



Spacecraft Buses, Systems & Solutions

On-Orbit Performance of the BCT XB-1 Spacecraft and GN&C Components

Devon Sanders, Matt Baumgart, Dan Hegel, Bryan Rogler

August 5, 2017



About BCT



- BCT is a small business founded in 2008 by industry veterans previously from Ball Aerospace and the Laboratory for Atmospheric and Space Physics (LASP)
- Advancing the state of the art in small satellites:
 - Smallsat components & systems (Nano Star Trackers, Reaction Wheels, Power Systems)
 - Precision pointing Spacecraft Buses
 - Complete small spacecraft turnkey systems
- BCT Staff have developed, tested and flown systems on more than 30 space missions
- Staff & Facility:
 - Staff of over 50 and growing (engineering, production, procurement, support)
 - 23,000 square feet for manufacturing, test, and mission operations center
 - Recent equipment & systems automation investments
 - IR&D: Design enhancements for volume manufacturing & test



In 2016, Inc. Magazine listed BCT as the Number 1 Fastest Growing Private Engineering Company in the United States, and #162 overall.

• Spacecraft Bus

- **Guidance Navigation & Control (GN&C)** 3-axis control & stellar navigation
- **Electrical Power Subsystem (EPS)** battery, solar arrays, charge control, & power distribution and telemetry
- **Command and Data Handling (C&DH)** onboard data formatting, command, control, and telemetry for the various subsystems, and payload interfaces
- **RF communications (RF Comm)** multiple options (x-Band, S-Band, UHF, or GlobalStar)
- **Payload Accommodation** serial interfaces over various formats including I2C, SPI, or LVDS as well as discrete digital telemetry inputs and analog data inputs

