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Accelerating the Translation of Nanomaterials in Biomedicine**Samir Mitragotri^{†,*}, Daniel G. Anderson[‡], Xiaoyuan Chen[§], Edward K. Chow^{||}, Dean Ho[⊥], Alexander V. Kabanov[#], Jeffrey M. Karp[¶], Kazunori Kataoka[□], Chad A. Mirkin[■], Sarah Hurst Petrosko[■], Jinjun Shi[○], Molly M. Stevens[●], Shouheng Sun[△], Sweehin Teoh[▽], Subbu S. Venkatraman[▲], Younan Xia[▼], Shutao Wang[◇], Zhen Gu^{●,††,‡‡,*}, and Chenjie Xu^{▽,*}**[†]Center for Bioengineering, Department of Chemical Engineering, University of California, Santa Barbara, California 93106, United States[‡]Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, United States[§]National Institute of Biomedical Imaging and Bioengineering, National Institutes of Health, Bethesda, Maryland 20892, United States^{||}Cancer Science Institute of Singapore, Yong Loo Lin School of Medicine, National University of Singapore, Singapore 119077[⊥]Division of Oral Biology and Medicine, UCLA School of Dentistry, Los Angeles, California 90095, United States[#]Division of Molecular Pharmaceutics and Center for Nanotechnology in Drug Delivery, Eshelman School of Pharmacy, University of North Carolina at Chapel Hill, Chapel Hill, North Carolina 27599, United States[¶]Department of Medicine, Brigham and Women's Hospital, Harvard Medical School, Boston, Massachusetts 02115, United States[□]Departments of Materials Engineering and Bioengineering, University of Tokyo, Tokyo 113-8654, Japan[■]Department of Chemistry and International Institute for Nanotechnology, Northwestern University, Evanston, Illinois 60208, United States[○]Laboratory for Nanoengineering & Drug Delivery, Department of Anesthesiology, Brigham and Women's Hospital, Harvard Medical School, Boston, Massachusetts 02115, United States[●]Department of Materials, Department of Bioengineering, Institute for Biomedical Engineering, Imperial College London, London SW7 2AZ, U.K[△]Department of Chemistry, Brown University, Providence, Rhode Island 02912, United States[▽]School of Chemical and Biomedical Engineering, Nanyang Technological University, Singapore 639798

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Abstract

Due to their size and tailorable physicochemical properties, nanomaterials are an emerging class of structures utilized in biomedical applications. There are now many prominent examples of nanomaterials being used to improve human health, in areas ranging from imaging and diagnostics to therapeutics and regenerative medicine. An overview of these examples reveals several common areas of synergy and future challenges. This Nano Focus discusses the current status and future potential of promising nanomaterials and their translation from the laboratory to the clinic, by highlighting a handful of successful examples.

Advances in medicine in the areas of genomics, proteomics, tissue engineering, and regenerative medicine are occurring at a rate that was previously unthinkable. The development of new materials resulting from these breakthroughs, such as those that can be used to replace blood vessels, to promote tissue growth, to monitor blood glucose levels, or to improve the bioavailability of drugs, has been equally rapid and diverse.^{1,2} One of the most exciting frontiers is the development of nanomaterials for biomedical applications.^{3,4} Nanomaterials have size-, shape-, and composition-dependent physical, chemical, optical, and electronic properties, among others, that can be designed and tuned, and they are showing great promise for the diagnosis, treatment, monitoring, and control of disease.^{5–8} A recent survey found that more than 247 nanomaterial-based medical products have been approved by the Food and Drug Administration (FDA) and are currently in various stages of clinical study.⁹ Their intended uses range from the treatment of clinically unresectable cancers to the preparation of antibacterial hand gels to the regeneration of heart tissue. At the same time, common themes emerge when discussing nanomaterials in medicine. Indeed, one of the biggest issues is how to translate nanomaterials from the laboratory to the clinic effectively.

At the 2015 Materials Research Society (MRS) Spring Meeting in San Francisco (April 6–10), a special symposium focusing on translational research involving nanomaterials in the biomedical field was held. Researchers from all over the world gathered to exchange ideas

and to discuss criteria for the selection, development, synthesis, and utilization of nanomaterials. In this Nano Focus, we highlight these discussions, which fall into three categories: nanotherapeutics, imaging and diagnostics, and tissue regeneration.

