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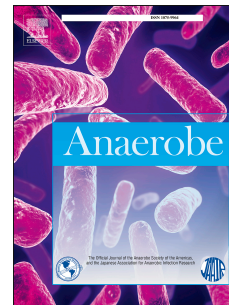
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2

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13

**Abstract**

The present study deals with the application of an advanced oxidation process combining UV irradiation in the presence of the photocatalyst titanium dioxide (TiO<sub>2</sub>), as an effective pretreatment method of wheat straw as means for increasing its biodegradability for increased biogas production by anaerobic digestion (AD). Especially attention was paid in oxidation of the lignin in straw, besides release the sugars from the lignocellulosic structure of straw. Specifically, four different TiO<sub>2</sub> concentrations (0.0, 0.5, 1.0, 1.5, and 2.0% (w/w) TiO<sub>2</sub>) were tested at three different irradiation times (0, 1, 2, and 3 h). Products of lignin-fraction oxidation, namely, vanillic acid, ferullic acid and acetic acid were quantified for each set of pretreatment conditions. Subsequently, biochemical methane potentials (BMPs) assays were conducted under thermophilic conditions from differentially pretreated samples and the pretreatment with the best performance was further tested in continuous mode operation. From BMP assays, 1.5% (w/w) TiO<sub>2</sub>/straw at 3 hours of UV light exposure pretreatment resulted in 37% ( $p < 0.05$ ) increase in methane yield and 25% in CSTRs. It was concluded that the presence of TiO<sub>2</sub> and the products of lignin oxidation did not inhibit the AD process. Finally, a simplified energy assessment showed that all pretreatment conditions become feasible when amounts of substrate to be treated are greater than the threshold value of 1.15 g.

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31

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**Key words**

Photocatalytic oxidation, Wheat straw, Biogas, Lignin, Vanillic acid, Ferullic acid

35

## 36 **1 Introduction**

37 There has been a lot of debate on replacing fossil fuels with renewable energy sources and  
38 maintaining a carbon neutral environment. The production of biofuels from lignocellulosic  
39 biomasses has the potential to contribute to fossil fuels replacement. However, an important hurdle  
40 associated with the use of these abundant biomasses is the complexity of its structure where  
41 cellulose, hemicellulose and lignin are compactly packed. Therefore, to efficiently use this resource,  
42 a pretreatment step is required to disrupt the complex structure of polymeric matrix. To this respect  
43 different pretreatment methods have been developed including chemical, physical, biological, and  
44 combinations of them. The goal of most of these pretreatments is to unpack the lignocellulosic  
45 structure and to make the sugars in it available for degradation. They achieve this by altering or  
46 removing the lignin and/or hemicellulose, decreasing the cellulose crystallinity and increasing the  
47 surface area for the hydrolases [1]. Very few methods mainly based on oxidation, are targeting also  
48 to solubilize the lignin and make this recalcitrant organic fraction available for biodegradation.  
49 Most of the above mentioned pretreatments are associated with various obstacles; for example, high  
50 temperature and pressure requirements, or use of chemicals that may introduce toxicity to the  
51 fermentation process [2]. In order to develop a pretreatment method with the desired results,  
52 oxidation of biomass in the presence of a catalyst can be an alternative choice. Additionally, from a  
53 sustainability point of view a process operated under mild conditions without producing toxic  
54 compounds is more preferable. Moreover, this method as oxidative would decompose also lignin a  
55 fraction which is often unutilized. Several studies focused on lignin oxidation, in order to transform  
56 the highly complex polymer into valuable aromatic chemicals and/or provide a source of low  
57 molecular mass feedstocks suitable for downstream processing [3].

58 Photocatalytic oxidation process can be an alternative solution to perform depolymerization of  
59 lignin under mild conditions. The catalyst used most frequently is titanium dioxide ( $\text{TiO}_2$ ) due to its

60 high activity, chemical stability, commercial availability, and low cost [5]. Other semiconductor  
61 materials, such as  $\text{ZnO}_2$  and  $\text{CdS}$ , have also been tested. Basically, the photooxidative degradation  
62 of lignin is initiated when  $\text{TiO}_2$  absorbs ultraviolet (UV) light. The short wavelength and high  
63 energy of UV light trigger reactions of two different pathways, namely, electron hole reaction and  
64 OH radical oxidation, to complete the photolysis process [4]. Aromatic aldehydes and carboxylic  
65 acids are formed as the main products from the oxidative degradation of lignin. Vanillin has been  
66 obtained as a major valuable product in the oxidative deconstruction of lignin, with yields in the  
67 range 5–15 wt% with respect to the lignin source [3]. The application of the  $\text{TiO}_2/\text{UV}$  system has  
68 been focused on treating effluents such as olive mill waste water, paper mill effluent, black liquor,  
69 wheat straw kraft digestion. Although the direct photocatalytic oxidation of the complicated  
70 structure of natural lignin without pretreatment is difficult, some attempts have been made to  
71 depolymerize some natural and synthetic lignin sources with simpler structures such as rice husk,  
72 alkaline lignin, wood flour, into valuable products (acetic acid, malonic acid, succinic acid, vanillin,  
73 aldehydes, etc.) [3-5].

74 Based on the aforementioned premises, the present study was mainly focused in exploiting the  
75 photocatalytic activity of  $\text{TiO}_2$  for pretreatment of wheat straw for biogas production in batch and  
76 continuous mode experiments. Therefore, different concentrations of  $\text{TiO}_2$  were tested together with  
77 different UV light irradiation times, for elucidating whether photocatalytic treatment was increasing  
78 the biodegradability of lignocellulosic biomass and determine optimal pretreatment conditions.  
79 Finally, the energy demand to perform the pretreatment was calculated to determine the overall  
80 energy efficiency of the AD process.

81

## 82 2 Materials and methods

83 All chemicals used in this study were of analytical grade and were purchased from Sigma Aldrich  
84 ApS (Brøndby, Denmark) and gases were supplied by AGA A/S (Copenhagen, Denmark).

85

### 86 2.1 Characteristics of inoculum and substrates

87 Inoculum was collected from Snertinge centralized Biogas plant in Denmark, operated under  
88 thermophilic conditions. The pH, total solids (TS), volatile solids (VS) and total volatile fatty acids  
89 (TVFAs) of inoculum were found to be 8.31,  $27.5 \pm 0.2$  g/L,  $17.1 \pm 1.2$  g/L and  $0.2 \pm 0.0$  g/L,  
90 respectively. Regarding the VFAs composition, the acetate was measured to be  $0.1 \pm 0.0$  g/L while  
91 the rest of the compounds were found in negligible fractions (*i.e.*, isobutyrate, butyrate and  
92 isovalerate). Additionally, the total Kjeldahl nitrogen (TKN) and ammonium nitrogen ( $\text{NH}_4\text{-N}$ )  
93 were measured to be  $3.6 \pm 0.1$  and  $3.2 \pm 0.1$  g/L, respectively.

