

Accepted Manuscript

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Sara Ghorbani Gorji, Heather E. Smyth, Mary Sharma, Melissa Fitzgerald

PII: S0924-2244(16)30080-2

DOI: [10.1016/j.tifs.2016.08.002](https://doi.org/10.1016/j.tifs.2016.08.002)

Reference: TIFS 1853

To appear in: *Trends in Food Science & Technology*

Received Date: 1 March 2016

Revised Date: 3 August 2016

Accepted Date: 5 August 2016

Please cite this article as: Gorji, S.G., Smyth, H.E., Sharma, M., Fitzgerald, M., Lipid oxidation in mayonnaise and the role of natural antioxidants: a review, *Trends in Food Science & Technology* (2016), doi: 10.1016/j.tifs.2016.08.002.

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1 **Lipid oxidation in mayonnaise and the role of natural antioxidants: a review**

2 Sara Ghorbani Gorji^{1*}, Heather E. Smyth², Mary Sharma³, Melissa Fitzgerald^{1*}

3 ¹ The University of Queensland, School of Agriculture and Food Science, Brisbane 4072,
4 QLD, Australia

5 ² Queensland Alliance for Agriculture and Food Innovation (QAAFI), The University of
6 Queensland, 39 Kessels Rd, Coopers Plains, Brisbane 4108, QLD, Australia

7 ³ R&D Director Australia, Goodman Fielder Limited, T2, 39 Delhi Road, North Ryde, NSW
8 2113, Australia

9 *Corresponding authors email: s.ghorbanigorji@uq.edu.au

10 m.fitzgerald2@uq.edu.au

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15 Abstract

16 *Background:* Mayonnaise, a high-oil containing product, is susceptible to oxidation resulting
17 in quality deterioration and the formation of undesirable components such as free radicals and
18 reactive aldehydes. A better understanding of the factors affecting lipid oxidation and ways of
19 retarding oxidation in mayonnaise is essential in order to improve the shelf-life of
20 mayonnaise.

21 *Scope and approach:* This review presents up-to-date knowledge on the factors affecting
22 lipid oxidation and strategies to retard lipid oxidation in mayonnaise, with an emphasis on
23 natural antioxidants, and application to other similar emulsions. Eliminating possible factors,
24 which will reduce the induction period and hasten rancidity, can increase the shelf life of
25 mayonnaise but one of the most effective means of retarding lipid oxidation in mayonnaise is
26 to incorporate antioxidants. Due to the negative effects and perceptions of synthetic
27 antioxidants, there has been a growing interest in improving oxidative stability of food
28 products with natural ingredients. Therefore, to provide a better base for food engineers to
29 design an effective natural antioxidant system for mayonnaise, in this review the emphasis is
30 given to using natural antioxidants in mayonnaise.

31 *Key findings and conclusion:* Recent studies showed that incorporation of natural
32 antioxidants in mayonnaise could increase its oxidative stability. However, natural
33 antioxidants may exert a negative effect on sensory properties and further studies are needed
34 to identify, quantify and overcome this problem. Manipulating the interfacial layer of the oil
35 droplet also shows promise for retarding oxidation; however, there is a lack of literature
36 addressing this area.

37 *Key words:* Natural antioxidant; Mayonnaise; Oil auto-oxidation; Polar paradox; Sensory
38 value

39

40 General introduction to lipid oxidation in food emulsion systems such as mayonnaise

41 Oxidation of unsaturated fatty acids has been the main focus of research that targets chemical
42 instability of emulsions. Mayonnaise is a low-pH oil in water emulsion consisting of three
43 different components: 70-80% oil (the dispersed phase), vinegar (the continuous phase) and
44 egg yolk as an emulsifier at the interface (Li, Kim, Li, Lee, & Rhee, 2014). As in the case of
45 all high oil-containing foods, mayonnaise is susceptible to deterioration due to auto-oxidation
46 of the unsaturated fats in the oil. Auto-oxidation proceeds through three steps: during the
47 initiation step, external energy, such as light, acts on unsaturated lipid molecules or fatty
48 acids, in the presence of catalysts such as transition metal, to generate a free radical by losing
49 a hydrogen atom. During the propagation step, the alkyl of the unsaturated lipid ($R\cdot$) reacts
50 very fast with molecular oxygen to form peroxide radicals. This step is always much faster
51 than the following which involves a hydrogen transfer reaction with unsaturated lipids to
52 form hydroperoxides. At this stage, lipid peroxy radicals ($ROO\cdot$) and hydroperoxides
53 ($ROOH$) are the primary oxidation products. Lipid hydroperoxides are tasteless, but they
54 further decompose to aldehydes, ketones, alcohols, hydrocarbons, volatile organic acids and
55 epoxy compounds known as secondary oxidation products, which are responsible for the off-
56 flavour and off-odour of the oil. Primary oxidation products and secondary oxidation
57 products, together with free radicals, constitute the basis for measuring the oxidative
58 deterioration of food lipids (Shahidi & Zhong, 2005). In the termination step, the produced
59 radicals from the propagation step can be terminated by self-interactions to form non-radical
60 species, such as oxidized polar/ non-polar dimers or trimers of lipids.

61 In emulsions formed from oil and water, lipid oxidation reactions are generally initiated at
62 the interface between the oil and water, where pro-oxidants (transition metals) in the
63 continuous phase are able to come into close contact with the hydroperoxides located at the

64 droplet surface (McClements & Decker, 2000). Lipid oxidation in mayonnaise leads to the
65 development of potentially toxic reaction products (Coupland & McClements, 1996),
66 undesirable off-flavours and consequently decreases the shelf life of mayonnaise (Alemán et
67 al., 2015). In order to tackle the problem of lipid oxidation, different strategies such as
68 eliminating factors promoting lipid oxidation and using antioxidants are necessary. One of
69 the common ways of retarding lipid oxidation is the use of antioxidants. The efficacy of an
70 antioxidant is influenced by different factors such as its interaction with other ingredients and
71 its ability to be located at the interface, where oxidation takes place (Coupland &
72 McClements, 1996). Synthetic antioxidants such as butylated hydroxy toluene (BHT),
73 butylated hydroxy anisole (BHA) and ethylene diamine tetraacetic acid (EDTA) (commercial
74 antioxidants) are widely used in mayonnaise to prevent rancidity. However, these products
75 suffer from a negative impression for their toxic and carcinogenic effects in high
76 concentrations (Martínez-Tomé et al., 2001). In addition, there is a growing demand from
77 customers for products such as mayonnaise to replace chemical ingredients with natural
78 ingredients. Incorporation of natural antioxidants into food products has great potential for
79 improving oxidative stability of food products and will appeal to a wider group of consumers.
80 In addition, these compounds could also have health-promoting benefits which would enable
81 mayonnaise producers to hit two desirable targets: health and natural (Hermund et al., 2015).

82 Low pH and high fat content of mayonnaise makes it resistant to microbial spoilage (Depre
83 & Savage, 2001). Therefore, the objective of the present paper is to review current
84 understanding of factors affecting lipid oxidation and antioxidative strategies to retard lipid
85 oxidation in mayonnaise with a particular focus on current knowledge on the efficacy of
86 natural antioxidants in retarding lipid oxidation in mayonnaise. The aim is to provide
87 important information based on available literature reports concerning lipid oxidation in

88 mayonnaise to control lipid oxidation and facilitate the replacement of synthetic antioxidants
89 with natural ones.

90 **Factors affecting lipid oxidation in mayonnaise**

91 Lipid oxidation in a complex food system such as mayonnaise, is not simple, so the
92 mechanism of lipid oxidation in mayonnaise is more complex than in bulk oil systems.
93 Although the basic oxidation reactions of lipids in mayonnaise are the same as those of lipids
94 in bulk oil systems, factors affecting lipid oxidation are significantly different in mayonnaise
95 and bulk oil systems (Jacobsen, Let, Nielsen, & Meyer, 2008). In this section, data from
96 previous studies of factors influencing lipid oxidation in mayonnaise, from intrinsic to
97 extrinsic, will be presented in order to highlight not only the most important factors affecting
98 lipid oxidation in mayonnaise, but also to provide a general view of ways to lessen these
99 factors and control lipid oxidation in mayonnaise.

100 **Metals**

101 The presence of even small amounts of transition metals in mayonnaise can accelerate
102 oxidation by decreasing the induction period of the oil and making it more susceptible to
103 oxidation. Iron and copper are known initiators of lipid oxidation. Mayonnaise is an acidic
104 product; during manufacturing and packaging, it contacts utensils and machinery. The acid of
105 mayonnaise dissolves out the iron from a tin-lined tank and may become contaminated with
106 metals, which accelerate rancidity and shorten the shelf life of the finished product (Epstein,
107 1929b; Reynolds, 1927). Epstein (1929a) pointed out that the presence of metals in
108 mayonnaise products not only causes rancidity but also it decreases nutritional value of
109 ingredients present in the product. However, with proper care and precautions it is possible to
110 lessen the risk of contamination of products, for instance, using aluminium utensils.

111 **Temperature**

112 We know from lipid oxidation theory that high temperature increases lipid oxidation
113 (Frankel, 1998). Findings from experiments with mayonnaise have shown the increase in
114 oxidation at higher temperatures which are in agreement with lipid oxidation theory. A study
115 investigating the effect of temperature on the oxidation of fish oil mayonnaise, showed that
116 fish oil mayonnaise is more stable at refrigerator temperatures (2 °C) than at higher
117 temperatures (30 °C) (Hsieh & Regenstein, 1991). In addition, a study on the oxidative
118 stability of cholesterol in commercial mayonnaise demonstrated that temperature and time are
119 important factors in oxidation of cholesterol in mayonnaise. They proposed that total
120 formation of cholesterol oxides during 165 days was 20.3 µg/g at 4 °C and 30.2 µg/g at 25
121 °C. Hence, decreasing storage temperature could be a good way of suppressing the oxidation
122 of cholesterol in mayonnaise (Morales-Aizpurúa & Tenuta-Filho, 2005). Based on another
123 study, light mayonnaise (40% oil), even those without fish oil, cannot be stored at 20 °C for 4
124 months because of significant lipid oxidation (Sørensen, Nielsen, Hyldig, & Jacobsen, 2010).
125 Consistent with previous studies, higher totox values and peroxide values were recorded for
126 mayonnaises stored at 25 °C compared with samples stored at 4 °C (Li et al., 2014).

