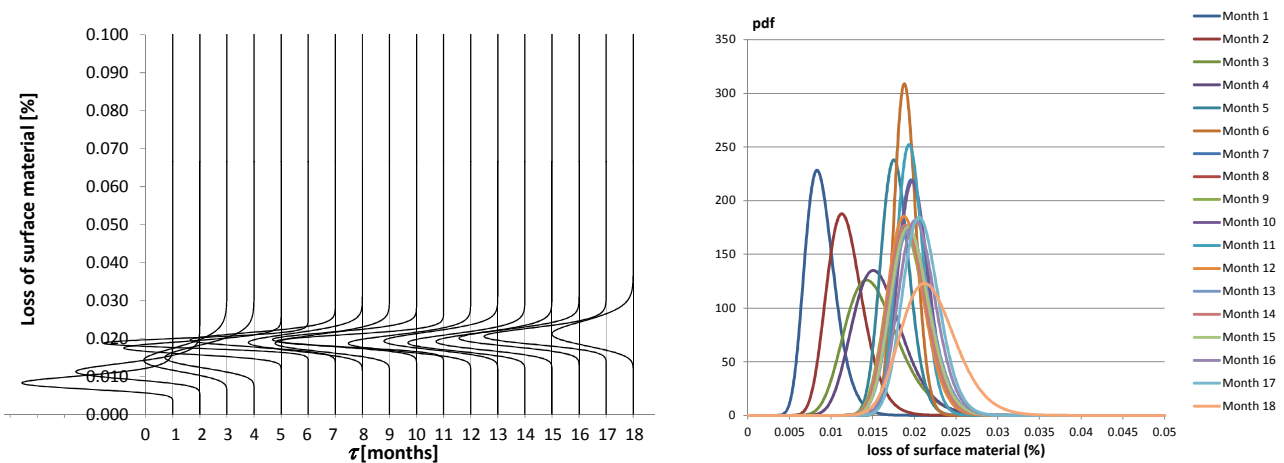


Fig. 11 Log-Normal probabilistic density modeling the damage cycle by cycle in two different way.

1R8_Undamaged strips

The behavior during the cycles for undamaged strips is really different. The decay is widespread and there is a progressive swelling as from the twelfth month, but no detachment occurs until at T_{18} (Fig. 12).

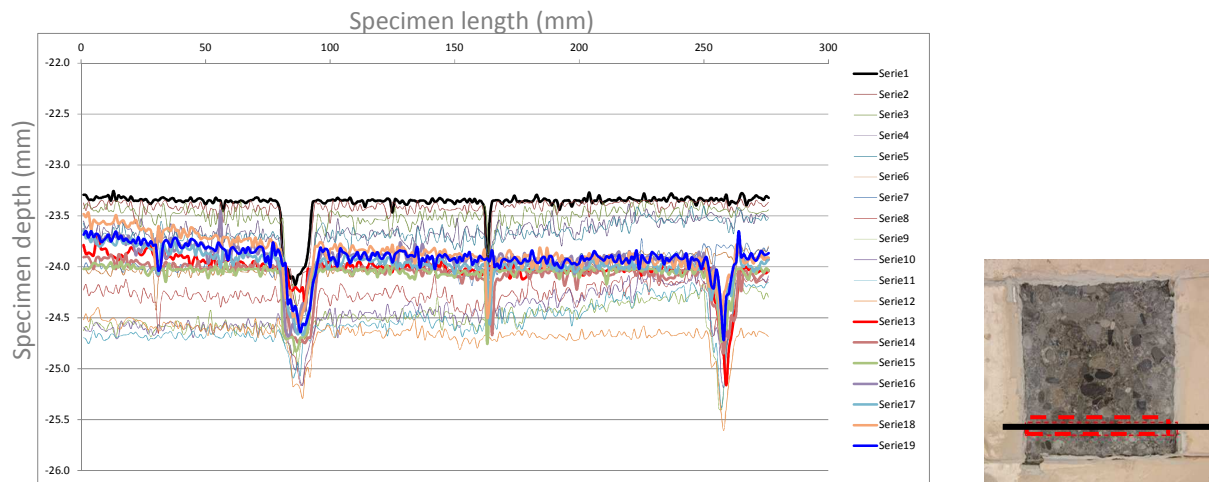


Fig. 12 Profilometer reading for profile, an example of the behavior shown.