94 Cattle manure was obtained from an animal farm in Zealand, Denmark. Before used, the livestock  
95 manure was sieved to discard the remaining lignocellulosic residues and then, was stored at  $-20$  °C.  
96 The pH, TS, VS and TVFAs of manure were 7.69,  $28.6 \pm 0.4$  g/L,  $19.9 \pm 0.3$  g/L and  $3.6 \pm 0.1$  g/L,  
97 respectively. Moreover, TKN and  $\text{NH}_4\text{-N}$  were  $2.6 \pm 0.1$  g/L and  $1.7 \pm 0.1$  g/L, respectively.

98 Wheat straw was harvested from Zealand, Denmark. After its arrival to the lab it was cut into 2-3  
99 cm length by a cutting mill (Retsch SM 2000) and then, stored at room temperature ( $21$  °C) prior to  
100 use. The TS and VS of wheat straw were determined to be  $92.8 \pm 0.4\%$  and  $86.7 \pm 0.1\%$ , of fresh  
101 matter (FM) respectively. Furthermore, the wheat straw consisted of  $42.0 \pm 0.7\%$  TS,  $30.8 \pm 0.5\%$   
102 TS and  $26.7 \pm 2.7\%$  TS of cellulose, hemicellulose and Klason lignin, respectively.

### 103 2.2 Photocatalytic oxidation experiments

104 Sample preparation consisted of soaking 0.92 g of wheat straw in 240 mL distilled water. The  
105 resulting preparation was transferred into a 500 mL beaker and this exposed to UV irradiation in a

106 quasi-collimated beam apparatus at ambient temperature (21 °C). This device consisted of a doped  
107 medium pressure lamp (SR HUV700) with enhanced emission in the irradiation wavelength of  
108 interest (200-400 nm). UV radiations from the lamp were collimated using a hollow tube to  
109 maintain a uniform distribution of UV light during the pretreatment and to use the light energy  
110 efficiently. The distance from the lamp to the center of the bottom of the beaker was 30 cm and the  
111 treated volume of sample was 240 mL. During the irradiation, the samples were gently stirred with  
112 the use of a magnetic stirrer (200 rpm). Detailed description of the quasi-collimated beam apparatus  
113 can be found in Hansen et al. [6]. UV light irradiation times were varied from 0 to 3 h (i.e. 0, 1, 2,  
114 and 3 h) at different TiO<sub>2</sub> concentrations (0, 1.0, 1.5, 2.0% (w/w)). Experimental set up is  
115 summarized in Table 1. After completion of pretreatment trials, three parts of the pretreated mixture  
116 were used for BMP assays whilst the leftover part was used for further quantification of products of  
117 lignin oxidation, VFA's, pH and to perform scanning electron microscopy (SEM). Electrical energy  
118 consumption of the device was retrieved from Hansen et al. [6] in order to estimate the energy  
119 consumption of the pretreatment.

120

121 **Table 1** Pretreatment experimental set up and conditions. All experiments were performed at  
122 temperature of 21 °C and 200 rpm.

123

### 124 **2.3 Biomethane potential (BMP) assay**

125 Biomethane potential (BMP) was determined according to Angelidaki et al. [7] in 320 mL glass  
126 vessels (batch reactors) with a working volume of 100 mL. A volume of 60 mL of the wheat straw  
127 suspension (from the pretreatment trials) was mixed with 40 mL of a thermophilic (53 ± 1 °C)  
128 methanogenic inoculum in the batch reactors so that the organic load was diluted from 3.32 to 2



129 gVS/L. The inoculum was allowed to degas for seven days in an incubator prior to use. The basic  
130 characteristics of the inoculum are described in section 2.1. Avicel<sup>®</sup> PH-101 cellulose (Sigma  
131 Aldrich) was used (2 gVS/L) to validate the accuracy of the BMP assay experiments. Batch reactors  
132 only with inoculum and water (blanks) were included to determine the residual methane production  
133 from the inoculum. Finally, the batch reactors were flushed with a N<sub>2</sub>/CO<sub>2</sub> (80/20% (v/v)) gas  
134 mixture, closed with rubber stoppers and aluminum caps, and incubated for a minimum of 30 days.  
135 During incubation period, the reactors were shaken once a day to avoid the development of dead  
136 zones. All BMP experiments were performed in triplicates.

137

#### 138 **2.4 Continuous mode experiments**

139 A lab-scale CSTR with a total and working volume of 5.0 and 3.0 L respectively was used to  
140 perform the continuous mode experiment. The reactor was operated at thermophilic conditions (53  
141 ± 1 °C) with heated water jackets. The hydraulic retention time (HRT) was set at 15 days  
142 throughout the experiment by supplying 100 mL of feedstock twice per day with a peristaltic  
143 feeding pump. The organic loading rate was set at 0.7 gVS/L/d. The feedstock consisted of 85% VS  
144 of cattle manure and 15% VS of wheat straw. The experimental period was divided in two distinct  
145 operation phases. During first operation phase (OP-I) the reactor was fed with untreated wheat  
146 straw and cattle manure until steady-state conditions were established [8]. Subsequently, second  
147 operation phase (OP-II) started by feeding the reactor with pretreated wheat straw (1.5% (w/w)  
148 TiO<sub>2</sub> and 3 h UV-light irradiation) and cattle manure. Gas and effluent samples were taken twice a  
149 week to measure methane content, pH and VFA's respectively. The biogas volume was measured  
150 daily using the liquid displacement method [9].

