

1	Swelling-induced structural changes and					
2	microparticle uptake of gelatin gels probed by					
3	NMR and CLSM					
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Abstract

Gelatin gels are increasingly involved in many industrial applications due to several 31 32 advantages including cost efficiency and biocompatibility. Generally, their production requires the use of aqueous solvents, which cause a significant swelling, due to the ability of 33 34 solvent molecules to penetrate through the gel microstructure and increase its volume. Since swelling mechanisms and their effect on gel structure are not fully understood, further 35 36 investigations are required. In this work, we combine macroscopic measurements of the swelling ratio (SR) with Nuclear Magnetic Resonance (NMR) and Confocal Laser Scanning 37 38 Microscopy (CLSM) to investigate changes in gelatin structure as a function of both polymer concentration and swelling time. SR values increase as a function of time until a maximum is 39 40 reached and then show a slight drop for all the gelatin concentrations after 24 h swelling time, probably due to a network relaxation process. NMR allows to determine mass transport and 41 molecular dynamics of water inside the gelatin pores, while CLSM is used to visualize the 42 43 penetration of tracers (polystyrene microbeads) with diameter much larger than the gel pores. Structural parameters, such as average pore size and tortuosity, are estimated. In particular, 44 the pore size decreases for higher polymer concentration and increases during swelling, until 45 reaching a maximum, and then dropping at longer times. The penetration of tracers provides 46 evidence of the heterogeneity of the gel structure and shows that single microcarriers can be 47 loaded in gelatin gels upon swelling. 48

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50 Keywords: Gelatin gel, Swelling, Water mobility, Mesh size, NMR, Confocal Microscopy

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59 **INTRODUCTION**

Gelatin is an animal protein derived from a partial hydrolysis of collagen, one of the main 60 61 components of bones, skin, connective tissues and extracellular matrix. Based on the source¹ and on the pre-treatment of collagen, acid or alkaline, two different types of gelatin can be 62 63 obtained, Type A and B, respectively. Although the amino acid composition is similar to that of the native collagen, the organization of the macromolecules (overlapping and cross-linked 64 triple helices) is very different due to the manufacturing processes.^{2, 3} At temperature above 65 40-50 °C gelatin is in a sol state while it forms an elastic gel by lowering the temperature 66 below 30 °C, allowing a partial renaturing of collagen in a thermo-reversible manner. 67 Moreover, factors such as humidity, initial gelatin concentration, temperature⁴ and addition of 68 cross-linkers can easily affect the final structure of the gelatin.⁵ 69

Due to its versatility, gelatin is widely used in many applications including in the food industry,^{6, 7} as ingredient or for confectionary, photographic, pharmaceutical and medical fields.⁸ In the latter case, due to the biocompatibility and low costs, the use of gelatin is required not only as shell of hard or soft capsules, tablets and dietary supplements but also as scaffold for tissue engineering,^{9, 10} for example as skin substitute¹¹ or cartilage regeneration.^{12, 13} Despite the applications of gelatin are constantly increasing, there are still gaps in the full understanding of its structure and structure-related mechanisms.

Swelling of gelatin is one of the main processes responsible for its large use in industry. It has 77 been demonstrated that this process depends on many factors, including temperature,¹⁴ salt 78 concentration in the solvent,¹⁵ pH and charge distribution.¹⁶ If cross-linkers are added,^{17, 18} 79 swelling is also affected by the cross-linker to gelatin mass ratio,^{15, 19} thus resulting in a 80 reduced water uptake, up to 50-60%, and a higher stiffness.²⁰ Swelling is determined by the 81 ability of solvent molecules to intercalate between chains and disrupt inter-chains bonds 82 forming hydrogen bonds with the amide groups of gelatin. This disruption allows the gel to 83 swell, adsorbing a large amount of water. It has been noticed that the swelling rate of 84 hydrogels is faster near the free edges compared to the centre of the gel.²¹ When the 85 equilibrium is reached, the excessive water is free to move in the large pores and between 86 helices, which is also known as "free water" or "bulk water".²² Swelling kinetics is generally 87 described with a second-order equation¹⁶ controlled by diffusion of the solvent (water) and 88 relaxation of the macromolecule chains.²³ However, all these studies have been focused on 89

90 the swelling equilibrium behaviour of chemically or physically cross-linked gel due to their
91 higher stability.²⁴