• Integration & Test

• Launch Vehicle Integration

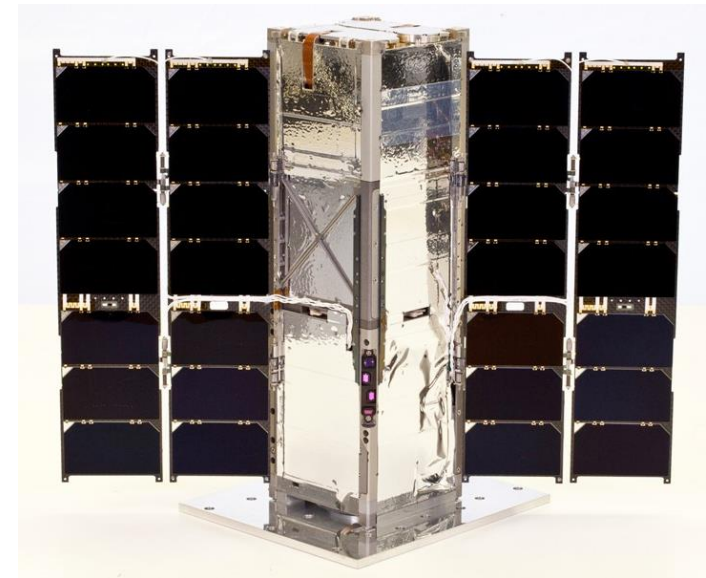
• Mission Operations



RAVAN Background



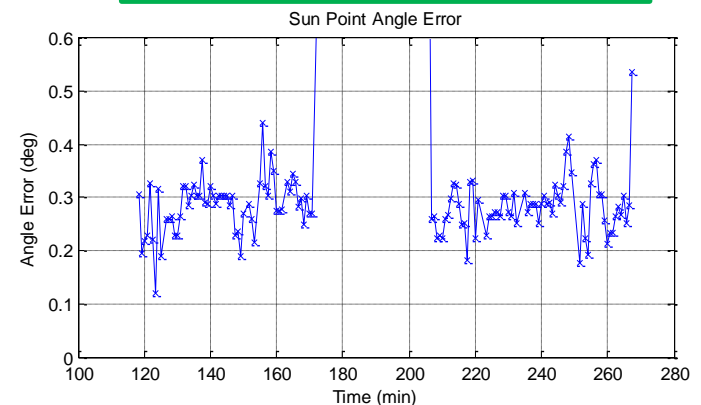
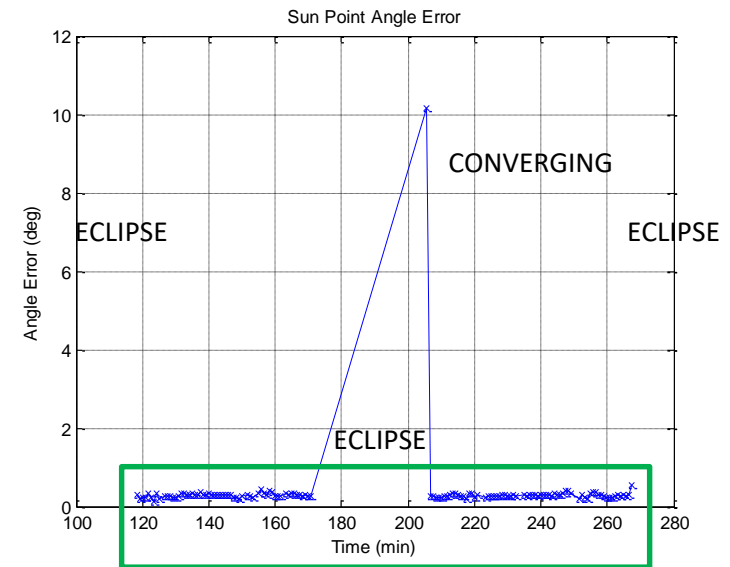
- RAVAN XB-3 (3U CubeSat) launched on November 11, 2016 on Atlas V
 - Earth radiation mission led by Johns Hopkins University Applied Physics Laboratory (APL)
 - Funded through NASA ESTO's InVEST program
 - Sun synchronous orbit, ~580 km
- First flight of BCT XB spacecraft