127 Light

128 Lipid oxidation caused by light exposure can be due to either photolytic auto-oxidation or
129 photosensitized oxidation. Photolytic auto-oxidation occurs when lipids are exposed to
130 ultraviolet radiation and consequently, free radicals are produced. On the other hand, in the
131 presence of photosensitisers and visible light, unsaturated fatty acids undergo photosensitised
132 oxidation. Natural pigments present in foods, such as riboflavin and chlorophylls, are known
133 to be efficient photosensitisers due to their conjugated double-bond system (Bradley & Min,
134 1992). Light, with a wavelength of 365 nm, promotes the oxidation of unsaturated fats due to
135 photosensitised oxidation but light of wavelengths above 470 nm has no effect. Hence, it is
136 important to protect mayonnaise from wavelengths shorter than 470 nm (Lennersten &

137 Lingnert, 2000). The visible light in the blue range also increases oxidation in mayonnaise.
138 Considering lights used in supermarkets (significant source of light at 365 nm and in the 410-
139 450 nm range) avoiding intensive lighting can help preserving the fresh taste of mayonnaise
140 (Lagunes - Galvez, Cuvelier, Odonnaud, & Berset, 2002).

141 Packaging

142 In addition to processing, mayonnaise quality during storage depends on the chosen
143 packaging material. Some substances used in these materials may migrate to the food
144 matrices and cause off-flavours. In some cases, gas may permeate the packaging material and
145 cause oxidation of mayonnaise. Producers choose packaging materials based on several
146 factors (e.g. the costs of material, shelf life of the product and the convenience to the user).
147 Usually manufacturers use glass or polyethylene plastics. Glass is a greater barrier against
148 oxygen than many plastics, so it can provide better protection against oxidation of the
149 mayonnaise (Buquet, 1979). Polyester materials such as PET (polyethylene terephthalate) and
150 PEN (polyethylene naphthalate) are also popular in mayonnaise packaging. They have the
151 benefits of glass like lightness, breakability and transparency. However, producers should
152 consider light transmission properties of packaging material in choosing the right packaging
153 material. The polyester materials (PET, PEN and PET/PEN) filter out the ultraviolet radiation
154 to different degrees (PEN and PET/PEN > PET) and thereby protect mayonnaise against lipid
155 oxidation, but not against colour changes (Lennersten & Lingnert, 2000). The incorporation
156 of Amosorb as an oxygen scavenger in PET greatly improves the oxidative stability of
157 mayonnaise (Sensidoni, Leonardi, Possamai, Tamagnone, & Peressini, 2004). Other types of
158 packaging, such as Tetra Brik, reduce mayonnaise oxidation and extend shelf life of
159 mayonnaise by protecting it from air and light (Berasategui, 2001). In addition to packaging
160 materials, other factors like type and size of packaging may affect shelf life of mayonnaise.
161 Studies showed that type of package (jar or pouch) do not have an effect on changes during

162 storage time while package size influence aroma of mayonnaise (Martinez, Mucci, Cruz,
163 Hough, & Sanchez, 1998). Reducing oxygen concentration (minimizing headspace in the
164 container or packaging under vacuum or nitrogen) can reduce the oxidation rate in
165 mayonnaise (Hsieh, 1990; Hsieh & Regenstein, 1991).

166 pH

167 The pH of mayonnaise ranges from 3.6 to 4.0 (Krishnamurthy & Witte, 1996). The highest
168 viscoelasticity and stability of mayonnaise is achieved when the pH is close to the isoelectric
169 point of the egg yolk because of the minimum charge on the proteins (Depree & Savage,
170 2001). However, decreasing pH from neutral to around four can have a strong pro-oxidant
171 effect on mayonnaise by breaking bridges between the egg yolk proteins (low-density
172 lipoproteins, lipovitellin, and phosvitin) and iron. Subsequently, iron releases from the egg
173 yolk and becomes more accessible as oxidation initiator (Jacobsen, Adler-Nissen, & Meyer,
174 1999; Jacobsen, Timm, & Meyer, 2001). In addition to having pro-oxidant activity, the
175 distribution of the volatile compounds (secondary products of oxidation) is dependent on pH.
176 For example at pH 4, carbonyl compounds (propanal) can easily migrate from the liquid
177 phase to gas phase because of weak interactions between the proteineous emulsifier under
178 acidic conditions, so the stability of the mayonnaise flavour could be totally different from
179 oxidative stability (Takai, Endo, Okuzaki, & Fujimoto, 2003).

180 Chemical structure of lipids

181 Susceptibility of a lipid molecule to oxidation is determined by its chemical structure, in
182 particular, the number and location of the double bonds (McClements & Decker, 2000).
183 Saturated lipids are more stable to lipid oxidation than unsaturated lipids. One of the ways of
184 retarding oxidation could be to use saturated lipids but in practice, it is not possible because
185 different types of lipid in mayonnaise can provide special physical and sensory characteristics
186 that cannot be obtained using saturated lipids. Incorporating lipids that contain

187 polyunsaturated fatty acids into mayonnaise can improve consumers' health, but these are
188 less stable because of their double bonds. Surprisingly, from the studies on fish oil enriched
189 mayonnaise, we can see that this mayonnaise does not oxidise faster or more than
190 mayonnaises without fish oil. However, development of unpleasant off-odours and off-
191 flavours in fish oil enriched mayonnaise is much faster than for mayonnaise without fish oil
192 (Bragadóttir, Þorkelsdóttir, Klonowski, & Gunnlaugsdóttir, 2006; Jacobsen, Hartvigsen, et
193 al., 1999). Off-flavour in fish oil enriched mayonnaise may be caused by specific volatile
194 compounds with low sensory threshold values that stem from the oxidation of
195 eicosapentaenoic acid (EPA) and docosahexaenoic acid (DHA) (Sørensen, Nielsen, Hyldig,
196 et al., 2010).

197 Recently the interest in using structured lipids for nutritional applications has increased.
198 Three different lipids based on sunflower oil such as: traditional sun flower oil (SO), specific
199 structured lipid from sunflower oil and caprylic acid (SL), and chemically randomized lipid
200 (RL) were used in mayonnaise and their oxidative stability was studied (Jacobsen, Xu, Skall
201 Nielsen, & Timm-Heinrich, 2003). Mayonnaise produced with SL had the least oxidative
202 stability among the three. The low oxidative stability of mayonnaise based on SL could be
203 due to several factors, but the most influential were the structure of the lipid, the lower
204 tocopherol content and the higher initial levels of lipid hydroperoxides and secondary volatile
205 oxidation compounds in the SL itself compared with the RL and traditional sunflower oil
206 employed. Although the oxidative stability of mayonnaise was totally dependent on the lipid
207 type, the rheological properties of the mayonnaise was influenced by the structure of the lipid
208 (Jacobsen et al., 2003). Taken together, obtaining a good quality mayonnaise enriched with
209 SL, the process of purifying and producing SL based on sunflower oil should be improved. In
210 addition, structured lipids based on fish oil were incorporated in mayonnaise and their
211 oxidative stability was studied (Timm-Heinrich, Xu, Nielsen, & Jacobsen, 2004). The

212 oxidative stability of mayonnaise was significantly dependant on lipid type. The mayonnaise
213 based on specific structured lipid showed the least oxidative stability and these results were in
214 good agreement with a previous study on structured lipid based on sunflower oil (Jacobsen et
215 al., 2003).

216 Using two different types of oil in mayonnaise can change the oxidative stability of
217 mayonnaise. For instance, mayonnaise made with mixed saturated medium triglyceride and
218 unsaturated linseed oil was less prone to oxidation than mayonnaise made with unsaturated
219 linseed oil (Raudsepp, Brüggemann, Lenferink, Otto, & Andersen, 2014). It can be assumed
220 that mixed unsaturated medium triglyceride decreased the oxidation of unsaturated linseed oil
221 droplets but the oxidative stabilization of mixed oil mayonnaise was not just due to diluting
222 unsaturated triglycerides with saturated triglycerides. Further studies are needed in order to
223 identify these effects.

224 Oil concentration

225 The food industry is trying to develop healthier products such as low fat formulations in
226 response to advice from consumers. Low fat mayonnaise is expected to have a lower rate of
227 oxidation than whole mayonnaise (Abu-Salem & Abou-Arab, 2008) but there are some
228 contradicting results about the effect of reduced fat content on lipid oxidation of mayonnaise.
229 In a study on mayonnaise with 63% oil and mayonnaise based salad with lower amount of
230 oil (24%), it was found that the mayonnaise with more oil was more oxidatively stable than
231 mayonnaise with less oil (Sørensen, Nielsen, & Jacobsen, 2010). Moreover, fish oil enriched
232 mayonnaise used in this study had a greater oxidative stability compared to other fish oil
233 enriched mayonnaises in other studies. Sørensen et al. (2010) referred this higher oxidative
234 stability to a combination of lower total oil content (63%), lower fish oil content (6.3%) and
235 low storage temperature (2 °C). In another study, light mayonnaise (40%) oxidized at the
236 same rate as a full fat mayonnaise (80%) but faster than (63%) mayonnaise (Sørensen,

237 Nielsen, Hyldig, et al., 2010). Therefore, it is likely that factors other than the oil content
238 affect the oxidation rate in light mayonnaises, and further investigations should be done to
239 resolve this issue.

240

241 Type of emulsifier

242 In mayonnaise, oil droplets are surrounded by a membrane of emulsifier molecules that
243 provides physical stability of the emulsion and oxidative stability by acting as a barrier
244 against pro-oxidants such as metals and free radicals. Hence, the effect of emulsifier on the
245 oxidative stability of mayonnaise is important.

246 Mayonnaise is traditionally made from egg yolk, which plays the role of emulsifying agent.
247 Besides egg yolk, several emulsifiers have been used in mayonnaise and their oxidative
248 stability has been studied. Lecithin from different oil sources (sunflower, corn germ and
249 soybean) as well as their modified forms (lecithin-soybean protein isolate and alcohol soluble
250 fraction) were used in low calorie mayonnaise (Magda, Mostafa, El-Deep, & Kishk, 2003).
251 Mayonnaise made with whole egg was the most sensitive to oxidation while soluble lecithin
252 fractions were the best emulsifiers during storage period. It can be concluded that the use of
253 modified lecithins can improve the oxidative stability of low calorie mayonnaise (Magda et
254 al., 2003). On the other hand, a study on oxidative stability of mayonnaise-like emulsions
255 containing salmon oil emulsified with soy milk and whole egg showed that the emulsion
256 prepared with whole egg was more stable to oxidation than the mayonnaise made with
257 soymilk (Takai et al., 2003). Soymilk and whole egg have a variety of proteins so the protein
258 structures in the emulsion might influence the form and size of lipid droplets. Additionally,
259 electric charge differs between whole egg and soymilk. Moreover, phospholipids might act as
260 antioxidants and increase oxidative stability of emulsions containing whole egg. Some studies
261 on fish oil enriched mayonnaise suggested the pro-oxidant effect of iron from egg yolk used

262 as emulsifier at low pH (Jacobsen, Timm, et al., 2001). Based on these findings Sørensen et
263 al. (2010) decided to investigate the influence of substituting egg yolk as an emulsifier with
264 an emulsifier with a lower iron content such as milk protein on oxidative stability of fish oil
265 enriched mayonnaise. Surprisingly replacing egg yolk with a lower iron-containing emulsifier
266 did not enhance the oxidative stability of fish oil enriched mayonnaises. Even though the
267 mayonnaise with milk protein as emulsifier was more viscous and probably had a multilayer
268 or a cationic surface around the oil, the peroxide value of it was 100-fold higher than the
269 peroxide value of mayonnaise with egg yolk. From the results of this study, Sørensen et al.
270 (2010) suggested that the initial quality of emulsifier is even more important than its iron
271 content.