In understanding and rationalizing the macroscopic behaviour of gelatin, transport as well as 92 structural properties of these systems, including pore size and pore network connectivity, are 93 among the main aspects to consider, especially when gelatin is used as a medium for drug 94 delivery. These parameters have been investigated by several techniques including electron 95 microscopy imaging,^{25, 26} dynamic light scattering or diffusion of labelled molecules of 96 different sizes and molecular weights.²⁷ The former requires image analysis for pore size 97 estimation, while in the latter diffusion of the labelled molecules is used as a marker to 98 estimate pore dimensions and connection, based on the ability of the fluorescent marker to 99 penetrate, together with the solvent, inside the gel. 100

Studies on gel samples by NMR have been so far focused on the determination of the gel 101 point,²⁸ on cross-linked gel²⁹ or on the role of the solvent during gelation.³⁰ Different states of 102 water have been identified in the gel. Water can be strongly entrapped in the helix becoming 103 a structural part of the gel, thus its mobility is very slow; it can locate between helices whose 104 movement is faster; or it can be significantly far from the interface of the network such that is 105 not affected by it, therefore retaining the molecular dynamics of free bulk water.³¹ 106 107 Discrepancies on the real existence of all these states in the gel are still a matter of debate, each case being dependent on the specific conditions. Therefore, a complete overview on 108 109 alteration of the gelatin structure following different mechanisms is still lacking.

In this work, NMR is presented as non-invasive, powerful technique to study molecular 110 111 dynamics of water inside gelatin structures. In particular, we use spin-lattice relaxation measurements, T_1 , and pulsed-field gradient (PFG) NMR diffusion measurements to probe 112 rotational and translation dynamics of water confined in gelatin structures, studying the effect 113 of different parameters, most notably, polymer concentration and swelling time. In addition, 114 possible changes in the gelatin structure due to diffusion of polystyrene particles of different 115 dimensions are also investigated by both NMR and CLSM. Self-diffusion coefficient of 116 water, average pore size and tortuosity of the porous matrix for all the samples are also 117 estimated. 118

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122 MATERIALS AND METHODS

123 Materials

Type A gelatin was available commercially by Extraco Gelatin under the trade name of Geltec (UG-719- H) derived from collagenous tissue by acid treatment and supplied in powder form. The molar mass of the gelatin is 1.4×10^5 g mol⁻¹.

127 Mineral oil was purchased from Sigma-Aldrich. Polystyrene particles with diameter of 0.1 128 μ m and 1 μ m were supplied, respectively, by Sigma-Aldrich and Bangs Laboratories Inc. 129 Particle solutions were obtained by suspending particles in aqueous buffer at a solid 130 concentration of 1%. For CLSM experiments, fluorescent polystyrene particles of 0.1 μ m 131 (Polyscience) and 1 μ m (Sigma-Aldrich) were prepared in suspension as in the previous case.

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133 Methods

134 Gelatin solution preparation

Gelatin solutions at concentrations of 10, 15, 20 and 30% by weight were obtained by
dissolving a proper amount of gelatin powder in distilled water under gentle stirring for 1 h at
60 °C until a homogeneous solution was obtained.

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139 Swelling measurements

Gelatin solutions obtained as previously described were injected in a glass mold 140 $(25 \times 15 \times 1 \text{ mm})$ and cooled slowly at room temperature until complete gelation. Since the 141 gelation time depends on the polymer concentration, a conservative gelation time of 142 approximately 1 h was used for all the samples. Specimens were collected from the mold, 143 144 transferred, soaked, and maintained at room temperature (about 25 °C) in different aqueous buffer solutions until equilibrium was achieved. A thin layer of mineral oil was applied at the 145 146 bottom of the reservoir in order to avoid gel sticking. Permeability of mineral oil in water is very low and its use is advised when water loss from hydrogel has to be minimized.²¹ 147 Swelling was measured gravimetrically. At different time intervals, samples were collected 148 149 from the aqueous buffer solutions and weighed. Excess solvent was removed gently with a 150 filter paper. The total length of the experiments was 72 h. The swelling ratio was estimated according to the following equation: 151

152 $SR\% = \left(\frac{W_t - W_0}{W_0}\right) \times 100 \tag{1}$

where W_t is the weight of the swollen gel at time *t* and W_0 is the initial weight of the sample.

