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Magnesium in milk

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22 ABSTRACT

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24 This review draws attention to the significance of magnesium in milk, both the technical and human health aspects. Magnesium has been subject to less research than calcium in both 25 aspects. Magnesium is present in cows' milk in ~10% of the concentration of calcium. About 26 two-thirds of the magnesium is soluble, whereas about one third of calcium is soluble. 27 Although magnesium is less significant than calcium in dairy systems, it warrants more 28 investigation. Magnesium plays numerous physiological roles in the human body and is 29 implicated in many critical health issues such as metabolic syndrome and skeletal muscle 30 31 loss. Despite its well-established significance in health, magnesium is often reported as an under-consumed nutrient. Milk and dairy products are already one of the main sources of 32 dietary magnesium. There is an opportunity to develop milk and dairy products as efficient 33 vehicles for supplementary dietary magnesium delivery with more research into fortification 34 35 options. 36

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67 1. Introduction

69	Magnesium is the fifth most abundant mineral in the human body after potassium,
70	calcium, phosphorus and sodium, but until recently it could be termed the forgotten mineral.
71	It is the major intracellular divalent cation and plays a major role in many biochemical
72	processes. Its functions include, protein and nucleic acid metabolism, neuromuscular
73	transmission, bone growth and metabolism, ion channel stabilisation, energy metabolism,
74	regulation of blood pressure, contraction of myocardial muscle cells and as a cofactor in a
75	large number of enzymatic reactions (Volpe, 2012; Zhang, 2011).
76	Its significance in milk has been largely overshadowed by calcium, its more-abundant
77	alkaline earth relative, which plays a pivotal roles in the structure of milk through its role in
78	colloidal calcium phosphate, and hence the integrity of the casein micelle, and also in the heat
79	stability of milk. Calcium in milk is also widely known for its nutritive value and
80	bioavailability. As a consequence, much less has been published on magnesium than on
81	calcium in milk and milk products. However, magnesium in milk and milk products is a
82	major contributor of dietary magnesium and warrants more attention. This review collates
83	much of the available information on magnesium in milk and discusses its importance in
84	human health and disease.
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86	2. Measurement of magnesium
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88	2.1. Total magnesium
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90	Total magnesium in milk can be measured instrumentally or by wet chemistry
91	methods. Instrumental methods of analysis require an initial mineralisation procedure to

92 eliminate organic material. This can be achieved by dry digestion by incineration (AOAC 975.03) or by a wet procedure involving, for example, a nitric acid–perchloric acid (4:1) 93 mixture (Moreno-Torres, Navarro, Ruíz-López, Artacho, & López, 2000) or microwave-94 assisted combustion using nitric acid and hydrogen peroxide (Khan et al., 2014). Moreno-95 Torres et al. (2000) claimed that the wet method using the nitric acid–perchloric acid mixture 96 was superior to the dry incineration method, being fast and easily controlled, and achieving 97 98 complete destruction of caseins that are difficult to remove by dry incineration. Khan et al. (2014) concluded that microwave assisted digestion was suitable for milk products and that it 99 eliminated the inaccuracy of conventional digestion methods and reduced analysis time. 100 Following mineralisation of the sample, the magnesium, and other minerals, are commonly 101 analysed by atomic absorption spectroscopy (AAS) (e.g., Udabage, McKinnon, & Augustin, 102 2000), inductively coupled plasma-atomic emission spectrometry (ICP-AES) (e.g., van 103 Hulzen, Sprong, van der Meer, & van Arendonk, 2009) or inductively coupled plasma-104 optical emission spectrometry (ICP-OES) (e.g., Khan et al., 2014). Total magnesium can also 105 be determined by ion chromatography after pre-treatment of the milk with nitric acid (Sato, 106 Harada, & Tanaka, 1992). 107

There are two major traditional wet chemistry methods (Walstra & Jenness, 1984).
The first involves two EDTA titrations, one using a calcium-specific indicator, such as
murexide, and one using Eriochrome Black T that reacts with both calcium and magnesium.
The difference between the two results is a measure of magnesium concentration. The second
involves an EDTA titration of the supernatant after calcium has been precipitated as calcium
oxalate.

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115 2.2. Ionic magnesium

The ionised form of magnesium (Mg^{2+}) is regarded as the biologically active form and hence there has been considerable interest in its determination (Zhang, 2011). In blood, it is commonly performed with Mg²⁺-selective electrodes. Dimeski, Badrick, and St John (2010) reported that these were introduced in the mid-1990s and that there were three Mg^{2+}

electrodes available for clinical measurements. However, despite the fact that other ion-121

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selective electrodes, some of which have been developed for blood analysis, e.g., Ca^{2+} 122

123 appear to have been used for this purpose. Considerable experience with these electrodes has

electrodes (Lewis, 2011), are routinely used for analysis of milk, Mg²⁺ electrodes do not

124

been gained in clinical laboratories and is available for access by dairy scientists. Dimeski et 125 al. (2010) concluded that the selectivity and specificity of Mg^{2+} electrodes in relation to Ca^{2+} 126

were not ideal and that the interference from Ca^{2+} varies between electrodes from different

127 suppliers. Some of the clinical Mg²⁺ analysers correct for this interference but this is more 128 challenging for analysis of milk with its high calcium content. 129

One company, C-CIT Sensors AG (www.c-cit.ch), offers a Mg²⁺ ion-selective 130 electrode that contains a replaceable Mg^{2+} -selective membrane that is claimed to be suitable 131 for milk. The selectivity for Mg^{2+} is more than 1,000 times higher than for Na^+ or K^+ and 132 more than 100 times higher than for Ca^{2+} . According to the manufacturer, for milk with 0.1 g 133 L^{-1} of Mg²⁺ and 1.25 g L^{-1} of Ca²⁺, 5–10% of the measured Mg²⁺ concentration may be 134 attributable to Ca^{2+} . Therefore such an electrode may be suitable for milk if this level of 135 accuracy is tolerable. 136

Another method for measuring Mg^{2+} is by binding it with a dye such as Magnesium 137 510 (Ursa BioScience LLC, www.ursabioscience.com). This dye has a strong emission 138 spectrum with a maximum at 510 nm at an excitation wavelength of 280–415 nm. It is 139 claimed to have high sensitivity and to react only with ionic species. While the 140

141 manufacturers consider it is suitable for milk, reports of its use for this purpose have not been142 located.

