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Design and development of a parametrically excited nonlinear energy harvester

Abstract

An energy harvester has been designed, fabricated and tested based on the nonlinear dynamical response of a parametrically excited clamped-clamped beam with a central point-mass; magnets have been used as the central point-mass which pass through a coil when parametrically excited. Experiments have been conducted for the energy harvester when the system is excited (i) harmonically near the primary resonance; (ii) harmonically near the principal parametric resonance; (iii) by means of a non-smooth periodic excitation. An electrodynamic shaker was used to parametrically excite the system and the corresponding displacement of the magnet and output voltages of the coil were measured. It has been shown that the system displays linear behaviour at the primary resonance; however, at the principal parametric resonance, the motion characteristic of the magnet substantially changed displaying a strong softening-type nonlinearity. Theoretical simulations have also been conducted in order to verify the experimental results; the comparison between theory and experiment were within very good agreement of each other. The energy harvester developed in this paper is capable of harvesting energy close to the primary resonance as well as the principal parametric resonance; the frequency-band has been broadened significantly mainly due to the nonlinear effects as well as the parametric excitation.

Keywords

nonlinear, design, energy, development, harvester, parametrically, excited

Disciplines

Engineering | Science and Technology Studies

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2	nonlinear energy harvester			
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7				

8 Abstract

An energy harvester has been designed, fabricated and tested based on the nonlinear 9 10 dynamical response of a parametrically excited clamped-clamped beam with a central pointmass; magnets have been used as the central point-mass which pass through a coil when 11 parametrically excited. Experiments have been conducted for the energy harvester when the 12 13 system is excited (i) harmonically near the primary resonance; (ii) harmonically near the principal parametric resonance; (iii) by means of a non-smooth periodic excitation. An 14 electrodynamic shaker was used to parametrically excite the system and the corresponding 15 displacement of the magnet and output voltages of the coil were measured. It has been shown 16 that the system displays linear behaviour at the primary resonance; however, at the principal 17 18 parametric resonance, the motion characteristic of the magnet substantially changed displaying a strong softening-type nonlinearity. Theoretical simulations have also been 19 conducted in order to verify the experimental results; the comparison between theory and 20 21 experiment were within very good agreement of each other. The energy harvester developed 22 in this paper is capable of harvesting energy close to the primary resonance as well as the principal parametric resonance; the frequency-band has been broadened significantly mainly 23 24 due to the nonlinear effects as well as the parametric excitation.

25 Keywords

26 Energy Harvesting; vibration based; Parametric Excitation; Experiment

27 **1. Introduction**

Due to increased demands for energy and current limitations of batteries, a future prospective technology is motion based energy harvesters (MBEHs) that convert kinetic energy into electrical energy [1]; this type of energy harvester has the potential to be used in powering electronic devices in hostile or remote environments—another benefit of MBEH devices is that they reduce pollutants in the environment which are left behind when batteries are disposed.

34 For the transduction mechanisms used to convert kinetic energy into electrical power; these can be grouped into three main categories. The first category uses piezoelectric 35 conversion, which converts mechanical strain into electrical energy; for instance, Adhikari et 36 al. [2] numerically investigated motion based energy harvesting under broadband excitation 37 38 using a stack configuration of piezoelectric energy harvesters—expressions were derived for 39 the non-dimensional time constant, electromechanical coupling coefficient and viscous damping factor. Renno et al. [3] investigated into the optimised power that can be harvested 40 41 using a piezoelectric converter; using the Karush-Kuhn-Tucker technique, the power can be substantially enhanced by using an optimal inductor in the load circuit. Fan et al. [4] 42 numerically and experimentally investigated the performance of a bi-directional nonlinear 43 piezoelectric energy harvester; to achieve a nonlinear frequency-voltage curve two embedded 44 magnets were used inducing a nonlinear stiffness-results showed that the bi-directional 45 energy harvester was more effective than its linear counterpart. Fan et al. [5] designed a 46 piezoelectric based energy harvester that could effectively harvest energy from sway and bi-47