155 Effect of polymer concentration and swelling time probed by NMR

For NMR measurements of gelatin at different polymer concentrations, in the range 10-30% 156 157 by weight, gelatin solutions were directly injected in the NMR tube (4 mm) and allowed to gel, avoiding formation of air bubbles. Gels were directly prepared in the NMR tubes also to 158 159 avoid possible breaking or alteration of the structure during the insertion in the tube. For the investigation of the swelling effect, gelatin at 30% by weight was allowed to gel and then 160 161 small cylinder punches with 2 mm diameter and 3 cm length, were allowed to swell in aqueous solution and were then collected after 2, 5, 18, 24, 48 and 72 h before being gently 162 163 inserted into the NMR tubes.

164 Effect of solid particle penetration probed by NMR

Gelatin at 30% by weight was prepared directly into the NMR tubes as previously described. After gelation, 200 μ L of polystyrene particle solution at 1% was added on the top of the gel and samples were then sealed and kept at room temperature for 24 h. After this time, part of the solution was adsorbed by the sample due to the swelling, while excessive solution was removed and the sample analyzed by NMR.

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172 Effect of solid particle penetration probed by CLSM

173 For CLSM experiments, gelatin at 30% by weight was prepared directly in a Ibidi µ-slide 174 multi-well (9.4×10.7×6.8 mm) and allowed to gel. After gelation, half of the sample was removed with the aid of a knife and the empty zone replaced with fluorescent particle 175 176 solutions. Samples were kept sealed in order to prevent water evaporation from the solution and drying of the gel. For the first two hours a time lapse was acquired in brightfield by an 177 178 inverted Leica TCS SP5 CLSM equipped with an Ar laser and a 20× objective starting from 179 the interface between the gel and the solution in order to follow the swelling of the interface. 180 The delay time between acquisitions was of 1 min. After 24 h samples were analyzed in order to investigate the ability of particles of different dimensions to penetrate the gel network and 181 182 assess possible changes in the gel structure. Images were acquired with a 63× oil immersion objective along the entire gel sample and the maximum distance reached by particles was 183 estimated. The density of particles was measured by dividing the number of particles by the 184 image area in μ m². This operation was repeated for 11 images at different depths in the 185

186 sample and the mean density was estimated. Image analysis was carried out using the 187 commercial software Image Pro Plus 6.0. Results about the ability of particles to penetrate the 188 gel were then compared with NMR results on water diffusion and relaxation properties within 189 the gel in the presence of particles.

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191 NMR experiments

All the NMR experiments were performed at room temperature on a Bruker Biospin DMX 300 operating at a ¹H frequency of 300.13 MHz using a Bruker Biospin Diff-30 diffusion probe capable of producing magnetic field gradient pulses up to 11.76 T m⁻¹. NMR T_1 relaxation times were measured using the standard inversion recovery pulse sequence.³² The T_1 relaxation time constant was obtained by fitting the experimental data on the NMR signal intensity as a function of the time delay, S(t), to the equation:³²

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$$S(t) = S_0 \left[1 - 2 \exp\left(-\frac{t}{T_1}\right) \right]$$
(2)

¹H PFG NMR diffusion measurements were performed using the alternating pulsed gradient 199 stimulated echo (APGSTE) sequence³³ in order to minimize the effects of background 200 magnetic field gradients. The measurements were carried out holding the gradient pulse 201 202 duration, δ , constant and varying the magnetic field gradient strength, g. The gradient pulse duration, δ , was set to 1 ms. For each sample, the observation time, Δ , was varied from 20 to 203 1600 ms and no significant differences in the PFG log attenuation plots were observed, which 204 implies that the self-diffusion coefficient of water inside the porous gelatin is essentially 205 independent of the observation time (see Supplementary Information S1). Values of the 206 207 diffusion coefficient, D, were obtained by fitting the PFG NMR experimental data to the expression:34 208

$$\frac{E(g)}{E_0} = \exp\left[-D\gamma^2 g^2 \delta^2 (\Delta - \delta/3)\right]$$
(3)

where E(g) and E_0 are the NMR echo signal intensity in the presence and absence of magnetic field gradient, respectively.