Ionic magnesium has also been measured by the Donnan Membrane Technique
(DMT) (Bijl, van Valenberg, Huppertz , & van Hooijdonk, 2013; Gao et al., 2009). A
detailed description of the DMT theory and equipment was provided by Gao et al. (2009).

- 146
- 147 **3.** Content in milk
- 148

The average content of magnesium in cows' milk is $110 \text{ mg } \text{L}^{-1}$ (4.6 mmol L⁻¹) 149 although quite wide ranges have been reported: 114–130 mg L⁻¹ (White & Davies, 1958); 81– 150 268 mg L⁻¹ (Cerbulis & Farrell, 1976); 97–146 mg L⁻¹ (Gaucheron, 2005); 82–129 mg L⁻¹ 151 (Tsioulpas, Lewis, & Grandison, 2007); 115.9 ± 10.1 (CV) mg L⁻¹ (van Hulzen et al., 2009); 152 and 114 ± 1 (SD) mg L⁻¹ (Bijl et al., 2013). On a dry weight bass, the magnesium content of 153 milk (~ 1300 mg kg⁻¹ for skim milk powder, Table 1) is in the mid-high range for foods. 154 Miciński et al. (2017) reported higher levels in the first colostrum (340 and 311 mg L^{-1} for 155 primiparous and older cows, respectively); the levels decreased to normal milk levels (120 156 and 100 mg L^{-1} , respectively) after 5 d. These authors commented that magnesium in 157 colostrum has a role in activating intestinal peristalsis, which reduces the density of 158 meconium and facilitates its expulsion. After the colostrum stage, the magnesium content 159 shows little variation. Gaucheron (2005) reported levels in early, mid and late lactation to be 160 137, 120 and 130 mg L^{-1} , respectively. These were similar to the values reported earlier by 161 White and Davies (1958), namely, 130, 118 and 12.8 mg L⁻¹, respectively. The level also 162 appeared to be little affected by mastitic infection with the average level in milk from cows 163 with sub-clincal mastitis reported to be 118 mg L^{-1} (White & Davies, 1958). 164

In a large study involving the milk from 1860 primiparous Dutch Holstein-Friesian 165 cows from 388 herds in the Netherlands, van Hulzen et al. (2009) concluded that the variation 166 in genetic effects for magnesium (as well as calcium and phosphorus) concentration was 167 much greater than the variation in herd effects. This implies that there are better prospects for 168 altering the levels of these minerals by selective breeding than by nutritional manipulation. 169 In another large Dutch study, bulk milk samples were collected weekly from dairy 170 plants in 20 regions throughout The Netherlands and then mixed to give a representative 171 weekly sample. From this study, which was conducted over one year, Bijl et al. (2013) were 172 able to compare the levels of magnesium and other minerals found in their study with levels 173 found 50–75 y earlier in The Netherlands. They found that the magnesium, calcium and 174 phosphorus contents had increased by 7.2, 12.4 and 9.6% in line with a similar increase in 175 protein content. The authors found that the content of each of these minerals had a significant 176 positive correlation with protein content which was largely due to their association in the 177 casein micelle. 178

Goats' milk contains a similar magnesium concentration to cows' milk (mean, 122
mg L⁻¹; range 110–144 mg L⁻¹) while ewes milk contains a higher concentration (mean, 193
mg L⁻¹; range 175–212 mg L⁻¹) (de la Fuente, Olano, & Juárez, 1997). Dorea (2000)
reviewed several reports of magnesium in human milk and found a range of 15 to 61 mg L⁻¹,
with 75% being less than 35 mg L⁻¹. Hence the concentrations in the milk of cows, goats and
ewes are much higher than that in human milk.

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4. Distribution between casein micelles and serum in milk and milk products

187

188 The distributions of magnesium and calcium in cows' milk, various milk products and189 milk fractions are given in Tables 1 and 2. Two major differences are apparent: the total

190	magnesium contents are all much lower than the total calcium levels and the distribution
191	between the serum and colloidal phases of milk are different. A large proportion (~ $2/3$) of
192	magnesium is in the serum fraction (Bilj et al. 2013; Gaucheron, 2005; Pyne, 1962; Udabage
193	et al., 2000; White & Davies, 1958). This proportion is remarkably consistent between the
194	reports listed; it even holds for milks with added magnesium sulphate (Abdulghani, Ali,
195	Prakash, & Deeth, 2015). A similarly large proportion of calcium is in the colloidal fraction,
196	associated with the casein micelle. Goats' milk and ewes' milk have been reported to have
197	~66% and ~56% soluble magnesium, respectively (de la Fuente et al., 1997).
198	The different distribution between the serum and colloidal phases explains the large
199	difference between calcium and magnesium in products based on casein such as cheese.
200	Almost all (~ 99%) of the magnesium and calcium is located in the skim milk. The low
201	percentage associated with the fat is reflected in the very low contents in butter (Table 1).
202	
203	4.1. Association with the casein micelle and colloidal calcium phosphate
204	
205	According to Cashman (2011), about half (~ 20 mg L^{-1}) of the magnesium in the
206	colloidal fraction of cows' milk is associated with the colloidal calcium phosphate (CCP) and
207	about half (~ 20 mg L^{-1}) is bound to case in phosphoserine residues; the corresponding figures
208	for calcium in the colloidal fraction are 75% (~600 mg L^{-1}) as CCP and 25% (~200 mg L^{-1})
209	attached to phosphoserine residues. Dalgleish and Law (1989) reported the effect of pH
210	reduction on the distribution of magnesium in milk. They found a reduction in micellar
211	magnesium with reduced pH in parallel with the effect on calcium. Micellar magnesium
212	decreased from 1.3 mmol L^{-1} at pH 6.7 to 0.2 mmol L^{-1} at pH 4.9. Since no inorganic

