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1 **Encapsulation of *Lactobacillus plantarum* in Porous Maize**

2 **Starch**

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22 **Abstract**

23 This study investigated the survival of probiotic *Lactobacillus plantarum* 299v microencapsulated
24 in native maize starch or partially hydrolyzed maize starches after acid, bile and heat treatments.
25 Scanning electron microscopy and confocal scanning laser microscopy confirmed that naturally
26 present cavities and channels in native maize starch were enlarged by enzymatic hydrolysis
27 allowing them to be filled with probiotics. The formulations using the modified starches had
28 significantly higher initial viable cells compared to native starch after freeze-drying. Compared to
29 free cells, the microencapsulated probiotic bacteria showed a significant improvement in acid
30 tolerance. When comparing unmodified and modified starches, the enzymatic treatments did not
31 significantly improve relative survival, but did result in significantly higher total probiotic
32 numbers after exposure to acid (pH=2.0, 1 h), bile salt (3% w/v, 4 h) and heat (60 °C, 15min).
33 These results demonstrate that porous maize starch granules allow for a high probiotic loading
34 efficiency and provide enhanced protection to various stressful conditions compared to free cells.

35

36 **Key words:**37 Probiotics, Prebiotics, Encapsulation, Modified Starch, *Lactobacillus plantarum*

38

39 1. Introduction

40 In recent years, probiotics are becoming more commonly incorporated into functional foods.
41 Health-promoting microorganisms play an important role in promotion of the gastrointestinal tract
42 (GIT) health (Kailasapathy & Chin, 2000). *Lactobacillus plantarum* 299v is added in many food
43 products, mainly fermented milks, because of its recognized health properties, such as
44 improvement of irritable bowel syndrome (Niedzielin, Kordecki, & Birkenfeld, 2001) and
45 vascular endothelial function (Malik et al., 2015). However, the applications are limited by
46 viability of probiotic cells, which is affected by processing and storage conditions and the
47 environment in the GIT (Cook, Tzortzis, Charalampopoulos, & Khutoryanskiy, 2012). In order to
48 confer a functional effect within the body, a probiotic food should contain an adequate number of
49 viable bacteria ($> 10^7$ CFU g⁻¹ of food) to exert a probiotic effect (Corona-Hernandez et al., 2013).
50 Various carrier material and preparation techniques are used and investigated for encapsulation of
51 probiotics. Food-grade polymers such as alginate, chitosan, pectin, carrageenan, whey, gelatin and
52 lipids are extensively studied to immobilize bacteria (Anal & Singh, 2007). Extrusion and
53 emulsion techniques are commonly applied to produce calcium alginate beads in which a
54 particularly strong molecular network can be formed to entrap cells. Although alginate hydrogel
55 beads were found to have positive effects in protection of probiotics in a gastric environment and
56 during storage, other polymers should be incorporated to improve stability of alginate
57 microcapsules, as the beads formed by alginate alone have relatively low mechanical stability and
58 entrapment of probiotics is not stable in the presence of chelating agents (Krasaekoopt, Bhandari,
59 & Deeth, 2003; Willaert & Baron, 1996).

60 Starch that is slowly digestible or resistant to pancreatic amylases has a prebiotic effect which is of
61 great interest as it is known to promote the growth of intestinal microflora and subsequently
62 induces health benefits within the body (Toppings & Clifton, 2001). Improvements in glycaemic
63 control and bowel health are associated with the regular intake of fermentable dietary fibre
64 (Nugent, 2005). Furthermore, selection of starch with smaller granule size, white in colour and
65 bland flavour could impart attractive sensory characteristics for food applications.

66 Encapsulation is one of the best approaches to obtain a synbiotic effect of probiotic bacteria and
67 enzyme resistant starch (Fuentes-Zaragoza et al., 2011). Wang, Brown, Evans, and Conway (1999)
68 found that high-amylose maize starch enhanced the tolerance of *Bifidobacterium* to low pH and
69 bile acids. The incorporation of starch within alginate gel beads has been widely employed to
70 provide synergistic protection for probiotic bacteria (Chan et al., 2011; Homayouni, Azizi, Ehsani,
71 Yarmand, & Razavi, 2008; Kailasapathy, 2006; Muthukumarasamy, Allan-Wojtas, & Holley, 2006;
72 Sabikhi, Babu, Thompkinson, & Kapila, 2010; Sultana et al., 2000; Xing et al., 2014). However,
73 knowledge on the use of porous granular starch as an encapsulating material is still in its infancy.

74 In order to obtain further functional properties and improve the performance as wall materials,
75 starch granules can be modified into porous capsules which have industrial applications such as
76 drug delivery, flavor entrapment etc. The presence of structure features like pores, channels and
77 cavities in maize starch (Dhital, Shrestha, & Gidley, 2010) provides an expandable space which
78 can be filled with bacteria after amylase digestion. The structures increase effective surface area,
79 and facilitate a relatively higher enzymatic hydrolysis susceptibility compared to potato starch
80 (Dhital et al., 2010). Maize starch is thus more applicable to be modified into porous capsules by

81 enzymatic digestion than potato starch. The target core material could be physically adsorbed in
82 the pores and cavities without any covalent bonding, and the adsorbed molecules could be
83 completely released in a sustained pattern (Wang, Yuan, & Yue, 2015). It is also worthy of note
84 that partially hydrolyzed maize starch has been shown to remain slowly digestible like untreated
85 native starch (Zhang, Ao, & Hamaker, 2006), which suggests that it can be used for targeted
86 delivery to the large intestine. The process of enzyme digestion of maize starch resulted in a 3~4
87 times increase of the magnitude of specific surface area (Gao, Li, Bi, Mao, & Adhikari, 2013). The
88 porous maize starch thus could provide an ideal internal surface for adherence of the probiotic
89 bacteria during processing. However, further studies are required to understand the effect of
90 microstructure of porous starch on properties of microcapsules containing probiotics. More
91 accurate delivery in the digestive tract may be subsequently achieved by manipulating preparation
92 of starch materials.