Enhancing Efficacy in Nanotherapeutics

Among the numerous nanomaterials explored in therapeutic applications, those often found in clinical trials are gold nanoparticles, polymeric nanoparticles, liposomes, and carbon-based nanomaterials. By sharing expertise across fields, researchers can accelerate the utilization of nanomaterials in addressing the challenges faced by traditional therapeutic agents.

Since the development of gold-nanoparticle-based spherical nucleic acids (SNAs) in 1996,¹⁰ the Mirkin group at Northwestern University has exploited the properties of this class of nanostructures in many areas of biomedicine. Spherical nucleic acids typically consist of a nanoparticle core and a highly oriented and densely packed shell of oligonucleotides.¹¹ The properties of SNAs emerge from the orientation and arrangement of oligonucleotides on the surfaces of these particles. For example, SNAs are taken up into many different cell types (over 60 tested to date) at high levels and rates without the need for transfection agents,¹² have high affinities for nucleic acid targets (100 times greater than linear DNA of the same sequence),¹³ and cross both the blood–brain barrier¹⁴ and the epidermis¹⁵ to reach difficult-to-target tissues in therapeutic applications. Success in the utilization of SNAs for intracellular mRNA detection has led to the commercialization of NanoFlare technology^{16,17} under the trade name SmartFlares (Merck Millipore in partnership with AuraSense, LLC, Skokie, Illinois), and SNAs have also been applied as agents in gene regulation as therapeutics for a host of cancers, including glioblastoma multiforme (an aggressive form of brain cancer), and skin disorders, among others. The Mirkin group has made progress in using SNAs as immunomodulatory agents.¹⁸ Spherical nucleic acids functionalized with oligonucleotides displaying toll-like receptor (TLR)-agonist or TLR-antagonist activity were shown to be capable of either stimulating or modulating the activity of the immune system, respectively. Such structures do so with potencies up to several orders of magnitude higher than the conventional linear nucleic acids from which they are composed. This discovery paves the way for the development of SNAs as therapeutic cancer vaccines. Mirkin's demonstration of the ability of SNAs to reduce tumor burden and to enhance survival *in vivo*, in mouse models of lymphoma, proved that immunomodulatory SNAs can be directed to activate the response of the immune system to destroy tumors in an antigen-specific manner (Figure 1).

A fundamental challenge is the delivery of therapeutic molecules inside target cells in the body. Nanoparticles have shown immense promise as vehicles for intracellular delivery, with proof-of-principle experiments in humans being completed with small interfering RNA (siRNA).¹⁹ However, there are many barriers to achieving safe and effective delivery systems (Figure 2), and potential delivery systems must have multiple functionalities to allow *in vivo* delivery, making the design criteria difficult to define for nanoparticles capable of accomplishing intracellular delivery. To accelerate the design and discovery process, the Anderson group at the Massachusetts Institute of Technology has pioneered combinatorial

methods for nanoparticulate drug delivery. Combinatorial chemical methods have been developed to enable the rapid synthesis and characterization of a range of nanoformulations based on biodegradable polymers, lipid-like materials, and other materials.^{20–22} These have generated new formulations with particular promise as delivery vehicles for RNA and other nucleic acids;²³ these formulations have the potential to be used as therapies for many diseases, including cancer.²⁴

Furthermore, Shi at Brigham and Women's Hospital/Harvard Medical School described the rational design and development of lipid–polymer hybrid nanoparticle platforms to address the bottlenecks faced in the delivery of RNA interference (RNAi) therapeutics, such as siRNA.^{25–27} Specifically, the clinical applications of RNAi in cancer therapy are currently hindered by the challenge of achieving the effective systemic *in vivo* delivery of siRNA to tumors. Multiple physiological barriers, such as enzymatic degradation, rapid elimination by renal excretion or the mononuclear phagocyte system, and poor cellular uptake and endosomal escape, must be overcome. By utilizing hybrid nanoparticles, Shi achieved sustained gene silencing, and prolonged circulation of siRNA in the blood for high tumor extravasation and accumulation. The successful application of these RNAi nanoparticles to validate the therapeutic role of Prohibitin1 in non-small cell lung cancer treatment²⁷ indicates the significant potential of this platform for the validation of many other potential cancer targets and for the clinical development of novel cancer therapies.