213 phosphate remained in the micelle at pH 4.9, it was suggested that the remaining magnesium

214 may be bound to non-phosphorylated caseins. De la Fuente, Montes, Guerreroa, and Juárez

(2003) investigated the distribution of magnesium between the sedimentable (casein micelleassociated) and the non-sedimentable (soluble) fractions in yoghurt and found that 88–97%
was soluble (note that at the pH of yoghurt, ~4.5, all minerals associated with CCP in the
casein micelle are solubilised). Somewhat surprisingly, this was lower than that found for
calcium of 96.7–99.1%, in spite of the fact that, in milk, a much higher proportion of
magnesium than calcium is soluble. These authors suggested that more magnesium than
calcium is bound to non-phosphorylated binding sites on the caseins.

The low proportion of magnesium found in the casein micelles may be at least 222 partially attributable to its low affinity for inorganic phosphate and citrate in CCP. This is 223 supported by the results obtained by adding various salts to isolated casein micelles or 224 ultrafiltrate. Philippe, Le Graët, and Gaucheron (2005) studied the effect of adding salts of 225 five different cations, Fe^{3+} , Zn^{2+} , Ca^{2+} , Cu^{2+} and Mg^{2+} , to dispersions of isolated casein 226 micelles. The amount of each cation which was associated with the casein micelles following 227 ultrafiltration was measured. Of the five cations, Mg^{2+} showed the lowest percentage (25– 228 30%) associated with the micelles and Fe^{3+} showed the highest (98–99%). Philippe et al. 229 (2005) also added each of the five salts to milk ultrafiltrates and measured the amounts of 230 each cation precipitated as insoluble salts. The order of precipitate formation was $Fe^{3+} > Ca^{2+}$ 231 $>Zn^{2+}>Cu^{2+}>Mg^{2+}$. Precipitation indicates association of the cations with inorganic anions 232 such as phosphate and citrate forming insoluble salts. About half of the magnesium added at 233 9.6 mmol kg⁻¹ precipitated. Calcium, zinc and iron added at 7.4–9.56 mmol kg⁻¹ showed 234 much higher precipitation levels. The association of magnesium appeared to be mostly with 235 phosphate as the citrate levels remained almost constant with added magnesium. The authors 236 found a reasonable correlation between the amounts of the cations precipitated as phosphate 237 and citrate and the stability constants of the cation-anion combinations. For example, for 238

inorganic phosphate, the stability constants for Fe^{3+} and Mg^{2+} were 3.61 and 0.6,

respectively, and for citrate they were 11.2 and 2.8, respectively.

241

242 4.2. Magnesium in milk serum

243

In milk serum, the concentrations of magnesium citrate and magnesium hydrogen phosphate are 2.0 and 0.3 mmol L^{-1} , respectively; the corresponding values for calcium are 6.9 and 0.6 mmol L^{-1} , respectively (Neville, 2005). The higher concentration of magnesium citrate than magnesium hydrogen phosphate differs from the results of Phillipe et al. (2005) that showed greater association of magnesium with inorganic phosphate than citrate when a soluble magnesium salt was added to milk ultrafiltrate.

A larger percentage of magnesium than calcium in milk is present as the free or ionic 250 form, although the absolute concentration of ionic magnesium is much lower than that of 251 ionic calcium. According to Christianson, Jenness, and Coulter (1954), ionic magnesium is 252 $0.82-0.85 \text{ mmol } \text{L}^{-1}$ which is similar to $0.81 \text{ mmol } \text{L}^{-1}$ calculated for milk diffusate by Holt, 253 Dalgeish, and Jenness (1981), a value now generally accepted. However, Bijl et al. (2013), 254 using the Donnan Membrane Technique, reported a somewhat lower Mg^{2+} value of 0.61 255 mmol L^{-1} . Gao et al. (2009) also used this technique to analyse reconstituted skim milk (200 g 256 skim milk powder dissolved in 1800 g deionised water) and found the Mg²⁺ concentration to 257 be 0.58 mmol L^{-1} . The concentration of the ionic form of calcium in cows' milk is ~ 2 mmol 258 L⁻¹ (Lewis, 2011). 259

260 Another difference between magnesium and calcium in the serum phase is that some 261 calcium (about 0.5 mmol L⁻¹ in milk) is bound to α -lactalbumin (α -La), whereas no 262 magnesium is bound to this protein. Calcium is bound in a one atom per molecule 263 stoichiometry (Hiroaka, Segawa, Kuwajima, Sugai, & Murai, 1980). 264

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4.3. Effect of heating on the distribution of magnesium in milk