93 In this study, modified maize starches from different enzymatic treatments were employed as wall
94 materials to encapsulate *L. plantarum* 299v. The morphologies of modified wall materials and
95 probiotic starch capsules were characterized. Furthermore, stability of the probiotic strain in
96 microcapsules was investigated by exposure to simple stimulated GIT conditions and under mild
97 heat treatment.

98 **2. Materials and methods**

99 **2.1 Preparation of probiotic culture**

100 A probiotic strain *L. plantarum* 299v was obtained from a commercial probiotic capsule (IBS
101 Support, Ethical Nutrients, Brisbane Australia) and confirmed as the correct species using 16s

102 rDNA sequencing (Sreekumar, Al-Attabi, Deeth, & Turner, 2009). The strain was grown in de
103 Man, Rogosa and Sharpe (MRS; Oxoid Ltd, UK) broth at 37 °C for 24 h and then harvested by
104 centrifugation at $4400 \times g$ for 10 min. The cell pellet was washed twice and resuspended with
105 sterile 0.2 M sodium phosphate buffer (pH=6.3) to obtain concentrated (approximately 10^{10} CFU
106 mL^{-1}) probiotic organisms.

107 **2.2 Preparation of porous starch**

108 Pancreatic α -amylase (PA [A6255 Sigma]), pancreatin (P [P-1750 Sigma]), fungal α -amylase (FA
109 [10065 Sigma]) were purchased from Sigma-Aldrich, USA. The three enzymes and two treatment
110 times (30 min and 120 min) were applied to modify native maize starch (22.2% amylose, Penford
111 Australia Ltd., Australia). The starch slurry (5% w/v) was prepared with PBS (Sigma-Aldrich,
112 USA) buffer and enzymes (0.5 unit per mg of starch) was mixed with the starch suspension. A
113 control was prepared without addition of enzymes. The samples, in 50 mL Falcon tubes, were
114 continuously stirred with a magnetic stirrer bar at $250 \times g$ during the incubation time in a water
115 bath maintained at 37 °C. After 30 and 120 min, porous starches were harvested by centrifugation
116 of the tubes at $4000 \times g$ for 5 min. The residue was washed three times with excess of ethanol to
117 remove soluble sugars and the residual enzymes. Finally, starch sediments were transferred to petri
118 plates and vacuum-oven dried overnight at 40 °C. Two batches were prepared for each treatment.
119 These wall materials after preparation are referred to as P30, P120, PA30, PA120, FA30, FA120
120 and Native, respectively. The degree of hydrolysis of starch as measured by released maltose was
121 18-22% for 30 min and 36-41% for 120 minute hydrolysis. The degree of hydrolysis was however
122 not significantly different among enzymes at each time point.

123 **2.3 Encapsulation of *L. plantarum* cells**

124 *L. plantarum* cells were encapsulated in the prepared maize starches according to the method
125 described by Lahtinen, Ouwehand, Salminen, Forssell, and Myllärinen (2007) with slight
126 modifications. The bacterial culture (6 mL) was transferred into sterile tubes containing 2.0 g
127 starch and stirred at 600 × g for 3 h using an orbital shaker (Labtek, Australia). Then the mixture
128 was allowed to settle for 2 h. The supernatant was carefully pipetted off. The sediment was placed
129 in a petri plate and pre-cooled in a freezer (-20 °C) for 4 h before being freeze-dried overnight. For
130 the coating material, gelatinized starch was prepared by heating native starch (2% w/v) in water
131 for 15 min on a hotplate until it formed a gel. After cooling to room temperature, the gel solution
132 was gently mixed with the freeze-dried powder (3 mL g⁻¹ starch). Gelatinised starch coated porous
133 starch granules was recrystallized at -20 °C overnight followed by freeze-drying for 24 h. After
134 that, the microcapsules were collected and maintained in sterile 10 mL tubes at 4 °C prior to
135 testing. The encapsulation process was conducted in duplicate, separately using two batches of
136 prepared starches.

137 **2.4 Determination of viable bacteria**

138 The number of viable *L. plantarum* was counted by the spread-plate technique on MRS agar. The
139 microcapsules (0.10 g) were first added into 0.9 mL peptone water (0.1% w/v) containing
140 pancreatin (0.5 unit / mg starch). The pancreatin was added to hydrolyze the starch releasing the
141 encapsulated bacteria. The plates were rotated on an orbital shaker (Labtek, Australia) at 600 ×
142 g for 15 min. Serial dilutions were made with peptone water (0.1% w/v) and 0.1 ml samples from
143 each of three consecutive dilutions were spread onto MRS agar. The agar plates were incubated at

144 37 °C for 36 h under anaerobic conditions generated by AnaeroGen 3.5 L (Oxoid Ltd). Colony
145 forming units (CFU) were enumerated and recorded for plates on which 15-300 colonies can be
146 viewed. The loss in bacteria viability was calculated as follows:

147 Reduction of viable bacteria = $\log N_0 - \log N$, where, N_0 and N are viable count (CFU g⁻¹ or CFU
148 mL⁻¹) before and after treatments (acid, bile and heat), respectively.