From T₇ onwards then there is a loss of material in correspondence of all profiles of the strip, but there is no swelling was visible before. This behavior is shown in Fig 13, which summarizes the probabilistic modeling of these phenomena.

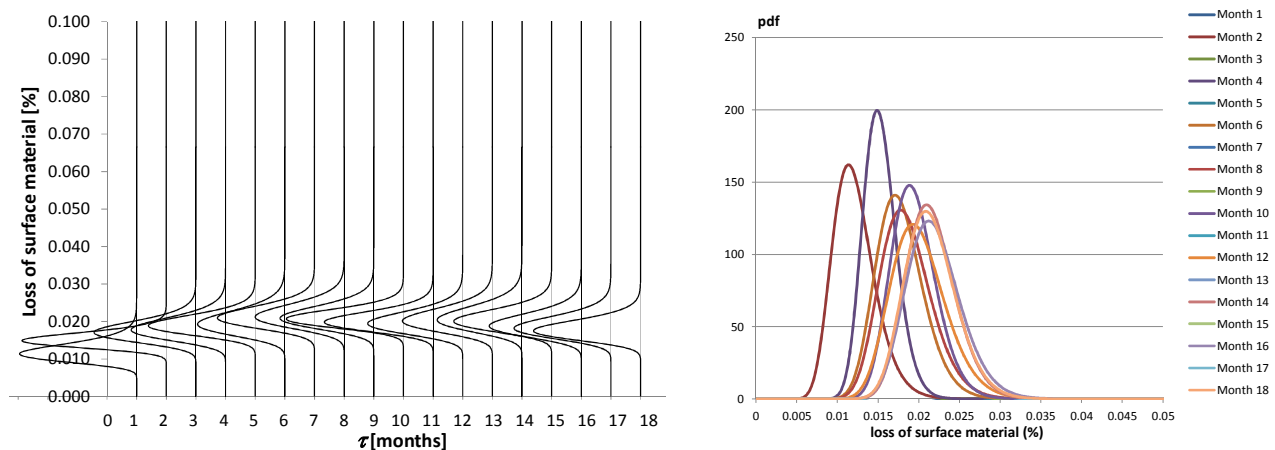


Fig. 13 Log-Normal probabilistic density modeling the damage cycle by cycle in two different way.

2R7 Specimen

The decay on the specimen 2R7 were analyzed along two strips: one, close to the border of the specimen that shows an apparent damage, and one close to the center of the specimen that shows, at a visual inspection, less deterioration. The results of the profilometer reading are listed in the following.

2R7_damage strip

Inhomogeneity of the material influences decay. Cycle after cycle the surface of this specimen indicated most damage and it presents always greater roughness. From T₀ to T₈ there is a progressive decay with swelling, even limited swelling, that caused the detachment of material or the loss of aggregates and the formation of depressions in the specimen.

From profile number 1 to profile number 15 the surface decay is very discontinuous with detachments which were much larger when compared to the the detachments measured on the 1R8 specimen profiles (Fig. 14a).

From profile number 20 and profile number 32 the decay is gradual. The detachment has developed on the entire surface. The same behavior was verified in the profiles from number 33 to number 40 (Fig. 14b).

