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Mohsen Azadi, Saiied M. Aminossadati, Zhongwei Chen

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	ACCEPTED MANUSCRIPT
1	Large-Scale Study of the Effect of Wellbore Geometry on
2	Integrated Reservoir-Wellbore Flow
3	Mohsen Azadi*, Saiied M. Aminossadati, Zhongwei Chen
4	School of Mechanical and Mining Engineering, The University of Queensland, Brisbane, Queensland 4072,
5	Australia

^{*} Corresponding author at: School of Mechanical and Mining Engineering, The University of Queensland, QLD 4072, Australia. Tel.: +61 7 33653676; fax: +61 7 33653888. E-mail address: mohsen.azadi@uq.edu.au (Mohsen Azadi)

1 Abstract:

2 Extraction of coal seam gas (CSG) prior to mining is crucial for reducing the potential risks of gas outburst and explosions during underground coal mining as well as gas production 3 purposes. Many numerical and experimental studies have been carried out to identify the 4 factors affecting the gas productivity. These factors include coal properties, gas content and 5 6 wellbore geometries. Two different flow conditions determine the gas production efficiency: 7 The gas flow inside the wellbore injected from wall, and the flow through porous coal medium. The full understanding of simultaneous flow of fluids through reservoir and 8 wellbore is critical for analysing the reservoir behaviour. However, previous studies 9 examined the flow of these fluids separately. In this research, a large scale three-dimensional 10 model for simulation of integrated reservoir-wellbore flow is developed to study the effect of 11 12 wellbore geometry on flow characteristics and wellbore productivity. Four different wellbore diameters of 0.075, 0.10, 0.125 and 0.15 m as well as three different lengths of 50, 100, and 13 150 *m* were chosen to accomplish the parametric study of wellbore geometry. It is assumed 14 that the wellbores were in a steady-state condition for two different single phase scenarios of 15 water and methane gas flow. The simulation results were validated against the pressure drop 16 17 models for internal single phase gas and water flow reported in the literature. The obtained results revealed that increasing the wellbore diameter led to reduction of fluid pressure in the 18 19 coal seam. Regarding the effect of wellbore length, it was observed that at a specific distance 20 from wellbore outlet, the pressure distribution is independent of the wellbore length and 21 upstream effects. It is also shown that wellbore production could be enhanced by increasing the diameter and the length of wellbore for both gas and liquid flow. The developed 22 23 integrated framework can be used further for study of any enhanced gas recovery method by changing the boundary conditions based on the physical model. 24

25 Keywords: Reservoir; Wellbore; Coal Seam Gas; Productivity Index; CFD

1	Nome	Nomenclature					
2	D	wellbore diameter, m					
3	L	wellbore length, m					
4	g	gravitational acceleration, m/s^2					
5	h	reservoir thickness, <i>m</i>					
6	J_{D}	dimensionless productivity index					
7	k	reservoir permeability, m^2					
8	q	volumetric production rate, m^3/s					
9	Р	pressure, Pa					
10	$\mathbf{S}_{\mathbf{i}}$	momentum sink term, kg/m^2s^2					
11	\mathbf{S}_{m}	mass source term, kg/m^3s					
12	V	velocity, <i>m/s</i>					
13	x,y,z	cartesian coordinates, m					
14							
15	Greek	letters					
16	μ	dynamic viscosity, Pa s					
17	ρ	density, kg/m^3					
18	τ	shear stress, Pa					
19							
20	Subsc	Subscript					
21	0	reference values					
22	g	gas phase					
23	1	liquid phase					
24	W	wellbore					
25							

1 1. Introduction

2 Coal seams naturally contain a large amount of gases such as methane (CH₄) and carbondioxide (CO₂). In a general estimation, the gas content for different types of coal varies 3 between 0.1 and 25 m³ per tonne of coal. Coal seam gas (CSG) is mainly composed of 4 methane (CH₄), which is estimated at 80%-95% of overall gas content. There are still many 5 6 technical challenges associated with gas production from deep coal seams with high gas 7 content and low permeability. In order to overcome these challenges, wellbores are commonly drilled directionally from vertical to horizontal sections with different diameter 8 9 and lengths. A reliable prediction of CSG flow depends on the appropriate consideration of coal structure and reservoir properties as well as production wellbore geometry. Previous 10 investigations of CSG production has been focused mainly on either reservoir simulations or 11 12 wellbore flow characteristics.