149 **2.5 Resistance to acid and bile salt**

150 Acid and bile salt stress survival experiments of microencapsulated and free probiotic bacteria
151 were carried out in accordance with the method of Ding and Shah (2007). Free bacterial
152 suspension (9.46 log CFU mL⁻¹) was used as a control. For acid stress, MRS broth was modified
153 to pH 2.0 using 5.0 M HCl before sterilization by autoclaving at 121 °C for 15 min. The acidified
154 broth (0.90 mL) was added into a test tube (2 mL) containing 0.10 g microcapsules or 0.10 mL
155 free cell suspension. After incubation at 37 °C for 1 h and 2 h, 1 M NaOH was added to neutralize
156 the acid. For bile salt stress, MRS broth containing 3 % (w/v) Oxgall bile salt (Chem-Supply,
157 Australia) was adjusted to pH 5.8 using 5.0 M HCl. The bile salt solution (0.90 mL) was added
158 into a test tube (2 mL) containing 0.10 g microcapsules or 0.10 mL free cell suspension and
159 incubated at 37 °C for 2 h and 4 h separately. For determination of viable bacteria, microcapsules
160 were centrifuged from broths (10000 × g, 5 min) and bacteria were released from starches as
161 described in Section 2.4. For free bacteria, subsequent serial dilutions were vortexed for 30 s
162 individually to disperse bacteria clusters which were formed during incubation. Enumeration of
163 viable cells was carried out by the method described in Section 2.4. For each batch of
164 microcapsules, duplicate tests were performed separately.

165 **2.6 Resistance to heat**

166 Evaluation of the stability of microencapsulated and free *L. plantarum* under mild heat treatment
167 was carried out according to Mandal, Puniya, and Singh (2006). Before exposure to a dry block
168 heater (60 °C), 0.10 g microcapsules or 0.10 mL free cells suspension was inoculated into 0.90 mL
169 sodium phosphate buffer (pH=6.3) in a plastic test tube (2 mL). After 15 min incubation, the tubes
170 were cooled to room temperature (23±2 °C) and the total number of viable cells was detected as
171 described in Section 2.4.

172 **2.7 Confocal laser scanning microscopy (CLSM)**

173 CLSM (LSM 700, Carl Zeiss, Germany) was used to visualize the distribution of probiotic
174 bacteria using a LIVE/DEAD BacLight kit L7012 (Molecular Probes™, Oregon, USA). Bacterial
175 materials were stained following the manufacturer's protocol. Dry powder (~ 10 µg) was gently
176 mixed with 10 µl of staining mixture (SYTO 9 and propidium iodide fluorescent dyes) on a
177 microscope slide and covered with a square coverslip. After staining for 30 min in darkness, the
178 samples were observed with 488 nm excitation wavelength and × 63 magnification objective
179 (oil immersion).

180 **2.8 Morphology of porous starches**

181 Scanning electron microscopy was used to monitor the morphological structure of starch after
182 enzymatic treatment. The dried samples were thinly spread onto circular metal tubes covered with
183 double sided carbon tape and coated with approximately 5 nm of platinum in an argon gas
184 environment. The images were acquired using a Philips XL30 scanning electron microscope
185 (Philips, Eindhoven, Netherlands) under an accelerating voltage of 5 kV.

186 **2.9 Statistical analysis**

187 For the each independent batch (n=2), duplicate samples were analysed. Average of duplicate tests
188 for each batch was calculated prior to the analysis of significant differences ($p < 0.05$) using
189 Tukey's simultaneous test in Minitab 17. All experimental data are expressed as mean \pm S.D.

190 **3. Results**

191 **3.1 Microstructure of the microcapsules**

192 The microstructure of native and partially hydrolyzed maize starch was observed in scanning
193 electron micrographs (Fig. 1). The images confirmed that the enzymatic action resulted in porous
194 structures in the round and polygonal granules. The surface of native starch without amylase
195 treatment (Fig. 1 B) remained relatively smooth and showed no visible holes, indicating the
196 preparation for the control did not affect its morphology. Some tiny hollows and cracks on native
197 granules are visible at higher magnification (Dhital et al., 2010). An increased size and numbers of
198 pores were observed after enzymatic digestion (Fig. 1 C-H). Consistent with the degree of
199 hydrolysis, surface pores and the pore sizes are visually similar among starches treated with
200 amylase from various sources. Larger pores were formed by interconnection of holes which
201 increased in number during enzyme treatment duration.

202 Confocal microscopy and nucleic acid staining technique were employed to observe the
203 distribution of probiotic bacteria in starch materials. The porous starch granules clearly showed
204 the 'inside out' hydrolysis pattern with the enlargement of cavities (Dhital et al., 2010) which
205 entrapped the green-fluorescent bacteria in expanded cavities (Fig. 2 B and C), whereas
206 unmodified starch only absorbed the bacteria on the surface (Crittenden et al., 2001) (Fig. 2 A).

207 The green fluorescent bacteria that had dimensions of 1 to 2 μm in length were stained by SYTO9
208 (green) but not by PI (red), which indicated that the bacterial membrane was not permeablized for
209 the larger molecule of PI to pass through, suggesting that the bacteria were viable. Relatively
210 higher cell loading can be observed in the modified starch despite the same bacterial suspension
211 being used for the encapsulation process. As shown in Fig. 2 A, a small amount of bacteria
212 adhered to the granule surface, which suggested that *L. plantarum* 299v is not a highly adhering
213 strain for maize starch. Regarding the microstructure inside the starch granule under transmitted
214 light, the 120-min hydrolyzed starch granule showed a relatively larger cavity than the 30-min
215 treated granules. The observation is consistent with the SEM image (Fig. 1) where the starch
216 granule cavities showed increased depth after digestion for a longer duration.

217

218 **3.2 Viable cell numbers after microencapsulation process**

219 The encapsulated cell numbers after the microencapsulation process were significantly improved
220 by enzymatic modification (Table 1). Initial cell numbers were around 9 log CFU g^{-1} in all the
221 modified starches compared to 7.77 log CFU g^{-1} for native starch. The result is consistent with the
222 observation by CLSM that modified starch had a higher cell loading. However, there was no
223 significant difference ($p > 0.05$) among the different porous starches.