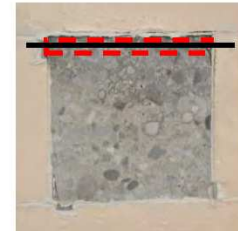
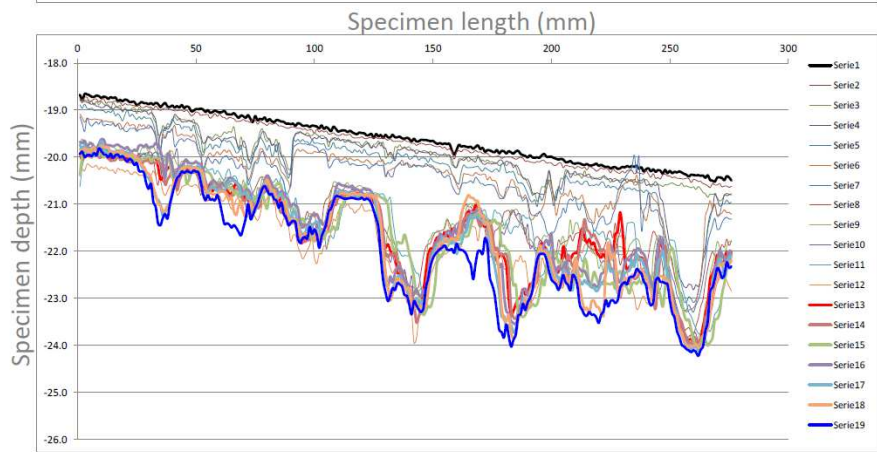
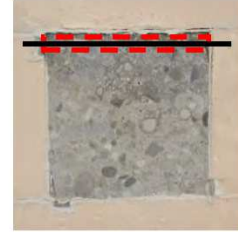
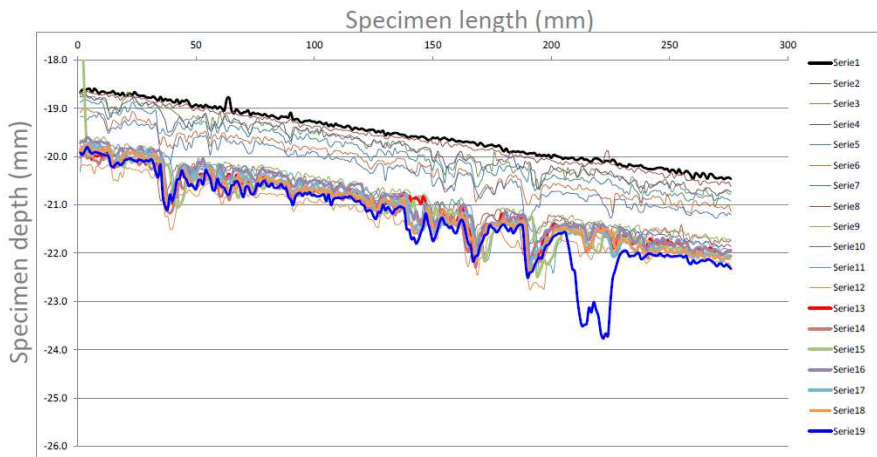


Fig. 14a Profilometer reading for profile number 1 and 15 of the border strip.

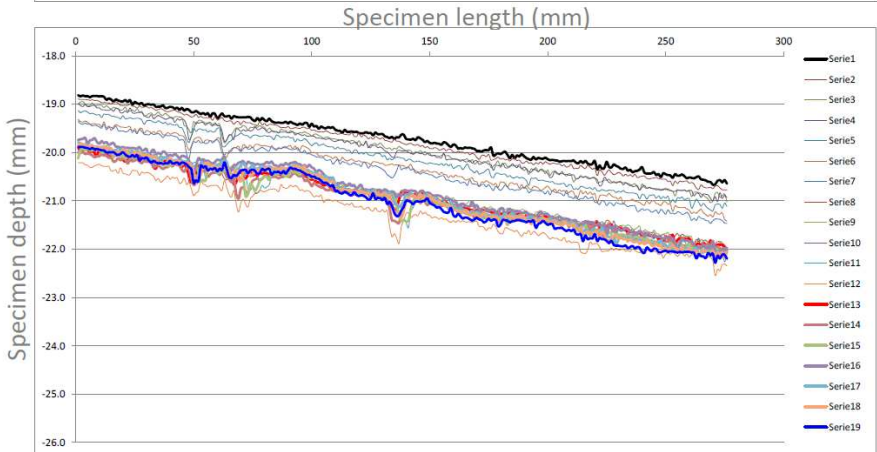
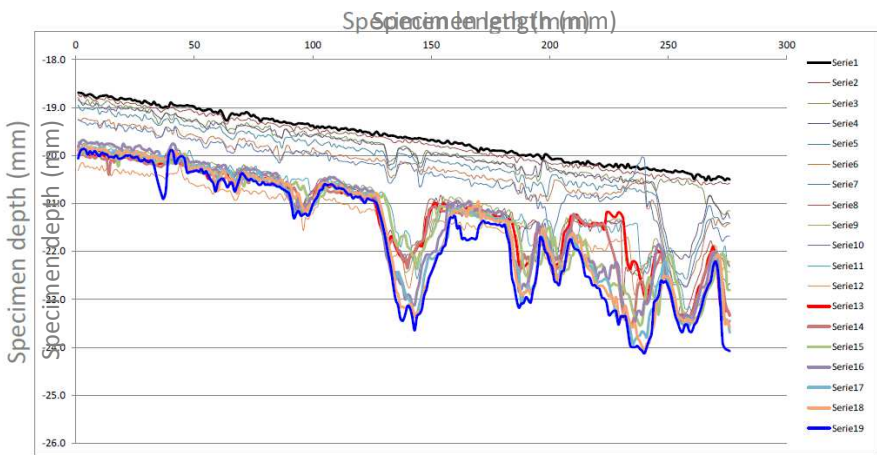