Many studies have been carried out to simulate flow of fluids from different types of 13 reservoirs into wellbores (Jenkins and Aronofsky, 1953; Aronofsky and Jenkins, 1954; Al-14 Hussainy, et al., 1966; Yao, et al., 2013). Early theoretical models or numerical simulations 15 were developed primarily for oil and gas applications. Jenkins and Aronofsky (1953) 16 17 presented a numerical method for describing the transient flow of gases in a radial direction through a porous medium for which the initial and terminal pressure and/or flow rates are 18 specified. They developed a simple means for predicting the well pressure at any time in the 19 20 history of a reservoir. In their next study (Aronofsky and Jenkins, 1954) an effective drainage radius was suggested for which the steady-state gas flow assumption could be used to predict 21 the well pressure in the process of gas reservoir depletion. In a rigorous model, Al-Hussainy 22 23 et al. (1966) considered the effect of variations of pressure dependent viscosity and gas law deviation factor on the flow of real gases through porous media. They used pseudo-pressure 24 25 as change of variable to reduce the equations to a form similar to diffusivity equations. Yi et

1 al. (2009) simulated gas flow through a reservoir using a two-dimensional solid-gas coupled software package (RPFA). They studied the effect of permeability, wellbore spacing and 2 diameter and gas content on reservoir pressure and drainage radius. Packman et al. (2011) 3 4 used SimedWin to simulate CSG flow in an attempt to demonstrate the ability of enhanced gas recovery. Based on their reservoir model calibrated by history matching, they concluded 5 6 that with regard to increased gas flow rate and decreased drainage time, enhanced gas recovery through injection of nitrogen is achievable. Most of these researches have focused 7 only on reservoir aspects of simulation and their assumptions, such as defined boundary 8 9 conditions at wellbore and one- or two-dimensional, require further improvements in terms of flow dimensions. The errors associated with the simplifying assumptions limit the range of 10 application of these reservoir simulators. Moreover, the wellbore flow is defined as a 11 boundary condition and is not included in the mathematical modelling and governing 12 equations of the reservoir simulators. These assumptions neglected the interactions between 13 the reservoir and wellbore interfaces. 14

On the effect of wellbore wall influx/outflux, a number of studies have been carried out to 15 understand the flow filed behaviour and pressure drop along wellbores (Asheim, et al., 1992; 16 Yuan, 1997; Su and Gudmundsson, 1998; Yuan, et al., 1999). Siwon (1987) developed a one-17 dimensional model for steady state flow of incompressible fluid in a horizontal pipe 18 perforated with circular orifices. Ouyang et al. (1998) continued this study by developing a 19 pressure drop model for pipes with perforated wall that can easily be used in reservoir 20 simulators and analytical models. This model considers different types of pressure drops 21 including frictional, accelerational, gravitational and pressure drop caused by inflow. They 22 23 concluded that for laminar flow, the wall friction increases due to inflow whereas for turbulent flow, the wall friction decreases as a result of inflow. Based on this approach, more 24 attempts have been made to develop the most accurate pressure drop models for wellbore 25