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213 RESULTS AND DISCUSSION

214 Swelling ratio

The swelling ratio (SR), quantified using Equation (1), as a function of time for gel samples 215 at concentrations ranging from 10 to 30%, is reported in Figure 1. The results indicate an 216 increase of adsorbed water for gels with lower polymer concentration. Initially, all trends 217 overlap, showing a fast swelling rate. After 2 h, the trends show a lower swelling rate and 218 start to differentiate from each other, until reaching an equilibrium state. Samples at 20% and 219 30% polymer concentration show a similar trend, with a slight difference around 48 h, where 220 the 20% gel shows a slightly lower SR. It is worth mentioning that for all samples, at longer 221 222 time the equilibrium value tends to drop slightly. Although such a drop is not large, it is observed in all cases. This result could suggest that the excessive water in the sample leads to 223 a slight weakness of the network. This effect is more pronounced for the 10% gel, which 224 starts to drop after already 24 h, while the other samples generally show a similar behaviour 225 after a longer swelling time. This can be explained by the higher amount of the polymer, 226 which guarantees a higher stability and starts to relax at longer times.³⁵ 227



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Figure 1. Swelling ratio of gelatin samples at 10%, 15%, 20% and 30% by weight polymer concentration.

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232 Effect of gelatin concentration

Figure 2 shows typical T_1 inversion recovery (Figure 2a) and PFG diffusion log attenuation plots (Figure 2b) of water within the gelatin structure at different polymer concentrations. Plots for the other samples are of similar quality. The plots in Figure 2 clearly show significant changes of relaxation and diffusion properties of water as the polymer concentration increases. By inspection of the plots, it is already possible to see as, relatively to water confined within the gelatin structures, bulk water has a significantly longer T_1 , i.e., slower recovery of magnetization in Figure 2a, and a higher self-diffusion coefficient, i.e., a steeper slope in Figure 2b. As the polymer concentration increases, the T_1 of water becomes shorter and its self-diffusion coefficient slower, which indicates a slowing down of molecular dynamics due to the confinement within the gelatin pore structure.



Figure 2. (a) T_1 inversion recovery and (b) PFG log attenuation plots of water in gelatin at different polymer concentration. Solid lines are fitting to: (a) Equation (2) and (b) Equation (3).

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From the data in Figure 2, using Equations (2) and (3), it is possible to evaluate the values of the T_1 relaxation time and self-diffusion coefficient, *D*, of water as a function of polymer concentration, which are reported in Figure 3.



Figure 3. T_1 relaxation time (columns) and self-diffusion coefficient D (squares) of water inside gelatin with different polymer concentration. For free bulk water $T_1 = 3.22$ s and $D = 2.35 \times 10^{-9}$ m² s⁻¹. The solid line is a guide to the eye.

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It is clear that as the percentage of polymer increases, both the T_1 and D values decrease, which is consistent with a reduced rotational and translational dynamics³⁶ of water molecules as the polymer concentration increases. In particular, the observed T_1 relaxation rate can be written as:³⁷

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$$\frac{1}{T_1} = \frac{1}{T_{1,\text{bulk}}} + \frac{S}{V}\rho_1$$
(4)

where $1/T_{1,\text{bulk}}$ is the relaxation rate of the bulk fluid and, once the temperature is fixed, this is a constant, ρ_1 is the surface relaxivity, which is a property of the material and for the system under investigation can be assumed to be constant across the samples, and S/V is the surfaceto-volume ratio of the gelatin structure. Therefore, a decrease in T_1 , that is, an increase of the $1/T_1$ relaxation rate, implies an increase of S/V.

In order to further investigate the diffusive behaviour of water inside the gelatin structure, PFG NMR experiments were carried for a range of different observation times, Δ , and the results are reported in Table 1.

		Solf diffusion coefficient $D [m^2 c^{-1}]$	1.09			
270	concentration as a function of the observation time, Δ .					