151

## 152 2.5 Analytical methods

153 Total solids (TS), volatile solids (VS), total Kjeldahl nitrogen (TKN) and ammonium nitrogen  
154 ( $\text{NH}_4\text{-N}$ ) were determined as described in Standard Methods [10]. Determination of structural  
155 carbohydrates and Klason lignin was performed according to NREL protocol [11]. The pH of  
156 inoculum and pretreatments was measured with a PHM 92 LAB pH-meter. VFA's composition of  
157 inoculum, cattle manure and pretreatments was measured as described in Kougiyas et al [12].  
158 Methane concentration in the headspace of batch reactors was determined using a gas  
159 chromatograph (GC Shimadzu 14A, Shimadzu, Kyoto, Japan) equipped with a flame ionization  
160 detector (FID) [13]. Biogas composition in the headspace of CSTR was measured using a gas  
161 chromatograph (Mikrolab, Aarhus A/S, Denmark) equipped with a thermal conductivity detector.  
162 For both AD experiments, the methane yields are reported at STP conditions [7]. VFA's were  
163 analyzed by gas chromatography on a Shimadzu GC-2010 with a Shimadzu AOI-20i auto injector  
164 [14]. Products of lignin oxidation were quantified with a Thermo Scientific Dionex Ultimate 3000  
165 UHPLC system with Multiple Wavelength Detector (MWD-3000 RS). Products were separated on  
166 a c18 reversed phase column (BDS HYPERSIL C18,  $4.6 \times 100$  mm,  $5 \mu\text{m}$  - Thermo Scientific)  
167 equipped with a guard column (BDS-HYPERSIL-C18,  $4 \times 10$  mm,  $5 \mu\text{m}$  - Thermo Scientific).  
168 Separation was achieved with a gradient of acetonitrile and 0.3% (v/v) acetic acid. Flow rate was  
169 kept constant at 1 mL/min. The injection volume was 20  $\mu\text{L}$  and the column compartment  
170 temperature was set at 30 °C. The total time for analysis was 22 min per sample including  
171 equilibration time. Scanning electron microscope (SEM-FEI Inspect S) equipped with thermionic  
172 tungsten filament electron gun was used for the qualitative study of morphology changes in wheat  
173 straw due to the pretreatment. All the imaging was done under the high vacuum modes with large  
174 field detectors.

175

## 176 2.6 Statistical analysis

177 A one way analysis of variance (ANOVA) followed by Fisher's Least Significant Difference test  
178 (LSD,  $p < 0.05$ ) was used to evaluate if any significant differences were observed in experimental  
179 measurements. All statistical analyses were performed using OriginPro 9.0.0 SR2 software  
180 (OriginLab Corporation, USA).

181

## 182 3 Results and discussions

183

### 184 3.1 Photocatalytic oxidation of wheat straw

185 The effectiveness of the pretreatment on wheat straw was evaluated through the quantification of  
186 main lignin oxidation products. In this study, the main products quantified from the photocatalytic  
187 oxidation of wheat straw were vanillic acid and ferulic acid, for the pretreatments at irradiation  
188 times of 0, 2, and 3 h at different concentration of catalyst (0, 1.0, 1.5, and 2.0% (w/w)  $\text{TiO}_2$ ). As  
189 shown in Fig. 1, the effect of the pretreatments is directly correlated to the formation of vanillic acid  
190 and ferulic acid and was observed to be significant ( $p < 0.05$ ) compared to the untreated wheat straw  
191 (0% (w/w)  $\text{TiO}_2/0$  h), thereby confirming the effectiveness of the pretreatment. Increasing the  
192 irradiation time had a positive effect on the oxidative degradation of the lignin fraction in wheat  
193 straw. When the irradiation time was increased from 2 to 3 h for the same catalyst concentration  
194 (1.5% (w/w)  $\text{TiO}_2$ ), the concentration of vanillic acid at the end of the reaction was increased by  
195 57.7% whilst the ferulic acid concentration followed the opposite trend. This could be an indication  
196 that longer irradiation duration favors further oxidation of vanillin and formation of vanillic acid.  
197 Ferulic acid underwent a first oxidation pathway to yield vanillin as intermediate compound and  
198 then, a further oxidation of vanillin to yield vanillic acid. Recent studies have proposed this

199 mechanism where the most important intermediates from the photocatalytic degradation of ferulic  
200 acid were identified as homovanillic acid, vanillyl mandelic acid, trans-caffeic acid, vanillic acid  
201 and vanillin and also organic acids such as formic acid, acetic acid and oxalic acid [15,16].

202 Quantification of total VFA's for the pretreatments with an irradiation time of 3 h and a catalyst  
203 dose of 1.0 and 3.0% (w/w) TiO<sub>2</sub>, showed that acetic acid concentrations increased from 7.1±1.7  
204 mg/L (untreated wheat straw) to 26.82 ± 2.62 and 12.40 ± 8.20 mg/L, respectively.

205 Furthermore, a positive effect was also observed when the dose of catalyst was increased (from 1.5  
206 to 2.0% (w/w) TiO<sub>2</sub>) for an irradiation time of 3 h. This resulted in 21.6% increase in vanillic acid  
207 concentration at the end of the reaction, in comparison to the pretreatment with only 1.5% (w/w)  
208 TiO<sub>2</sub>. This effect was also observed by Ksibi et al. [15] when they pretreated the lignin present in  
209 alfalfa black liquor using a UV/TiO<sub>2</sub> system. In the absence of TiO<sub>2</sub>, solely UV-irradiation resulted  
210 in negligible degradation of the lignin fraction (approximately 3.3% in 420 min); whilst in the  
211 presence of TiO<sub>2</sub> the amount of degraded lignin increased to reach 56% in 420 min. In addition to  
212 vanillin, they also identified vanillic acid among the different intermediates as a result of the  
213 photocatalytic oxidation treatment of the lignin black liquor.

214 As was expected, a slightly decrease in pH was observed after completion of the pretreatments. This  
215 decrease in the pH was attributed to the formation of carboxylic acid groups during the  
216 photocatalytic oxidation pretreatments.

217 It is important to point out that the conversion and selectivity to the intermediate compounds  
218 aforementioned highly depend on the structure of lignin. The lignin structure varies between  
219 materials, with softwoods and hardwoods having distinctive proportions of the monomer. For  
220 instance, grass lignin has additional phenolic acids bound to the polymer by ester groups. In  
221 addition, reaction and parameter conditions (catalyst characteristics, catalyst dose, irradiation time,

222 etc.) determine the conversion and selectivity of the intermediates. Therefore, an accurate  
223 understanding of different types of lignin and their chemical structure is fundamental to optimize its  
224 use and target cost-effective pretreatments [3].

225

226 **Fig. 1.** Performance comparison of different pretreatments conditions based on vanillic acid and  
227 ferullic acid concentrations.

228

### 229 **3.2 Scanning Electron Microscopy (SEM)**

230 SEM was performed in order to obtain an insight on the structural changes induced by the  
231 pretreatment and visually to evaluate the structural differences between untreated and pretreated  
232 wheat straw. SEM images showed that longer irradiation time along with higher concentration of  
233  $\text{TiO}_2$  resulted in disruption of the smooth surface of wheat straw with increased porosity.  
234 Specifically, the surface of untreated sample has no pits and furrows (Fig. 2a) compared to Fig. 2c  
235 and 2d, in which furrows with larger pits can be observed. The furrows are certainly the spaces  
236 from where the lignin polymers were disrupted during the pretreatment. The SEM observations  
237 provide a qualitative confirmation of the quantitative measurements (i.e. vanillic acid and ferulic  
238 acid). Specifically, wheat straw with the most disrupted surface (Fig. 2d) was associated with the  
239 highest amount of vanillic acid released after undergoing pretreatment (Fig. 2d). Conversely, an  
240 irradiation time of 1 h (Fig. 2b) did not show any noticeable difference compared to untreated  
241 samples.