272 The influence of ingredients

273 Mayonnaise is composed of an array of components in the aqueous phase and at the oil-water
274 interface, such as NaCl, sugar, lemon juice and vinegar, that can affect lipid oxidation
275 processes. Some of these ingredients contain low concentrations of Fe and Cu (Jacobsen,
276 Hartvigsen, et al., 2000) but egg yolk, a traditional emulsifier in mayonnaise, is a major
277 source of iron and contains $>720 \mu\text{M}$ iron, but only $\sim 17 \mu\text{M}$ copper. The iron in the egg yolk
278 is bound to the protein phosvitin (Causeret, Matringe, & Lorient, 1991). Mayonnaise has a
279 low pH and at this pH, the iron bridges between phosvitin, lipovitelin and low-density
280 lipoprotein (LDL) break and cause the release of iron. Ascorbic acid is able to reduce Fe^{3+} to
281 Fe^{2+} , which is more active as an oxidation catalyst than Fe^{3+} (Jacobsen, Adler-Nissen, et al.,
282 1999; Jacobsen, Timm, et al., 2001). This phenomenon can happen even when Fe^{3+} is bound
283 to phosvitin as indicated in Figure 1 (equilibrium 3).

284 Accessible iron either at the oil/water interface (as with low pH) or in the aqueous phase (as
285 with the presence of ascorbic acid) catalyses the breakdown of hydroperoxides (LOOH) to
286 secondary oxidation products ($\text{LOOH} + \text{Fe}^{2+} \rightarrow \text{LO}^\cdot + \text{OH}^- + \text{Fe}^{3+}$) that make rancid and fishy

287 off-flavours. Lemon juice in the aqueous phase of mayonnaise promotes radical formation.
288 This could be because of the presence of ascorbic acid in lemon juice. As mentioned above
289 ascorbic acid in mayonnaise acts as a pro-oxidant because it can form a complex between
290 iron and ascorbate, which breaks lipid hydroperoxides at the oil-water interface (Hsieh, 1990;
291 Jacobsen, Adler-Nissen, et al., 1999). Vinegar is one of the mayonnaise ingredients that act as
292 pro-oxidant because of its ability to reduce the pH and subsequently increase the release of
293 iron from egg yolk (Thomsen, Jacobsen, & Skibsted, 2000). Salt has an important role to
294 play. It contributes to the flavour of mayonnaise and can promote the stability of emulsion. In
295 addition, salt can influence the rate of auto-oxidation. The effect of three types of salt: NaCl,
296 mineral salt (65% NaCl, 25% KCl and 10% $MgSO_4 \cdot 6H_2O$) and Morton Lite salt (50% NaCl,
297 50% KCl) showed that NaCl and mineral salt increased the oxidation of mayonnaise in the
298 absence of antioxidant while Morton Lite salt did not (Lahtinen & Ndabikunze, 1990).
299 However, antioxidant neutralized their effect but 85% NaCl still increased the oxidation
300 level. On the other hand Thomsen et al. (2000) indicated that neither NaCl nor sugar induce
301 the formation of radicals in freshly produced mayonnaise. Ostrich eggs are a good source of
302 protein, total lipids, carbohydrates, calcium, phosphorus, potassium, sodium and zinc.
303 Interestingly, a study showed that mayonnaise made from ostrich eggs was more oxidatively
304 stable than that made from chicken eggs (Abu-Salem & Abou-Arab, 2008). Also, in that
305 study they found out that by pasteurization of mayonnaise made either with ostrich eggs or
306 with chicken eggs, we can increase oxidative stability of mayonnaise. Pasteurization is likely
307 to stabilise the egg by inactivating pro-oxidation and oxidation factors and oxidation
308 mediating enzymes.

309 Physical structure of mayonnaise

310 Contact between iron and oil in water emulsion droplet surface promotes metal catalysed
311 oxidation. Therefore, it could be assumed that the size of the total oil droplet surface area

312 influences the rate of oxidation. For this reason, a study investigated the influence of oil
313 droplet size on oxidative stability of mayonnaise (Jacobsen, Hartvigsen, et al., 2000). They
314 found out that kinetics of the initiation and propagation of oxidation process in mayonnaise is
315 greatly affected by oil droplet size. Mayonnaise with larger droplets developed fishy and
316 rancid off-flavour slower and later than mayonnaise with smaller droplets in the initial stage
317 of the storage period. These findings show that the initial oxidation of mayonnaise is
318 dependent on interfacial area and support the hypothesis that lipid oxidation is initiated at the
319 oil/water interface. However, the propagation of oxidation is less dependent on interfacial
320 area. Moreover, the droplet size also influences the rheological properties of mayonnaise. It
321 has been proposed that one way of retarding oxidation in oil in water emulsion could be
322 reducing the diffusion rate of oxidation by increasing the viscosity of the aqueous phase
323 (Sims, Fioriti, & Trumbetas, 1979). Although higher viscosity generally decreases the rate of
324 oxidation by reducing the diffusion rate of pro-oxidants, in the case of mayonnaise, higher
325 viscosity increased the oxidation rate due to a smaller average particle size. Therefore, it
326 seems that particle size plays a greater role than viscosity in oxidation processes in
327 mayonnaise. Mayonnaise with small droplet size is more physically stable. In order to meet
328 the needs of food manufacturers for having both physically and oxidative stable mayonnaise,
329 optimal combination of processing conditions and emulsifiers should be adopted (Jacobsen,
330 Hartvigsen, et al., 2000).

331 **Retarding lipid oxidation in mayonnaise**

332 Eliminating possible factors, which will reduce the induction period and hasten rancidity, can
333 increase the shelf life of mayonnaise. Some of the means of retarding lipid oxidation is
334 reducing oxygen concentration in food (by packing under vacuum or nitrogen and using
335 packaging materials with good oxygen barrier properties) (Coupland & McClements, 1996)
336 and lowering the storage temperature. For example, exclusion of oxygen by using nitrogen

337 can retard lipid oxidation more than addition of Tertbutyl hydroquinone (TBHQ) (0.02%) to
338 mayonnaise produced with fish oil (70%) (Hsieh & Regenstein, 1991). However, exclusion
339 of oxygen in a used food product is difficult so one of the most effective means of retarding
340 lipid oxidation in mayonnaise is to incorporate antioxidants. Several studies have been
341 carried out on the effect of synthetic and natural antioxidants in mayonnaise. Table 1 presents
342 collated summary on the use of natural and synthetic antioxidants in mayonnaise.

343 **Synthetic antioxidants used in mayonnaise**

344 According to the codex standard for mayonnaise, utilizing of some chemical antioxidants at
345 defined concentration is permitted. Synthetic antioxidants such as BHT, BHA, TBHQ and
346 EDTA have been used in food industry to prevent the oxidation of fat in food. Although these
347 products are more economical than natural antioxidants, they get a negative impression for
348 being a synthetic product. Among the synthetic antioxidants, BHA and BHT are widely used
349 in food industry (Sanhueza, Nieto, & Valenzuela, 2000).

350 TBHQ

351 *Tert-butylhydroquinon* (TBHQ) is a popular synthetic antioxidant. It is a phenolic compound
352 and a polar antioxidant (Belitz, Grosch, & Schieberle, 2009). The maximum level of allowed
353 TBHQ in the finished product is 120 mg/kg according to Codex Alimentarius. It was a
354 successful antioxidant for deodorized and stabilized fish oil mayonnaise stored at 2 °C for 14
355 weeks (Hsieh, 1990; Hsieh & Regenstein, 1991). In addition, TBHQ was effective at early
356 storage times in lengthening the period before oxidation was initiated (Hsieh & Regenstein,
357 1992).

358 EDTA

359 Ethylene diaminetetraacetic acid (EDTA) is a synthetic antioxidant. It was the first widely
360 used chelating agent. EDTA, together with ascorbic acid, propyl gallate, and citric acid,
361 efficiently inhibited off-odor development in mayonnaise based on 100% fish oil (Jafar,

362 Hultin, Bimbo, Crowther, & Barlow, 1994). EDTA can chelate free iron as well as phosvitin-
363 bound iron in egg yolk at the oil-water interface (Thomsen, Jacobsen, et al., 2000). Therefore,
364 iron ions are unable to catalyse lipid hydroperoxide decomposition to products that may
365 develop oxidation or probably decompose further to off-flavour volatiles. EDTA has been
366 found to prevent peroxide formation (Thomsen, Jacobsen, et al., 2000) also it has the ability
367 to inhibit formation of heptadienal better than hexanal (Jacobsen, Hartvigsen, Thomsen, et
368 al., 2001) and it can efficiently prevent off-flavours in mayonnaise. From all studies on the
369 effect of EDTA on oxidation in mayonnaise we can conclude that it is an efficient antioxidant
370 in mayonnaise (Jacobsen, Hartvigsen, Thomsen, et al., 2001; Jacobsen et al., 2003; Nielsen,
371 Petersen, Meyer, Timm-Heinrich, & Jacobsen, 2004; Thomsen, Jacobsen, et al., 2000;
372 Thomsen, Kristensen, & Skibsted, 2000).

373 As mentioned above EDTA prevented formation of heptadienal better than hexanal, this
374 difference is due to the different origin of these volatiles (Jacobsen et al., 2008). Heptadienal
375 is formed from n-3 fatty acids (n-3 peroxides) and are more polar than hexanal that is formed
376 from n-6 fatty acids (n-6 peroxides). Therefore, n-3 peroxides may be present more in the
377 aqueous phase or the oil/water interface than n-6 peroxides where EDTA is present.
378 Therefore, co-localisation of EDTA and n-3 peroxides could be a reason of EDTA's
379 efficiency on prevention of formation of n-3 peroxides. Other reason could be, more
380 sensitivity of n-3 PUFA peroxides (because of having more high number of double bonds) to
381 metal catalysed degradation (Jacobsen et al., 2008).