Fig. 14b Profilometer reading for profile number 20 and 40 of the border strip.

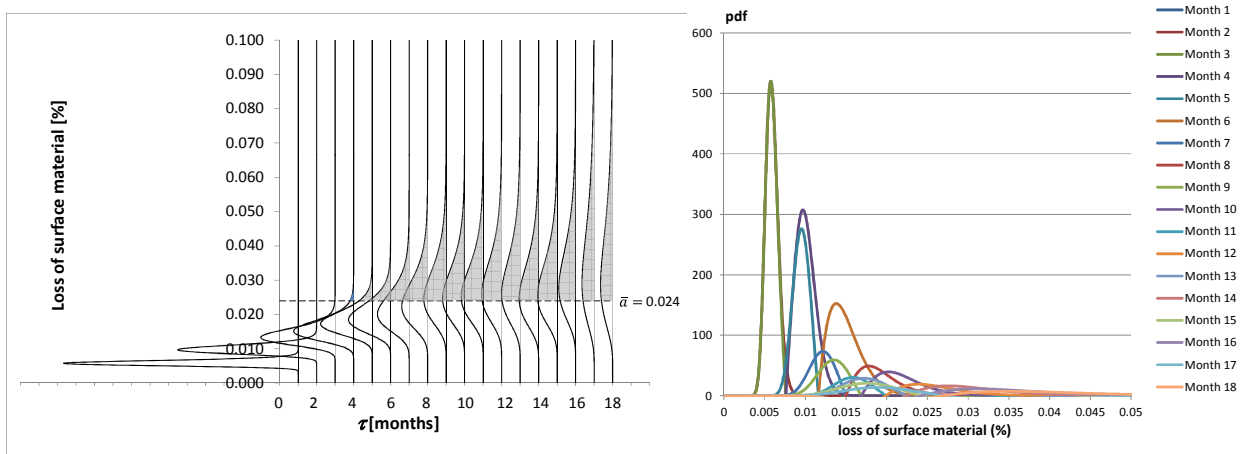


Fig. 15 Log-Normal probabilistic density modeling the damage cycle by cycle in two different way.

The high variation of deterioration along the 40 profiles of the strip is evident by the large dispersion present in distributions modelling the damage, cycle by cycle (Fig. 15).

2R7_Undamaged strip

The decay of the 2R7 specimen is equal and very low for each profile analyzed for the undamaged area (Fig. 16).