224

225 **3.3 Acid and bile salt tolerance of free and encapsulated *L. plantarum***

226 Microencapsulated bacteria showed greater acid resistance, with significantly less reduction of
227 viability ($p < 0.05$) over the entire treatment period (Fig. 3 A). Free bacteria showed a rapid loss of
228 viable cells, having 2.43 and 4.66 log CFU mL^{-1} reduction (from an initial viable count of 9.46 log

229 CFU mL⁻¹) at the end of 1-h and 2-h exposure to acid, respectively. By contrast, the loss of viable
230 bacteria after microencapsulation occurred at a relatively slow rate, with less than 2 log CFU g⁻¹
231 reduction by the end of incubation in the high acid environment. The viable counts of *L.*
232 *plantarum* encapsulated by modified starches remained more than 10⁷ CFU g⁻¹ after 2-h exposure
233 to acid (Table 1), which were significantly higher than free cells.

234 As for the microparticle prepared with native maize starch, the bacterial counts decreased from
235 7.77 to 6.69 and 6.15 log CFU g⁻¹ at the end of 1 h and 2 h at pH 2.0, respectively (Table 1).
236 Compared to modified starches, native maize starch retained a significantly lower number of
237 viable cells after 1-h exposure to acid. However, log reductions of bacteria in unmodified and
238 modified starches were similar, which indicated that the enzymatic modification on starch
239 granules has little effect towards the acid resistance of *L. plantarum*.

240 The effect of the bile salt solution on the survivability of free and encapsulated *L. plantarum* was
241 also investigated (Fig. 3 B). There was no significant difference among the reduction of viable
242 counts of encapsulated or free *L. plantarum* in bile salt solution. Enzymatic modification did not
243 improve the protection effect of maize granules used as wall materials during exposure to bile salt
244 ($p > 0.05$). The reductions of free cells and bacteria encapsulated with native starch were 1.81 log
245 CFU mL⁻¹ and 1.73 log CFU g⁻¹ after 4-h exposure to bile salt, respectively, while the figures of
246 modified starches were less than 1.10 log CFU g⁻¹. Encapsulated cells prepared with native starch
247 granules decreased to 6.95 and 6.04 log CFU g⁻¹ at the end of 2 h and 4 h incubation with bile salts,
248 respectively (Table 1). Compared to modified maize starch, native starch contained significantly
249 less viable bacteria after the 4-h period.

250
251 **3.4 Stability of free and encapsulated *L. plantarum* under heat treatment**
252 The reduction in cell viability of free and microencapsulated *L. plantarum* after the 60 °C heat
253 treatment for 15 min is shown in Fig. 4. Encapsulation with maize starch granules (except
254 unmodified starch and FA 30) combined with gelatinized starch coating significantly improved the
255 heat tolerance of *L. plantarum* ($p < 0.05$). The enzymatic modification did not result in less log
256 reduction after heat treatment compared with native starch ($p > 0.05$), but the viable cell counts of
257 modified starches were significantly higher than unmodified maize starch after incubation at 60 °C
258 for 15 min ($p < 0.05$) (Table 1). *L. plantarum* encapsulated in porous starches either from 30 min
259 digestion or 120 min digestion showed similar survivability and therefore, the effect of digestion
260 time was not significant ($p > 0.05$).

261 262 **4. Discussion**

263 Starch is not usually used alone for encapsulation, even though it is frequently reported as a
264 supplementary component in microcapsule formulations. However, the current model of
265 prebiotic–probiotic symbiosis was effective to study the effect of microstructure of porous starch
266 on properties of the microcapsules. The presence of porous maize starch was essential for
267 improving the recovery of encapsulated *L. plantarum* 299v formulations during the freeze-drying
268 process. In addition, the viability remained relatively higher than the formulations using native
269 starch after simulated digestion and heating treatments (Table 1). This could provide a robust
270 delivery strategy for probiotics in food products and ultimately following ingestion.

271 **4.1 Preparation of starch materials**

272 The choice of the type of starch is critical during the preparation of wall materials. We chose
273 maize starch because it is slowly digestible and has the potential to deliver entrapped bacteria to
274 the large colon. Limited amylase treatment can hydrolyze the starch in an 'inside out' pattern
275 creating a void space allowing bacteria to diffuse into, as shown in Fig. 1, which is consistent with
276 previous findings (Dhital et al., 2010; Dura, Błaszczak, & Rosell, 2014). In contrast, amylase
277 action in potato starch lacking such structural features results in exo-corrosion followed by
278 endo-corrosion (Dhital et al., 2010). Whilst the porous starch can also be obtained by other
279 methods such as ultrasonic treatment (Luo et al., 2008) and microwave radiation (Luo, He, Fu,
280 Luo, & Gao, 2006), these methods may not result in enlargement of cavities and channels
281 sufficient for probiotic bacteria encapsulation as observed for amylase digested granules.
282 Regarding the catalytic pattern of amylase, the relatively small granule size, a rough surface and
283 the presence of surface pores and channels promote enzyme diffusion and adsorption leading to
284 the rapid formation of widened pores, cavities and channels (Dhital et al., 2010). Additionally,
285 adhesion of cells to starch granules was reported to vary among strains and starch types
286 (Crittenden et al., 2001) and bacteria attached to a surface showed more resistance to hostile
287 environments (Wang et al., 1999). Thus, a possible approach to increase bacterial survival is the
288 selection of starch types for probiotic bacteria according to bacterial adherence, which is related to
289 bacterial surface proteins that particularly bind to α -1,4-linked glucose saccharides (Crittenden et
290 al., 2001). Encapsulation of the probiotics in the starch system can be obtained without addition of
291 gelling agents or adjustment of pH, while the ionic polysaccharides in presence of appropriate salt
292 or ionic condition could form gel/matrix that can entrap the bacteria. Thus, the porous maize

293 starch could be more processing friendly. A direct comparison of these different encapsulation
294 matrices would be interesting to determine in future work.

295 Considering the different enzymatic treatments, the changes in digestion time or amylase type did
296 not yield any difference in the performance of starch materials, though there was some difference
297 in microstructure between 120-min and 30-min hydrolyzed starch (Fig. 1). We found that the three
298 types of amylase (P, PA, FA) were each effective to create porous structure. On the other hand, the
299 digestion time may affect release properties of *L. plantarum*.