382 When EDTA was added to fish oil mayonnaise the droplet size, decreased but EDTA
383 strongly inhibited oxidation. This result indicated that only when oxidation is catalysed by
384 iron stemming from egg yolk compounds (phosvitin) at the oil water interface the droplet size
385 is important otherwise a decrease in the oil droplet size did not promote oxidation rate
386 (Jacobsen, Hartvigsen, Thomsen, et al., 2001).

387 Propyl gallate

388 Propyl gallate is an ester of gallic acid. Due to its alkyl chain, it is less polar than gallic acid.
389 It is widely used as antioxidant in food industry. Previous studies suggested that propyl
390 gallate was one of the two best phenolic antioxidants in mackerel muscle system (Kelleher,
391 Silva, Hultin, & Wilhelm, 1992). Jafar et al. (1994) decided to use propyl gallate in fish oil
392 mayonnaise as the free radical scavenger (propagation inhibitor) in the oil phase. They used
393 the mixture of citric acid or sodium citrate and propyl gallate in the oil phase, and EDTA and
394 ascorbic acid in the aqueous phase and suggested that this mixture could increase the shelf
395 life of fish oil mayonnaise without antioxidant, from 1 day to an average of 49 days at room
396 temperature as judged by sensory evaluation. In another study, Jacobsen, Hartvigsen, Lund,
397 Meyer, Adler-Nissen, Holstborg, and Hølmer (1999) employed two different types of
398 commercial propyl gallate mixtures (oil soluble (Grindox 370) and water dispersible
399 (Grindox 413)) in fish oil mayonnaise. Propyl gallate not only increased the fishy and rancid
400 off-flavour but also affected rheological characteristics of mayonnaise. Mayonnaise
401 containing propyl gallate was less viscous, had bigger droplets and a lower gel strength. In
402 addition, propyl gallate slightly increased the peroxide value of mayonnaise so it could be
403 concluded that propyl gallate had a pro-oxidant effect in mayonnaise. Pro-oxidative property
404 of propyl gallate (polar antioxidant) could be due to its presence at the interface where it can
405 interact with metal ions (Fe^{3+}) in the egg yolk and its ability to alter the structural properties
406 of the system (Jacobsen, Schwarz, et al., 1999). In order to confirm that if propyl gallate was
407 a pro-oxidant in mayonnaise and omit the effect of type of oil Jacobsen et al. (2003) decided
408 to use propyl gallate in mayonnaise with specific structured lipid (SL) from sunflower oil and
409 caprylic acid . The results from this study were in good accordance with previous studies on
410 fish oil mayonnaise. Mayonnaises had higher amounts of secondary oxidation products and
411 volatile compounds. Therefore, it can be concluded that propyl gallate was a pro-oxidant.

412

413 **Natural antioxidants used in mayonnaise**

414 Because of synthetic antioxidants' chemical stability, low cost and availability they are
415 universally applicable. However, some studies questioned their safety due to their potential
416 risk. Nowadays consumers are more concerned about the safety of preservatives and
417 additives. Therefore, there is a growing trend in consumer preferences toward clean labelling.

418 All of these motivated food industries to explore natural sources of antioxidants.

419 Gallic acid

420 Gallic acid is a plant phenolic acid. Antioxidant activity of phenolic acids is generally by
421 trapping free radicals. Mayonnaise is a hetrophasic food system, in such a system
422 antioxidants may partition into different phases. In mayonnaise, 80% of gallic acid –a polar
423 antioxidant- is partitioned in the aqueous phase but 20% of it is distributed in the interface
424 (Jacobsen, Schwarz, Stöckmann, Meyer, & Adler-Nissen, 1999). In a study on fish oil
425 mayonnaise, addition of gallic acid, caused the increase in the intensity of fishy, rancid and
426 metallic off-flavour due to a faster decomposition of hydroperoxides (Jacobsen, Hartvigsen,
427 Thomsen, et al., 2001). It is hypothesised that 20% of gallic acid was located at the oil-water
428 interface (Jacobsen, Schwarz, et al., 1999) and gallic acid can reduce metal ions and therefore
429 it may interact with metal ions from phosvitin at the oil-water interface. Nevertheless, gallic
430 acid slightly decreased droplet size that could increase the rate of lipid peroxide
431 decompositions in mayonnaise. In conclusion, gallic acid showed a pro-oxidant activity in
432 mayonnaise because of its ability to reduce metal ions to their more active form e.g. Fe^{3+} to
433 Fe^{2+} (Jacobsen, Hartvigsen, Thomsen, et al., 2001; Jacobsen, Horn, Sørensen, Farvin, &
434 Nielsen, 2014).

435 Ascorbic acid

436 Ascorbic acid is a natural water-soluble antioxidant. It mainly exerts its antioxidative effect
437 by terminating chain radical reactions via electron transfer (Gülçin, 2012) but may also act as
438 an O₂ scavenger (Pongracz & Kläui, 1981). Ascorbic acid is considered as a pro-oxidant
439 because it can catalyse the breakdown of already existing lipid hydroperoxides (LOOH) via
440 reduction of Fe³⁺ to Fe²⁺ (Frankel, 2005). As already mentioned in previous section on propyl
441 gallate, Jafar et al. (1994) employed a mixture of antioxidants (citric acid or sodium citrate
442 and propyl gallate in the oil phase and EDTA and ascorbic acid in the aqueous phase) which
443 increased the shelf life of mayonnaise without antioxidant, from 1 day to an average of 49
444 days at room temperature. In this mixture of antioxidants, ascorbic acid functioned as the free
445 radical acceptor and perhaps as reducing agent. However, addition of ascorbic acid to fish oil
446 mayonnaise developed the formation of strong metallic, fishy and rancid off-flavours in fish
447 oil mayonnaise and acted as a pro-oxidant. The intensity of off-flavours was dependent on
448 ascorbic acid concentration (Hsieh & Regenstein, 1991; Jacobsen, Adler-Nissen, et al., 1999;
449 Jacobsen, Timm, et al., 2001). When ascorbic acid is added to the aqueous phase of
450 mayonnaise, it can reduce Fe³⁺ to Fe²⁺, which is more active as an oxidation catalyst. This
451 may happen even at high pH (Fe³⁺ is bound to phosvitin) or at low pH (iron ions are more
452 accessible, Fe²⁺, are liberated from egg yolk). Hence, ascorbic acid accelerates and promotes
453 oxidation in fish oil mayonnaise (Jacobsen, Timm, et al., 2001).

454 Tocopherol

455 Tocopherols are the best known and most widely used antioxidants (Pokorny, 1987). They
456 have four isomers (α , β , γ and δ). Tocopherols act as primary antioxidants by donating the
457 hydrogen of the hydroxyl group to the lipid peroxy radical. Also they are efficient singlet O₂
458 scavengers (Burton & Ingold, 1981). They can react with hydroperoxy radicals and alkoxy
459 free radicals formed by the metal-catalysed decomposition of hydroperoxides (Burton &
460 Ingold, 1981; Huang, Frankel, & German, 1994). In mayonnaise, antioxidative effect of

461 tocopherols was dependent on whether it was water (Grindox 1032) or oil (Toco 70) soluble
462 complex and also on its concentration (Jacobsen, Adler-Nissen, et al., 2000). Water soluble
463 tocopherol resulted in the highest antioxidative effect against both peroxides and volatiles
464 formation, reduced the formation of rancid and fishy off-flavours and increased oil droplet
465 sizes and gel strength compared to oil soluble tocopherol in fish oil mayonnaise. However, oil
466 soluble tocopherol (Toco 70) at high concentrations showed pro-oxidative effects on fishy
467 odour and flavour. The antioxidative properties of water-soluble tocopherol may be due to its
468 ability to decrease the total interfacial area and higher gel strength (Jacobsen, Adler-Nissen,
469 et al., 2000). To get a better insight into the effect of tocopherol on oxidation in mayonnaise
470 Jacobsen, Hartvigsen, Lund, et al. (2001) studied the effect of tocopherol concentration on
471 oxidation. Surprisingly their results were in contrast to their previous study. They found out
472 that Grindox 1032 showed pro-oxidative effect in high concentrations (more than 700 mg/kg,
473 corresponding to 140 mg/kg tocopherol) and in low concentration, showed a weak
474 antioxidative effect. They indicated that the different effects of low concentration of Grindox
475 1032 and Toco 70 on the formation of volatiles could not be due to differences in droplet
476 size. They suggested that the droplet size could be influenced by parameters other than
477 antioxidant addition e.g., small differences in processing conditions. A significant pro-
478 oxidant effect of Grindox 1032 was seen when more than 700 mg/kg Grindox (corresponding
479 to 140 mg/kg tocopherol) was added to mayonnaise. Therefore, it could be concluded that
480 addition of more than 740 mg/kg total tocopherol had pro-oxidative effect. To sum up
481 addition of tocopherol to fish oil mayonnaise is not a good choice of antioxidant. That may be
482 because of it lacks the ability to prevent the metal catalysed decomposition of peroxides.

483 Rosemary

484 Recently a lot of attention has been employed on using natural antioxidants of plant extracts.
485 Phenolic compounds that act as natural antioxidants are widely distributed in plant tissues

486 like rosemary. The most effective antioxidant constituents of rosemary are phenolic
487 diterpenes carnosic acid and carnosol. Carnosic acid has several times more antioxidative
488 activity than phenolic synthetic antioxidants like BHT and BHA (Richheimer, Bernart, King,
489 Kent, & Beiley, 1996). Carnosic acid and carnosol can chelate iron and scavenge peroxy
490 radical in lipid-based systems (Aruoma, Halliwell, Aeschbach, & Löliger, 1992). However,
491 few studies have been carried out on utilising rosemary as an antioxidant in mayonnaise.
492 Addition of rosemary extract to sunflower oil mayonnaise decreased the level of volatile
493 compounds formed from photooxidation in the headspace (Lagunes-Galvez et al., 2002).
494 Rosemary extracts could have a chelating effect in sunflower oil mayonnaise. Also, the
495 antioxidative effect of dried rosemary at a concentration of 1% was studied in fish oil
496 enriched tuna salad (Sørensen, Nielsen, & Jacobsen, 2010). Although rosemary inhibited
497 formation of peroxide and showed antioxidative effect, the taste introduced to the product
498 might be undesirable in tuna salad (Sørensen, Nielsen, & Jacobsen, 2010).

