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Enhanced wave-based modelling of musical strings. Part 2: Bowed strings

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¹ Abstract

An enhanced model of a bowed string is developed, 2 incorporating several new features: realistic damping, 3 detailed coupling of body modes to both polarisations 4 of string motion, coupling to transverse and longitu-5 dinal bow-hair motion, and coupling to vibration of 6 the bow stick. The influence of these factors is then explored via simulations of the Schelleng diagram, 8 to reveal trends of behaviour. The biggest influence 9 on behaviour is found to come from the choice of 10 model to describe the friction force at the bow, but 11 the other factors all produce effects that may be of 12 musical significance under certain circumstances. 13

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¹⁶ 1 Introduction and historical ¹⁷ background

In an earlier paper [1], a review was presented of 18 the physical ingredients necessary to give an accurate 19 travelling-wave model of the motion of a stretched 20 string in the linear range, for example as required to 21 synthesise the motion of a plucked string. That model 22 is now further developed to incorporate additional in-23 gredients relevant to the same string when excited 24 by bowing, for example in a violin. A full model of a 25 bowed string requires further aspects of linear-systems 26 behaviour to be incorporated (such as the dynamics of 27 bow vibration), and also requires an adequate model 28 of the process of dynamic friction at the bow-string 29 contact, a strongly non-linear phenomenon (see for 30 example [2]). The full landscape of extra features is 31 too complicated to cover within the length constraints 32 of a single paper, and the discussion here is focussed 33 34 primarily on the additional linear-system features. Issues concerning the friction model are mainly deferred to future work (currently in progress), but two alternative models for friction from the existing literature will be included among the cases presented here. Some sample results of simulations will be shown, to begin the process of assessing the relative importance of the many ingredients of the model.

Helmholtz [3] was the first to show that the usual vibration of a bowed string is formed by a V-shaped corner (or multiple corners) travelling back and forth between the bridge and the finger. At each instant, the sounding length of the string is divided by the corner(s) into two or more sections of straight lines. The corners travel along the string at speed $c_0 = \sqrt{T_0/m_s}$, where T_0 is the tension and m_s is the mass per unit length of the string. This leads to an expectation that the period of such bowed-string motion will usually be the same as that of the same string when plucked.

Helmholtz described the simplest case of bowed string motion, with only one travelling corner. Every time the corner passes the bow it triggers a transition between stick and slip: during the time that the corner is on the finger-side of the contact point, the bow and the element of the string beneath it are sticking while during the shorter journey of the corner to the bridge and back, the string is slipping across the bow hairs. This vibration regime, called Helmholtz motion, creates the normal "speaking" sound of the violin, and it is the goal of the vast majority of bow strokes.

The first systematic analysis of bowed string dynamics was made by Raman [4]. He assumed a perfectly flexible string terminated at both ends by real reflection coefficients with magnitude less than unity (physically speaking, dashpots). He also assumed a velocity-dependent friction force due to the bowstring interaction applied at a single point dividing the string in a rational fraction. Working in the precomputer age he needed many simplifying assumptions, but he was remarkably successful in predicting

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and classifying the possible regimes of vibration for a 75 bowed string. Raman was also the first to point out 76 the existence of a minimum bow force [5] as well as 77 the geometrical incompatibility of the ideal Helmholtz 78 motion with uniform velocity across a finite-width 79 bow during episodes of sticking [4], both of which were 80 confirmed later and are still topics of active research 81 **[6**]. 82

Using Raman's simplified dynamical model, Fried-83 lander [7] and Keller [8] published two independent 84 but similar studies. Their results indicated that if 85 dissipation is not taken into account, all periodic mo-86 tions are unstable, including the Helmholtz motion. 87 As explained later, [9, 10, 11] any small perturbation 88 to the Helmholtz motion produces unstable subhar-89 monic modulation of the Helmholtz motion. In re-90 ality, because of the energy losses in the system this 91 instability is usually suppressed, but under certain cir-92 cumstances these subharmonics can be heard, or seen 93 in measurements of bowed-string motion [9]. 94

The next major development in modelling bowed 95 string dynamics was introduced by Cremer and 96 Lazarus in 1968. Acknowledging the fact that sharp 97 corners are unlikely to occur on any real string due to 98 dissipation and dispersion, they proposed a modifica-99 tion of the Helmholtz motion by "rounding" the trav-100 elling corner [12]. Cremer then developed a model of 101 periodic Helmholtz-like motion, which revealed that 102 when the normal force exerted by the bow on the 103 string is high the corner becomes quite sharp, but 104 as bow force is reduced, the corner becomes progres-105 sively more rounded [13, 14, 15]. Ideal Helmholtz mo-106 tion is completely independent of the player's actions, 107 except that its amplitude is determined by the bow 108 speed and position. Thus, this mechanism gave a first 109 indication of how the player can exercise some control 110 over the timbre of a steady bowed note. 111

In 1979, McIntyre and Woodhouse presented a com-112 putational model of the bowed string [16] which built 113 on Cremer's insight and was a precursor to the wider 114 family of "digital waveguide models" later developed 115 by Smith [17]. This model extended Cremer's corner-116 rounding concept to include transient motion of the 117 string, by representing the motion of a string as the 118 superposition of left- and right-going travelling com-119 ponents. The string motion could then be simulated 120 step-by-step in time, using the past history plus a 121 model of the frictional interaction between bow and 122 string. 123

1. The incoming velocity waves arriving at the ex-124 citation point from the finger and bridge sides 125 are calculated by convolving the history of the 126 respective outgoing waves with appropriate im-127 pulse responses, known as "reflection functions" 128 (see [1] for details). These incoming waves add 129 together to form the unperturbed velocity at the 130 excitation point (called v_h , because it depends 131 only on the past *history* of the string motion). 132

2. The instantaneous response to the friction force acting at the excitation point is added to v_h to calculate the actual velocity at that point, v:

$$v = v_h + \frac{F}{2Z_0} \tag{1}$$

where F is the friction force exerted by the bow 133 on the string and $Z_0 = \sqrt{T_0 m_s}$ is the string's 134 characteristic impedance. 135

- 3. The early work used the same frictional model as Friedlander and Keller [7, 8], in which friction force is assumed to depend only on the normal force and the instantaneous relative velocity between bow and string. The friction force F and the velocity v are thus found by simultaneously solving Eq. (1) with the friction curve F(v) [18].
- 4. The incoming waves then generate new outgoing waves, each wave being modified by the amount $\frac{F}{2Z_0}$ while passing the bow. 145

This model was successful in describing, at least 146 qualitatively, a number of aspects of the behaviour of 147 a bowed string [19]. However, the model used many 148 approximations: in particular, later results have cast 149 considerable doubt on the "friction curve" model of 150 dynamic friction. This statement is not only true in 151 the context of violin bowing: in many other areas fea-152 turing vibration driven by friction, such as earthquake 153 dynamics, researchers have reported that a better fric-154 tional constitutive model is needed, and a family of 155 "rate and state" models have been developed based on 156 a variety of empirical measurements (see for example 157 [2]). In the specific context of friction mediated by 158 violin rosin, Smith and Woodhouse [20], [21] argued 159 that the temperature of the rosin plays a central role 160 in the friction force exerted by the bow on the string: 161 rosin is a glassy material with a glass transition tem-162 perature only a little above room temperature, and 163 partial melting of rosin is possible under normal play-164 ing conditions. 165