	Self-diffusion coefficient, D , $[m^2 s^{-1}] \times 10^9$				
	$\Delta = 20 \text{ ms}$	$\Delta = 200 \text{ ms}$	$\Delta = 800 \text{ ms}$	$\Delta = 1600 \text{ ms}$	
Gelatin 10%	1.89 ± 0.05	1.86 ± 0.05	1.83 ± 0.05	1.87 ± 0.05	
Gelatin 15%	1.74 ± 0.04	1.70 ± 0.04	1.70 ± 0.04	1.71 ± 0.04	
Gelatin 20%	1.54 ± 0.04	1.50 ± 0.04	1.47 ± 0.04	1.48 ± 0.04	
Gelatin 30%	1.40 ± 0.04	1.36 ± 0.03	1.35 ± 0.03	1.34 ± 0.03	

Table 1. Self-diffusion coefficient, D, of water for gelatin with different polymer

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The results in Table 1 clearly show that the self-diffusion coefficient of water in the gelatin samples is lower than that of bulk water, 2.35×10^{-9} m² s⁻¹, and is essentially independent of the observation time. This result, together with the lack of curvature of the PFG plots (Figure 2b) implies that already at 20 ms water molecules are probing regions of the pore space that are representative of the whole porous structure. Indeed, the root mean square displacement, 277 $RMSD = \sqrt{2D\Delta}$, calculated at 20 ms is already of the order of tens of μ m, which is far 278 greater than the typical pore size for these gelatin systems, which of the order of tens of nm.³⁸ 279 Hence, within the probed observation time, molecules experience many collisions with the 280 pore walls and their diffusion is reduced by the presence of the pore network.³⁶ This 281 behaviour is typical of mesoporous systems with a macroscopically homogeneous pore 282 structure and is referred to as *quasi-homogeneous* behaviour.^{36, 39} For the following analysis, 283 values of *D* at 200 ms were considered.

In order to obtain more insights into the effect of polymer concentration on the pore network
 properties, we define the following parameters:³⁶

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$$\eta = \frac{T_{1,\text{bulk}}}{T_{1,\text{pore}}}$$
(5)

$$\xi = \frac{D_{\text{bulk}}}{D_{\text{pore}}}$$
(6)

In the above expressions, the subscript "bulk" indicates free bulk water whereas the subscript 288 "pore" indicates water confined within the gelatin pore network. The n parameter may be 289 considered as an indication of the extent to which rotational dynamics of molecules within 290 the pore network is reduced relative to the bulk.³⁶ The parameter ξ is the so-called PFG 291 interaction parameter,^{36, 40} which indicates the extent to which translational dynamics of 292 molecules within the pore network is reduced relative to the bulk and can be considered a 293 measure of the apparent tortuosity of the porous media, that is, the tortuosity experienced by 294 295 water molecules diffusing within the pore network. Both parameters have been previously used to understand and explain changes in molecular dynamics of various fluids in different 296 porous materials.³⁶ For fluids in pores behaving as bulk fluids both parameters are equal to 297 298 one; an increase of such parameters inside pore structures indicates a slower molecular dynamics. The values of these parameters for water within the gelatin samples under 299 300 investigation in this work are reported in Figure 4.



Figure 4. Values of η (columns) and ξ (squares) parameters of water in gelatin with different polymer concentration. For water behaving as free bulk water η and ξ are equal to one. The solid line is a guide to the eye.

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From Figure 4 two important conclusions can be drawn: (i) the increase in polymer 307 concentration reduces the rotational dynamics of water inside the gelatin relative to the bulk 308 309 fluid, indicating an increase in porosity and surface-to-volume ratio, S/V, of the pore structure, which could be due either to an increase of contact surface area of water with the 310 gelatin, due to the increase of polymer amount, but also to a reduction of pore size as the 311 polymer concentration increases; (ii) at the same time, the increase in polymer concentration 312 is changing the pore network connectivity, with a more tortuous pore structure at higher 313 polymer concentrations, that is, higher values of ξ . 314

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316 Effect of swelling time

It is now interesting to analyze the effect of swelling time over the molecular dynamics of
water inside the porous gelatin structure and on the properties of the pore structure itself.
These results are reported in Figure 5.



Figure 5. T_1 relaxation time (circles) and self-diffusion coefficient *D* (squares) of water in gelatin 30% sample as a function of the swelling time.