48 directional motions; using a cantilever beam, frame and roller a frequency-up conversion mechanism was also achieved—results showed that the output voltage could be enhanced by 49 increasing the sway frequency. Guan et al. [6] recently developed a piezoelectric energy 50 51 harvester for rotational motion; a theoretical model was developed for the power output and experimental results showed good agreement with the theory. The second category of 52 ambient motion energy harvesting transduction mechanisms are electrostatic conversion, 53 54 where capacitive plates fluctuate inducing a voltage; for example, Bu et al. [7] fabricated a non-resonant wideband micro-energy harvester using electrostatic conversion—to boost low 55 56 frequency excitations, a parallel structure was used to double the output voltage. The third mechanism that can be used to convert ambient kinetic energy into electrical power is 57 electromagnetic induction (EMI), where the relative motion between a magnet and coil 58 59 generates a backward electromotive force (EMF). For instance, Sardini et al. [8] developed a 60 low frequency energy harvester using polymeric material, due to their low Young's modulus; a theoretical and experimental investigation was conducted-results showed that a small 61 62 increase in bandwidth could be achieved with this design. Marin et al. [9] fabricated a linear electromagnetic energy harvester with a four Hertz bandwidth using four cantilever beams 63 with closely related natural frequencies. Ooi et al. [10] designed a novel wideband 64 electromagnetic energy harvester using dual resonating cantilever beams; a numerical model 65 66 was done using MATLAB-Simulink; dual energy harvested peaks were observed resulting in 67 a slight increase in the devices bandwidth. Recently, Siddique [11] presented a comprehensive review of micro-power generators using electromagnetic and piezoelectric 68 energy harvesters; a significant review of recent motion based energy harvesters were 69 70 compared to each other.

A major drawback with conventional MBEHs is the effective operating frequency
range which energy can be harvested; in practical applications, where the excitation

frequency is changing or varying with time, precisely matching the natural frequency of a device is crucial for operation and can be achieved with tuning techniques, however, the power required to tune a device will never result in greater energy harvested [12]. There are two main classes for MBEH devices based on the core element being used; the first class employs *linear* resonators and the second class uses *nonlinear* resonators.

78 For the *first* class, i.e. the *linear* energy harvesters, the maximum energy harvested is achieved when the excitation frequency matches the primary natural frequency of the core 79 element in the MBEH device. The literature regarding this class is quite large. For instance, 80 William and Yates [13] first investigated the use of external resonating devices for powering 81 82 micro electrical mechanical systems (MEMS); this work was further theoretically extended by Mitcheson et al. [14] for three different damping based resonators. Stephen [15] 83 theoretically investigated the potential of linear MBEH devices for direct mass and base 84 85 excitations, including the coupling between mechanical and electrical domains. Shahruz [16] developed a multimodal array based on transversely excited cantilever beams with different 86 87 geometries and tip masses; the results showed that the combination of these linear energy harvesters could achieve a larger bandwidth, however, the required circuitry was more 88 complex. Tang and Zuo [17] theoretically analysed dual mass linear resonators to widen the 89 bandwidth of MBEH devices; dual mass devices could have two local optimums which can 90 further increase the bandwidth of the device. Erturk and Inman [18] further investigated 91 transversely excited linear cantilever beams with piezoelectric bimorph layers, using Euler-92 Bernoulli beam theory for use as an energy harvester. Leland and Wright [19] designed a 93 94 linear MBEH device that could be tuned with compressive axial preloading further extending the operating bandwidth of the energy harvester; other tuneable linear resonators based on 95 preloading mechanisms for energy harvesters have also been developed for example in [20]. 96

The second class of MBEHs can be divided into two sub-classes, there are: energy 97 harvesters whose core elements are either transversely excited or parametrically excited; for 98 the transversely excited system, there is a large volume of available literature. For instance, 99 100 Mann and Simms [21] fabricated a nonlinear energy harvester based on the transverse oscillation of a levitated magnet; a perturbation technique known as the method of multiple 101 scales was employed to derive the theoretical frequency response curve-experimental and 102 103 theoretical results were within good agreement. Maiorca et al. [22] and Liu et al. [23] fabricated MBEH devices utilising mechanical stoppers in which both devices showed 104 105 nonlinear energy extraction near the primary resonance. Sebald et al. [24] analysed the effects of magnetically induced nonlinearities in transversely excited cantilever beams with 106 piezoelectric layers experimentally. In general, bi-stable energy harvesters have a broader 107 108 bandwidth [25] and the energy harvested is not influenced under white noise [26].

109 The literature on the second sub-group (of the second class), which are nonlinear energy harvesters based on *parametric* excitations of their core elements, is not extensive; for 110 111 example, Abdelkefi et al. [27] theoretically investigated a parametrically excited cantilever 112 beam for energy harvesting purposes using the Galerkin discretisation and the method of multiple scales; the modelling also includes geometric, inertial and piezoelectric 113 nonlinearities. Dagag et al. [28] investigated the applicability of parametric energy harvesting 114 with large emphasis on the theoretical model using a perturbation technique; experiments 115 were also conducted on a cantilevered beam with a tip mass-this system showed a weak 116 117 softening-type nonlinearity in the vicinity of the principal parametric resonance.