Kataoka at the University of Tokyo has pioneered the synthesis and development of “polymeric micelle drugs”, which have proven useful for targeting a variety of drugs to tissues and organs and to tumors in particular. There has been significant recent progress in the clinical development of polymeric micelles loaded with a variety of cytotoxic reagents. Notably, five different micellar formulations have already been explored in clinical trials in Asia and the United States.²⁸ A version loaded with paclitaxel is in the final stage of a Phase III clinical trial in Japan for the treatment of recurrent breast cancer, and it is expected to proceed into the application for approval within a year. More recently, Kataoka and colleagues have been active in developing a second generation system of polymeric micelles installed with ligand moieties at their peripheries. Particularly, cRGD-conjugated polymeric micelles were able to cross the blood–brain tumor barrier *via* a transcytosis mechanism, achieving high efficacy in treating intractable orthotopic glioblastoma in animal experiments.²⁹ Antibody fragments can also be conjugated to polymeric micelles. In this way, higher drug payloads can be achieved without antibody precipitation or impaired binding compared to when drugs are directly conjugated to antibody molecules using more conventional approaches.³⁰

In 1989, the Kabanov group at the University of North Carolina at Chapel Hill investigated the use of polymeric micelles for targeted drug delivery.³¹ They discovered that Pluronic block copolymers can be used in the sensitization of multi-drug-resistant (MDR) cancer and cancer stem cells and elucidated the mechanisms responsible for these effects.³² This research led to first-in-man polymeric micelle drug candidates for the treatment of cancer (SP1049C) that show high efficacy against advanced esophageal cancer in Phase II trials.³³ Recently, they discovered polymeric micelles based on amphiphilic poly(2-oxazoline) blocks with unprecedented high capacities for poorly soluble, uncharged drugs (*e.g.*,

taxanes) and drug combinations, enabling increasing therapeutic indices compared to current drug formulations.^{34,35}

Liposomes are another popular nanomaterial used in preclinical and clinical studies, but it is difficult to sustain release from these structures for more than a few days. The Venkatraman group at Nanyang Technological University has developed a subconjunctivally injected nanoliposome drug delivery system for the long-term (3–5 months) delivery of latanoprost that can be used in glaucoma treatment, which went from concept to clinic in less than 5 years (Figure 3).^{36,37} Glaucoma is a chronic progressive optic neuropathy that is characterized by optic nerve changes and visual field loss. Elevated intraocular pressure (IOP) is the main modifiable risk factor. The chronic instillation of daily eye drops to lower IOP is the primary treatment of choice, although this regimen requires patient adherence and correct performance. Hence, a sustained-delivery system would be a big boon to patients with glaucoma. Venkatraman's group also explored the nanoparticle-mediated sustained delivery of siRNA for preventing fibrosis following surgery.³⁸ This method has applications in ocular and other types of surgeries/implantations. They have shown sustained efficacy of action with a siRNA-incorporated nanoparticle. As shown in the above two examples, the premise of their work rests on the ability of nanoparticles to sustain drug/protein/siRNA release.

The Chow and Ho groups at the National University of Singapore and the University of California, Los Angeles (UCLA), respectively, study nanodiamonds, which are an emerging class of carbon-based nanomaterials, due to their advantageous surface characteristics. Nanodiamond facets mediate electrostatic properties that have resulted in potent and scalable anthracycline drug binding as well as marked enhancements in magnetic resonance imaging (MRI) efficiency.^{39,40} With regard to drug delivery, nanodiamond–doxorubicin compounds (NDX) were administered to treat drug-resistant breast and liver tumors in mouse models. This study demonstrated the nanodiamond-mediated improvement of drug tolerance; lethal dosages of doxorubicin delivered as NDX resulted in the smallest tumors observed (compared to saline controls and unmodified drug administration), and all of the treated mice survived the full duration of the study.⁴¹ The active targeting of triple-negative breast tumors *in vivo* using nanodiamond–epirubicin complexes functionalized with the epidermal growth factor receptor (EGFR) antibody resulted in complete tumor regression.⁴² More recently, nanodiamond–anthracycline agents have been used to treat hepatic cancer stem cells.⁴³

Toward the further enhancement of the potency and safety of cancer therapies, a prevalent challenge in the field of nanomedicine is the ability to move beyond monotherapies toward combinatorial cancer treatments. Using phenotypic instead of genotypic profiling to drive combinatorial optimization, Ho and colleagues developed a powerful mechanism-independent engineering optimization platform, termed Feedback System Control.II (FSC.II), to identify globally optimized nanodiamond–anthracycline drug combinations rapidly.⁴⁴ FSC.II does not require the use of feedback, and instead, it utilizes a selected set of experimental validation assays to formulate phenotypic profiles from which drug combinations can rapidly be pin-pointed.