499 Lactoferrin

500 Lactoferrin is a milk glycoprotein occurring naturally in numerous bodily secretions,
501 including milk, tears, mucus, blood, and saliva. Lactoferrin is also the main iron-bearing
502 protein in cow's milk, and it is able to bind two Fe^{3+} in cooperation with two HCO_3^- ions
503 when fully saturated (Nielsen et al., 2004). Synthetic chelating agents like EDTA could be
504 replaced by lactoferrin, which is a natural compound with a metal chelating property. So
505 studies have been done on the possibility of using lactoferrin in mayonnaise as a chelating
506 agent (Jacobsen et al., 2003; Nielsen et al., 2004). In a study on structured lipid (SL) from
507 sunflower oil mayonnaise, 10 μm of lactoferrin was used as an antioxidant. This study
508 showed that lactoferrin at this concentration did not show any antioxidative effect (Jacobsen
509 et al., 2003). Jacobson et al. (2003) suggested that the protein may become denatured at the
510 low pH (pH of mayonnaise was 4.0) and lose its ability to chelate iron. However, only one

511 concentration of lactoferrin was tested in SL mayonnaise and other concentrations should be
512 tested. Therefore, in another study the antioxidative effect of lactoferrin (8-32 μM) in fish oil
513 mayonnaise (16% fish oil, 64% rapeseed oil) was studied (Nielsen et al., 2004). Lactoferrin
514 exhibited a concentration dependent protective effect. It worked optimally as an antioxidant
515 at a concentration of 8 μm while it appeared to have pro-oxidative effect at high
516 concentrations. The pro-oxidant effect of lactoferrin at high concentrations has been
517 speculated to be a result of a change in conformation of lactoferrin when it is at the oil/water
518 interface so metal ions are bound at other sites than its metal chelating sites. This binding
519 brings the metal ions in contact with the lipid and results in pro-oxidant effect of lactoferrin
520 (Nagasako, Saito, Tamura, Shimamura, & Tomita, 1993; Nielsen et al., 2004). In conclusion,
521 lactoferrin appeared to have a slightly antioxidative effect in concentrations of 8-12 μm and
522 was a pro-oxidant at higher concentrations.

523 Phytic acid

524 Natural metal chelating substances are present in foods, especially in plant materials. Phytic
525 acid is in the group of natural chelating agents. Food industry and consumers prefer to use
526 natural compounds instead of synthetic ones so in a study Nielsen et al. (2004) tried to use
527 phytic acid in fish oil mayonnaise (16% fish oil, 64% rapeseed oil). However, they found no
528 antioxidative effect of phytic acid in mayonnaise. Lacking antioxidative effect of phytic acid
529 could be due to several reasons: 1. the low pH of mayonnaise that may affect the ability of
530 the phosphoric groups in phytic acid to bind the positively charged Fe ions and 2. a very low
531 formation of the Fe-phytic acid complex. From the available data on phytic acid as an
532 antioxidant in mayonnaise, the efficacy of phytic acid as an antioxidant cannot be concluded
533 so further investigation is needed.

534 Mustard

535 Mustard is a nutritious food compound (Fahey, Zalcmann, & Talalay, 2001). The
536 characteristic flavour of mayonnaise is principally based on mustard (Depree & Savage,
537 2001). The flavour of mustard derives from a group of isothiocyanates especially allyl
538 isothiocyanate that are volatile sulphur compounds (Fenwick, Heaney, Mullin, & VanEtten,
539 1982). They are soluble in oil and slightly soluble in water. In mayonnaise, flavour molecules
540 based on their solubility, partition between oil and aqueous phases. Mustard can act as an
541 emulsifying agent in mayonnaise and stabilise the emulsion (Harrison & Cunningham, 1985).
542 The mustard seed contains natural antioxidants. The antioxidant activity of mustard seed in
543 oil/water emulsions has been studied (McCarthy, Kerry, Kerry, Lynch, & Buckley, 2001;
544 Shahidi, Wanasundara, & Amarowicz, 1994). As meeting the need of using natural
545 antioxidant is important, researchers decided to study the efficacy of mustard as an
546 antioxidant in mayonnaise (Lagunes-Galvez et al., 2002; Milani, Mizani, Ghavami, &
547 Eshratbadi, 2013). In a study on Dijon mayonnaise made with sunflower oil and mustard
548 paste, mayonnaises could be stored for 10 months in closed jars while in mayonnaises
549 without mustard, the oxidation rate was higher and more conjugated dienes were produced.
550 So the protective role of mustard against oxidation in mayonnaise can be concluded from this
551 study (Lagunes-Galvez et al., 2002). Also in another study the effect of different
552 concentrations of yellow powder and paste mustard on rancidity and sensory properties of
553 mayonnaise has been studied (Milani et al., 2013). To eliminate the adverse properties of
554 mustard on mayonnaise such as changes in colour and flavour and also to improve sensory
555 properties of mayonnaise they compared the use of mustard paste, which is made by heating
556 treatments, and inactivation of myrosine enzyme to powder mustard. Yellow mustard paste
557 and powder showed antioxidative effect and their antioxidative activity was concentration
558 dependent. Using mustard paste improved sensory properties of mayonnaise by decreasing

559 the pungent flavour also; it made the use of high concentrations of mustard paste (0.75%-
560 1.5%) possible.

561 Fenugreek extract

562 Fenugreek (*Trigonella foenumgraecum*), is a food ingredient that is used traditionally in the
563 Far East. It is recognised as a possible source of natural antioxidant. The effectiveness of
564 fenugreek extracts in inhibiting/minimizing lipid oxidation in comparison with synthetic
565 antioxidant (TBHQ and BHT) has been studied in mayonnaise (Mostafa, 2003). This study
566 stated that fenugreek extracts at 500 mg/kg in mayonnaise showed the same antioxidant
567 effect as TBHQ (200 mg/kg) but was more effective than BHT (200 mg/kg). Although high
568 concentration of fenugreek (1500 mg/kg) was more effective than synthetic antioxidants, it
569 had a diverse effect on sensory characteristics of mayonnaise. So based on this study
570 fenugreek at 500 mg/kg can be used as a natural antioxidant in mayonnaise but further studies
571 on fenugreek are essential.

572 Black glutinous rice

573 Black glutinous rice is generally used as an ingredient in snacks and desserts. It contains high
574 amounts of phenolic compounds especially anthocyanins in pericarp that has the antioxidant
575 ability and radical scavenging (Hu, Zawistowski, Ling, & Kitts, 2003; Ichikawa et al., 2001).
576 Optimum condition of solvent extraction of black glutinous rice crude extract and its
577 application in fish oil mayonnaise was studied (Tananuwong & Tewaruth, 2010). The highest
578 antioxidant activity was obtained when extracted twice with 70:30 acetone-water mixture
579 (v/v) at pH 6.8 for 4 hours of total extraction times. 1000 mg/kg crude extract could
580 efficiently increase oxidative stability of mayonnaises. Phenolic compounds in black
581 glutinous rice can retard oxidation with three mechanisms: 1. chain breaking, 2.
582 hydroperoxide destroying and 3. metal chelating. In spite of good antioxidative ability of high
583 concentrations of crude extract, greater colour deterioration could be seen. The reasons for

584 the colour changes in mayonnaise might be a result of: 1. maillard reaction and 2. oxidative
585 degradation of anthocyanin to undesirable brown-coloured products.

586 Lycopene

587 Lycopene is a natural food colorant. It is incorporated in dairy beverages, powdered
588 beverages, dairy foods, surimi, confectionery, bakery, breakfast cereals, nutritional bars,
589 soups, meal replacement, sauces, salsas, pastas, chips, snacks, dips and spreads. Lycopene
590 crystals from tomato waste skin (50 mg/kg) were used in mayonnaise and its effect on
591 oxidative stability of mayonnaise was studied during storage for four months (Kaur, Wani,
592 Singh, & Sogi, 2011). Lycopene slowed down the development of off-flavour, off-odours,
593 and colour changes and acted as an antioxidant by interrupting the chain of free radicals
594 involved in auto-oxidation. Also, sensory analysis showed that lycopene-treated mayonnaises
595 had good consumer acceptability.

596 Ginger powder

597 Ginger contains polyphenol compounds (6-gingerol and its derivatives), which have a high
598 antioxidant activity (Chen, Kuo, Wu, & Ho, 1986) like TBHQ, BHA and BHT. Water ginger
599 extract is a strong radical scavenger (Y. F. Kishk & El Sheshetawy, 2010). The role of ginger
600 powder on oxidative stability of mayonnaise has been investigated (Y. Kishk &
601 Elsheshetawy, 2013). This study showed that ginger powder at concentrations of 1.0% and
602 1.25% reduced the production of primary and secondary oxidation products (measured by
603 anisidine value) and subsequently retarded oxidation process during storage for 20 weeks.
604 The rheological properties of mayonnaise were not influenced by ginger powder at
605 concentrations mentioned above. Interestingly, ginger powder improved the taste, flavour,
606 mouth feel, and overall acceptability of mayonnaise at zero time, and after 20 weeks the
607 overall acceptability of mayonnaise samples at concentration of 1.0% and 1.25% was
608 improved.

609 Grape seed extract

610 Grape seed is a by-product from wine production that contains catechin and
611 proanthocyanidins. It has radical scavenging and antioxidative properties. The potential use
612 of grape seed extract on the oxidative stability and sensory properties of mayonnaise during
613 storage for 8 weeks has been studied (Altunkaya et al., 2013). High concentrations of grape
614 seed extract (0.15%) showed a very good antioxidative activity. However, mayonnaises
615 without grape seed extract had a higher sensorial acceptability. On the other hand high
616 concentrations of grape seed, extracts increase toxicological risk. Therefore, 0.50 mg/ml did
617 not establish toxicological health and improved oxidative stability with acceptable sensory
618 properties.

619 Essential oils extracted from Zenyan

620 *Carum copticum* is an annual herbaceous plant that grows in the east of India, Iran and Egypt.
621 Its fruits (generally known as “Zenyan” in Iran) have been used extensively in Iranian folk
622 and traditional medicine (Goudarzi, Saharkhiz, Sattari, & Zomorodian, 2010). The potential
623 antioxidative ability of essential oils from Zenyan in mayonnaise has been studied. Also the
624 differences between the antioxidative activity of two different extraction methods (ohmic
625 assisted hydro distillation and conventional hydro distillation) were compared (Mazaheri
626 Tehrani, 2013). The results from this study showed that the antioxidant activity of Zenyan
627 essential oils was independent on extraction methods. However, they suggested ohmic
628 assisted hydro distillation method for extraction of essential oils was more efficient than
629 traditional hydro distillation method as in this method more time and energy will be saved.
630 All concentration of essential oils (0.015%, 0.03% and 0.045%) showed antioxidant activity,
631 against DPPH free radicals, in mayonnaise. They proposed that BHA and BHT (synthetic
632 antioxidants used in mayonnaise) could be replaced by high concentration of Zenyan
633 essential oils. Antioxidative property of Zenyan essential oils mainly is dependent on its

634 thymol content. Thymol is a main component of essential oils and acts as a primary
635 antioxidant by delaying or preventing the initiation and propagation step (Hashemi,
636 Niakousari, & Saharkhiz, 2011). The colour of mayonnaises was not influenced by addition
637 of Zenyan essential oils. However, the odour of mayonnaises with and without Zenyan was
638 significantly different. Whereas, in the case of preference test there were no differences
639 between all represented samples (Mazaheri Tehrani, 2013).