In this paper, for the first time, an energy harvester has been developed and tested experimentally based on the nonlinear dynamical behaviour of a *parametrically excited beam carrying a point-mass* as the core element subject to a magnetic field. The experiments showed that the fabricated device has an *extended bandwidth* for effectively harvesting 122 kinetic energy; in particular, at the principal parametric resonance, the device displays a strong softening-type nonlinearity at higher frequencies which is used to further maximise the 123 frequency band-width and hence kinetic energy harvested from the device-the device 124 125 harvests energy at *both* the primary and principal-parametric resonances. The energy harvester designed based on *parametric excitation* is shown to *harvest energy* over *larger* 126 frequency bands due to the qualitative and quantitative changes in the nonlinear dynamical 127 128 behaviour of the core element. The paper has been organised as follows: a description of the system including the fabricated device, background theory and experimental procedure are 129 developed in Section 2; the experimentally obtained results for the fabricated energy 130 harvester are acquired and discussed in detail in Section 3. Theoretical verifications are 131 provided in Section 4. Section 5 ends with concluding remarks. 132

133 **2. System description and experimental procedure**

This section describes the specifications of the energy harvester fabricated using a parametrically excited beam carrying a concentrated mass as the core element as well as the experimental setup and data recording and analysing system.

137 **2.1 System description**

138

The system shown in Fig.1 is the core element of an energy harvester with a parametrically excited beam carrying a point-mass as the core element; one of the clamps is fixed while the other is a moveable support in the longitudinal direction. An aluminium beam with length L, width b and thickness h has dimensions of 160, 12, 0.6mm, respectively; a magnet has been attached to either side of the centre of the beam with a net weight of 0.0196 kg (m) (as the concentrated mass). A coil was used as the transduction method to convert the dynamic motion into the electrical energy through electromagnetic induction (EMI); the coil 146 consisted of 600 tightly wound turns and had an internal resistance of 2.7 Ohms. The open147 circuit voltage was measured during the experiments when the shaker was exciting the energy
148 harvester (see Figure 2); the moveable support was achieved by using linear bearings.

149

2.2 Theoretical background

150

A parametrically excited perfect system displays a zero-response throughout the frequency space, the non-zero response emerges from the zero-response in the vicinity of the principal parametric resonance; however, an initial threshold is required to activate a parametric resonance—a characteristic parametric equation is known as the Mathieu equation given by

156
$$\ddot{x} + \alpha x^3 + [\omega - 2q\cos(2t)]x = 0,$$
 (1)

where x is the displacement field, ω is the natural frequency, q is the forcing amplitude, α is 157 the nonlinear stiffness coefficient and t is the time. Understanding Eq. (1) from a design 158 perspectives means that energy can be harvested effectively from an imperfect system at two 159 frequencies that are relatively close to each other (depending on system parameters); 160 161 furthermore, the nonlinear stiffness term can be designed for using geometric extensibility at the centreline of the core element resulting in nonlinear behaviour and hence nonlinear 162 frequency-response curves which will be further used to extend the operating bandwidth of 163 164 the fabricated energy harvester. For the energy harvester shown in Fig.1, ambient kinetic energy is harvested using EMI; as the magnet passes through the coil an induced back 165 electromotive force is generated in the coil resulting in the conversion of kinetic energy into 166 167 electrical energy. The electromotive force generated is proportional to the rate of change in 168 the magnetic flux given by [29]

169
$$V_{EMF} = -\frac{d\phi}{dt},$$
 (2)

where V_{EMF} is the back electromotive force and ϕ is the magnetic field flux density. For a uniform coil, the back EMF is proportional to the number of turns by [30]

172
$$V_{EMF} = -N \frac{d\phi}{dt},$$
(3)

173 where N is the number of coil turns.