1 flow. Yalniz and Ozkan (2001) investigated the effect of inflow from horizontal wall on flow 2 characteristics and pressured drop experimentally and theoretically. They developed a generalized friction factor correlation that was a function of Reynolds number, the ratios of 3 4 influx to wellbore flow rate and perforations to wellbore diameter. Wang et al. (2011) measured pressure drop due to inflow in a horizontal perforated pipe loop by using water as 5 working fluid. Their experimental results showed that pressure drop grew as a result of 6 increased injection flow rate. They developed a model suggesting total pressure drop 7 consisting of two parts including perforated pipe wall friction loss and an additional pressure 8 drop term. In a recent study, Zhang et al. (2014) presented a comprehensive model for 9 prediction of pressure drop based on previous studies and some new experiments. Their 10 results show that this model presents more accurate results for their experiments when 11 compared with previous models. 12

In addition to theoretical models, some researchers have simulated wellbore flow using 13 numerical techniques to avoid the simplifying assumption (Folefac et al., 1991; Seines et al., 14 1993; Siu, et al., 1995; Su and Lee, 1995; Yuan, et al., 1998; Ouyang and Huang, 2005). Guo 15 et al. (2006) developed a numerical model to study the deliverability of multilateral wells. 16 Their model was capable of coupling the inflow performance of the individual laterals with 17 hydraulics in curved and vertical well sections. Zeboudj and Bahi (2010) simulated wellbore 18 flow with pipe injection using Computational Fluid Dynamics (CFD) simulation as a 19 replacement for further experiments. They discussed the experimental measurement 20 21 shortcoming in the assumption of a constant momentum-correction factor, which was not true in the case of wall inflow. CFD simulation, however, allowed the exact calculation of this 22 23 parameter by considering all variations of velocity in radial direction by eliminating the need for making flawed assumptions. In another study, Ouyang et al. (2009) studied single-point 24 wall entry for oil and gas wellbores. The significant effect of wellbore hydraulics on 25

production predictions, performance evaluations and completion design for horizontal and multilateral wellbores needed to be well understood. In this respect, they used CFD modelling using ANSYS to investigate flow profiles and pressure distribution along the wellbore thoroughly. Their simulation results showed that moving the entry point closer to the outlet section reduced the significant impact of inflow on the total pressure drop along the wellbore.

7 Depending on wellbore geometry, the flow characteristics through the coal seam and wellbore may vary significantly. Some theoretical models and reservoir simulators have been 8 9 presented accordingly. However, these models need further improvements with regard to the simplification of boundary condition assumptions on the reservoir-wellbore interface. 10 Efficient production of coal seams gas requires a better understanding of reservoir and 11 wellbore conditions and their interactions. In this study, a large-scale three-dimensional 12 model is developed using CFD simulations to study the integrated reservoir-wellbore flow 13 during CSG production. The specific influence of wellbore diameter and length on the coal 14 seam flow behaviour, pressure drop and production performance is investigated. A schematic 15 of reservoir-wellbore model with assumed boundary conditions is presented in Fig. 1. 16

17

18 2. Mathematical modelling

19 2.1. Model assumptions

CSG is trapped inside the coal seam by water and ground pressure. The methane gas is maintained inside the coal matrix sealed with water existing in coal fractures (i.e. cleats). As the reservoir pressure at wellbore reduces, the water begins to flow out of cleats letting the gas be desorbed from the coal matrix. Based on the described production process, the following assumptions have been taken into consideration:

1	 Water is considered as the working fluid for the single phase liquid flow; 			
2	• Methane (a compressible ideal gas) is considered as the working fluid for the single			
3	phase gas flow;			
4	• The simulations are conducted in the single phase production phase and in the steady			
5	state condition;			
6	• Two cell zone conditions for porous coal seam and internal wellbore flow are			
7	considered;			
8	• Coal is considered as a homogenous porous media holding gas in the coal matrix;			
9	 Fluid flow through the fracture network of coal obeys Darcy's law; 			
10	 Flow through the wellbore is considered turbulent; and 			
11	• The flow variables are transferred between wellbore and porous zone by defining an			
12	interface at the contact region of the two zones.			
13	One of the most determining parameters, affecting gas production from coal seams, is the			
14	coal (reservoir) permeability. Coal permeability varies from near 0.1 to 100 md for deep and			
15	shallow reservoirs, respectively (Darling, 2011). In this study, the horizontal and vertical			
16	permeability of 10 md and 1 md, respectively, are considered for the coal seam zone. In order			
17	to generalize the computed results, the dimensionless parameters, given in Table 1, are			
18	defined. The reference values of $D_0=0.1 m$, $L_0=100 m$, $P_0=1 atm$, $\rho_{0,l}=998.2 kg/m^3$, $\rho_{0,g}=0.67$			
19	kg/m^3 are assumed for wellbore diameter, length, pressure, liquid density and gas density,			
20	respectively.			