- Operated out of BCT facility in Boulder, CO
- Originally 6 month mission, extended until April 2018



RAVAN Safe Mode Performance



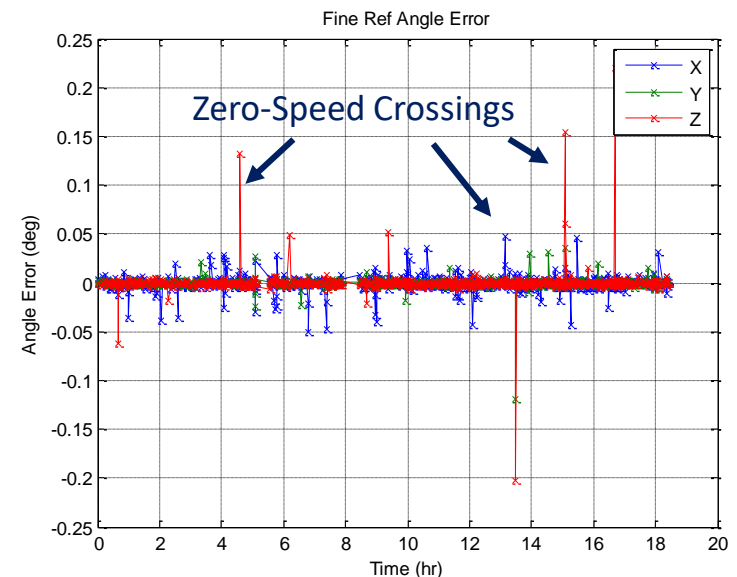
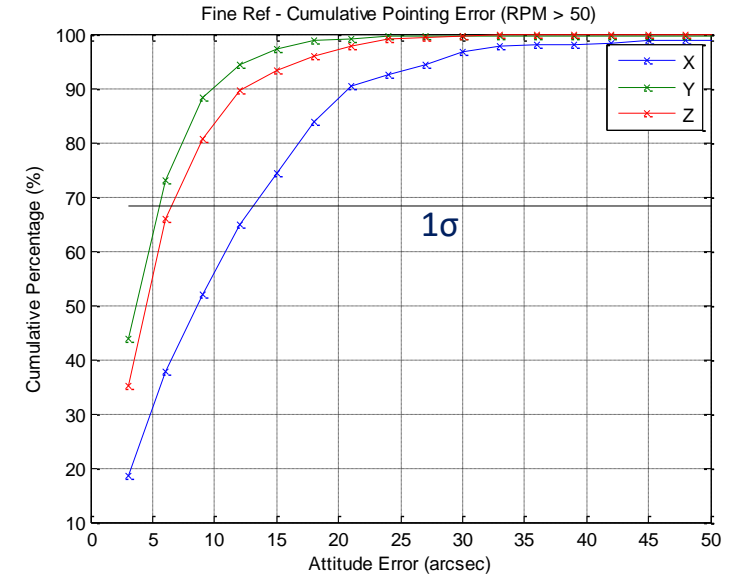
- Autonomously maintains spacecraft safety in safe mode using coarse sun sensors with reaction wheels
- Successfully demonstrated after RAVAN deployment
- Control error is less than 0.6°
 - 2 orbits of data shown with eclipse times excluded
 - Misalignment of sun sensor to panel normal is not included