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188 189

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Figure 1: (a) A parametrically excited clamped-clamped beam carrying a concentrated mass as the core element of the energy harvester; (b) Schematic of (a)

191 **2.3 Experimental procedure**

192

Figure 2 shows the experimental setup and the connection between system components, 193 194 for measuring and acquiring experimental data for analysis. The beam was excited using an electrodynamic shaker (VTS, VC 100-8); the corresponding displacement of the central 195 196 magnet was measured using a laser displacement sensor (Microepsilon opto NCDT1700ILD1700-50) and the output voltage of the coil was measured through a data 197 acquisition board (DAQ National instruments PCI-6221). The closed loop control system was 198 199 achieved using an accelerometer (CA YD106) connected to the electrodynamic shaker to control the base excitation amplitude; the output voltage of the DAQ board was enlarged 200 through a power amplifier (Sinocera YE5871). 201

The system was excited in the horizontal plane and the resulting motion of the magnets was 90⁰ (perpendicular) to the base excitation; a swept sine signal in the form of $Y = A\sin(\Omega t)$ (with *A* and Ω being the acceleration amplitude and frequency) using LABVIEW software was implemented to test the energy harvester.



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Figure 2: Photograph of the experimental setup (1. Laser Displacement Sensor; 2. Accelerometer; 3. Electrodynamic shaker;
 4. DAQ board; 5. Computer; 6. Magnet; 7. Coil; 8. Power amplifier)

210 **3. Experimental results for energy harvested**

211 The fabricated energy harvester using a beam carrying a central mass as the core element was experimentally tested when the system was excited (i) harmonically near the 212 primary resonance; (ii) harmonically near the principal resonance; (iii) near the principal 213 resonance with a non-smooth periodic function. Experiments (i-iii) were used to qualitatively 214 and quantitatively investigate the nonlinear dynamical response of the parametric resonator 215 216 under different acceleration amplitudes to determine the MBEH devices broader operating range. A non-dimensional frequency has been introduced as the excitation frequency divided 217 by the experimentally obtained fundamental primary linear resonance of the energy harvester 218 219 (Ω/ω_1) and at the principal parametric resonance $(\Omega/2\omega_1)$; similarly, a non-dimensional motion amplitude has been introduced as the parametric motion amplitude divided by the 220

221 thickness of the beam (Displacement/h). The experimentally obtained results for the displacement and voltage are presented; referring to Fig.2, the positive motion amplitude and 222 voltage occur when the magnet is moving away from the displacement sensor and the 223 224 negative motion amplitude and voltage occur when the magnet moves toward the displacement sensor. The frequency-response curves, time traces, fast Fourier transform 225 (FFT), phase-plane diagrams and probability density function (PDF), for experiments (ii) and 226 (iii) are experimentally obtained and plotted to describe the nonlinear dynamical response 227 and hence the *nonlinear energy harvested*; the frequency-response curve for the open-circuit 228 229 voltage of the energy harvester are also experimentally acquired and plotted.

230

3.1 Energy harvested in the vicinity of the primary resonance

232

In this section, experiments have been conducted in order to analyse the response of the energy harvester when excited in the vicinity of the *primary resonance* of the core element; results are plotted for both the energy harvested and motion characteristics of the resonator.

237 Figures 3(a)-(c) show the open-circuit voltage measured from the coil, the dimensioned displacement of the central mass and the non-dimensioned motion amplitude of 238 the central mass, respectively. It was observed that there was a slight shift in the primary 239 resonance at different excitation amplitudes; this was due to slight initial geometric 240 imperfections in the beam-the corresponding primary resonance frequencies for 1, 5.5, 6.5 241 ms⁻² excitation amplitudes were experimentally obtained as 28.27, 28.12 and 27.95 Hz, 242 243 respectively. When the energy harvester was excited near the primary resonance, a linear response was observed characterised by a gradual incline to a maximum at Ω/ω_1 followed by 244 a gradual and continuous decline; no jump phenomenon was observed. It was also shown in 245

Fig.3 (a) that the open-circuit voltage was generated in the primary resonance region isproportional to the relative displacement of the magnet and the coil.



(a)



Figure 3: Frequency-response curves for the energy harvester in the vicinity of the primary resonance (a) Open-circuit voltage generated; (b) Dimensional displacement; (c) Non-dimensional displacement

3.2 Energy harvested in the vicinity of the principal parametric resonance

52

In this section, the nonlinear energy harvested from the energy harvester is experimentally obtained when the nonlinear core element was excited in the vicinity of the *principal parametric resonance*; the experimentally obtained results were plotted in Fig. 4 and are discussed in the following.