Preliminary efforts have been made to develop a 166 temperature-based friction model and apply it to sim-167 ulate the bowed string [22]. The thermal friction 168 model proved to be more "benign" in that the de-169 sired Helmholtz motion was established faster and 170 more reliably than with the old friction-curve model, 171 at least with the particular set of parameters used in 172 the study. Galluzzo compared predictions from both 173 the friction-curve model and the thermal model with 174 results obtained experimentally using a bowing ma-175 chine [23]. He concluded that neither model gave cor-176 rect predictions of all aspects of string motion, but 177 that both captured some elements of the observed be-178 haviour. 179

For the purpose of the present study the old 180 friction-curve model will be taken as the base case, 181 and the influence of a range of model variations will 182

be explored, including a case using the thermal fric-183 tion model. This may seem a rather backward-looking 184 choice, but there is an important reason relating 185 to comparisons with theoretical work: although the 186 present paper is concerned only with simulations, par-187 allel work [24] has examined a new formulation of 188 minimum bow force prediction. To date, all such 189 predictions from Raman and Schelleng onwards have 190 only been possible in the context of the friction-curve 191 model. To allow direct comparisons with the work 192 reported here, it is useful to show a range of re-193 194 sults based around the friction-curve model. In any case, the main intention here is to reveal trends of 195 behaviour: quantitative comparisons with measure-196 ments are kept for future work (currently in progress). 197 As has been demonstrated previously by Guettler [25], 198 one would expect the range of models studied here to 199 reveal the main trends. However, it is clear that fur-200 ther research on friction models will be necessary in 201 the future. 202

²⁰³ 2 Extending the model

²⁰⁴ 2.1 Scope and limitations

Expert violinists are concerned with rather subtle de-205 tails of the transient response of their bowed strings. 206 They may ask, for example, why one brand of string 207 is "easier to play" than another fitted to the same vi-208 olin, or how they should set about performing a par-209 ticular bowing gesture in order to achieve the best 210 and most reliable sound. If the motion of a bowed 211 string is to be understood in sufficient detail to satisfy 212 the demands of such experts, an accurate simulation 213 model is needed. There are a number of physical de-214 tails that have not been included in previous models, 215 which might prove to be important. 216

The earlier paper [1] on plucked strings introduced 217 several new factors, including: calibrated allowance 218 for frequency-dependent string damping; influence of 219 both polarisations of string motion; and calibrated 220 coupling to body modes (for a particular cello). These 221 factors are all incorporated in the bowed-string sim-222 ulations in this study. Some extra features necessary 223 for a bowed-string model will now be introduced, and 224 implemented in the simulation model. In Sec. 3 sam-225 ple simulation results will be shown, to explore the 226 influence of the newly-added factors. 227

The major limitations of the current study are as 228 follows: it is assumed that the bow remains in con-229 tact with the string (i.e. it never bounces); that it 230 is only in contact with one string at a time (exclud-231 ing double or triple stops); that the bow is in con-232 tact with the string at a single point (ignoring the fi-233 nite width of the bow), and that the contact point of 234 the string on the bow is not dynamically updated (so 235 that the string sees a non-changing bow impedance in 236 237 both the transverse and longitudinal directions of the

bow). Finally, as has already been mentioned, there 238 is considerable uncertainty about the correct model 239 for friction: the friction-curve model will be used here 240 for most cases. The omission of finite-width bowing 241 may cause some surprise, but this is deliberate. The 242 main qualitative consequences of finite-width bowing 243 have been explored in earlier work (see for example 244 [9, 26, 27, 28]), and the next challenge in that area 245 would be to seek quantitative accuracy compared to 246 experiments. However, in the view of the authors 247 there is little point in attempting that yet, until a 248 better friction model has been established, and the 249 best route for probing and improving friction models 250 is through the simpler case with a single-point "bow". 251

Having established a model, with these restrictions, 252 a further limitation is that attention is mainly di-253 rected here at quasi-steady motion of the bowed string 254 and the implications for the Schelleng diagram: the 255 model incorporates transient response, but attention 256 is not directed explicitly at transient bowing gestures. 257 It is freely accepted that all these restrictions limit the 258 applicability of the models and results presented here, 259 and they all deserve more attention: the decision on 260 what to include in this particular paper is driven en-261 tirely by length constraints, and the desire to do a 262 thorough job on at least some aspects of the prob-263 lem. Interestingly, in the parallel world of simulation 264 for the purposes of musical synthesis, efforts are al-265 ready being made to relax many of these restrictions: 266 for example, recent work by Desvages and Bilbao [29] 267 discusses a model that allows bouncing-bow gestures. 268

2.2 Torsional motion

The friction force from the bow is applied tangentially 270 on the surface of the string, so it excites torsional vi-271 bration of the string. Torsional waves are not effec-272 tively coupled to the body of the instrument, and so 273 they are not likely to be responsible for a significant 274 portion of the radiated sound (except for the rare case 275 of "whistling" in the violin E_5 string [30]). Torsional 276 waves are, however, coupled to the transverse waves 277 at the bowing point and can affect the sound and 278 the playability of the instrument by that route. Tor-279 sional waves on a normal over-wound string are much 280 more heavily damped than the transverse waves, and 281 so their coupling to the transverse waves introduces 282 significant extra damping: they have been suggested 283 as a strong candidate to suppress the Friedlander in-284 stability discussed above [9, 10, 11]. 285

Torsional waves at small amplitude satisfy the one-286 dimensional wave equation with a torsional wave 287 speed of $c_R = \sqrt{K_R/I_R}$ and a characteristic torsional 288 impedance of $Z_{0R} = K_R c_R / r^2$, where K_R is the tor-289 sional stiffness, r is the string radius, and I_R is the po-290 lar moment of inertia per unit length of the string [31]. 291 Most musical strings are over-wound, with a rather 292 complicated distribution of stiffness and mass (see [32] 293

or [33] for example). The simple model suggests that 294 torsional waves should be non-dispersive, and with a 295 propagation speed that is not directly influenced by 296 the string's tension. However, Loach and Woodhouse 297 found empirically that the natural frequencies of tor-298 sional waves reduce to some extent when the tension is 299 increased, probably because the windings of the string 300 open up slightly and reduce the torsional stiffness [32]. 301 Woodhouse and Loach also measured the Q factor for 302 the first few torsional modes of selected cello strings. 303 The Q factors remained almost constant over different 304 modes and were averaged to 45, 20, and 34 for nylon-, 305 gut-, and steel-cored strings respectively. 306

Once torsion is taken into account, the effective characteristic impedance of the string seen by the bow should be modified from Z_0 to Z_{tot} defined as

$$\frac{1}{Z_{tot}} = \frac{1}{Z_0} + \frac{1}{Z_{0R}}.$$
 (2)

Most of the transverse-to-torsional conversion hap-310 pens in the sticking phase, when rolling of the string 311 on the bow can occur: it creates a mechanism for the 312 otherwise-trapped waves on either side of the bow to 313 pass to the other side. In this regard, the inclusion of 314 the torsional motion is expected to affect details such 315 as the "Schelleng ripples" [14, 34]. Using the same 316 argument, torsional motion may be more influential 317 during transients and when a high bow force is em-318 ployed [35]. Torsional motion is not normally excited 319 in the case of a plucked or struck string unless the 320 string has a discontinuity (such as a dent or a bend), 321 or it is allowed to roll on the termination points, which 322 breaks its rotational symmetry. 323