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Thermal processing followed by cooling has little effect on the distribution of 267 magnesium between the major fractions of milk (Abdulghani et al., 2015). However, when 268 milk was heated to 90 °C, a decrease (~ 18%) occurred in the concentration of magnesium in 269 the soluble phase, at that temperature. This was shown by analysing the permeate from 270 ultrafiltration performed at this temperature rather than on the soluble phase obtained after 271 cooling the heated milks (Pouliot, Boulet, & Paquin, 1989a,b,c; Holt 1995). The decrease in 272 soluble calcium under the same conditions was much greater, ~ 33%. The decrease in soluble 273 minerals is due to their migration into the calcium phosphate microgranules as evidenced by 274 275 the increase in the size of these particles. It appears to occur in two phases, whereby most of the redistribution occurs rapidly, in less than one minute, in the first phase and a further 276 smaller decrease occurs over several minutes, up to 2 h, in a second phase. According to Holt 277 (1995), the difference in redistribution behaviour of magnesium and calcium suggests that 278 magnesium is associated with the surface of the calcium phosphate microgranule while 279 calcium is associated with the bulk of this particle. On cooling heated milk, the redistribution 280 of magnesium and calcium is almost totally reversible (Pouliot et al., 1989b), which explains 281 why other authors have observed little change in distribution after heating (e.g., Abdulghani 282 283 et al., 2015). Similarly, Le Ray et al. (1998) found no change in mineral distribution between casein micelles and the serum of a casein micelle suspension when heated to 95 °C for up to 284 30 min. 285

On heat treatment of skim milk concentrate to ~ 130 °C (heated in a glass tube in an oil bath at 135 °C for 45 s), both magnesium and calcium in the soluble phase decreased (by 15 and 6% respectively). However, on storage at 30 °C for up to 120 d, the soluble

289	magnesium increased by ~ 22% while the soluble calcium decreased by ~25%.
290	Concomitantly, soluble casein increased approximately three-fold to account for about 2/3 of
291	total casein after 120 d (Aoki & Imamura, 1974). These results further reflect the different
292	associations of calcium and magnesium with the caseins and CCP.
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294	5. Interactions with proteins
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296	5.1. Interaction of magnesium with caseins
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298	It has long been known that caseins can be precipitated by magnesium (or calcium or
299	acid) from milk (O'Mahony & Fox, 2016). Although little magnesium is naturally associated
300	with proteins in milk, added magnesium ions can interact with casein and induce formation of
301	a gel or a coagulum when milk is heated to ~ 70 $^{\circ}$ C in much the same way as do calcium ions
302	(Ramasubramanian, 2013; Ramasubramanian, D'Arcy, & Deeth, 2012; Ramasubramanian,
303	D'Arcy, Deeth, & Oh, 2014). The strength of the gel or coagulum is strongly influenced by
304	the prior heat treatment; for example, treatment at 90 °C for 60 min leads to high-strength
305	gels or coagulums while UHT treatment (140 °C for 4 s) leads to very weak gels or
306	coagulums. Gels form in heated milk with 12.5–20 mmol L^{-1} added magnesium chloride
307	(Lim, 2015) and coagulums form at >20 mmol L^{-1} (Ramasubramanian, 2013). While
308	magnesium ions have a similar destabilising effect to calcium ions on the casein in milk
309	during heating, they have "a much inferior role" in rennet coagulation (Pyne, 1962).
310	Cuomo, Ceglie, and Lopez (2011) investigated the precipitation of sodium caseinate
311	(4 mg mL ⁻¹ in 0.1 M NaCl) by magnesium and calcium ions. Magnesium at 2.5 mmol L ⁻¹ did
312	not cause casein precipitation from the caseinate solution heated to 90 °C, at 5 mmol L^{-1} it
313	caused precipitation at ≥ 70 °C, at 7.5 mmol L ⁻¹ precipitation occurred at ≥ 70 °C, and at

10 mmol L⁻¹ precipitation occurred at $\geq ~ 40 \,^{\circ}$ C. Precipitation occurred more readily with 314 calcium than with magnesium. For example, 5 mmol L⁻¹ calcium precipitated caseinate at $\geq \sim$ 315 60 °C compared with ≥ 70 °C for magnesium. Interestingly, a combination of 2.5 mmol L⁻¹ 316 calcium plus 2.5 mmol L⁻¹ magnesium caused precipitation at $\geq ~ 65 \, ^{\circ}\text{C}$. The interaction of 317 calcium with casein was influenced by both temperature and solvent (the authors compared 318 precipitation in both H₂O and D₂O) but the interaction with magnesium was influenced by 319 temperature only. They concluded that the two ions have different binding sites on the casein: 320 phosphoserine for calcium, and glutamic and aspartic acids for magnesium. They suggested 321 that this enabled the calcium and magnesium to act cooperatively and the presence of calcium 322 aids the binding of magnesium by making more sites available; this may explain the 323 synergistic effect of magnesium and calcium ions when both are added at 2.5 mmol L^{-1} . 324

Le Ray et al. (1998) added 19 mmol kg⁻¹ calcium chloride and magnesium chloride to 325 dispersions of casein micelles and found that both salts reduced the pH of the dispersion with 326 the effect of the calcium being greater than that of magnesium, calcium caused a decrease in 327 the micellar water content (by $\sim 8\%$) but magnesium made no significant change. The authors 328 suggested the difference could be attributed to the different hydrated ionic radii ($Ca^{2+} = 0.412$) 329 nm, $Mg^{2+} = 0.428$ nm and electronegativities (calcium = 1.2; magnesium = 1 on the Pauling 330 scale). Addition of magnesium ions caused a partial displacement of the calcium in the casein 331 micelles such that the concentration of calcium and magnesium ions in the centrifugation 332 supernatant was almost equal to that of the added magnesium. On heating to 90 °C for 30 333 min, and adding magnesium chloride at 2.6, 9.3 and 19.3 mmol kg⁻¹, the proportion of protein 334 precipitated was 33, 95, and 96%; calcium chloride addition at 10.5, 13.7 and 19.0 mmol kg⁻¹ 335 resulted in \geq 95% precipitated. 336