300 Considering the application point of view, the breakdown of the porous starch as wall material in
301 the digestive tract forms spaces for cell release. Thus, the release pattern of the encapsulated
302 bacteria in the starch system is associated with enzyme sensitivity of the prepared starches.
303 Shrestha et al. (2012) investigated changes of supramolecular/molecular structure of maize starch
304 during *in vitro* digestion and concluded that the granular architecture plays a major role in
305 controlling starch susceptibility to digestive enzymes. The characterization of structural features of
306 the modified starches is needed in future work to yield more plentiful information to predict the
307 release pattern of the starch encapsulation.

308 **4.2 Drying process**

309 Probiotic products are widely processed into a dried form which is stable during preservation and
310 convenient in handling. Freeze drying is frequently used in probiotic production procedures and
311 has a significant effect on the bacterial survival. The cellular membrane can be damaged by the
312 formation of intracellular ice crystals during the freezing process (Conrad, Miller, Cielenski, & de
313 Pablo, 2000) and the removal of water during the subsequent sublimation process. Cryoprotectant

314 agents have been employed to reduce the loss of viability due to the freeze-drying process (Capela,
315 Hay, & Shah, 2006). Osmotic differences between bacteria and their external environment can be
316 reduced when compatible cryoprotectant agents are used (Kets, Teunissen, & Bont, 1996). Sultana
317 et al. (2000) demonstrated that incorporation of Hi-maize starch into an alginate formulation
318 increased viability of encapsulated *Lactobacillus casei* in wet or freeze dried beads. Likewise,
319 Etchepare et al. (2016) found that the initial probiotic count of alginate microcapsules containing
320 Hi-maize ($7.69 \log \text{CFU g}^{-1}$) was higher than the alginate microcapsules alone ($6.65 \log \text{CFU g}^{-1}$)
321 after freeze-drying. Akalın and Erişir (2008) added prebiotics including inulin and oligofructose
322 into ice cream and found greater survival to freezing, thus indicating that prebiotics can have a
323 positive effect on bacteria viability. In this work, porous starch resulted in higher recovery of
324 encapsulated bacteria after the drying process (Table 1), suggesting that replacement of native
325 starch with porous starch may further reduce the loss of viable cells during drying. Minor cold
326 shocks prior to freeze-drying, to purposefully induce bacterial stress responses, could also be
327 considered.

328 **4.3 Viability test**

329 The low survival rate of lactic acid bacteria under GIT conditions is a problem to ensure that
330 sufficient quantities reach the large intestine to exhibit functionality. Stimulated gastrointestinal
331 conditions have been widely applied to evaluate the effectiveness of encapsulation methods. There
332 was a greater reduction of free *L. plantarum* under low acid environments than that encapsulated
333 by starch matrix (Fig. 3 A). The bile salt reductions in plate counts tended to be less for bacteria
334 encapsulated in porous starches than for free and native-encapsulated cells, but these differences

335 were not significant (Fig. 3 B). *L. plantarum* was more sensitive to acidity than bile salts, which is
336 in agreement with previous reports (Ding & Shah, 2007; Liong & Shah, 2005). Bacterial viability
337 is impaired during exposure to acids because energy consumption is increased to maintain a
338 neutral intracellular pH level and metabolic reactions are inhibited (Cotter & Hill, 2003). Although
339 the effect of acid and bile salts are investigated, the activity salivary amylase and pepsin in vivo,
340 may affect the survivability of the probiotic cells. Thus, more detailed investigation in *vivo* or *in*
341 *vitro* models is needed to elucidate the effect of oral-gastric conditions of cells viability.

342 *Lactobacillus acidophilus* LA1 entrapped by alginate and starch demonstrated better survival at
343 low pH and high bile salt concentrations (Sabikhi et al., 2010). *L. acidophilus* CICC 6075
344 absorbed by porous starch and subsequently coated with alginate showed enhanced survival after
345 incubation at pH 1.5 for 3 h (Xing et al., 2014). Cell viability during lyophilization and storage
346 was significantly improved by filling starch into a Ca-alginate hydrogel (Chan et al., 2011).
347 Physically modified resistant starch in combination with whey protein isolate in
348 microencapsulated *L. rhamnosus* GG formulations also had a positive effect on bacterial survival
349 in pH 3.5 citrate buffer (Ying et al., 2013).

350 However, there are conflicting studies which have reported that starch granules have no effect on
351 stability of probiotic bacteria. The technology to encapsulate two *Bifidobacterium longum* strains
352 with partially digested potato starch as wall material and amylose as coating material was found to
353 result in similar survival rate as free form bacteria during storage (Lahtinen et al., 2007).
354 O'Riordan, Andrews, Buckle, and Conway (2001) reported that octenyl succinated waxy maize
355 starch did not affect viability of *Bifidobacterium* cells during exposure to ambient temperature

356 (19-24 °C) and acid stress. Thus, differences of the encapsulation techniques, bacteria strains and
357 viability test procedures likely had impact on the results of previous attempts to increase probiotic
358 survival. The acid and bile resistance are suggested to be strain-specific (Ding & Shah, 2007;
359 Liong & Shah, 2005).

360 Temperature is a critical factor for the viability of probiotic bacteria. Inactivation of cells at high
361 temperature can be related to many factors including fatty acid oxidation, DNA damage, protein
362 denaturation and the formation of free radicals (Castro, Teixeira, & Kirby, 1997). The production
363 of compounds including metabolic acids and bacteriocins are possibly responsible for cell death at
364 high temperature (Fu & Chen, 2011). Compared to free cells, loss of viable cells at the high
365 temperature can be reduced by the encapsulation method (Fig. 4). The result is consistent with the
366 observation of Xing et al. (2014).