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From Figure 5 it is possible to observe that both T_1 and D increase rapidly in the first 5 h of 324 swelling. Such values reach an apparent plateau but then experience a slight decrease at 325 longer times, with values at 72 h swelling being lower that those recorded in the range 20-40 326 327 h. This behaviour is similar to that of the SR as a function of time, reported in Figure 1 and 328 strongly suggests a link between the NMR measured quantities and the macroscopic measured SR. The changes in T_1 and D imply that the swelling time is having two main 329 330 effects on the pore structure. Firstly, the increase in T_1 clearly suggests that as the swelling proceeds, the rotational dynamics of water inside the pore becomes closer to that of bulk 331 332 water, the latter having a value of $T_1 = 3.22$ s. Given that in this case the polymer concentration is the same, this effect can be explained by an increase in the average pore size, 333 334 with a consequent decrease of S/V, as suggested by Equation (4). This implies that the effect of the gelatin surface (i.e., surface relaxivity) on water molecular dynamics decreases and the 335 fluid behaves more like the free bulk fluid. In addition, the increase in swelling time is also 336 337 increasing the diffusion coefficient of water inside the pore structure, which, analogously to the T_1 behaviour, becomes closer to the self-diffusion coefficient of free bulk water, the latter 338 having a value of 2.35×10^9 m² s⁻¹. These findings are in good agreement with what has been 339 previously suggested when studying swelling of hydrogel.^{22, 41} The values of the η and ξ 340 parameters for gelatin samples at different swelling times are reported in Figure 6. 341



Figure 6. Values of η (circles) and ξ (squares) parameters of water in gelatin 30% sample as a function of swelling time. For water behaving as free bulk water η and ξ are equal to one (black dotted line).

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From Figure 6 it is possible to observe that as the swelling time increases the value of η starts 347 to decrease approaching one, which implies that the rotational dynamics of water inside the 348 porous gel becomes closer to that of free bulk water. As previously explained, this can be 349 350 attributed to an enlargement of the pore structure and consequent increase of the average pore size. The trend for the apparent tortuosity, ξ , is very similar to that observed for η , which 351 implies that the swelling of the porous matrix improves pore network connectivity and hence 352 improving water mass transfer by diffusion. However, at longer time such values start 353 experiencing a slight increase. The increase in such values is subtle but significant and is 354 observed for both parameters and could be attributed to a shrinking of the pore network due 355 to a possible relaxation of the structure. This is indeed supported by the results on the SR 356 shown in Figure 1, which indeed suggest a slight relaxation at a macroscopic level of the pore 357 structure after the initial swelling. This finding is significant because it highlights a link 358 359 between changes in microscopic properties of the gelatin, probed using NMR methods, and macroscopic changes in the SR with time. It is important to point out that in order to confirm 360 the results reported in Figures 5 and 6, NMR measurements of T_1 and D were repeated 361 several times, using the same samples but also with different batches. The results and the 362 trend were consistent and confirmed in all cases. 363

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366 Polystyrene particle permeation experiments

Penetration of fluorescent polystyrene particles of two different dimensions, 0.1 µm and 1 367 µm diameter, in a 30% gelatin gel were used as models to investigate possible changes in the 368 gel structure. A similar approach can be useful to mimic the behaviour of polymeric particles 369 when used as carriers for active principles during drug-loaded gels and delivery,⁴² the latter 370 dependent on the degree and rate of swelling as well as on gelatin concentration and gelatin-371 particles interaction. A schematic representation of our setup and results are reported in 372 Figure 7. Firstly, the swelling of the gel interface was recorded during a 2 h time lapse with a 373 delay time of 1 min (Figure 7a). It is possible to observe that the gel interface slides quickly 374 according with the results in Figure 1, where the first 2 hours show a higher swelling rate. All 375 other faces of the sample are immobilized by the walls and therefore cannot swell except for 376 the upper face in contact with air, which is free to swell. However, due to the experimental 377 conditions, where water does not cover the gel sample, but it is in contact with it only on the 378 lateral side, this effect, if any, is negligible. It is well known, indeed, that the SR depends on 379 the conditions and the effective free surface in contact with water.⁴³ The SR of the interface, 380 estimated by measuring initial and final length of the gel is around 7% in 2 h. It was not 381 possible to carry out a continuous time lapse for 24 h as the gel interface exceeded the field of 382 view. However, it was possible to estimate a 24 h SR of the interface of approximately 20%. 383 Obviously, this value of SR has not to be compared with SR reported above in Figure 1 384 because in this case the SR is related only to one face of the sample, which is in direct contact 385 with the solvent. 386





Figure 7. Schematic representation of the setup for permeation experiments of polystyrene particles. (a) Swelling of the gel interface during 2h time lapse. Solid and dotted red lines represent respectively, the initial interface and the swelling front of the gelatin gel. Diffusion of 0.1 μ m (b) and 1 μ m (c) polystyrene particles in the gel after 24 h.