339

The association with α -La accounts for about 1.5% of the calcium in milk but a 340 negligible percentage of magnesium, although the latter can bind to α-La. Magnesium binds 341 weakly to α -La in a molar ratio of 2:1 with two association constants at 20°C of 2 × 10² and 2 342 $\times 10^3$ M⁻¹. These are much lower than the association constant for calcium of 3×10^8 M⁻¹, 343 which explains the negligible amount of magnesium bound to α -La in milk. One magnesium 344 atom binds to the calcium-binding site that is formed by the carboxylic groups of three 345 aspartate residues (82, 87 and 88) and two carbonyl groups of the peptide backbone (79 and 346 84), and the other magnesium binds to a secondary binding site (Permyakov & Berliner, 347 2000). Permiakov, Morozova, Iarmolenko, and Burshteĭn (1982) earlier reported that 348 magnesium ions in millimolar concentrations have little effect on the association of calcium 349 ions with α -La, which led them to suggest that calcium and magnesium ions bind to different 350 sites on the protein. It appears now that one of the magnesium binding sites is the same as the 351 calcium binding site but that the binding of magnesium is much weaker than that of calcium. 352 When bovine serum albumin (BSA) dispersions in 1 M NaCl containing 5 mmol L^{-1} 353 Mg²⁺ (as MgSO₄), were heated at 90 °C for 15 min, a gel with a compact matrix resulted that 354 was stronger that the control gel without Mg^{2+} and gels made with Cu^{2+} , Fe^{2+} and Zn^{2+} . This 355 was attributed to magnesium binding to the denatured protein forming small dense aggregates 356 of 0.05 μ m diameter with small void spaces (length of maximum void space of 0.7 μ m); by 357 contrast, the other three metal ions formed larger clustered aggregates of 0.1–0.5 µm with 358 maximum void space lengths of 7.6–40 µm. The corresponding data for the control gel 359 without added metal ions were 0.1 and 3.2 µm respectively (Haque & Aryana, 2002). The 360 361 effect of calcium was not included in this study.

The effects of magnesium or calcium ions on heat-induced denaturation (as measured by protein removed by centrifugation at the heating pH) and aggregation (as measured by

364	protein removed by centrifugation at pH 4.6) of whey proteins is dependent on pH
365	(Varunsatian, Watanabe, Hayakawa, & Nakamura, 1983). When WPC was heated at 80 $^{\circ}$ C
366	for 15 min without added metal ions, denaturation and aggregation of WPC were maximised
367	(>90%) at the isoelectric point (~5.5); at pH \leq 4.5, both aggregation and denaturation were <
368	80% while at pH values of 6.5-9.5, aggregation was \leq 90% but denaturation was 30-80%.
369	When magnesium or calcium ions were added before heating at pH values of 5.5–9.5, both
370	denaturation and aggregation were > 90%. At pH values \leq 4.6, magnesium and calcium ions
371	had no effect on the extents of denaturation or aggregation. The effect of magnesium on the
372	denaturation and aggregation was less than that of calcium. For example, heating WPC at pH
373	8 at 70 °C and 75 °C caused aggregation of ~ 55 and 85%, respectively, in the presence of
374	Mg^{2+} but ~75 and 90%, respectively, in the presence of Ca^{2+} . Consistent with this is the
375	different denaturation temperatures for the WPC proteins in the presence of: no metals (75.2
376	°C), Mg ²⁺ (73.5 °C) and Ca ²⁺ (71.5 °C) (Varunsatian et al., 1983).

Cerbulis and Farrell (1986) reported the precipitation of whey proteins from cheese whey by magnesium acetate (4%, w/v); 70% was precipitated at pH 6.7 and ~100% at pH 10.5. Magnesium acetate was more effective than calcium hydroxide but a mixture of 1% magnesium acetate and 1% calcium hydroxide (pH 10.9) precipitated 98%; 2% magnesium acetate and NaOH (to adjust the pH 9.9) precipitated 95.5% of the whey proteins.

Magnesium chloride, along with calcium chloride and ferrous chloride, can induce formation of whey protein gels through a cold gelation process (da Silva & Delgado, 2009; Tomczyńska-Mleko & Mleko, 2014). Gelation is achieved by salt-induced aggregation of the whey proteins that are unfolded by a pre-heat process at a pH and ionic strength that maintain high electrostatic repulsion forces between the proteins and prevent aggregation. Added magnesium, calcium or iron salts decrease the electrostatic repulsion between the protein molecules and form salt bridges between negatively charged groups on the proteins. Da Silva

WPI at 25 °C, they constructed a phase diagram of Mg²⁺ concentration versus WPI 391 concentration which contained areas for each of three phases, "sol", "sol-gel" and "gel". The 392 "gel" area included all points > about 10 mmol L^{-1} Mg²⁺ and 3% of WPI protein. Above 15 393 mmol L^{-1} magnesium and 3.5 wt % protein, the cold-set gel exhibited no syneresis. From 394 penetrometer studies, the gel formed with 7.5% WPI and ~ 30 mmol $L^{-1} Mg^{2+}$ had a Young's 395 modulus of ~ 50,000 Pa. Tomczyńska-Mleko and Mleko (2014) used pre-heat conditions of 396 80 °C for 30 min at pH 6.68 and found that strong cold gels were formed with 7% WPI at 30 397 mmol L^{-1} Mg²⁺, 20 mmol L^{-1} Ca²⁺ or 10 mmol L^{-1} Zn²⁺. The gels formed with 30 mmol L^{-1} 398 Mg^{2+} had a G' at 10 Hz of ~1800 Pa. They also produced a corresponding aerated gel which 399 had a G' value of ~ 1500 Pa. These authors observed a slow release of the magnesium from 400 the gels in simulated gastric conditions and suggested the gels could be used for 401 supplementation of the human body with magnesium (Tomczyńska-Mleko & Mleko, 2014). 402 403