21

22 2.2. Governing equations

Based on the mentioned assumptions two different sets of equations are required to simulateflow through the wellbore and coal seam. Flow in the wellbore section is considered as

- 1 internal turbulent pipe flow with distributed mass transfer through the wall, and flow through
- 2 the coal seam is treated as a porous media flow.
- 3
- 4
- 5 2.2.1. Wellbore flow equations
- 6 Considering varying mass transfer across reservoir-wellbore intersection, the conservation
- 7 equations of mass momentum and energy can be written as follows:

$$\frac{\partial}{\partial x_i}(\rho u_i) = 0 \tag{1}$$

$$\frac{\partial}{\partial x_{j}} \left(\rho u_{i} u_{j} \right) = -\frac{\partial P}{\partial x_{i}} + \frac{\partial}{\partial x_{j}} \left[\mu \left(\frac{\partial u_{i}}{\partial x_{j}} + \frac{\partial u_{j}}{\partial x_{i}} - \frac{2}{3} \delta_{ij} \frac{\partial u_{l}}{\partial x_{l}} \right) \right] + \frac{\partial \tau_{ij}}{\partial x_{j}} + \rho \vec{g}$$

$$\tag{2}$$

8 where τ_{ij} is the Reynold stress tensor that represents the effect of turbulent fluctuations on 9 fluid flow and is defined by:

$$\tau_{ij} = -\rho \overline{u_i u_j}$$
(3)

This term is computed using standard k – ε turbulence models to close the mass and
momentum equations. This turbulent model has been widely used and verified for simulation
of wellbore flow with wall injection by a number of previous studies (Su, 1996; Yuan, 1997;
Ouyang et al., 2009). The details of turbulence models used in the current study with all the
constant values can be found in theory guide of the software package (FLUENT, 2011).

15

16 2.2.2. *Reservoir flow equations*

The volume blockage, which is physically present, is not represented in the model. Therefore, a superficial velocity inside the porous medium based on the volumetric flow rate is used. This is to ensure the continuity of velocity vectors across the porous medium interface. The porous medium is modelled by the addition of a momentum sink term to the standard fluid flow equations. To do this, Darcy's flow is considered through the coal fracture network. Under the suggested assumptions for coal seam zone, the conservation equations are written below:

$$\frac{\partial}{\partial x_i}(\rho u_i) = S_m \tag{4}$$

$$\frac{\partial}{\partial x_{j}} \left(\rho u_{i} u_{j} \right) = -\frac{\partial P}{\partial x_{i}} + \frac{\partial}{\partial x_{j}} \left[\mu \left(\frac{\partial u_{i}}{\partial x_{j}} + \frac{\partial u_{j}}{\partial x_{i}} - \frac{2}{3} \delta_{ij} \frac{\partial u_{l}}{\partial x_{l}} \right) \right] + \frac{\partial \tau_{ij}}{\partial x_{j}} + \rho \vec{g} + \vec{S}_{i}$$
(5)

8 where S_m is the mass source term accounting for the production of gas from coal seam. In 9 order to add mass source term in reservoir zone, internal functions and macros supplied by 10 ANSYS Fluent are compiled in the C programming language and then hooked to the solver. 11 The macro used in this study, specifies the custom mass source term S_m in Eq. (4) at each cell 12 across the reservoir with units of kg/m^3s . The last term in Eq. (5) is defined using Darcy's 13 Law:

$$\vec{S}_i = -\frac{\mu}{k}\vec{v}_i \tag{6}$$

The above momentum sink term contributes to the pressure gradient in the porous cell,creating a pressure drop that is proportional to the fluid velocity in the cell.