Mitragotri at the University of California, Santa Barbara, also translated nanomaterials to clinical applications (Figure 4). Specifically, he used gold-coated silica nanoparticles for the treatment of acne. These 150 nm, poly(ethylene glycol)-coated, silica-gold nanoparticles are designed to absorb near-infrared light and produce localized heating. The delivery of these nanoparticles into skin is a major hurdle due to the skin's barrier properties. Mitragotri and colleagues showed that these nanoparticles can be delivered deep into the skin's sebaceous glands using low-frequency ultrasound.⁴⁵ Ultrasound induces cavitation on the surface of the skin, which produces microjets and shock waves that open transport pathways into the glands.⁴⁶ Once delivered deep into the glands, the thermal activation of the nanoparticles using near-infrared light caused thermolysis and the inactivation of overactive sebaceous glands, the underlying pathology of acne. This nanoparticle-based technology provides several advantages over standard treatments for acne; for instance, systemic side effects are avoided with this treatment.

The Stevens group at the Imperial College of London and collaborators at the Houston Methodist Research Institute have recently reported engineering a platform of mesoporous silicon nanoneedles for the delivery of nanoparticle and other therapeutic payloads to cells and tissues (Figure 5A, B).^{47,48} This technology could prove transformative in the fields of drug delivery, regenerative medicine, and biosensing. The dynamics of the nanoneedle entry to the cell and study of the nanoneedle-cell interface have been elucidated and pave the way for highly controlled delivery of a range of nanoparticle payloads intracellularly.⁴⁷ Furthermore, the nanoneedle array can simultaneously deliver both DNA and siRNA with high efficiency (over 90%) and *in vivo* proved successful in upregulating blood vessel formation in muscle by delivery of the VEGF-165 gene (Figure 5C-E).⁴⁸ The Stevens group has also developed several other notable nanomaterials-based technologies, particularly enzyme-response nanoparticle systems that have a wide range of important impacts in the field of biosensing.^{8,49,50}

From the above discussion of a variety of nanomaterials as nanotherapeutic agents for enhancing treatment efficacy, we conclude that successful translation of nanomaterials relies on the identification of a clinical problem and innovative ideas to solve it through rational design. In addition, more and more versatile nanomaterials are being exploited in emerging research themes, areas such as cancer vaccines⁵¹ and genome editing.¹⁹

Imaging and Diagnostics with High Sensitivity and Selectivity

Besides their use as therapeutic agents, nanomaterials are also being used for imaging and diagnostics purposes. The most well-known examples include silica nanoparticles, quantum dots, magnetic nanoparticles, and microbubbles. These nanostructures have been used to detect small molecules (like H₂O₂), cells including circulating tumor cells (CTCs), and tumor tissues.

The Sun group at Brown University is interested in monitoring cellular H₂O₂, which is an important reactive oxygen species generated *via* oxygen metabolism; it is actively involved in cell signaling and cell growth.⁵² Unfortunately, its uncontrolled overproduction can cause the detrimental oxidation of biomolecules and lead to aging, cancer, and other diseases.⁵³

Sun recently developed dumbbell (Au-Fe₃O₄ and PdPt-Fe₃O₄) and core/shell (Au/MnO) magnetic nanoparticles as sensitive probes for H₂O₂ detection.^{54,55} Dumbbell magnetic nanoparticles were prepared by the controlled nucleation and growth of Fe₃O₄ on presynthesized noble metal nanoparticles, while the core/shell Au/MnO nanoparticles were made by the controlled oxidation of AuMn alloy nanoparticles. Both dumbbell and core/shell nanoparticles are active for the electrochemical reduction of H₂O₂ with detection limits reaching as low as 5 nM. Highly sensitive electrochemical sensors have been used to monitor H₂O₂ concentration levels released from living cells; tumorigenic cells were found to have higher levels of H₂O₂ than nontumorigenic ones. These composite nanoparticle probes can be used in high-sensitivity cancer detection schemes and may also help to increase the efficacy of cancer therapies.