394 Regarding particle permeation, even if not fully appreciable from the images, the time lapse shows that during the first two hours, particles do not start immediately to penetrate the gel 395 396 but it seems that due to the swelling, corresponding to a net displacement of the interface, the 397 latter is able to push particles in the swelling direction retarding their entrance. After 24 h, however, it is possible to reconstruct the whole path of the particles inside the gel. Parts of 398 this path, reported in Figure 7b-c show that both particles penetrate the gel. Whilst 0.1 µm 399 particles diffuse through the entire sample reaching the second interface at a distance of about 400 6 mm, 1 µm particles stop their run shortly after passing the interface. The distribution of 401 both particles in the gel is not uniform and the mean density is also significantly different, 402 with values of 0.04 and 0.01 for 0.1 µm and 1 µm particles, respectively, suggesting that 1 403 µm particles diffuse but they are more affected by the network hindrance. The limited particle 404 405 penetration can be explained by considering that the distribution of pore dimension can be

highly heterogeneous. Considering also the further increase in mesh size due to swelling, it is 406 likely that both particles, even if with dimensions much larger than the average gelatin pores, 407 can find sufficiently large pores to pass through. Moreover, at least during swelling, it is 408 possible that the convective transport of the particles in water creates a stress concentration 409 around them, which can lead to further changes in network microstructure. These results, 410 together with the NMR experiments reported in the following section, suggest a new method 411 to improve drug-loading of gelatin gels used for drug delivery. In fact, one of the main 412 problems faced during drug-carriers encapsulation in gelatin gels is the formation of 413 414 aggregates, which strongly influence drug stability and release. The images of Figure 7, on the contrary, show that particles, although distributed in a non-uniform manner, do not tend 415 to aggregate in clusters. 416

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418 Effect of polystyrene particles on the gelatin structure

In order to understand the effect of particle penetration on the pore structure of the gel, T_1 and PFG NMR diffusion experiments were carried out on gelatin 30% samples in contact with aqueous suspensions of polystyrene particles of 0.1 and 1µm. The results for T_1 relaxation times and self-diffusion coefficients, D, of water and the corresponding η and ξ parameters for these samples are reported in Figure 8.

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Figure 8. (a) Effect of solid particles on T_1 relaxation time (columns) and self-diffusion coefficient *D* (squares) of water in gelatin 30% sample. (b) Effect of solid particles on η (columns) and ξ (squares) parameters of water in gelatin 30%. For water behaving as free bulk water η and ξ are equal to one.

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Figure 8a shows that the penetration of solid particles inside the gel is modifying the T_1 434 relaxation time and self-diffusion coefficient of water. In particular, larger particles 435 contribute to an increase of both properties with a consequent decrease of η and ξ (Figure 436 8b), which become closer to the value of one for free bulk water. It is possible that the 437 penetration of solid particles inside the gel occurs through larger pores, which result in the 438 observed increase for T_1 , and at same time improves the pore network connectivity, hence 439 440 enhancing diffusion within the pore network. It is reasonable that larger particles tend to cause more significant changes in pore structure and indeed, this is in line with the results 441 reported in Figure 8. 442

443

444 Estimation of average pore size

Using the expression in Equation (4) and assuming the pores to be of cylindrical geometry, the observed T_1 relaxation rate can be written as:

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$$\frac{1}{T_1} = \frac{1}{T_{1,\text{bulk}}} + \frac{4}{d}\rho_1$$
(7)

where d is the average pore diameter. Therefore, if the surface relaxivity ρ_1 is known, it 448 becomes possible to calculate the average pore size of the porous gel from the observed $1/T_1$ 449 450 relaxation rate values. The surface relaxivity can be estimated from Equation (7) using the value of observed T_1 relaxation rate measured for the 10% gelatin sample and using the 451 average pore diameter of 20 nm reported in the literature for this sample,³⁸ which gives $\rho_1 \approx$ 452 5.5×10^{-4} µm s⁻¹. This value of surface relaxivity is significantly smaller than those reported 453 in the literature for solid porous materials such as sandstones and other porous oxides^{44, 45} and 454 this is largely expected given the absence of strong relaxation sinks such as paramagnetic 455 ions and strong adsorption sites, which are typical of porous materials such as concrete, rocks 456 and catalysts.⁴⁵⁻⁴⁷ Once the surface relaxivity of the gelatin is estimated, it becomes possible 457 to estimate the average pore size for the different samples using Equation (7). The values are 458 459 reported in Figure 9 as a function of polymer concentration (Figure 9a) and for the gelatin 460 30% sample as a function of the swelling time (Figure 9b). The range for the calculated 461 average pore diameter is in good agreement with the average pore size reported for these 462 systems, which ranges from tens of nm down to a few nm. ⁴⁸⁻⁵²



464 Figure 9. Average pore diameter calculated using Equation (7) for: (a) samples at different
465 polymer concentration; (b) gelatin 30% sample as a function of the swelling time.