242

243 **Fig. 2.** SEM images of untreated and pretreated wheat straw: a) Untreated; b) 2.0% (w/w) TiO<sub>2</sub>/1 h;  
244 c) 2.0% (w/w) TiO<sub>2</sub>/2 h; d) 2.0% (w/w) TiO<sub>2</sub>/3 h.

245

### 246 **3.3 BMP assays**

247 A set of BMP experiments was conducted in order to thoroughly examine the effect of the  
248 photocatalytic oxidation pretreatment on the biodegradability of wheat straw and the results are  
249 shown in Fig. 3. Firstly, both the solely application of UV-irradiation in the absence of TiO<sub>2</sub> as the  
250 application of different catalyst doses in absence of UV-light had no significant effect on the  
251 biomethanation process. This was also observed by Kang and Kim [16], when they pretreated rice  
252 straw with only UV-light in absence of TiO<sub>2</sub>. On the other hand, regardless the catalyst dose,  
253 irradiation for 1 h did not result in any significant boost in methane yield, probably due to the  
254 limited exposure time to induce a significant change in the biomass structure.

255 The effect of irradiation time on ultimate methane yield increase became significant starting from  
256 1.0 to 2.0% (w/w) TiO<sub>2</sub> catalyst concentrations as observed in Fig. 3. For 1.0% (w/w) TiO<sub>2</sub> and 3 h  
257 irradiation time, an increase ( $p < 0.05$ ) in methane yield of 24% ( $311.96 \pm 16.77$   
258 NmLCH<sub>4</sub>/gVS<sub>added</sub>) was observed compared to no irradiation time conditions ( $251.96 \pm 12.72$   
259 NmLCH<sub>4</sub>/gVS<sub>added</sub>). Similarly, for 1.5 and 2.0 % (w/w) TiO<sub>2</sub> at the same exposure time (3 h), this  
260 increased ( $p < 0.05$ ) corresponded to 33% ( $333.25 \pm 10.02$  NmLCH<sub>4</sub>/gVS<sub>added</sub>) and 24% ( $316.65 \pm$   
261  $12.47$  NmLCH<sub>4</sub>/gVS<sub>added</sub>) with respect to no irradiation ( $251.19 \pm 14.91$  and  $255.11 \pm 4.16$   
262 NmLCH<sub>4</sub>/gVS<sub>added</sub>, respectively) conditions.

263 Contrary to aforementioned, increasing the catalyst dose did not result in a significant effect on  
264 methane yield for the same irradiation treatment. For catalyst dose 1% to 2% (w/w) TiO<sub>2</sub> for all  
265 irradiation durations (1, 2, and 3 h), non-statistically differences ( $p > 0.05$ ) were observed in the

266 ultimate methane yield as shown in Fig. 3. One exception was when the catalyst concentration was  
267 increased from 0.5 to 1.0% (w/w) TiO<sub>2</sub> specifically for 3 h irradiation time, where a significant  
268 increase in methane yield was observed. Then, as explained by increasing the concentration above  
269 the threshold of 1.0% (w/w) TiO<sub>2</sub>, increase on methane yield was no significant ( $p > 0.05$ ).

270 Actually, it was previously found that the increased concentration of TiO<sub>2</sub> in the solution can  
271 potentially level off the efficiency of photocatalysis, as the increased concentration of catalyst can  
272 partially prevent the UV transmittance [17]. Thus, the augmented concentration of catalyst is not  
273 always associated with increased effectiveness of photocatalysis.

274 Finally, the most effective pretreatment conditions found in this study corresponded to 1.5% (w/w)  
275 TiO<sub>2</sub> and 3 h irradiation time, which resulted in a significant ( $p < 0.05$ ) increase of 37% ( $333.25 \pm$   
276  $15.02 \text{ NmLCH}_4/\text{gVS}_{\text{added}}$ ) in methane yield compared to the one obtained from untreated wheat  
277 straw ( $243.23 \pm 8.19 \text{ NmLCH}_4/\text{gVS}_{\text{added}}$ ).

278 Similarly, significant increase ( $p < 0.05$ ) in methane yield was also observed for pretreatment  
279 conditions with 1.0 and 2.0% (w/w) TiO<sub>2</sub> at 3 h irradiation time resulting in an increment of 28%  
280 ( $311.96 \pm 16.77 \text{ NmLCH}_4/\text{gVS}_{\text{added}}$ ) and 30% ( $316.65 \pm 12.47 \text{ NmLCH}_4/\text{gVS}_{\text{added}}$ ), compared to  
281 untreated wheat straw, respectively.

282 This is in agreement and is supported with our previous observation (section 3.1) that longer  
283 irradiation times favor the formation of the products (aromatic aldehydes and carboxylic acids)  
284 from the oxidative degradation of lignin, thereby having a positive effect on the biomethanation  
285 process.

286

287 **Fig. 3.** BMP assay – methane yield for the different pretreatment conditions (means with the same  
288 letter are not significantly different from each other  $p > 0.05$ ).

289

### 290 **3.4 Continuous mode experiments**

291 The most effective pretreatment identified by BMP tests (i.e. 1.5% (w/w) TiO<sub>2</sub>, 3 h UV irradiation)  
292 was further investigated in continuous mode operation. Initially, the CSTR reactor was operated at  
293 stable conditions using cattle manure and untreated wheat straw in the feedstock for one HRT. As  
294 shown in Fig. 4a and 4b the steady state conditions of reactor can be seen with low VFA  
295 accumulation, stable pH and steady methane yield for more than ten days [14]. After this period, the  
296 feedstock was changed and specifically, the lignocellulosic biomass was pretreated before feeding  
297 into the reactor. The effect of pretreatment was immediately observed, as a rapid increase in  
298 methane yield was monitored due to the changed feedstock. This rapid change can be explained on  
299 the basis of increased susceptibility of wheat straw – due to the applied pretreatment – to microbial  
300 attack and also from the utilization as microbial substrates of the formed lignin oxidation products  
301 (i.e., vanillic acid, ferulic acid, acetic acid) to methane. At steady state conditions, the methane yield  
302 was increased up to 25% compared to untreated feedstock, without provoking any instability to the  
303 reactor, as seen by the stable pH and low VFA accumulation (Fig. 4a and b). On the other hand, the  
304 achieved increment was remarkably lower compared to BMP results. Indeed, in continuous trials  
305 the substrate is constantly fed to and removed from the reactor so that the reaction time is lower to  
306 achieve the maximum biodegradability as in batch reactors.