367 **4.4 Microenvironment of porous starch**

368 We aimed to immobilize the probiotic bacteria in starch matrices with the preservation of desired
369 biological activity. The confocal micrographs showed that enlarged cavities of modified starch
370 trapped the rod shaped bacteria (Fig. 2). The confinement of the cells to starch cavities or surfaces
371 was hypothesized to facilitate the separation of cells from lethal agents in hostile environments.
372 The changes in starch microstructure resulted in the improvement of initial viable bacteria (Table
373 1). The hollow structure may allow the microcapsule to contain more bacteria and therefore
374 presumably to have more cells separated from bacterial culture. Bacteria entrapped inside porous
375 structure possibly had less exposure to low temperature which subsequently triggers formation of
376 ice crystals. Another possible reason is that the molecular mobility of water is depressed by porous

377 structures and thus cell dehydration could be decreased, because the adsorption capacity of maize
378 starch was shown to increase after enzymatic modification (Gao et al., 2013; Wang et al., 2015).
379 The starch matrices also offered effective protection against acidic solution (Fig.3 A), possibly by
380 reducing exposure to H⁺ ions in bulk solution. However, unmodified starch and modified starches
381 offered similar protection to the probiotic bacteria under acid, bile and heat treatments, which may
382 suggest that physical isolation within the porous structure is not sufficient to protect probiotic
383 bacteria from the surrounding environments. The gelatinized starch solution (coating material)
384 might not be able to sufficiently seal the pores of the porous starch.

385 **5. Conclusion**

386 In this work, we modified maize starch to obtain porous structures for the entrapment of probiotic
387 bacteria. The results showed that enzymatic modification is an effective method to increase
388 encapsulation yields when starch-based material is used for encapsulation and further ensures that
389 the number of viable bacteria remain above the minimum dosage as requirement during food
390 processing and digestion in the body. Major opportunities for enhancing synergistic properties
391 between resistant starch and probiotics may come from rational selection of the kind of starches
392 used for encapsulation in combination with accurate manipulation of preparation techniques.

393

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397

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- 517
- 518

519 **Table 1**

520 Viable bacteria count (log CFU g⁻¹) of encapsulated *L. plantarum* 299v after the
 521 microencapsulation process, incubation in high acid (pH=2.0), bile salt (3% w/v) condition and
 522 heat (60 °C) condition. * indicates statistically significant difference (p < 0.05) within the same
 523 column. The viability data were from duplicate analysis of duplicate samples (n= 2).

Wall materials	Initial count	Acid		Bile salt		Heat
		1h	2h	2h	4h	15 min
Native	7.77±0.41*	6.69±0.17*	6.15±0.36	6.95±0.62*	6.04±0.47*	4.87±0.48*
PA30	9.11±0.14	8.34±0.37	7.55±0.85	8.34±0.06	8.13±0.49	6.40±0.13
PA120	9.06±0.13	8.29±0.26	7.29±0.96	8.37±0.05	8.00±0.30	6.60±0.21
P30	9.21±0.08	8.27±0.32	7.48±0.74	8.55±0.08	8.15±0.25	6.51±0.15
P120	8.94±0.05	8.23±0.14	7.68±0.37	8.46±0.10	7.99±0.42	6.50±0.08
FA30	8.95±0.16	7.99±0.08	7.12±0.03	8.32±0.16	7.98±0.58	6.19±0.27
FA120	8.96±0.37	8.05±0.23	7.25±0.29	8.28±0.14	7.97±0.51	6.43±0.15

524

525

526 **Figure Captions**

527

528

529 **Fig. 1.** Scanning electron micrographs of starch granules before (A) and after enzymatic digestion:
530 control (B), pancreatic α -amylase (C and D), pancreatin (E and F), and fungal α -amylase (G and
531 H); 30-min digestion (C, E and G), and 120-min digestion (D, F and H).

532

533 **Fig. 2.** CLSM images of (A) unmodified starch with cells attached to the granule surface, (B)
534 30-min hydrolyzed microcapsule and (C) 120-min hydrolyzed microcapsule with cells trapped
535 inside (arrow shows large pore opening).

536

537 **Fig. 3.** Reduction of viable count of free or microencapsulated *L. plantarum* 299v during
538 incubation (37 °C) in (A) high acid (pH=2.0) and (B) bile salt (3% w/v) conditions. Mean and
539 standard errors were calculated using data of duplicate analysis of duplicate samples (n= 2). *
540 indicates statistically significant difference (p < 0.05) at the same time point.