To implement torsional waves into the model they 324 can be treated in the same way as transverse vibra-325 tions, with two travelling waves that are filtered in 326 each round trip to the finger or the bridge in a man-327 ner that reproduces the desired damping behaviour. 328 There is no coupling to the body modes, and the val-329 ues of torsional waves are modified by the amount 330 $\frac{F}{2Z_{0R}}$ when passing to the other side of the bow. For 331 friction calculation purposes, Z_0 is replaced by Z_{tot} 332 defined in Eq. (2), and v_h becomes the sum of four 333 incoming wave terms, instead of two. Aside from the 334 friction calculation part, Z_0 remains in effect in the 335 modelling of the transverse vibrations. For the open 336 cello D_3 string studied here the torsional fundamen-337 338 tal frequency is taken to be 758 Hz, the characteristic torsional impedance is 1.8 kg/s and a constant Q of 339 34 is assigned to all torsional modes. 340

³⁴¹ 2.3 The flexible bow

Early bowed-string models ignored any flexibility of
the bow, as if the string were bowed with a rigid rod.
The stick and hair ribbon of a real bow are, of course,
far from rigid. Some recent studies [28, 36] have made
preliminary efforts to take into account the flexibil-



Figure 1: The geometry of the bow and string illustrating different polarisation directions of the string and the bow-hair ribbon (after [39]).

ity of the bow-hair, but the treatment was relatively 347 crude. When a string is bowed, the time-varying fric-348 tion force drives the string in the bowing direction, 349 but it also excites the bow-hair ribbon in its longitu-350 dinal direction (see Fig. 1 for the definition). Such 351 vibrations of the bow-hairs change the effective bow 352 speed at the bowing point. The bow-hair ribbon also 353 has flexibility in its transverse direction. Vibrations 354 of the string and the bow-hair in the direction of the 355 player's bow force can act to modulate the effective 356 bow force, and thus influence the detailed motion of 357 the string. There is relatively little published litera-358 ture about the mechanics of bows. Pitteroff estimated 359 some properties of bow-hair [31], while Ablitzer et 360 al. [37, 38] have modelled the static deformations of a 361 bow in terms of its geometry, but they give little in-362 formation of direct relevance to this dynamical study. 363 The most useful source here is the work of Gough [39]. 364

A typical cello bow-hair ribbon consists of around 365 290 strands, of which around 50 are in immediate 366 contact with the string. The diameter of each hair 367 strand is in the range 0.16-0.25 mm [31] and the typ-368 ical length of the bow-hair bundle is around 59 cm. 369 As reported in [31], the Young's modulus and den-370 sity of the hair material are roughly 7 GPa and 1100 371 kg/m^3 respectively. Assuming 50 active hair strands, 372 the characteristic impedance of the bow-hair ribbon 373 in the longitudinal direction becomes approximately 374 10 kg/s for a cello bow [31]. Wave speed in the lon-375 gitudinal direction of the bow is approximately 2300 376 m/s [40], which results in the first bow-hair longitu-377 dinal resonance around 1950 Hz. A typical bow-hair 378 ribbon is pre-tensioned to 70 N, which results in a first 379 transverse natural frequency of 75 Hz, and a charac-380 teristic impedance of 0.79 kg/s. Gough estimated the 381 Q factor of bow-hair vibrations in transverse and lon-382 gitudinal directions at 20 and 10, respectively [39]. 383 In reality damping of the bow-hair ribbon in both 384 directions is dominated by the dry friction between 385 individual strands, and so is likely to vary with am-386 387 plitude.

The characteristic impedance of cello strings in 388 their transverse direction ranges from 0.4 kg/s to 1.1 389 kg/s, which is a relatively close match to the charac-390 teristic impedance of the bow-hair ribbon in its trans-391 verse direction, but is an order of magnitude smaller 392 than the characteristic impedance of the bow-hair rib-393 bon in its longitudinal direction. This gives a guide-394 line for the strength of the coupling between the two 395 systems. The strength of coupling at each particu-396 lar frequency also depends on where that frequency 397 falls with respect to the resonances of both systems, 398 and on where the contact point falls with respect to 399 the nodes and antinodes of the closest bow-hair mode 400 shapes. 401

The bow-stick (i.e. the wooden part of the bow) 402 also has some degree of flexibility, and is commonly 403 regarded by players as having a profound effect on 404 the sound and playability of a bowed string. Lit-405 tle evidence was found to support this claim in an 406 experiment comparing the sounds produced by bows 407 ranging from excellent to very poor qualities [41]. On 408 theoretical grounds, too, it is hard to draw a direct 409 link between the bow-stick properties and the string 410 vibrations, given the weak coupling between the stick 411 and the bow hair, and then from the bow hair to the 412 string. This point was reinforced in a study by Gough 413 [39], involving a thorough analysis on the modal prop-414 erties of a bow-stick and its coupling to the bow hairs. 415 Perpendicular-to-bow vibrations of the string are 416 coupled to the transverse vibrations of the bow-hair, 417 so both effects should be incorporated into the model 418 together. It will be assumed that all individual hairs 419 are active in the transverse vibrations of the ribbon. 420 For simplicity, the value of β_{bow} (distance from the 421 contact point to the frog divided by the full length of 422 the hair ribbon) will be considered constant within the 423 short period of simulation. To model a more realistic 424 time-varying β_{bow} is straightforward in principle, but 425 it would require the loop filters to be recalculated at 426 every time-step, or at least every few time-steps. For 427 typical bowing speeds the variation in β_{bow} is very 428 small within a cycle of string vibration, but for de-429 tailed simulation of transient bowing gestures it might 430 prove necessary to take this effect into account. 431

Transverse vibrations of the bow-hair and the 432 bowed string are coupled at the contact point: they 433 share a common velocity and apply equal and oppo-434 site forces to one another (assuming they remain in 435 contact). To find the unknown common velocity and 436 the mutual force, the separate unperturbed velocities 437 438 of the string and the bow are first calculated: these are called v_{hY} and v_{bh} respectively. It is then easy to 439 show that the matched velocity (v_M) is given by 440

$$v_M = \frac{v_{hY} \ Z_0 + v_{bh} \ Z_{b0}}{Z_0 + Z_{b0}},\tag{3}$$

441 where Z_{b0} is the characteristic impedance of the bow-

hair ribbon in its transverse direction. The resulting $_{442}$ fluctuating force in the contact region (F_{NF}) is $_{443}$

$$F_{NF} = 2Z_0 \ (v_M - v_{hY}). \tag{4}$$

This force is used to modify the relevant incoming 444 waves before they are passed to the other side of the 445 bowing point. Note that F_{NF} is applied toward the 446 centre-line of the string and does not excite its tor-447 sional motion, which is why Z_0 rather than Z_{tot} ap-448 pears on the right-hand side of Eq. (4). This force 449 is also added to the nominal value of the bow force, 450 supplied by the player (F_N) , to give the effective bow 451 force: 452

$$F_{NE} = F_N + F_{NF}.$$
 (5)

Since the bow force is being dynamically updated for each time-step, the friction force is re-scaled accordingly. 453

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Longitudinal vibrations of the bow-hair can also be 456 modelled using the travelling-wave approach, using 457 the framework already established for the transverse 458 vibrations of the string. In the presence of bow-hair 459 longitudinal vibrations, the nominal bow velocity will 460 be modulated by the velocity of the contact point on 461 the bow hair relative to the bow-stick. This relative 462 velocity can be found from 463

$$v_{bF} = v_{bL1} + v_{bL2} + \frac{F}{2Z_{b0L}},\tag{6}$$

and the effective bow speed can be calculated from

$$v_{bE} = v_b - v_{bF},\tag{7}$$

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where, as before, F is the instantaneous friction force 465 between the bow and the string, v_b is the nominal 466 bow speed provided by the player, and v_{bL1} and v_{bL2} 467 are the incoming longitudinal velocity waves, from the 468 tip and the frog respectively, arriving at the contact 469 point. Since the friction force is a function of bow 470 speed, it needs to be recalculated with v_{bE} instead of 471 v_b at each time-step. 472