307 Moreover, from the stability of reactor with pretreated wheat straw and steady operation throughout  
308 the second and third HRT, advocate the benefit of photocatalytic oxidation process to be used at  
309 larger scale.



310

311 **Fig. 4.** CSTR reactor performance; a) methane yield; b) VFA accumulation and pH.

312

### 313 3.5 Energy balance

314 A simplified energy balance analysis was performed to calculate energy efficiency as function of  
315 the amount of substrate for the different pretreatment conditions tested in BMP assays. The  
316 procedure for evaluating energy efficiency is given by the equation:

$$317 \eta = 1 - \left( E_{\text{Pretreatment}} / E_{\text{CH}_4} \right)$$

318 Where  $E_{\text{CH}_4}$  is the heating value of the produced methane and  $E_{\text{pretreatment}}$  is the energy used in the  
319 pretreatment, for each particular set of pretreatment conditions, respectively. The electrical energy  
320 consumption by the UV-lamp was considered as solely energy used during the pretreatment and  
321 was determined experimentally according to Hansen et al. [6] obtaining a value of 0.061 kWh per  
322 unit of volume ( $\text{m}^3$ ) of the suspension treated per unit of time (min). Based on this and the  
323 aforementioned assumptions, results are depicted in Fig. 5. Except for untreated wheat straw  
324 ( $E_{\text{pretreatment}} = 0$ ) for each specific pretreatment condition a break-even point is defined. As observed  
325 for amounts of substrate to be treated lesser than 0.7 g all pretreatments become infeasible.  
326 Conversely above this threshold value, the energetic feasibility of the process depends on both  
327 amount of substrate as pretreatment conditions; whilst above 1.15 g the energy balance is positive  
328 for all pretreatment conditions. For instance, for 1 g of substrate to be treated all pretreatments are  
329 feasible except for 0.5% (w/w)  $\text{TiO}_2/3\text{h}$  conditions. However, 1.5 and 2.0% (w/w)  $\text{TiO}_2/2\text{ h}$  present  
330 a higher efficiency compared to other conditions. From an economical point of view, it would be

331 preferred to select the pretreatment with lower catalyst dose as both present practically the same  
332 efficiency.

333 Finally, it should be remarked that this energy efficiency analysis was based on the ultimate  
334 methane yields obtained from BMP assays and it will differ when continuous mode operation is  
335 considered.

336

337 **Fig. 5.** Comparison of different pretreatment conditions in terms of energy efficiency analysis.

338

#### 339 **4 Conclusions**

340 This study defined that photocatalytic pretreatment can boost the lignin disruption and  
341 subsequently, improve the anaerobic degradation of recalcitrant wheat straw. Among the products  
342 from the oxidative degradation of lignin under TiO<sub>2</sub>/UV catalyst system, vanillic acid and ferulic  
343 acid were detected at a maximum value of  $91.18 \pm 2.00$  and  $1.67 \pm 0.01$ , using 2.0% (w/w) TiO<sub>2</sub>  
344 and 3 hours UV irradiation in the range of 200-400 nm. Moreover, the most effective pretreatment  
345 strategy (1.5% (w/w) TiO<sub>2</sub> and 3 h) was found to increase the biodegradability of wheat straw up to  
346 37% compared to untreated biomass. The positive impact of photocatalytic pretreatment was also  
347 observed in continuous trials, as the methane production was increased by 25%. It was concluded  
348 that the photocatalytic oxidation of lignin-rich substrates is a promising method to disrupt the non-  
349 degradable organic fraction under mild conditions. However, a simplified energy balance was  
350 computed and revealed that further investigations are still needed to improve the overall process  
351 efficiency and possibly transform lignocellulosic biomass directly into products of economic

352 interest such as vanillin, vanillic acid and/or ferulic acid, rather than the low economic value biogas  
353 as the only product.

354

### 355 **Acknowledgment**

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358 and providing the TiO<sub>2</sub> catalyst nano-particles.

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360

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- 412

413 Table 1 Pretreatment experimental set up and conditions. All experiments were performed at  
414 temperature of 21 °C and 200 rpm.