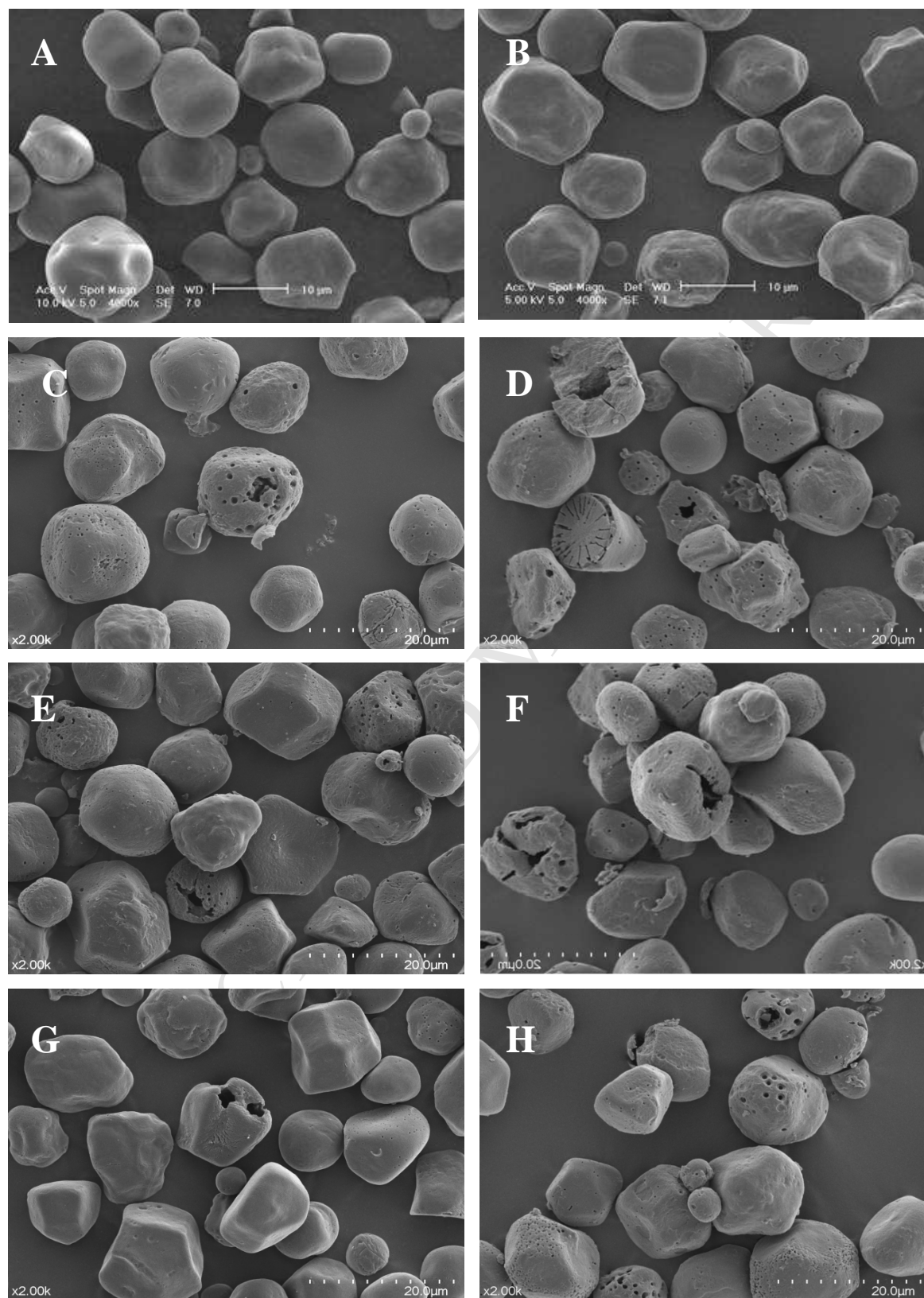
541

542 **Fig. 4.** Reduction of viable count of free or microencapsulated *L. plantarum* 299v after exposure
543 to heat (60 °C) in sodium phosphate buffer (pH=6.3) for 15 min. Mean bars with different letters
544 (a-b) are significantly different (p < 0.05). Mean and standard errors were calculated using data of
545 duplicate analysis of duplicate samples (n= 2).

546

547 **Fig. 1.**

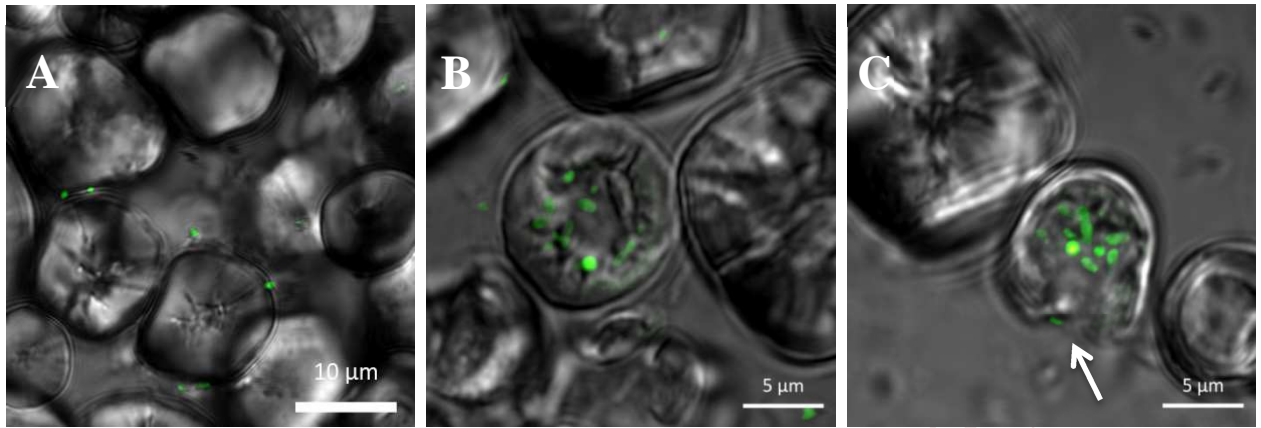
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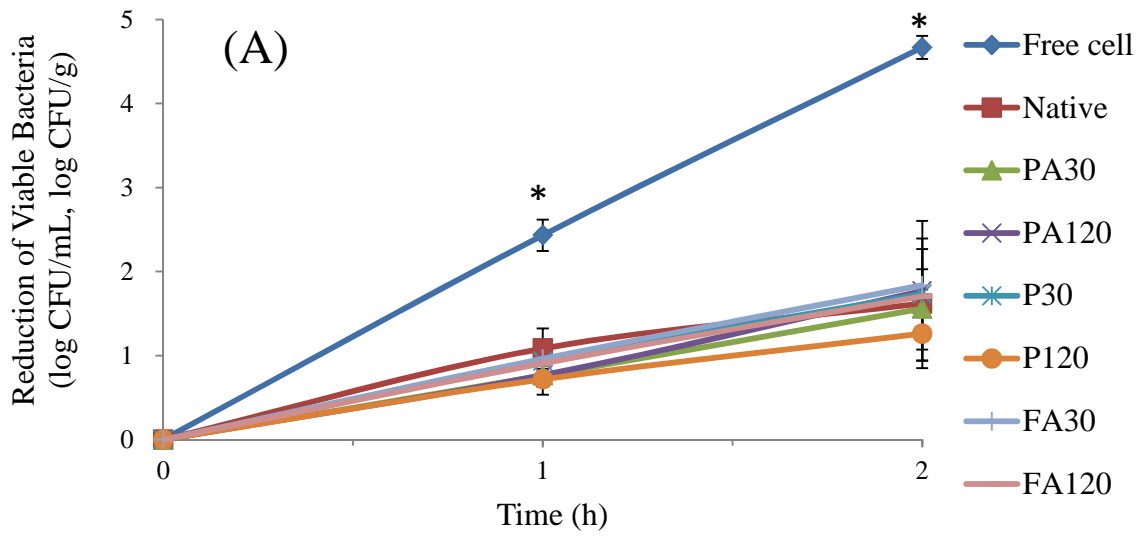
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552 **Fig. 2.**