16

17 2.3. Implementation of computational model

18 A section of horizontal wellbore is chosen as the base physical model. A $100 \times 5 m$ coal panel 19 with seam thickness of 2.5 m and a wellbore diameter of 0.1 m is considered as the baseline

condition. Outlet atmospheric pressure boundary condition is applied at the wellbore end. 1 2 Four different wellbore diameters of 0.075, 0.1, 0.125 And 0.15 m as well as three different lengths of 50, 100, and 150 m are chosen to accomplish the parametric study of wellbore 3 4 geometry. The Semi-implicit Method Pressure-linked Equations (SIMPLE) algorithm is used for the pressure-velocity coupling. The second-order upwind discretization scheme is utilized 5 for the momentum, turbulent kinetic energy, and turbulent dissipation rate. The computations 6 are carried out using parallel processing on a high performance computing workstation with 7 32 nodes. Each node is configured as follows: 2×10 cores @2.60GHz, 128GB RAM. 8

9 3. Results and discussion

10 *3.1. Grid convergence and model validation*

11 The computational meshes with high resolution of approximately 1.5 million hexahedral cells were generated with ANSYS Meshing. The average orthogonal quality of 93.2% with 12 standard deviation of 4.8% was achieved for the generated grid. Due to higher pressure 13 gradient at the reservoir-wellbore interface, finer meshes were created near the interface to 14 capture sudden flow variations as presented in Fig. 2. In order to study the grid-independency 15 of simulations, pressure drop along wellbores with different diameters were plotted for three 16 meshes with coarse, medium and fine resolutions as shown in Fig. 3. It is seen that using a 17 higher mesh resolution does not influence the simulation results confirming that a grid-18 independent solution is achieved. 19

The simulations are conducted for both methane flow and water flow as the working fluids during the fluid production from underground coal seams. The computed results for methane flow along the wellbore are compared with Atkinson's equation (Le Roux, 1990) to determine the pressure drop using the following equation:

$$\Delta P = \frac{CP_{er}L}{A^3} \frac{\rho}{\rho_{air}} Q^2 \tag{7}$$

1 where ΔP is the pressure drop (*Pa*), *C* is Atkinson friction factor (kg/m^3), P_{er} is wellbore 2 perimeter (*m*), *A* is cross-sectional area (m^2), ρ is gas density (kg/m^3), and *Q* is gas 3 flow rate (m^3/s). The computed pressure drops for four different diameters (coloured with 4 diameters) as well as three different lengths are presented in Fig. 4. The simulation results 5 show good agreement with Atkinson's equation. For the water flow, the simulation results are 6 compared with the following pressure drop model along the pipes (Aziz and Govier, 1972):

$$\Delta P = 2f \frac{\rho V^2 L}{D}$$

$$f = \begin{cases} \frac{16}{\text{Re}} & \text{for } \text{Re} \le 2200 \\ 0.077716 \left\{ \log \left[\frac{6.9}{\text{Re}} + \left(\frac{\varepsilon}{3.7D} \right)^{1.11} \right] \right\}^{-2} & \text{for } \text{Re} > 2200 \end{cases}$$

$$(8)$$

$$(9)$$

where Re is the Reynold number, *E* is the absolute pipe roughness. Same geometries as
described for methane flow are now used for water flow (Figure 5). It can be seen that the
results are in good agreement with the pressure drop model along pipes.