640 Chitosan

641 The antioxidant activity of chitosan derivatives has been reported in several studies but few
642 studies have been done on real foodstuff. Antioxidant activity of chitosan with different
643 molecular weights was evaluated in mayonnaise (García, Silva, & Casariego, 2014). This
644 study indicated that addition of chitosan not only retarded lipid oxidation of mayonnaises
645 during 63 days of accelerated storage but also improved organoleptic properties (odour and
646 taste). Mayonnaises treated with chitosan with the bigger molecular weight showed better
647 stability during accelerated storage at all temperatures.

648 Tansy extracts

649 Tansy (*Tanacetum vulgare* L., Asteraceae) is an aromatic plant spread mainly in the northern
650 hemisphere in Europe, Asia and North America. Its anti-inflammatory, antibactericidal,
651 antifungicidal, insects' repellent and antioxidative activities is reported. Tansy acetone extract
652 at higher concentrations could inhibit oxidation in rapeseed oil (Pukalskas & Venskutonis,
653 2000). The oxidative stability of mayonnaise treated with tansy extract was studied. This
654 study showed that all tansy extracts improved oxidative stability of mayonnaise
655 (Baranauskienė, Kazernavičiūtė, Pukalskienė, Maždžierienė, & Venskutonis, 2014).

656 Clove

657 Cloves (*Syzygium aromaticum* Linn) are aromatic dried flower buds of the family Myrtaceae.
658 Generally, clove extracts are used as biopreservatives in preventing food spoilage by

659 pathogenic contaminants. The potential application of eugenol-lean fraction of clove buds as
660 a flavouring agent (replacing mustard in the classic formulation) and as a natural antioxidant
661 in mayonnaise was studied (Chatterjee & Bhattacharjee, 2014). Mayonnaise incorporated
662 with eugenol-lean clove extract was found to be oxidative stable beyond 6 months. Also had
663 better physical properties such as higher colour intensity, lower thermal and nonthermal
664 creaming, homogenous and compact microstructure and higher consistency index.
665 Organoleptically, addition of eugenol-lean clove extract did not cause any significant changes
666 in body and consistency of all the mayonnaise samples.

667 Anthocyanin extracted from purple corn husk

668 Purple corn cobs, purple sweet potatoes and blueberries are usually the main source of
669 anthocyanins employed as food colorant in commercial production (Kähkönen, Hopia, &
670 Heinonen, 2001). Anthocyanins possess strong antioxidant capacity because they have free
671 radical scavenging (Espin, Soler-Rivas, Wichers, & García-Viguera, 2000) and metal-
672 chelating properties (Nam et al., 2006). Purple corn husk has 10 times more anthocyanins
673 than other plant sources of anthocyanins (Li et al., 2008). The feasibility of the use of
674 anthocyanins extracted from purple corn husk extract (PCHE) as a natural antioxidant in
675 comparison with the synthetic antioxidants (BHT and EDTA) was studied (Li et al., 2014).
676 Addition of PCHE reduced the amount of both primary and secondary oxidation products.
677 The antioxidative activity of PCHE was concentration dependent and the mayonnaise
678 containing 0.4 g/kg PCHE showed the strongest antioxidative performance during storage.
679 This study proposed that PCHE could be used as a natural antioxidant in mayonnaise instead
680 of synthetic antioxidants like BHT and EDTA. This study considered the colour difference
681 (mayonnaises with PCHE had purplish colour) as a positive point and related it to the sign of
682 natural antioxidant in consumers' food (Figure 2).

683 Seaweed

684 Plants and marine algae can be used as a source of natural antioxidants. Not only these
685 antioxidants show potential for improving oxidative stability of food but also they have a
686 broad array of health-promoting benefits (Hata, et al., 2001; Kim et al., 2009). Seaweed
687 contains different tocopherols, amino acids, sulphated polysaccharides, mono- and
688 polyphenols, and bioactive compounds (Honold et al., 2015). Seaweed extracts from *Fucus*
689 *vesiculosus* as a potential antioxidant was used in mayonnaise (Hermund et al., 2015; Honold
690 et al., 2015). *Fucus vesiculosus* is rich in polyphenols that can act as free radical scavengers
691 and metal chelators. Hermund et al. (2015) evaluated the antioxidant properties of water
692 extract (WE) and an ethyl acetate fraction (EAF) of *Fucus vesiculosus* and studied their
693 efficacy to inhibit lipid oxidation in fish oil mayonnaise. 2 g/kg of WE was more efficient in
694 lowering the formation of primary oxidation products and secondary oxidation products
695 however, EAF was more efficient in decreasing the degradation of the n-3 PUFA. The
696 effectiveness of EAF and WE was concentration dependant. It was shown that the antioxidant
697 effectiveness of EAF and WE was related to high-total phenolic content, high-radical
698 scavenging activity, moderate- or high-metal chelating ability and high-carotenoid content in
699 the extract. In another study, the antioxidant properties of four extracts (ethanol (EtE),
700 acetone (AcE), and water extracts (WE)) from *Fucus vesiculosus* in fish oil mayonnaise was
701 studied (Honold et al., 2015). Ethanol and acetone extracts had higher antioxidant efficacy
702 compared to water extracts. In this study, the concentration dependency of antioxidant
703 efficacy was observed too. Same as Hermund et al. (2015) study, Honold et al. (2015)
704 indicated the relation between the high-total phenolic content and high-radical scavenging
705 activity with antioxidant efficacy but also they pointed out the location of phenolic
706 compounds at the interface of oil droplets and water in mayonnaise.

707 Glucose oxidase (GOX)

708 Glucose oxidase is an enzyme that acts as a natural antioxidant in food products. Glucose
709 oxidase can be isolated and purified from the mould *Aspergillus niger* (Whitaker, 1993). It is
710 tightly bound to the mycelium so it is difficult to separate it from enzyme catalase (CAT)
711 (Crueger & Crueger, 1990). Hence, in food grade preparation of glucose oxidase it is usually
712 coupled with catalase. GOX/CAT has the ability to scavenge molecular oxygen by catalysing
713 the reaction of converting two moles of glucose and one mole of molecular oxygen to two
714 moles of δ -gluconolactone which spontaneously hydrolyses to gluconic acid and hydrogen
715 peroxide that can be removed by catalase (Crueger & Crueger, 1990; Frankel, 2005). Glucose
716 oxidase has been utilised as an antioxidant in different mayonnaise systems. In mayonnaise
717 containing 790 g/kg soy oil, 450 U/Kg of GOX could retard off-flavour, off-odour and rancid
718 taste in dark at 20 °C (Skrede, Røtbotten, & Baardseth, 1991). In fish oil mayonnaise
719 GOX/CAT system acted as an oxygen scavenger and prolonged the shelf life of the product
720 at refrigerator temperature but at room temperature the mayonnaise with and without glucose
721 oxidase showed no detectable differences (Jafar et al., 1994). To see if the enzyme system
722 was active at room and refrigerator temperature and to get a better understanding of
723 GOX/CAT activity in mayonnaise Isaksen and Adler-Nissen (1997) investigated the effect of
724 GOX/CAT system in fish oil mayonnaise and soybean oil mayonnaise. They found that
725 GOX/CAT system retarded lipid oxidation at 5 °C and 25 °C. As they expected GOX/CAT
726 scavenged oxygen in the packages under the consumption of glucose. Although GOX/CAT
727 could retard lipid oxidation, using it as antioxidant in mayonnaise cannot be practical because
728 of formation of off-flavour in both mayonnaises at 5 °C and 25 °C. So in order to solve this
729 problem further investigation is needed.

730 Factors affecting the activity of antioxidants

731 Polar paradox and cut off theory

732 The effectiveness of an antioxidant in oil/water emulsion is highly affected by its partitioning
733 properties and its ability to be located in the environment where lipid oxidation takes place
734 that could be at the interface between the oil and water phases (Coupland & McClements,
735 1996). Mayonnaise is a heterophasic food system, antioxidants may partition into at least
736 three different phases, the aqueous phase, the oil phase and the interface between oil and
737 water phase (Jacobsen, Schwarz, et al., 1999). In mayonnaise lipophilic antioxidants like
738 tocopherol are located in the oil phase while the more polar antioxidants such as gallic acid
739 (80% of gallic acid) are concentrated in the aqueous phase but a significant proportion of
740 them distributed into interface (20% of gallic acid) (Jacobsen, Schwarz, et al., 1999). The
741 relationship between antioxidant partitioning and antioxidant efficacy is also called “the polar
742 paradox” (Figure 3) (Frankel, Huang, Kanner, & German, 1994; Laguerre et al., 2013).
743 According to the so-called “polar paradox” theory, polar antioxidants would be more
744 effective than their nonpolar analogues in bulk oil, whereas nonpolar antioxidants would be
745 more effective in oil in water emulsion than their polar counterparts would. Gallic acid which
746 is a polar antioxidant was added in mayonnaise (Jacobsen, Hartvigsen, Thomsen, et al.,
747 2001). Gallic acid showed a poor antioxidative effect and these results were in accordance
748 with the theory of polar paradox that the efficacy of polar antioxidants in oil in water
749 emulsion is poor (Jacobsen, Hartvigsen, Thomsen, et al., 2001). To get more insights into the
750 efficacy of the polar paradox theory in mayonnaise researchers tried two pairs of homologue
751 antioxidants (ascorbic acid/ascorbyl palmitate and gallic acid/propyl gallate) in fish oil
752 enriched mayonnaise (Jacobsen, Hartvigsen, et al., 1999; Jacobsen, Hartvigsen, Thomsen, et
753 al., 2001; Jacobsen et al., 2008). In these studies, surprisingly all employed compounds acted
754 as pro-oxidants and the antioxidant activity did not improve with increased lipophilicity.

755 From these reports authors concluded that in much more complex systems like mayonnaise,
756 in which iron stemming from the egg yolk catalyses lipid oxidation and many different
757 molecules can affect antioxidant activity polar paradox theory cannot predict the antioxidant
758 efficacy.