404 5.3. Alkaline phosphatase

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406 Magnesium is involved in many enzymatic reactions. According to Volpe (2012) 407 there are more than 300 such reactions requiring it in the human body. In milk, magnesium 408 activates alkaline phosphatase and also strongly enhances reactivation of alkaline 409 phosphatase previously inactivated by heat. Murthy, Cox, and Kaylor (1976) reported 410 conditions for optimal reactivation of alkaline phosphatase which included 64 mmol L^{-1} 411 Mg^{2+} .

412 Furthermore, magnesium ions also increase the activity of the reactivated enzyme
413 ~15-fold while they activate the native enzyme only 2-fold. Methods based on this difference

414	in activation are used to distinguish between native and reactivated alkaline phosphatase.
415	This is important because inactivation of the native enzyme is used to determine the adequacy
416	of pasteurisation of milk.
417	
418	6. Magnesium supplementation and fortification/enrichment of milk
419	
420	In a mineral supplement survey of 8,860 adults (\geq 19 y) in the USA over the period
421	2003–2006, Bailey, Fulgoni, Keast, and Dwyer (2011) found that the average daily
422	magnesium intake of male non-users of supplements was 268 mg, male supplement users was
423	449 mg, female non-users was 234 and female users was 387 mg. They estimated that the

424 percentages of consumers with inadequate intakes of magnesium to meet the Estimated

425 Average Requirement were 63% of male non-users of supplements, 22% of male supplement

426 users, 69% of female non-users and 19% of female users.

427 Magnesium is a necessary mineral for a healthy body which contains approximately
428 25 g of magnesium of which 50–60% resides in bones (Volpe, 2012). USDA (2009)

429 estimated that 57% of the US population may have an inadequate intake of magnesium.

430 Therefore there is interest in enriching some foods, including water, with magnesium which

431 may be appropriate for some people (Abrams & Atkinson, 2003; Cohen et al., 2002).

The increasing worldwide production of ultra-high temperature (UHT)-processed milk (Chavan, Chavan, Khedkar, & Jana, 2011), its long shelf-life at room temperature and its relatively low natural content of magnesium (110 mg L⁻¹, a serving of 250 mL contains < 10% of the adult RDI) makes it a suitable food product for fortification. Abdulghani et al. (2015) fortified UHT milk with up to 320 mg L⁻¹ magnesium (100% of recommended daily intake, RDI) with magnesium sulphate. Because magnesium ions above a certain

438 concentration destabilise milk proteins and cause fouling when milk is heated in heat

439	exchangers, trisodium citrate (5 mmol L^{-1}) was added to prevent this occurring. Sensory
440	evaluation of the fortified milks showed that addition to 75% of RDI (190 mg L^{-1} added
441	magnesium) caused a change in taste but no change could be detected with addition to 50%
442	of RDI (60 mg L^{-1} added magnesium). Tateo, Bononi, Testolin, Ybarra, and Fumagalli
443	(1997) also used trisodium citrate (8–9 mmol L^{-1}) when preparing fortified milk containing
444	58 mg L^{-1} (2.5 mmol L^{-1}) added magnesium lactate and 560 mg L^{-1} (14 mmol L^{-1}) added
445	calcium lactate. Commercial magnesium-fortified UHT milk has also been reported
446	(Mendoza, Olano, & Villamiel, 2005; Tateo et al., 1997). One commercial milk sample
447	analysed by Tateo et al. (1997) contained a total of 146 mg L^{-1} (6.3 mmol L^{-1}).
448	
449	7. Absorption of magnesium from dairy food
450	
451	Magnesium is known to be absorbed in the duodenum and ileum in humans (Greger,
452	Smith, & Snedeker, 1981). Digestion leads to dissociation of magnesium from the digestate,
453	hence magnesium is released into the system as a soluble cation. Lindberg, Zobitz,
454	Poindexter, and Pak (1990) suggested that magnesium salts with the greatest aqueous
455	solubility resulted in the highest bioavailability of magnesium. The absorption of magnesium
456	is considered to be by both passive (diffusion) and active transport (Harris, 2014).
457	Magnesium homeostasis in the human body is the net effect of the intestinal absorption and
458	renal excretion of magnesium ions (Vormann, 2012).
459	Unlike calcium, there have been a limited number of human studies of the
460	bioavailability of magnesium. There is some indication that the absorption of dietary
461	magnesium may decrease with ageing although a comprehensive study has not been reported
462	to date (Durlach et al., 1993; Verhas et al., 2002). A study in adult men showed the mean
463	magnesium absorption rate of 59% from mineral water (Verhas et al., 2002). The reported

464 absorption rates of magnesium from food vary widely depending on the source, ranging from 10 to 75% (Schwartz, Spencer, & Welsh, 1984; Sojka et al., 1997; Verhas et al., 2002). Anti-465 nutrients in plant-based food such as phytate and oxalate that are known to influence the 466 absorption of other minerals such as calcium, iron and zinc also influence the absorption of 467 magnesium. Unleavened bread has been implicated as a source of such anti-nutrients. The 468 presence of phytate in pea flour showed an inhibitory effect on magnesium absorption in rats 469 by forming insoluble complexes with the mineral; the high levels of insoluble dietary fibre in 470 pea flour may also hinder the absorption of magnesium by a solvent drag mechanism (Urbano 471 et al., 2007). 472