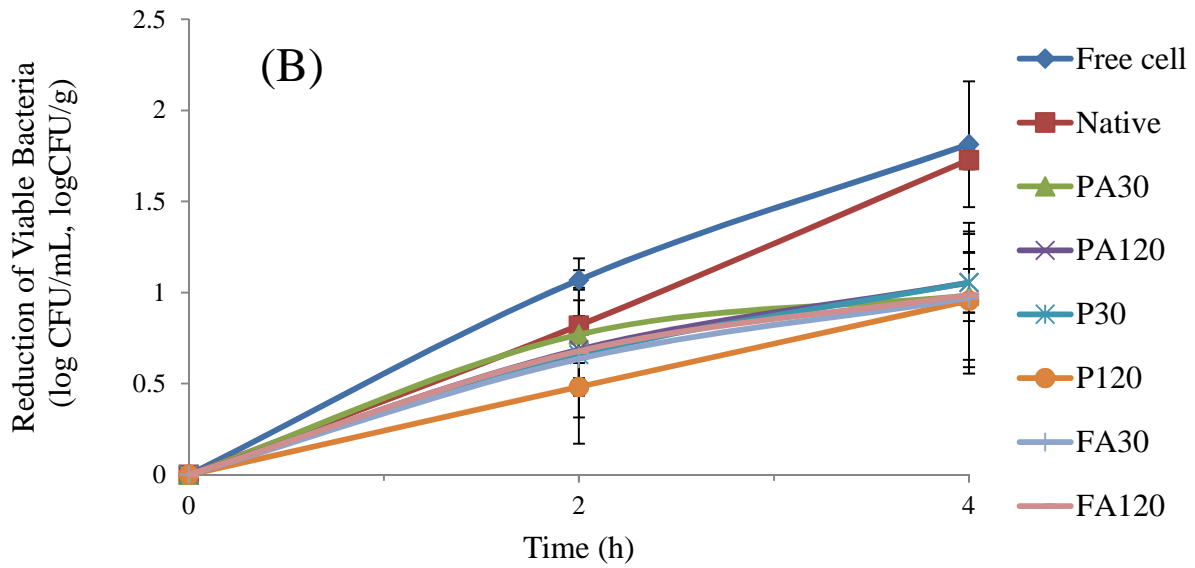
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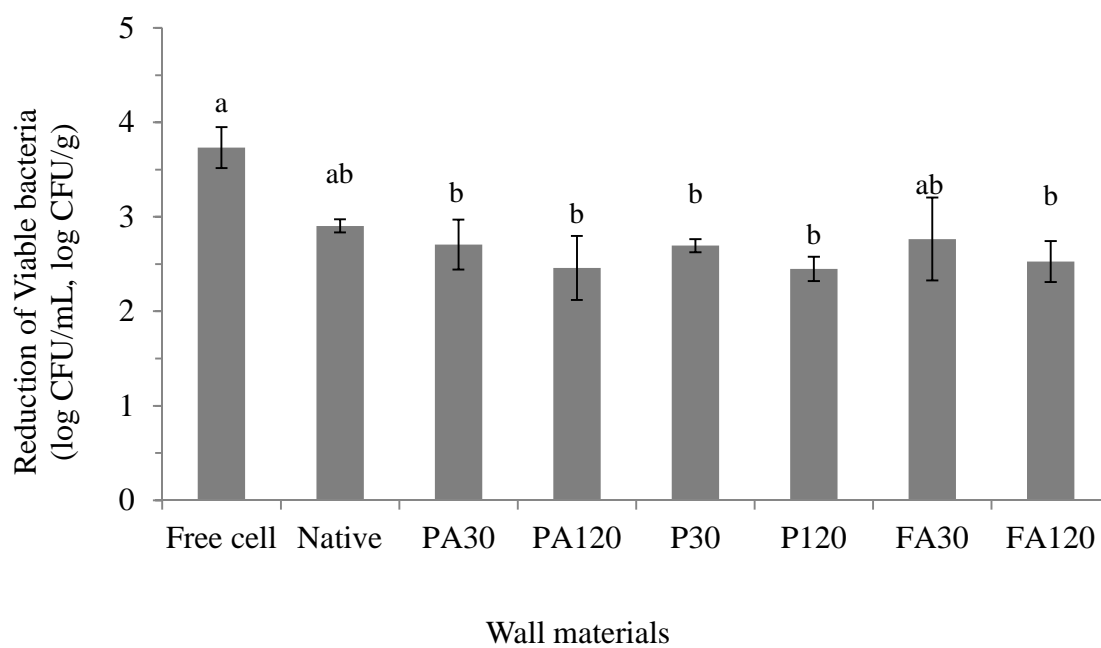
555 **Fig. 3.**

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559 **Fig. 4.**

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Encapsulation of *Lactobacillus plantarum* in Porous Maize Starch

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Highlights

- Amylase creates ample void space in maize starch allowing bacteria to diffuse into
- Porous starch allows for a high probiotic loading efficiency
- Porous starch offers enhanced protection to hostile conditions
- The viable counts in porous starch remain higher than native starch