759 Moreover there is another theory called “cut off” that shows the nonlinear influence of
760 hydrophobicity on antioxidant capacity (Laguerre et al., 2013). Lipophilization of
761 antioxidants can improve antioxidant efficacy. However, there are not many studies on their
762 effectiveness in real food systems such as mayonnaise. Alemán et al. (2015) investigated the
763 antioxidant effect of caffeic and its esters (caffeates C1-C18) in fish oil mayonnaise. Both
764 caffeic acid and caffeates had antioxidative effect in fish oil mayonnaise. The caffeates with
765 short to medium alkyl chain (butyl, octyl and dodecyl) were the most effective antioxidants.
766 Whereas, the increase in alkyl chain caused a collapse in the antioxidant capacity of esterified
767 phenolic compounds. This phenomenon can be explained by the cut off theory. The caffeates
768 retarded the formation of both primary and secondary oxidation products in fish oil
769 mayonnaise.

770 **Conclusion and future perspectives**

771 This review has highlighted the important factors affecting lipid oxidation in mayonnaise. A
772 general conclusion is that we can reduce oxidation in mayonnaise by cutting of the factors
773 that reduce the induction period and accelerate rancidity such as lowering the storage
774 temperature, reducing oxygen concentration in food, avoiding intensive lighting,
775 manipulating chemical structure of the oil and physical properties of mayonnaise. In addition,
776 one of the promising ways of retarding oxidation in mayonnaise could be using antioxidants.
777 As people are more concerned about their health there is a worldwide trend toward using
778 natural antioxidants in food products. After reviewing the literature about using natural
779 antioxidants in mayonnaise, it can be concluded that it could be possible to design a

780 mayonnaise with greater oxidative stability, by replacing synthetic antioxidants with natural
781 ones. However, as mayonnaise contains a variety of different components still there is a
782 scarcity of knowledge on the influence of these components on the efficacy of natural
783 antioxidant activity. Further elucidation of the mechanism of oxidation in mayonnaise and a
784 better understanding of antioxidant efficacy would have a great technological importance.
785 The importance of interfacial characteristic of oil droplets has been already demonstrated but
786 using new strategies for retarding lipid oxidation by manipulating the interfacial properties of
787 oil droplet in mayonnaise is missing. The challenge in using natural antioxidants in
788 mayonnaise is to obtain a product with good sensory properties and satisfactory shelf-life
789 hence further studies of the influence of natural antioxidant on the sensory properties of
790 mayonnaise are required. After gathering information on using natural antioxidants in
791 mayonnaise we came to a conclusion that in future more studies should be done on issues
792 like: elucidating the mechanism of oxidation in mayonnaise in order to find the best
793 antioxidant, more studies on the factors affecting antioxidant efficacy in mayonnaise like
794 systems, manipulating interfacial area of oil in water emulsion droplets to decrease rate of
795 oxidation, finding more sources of natural antioxidants and finally working on how to obtain
796 the best sensory properties with using natural antioxidants. In our laboratory we currently are
797 working on elucidating process of oxidation in mayonnaise stored at different temperatures
798 and finding new sources of natural antioxidants as a potential alternatives of synthetic
799 antioxidant.

800 **Acknowledgment**

801 This project was supported by the Australian research council (ARC: IC130100011) at the
802 University of Queensland.

803

804 **References**

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Table 1. Summary of the use of natural and synthetic antioxidants in mayonnaise

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (70%)	TBHQ (0.02%)	There were few signs of oxidation in the deodorized and stabilized fish oil mayonnaise at 2 °C and 14 weeks of storage.	(Y.-T. L. Hsieh, 1990)
Fish oil mayonnaise (70%)	TBHQ (0.08%) Ascorbic Acid (0.5%)	TBHQ was a successful antioxidant for fish oil mayonnaise while ascorbic acid had pro-oxidant effect in fish oil mayonnaise	(Y. T. Hsieh & Regenstein, 1991)
Soy oil mayonnaise (790 g/kg soy oil)	Glucose oxidase (GOX) (450 units per kg (U/kg), 200 U/kg)	450 U/Kg of GOX could retard rancid taste, off-flavour and off-odour developments in mayonnaise stored in dark at 20 °C for 8 months, whereas 200 U/Kg of GOX could not prevent deterioration of the organoleptic quality.	(Skrede et al., 1991)
Fish oil mayonnaise Soy oil mayonnaise Corn oil mayonnaise	TBHQ (0.08%)	In fish oil mayonnaise TBHQ was effective at early storage times in lengthening the period before oxidation was initiated.	(Y.-T. L. Hsieh & Regenstein, 1992)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (menhaden and capelin oils, 100% fish oil)	Propyl gallate, citric acid, EDTA, BHT, BHA, ascorbic acid, carboxymethylcellulose, sodium tripolyphosphate, lecithin, superoxide dismutase, catalase, and GOX/CAT.	GOX/CAT had a significant effect on reduction of the development of off-odour when mayonnaise was stored at refrigerator temperature, but at room temperature, the enzymes were not effective. Citric acid or sodium citrate and propyl gallate in the oil phase and EDTA and ascorbic acid in the aqueous phase increased the shelf-life to an average of 49 days at room temperature	(Jafar et al., 1994)
Fish oil mayonnaise (16% fish oil)	Antioxidant system: ascorbic acid, lecithin and gamma tocopherol (A/L/T) (4 g/kg mayonnaise)	Addition of A/L/T system resulted in strong fishy and rancid off-flavours of mayonnaise despite low peroxide and anisidine values.	(Meyer & Jacobsen, 1996)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (0, 0.25 and 0.50 of the vegetable oil was substituted by fish oil corresponding to contents of 0, 200 and 400 g/kg) Soybean oil mayonnaise	Glucose oxidase/catalase (GOX/CAT) (0, 400 and 800 units/kg)	The enzyme system of GOX/CAT could reduce lipid oxidation in mayonnaise both sored at 25 °C and 5 °C in soybean oil and fish oil mayonnaise.	(Isaksen & Adler-Nissen, 1997)
Fish oil mayonnaise (16% fish oil)	Propyl gallate, oil soluble (Grindox 370) and Propyl gallate, water dispersible (Grindox 413)	propyl gallate was a weak pro-oxidant.	(Jacobsen, Hartvigsen, et al., 1999)
Fish oil mayonnaise (16% fish oil)	ascorbic acid (0-800 mg/kg)	Ascorbic acid increased the formation of fishy off-flavours in fresh mayonnaise.	(Jacobsen, Adler-Nissen, et al., 1999)
Fish oil mayonnaise (16% fish oil)	α -, β -, and γ -tocopherol and six polar antioxidants (trolox, ferulic acid, caffeic acid, propyl gallate, gallic acid, and catechin)	Antioxidants partitioned in accordance with their chemical structure and polarity.	(Jacobsen, Schwarz, et al., 1999)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (16% fish oil)	A/L/T, and two commercial mixtures of tocopherol, an oil-soluble (Toco 70) preparation and a water-soluble (Grindox 1032)	<p>Addition of A/L/T system caused the immediate formation of distinct fishy and rancid off-flavours in the fresh mayonnaises</p> <p>Addition of Toco 70 did not affect the sensory perception of mayonnaise nor the development of volatile off-flavour compounds, but the peroxide values were slightly increased as compared to the other mayonnaises.</p> <p>Mayonnaise with Grindox 1032 seemed to have fewer fishy and rancid off-flavours than mayonnaises without antioxidant.</p>	(Jacobsen, Adler-Nissen, et al., 2000)
Fish oil mayonnaise (16% fish oil)	EDTA (0, 50, 75, 125, and 200 mg/g)	EDTA (down to 50 mg/g) efficiently delayed oxidation in fish oil enriched mayonnaise.	(Thomsen, Jacobsen, et al., 2000)
Fish oil mayonnaise (16% fish oil)	EDTA (0 and 75 mg/kg)	A significant antioxidative effect of EDTA for lipid samples from mayonnaise was noted.	Thomsen et al., 2000 (Thomsen, Kristensen, et al., 2000)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (16% fish oil)	Water-dispersible tocopherol preparation, Grindox 1032 (20–280 mg/kg) Oil-soluble tocopherol preparation, Toco 70 (20–280 mg/kg)	Addition of tocopherol to a mayonnaise that already contained tocopherol (600 µg/g) either had no effect or increased oxidation.	(Jacobsen, Hartvigsen, Lund, et al., 2001)
Fish oil mayonnaise (16% fish oil)	Ascorbic acid (0-4000 mg/kg)	Ascorbic acid promoted formation of volatile oxidation compounds and reduced the peroxide value in mayonnaises.	(Jacobsen, Timm, et al., 2001)
Fish oil mayonnaise (16% fish oil)	Gallic acid (200 mg/kg) EDTA (200 mg/kg)	EDTA was an efficient antioxidant in fish oil enriched mayonnaise but gallic acid was a poor antioxidant.	(Jacobsen, Hartvigsen, Thomsen, et al., 2001)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Dijon mayonnaise	EDTA (0.004%) Rosemary extracts (0.03%) Mustard (5%)	Addition of antioxidant (rosemary extract and EDTA) decreased the level of photooxidative volatiles in the headspace. In the absence of mustard, the oxidative degradation was somewhat faster and the amount of conjugated dienes was increased more quickly and to a higher degree than that in the mustard-containing sample.	(Lagunes-Galvez et al., 2002)
Mayonnaise based on specific structured lipid (SL) from sunflower oil and caprylic acid	lactoferrin, (800 mg/kg ~ 10 μ M) Propyl gallate, (200 mg/kg) EDTA, (75 mg/kg)	EDTA was a strong antioxidant, while propyl gallate and lactoferrin did not exert any antioxidative effect in the SL mayonnaise	(Jacobsen et al., 2003)
Mayonnaise	TBHQ (200 mg/kg) BHT (200 mg/kg) Fenugreek extract (FE) (500, 1000, 1500 mg/kg)	FE at 500 mg/kg in mayonnaise was as effective in decreasing lipid oxidation as TBHQ and more effective than BHT at their permitted level (200 mg/kg).	(Mostafa, 2003)
Fish oil mayonnaise (16% fish oil, 64% rapeseed oil, 80% fat)	Lactoferrin (8-32 μ M), Phytic acid (16-124 μ M) EDTA (16-64 μ M)	The antioxidative effect of EDTA was much more pronounced than the effect of lactoferrin and, especially, phytic acid in mayonnaise.	(Nielsen et al., 2004)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil-enriched mayonnaise-based salads (shrimp and tuna salads)	Oregano (1%) Rosemary (1%) Thyme (1%)	In fish oil-enriched shrimp salad, asparagus had an anti-oxidative effect and shrimp a pro-oxidative effect. The addition of spices increased the oxidative stability of tuna salad (oregano>rosemary>thyme).	(Sørensen, Nielsen, & Jacobsen, 2010)
Fish oil mayonnaise	Black glutinous rice flour (500 mg/kg and 1000 mg/kg (oil weight basis))	The addition of dried black glutinous rice crude extract at 500 and 1000 mg/kg (oil weight basis) could retard an increase in conjugated diene hydroperoxides and thiobarbituric acid reactive substances (TBARs)	(Tananuwong & Tewaruth, 2010)
Mayonnaise (rapeseed oil, 74% fat)	Lycopene crystals (50 mg/kg)	Lycopene slowed the development of off-flavour, off-odour, and colour changes in lycopene-added butter, ice cream, and mayonnaise during storage as it interrupts the chain of free radicals involved in auto-oxidation	(Kaur et al., 2011)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Mayonnaise and salad dressing (olive oil 50% and 25%)	Natural spices and herbs such as parsley, ground black pepper, basil and hot paprika) and their extracts	Natural spices and herbs were replaced with their extracts. Pure olive oil, mayonnaise and salad dressing containing extracts had better microbiology and oxidative quality. Also sensory properties of mayonnaise with extracts showed that it had the highest score of the degree of liking.	(Slavchev, Nikovska, & Nenov, 2012)
Rice bran oil mayonnaise	Oryzanol Squalene Tocopherols Tocotrienols	Incorporation of Rice bran oil provides oryzanol (0.8g/100g oil), tocopherol, tocotrienol, squalene which enhances the stability along with providing balanced Fatty acid composition to the mayonnaise.	(Das, Bhattacharya, Kar, Ghosh, & Bhattacharyya, 2013)
Mayonnaise (corn oil)	Ginger powder (GP) (0% - 1.25%)	The addition of GP at concentrations 1.0% and 1.25% could improve oxidative stability of mayonnaise. After 20 weeks, the values of peroxide, anisidine, acid and totox for mayonnaise prepared using 1.0% and 1.25% GP were significantly lower compared to the control.	(Y. Kishk & Elsheshetawy, 2013)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Mayonnaise (rapeseed oil)	Grape seed extract (GSE) (0 mg GSE per ml, 0.5 mg GSE per ml (~0.050%), 0.9 mg GSE per ml (~0.10%) and 1.4 mg GSE per ml (~0.15%))	The oxidative stability of the mayonnaises enriched with GSE was slightly improved through storage.	(Altunkaya et al., 2013)
Mayonnaise (corn oil 70%)	Juice of basil leaves (0.5%, 1.0% and 1.5%) BHT (0.01%)	Addition of (1.0% and 1.5%) juice of basil leaves could reduce the oxidation process of mayonnaise during 12 weeks.	(Abou-Zaid, Abdelahafez, & Amer, 2015)
Mayonnaise (sunflower oil, 68% fat)	Essential oils (EOs) (0.015%, 0.03% and 0.045%) extracted from Zenyan by Ohmic assisted hydro distillation and conventional hydro distillation methods BHA BHT	All concentrations of Zenyan EOs were suitable antioxidants but synthetic antioxidants like: BHA and BHT could be replaced by higher concentrations of Zenyan Eos.	(Mazaheri Tehrani, 2013)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Mayonnaise (Soybean oil, 63% fat)	Yellow powder mustard (0%, 0.01%, 0.02%, 0.03%, 0.04%, 0.05% and 1%,) Paste mustard (0%, 0.75%, 1%, 1.25% and 1.5%)	Powder mustard increased oxidative stability but caused undesired changes in colour and flavour of mayonnaise for this reason they substituted powder mustard with paste mustard so undesired changes in colour and flavour of the sauce were removed to some extent.	(Milani et al., 2013)
Mayonnaise	Chitosan with bigger molecular weight (MW=310 kDa and DD=77.7%) (100 mg/kg) Chitosan with smaller molecular weight (MW=123 kDa and DD=83.2%) (100 mg/kg) EDTA (75 mg/kg)	Addition of chitosan slowed down the lipid oxidation process of mayonnaises. Chitosan with bigger molecular weight showed better stability during accelerated storage at all temperatures. It has been observed that addition of chitosan slowed down the lipid oxidation process of mayonnaises during 63 days of accelerated storage.	(García et al., 2014)
Mayonnaise (soy oil)	Tocopherol (450 mg/kg) TBHQ (150 mg/kg)	Tocopherol limited hydroperoxide formation effectively.	(Shahin, Nayebzadeh, Alizadeh, & Mohammadi, 2014)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Mayonnaise	Tansy extracts (1%)	Tansy extracts increased oxidative stability of mayonnaise.	(Baranauskienė et al., 2014)
Mayonnaise (Soybean oil 85% fat)	Anthocyanin-rich purple corn husk extract (PCHE) (anthocyanin concentrations of 0.1, 0.2, and 0.4 g/kg mayonnaise) BHT (0.2 g/kg mayonnaise) EDTA (0.075 g/kg mayonnaise)	The antioxidative effect of the mayonnaise containing PCHE was higher than that of mayonnaise with chemical antioxidants BHT and EDTA as positive control. The strongest antioxidative performance was in mayonnaise containing 0.4 g/kg PCHE.	(Li et al., 2014)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Fish oil mayonnaise (16% fish oil)	Caffeic acid and lipophilised derivatives of caffeic acid (caffeates): Methyl caffeate (100µM) Butyl caffeate (100µM) Octyl caffeate (100, 200 µM) Dodecyl caffeate (100µM) Octadecyl caffeate (100µM)	Caffeic acid esterified with fatty alcohols of different chain lengths (C1–C20) were better antioxidants than the original phenolic compound. Fish oil enriched mayonnaise (stored for 4 weeks at 20 °C) with caffeates of medium alkyl chain length (butyl, octyl and dodecyl) added resulted in a better oxidative stability than caffeates with shorter (methyl) or longer (octadecyl) alkyl chains. For peroxide value of mayonnaises the shorter lag phase (3 days) was in samples without antioxidant and octyl caffeate at 200 µM and the longest lag phase (9 days) was seen in samples containing butyl caffeate and octadecyl caffeate	(Alemán et al., 2015)