In a similar fashion as discussed for the modelling 473 of the body [1], the stick modes can be taken into ac-474 count using a set of independent resonators. Fourteen 475 modes are considered in this case, whose frequencies 476 (ranging from 50 Hz to 4221 Hz), modal masses, and 477 mode angles were all extracted from [39]. The flexi-478 bility of the bow-stick was lumped at the tip side and 479 the frog was assumed to be rigid as it is more heavily 480 constrained by the grip of the player's hand. Stick 481 modes are coupled to both transverse and longitudi-482 nal vibrations of the hair ribbon. The excitation of 483 the stick modes can be calculated from 484

$$F_{b,k} = 2Z_{b0L} v_{bL1} \cos \theta_{bk} + 2Z_{b0} v_{bT1} \sin \theta_{bk} , \quad (8)$$

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Hair strands	T_{0b}	m_b	f_{0bL}	Z_{b0L}	Q_{bL}	f_{0bT}	Z_{b0}	Q_{bT}
290	70 N	$0.0089~\rm kg/m$	$1950~\mathrm{Hz}$	$10 \ \rm kg/s$	10	$75~\mathrm{Hz}$	$0.79~\rm kg/s$	20

Table 1: Summary of cello bow properties used in simulations

where θ_{bk} is the spatial angle of the *k*th stick mode with respect to the bowing direction (longitudinal direction of the bow), and v_{bL1} and v_{bT1} are the incoming longitudinal and transverse velocity waves coming from the tip respectively.

490 2.4 Friction models

As discussed earlier, for most of the simulations to be 491 reported here the friction force between the bow and 492 the string will be assumed to follow the friction-curve 493 model: a function of the instantaneous relative sliding 494 speed, and proportional to normal force. Empirical 495 friction curves for violin rosin have been measured by 496 Lazarus [42] and later by Smith and Woodhouse [21]. 497 In both studies, two rosin-coated surfaces were forced 498 to rub against one another with a constant speed, and 499 the friction coefficient was measured as a function of 500 the imposed sliding velocity. The two studies found 501 similar values. The fitted function suggested by Smith 502 and Woodhouse is 503

$$\mu = 0.4e^{(v-v_b)/0.01} + 0.45e^{(v-v_b)/0.1} + 0.35, \quad (9)$$

where μ is the velocity-dependent friction coefficient. 504 This function will be used throughout the present 505 work, except when the thermal friction model is used. 506 The thermal model is described in detail in Smith 507 and Woodhouse [21]. It assumes that the friction force 508 is governed by a plastic yield process, with a yield 509 strength that is a function of contact temperature. 510 511 The form of the temperature dependence is fixed by requiring that under conditions of steady sliding, the 512 friction force corresponds exactly to the friction-curve 513 model of Eq. 9. All parameter values used here are 514 identical to those used by Woodhouse [22]. 515

516 **3** Simulation studies

517 3.1 Methodology

The simulations to be shown within this study relate 518 to the Schelleng diagram, which encapsulates the abil-519 ity of a bowed string to sustain the Helmholtz motion 520 when the bow force and the bow speed are kept con-521 stant. To address this question, "perfect" Helmholtz 522 motion is initialised at the beginning of each simula-523 tion. The travelling waves corresponding to the trans-524 verse vibrations of the string in the bowing direction 525 were initialised by the expected sawtooth waves of 526 527 appropriate magnitude and phase. The model uses

recursive (IIR) filters, both for the string and for the body [1], which also need to be initialised properly. This has been achieved by imposing ideal Helmholtz motion on all filters for a few cycles before the actual simulation starts.

The detailed vibration of the bowed string will be different from the ideal Helmholtz motion due to effects such as damping, dispersion, and Schelleng ripples. This inconsistency results in extra disturbances within the first few periods of simulation, which may disrupt an otherwise-stable Helmholtz motion. Another source for such unintended disturbances is that the body motion and the other travelling waves in the model, aside from the two associated with the vibrations of the string in the bowing direction, start from zero in the current initialisation of the model.

It is accepted that the transient response to these 544 particular disturbances may have some influence on 545 the precise outcome of a given run, and that dif-546 ferent initial conditions might change things a little. 547 However, two things can be said in defence of what 548 has been done. First, the initial conditions are en-549 tirely consistent over all cases, so that trends should 550 be shown in a fair way. Second, under conditions 551 when the string response is sufficiently "twitchy" for 552 such small effects to make a difference, that sensi-553 tivity is probably pointing to an interesting physical 554 phenomenon in its own right. For example, Galluzzo 555 [43] has shown Guettler diagrams measured using a 556 bowing machine, which seem to show a significant de-557 gree of "twitchiness" in a real cello string, perhaps 558 beyond the ability of a human player to control. 559

The steady-state vibration of an open D_3 cello 560 string (146.8 Hz) is studied using a 100×100 grid of 561 simulated data points in the β - F_N plane, the Schel-562 leng diagram. Each simulation is run for 1 s and out-563 puts the force signal applied by the bowed string to 564 the bridge, and also a time history of the slip/stick 565 state at the bowed point. In addition, three metrics 566 are calculated for each simulation run, using only the 567 last 0.5 s to allow transient effects to settle first: 568

- 1. the increase in the slip-to-stick ratio as a percentage of its theoretical value; 570
- 2. the spectral centroid relative to the fundamental 571 frequency; 572
- 3. the amount of pitch flattening as a percentage of the fundamental frequency. 574

The second and third metrics are directly relevant to the experience of the listener; the first metric does not

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have a direct musical consequence, but sheds light onthe underlying mechanics of the string motion.

The simulated data is processed by a waveform 579 identification algorithm that is a slightly enhanced 580 version of the one introduced by Woodhouse [22] and 581 further expanded by Galluzzo [23]. It classifies the re-582 sulting waveform into a number of categories of pos-583 sible motion. The options have been extensively dis-584 cussed in previous literature: in addition to the orig-585 inal "Helmholtz motion" there is "double/multiple 586 slip", typically occurring at low bow force; "decaying 587 motion" at even lower force; "Raucous" and "Anoma-588 lous low frequency" (ALF) motions that typically oc-589 cur at very high bow force; and "S-motion" which 590 sometimes occurs when the bow position is close to a 591 simple integer subdivision of the string length. All 592 these characteristic bowed-string vibration regimes 593 have been described in detail in previous works (see 594 for example [23]). One more regime has been dis-595 cussed in earlier literature, "double flyback motion", 596 but for the particular purpose here, to classify regimes 597 initialised with Helmholtz motion, it was not neces-598 sary to take this into account because it never arose 599 in this context. It is, however, an important regime 600 when transient bowing gestures are considered [44]. 601

The data points are spaced logarithmically on the 602 β axis from 0.016 to 0.19, and on the bow force axis 603 from $1.28 \times 10^{-4}/\beta^2$ N to 5 N. In this way a triangle 604 of double-slip and decaying occurrences is excluded 605 from the analysed range, giving increased resolution 606 around the more important Helmholtz region. Note 607 that an actual player cannot control, and thus utilise, 608 a constant bow force below about 0.1 N [45], so that 609 simulated cases with bow forces below this limit are 610 primarily of research interest. 611

⁶¹² 3.2 The base case

The base case was chosen to be an open D_3 cello 613 string which is only allowed to vibrate in a single 614 transverse polarisation. Realistic damping, stiffness 615 and torsional motion are included in the simulations. 616 The string is terminated at a realistic multi-resonance 617 bridge whose properties were discussed earlier [1]. 618 This base case can be thought of as representing a real 619 cello string, bowed by a rosin-coated rod (as in Gal-620 luzzo's experiments [23]). The friction-curve model 621 is assumed. It is fully accepted that this base case, 622 and the variations on it to be shown shortly, can only 623 give a snapshot of some possible effects of the vari-624 ous model ingredients. For example, in many cases 625 it may make a big difference whether there is or is 626 not a coincidence of frequencies between components: 627 a transverse string frequency might or might not fall 628 close to a torsional frequency, a bow-stick frequency 629 or a bow-hair frequency. To explore each of these pos-630 sibilities in detail would require a prohibitive number 631 632 of plots.