In order to evaluate the integrated reservoir-wellbore model performance, more simulations 10 were carried out for the case of wellbore-only flow with wall inflow. Velocity inlet with 11 uniform distribution normal to wellbore pipe was defined at wellbore wall to account for 12 methane gas flowing from upstream reservoir. The pressure drop results for the wellbore 13 model is compared with presented integrated reservoir-wellbore model and Atkinson's 14 equation in Table 2. It is seen that the integrated model provides more accurate results 15 16 compared to wellbore flow model. A close examination of the velocity vectors at the reservoir-wellbore interface for the integrated model shows that the gas is released into the 17 wellbore in the direction of wellbore stream. However, the wellbore-only model 18

overestimation can be explained by normal direction of wall inflow to main stream and
 consequently higher pressure drop for accelerating the injected fluid.

The velocity streamlines through coal seam and wellbore are illustrated in Figure 6. As 3 4 presented in this figure, fluid motion originates from coal seam under the influence of large pressure gradient near the wellbore. It was observed that fluid velocity grows sharply as 5 travelling across the reservoir and towards the wellbore. The presented flow mechanism 6 proves the important influence of efficient wellbore drilling on reservoir production. 7 Development of a three-dimensional integrated model can be considered as a promising tool 8 9 to improve our understandings about flow field variables and behaviour. These results are essential for advancement of wellbore development plans and study of improved fluid 10 recovery methods where few in-situ data are available due to access limitations and 11 geometrical difficulties. The presented reservoir-model is further evaluated by two parametric 12 studies on the effect of wellbore geometry and length in the following sections. 13

14

15 *3.2. Effect of wellbore diameter*

Pressure contours at five planes ($x^*=0$, 0.25, 0.5, 0.75, 1) along and three planes ($z^*=-25$, 0, 25) across the coal seam for single phase flow of gas and water are illustrated in Fig. 7. It is evident that by increasing the wellbore diameter, the fluid pressure throughout the coal seam decreases. Development of larger wellbores lead to larger production area across the reservoir as well as lower pressure drop and flow resistance along the wellbores. As a result, the model confirms that gas production can be enhanced by development of larger diameter wellbores.

To scrutinise the effect of wellbore diameter on coal seam pressure distribution, the pressure profiles in a vertical direction across the coal seam at $x^*=0.5$ are plotted (Figure 8). It is observed that the flow pressure increases sharply and reaches approximately a constant value

as moving away from the wellbore to the coal seam in a vertical direction. Comparison of
 different diameter curves shows that larger diameter wellbores are more effective in reducing
 the reservoir pressure and higher production.

Velocity profiles for four different wellbore diameters along the wellbore centreline for 4 methane and water flow are presented in Fig. 9. The velocity magnitude varies inversely with 5 wellbore diameter to satisfy the continuity of mass flow rate at the wellbore outlet for similar 6 7 fluid production from the reservoir. The velocity grows almost linearly moving from the wellbore toe to the heel as the fluid is injected from the wall to the main stream. The velocity 8 profile along a vertical direction at three different sections along wellbore ($x^*=0, 0.5, 1$) for 9 methane and water flow are presented in Fig. 10. Comparison of velocity profiles at 10 reservoir-wellbore interface shows that the integrated model has captured the sudden velocity 11 12 increase as moving from reservoir to wellbore. It is also evident that moving from coal seam end to outlet section, the velocity magnitude increases considerably due to continuous 13 injection of fluid along the wellbore. 14

15

16 *3.3. Effect of wellbore length*

Pressure contours for different wellbore lengths at three planes with similar distance of 0, 25, 17 50 m from wellbore outlet and three planes ($z^*=-25, 0, 25$) across the coal seam for single 18 phase methane flow are presented in Fig. 11. These three planes along the wellbore are 19 chosen to investigate the influence of upstream effects on production behaviour and pressure 20 distribution through coal seams with longer wellbores. Pressure through the coal seam in the 21 22 far from wellbore regions does not vary significantly along the coal seam in the x direction. This behaviour can be explained by the greater value of coal permeability in the horizontal 23 plane compared to the vertical plane. The pressure contours for the three cases show that for a 24

specific distance from the wellbore outlet, the pressure distribution is almost independent of
 wellbore length and upstream effects.