Product	Antioxidant/pro-oxidant (Concentration)	Results	Reference
Mayonnaise	Sesame sprouts (0.5%, 0.75%, 1.0% and 1.25%) EDTA (0.0075%) BHT (0.02%)	Sesame sprouts powder retarded oxidation during 45 days (at 25±5 °C) in mayonnaise but did not have good sensory perception.	(Shabbir et al., 2015)
Mayonnaise (Soybean oil 74% fat)	Eugenol-lean fraction isolated from clove buds (Syzygium aromaticum Linn) (0.42 %)	Mayonnaise formulated with eugenol-lean clove extract had significantly higher antioxidant activity than mustard mayonnaise. The antioxidant activity and phytochemical properties tend to decrease after 30 days for the reference market sample and after 90 days for the experimental control sample while the mayonnaise formulated with eugenol-lean clove extract was found to be stable beyond 6 months.	(Chatterjee & Bhattacharjee, 2015)

Figure 1. Proposed mechanism for the release of Iron by Ascorbic Acid. Adopted from (Jacobsen, Adler-Nissen, et al., 1999)

Figure 2. Different colours of mayonnaise containing various PCHE contents: (A) PCHE 0.4 g/kg, (B) PCHE 0.3 g/kg, (C) PCHE 0.2 g/kg, and (D) PCHE 0.1 g/kg. Adopted from (Li et al., 2014).

Figure 3. Interfacial phenomena as a possible mechanism of action of the polar paradox in oil-in-water emulsion (a and b) and in bulk oil (c and d). Adopted from (Edwin N Frankel, Huang, Kanner, & German, 1994; Laguerre et al., 2013).

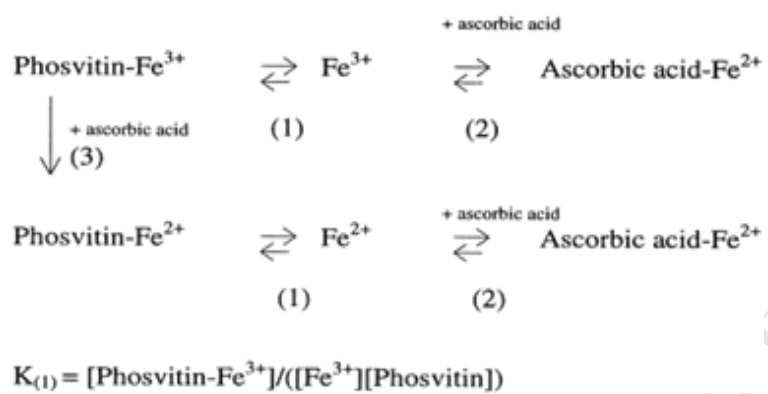


Figure 1.



Figure 2.

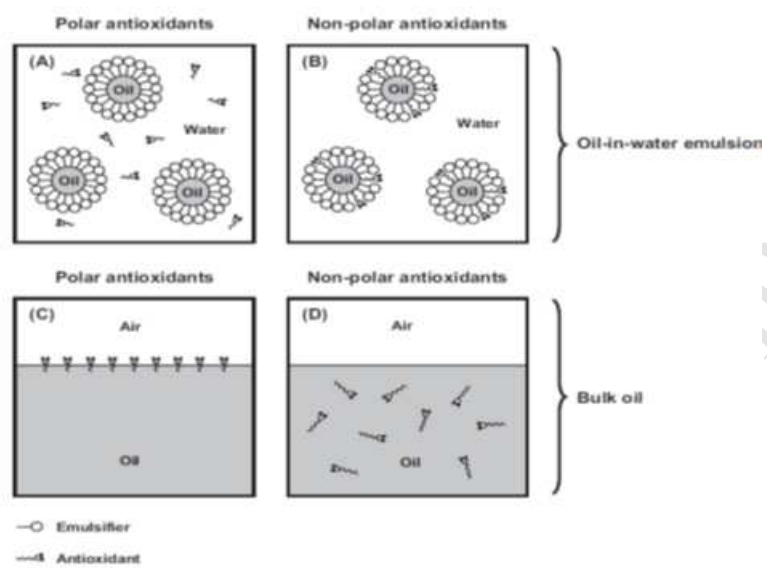


Figure 3.

Highlights

- It is possible to increase oxidative stability of mayonnaise by replacing synthetic antioxidants with natural antioxidants
- The most challenging part of using natural antioxidants in mayonnaise is to obtain a product with a good sensory property.
- Factors affecting efficacy of natural antioxidants in mayonnaise are not very well understood.
- Manipulating interfacial layer of oil droplet in mayonnaise to retard lipid oxidation is missing in the literature.