Figure 2: Schelleng diagram calculated for the base case.

Figure 2 shows the Schelleng diagram calculated 633 for the base case. Only instances of Helmholtz mo-634 tion, S-motion and ALF are shown in the plot. In-635 stances of decaying and double-slip regimes occur in 636 the empty area below the Helmholtz regime, and in-637 stances of raucous regime occur in the empty area 638 above it. Those instances are omitted from the plot 639 for clarity. As expected, the S-motion occurrences 640 appear as columns for relatively large β values, ex-641 tending into the rancous territory. For all β values 642 there are at least 10 simulated instances of double-643 slip/decaying below the first instance of Helmholtz 644 motion. This margin was checked to make sure that 645 the predicted minimum bow force is not affected by 646 the selected range for simulations. 647

Figure 3 shows the three metrics defined in the previous subsection, for this base case. The values are only shown for the data points identified as corresponding to Helmholtz motion. The contour lines of relative slip time are almost parallel to the minimum bow force limit (with a slope of -2 on the log-log scale, according to Schelleng's formula [34]), with a slight tendency towards extension of the slipping phase for smaller β values making the slope steeper than -2. The range of variation is relatively broad, up to three times the theoretical value in the lower-left side of the Helmholtz region.

The spectral centroid relative to the fundamental frequency is plotted in Fig. 3b: the centroid has been calculated here with a cutoff frequency of 10 kHz. The contours are almost horizontal, and the values range from about 6 towards the bottom of the plot to about 30 at its top. The overall appearance is more speckly than the two other plots, which might be an artefact of the post-processing routine. The strong dependence of the spectral centroid on the bow force is in accordance with experimental findings reported in [46].

The last plotted metric is the percentage of pitch 670 flattening. Significant variations in this metric are 671

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Figure 3: Different metrics of waveforms for the base case, in the β - F_N plane. (a) The increase in the slipto-stick ratio as a percentage of its theoretical value (unit $\times 100 \ s/s$), (b) the spectral centroid relative to the fundamental frequency (unit Hz/Hz), and (c) the pitch flattening as a percentage of the fundamental frequency (unit $\times 100 \ Hz/Hz$). The theoretical slopes for the minimum and maximum bow force are shown in (a) by thick diagonal lines to guide the eye.

concentrated near the maximum bow force limit, in 672 accordance with the experimental results reported in 673 [46]. Interestingly, they also observed the maximum 674 amount of flattening at some intermediate value of 675 β . Note that the static increase of mean tension is 676 also taken into account to calculate the values shown 677 in Fig. 3c (see [24] for details). Without this, the 678 instances in the top-left corner of the Helmholtz re-679 gion would have an even larger amount of flattening. 680 An interesting structure seen in Figs. 3a and 3c is a 681 rather regular modulation along the β axis, spaced by 682 around 0.015 (note that the axis is plotted on a log-683 arithmic scale). A similar structure was reported in 684 experimental results of [46] (see their Fig. 8). Curi-685 ously, the modulation was found to disappear if the 686 torsional motion of the string or its stiffness (or both) 687 was excluded from the model. This suggests that the 688 modulation is caused by an interaction between the 689 string's torsional motion and its bending stiffness. 690

3.3 Effects of model variations

Simulation can be used to investigate the influence of each physical detail of the model. Nine particular variations of the model are shown here: the first four represent additions to the base case, the next four represent restrictions to it, and the final case uses the thermal friction model in place of the friction-curve model.

- "Finger-stopped" is the same as the base case, except the intrinsic damping of the string is increased to reflect the added damping by the finger of the player (see [1] for the damping of a finger-stopped string). 703
- "Hair long. vib." is the same as the base case, but vibration of the bow-hair in its longitudinal direction is included while the bow-stick is considered rigid. The string's contact point on the bow is assumed fixed, at a relative position $\beta_{bow} = 0.31.$
- "Flexible bow-stick" is the same as the previous case, but now a flexible bow-stick is included. 711
- "Dual-polarisations" is the same as the base case, but perpendicular-to-bow vibration of the string, coupled to vibration of the bow-hair in its transverse direction, is included. The bow-stick is considered rigid for this case, with $\beta_{bow} = 0.31$ again.
- "No torsion" is the same as the base case, but 718 torsional motion of the string is excluded. 719
- "No stiffness" is the same as the base case, but the bending stiffness of the string is excluded. 721
- "No torsion/stiffness" combines the previous two cases.
- "Rigid terminations" is the same as the base 724 case, but both termination points of the string at 725 the bridge and the nut are considered rigid. 726
- "Thermal" is the same as the base case, but the thermal friction model is used in place of the friction-curve model. 729

Figure 4 summarises the influence of these varia-730 tions on the three metrics discussed above, and also 731 on the minimum and maximum bow forces. Note that 732 most of the plots have a broken vertical scale, to ac-733 commodate a large range of values. The minimum 734 bow force is quantified by the difference in the com-735 bined number of decaying and double/multiple slip 736 occurrences, while the maximum bow force shows the 737 difference in the combined number of raucous and 738 ALF occurrences. Only the instances for $\beta < 0.08$ 739 are used for this purpose: for larger β values, the dis-740 tinction between the Helmholtz and decaying regimes, 741

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and between the Helmholtz and S-motion regimes, 742 becomes highly sensitive to the parameters of the 743 waveform identification routine, and thus ambiguous. 744 Positive numbers in Figs. 4a and 4b correspond to 745 larger maximum and minimum bow forces, respec-746 tively. The two plots are arranged to make it immedi-747 ately apparent how the Helmholtz region is shifted or 748 expanded/contracted. The minimum bow force could 749 not be evaluated for the "Rigid terminations" case 750 (marked by N/A) as its actual value is very small, well 751 below the limit of the grid of simulated data points. 752

Each bar in Figs. 4c-e represents the average 753 change in the value of that metric for the correspond-754 ing case, as a percentage its value for the base case. 755 Only β - F_N combinations that led to Helmholtz mo-756 tion, both in the target case and the base case, are 757 included: this prevents variations in the size and po-758 sition of the Helmholtz region from biasing the cal-759 culated trend. Averaging over the full Helmholtz re-760 gion obviously loses sight of any variation within that 761 region, but the detailed plots of the pairwise differ-762 ences were carefully reviewed to make sure that the 763 reported trend is not misleading. The only two ob-764 served anomalies of this kind are reported below (see 765 Fig. 5). As a side note, the trend and amplitude 766 of change in all calculated metrics for the "No tor-767 sion/stiffness" case can be approximated by adding 768 the changes when the torsion and stiffness are indi-769 vidually excluded from the model: no evidence was 770 seen for significant interaction between the two, other 771 than the modulation structure mentioned in the pre-772 vious subsection. 773