Lonnerdal, Yuen, Glazier, and Litov (1993) reported that in suckling rat pups, there 473 was no significant difference between the magnesium absorption from human milk, cows' 474 milk and infant formula, despite the moderate variations in the food sources. It was proposed 475 that magnesium from the different infant food sources was similarly absorbed and retained as 476 it exists predominantly as low-molecular-weight compounds (Lonnerdal et al., 1993). On the 477 other hand, Delisle, Amiot, and Dore (1995) investigated the availability of magnesium and 478 calcium in dairy products to rats. The apparent absorption of magnesium from cheese was 479 found to be lower than that from yoghurt, skim milk powder, skim milk and evaporated milk. 480 The authors attributed the lower absorption from cheese to its lower lactose content compared 481 with the other dairy foods, referencing the positive correlation between intestinal absorption 482 of magnesium and calcium, and the dietary lactose content. 483

Lactose has a stimulant effect on net absorption of magnesium along with calcium and
manganese in human infants (Ziegler & Fomon, 1983). Lactose may also aid apparent
absorption and/or retention of magnesium in rats (Greger, Gutkowski, & Khazen, 1989;
Heijnen, Brink, Lemmens, & Beynen, 1993). Heijnen et al. (1993) proposed that the
stimulant effect of lactose is caused by a lowering of ileal pH. However, the study by Brink,

490 absorption of magnesium and calcium in healthy, lactose-tolerant adults, as hydrolysing491 lactose did not affect the absorption of these minerals.

Lactulose is an indigestible oligosaccharide that is present in low concentrations in heat-treated milk. Seki et al. (2007) demonstrated that lactulose improved the absorption of magnesium as well as calcium in adult males. A similar enhancing effect of lactulose on magnesium absorption was reported in rats (Heijnen et al., 1993). However, a high dietary intake of lactulose is not advisable due to it laxative effect.

497 The effect of other minerals on the absorption of magnesium has been examined by498 various researchers; however, there is no coherent evidence that modest rises in calcium, iron

499 or manganese intakes influence magnesium balance (Abrams & Atkinson, 2003; Andon,

500 Ilich, Tzagournis, & Matkovic, 1996; Lonnerdal, 1995; Sojka et al., 1997). Mahalko,

501 Sandstead, Johnson, and Milne (1983) reported that apparent mineral absorption and balance

were not affected by a modest increase in dietary protein intake (from 65 g to 94 g protein d⁻

¹). On the other hand, the types of protein in the diet may influence the absorption of

magnesium. For instance, Ishikawa, Tamaki, Arihara, and Itoh (2007) indicated that egg yolk

506 terms of milk protein fractions, β -case in was shown to improve magnesium absorption better

protein reduced calcium and magnesium absorption compared to casein and soy protein. In

than the other fractions (Pantako, Passos, Desrosiers, & Amiot, 1992).

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9 8. Significance of magnesium in health

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The USA recommended daily intake (RDI) of magnesium is 400 mg d⁻¹ for adult males between 19 and 30 y and that of adult females is 310 mg d⁻¹. For adults over 30 y, the RDI values increase slightly to 420 mg d⁻¹ and 320 mg d⁻¹ for males and females,

514 respectively. The European Food Safety Authority (EFSA, 2015) uses Adequate Intake (AI) values which are set at 350 mg d^{-1} for men and 300 mg d^{-1} for women. Dietarv reference 515 values are very similar amongst various countries, generally between 300 and 400 mg d⁻¹. 516 The average need for magnesium is dependent on a number of factors, including gender, age, 517 body habitus, and individual variation in intestinal and renal reabsorption, and excretion 518 (Glasdam, Glasdam, & Peters, 2016). In individuals without renal failure, oral magnesium 519 supplementation cannot result in serum concentration that could be harmful (Vormann, 520 2012). 521

Although magnesium is widely distributed in both plant and animal foods, the Dietary 522 Guidelines for Americans 2015–2020 listed magnesium as one of the under-consumed 523 nutrients along with calcium as the surveyed intake level did not meet the estimated average 524 requirement. The National Diet and Nutrition Survey of 2014 also reported a similar 525 observation in the UK population that a substantial proportion of adults aged 19 y and over 526 had magnesium intakes below the Lower Reference Nutrient Intake (LRNI: the level of 527 intake considered likely to be sufficient to meet the needs of only the small number of people 528 who have low requirements, 2.5% of the population. The majority need more.). The 529 importance of milk and dairy products in meeting the daily magnesium intake requirement is 530 often overshadowed by the strong emphasis placed on being a significant food group for 531 calcium. Milk and dairy products are, in fact, one of the main dietary sources of magnesium 532 particularly for children, contributing approximately 10–30% of the total magnesium intake 533 (EFSA, 2015). 534

A low level of dietary magnesium intake has been implicated in an array of health issues in the current literature, including metabolic syndrome, skeletal muscle loss, kidney function decline and depression (Bain et al., 2015; Rebholz et al., 2016; Welch et al, 2016; Yary et al., 2016; Zhang et al., 2016). The diversity of the health issues associated with

magnesium reflects the multitude of roles magnesium plays in the human body. As the
second most abundant cation in the intracellular compartment after potassium, magnesium
activates many enzyme systems, including those involved in energy metabolism and
functions as an essential regulator of calcium flux and the intracellular actions of calcium
(Glasdam et al., 2016; Sales & Pedrosa, 2006). The syntheses of DNA, RNA and protein are
also dependent on magnesium (Vormann, 2012).