3 This observation is investigated further by studying pressure profiles across the horizontal and vertical directions through coals seams of different lengths ($x^{*}=0.5, 1, 1.5$) as presented in 4 Fig. 12. As can be seen, at a similar distance from the wellbore outlet, the upstream wellbore 5 flow does not influence pressure distribution across the reservoir. The pressure increases 6 more sharply when moving away from the wellbore in the y direction due to higher 7 permeability in vertical plane compared to horizontal plane. Velocity profiles across the 8 9 vertical direction at a distance of 25 m from the wellbore outlet for three different coal seam lengths ($x^*=0.5, 1, 1.5$) are presented in Fig. 13. It is evident that the longest coal seam has 10 the highest velocity magnitude across the wellbore which can be explained by the higher 11 12 injection from upstream reservoir to the wellbore. Similar observations, presented in Figs. 11-13, are observed for the effect of wellbore length on single phase water flow through coal 13 seam and wellbore. 14

15

16 *3.4. Effect of wellbore geometry on productivity index*

17 One of the appropriate tools for evaluating the wellbore performance in petroleum 18 engineering is productivity index (PI) which is defined as the ratio of produced liquid flow 19 rate to pressure drawdown. In order to study the effect of wellbore geometry on wellbore 20 performance, dimensionless productivity index (J_D) is calculated as follows:

$$J_{D} = \frac{\mu}{2\pi kh} \times \frac{q}{\overline{P} - P_{w}}$$
(10)

The effect of wellbore dimeter and length on productivity index for the single phase methane flow and water flow is presented in Fig. 14. Regarding the impact of wellbore diameters, the CFD results show that increasing the diameters leads to higher PI which is consistent with

previous findings. Similar behaviour is observed on the effect of wellbore length considering
greater production volume for longer reservoir sections. The presented simulations and case
studies verifies the improved capability of the current integrated reservoir-wellbore model as
a promising tool for further studies of enhanced fluid recovery.

5

6 4. Conclusions

A three-dimensional CFD model for the simulation of integrated reservoir-wellbore flow is 7 developed to study the significant effect of wellbore geometry on flow characteristics of coal 8 seams. Four different wellbore diameters and three lengths are simulated for single phase 9 methane and water flow. The numerical simulation results show that by increasing the 10 wellbore diameters the fluid pressure throughout the coal seam falls, resulting in more 11 efficient production from coal seam. It can also be seen that the velocity magnitude is 12 remarkably larger across wellbore than through reservoir and moving from coal seam end to 13 outlet section, the velocity magnitude increases considerably due to continuous injection of 14 fluid along the wellbore. Pressure distribution through the coal seam in the far from wellbore 15 regions does not vary significantly along the wellbore due to higher permeability of porous 16 media in horizontal plane. In addition, the computational results indicate that for a specific 17 distance from the wellbore outlet, the pressure distribution is almost independent of wellbore 18 length and upstream effects. It is confirmed that with increasing the wellbore diameters and 19 lengths the wellbore productivity index is enhanced. This study proves that the presented 20 CFD model can be used as a promising tool for study of wellbore performance predictions as 21 22 well as enhanced fluid recovery methods. This model can provide the engineers with in-situ data using an inexpensive and flexible computer model. 23

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1 Figure Captions

- 2 Fig. 1 A schematic diagram of reservoir-wellbore model
- 3 Fig. 2 Computational mesh of reservoir-wellbore model
- 4 Fig. 3 Pressure drop vs. wellbore dimeter for methane flow with different mesh resolutions
- 5 Fig. 4 Comparison of simulated model for methane flow with Atkinson equation (Le Roux,

6 1990)