The Chen group at the National Institute of Biomedical Imaging and Bioengineering of the National Institutes of Health uses nanomaterials as platforms to provide imaging contrast in positron emission tomography (PET). In medical imaging, PET can provide a direct, highly sensitive, and quantitative readout of organ/tissue targeting efficiency and pharmacokinetics. Compared with radiolabeled antibodies, proteins, peptides, and other biologically relevant molecules, radiolabeled nanoparticles represent a new frontier in molecular imaging probe design because they can combine different imaging modalities and targeting ligands in a single vector, synergistically improving the imaging quality.⁵⁶ However, the applications of radiolabeled nanoparticles are based on the premise that the radioisotopes are stably attached to the nanomaterials. Chen has developed general rules for selecting appropriate isotopes for given types of nanoparticles as well as adjusting the labeling reaction according to specific applications. The stability (colloidal and radiochemical) of the radiolabeled nanoparticles as well as their biological fate must be assessed; special attention should be paid to labeling strategies as they affect the stability of radiolabeled nanoparticles and might cause discrepancies in the interpretation of PET data (owing to the distribution of nanoparticles).

Wang's group at the Chinese Academy of Sciences is interested in creating nano-bio interfaces with controllable adhesion properties. The cell-adhesive biointerfaces are based on the cooperative effects of multiscale structural matching and molecular recognition.⁵⁷ They explore the relationship between cell-specific adhesion and surface structure (with nanowires,²¹ nanofibers,⁵⁸ nanofractals,⁵⁹ and soft nanotubes⁶⁰). Also, they developed a series of biointerfaces with specific recognition and stimuli-responsive capture and release properties (*i.e.*, temperature,⁶¹ electric,⁵⁹ enzymatic,²¹ and pH⁶²). They have made progress in the isolation of viable rare CTCs from the blood *via* their designed cell-adhesive biointerfaces and developed adhesion-based CTC isolation approaches as cancer diagnostics with high efficiencies (>97%).⁶³ In particular, these biointerfaces with controlled cell adhesion are capable of capturing rare viable CTCs for early cancer detection and the monitoring of cancer therapy, single-cell gene analysis,⁶⁴ and other purposes.

Biomimetic and Bio-Inspired Scaffolds for Tissue Engineering

Nanomaterials for tissue engineering involve a broad spectrum of nanoscale formulations and structures developed to mimic tissue complexity and to modulate cellular function to yield therapeutic benefits.

The Xia group at the Georgia Institute of Technology and Emory University has been developing practical nanomaterials for medical applications. They use electrospun nanofibers in tissue engineering.⁶⁵ Electrospinning has been widely explored to process polymeric materials into nanofibers with tunable and controllable compositions, diameters, porosities, and surface properties. Owing to its small feature size, high porosity, and large surface area, a nonwoven mat of electrospun fibers can serve as a superb scaffold that mimics the extracellular matrix (ECM), which is critical to cell attachment and spreading. The nanofibers themselves can also be functionalized through the encapsulation or attachment of bioactive species, such as ECM proteins, enzymes, and growth factors. In addition, the nanofibers can be readily assembled into a wide variety of arrays or hierarchical structures by manipulating their alignment, stacking, or folding. All these attributes make electrospinning a powerful tool for generating nanostructured materials for a broad range of biomedical applications, including controlled release, drug delivery, and tissue engineering. Xia highlighted the use of aligned nanofibers to control the differentiation of embryonic stem cells into different types of neural lineages and to guide the outgrowth of neurites for peripheral nerve repair.⁶⁶ He also pointed out that nanofiber scaffolds could be designed for repairing injuries to the flexor tendon and the tendon-to-bone insertion site;⁶⁷ they could also be used as wound dressings for brain surgery.⁶⁸

Karp from Brigham and Women's Hospital suggests that different approaches are required for solving medical problems *versus* solving basic science problems. He asserts that one must develop design criteria relevant to solving the problem in animal models, while considering the multiple steps required to bring a technology from the laboratory to the clinic. One must think through scale-up, manufacturing, regulatory issues, and patent strategy and then impose these criteria to advance toward a potential solution. In particular, turning to nature for solutions can aid in the problem-solving process, recognizing that everything living has overcome challenges, and thus we are surrounded by solutions. Through elucidating mechanisms behind these solutions with state-of-the-art tools, he asserts that we can identify ideas to help overcome even the most challenging of problems. Karp has created tissue adhesives using inspiration from slugs and snails,⁶⁹ spiny-headed worms,⁷⁰ porcupine quills,⁷¹ and spider webs. One of the adhesive technologies led to the formation of a company, Gecko Biomedical (Paris, France), and is on track to be tested for vascular graft applications in humans in late 2015. Of note is that, in these developments, failure should be embraced as part of the problem-solving process and is likely a prerequisite to success. In this work, it was important to build highly functional and multi-disciplinary teams that know what resources are available in their environment and how to access them.