RAVAN Fine Pointing Performance (normal mission operations)



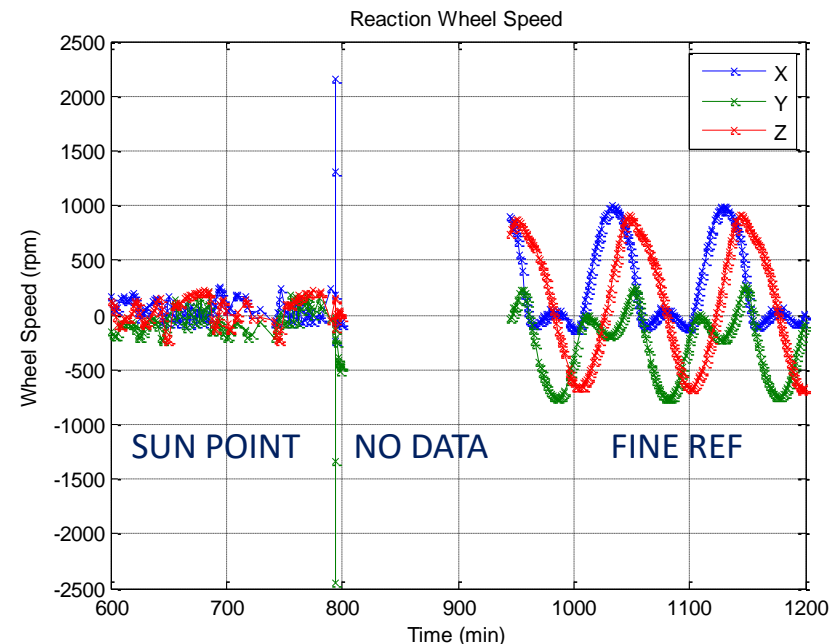
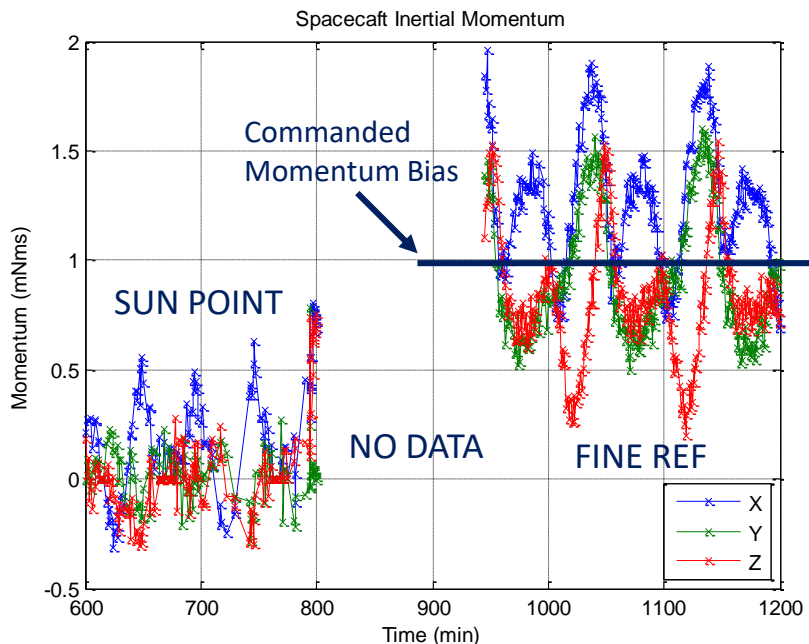
- Pointing performance (1σ) excluding wheel zero-speed crossings (< 50 RPM)
 - X axis: 14 asec *mostly about tracker boresight*
 - Y axis: 6 asec *across tracker boresight*
 - Z axis: 7 asec *mostly across tracker boresight*
- Results comparable to those obtained for MinXSS
 - MinXSS results match independent payload instrumentation
 - RAVAN payload not capable of similar measurements
- Pointing errors analyzed for 18 hours (12 orbits) of data
 - Attitude control with single tracker in the loop
 - Can operate both trackers in the loop for cross-boresight performance in all axes
 - No effort made to optimize wheel speeds or suspend torque rod operations
- Angle error includes occasional zero-speed wheel crossings that induce transient errors above baseline
 - 4 crossings/orbit
 - Mitigations available for missions that require them