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From Figure 9a it is possible to observe that as the polymer concentration is increased, the 467 average pore size decreases to approximately 7 nm for the gelatin 30% samples. Figure 9b 468 shows that the average pore diameter of the gelatin 30% sample increases more sharply in the 469 first 5 hours of swelling, it then reaches a maximum at approximately 24 h, with an average 470 pore size of approximately 32 nm, and then decreases reaching a value of approximately 20 471 472 nm at 72 h. This behaviour is very similar to that observed for the swelling ratio, SR, and it suggests that SR and average pore diameter are closely related. Indeed, it is interesting to 473 note that this behaviour is consistent with the trend observed for the swelling ratio, Figure 1, 474 475 which also reaches a plateau but then undergoes a slight decrease at longer times. The similarity between these independent findings support the idea that the gelatin structure after 476 477 an initial expansion may undergo some sort of relaxation of the pore structure, which results in a shrinkage with a consequent decrease of pore size. 478

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480 CONCLUSIONS

In this work, NMR and CLSM are presented as insightful tools to investigate gelatin gel
structures. The influence of the initial polymer concentration and swelling times are assessed.
Firstly, the swelling ratio, SR, has been measured for four different gelatin samples in the

concentration range 10% - 30% (wt/wt) of gelatin. Results have shown that water uptake and 484 corresponding SR is higher in the case of lower concentrations of gelatin. Moreover, it was 485 interesting to note a slight weakness of the gelatin structure after equilibrium was reached, 486 probably due to a starting relaxation of the network. NMR experiments have confirmed 487 significant changes of relaxation and diffusion properties of water molecules as the polymer 488 concentration increases. In particular, from the decrease in the T_1 relaxation time of the fluid 489 confined within the gelatin structure, due to an increase in polymer concentration, it is 490 possible to observe an increase in surface-to-volume ratio of the pore structure, which is 491 492 attributed to a reduction of the average pore dimension. Moreover, from NMR self-diffusion coefficients, D, it is possible to infer that the increase in polymer concentration causes also an 493 increase of the tortuosity of the pore network. The effect of swelling time was also assessed. 494 The initial rapid increase of both, T_1 and D of water as a function of the swelling time 495 suggests that water mobility is approaching that of the free bulk water, which is due to an 496 497 increase in pore size and an improved pore network connectivity, i.e., decrease in tortuosity, and consequent enhancement of water mass transport by diffusion. However, at longer times 498 499 both T_1 and D values experience a slight but appreciable decrease which, in conjunction with the results on SR measurements, suggests that the gelatin structure is experiencing a slight 500 501 shrinkage after a rapid initial expansion.

Further alterations of the gelatin structure have been demonstrated by analysing samples after 502 503 penetration of polystyrene particles of 0.1 and 1 µm diameter. Results have shown that both particles penetrate the gel structure, with the larger particles, in turn, affecting more the 504 505 gelatin pore network and improving pore network connectivity. The limited number of pores larger than 1 µm explains the lower mean concentration of 1 µm particles compared to 0.1 506 um particles. These results have been also supported by CLSM visualization, showing that 1 507 µm particles are able to slowly intercalate in the network, although they stop their permeation 508 509 at a short distance from the interface. Finally, the average pore size, using T_1 relaxation measurements, has been estimated in the range 7-21 nm for gelatin concentrations in the 510 range 10%- 30%. The change in pore size of the 30% gelatin sample with swelling time was 511 also estimated. 512

In conclusion, a combination of NMR and CLSM can reveal new insights into molecular dynamics and microsctructure of gelatin and how this is affected by various parameters, including polymer composition, swelling ratio as well as the penetration of solid particles. Such knowledge is of importance for applications in many fields such as using gelatin as a drug-loading gel.

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