The biggest change in every case, usually by a 774 large margin, is associated with the change of friction 775 model. In general terms, this is in accordance with 776 expectations from earlier studies. However, quanti-777 tative comparisons of the kind shown here have not 778 previously been made. The development of improved 779 friction models for bowed-string simulation is an area 780 of active research that lies outside the scope of the 781 present article, but the results shown here suggest 782 that any new models that may be proposed should 783 be explored in a similar quantitative manner to as-784 sess their performance against a range of metrics. 785

Turning to the details revealed by Fig. 4, consider 786 first how the playable range varies. Increasing the 787 damping of the string makes a minimal effect on the 788 maximum bow force, but it significantly increases the 789 minimum bow force. It seems that adding to the in-790 trinsic damping of the string acts in a similar way to 791 increasing the resistive loss to the bridge. Adding the 792 longitudinal vibrations of the bow-hair reduces both 793 the minimum and maximum bow forces by a small 794 amount. It is consistent with the expected reduc-795 tion in the effective characteristic impedance of the 796 string. The compliance of the bow-hair in the bow-797 ing direction is arranged in parallel to the impedance 798 799 of the string, in a similar way to the torsional mo-



Figure 4: The variation of (a) maximum bow force; (b) minimum bow force; (c) increase in the slip-tostick ratio as a percentage of its theoretical value; (d) spectral centroid relative to the fundamental frequency; and (e) pitch flattening as a percentage of the fundamental frequency, relative to their values for the base case. Different cases shown on the horizontal axis are defined in the text. Note the broken vertical scales in cases (a)-(d).

tion. Adding flexibility to the bow-stick strengthens 800 the effect of the compliant bow hair by only a small 801 amount. Adding the second polarisation of the string 802 motion significantly reduces the minimum bow force, 803 accompanied by a small increase in the maximum bow 804 force. Removing the torsional motion of the string 805 moves the Helmholtz region upward, and removing 806 the bending stiffness expands it on both sides. The 807 maximum bow force is affected more strongly than the 808 minimum bow force by the torsional motion. This re-809 sult may be interpreted in the light of recent findings 810 presented elsewhere [24]: the effect of the string's tor-811 sional motion on the impedance at the bowing point, 812 which is closely related to both minimum and maxi-813 mum bow forces, only becomes noticeable at relatively 814 high frequencies. The perturbation force that defines 815 the minimum bow force mainly comes from the flexi-816 ble bridge and is usually dominated by low frequency 817 modes of the body. On the contrary, the maximum 818 bowforce is defined by the V-shaped corner that is, in 819 fact, relatively sharp in the vicinity of the maximum 820 bow force, and thus has more high-frequency content. 821 Together, these effects make it more likely that the 822 torsional motion influences the maximum bow force 823 more than the minimum bow force. Finally, both 824 minimum and maximum bow forces are increase con-825 siderably by switching to the thermal friction model. 826

Looking at Fig. 4c, two trends can be observed: any 827 factor that broadens the spread of the Helmholtz cor-828 ner results in a further extension of the slipping phase, 829 and any factor that decreases the effective impedance 830 at the bowing point (particularly at higher frequen-831 cies) allows the sticking phase to persist for a longer 832 period of time, perhaps because it acts as a cushion 833 against any disturbances arriving at the bow ahead of 834 the main Helmholtz corner. Factors that influence the 835 spread of the Helmholtz corner (the "corner round-836 ing", as it was called in earlier literature [12]) are as 837 838 follows: the thermal friction model and damping by the finger both lead to more rounding and a longer 839 slipping phase; while removing the string's bending 840 stiffness and turning the bridge to a rigid termination 841 results in a sharper corner and shorter slipping phase. 842 For the effective impedance, adding the longitudinal 843 vibration of the bow-hair, with or without a flexible 844 bow-stick, shortens the slipping phase, and removing 845 the torsional vibrations of the string further extends 846 the slipping phase. 847

Pitch flattening is associated with an interaction 848 between the extent of corner rounding and a hys-849 teresis loop in the variation of friction force with 850 relative sliding speed. Within the context of the 851 friction-curve model, this was first explored by McIn-852 tyre and Woodhouse [16] who showed that the area 853 of this loop depends on the magnitude of the jumps 854 in friction force associated with resolving an ambi-855 guity first highlighted by Friedlander [7]. The ther-856 857 mal friction model does not predict jumps of the same kind: change is always more gradual, leading to the in-858 creased corner-rounding noted above. Figure 4e shows 859 that the inclusion of longitudinal bow-hair vibration 860 results in more flattening while removing the torsional 861 motion of the string results in less flattening. This is 862 consistent with the earlier discussion: both the com-863 pliance of the bow-hair in the bowing direction and 864 the torsional motion of the string reduce the effective 865 impedance at the bowing point, which creates larger 866 frictional jumps and thus more flattening. Exclusion 867 of the flexible body from the model has also reduced 868 the amount of flattening, perhaps because flexibility 869 of the body adds to the corner rounding. Somewhat 870 unexpectedly, adding to the intrinsic damping of the 871 string results in less flattening. 872

In absolute terms, the amount of pitch flattening close to the maximum bow force boundary of the thermal case (which is much higher than that of the base case) reaches as high as 4% of the string's nominal frequency, which compares to around 1.8% for all other 877 cases. The magnitude of this effect is not fully reflected in the bar chart of Fig. 4e. The chart only accounts for β - F_N combinations that led to Helmholtz motion both in the target case and the base case. The cases with large flattening in the thermal case typically fall above the maximum bow force of the base case and thus are eliminated from the averaging. There is very little published data on pitch flattening, but for what it is worth, Schumacher [33] examined a case similar to Fig. 3c and reported a maximum flattening of the order of 1.8%, very close to the prediction of the base case here.

Because the thermal friction model gave such a sig-890 nificant increase in corner-rounding, it is no surprise 891 that it also lowered the spectral centroid by a large 892 amount. Among the other model variations shown 893 here, stiffness and torsion are the major influences 894 on pitch flattening, as seen in Fig. 4e. Among those 895 same variations, the stiffness of the string is also the 896 only thing to have a strong effect on the spectral 897 centroid. In interpreting these results one may note 898 that there are two competing mechanisms affecting 899 the pitch of a bowed note. On the one hand, hystere-900 sis in the frictional behaviour results in flattening, as 901 mentioned above. On the other hand, effects such as 902 stiffness and coupling to body modes, which perturb 903 the linear resonant frequencies of the string, require 904 the non-linear self-excited system to seek a "compro-905 mise" pitch among these non-harmonic overtones, as 906 first emphasised in the context of wind instruments 907 by Benade [47]. The systematic "stretching" of the 908 frequencies by stiffness thus leads to an expectation 909 of pitch sharpening, and indeed stiffness is seen to 910 decrease flattening because it contributes this com-911 pensatory sharpening effect. In regards to the spec-912 tral centroid, when the string frequencies are less har-913 monic, high-frequency string resonances are expected 914 to be excited less strongly which leads to a lower cen-915

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troid, which is consistent with what is observed (i.e. 916 removing the bending stiffness has increased the spec-917 tral centroid). 918