Teoh from Nanyang Technological University is interested in processing biomaterials in an environmentally friendly way.^{72,73} To this end, his group has unearthed a solvent-free approach known as cryomilling, where biomaterials are processed at near cryogenic temperatures. Polymer particle size reduction has been achieved due to the high-energy collision process, which occurs below the glass transition temperature. Particle sizes may be reduced to the nanoscale, where surface thermodynamics play critical roles in determining their behavior, particularly the interactions between two chemically distinct phases, as in the case of composite biomaterials. Notably, there is also a significant challenge in obtaining reproducible, well-distributed composites. They have demonstrated that a variety of

composite biomaterials that incorporate second phases, such as inorganic elements, trace elements, and even drugs, may be processed efficiently *via* cryomilling.⁷³ This technique also addresses second phase distribution issues that plague many other processing techniques, such as solvent-casting, electrospinning, and melt extrusion.

FUTURE OUTLOOK

Tremendously exciting advances in nanomaterials-based medical treatments, from cancer therapies, diabetes administration, and vaccine development to molecular diagnostics, tissue repair, and regeneration, are both underway and yet to come. The confluence of nanomaterials and emerging biomedical science provides vast commercial opportunities. While fundamental science has been fueled with numerous innovations over the past decade, as evidenced by the number of nanomaterial-associated formulations and devices in clinical development, the number of marketed products is still small, compared to traditional medications. Remaining challenges include effectively improving efficacy, while minimizing potential concerns, through the rational design and thorough evaluation of nanomaterials.

In oncology nanomedicine, for example, the acceleration of the translation process relies profoundly on a thorough understanding of how nanocarriers interact with the physiological environment. In addition to general evaluations based on the enhanced permeability and retention effect, biodistribution, and clearance mechanisms, more precise details should be taken into account, such as how the particles pass through the tumor microenvironment and enter cells to reach active sites.^{74,75,76} Moreover, in designing stimuli-responsive or programmable nanocarriers,^{77,78} a current theme in nanomedicine, closer investigations of the dynamic relationships between the phase transitions of materials and the relevant gradients in the biological environment, such as pH, redox, glucose, ATP, and enzyme activity, should enable more precise targeting and release.^{79–82}

Second, a major stumbling block in the translation of nanomaterials for biomedical applications is safety concerns, especially for invasive administration. On one hand, clinical use requires the careful, prolonged evaluation of the local and systemic toxicity of nanomaterials as well as their potential immunogenicity.⁸³ On the other hand, there is an urgent need to invent and to tailor new materials with excellent biocompatibility. Ideas inspired by nature, mimicking the structures and composites of natural particles, including viruses, vesicles, and cells, have attracted increasing interest and brought promising outcomes.

Third, regarding the rational design of nanomaterials with specific physicochemical properties⁸⁴ for clinical applications, it is important to set uniformity in preclinical trials. Variability in particle size, surface properties, and stability as well as differences in cell lines, tumor properties, therapeutic doses, and pharmacokinetics/pharmacodynamics analysis have prevented the systematic comparison of relevant nanomaterials and have been an impediment to creating design rules for optimizing a specific formulation or device.

Last but not least, the design, development, and ultimately commercialization of clinically used nanomaterials require seamless collaboration and commitment between a broad range

of research investigators, investors, and regulatory authorities. Key to these activities are platforms for fusing ideas to shepherd emerging technologies further along safe and effective pipelines.

Overall, given the progress that has been made so far, we are optimistic that nanomaterials-based clinical development will continue to be exciting, with growing numbers of innovations as well as those currently garnering FDA approval entering the clinic soon. We hope the ideas and concepts presented in this Nano Focus will be useful in the development of “ideal” nanomaterials features, the expansion of design criteria, and the enlightenment of research opportunities for evolving the next generations of biomedical materials.^{85,86,87}