- 7 Fig. 5 Comparison of simulated model for water flow with (Aziz and Govier, 1972)
- 8 correlation
- 9 Fig. 6 Velocity streamlines through coal seam reservoir and wellbore
- 10 Fig. 7 Pressure contours along coal seam for different wellbore diameters for: a) methane
- 11 flow, and b) water flow
- 12 Fig. 8 Pressure distribution in y direction across coal seam at $x^*=0.5$ for: a) methane flow,
- 13 and b) water flow
- 14 Fig. 9 velocity along wellbore centreline for: a) methane flow, and b) water flow
- 15 Fig. 10 Velocity profile along Y direction for methane (left) and water (right) flow at: a,c)
- 16 $x^{*}=0; b,d) x^{*}=0.5; e,f) x^{*}=1$
- 17 Fig. 11 Pressure contours along coal seam for different wellbore lengths
- Fig. 12 Pressure distribution at distance of 25 m from wellbore outlet in: a) *y* direction, and
 b) *z* direction
- Fig. 13 Velocity profile along *y* direction at the distance of 25 m from wellbore outlet for
 different wellbore lengths

- 1 Fig. 14 Productivity index for different wellbore geometries. a) wellbore diameter; b)
- 2 wellbore lengths
- 3

4 Table caption

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Table 1. Dimensionless parameters

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Table 2. Comparison of wellbore-only model with integrated reservoir-wellbore model









2 Fig. 3 – Pressure drop vs. wellbore dimeter for methane flow with different mesh resolutions



Figure 4 – Comparison of simulated model for methane flow with Atkinson equation (Le Roux, 1990)



Figure 5 – Comparison of simulated model for water flow with (Aziz and Govier, 1972) correlation



Figure 5 – Velocity streamlines through coal seam reservoir and wellbore

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Figure 6 – Pressure contours along coal seam for different wellbore diameters for: a) methane flow, and b) water flow



Figure 7 – Pressure distribution in *y* direction across coal seam at $x^*=0.5$ for: a) methane flow, and b) water flow



Figure 8 – velocity along wellbore centreline for: a) methane flow, and b) water flow



Figure 9 – Velocity profile along Y direction for methane (left) and water (right) flow at: a,c) $x^*=0$; b,d) $x^*=0.5$; e,f) $x^*=1$



Figure 10 – Pressure contours along coal seam for different wellbore lengths



Figure 11– Pressure distribution at distance of 25 m from wellbore outlet in: a) y direction, and b) z direction

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Figure 12 – Velocity profile along *y* direction at the distance of 25 m from wellbore outlet for different wellbore lengths



Figure 13 – Productivity index for different wellbore geometries. a) wellbore diameter; b) wellbore length

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Table 1. Dimensionless parameters

Variable type Dimensionless parameters				
	$x^* = \frac{x}{L_0}$	$y^* = \frac{y}{D_0}$		
Independent variables	$z^* = \frac{z}{D_0}$	$l^* = \frac{l}{L_0}$		
Dependant variables	$V^* = \frac{V}{\sqrt{\frac{P_0}{\rho_0}}}$	$p^* = \frac{p}{p_0}$		
, Ć				
V				

Wellbore	Pressure drop (Pa)		Relative error [*] (%)	
dimensions (m)	Reservoir-only	Integrated reservoir-wellbore	Reservoir-only	Integrated reservoir-wellbore
D=0.075, L=100	18.59	15.02	15.7	6.5
D=0.10, L=100	4.77	3.46	25.1	9.2
D=0.125, L=100	1.74	1.07	49.4	8.1
D=0.15, L=100	0.6	0.41	37.9	5.7
D=0.10, L=50	2.45	1.73	28.6	9.2
D=0.10, L=150	6.85	5.28	19.8	7.6

Table 2. Comparison of wellbore-only model with integrated reservoir-wellbore model

1 * realtive errors are calculated based on Atkinson's equation

Highlights:

- An integrated CFD model of reservoir-wellbore flow was developed.
- Fluid production can be enhanced by increasing the wellbore diameter and length.
- Increasing the wellbore diameter leads to pressure reduction through coal seam.
- At a certain distance from wellbore outlet, pressure is independent of upstream flow.