A detailed comparison of spectral centroid and 919 flattening between the base case and the case with 920 no bending stiffness reveals the interesting patterns 921 shown in Figs. 5. For the reason mentioned above, 922 the majority of data points in Fig. 5b show positive 923 values and thus give a positive value for the aver-924 age in the "No stiffness" case in Fig. 4e. However, 925 close to the maximum bow force where pitch flatten-926 ing is strongest, many of the data points have neg-927 ative values. The dark instances can be attributed 928 to the modulation structure shown in Fig. 3c, which 929 disappears in the "No stiffness" case, but even the 930 data points between those dark instances mostly have 931 negative values. This suggests that pitch flattening 932 caused by the spatial spread of the corner on a stiff 933 string outweighs the pitch sharpening caused by the 934 string's inharmonicity. It also suggests that pitch flat-935 tening becomes a more sensitive function of the nor-936 mal bow force when the bending stiffness of the string 937 increases. Musically, this might make the undesirable 938 effect of flattening more conspicuous to the player. 939

A similar observation can be made in Fig. 5a: in ac-940 cordance with our earlier explanation of weaker exci-941 tation on higher modes of a stiff string, most of the β -942 F_N combinations in 5a show positive values. However, 943 closer to the upper bow force limit, the majority of the 944 instances show negative values. The explanation, at 945 least in the context of the friction-curve model, is that 946 strong hysteresis always entails large jumps in friction 947 force at stick/slip transitions. This force jump results 948 directly in significant high-frequency content in the 949 bridge force, and thus contributes to a higher cen-950 troid. 951

Returning to the nine model variations, Fig. 6 952 shows the effect on the occurrence of the S-motion 953 and ALF regimes. The base case is also included 954 in this plot. The vertical axis shows the total num-955 ber of occurrences for the corresponding regime, and 956 the dashed line shows the result for the base case. It 957 should be noted that the results for the thermal fric-958 tion model may be a little misleading here: because 959 the maximum bow force was so much higher for that 960 model, there are fewer available cases within the range 961 of the simulations to give rise to S-motion or ALF, 962 and that may be the main reason for the low num-963 bers seen in the figure. Otherwise, the most striking 964 observation in Fig. 6a is that the exclusion of tor-965 sional motion significantly reduces the number of S-966 motion occurrences. The effect is even stronger if both 967 torsional motion and bending stiffness are excluded. 968 Conversely, turning the bridge to a rigid termination 969 significantly increases the number of S-motion occur-970 rences. 971

Looking at the number of ALF notes in Fig. 6b, 972 973 the most significant deviation from the base case is



Figure 5: Spectral centroid relative to the fundamental frequency (a) and the percentage of pitch flattening (b) for the "No stiffness" case relative to the same metric for the base case.

for the "No torsion/stiffness" case with almost double 974 the number of ALF notes. The longitudinal compli-975 ance of the bow-hair, especially if coupled with the 976 flexible bow-stick, acts as a cushion against untimely 977 disturbances, thus making the ALF notes more stable. 978 This is consistent with what Mari Kimura, the vio-979 linist best-known for using ALF notes, suggests: "The 980 first secret is maintaining loose bow hair [...]. You 981 don't want a lot of tension [...]. You need enough 982 elasticity on the bow hair that you can really grab the 983 string" [48]. 984

Fluctuations of the bow force and 3.4the bow speed

It was suggested earlier that the main effect of the longitudinal and the transverse flexibility of the bowhair is to add a fluctuating component to the nominal bow speed and bow force respectively. This section offers a closer look at the amplitude of those fluctuations, their frequency content, and their distribution across the β - F_N plane. Figures 7a and 7b show the amplitude of fluctuations as a percentage of the nominal values for the bow force and bow speed. The figure is calculated based on the data from the "Dual-polarisations" and "Hair long. vib." cases from above. Amplitude of fluctuation is defined here as half the peak-to-peak value within the last period of the 999 simulated data. 1000

To interpret these results it is useful to look at the 1001 chain of events leading to perpendicular-to-bow vibra-1002 tion of the string, with associated bow force fluctua-1003 tions. The force that a bowed string applies to the 1004 bridge is approximately a sawtooth wave, which ex-1005

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Figure 6: Comparing the total number of S-motion (a) and ALF note (b) occurrences for different cases defined in the text.



Figure 7: Region of the Schelleng diagram exhibiting Helmholtz motion, with colour scales indicating the amplitude of fluctuations as a percentage of the nominal values for (a) the bow force (unit $\times 100 \ N/N$) and (b) the bow speed (unit $\times 100 \ (m/s)/(m/s)$, based on the data from the "Dual-polarisations" and "Hair long. vib." cases of an open D_3 string. The stars indicate the instances plotted in Fig. 8

cites the body modes. The vibration of the string in 1006 the Y direction is primarily driven by the motion of 1007 the bridge notch in that direction. Suppose the mth 1008 harmonic falls close to the frequency of a strong body 1009 mode, with a spatial angle with respect to the bowing 1010 direction θ_M . Note that the strength of the harmonic 1011 components in the bridge force is roughly inversely 1012 proportional to the harmonic number, which gives the 1013 higher harmonics a relative disadvantage. 1014

The frequency of the mth harmonic in the bridge 1015 force will be close to the frequency of the mth string 1016 mode in the perpendicular-to-bow direction, so the 1017 string vibration in the second polarisation is likely 1018 to occur predominantly in that mode. Keeping the 1019 vibration pattern of the mth string mode in mind, 1020 and given that m is likely to be small enough that 1021 $\beta < 1/2m$, the farther the bow is placed from the 1022 bridge, the larger the amplitude of the perpendicular-1023 to-bow velocity of the string at the bowing point, and 1024 hence the amplitude of the bow force fluctuation, is 1025 likely to become. On the other hand, the initial ex-1026 citation force at the bridge is inversely proportional 1027 to β , and so keeping all other parameters the same, 1028 playing farther from the bridge would tend to result 1029 in a smaller bow force fluctuation. These two effects 1030 tend to cancel each other out, but the second effect 1031 wins out so that increasing β while keeping the bow 1032 force the same reduces slightly the percentage of bow 1033 force fluctuation. The exact physical properties of the 1034 hair ribbon and the contact position on the bow also 1035 affect the magnitude of bow force fluctuations, but in 1036 general these effects are of minor importance in com-1037 parison. 1038

Figure 7a also shows that the relative amplitude 1039 of bow force fluctuations increases with reducing bow 1040 force. This is not unexpected: the absolute amplitude 1041 of the bridge force is independent of the bow force to 1042 the first order of approximation, and so is the ampli-1043 tude of bow force fluctuation. Percentage-wise, this 1044 results in an increase in the bow force fluctuation with 1045 decreasing nominal bow force. The maximum fluc-1046 tuation amplitude obtained for the simulated string 1047 is around 10% of its nominal value (see colourbar of 1048 Fig. 7a). 1049

Figure 8a shows the effective bow force in the time 1050 domain for a sample from Fig. 7a with $\beta = 0.016$ 1051 and $F_N = 3.5$ N. It can be seen that the bow force 1052 fluctuation mostly corresponds to the 3rd harmonic 1053 of the bowed string (around 440 Hz). The coupling 1054 apparently happens through a relatively strong body 1055 mode at 433 Hz, with a spatial angle of $\theta_M = 19.27^\circ$, 1056 a Q factor of 53, and an effective mass of 180 g. 1057

The analysis of the fluctuating bow speed is more straightforward. The bow hair is excited in its longitudinal direction by the fluctuating friction force acting between the string and the bow. The response of the bow-hair is a superposition of its forced and transient responses to the perturbation force at the bow.