RAVAN Momentum Control



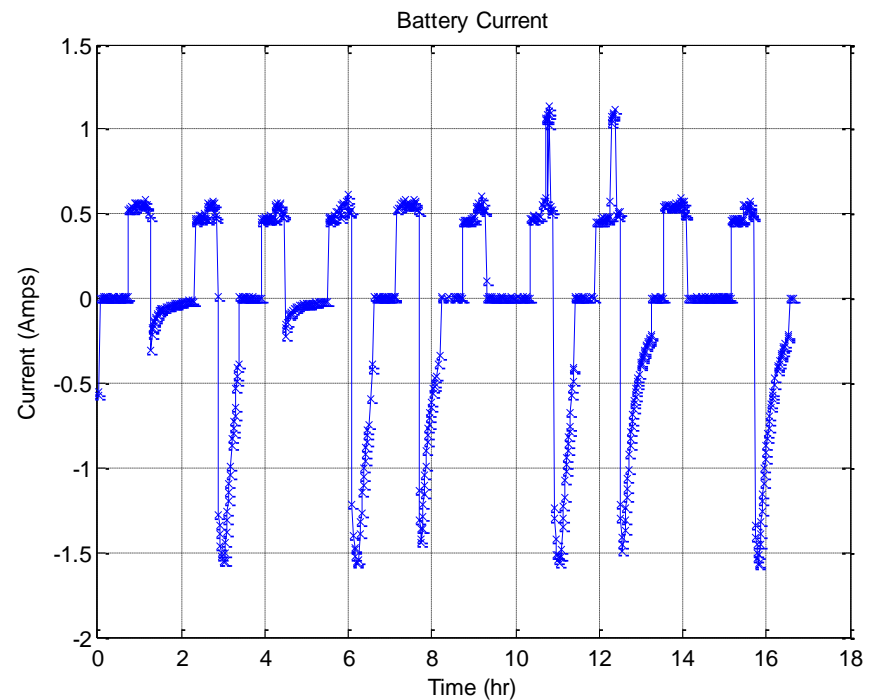
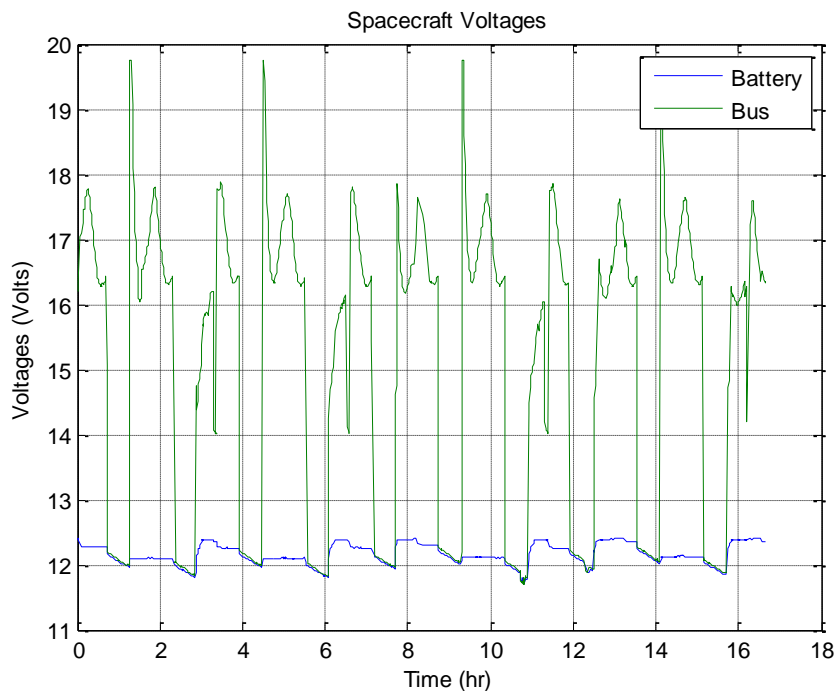
- Successfully demonstrated momentum control to a desired momentum
 - Torque rods used for momentum control
 - Momentum bias is configurable
- Figure shows transition between safe mode to fine reference pointing
 - Desired momentum in Fine Reference Point Mode is 1 mNm in all three axes and 0 mNm in Sun Point Mode
 - Enters Fine Reference Point Mode just before 800 seconds
 - Data decimated down to 50 seconds (and data between 800 and 950 seconds was not downlinked)