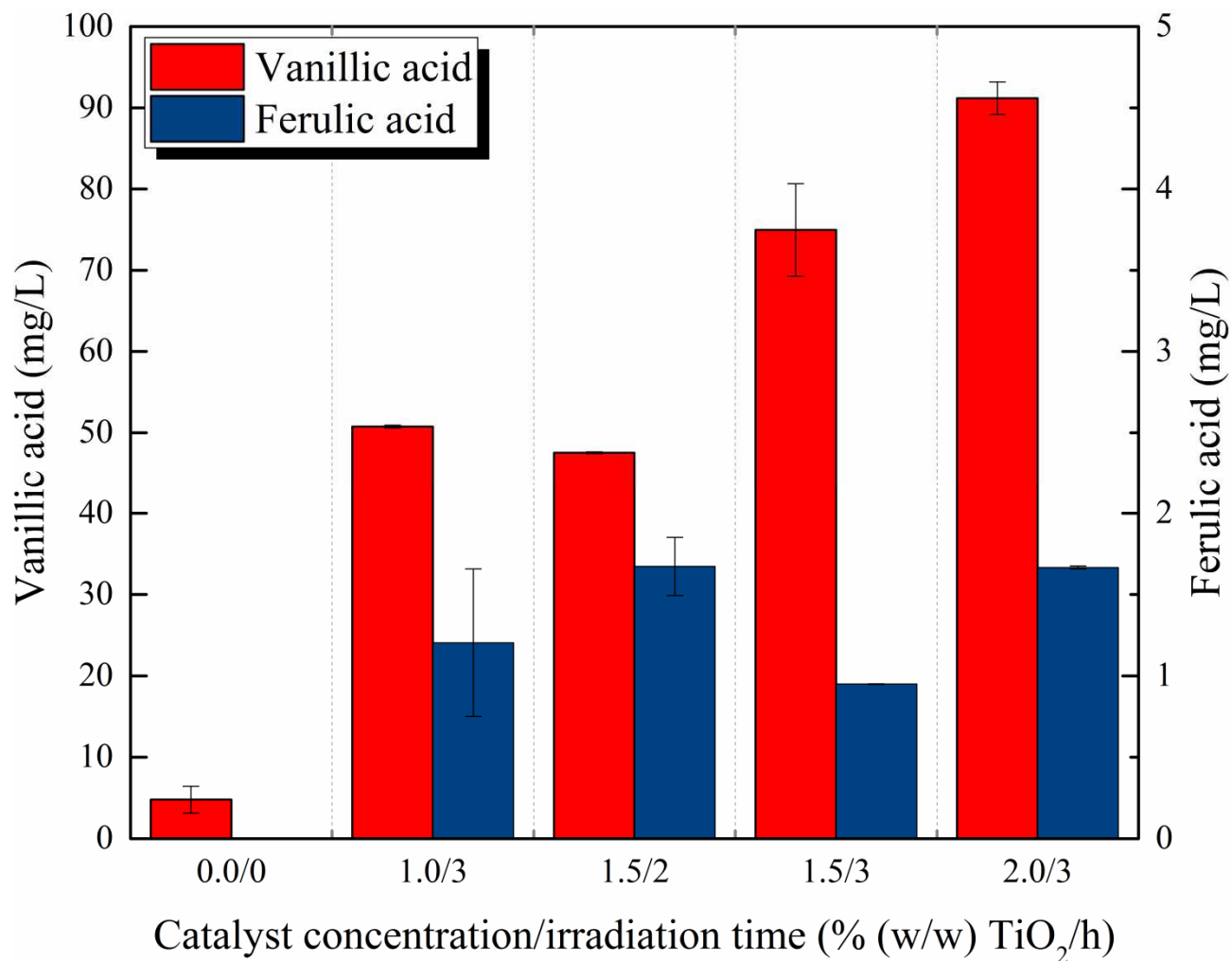
415

| Pretreatment | Organic load<br>gVS/L | Catalyst<br>concentration<br>% (w/w) TiO <sub>2</sub> | Irradiation<br>time<br>h |
|--------------|-----------------------|---|--------------------------|
| 1            | 3.32                  | 0.0   | 0                        |
| 2            | 3.32                  | 0.0   | 1                        |
| 3            | 3.32                  | 0.0   | 2                        |
| 4            | 3.32                  | 0.0   | 3                        |
| 5            | 3.32                  | 0.5   | 0                        |
| 6            | 3.32                  | 0.5   | 1                        |
| 7            | 3.32                  | 0.5   | 2                        |
| 8            | 3.32                  | 0.5   | 3                        |
| 9            | 3.32                  | 1.0   | 0                        |
| 10           | 3.32                  | 1.0   | 1                        |
| 11           | 3.32                  | 1.0   | 2                        |
| 12           | 3.32                  | 1.0   | 3                        |
| 13           | 3.32                  | 1.5   | 0                        |
| 14           | 3.32                  | 1.5   | 1                        |
| 15           | 3.32                  | 1.5   | 2                        |
| 16           | 3.32                  | 1.5   | 3                        |
| 17           | 3.32                  | 2.0   | 0                        |
| 18           | 3.32                  | 2.0   | 1                        |
| 19           | 3.32                  | 2.0   | 2                        |
| 20           | 3.32                  | 2.0   | 3                        |

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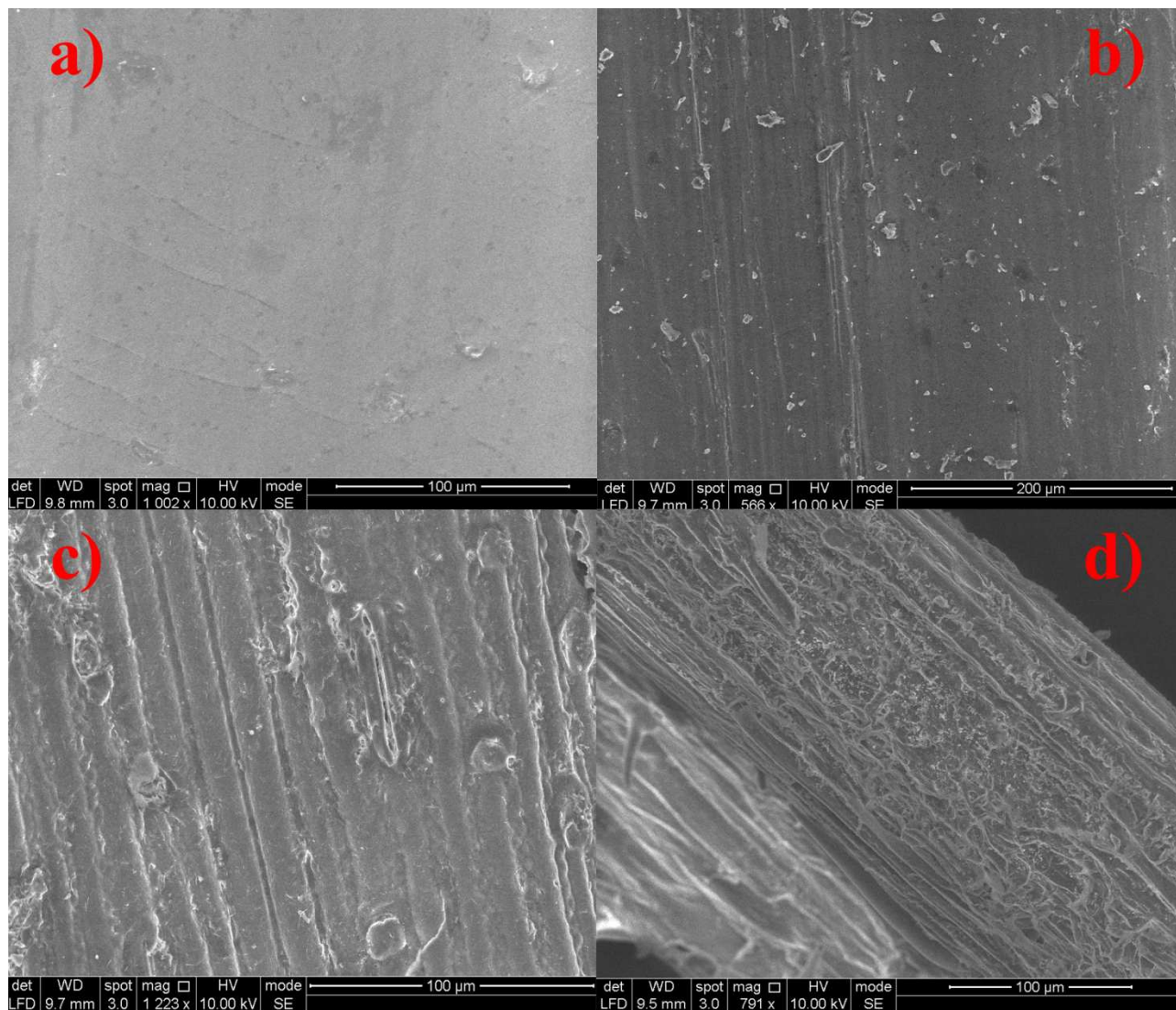


419

420 Fig. 1. Performance comparison of different pretreatments conditions based on vanillic acid and  
421 ferulic acid concentrations.