Recent meta-analyses signal the importance of magnesium intake in the likelihood of 545 developing metabolic syndrome as an inverse association between magnesium intake and 546 metabolic syndrome has been found (La et al., 2016; McKeown, Jacques, Zhang, Juan, & 547 Sahyoun, 2008; Sarrafzadegan, Khosravi-Boroujeni, Lotfizadeh, Pourmogaddas, & Salehi-548 Abargouei, 2016). In particular, the link between magnesium and hypertension has been long 549 considered by many researchers. Zhang et al. (2016) reported an effect of magnesium 550 supplementation on lowering blood pressure in adults and suggested the possibility of 551 recommending increased magnesium intake for the prevention of hypertension. Bain et al. 552 (2015) showed that lower dietary magnesium intake was related to elevated blood pressure 553 and higher stroke risk in a UK representative population. A similar conclusion was drawn by 554 King, Mainous, Geesey, & Woolson (2005) in a general USA population where lower 555 magnesium in the diet was associated with elevated C-reactive protein levels which indicate 556 increased risk of cardiovascular disease events. 557

Nielsen, Milne, Klevay, Gallagher, and Johnson (2007) reported that magnesium deficiency induced by feeding a low-magnesium diet led to impaired glucose tolerance, as well as heart rhythm, cholesterol and oxidative metabolism changes in post-menopausal women. It is worth noting that the diet used by the subjects in the Neilsen et al. (2007) study was composed of ordinary western food, which would not be considered unusual except that it was designed to provide only 101 mg magnesium per 2000 kcal for the research purposes.

Magnesium has also been evaluated for its potential in improving insulin sensitivity and preventing diabetes. A meta-analysis by Fang et al. (2016) concluded that there is a significant linear dose-response relationship between dietary magnesium intake and the risk of Type 2 diabetes, such that an additional daily intake of 100 mg magnesium was associated with an 8–13% reduction in risk of Type 2 diabetes. Hypomagnesaemia is known to be prevalent in Type 2 diabetes patients although the underlying reasons have not been clearly identified (Kurstjens et al., 2017).

Magnesium intake may be relevant in healthy ageing. It is inversely correlated with 571 the occurrence of the metabolic syndrome in older adults (McKeown et al., 2008). Ageing 572 itself is, in fact, a major risk factor for magnesium deficit. Bone is the main storage organ of 573 magnesium in the body. As the bone mass decreases with age, the total magnesium level in 574 the body also decreases (Barbagallo, Belvedere, & Dominguez, 2009). Barbagallo et al. 575 (2009) suggested that the primary magnesium deficit with ageing may be caused by 576 inadequate magnesium intake, lower efficiency of magnesium absorption and increased 577 urinary excretion associated with reduction in kidney function. Magnesium is also directly 578 involved in muscle physiology. Dominguez et al. (2006) demonstrated that serum magnesium 579 concentrations were significantly linked to indexes of muscle performance, including grip 580 strength, lower-leg muscle power, knee extension torque, and ankle extension strength in 581 older adults. A cross-sectional study of women by Welch et al. (2016) showed a positive 582 association of dietary magnesium with indices of skeletal muscle mass and leg explosive 583 power, indicating dietary magnesium could be further investigated for its function in 584 maintaining skeletal muscle mass and power in women. Loss of skeletal muscle mass and 585 strength due to ageing are risk factors for diseases such as sarcopenia and osteoporosis, which 586 draws attention to magnesium status of older adults (Welch et al., 2016). Despite the 587 important roles magnesium may play in ageing health, ter Borg et al. (2015) reported that the 588

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magnesium intake of community-dwelling older adults was inadequate along with theircalcium and other micronutrient intakes.

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592 9. Conclusion

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It is clear that maintaining the optimum magnesium balance is important in human health. Magnesium-fortified milk and dairy products may contribute towards overcoming reported magnesium deficiencies and address specific health needs. With a better understanding of magnesium in the dairy system, there is potential for milk and dairy products to be developed to deliver increased levels of bioavailable magnesium, as well as

599 calcium.

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601 **References**

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1 Table 1

- 2 Comparison of magnesium with calcium contents in milk and milk products and milk
- 3 fractions.^a

4

Product	Magnesium	Calcium	
Colostrum (d 1)	400	2600	
Milk	110	1180	
Cream (35–48% fat)	60	580	
Skim milk powder	1300	12800	
Evaporated milk (whole)	290	2900	
Condensed milk (whole)	290	2900	
Butter	20	180	
Cheese - Cheddar	290	7390	
Cheese - cottage	130	1270	
Yoghurt	190	2000	
Dairy ice cream	120	1000	\sim

5

 a Values are in mg L⁻¹ or mg kg⁻¹. Sources are: Alexander and Ford (1957); Christianson,

7 Jenness, and Coulter (1954); Cashman (2011); Lucey and Horne (2009); Marnila and

8 Korhonen (2011); Van Kreveld and Van Minnen (1955).

9

11 **Table 2**

12 Distribution of magnesium and calcium in various fractions of milk.^a

13

Milk	Magnesium		Calcium		Fraction with which associated	Ma	Magnesium		Calcium	
fraction	%	mmol L ⁻¹	%	mmol L ⁻¹	_	%	mmol L ⁻¹	%	mmol L ⁻¹	
Fat	1		1							
Colloidal	36	1.9	66	19.4	Casein	18		50		
					Colloidal calcium phosphate	18		16		
Serum	64		34		Magnesium or calcium citrate	40	2	23	6.9	
					Magnesium or calcium phosphate	7	0.3	2	0.6	
					Ionic or free form	16	0.8	7	2	
					Bound to α-lactalbumin	0	0	1.5	0.5	

14

- ^a Percentages are given as of total. Sources: Cashman (2011); Lucy and Horne (2009);
- 16 Neville (2005).