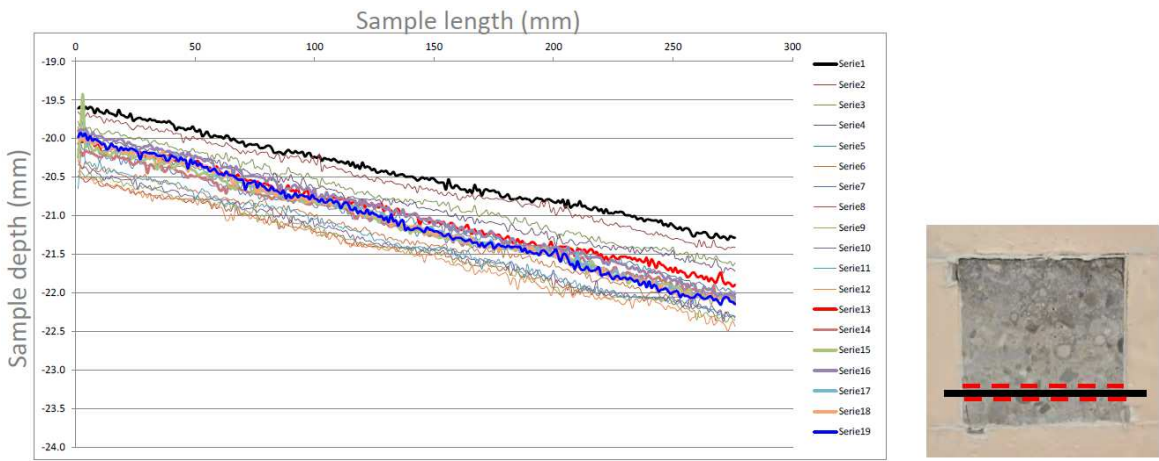


Fig. 16 Profilometer reading on a profile of the undamaged strip.

This result is confirmed by the probabilistic modelling of the damage. In Fig. 17 the probability distribution shows a very narrow distribution, which represents a low dispersions of the data collected.

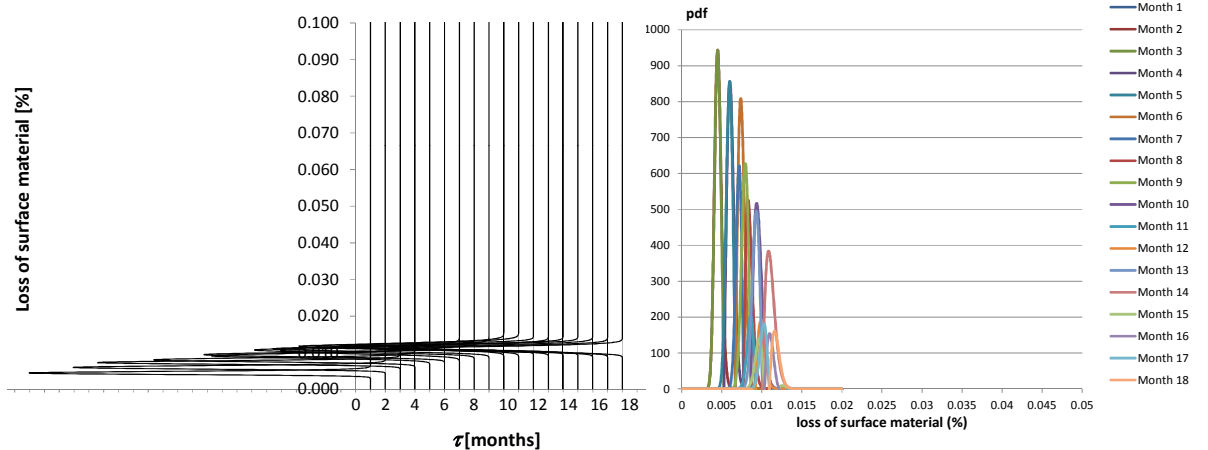


Fig. 17 Log-Normal probabilistic density modeling the damage cycle by cycle in two different way.

Fragility Curves approach

If some significant damage thresholds, \bar{a} , are considered and the variable time needed to exceed it must be predicted; then the deterioration process must be treated as a reliability problem where the reliability function $\bar{R}(\tau)$ is the probability that a system exceeds a given significant damage threshold \bar{a} over time τ . The random variable that is used to quantify reliability is \bar{T} . \bar{T} is the cycle in which exceeding of the damage \bar{a} can happen with a given level of probability [17]:

$$\bar{R}(\tau) = \Pr(\bar{T} > \tau) = 1 - F_{\bar{T}}(\tau) \quad (2)$$

where $F_{\bar{T}}(\tau)$ is the distribution function for \bar{T} .