422

423



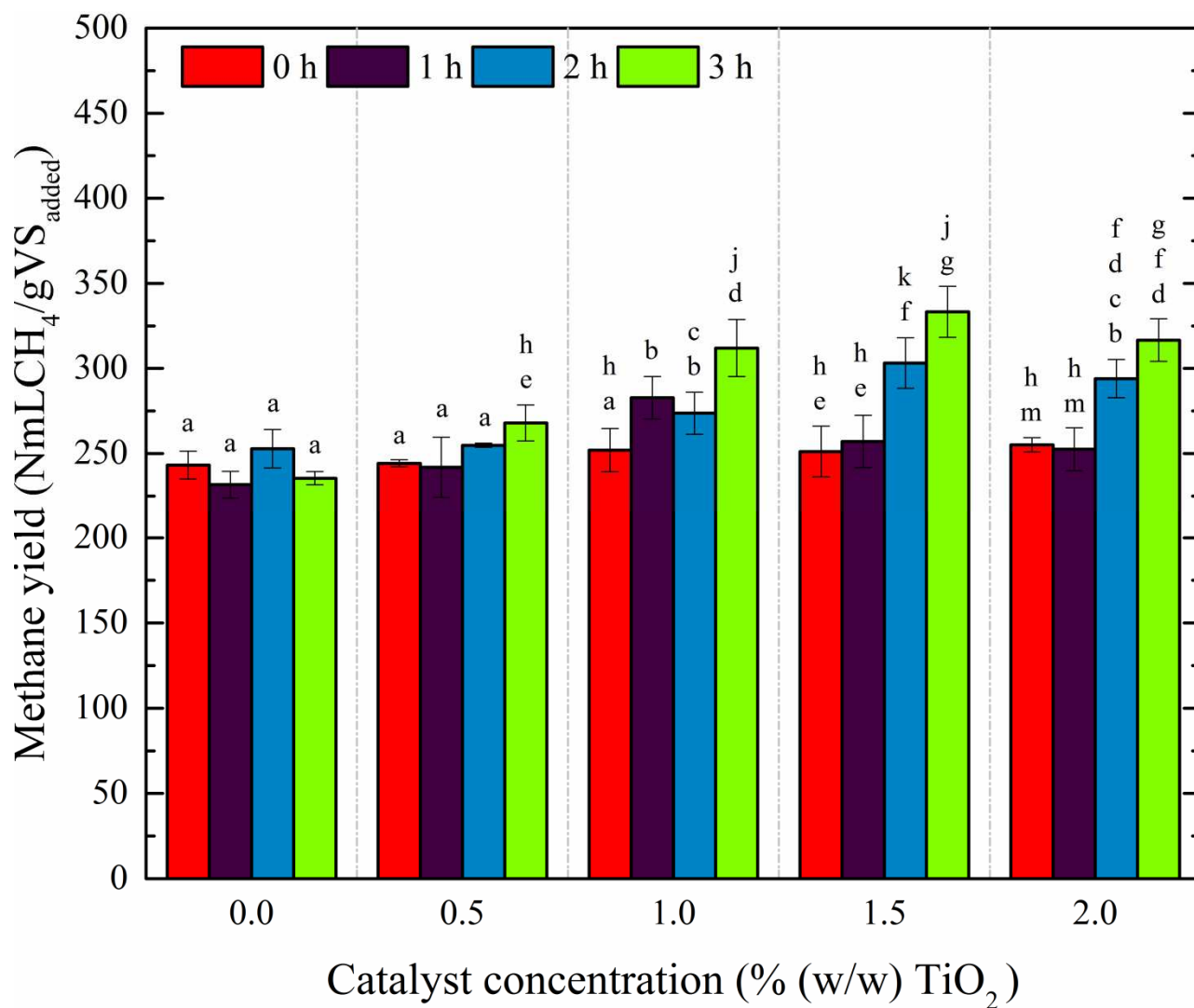
424

425 Fig. 2. SEM images of untreated and pretreated wheat straw: a) Untreated; b) 2.0% (w/w) TiO<sub>2</sub>/1 h;426 c) 2.0% (w/w) TiO<sub>2</sub>/2 h; d) 2.0% (w/w) TiO<sub>2</sub>/3 h.

427



428



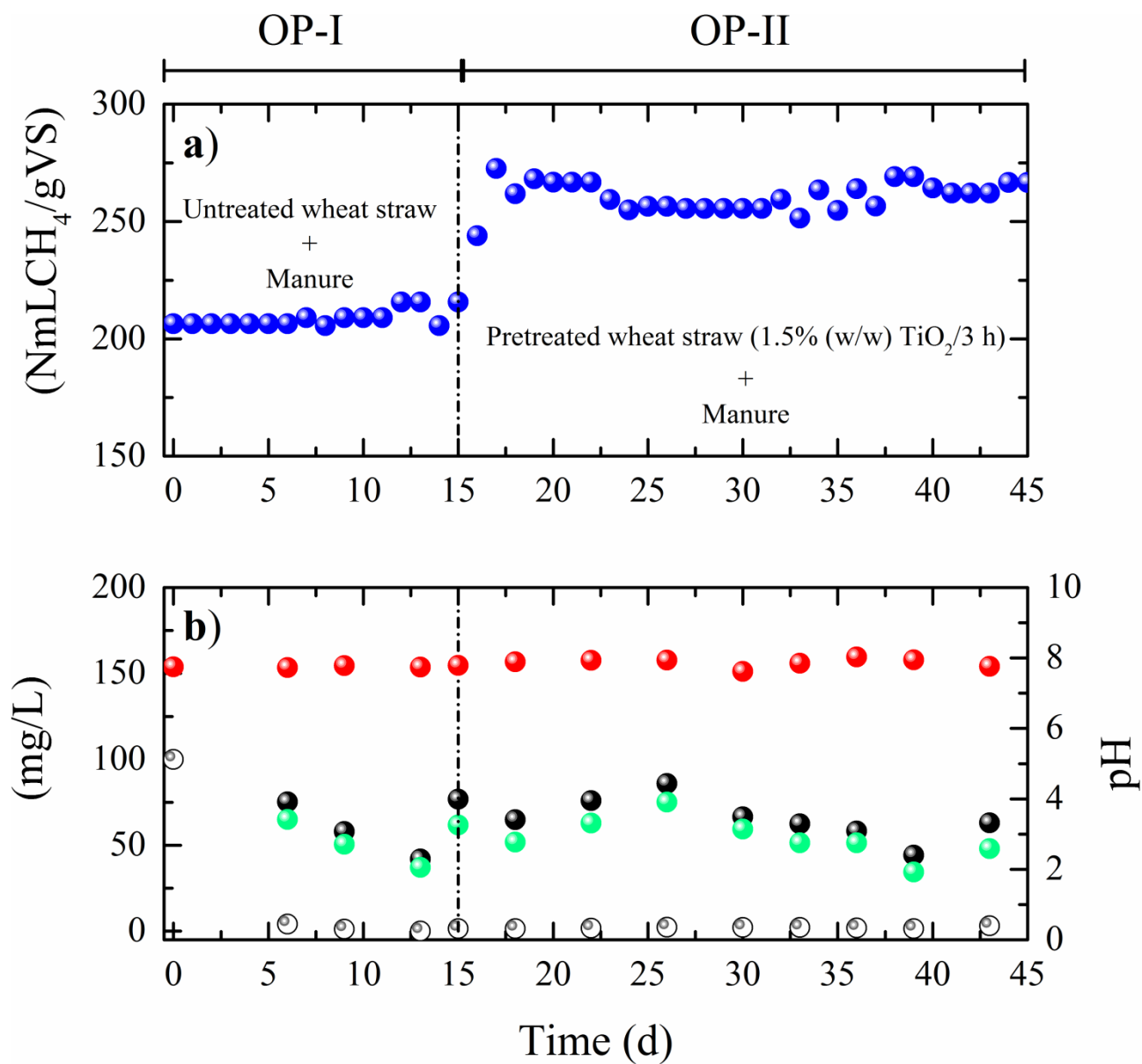
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430 Fig. 3. BMP assay – methane yield for the different pretreatment conditions (means with the same  
431 letter are not significantly different from each other  $p > 0.05$ ).