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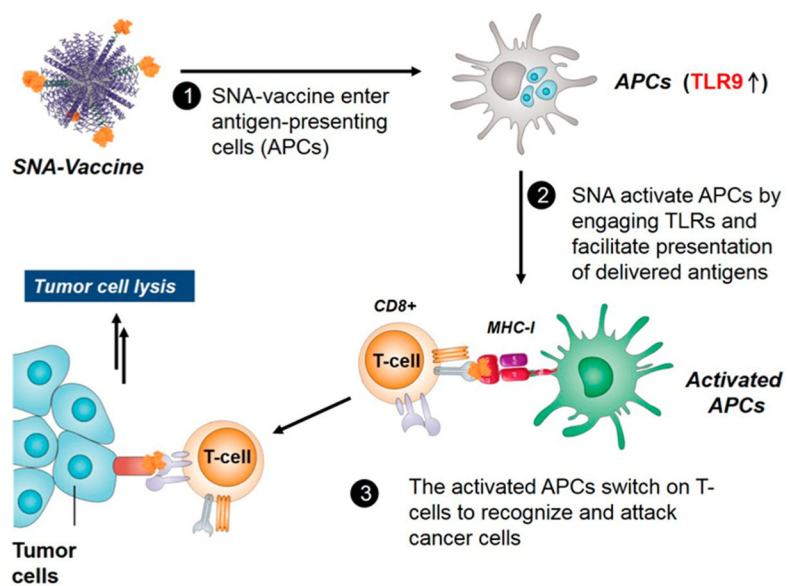


Figure 1.
In vivo activity of immunomodulatory SNAs as cancer vaccines.

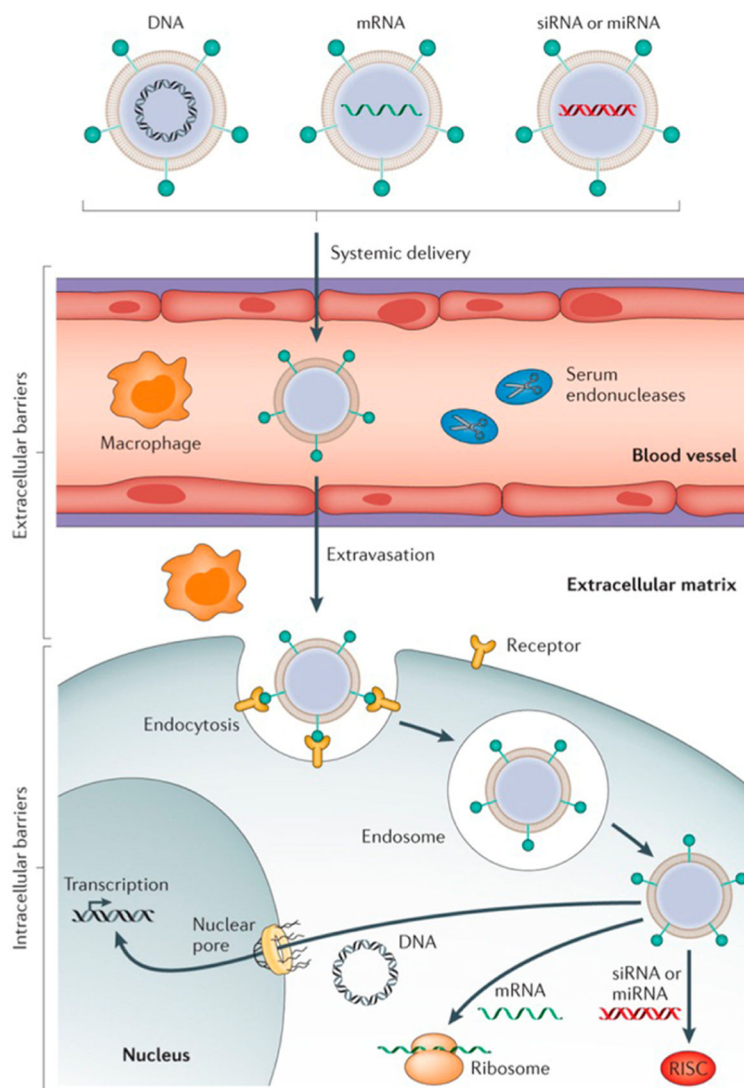
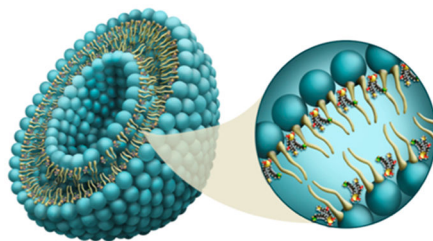


Figure 2. Barriers to successful *in vivo* delivery of nucleic acids using nonviral vectors. Reprinted with permission from ref 19. Copyright 2014 Macmillan Publishers Ltd.

Latanoprost incorporated in the bilayers of a liposomal nanocarrier



Sub-conjunctival injection of latanoprost loaded liposomes

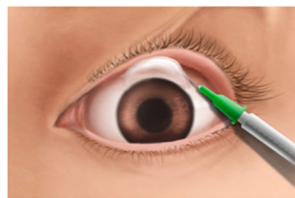


Figure 3. Subconjunctival instillation of nanocarriers incorporating latanoprost lowers eye pressure in glaucoma patients for up to 3 months. Reproduced from ref 37. Copyright 2014 American Chemical Society.