XB-3 Systems Performance



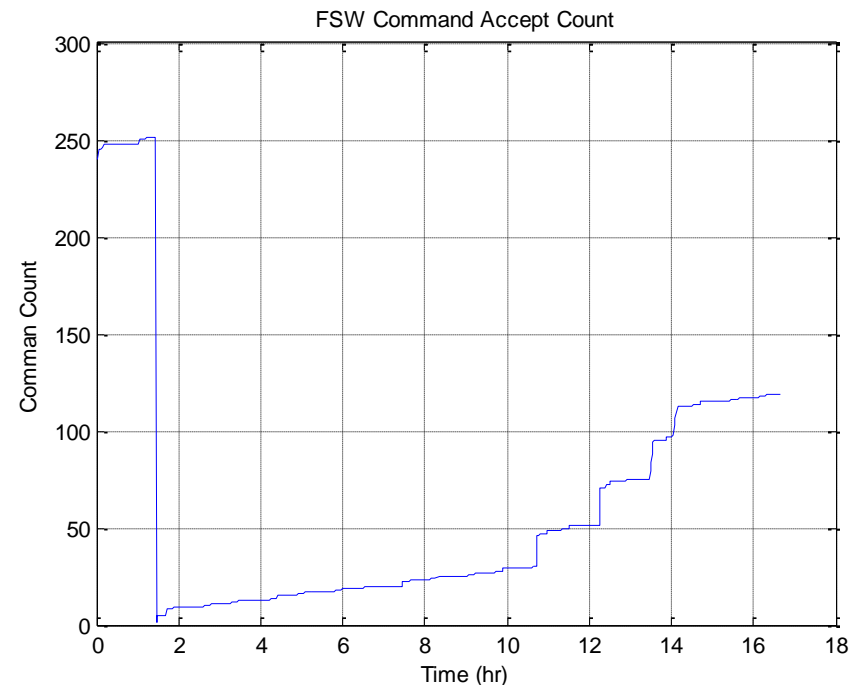
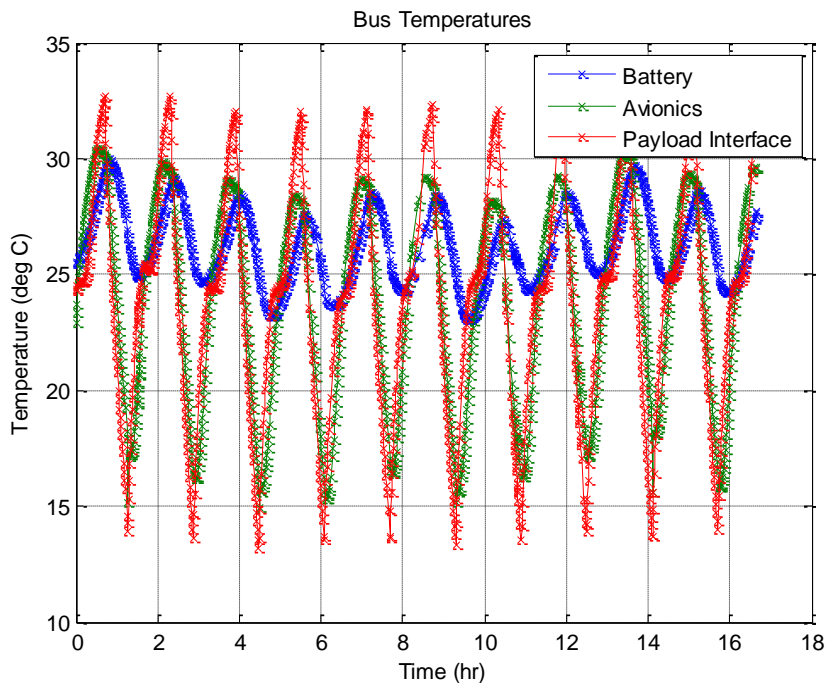
- Electrical Power Subsystem
 - Healthy bus and battery voltages
 - Battery charge and discharge current is nominal



XB-3 Systems Performance



- Thermal
 - Bus temperatures well within allowable range
- Command and Telemetry
 - Flight software accepting and processing uplinked commands
- Communications
 - UHF comm working nominally



Recent BCT Launches



- **MinXSS-1 (XACT)**
 - CU-Boulder LASP 3U CubeSat deployed from ISS on May 16, 2016
 - 2016 Small Satellite Mission of the Year
- **RAVAN (XB-3)**
 - 1 year mission extension
- **CYGNSS (8 Nano Star Trackers & 24 p015 Reaction Wheels)**
 - 8 spacecraft launched on December 15, 2016 to orbit of 510 km
- **IceCube (XACT)**
 - NASA GSFC/WPS 3U CubeSat deployed from ISS on May 16, 2017
- **SHARC (XACT)**
 - AFRL 6U CubeSat deployed from ISS on May 17, 2017
- **STP-H5 (Big Baffle Nano Star Tracker)**
 - Hosted payload on ISS, working well



Future Work



- Dozens of XACT and XB-1 systems slated for numerous missions
 - Commercial, civil, DoD
 - Many deep-space (with thrusters) on NASA SLS EM-1
 - Delivering both systems in larger form factor for micro-sat missions
- NASA Tipping Point program driving major XACT enhancement
 - Millions of dollars investment into Hyper-XACT
 - Large improvements in pointing accuracy & control, radiation tolerance, performance over radiation and temperature, lifetime and reliability
 - Support “operational cubesat” mission posture (lower risk, higher reliability)
 - Flight delivery mid-2018
- BCT delivering 12U and microsat buses for GEO in 2018