Computing $F_{\bar{T}}(\tau)$ for different damage levels \bar{a} allows for the construction of the *fragility curve* for each \bar{a} .

A fragility curve describes the probability of reaching or exceeding a given damage \bar{a} over time (or for cycles). For a chosen damage level \bar{a} at a given cycle τ^* , the probability to reach \bar{a} can be seen as the area under the threshold \bar{a} and the probability of exceeding it can be seen as the area over the threshold \bar{a} (e.g.: in Fig. 15, shaded area, the exceeding probability for the threshold $\bar{a}=0.024$ is plotted).

Indeed, the computed areas over different thresholds \bar{a} provide the experimental exceeding probability used to fit the fragility curves. Therefore, the exceeding probabilities evaluated for each damage level \bar{a} at every cycle τ^* , lead to the building of the experimental fragility curves for each chosen \bar{a} and their theoretical modeling $F_{\bar{T}}(\tau)$ with a Weibull distribution [16].

Fig. 18 shows the fragility curves plotted for the specimens analyzed and for the thresholds $\bar{a}=0.018$; $\bar{a}=0.020$; $\bar{a}=0.022$; $\bar{a}=0.024$.

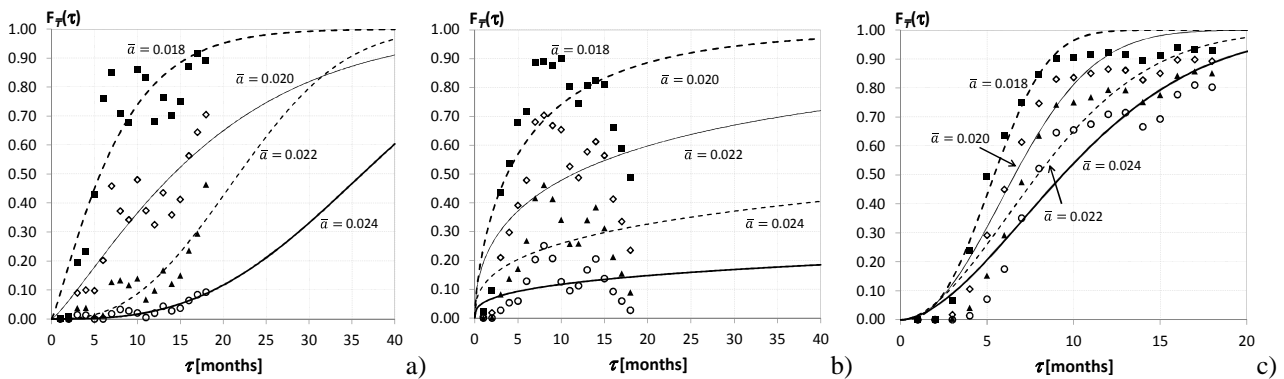


Fig. 18 Fragility curves for: a) 1R8_D b) 1R8_UD; c) 2R7_D. No damage was recorded in 18 months on specimen 2R7_UD for the thresholds chosen.

Fig. 18 presents the exceeding probability, described by a single Weibull distribution which seems to be rather unreliable for the specimen 1R8. This is, probably, due to the formation of the depressions, evident in Fig. 10 and in Fig. 12, that distort the loss. Maybe a mixture distribution could lead towards a more reliable prediction, because a mixture could be able to be sensitive to the different behaviors before and after the bigger detachment. The modeling of the exceeding probability for the damaged strip of the specimen 2R7 where the loss is more regular cycle by cycle, is more reliable, even if the initial surface roughness is higher for this specimen than the surface roughness of the specimen 1R8. However a mixture distribution could be even better also to model the decay of this specimen.

Conclusions

Preliminary results obtained through crystallization tests on concrete specimen put in evidence the variability of the specimen used with the same mix design. Probably the different behavior is connected with the different pore distribution and the thickness of the specimens that influenced the capillary rise and the salts crystallization in the material. The loss of material caused by swelling and detachment of cement paste or small aggregate in the specimen 1R8 is widespread on all surface, while in the specimen 2R7 it is concentrated along the borders. Also the probabilistic model of the damage confirms the lack of homogeneity of the specimens.

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