432



433



434

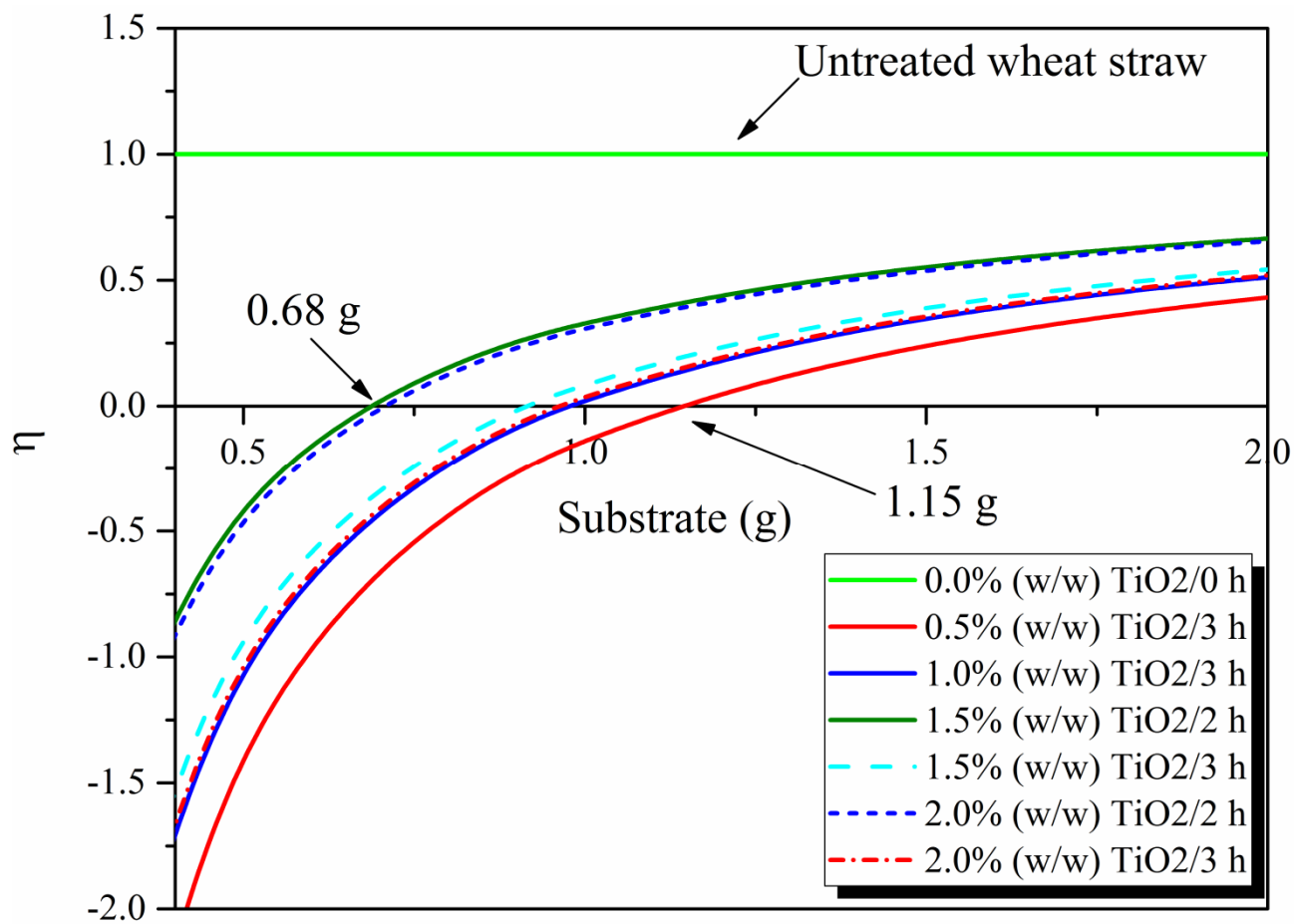
● Methane yield   ● Total VFA   ● Acetate   ⊙ Propionate   ● pH

435

Fig. 4. CSTR reactor performance; a) methane yield; b) VFA accumulation and pH.

436

437



439 Fig. 5. Comparison of different pretreatment conditions in terms of energy efficiency analysis.

440

## Highlights

- TiO<sub>2</sub>/UV based photocatalytic pretreatment was successfully applied to wheat straw
- Products of economic interest (vanillic acid and ferulic acid) were identified
- Best pretreatment conditions: 1.5% (w/w) TiO<sub>2</sub>/straw at 3 hours of UV light exposure
- Best pretreatment in BMP assays resulted in 37% increase in methane yield
- Best pretreatment in CSTR's resulted in 25% increase in methane yield