Figure 8: A sample of the effective bow force modulation for the "Dual-polarisations" case (a) and the effective bow speed modulation for the "Hair long. vib." case (b). The stick-slip history of the string is overlaid for relative phase comparison. For both cases $\beta = 0.016$, $F_N = 3.5$ N, and $v_b = 5$ cm/s, the case shown by stars in Fig. 7. The red dashed lines show the nominal values of the bow force and bow speed.

Figure 8b shows the effective bow speed in the time 1064 domain for a sample from Fig. 7b. The fluctuation 1065 just after the stick-to-slip transition is indeed domi-1066 nated by the transient response of the bow-hair to the 1067 sudden drop in the friction force, with a dominant fre-1068 quency around 1950 Hz. Based on the chosen β for 1069 this particular simulation, the Schelleng ripples would 1070 be expected to appear at a frequency of 9176 Hz. 1071 The fluctuations just before the stick-to-slip transi-1072 tion mostly arise from the precursor waves preceding 1073 the main Helmholtz corner arriving from the finger 1074 side, a consequence of the string's bending stiffness. 1075

Looking at Fig. 7b, the amplitude of fluctuations 1076 generally increases with increasing bow force. It is 1077 striking how large the fluctuations are compared to 1078 the nominal bow speed. Their amplitude is at least 1079 three times the nominal bow speed for any bow force 1080 larger than 4 N, and the effective bow speed experi-1081 ences negative values within every cycle for virtually 1082 all instances with $\beta < 0.03$. It is somewhat surpris-1083 ing how small an impact this seems to have made 1084 on the Schelleng diagram of the "Hair long. vib." 1085 case, compared to the base case. The fluctuations of 1086 the effective bow speed scale with the characteristic 1087 impedance of the string, so one would expect even 1088 larger fluctuations when a heavier string is bowed. 1089

¹⁰⁹⁰ 3.5 Effect of the nominal bow speed

¹⁰⁹¹ So far the nominal bow speed has been held at a con-¹⁰⁹² stant value 5 cm/s, towards the low end of bow speeds ¹⁰⁹³ used in normal playing. Based on Schelleng's argument [34], both the minimum and the maximum bow 1094 forces would be expected to scale proportional to the 1095 bow speed. A small deviation from proportionality 1096 may be expected because of the variations in the dy-1097 namic friction behaviour, but this effect would be ex-1098 pected to be very small, only becoming noticeable at 1099 large β values. However, in conflict with that predic-1100 tion, Schoonderwaldt et al. [49] found in experiments 1101 on D_4 and E_5 violin strings that while the maximum 1102 bow force scaled with bow speed, the minimum bow 1103 force did not. If anything, their results suggested that 1104 the minimum bow force remained almost unchanged 1105 for bow speeds 5, 10, 15, and 20 $\mathrm{cm/s}$. 1106

Simulations have been performed to investigate 1107 whether this surprising independence of the mini-1108 mum bow force from the bow speed is captured by 1109 the bowed-string model presented here. The simu-1110 lated data, not reproduced here, gave bow force lim-1111 its that scaled closely with the bow speed: there was 1112 no trace of the unexpected trend observed in exper-1113 iments. This observation therefore remains an open 1114 question for future research: possibly the experimen-1115 tal results were influenced in some way by aspects of 1116 the frictional behaviour of the rosin not included in 1117 the model here? It should be noted that the experi-1118 ments were performed with a real bow sitting on its 1119 full width over the strings, but it seems a little un-1120 likely that the flexibility of the bow or its finite width 1121 could produce such a striking effect. 1122

4 Conclusion

A computational model of a bowed string has been 1124 presented, incorporating a range of physical effects 1125 not previously explored in detail. The model can 1126 take accurate account of the measured stiffness and 1127 frequency-dependent damping of the string, its tor-1128 sional motion, its motion in two transverse polari-1129 sations, and its coupling to a realistically-modelled 1130 instrument body. Coupling to the three-dimensional 1131 dynamics of the bow-hair and bow-stick can be in-1132 cluded. For the purposes of illustrative computations, 1133 parameter values were either drawn from earlier lit-1134 erature, or were measured on a particular set of cello 1135 strings and a cello body, as described in a previous 1136 paper [1]. 1137

A major restriction to the current version of the 1138 model is that it assumes the bow-string contact to 1139 occur at a single point (rather than through a finite 1140 width of the bow-hair ribbon). More fundamentally, 1141 there is at present considerable uncertainty about the 1142 correct physical model to capture the dynamic friction 1143 force, even in this simplest case with a point contact. 1144 The studies reported here use two well-studied mod-1145 els of friction drawn from earlier literature. One is 1146 the "friction-curve model", in which friction force is 1147 assumed to be a nonlinear function of the instanta-1148

neous value of the relative sliding speed. The other 1149 is a thermal model in which the yield strength of the 1150 rosin interface is assumed to be a function of the con-1151 tact temperature: a heat-flow calculation is run in 1152 parallel with the dynamic simulation to calculate the 1153 time-varying contact temperature. Both models make 1154 use of the same set of measured values of the friction 1155 force from violin rosin as a function of steady sliding 1156 speed, so that they are directly comparable to each 1157 other in a certain sense. 1158

Systematic simulations have been conducted, to ex-1159 plore the influence of various model details. The re-1160 sults shown here have concentrated on steady bowing, 1161 and the string's behaviour in the Schelleng diagram. 1162 The regions where different regimes of string vibration 1163 occurred in that diagram have been mapped, and the 1164 variations of waveform within those regions explored 1165 by computing various metrics relating to the physics 1166 and the sound associated with the string motion. It 1167 should be emphasised that the use of the model is by 1168 no means restricted to this case of steady bowing, ini-1169 tialised with ideal Helmholtz motion: it can be used 1170 to explore a wide range of transient behaviour [24]. 1171

The results show that by far the biggest variations 1172 in detailed behaviour are associated with the choice 1173 of friction model. This is consistent with the impres-1174 sion from earlier literature, but shown here in more 1175 quantitative detail. Since the "true" friction model is 1176 still unknown, this points towards a need for further 1177 research. Leaving this question aside, the results indi-1178 cate trends of variation with the other new model fea-1179 tures. The sound of a bowed string is strongly depen-1180 dent on the "roundedness" of the Helmholtz corner, 1181 and this is influenced by many of the factors explored 1182 here. Increased string damping, from construction 1183 and material or from the presence of the player's fin-1184 ger, increases roundedness. There is also a significant 1185 influence from the string's bending stiffness, and from 1186 coupling to torsional motion. In a similar way, influ-1187 ences on the minimum and maximum bow forces and 1188 on the degree of pitch flattening have been mapped 1189 out. 1190

One of the more complicated interactions to pin 1191 down concerns the influence of the second polarisation 1192 of the string vibration. Vibration in the plane of bow-1193 ing excites modes of the instrument body, but these 1194 will in general involve motion at the string notch in 1195 the bridge which does not lie in that plane. In conse-1196 quence, string vibration in the perpendicular plane is 1197 excited. This then interacts with transverse vibration 1198 of the bow-hair, and via that with vibration of the 1199 bow-stick. The combined effect is complicated, be-1200 yond the reach of simple analytical investigations and 1201 requiring systematic simulation to explore it. Some 1202 preliminary results have been shown here, but more 1203 remains to be done on this question. 1204

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