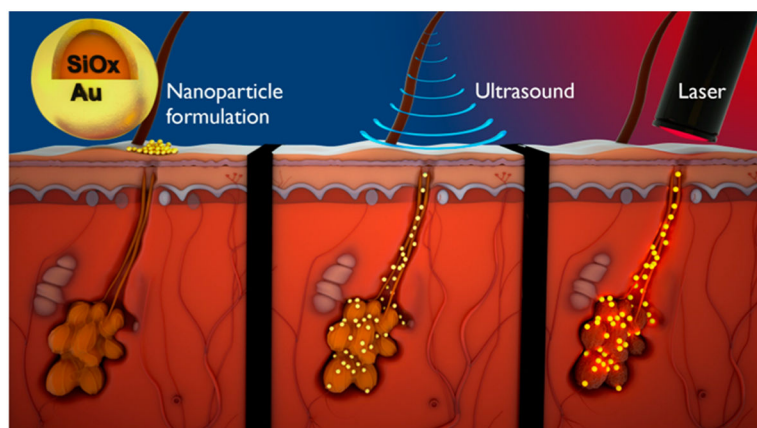


Figure 4. Schematic for the nanoparticle-based treatment of acne. Silica–gold nanoparticles are delivered into sebaceous glands using low-frequency ultrasound. Nanoparticles are then activated using near-infrared light to induce thermolysis. Reprinted with permission from ref 45. Copyright 2015 Elsevier.

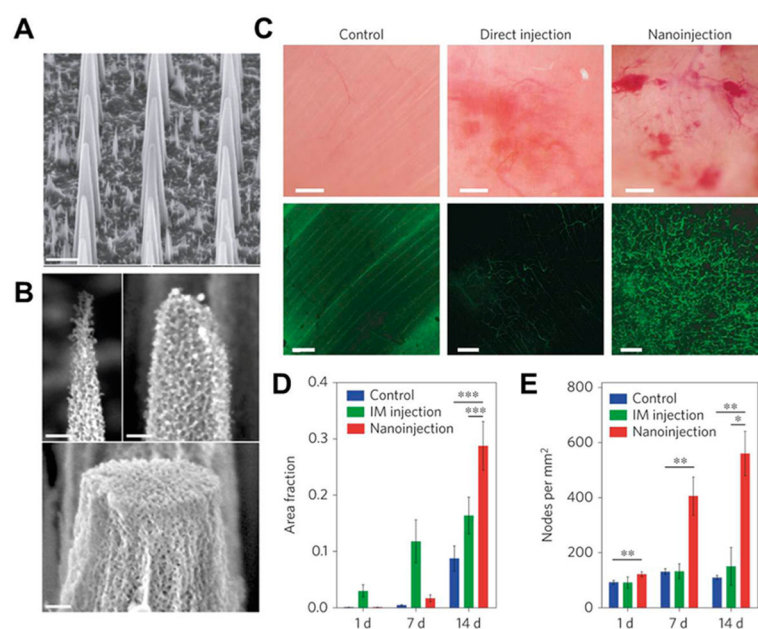


Figure 5. Nanoneedle for the delivery of VEGF-165 to upregulate blood vessel formation in muscle. (A) Scanning electron microscope (SEM) micrographs showing the morphology of porous silicon nanoneedle arrays with pitches of 2 μm. Scale bars, 2 μm. (B) High-resolution SEM micrographs of nanoneedle tips showing the nanoneedles' porous structure and the tunability of tip diameter from less than 100 nm to over 400 nm. Scale bars, 200 nm. (C) Intravital bright-field (top) and confocal (bottom) microscopy images of the vasculature of untreated (left) and hVEGF-165-treated muscles with either direct injection (center) or nano-injection (right). The fluorescence signal originates from systemically injected FITC-dextran. Scale bars, bright-field 100 μm; confocal 50 μm. (D, E) Quantification of the fraction of fluorescent signal (dextran) (D) and the number of nodes in the vasculature per mm² (E) within each field of view acquired for untreated control, intramuscular injection (IM) and nano-injection. **p* = 0.05, ***p* < 0.01, ****p* < 0.001. Error bars represent the SD of the averages of five areas taken from three animals. Reprinted with permission of figure and caption text from ref 48. Copyright 2015 Macmillan Publishers Ltd.