257 It is shown in Fig. 4 that when the energy harvester is excited in the vicinity of the principal parametric resonance of the core element, the system displays a strong softening-258 type nonlinearity bifurcated from a near-zero response; the softening behaviour can be 259 explained due to initial geometric imperfections in the fabrication process which is realistic in 260 manufacturing processes. Moreover, Fig. 4 displays a nonlinear dynamical behaviour 261 characterised by having two discontinuous points, theoretically these discontinuous points are 262 limit point and period-doubling bifurcations and experimentally these points occur as jump 263 264 down and jump up points or sudden growth in the response; there are two responses at a specific excitation frequency which are the result of combing the forward and reverse 265 frequency sweeps. The system shows substantially different energy harvested and motion 266 characteristics compared to conventional *linear* energy harvesters in the literature, thus, 267 requiring a *nonlinear* analysis. It is shown in Fig.4(a) that the nonlinear energy extracted in 268 269 the vicinity of the principal parametric resonance improves the operating bandwidth of the energy harvester and the maximum energy harvested; it was observed that an 11.5% energy 270 harvesting frequency band was achieved-it was also observed that there was a significant 271 increase in the maximum open-circuit voltage by about 300%, between, 5.5 and 6.5 ms⁻² base 272 excitation. For the maximum motion amplitude occurring at 54 Hz for 9 ms⁻² excitation 273 amplitude, the time trace, FFT, phase-plane diagram and PDF are shown in Figs.5(a)-(d), 274

respectively, showing a period-2 motion; however, the system is slightly non-symmetricwhich is due to the initial geometric imperfection.







(c)



277 278 Figure 4: Frequency-response curves for the energy harvester in the vicinity of the principal parametric resonance (a) Opencircuit voltage generated; (b) Dimensional displacement; (c) Non-dimensional displacement



279

280Figure 5: (a) Time trace; (b) FFT; (c) Phase plane diagram; (d) PDF at $\Omega = 54$ Hz and 9ms⁻² base excitation, for the system281of Fig. 4, illustrating a period-2 motion

283 **3.3 Energy harvested from a non-smooth periodic excitation**

284

In this section, a non-smooth periodic excitation has been generated by the shaker and applied to the base of the energy harvester; the *nonlinear energy harvested* as well as the *nonlinear dynamical response* are obtained experimentally and plotted.

Figure 6 illustrates the non-smooth periodic excitation signal from the electrodynamic shaker where Sub-figures 6 (a) and (b) show the time trace and FFT, respectively (there is noise along with a strong periodic component); the input signal is controlled through the accelerometer attached to the shaker (see Figure 2).



Figure 6: (a) Time trace; (b) FFT of input signal from electrodynamic shaker

294	Figure 7 shows the nonlinear voltage harvested (a), the dimensional nonlinear response (b)
295	and the dimensionless nonlinear response (c); the energy harvester still displays a strong
296	softening-type nonlinearity with discontinuous points occurring in the forward and reverse
297	frequency sweeps at Ω = 56.36 and 52.43 Hz, respectively. Comparing Figs. 7 and 4 (with
298	non-smooth and smooth periodic excitations, respectively), the energy harvester performs
299	better for non-smooth periodic excitations than with purely harmonic sinusoids which are
300	more realistic in practical implementation; moreover, the effective operating bandwidth is
301	increased over 20% and a maximum open-circuit voltage of 0.5V is harvested at 52.53 Hz.
302	There are also traces of weak internal resonances present, for instance, in the vicinity of Ω =
303	53.94 and 54.55 Hz. The experimentally obtained time trace, FFT, phase-plane diagram and
304	PDF are plotted in Figs.8(a)–(d) for $\Omega = 52.52$ Hz; the energy harvester displays a period-2
305	motion which is slightly non-symmetric due to the initial geometric imperfections.



55 56 57 Excitation Frequency [Hz] 57 58

(b)







321Figure 8: (a) Time trace; (b) FFT; (c) Phase plane diagram; (d) PDF at $\Omega = 52.53$ Hz, for the system of Fig. 7, illustrating a
period-2 motion

- 323
- 324

Table 1: Comparison of the excitation types

	Excitation	Bandwidth [Hz]	Max. Open Circuit Voltage [V]	Max. Displacement/ <i>h</i>
	Harmonic	3.02	0.34	4.96
_	Non-smooth periodic	5.24	0.52	7.624

325

A comparison of the two different excitation types, i.e. harmonic and non-smooth periodic is shown in Table 1. For the comparisons, the harmonic excitation was selected at 9 m/s^2 from Fig. 4; while for the non-smooth periodic excitation case, the system shown in Fig. 7 has been used because it has a maximum base excitation of 9 m/s² (which is the same as the harmonic case). It was observed that under a non-smooth periodic excitation the fabricated energy harvester has a larger bandwidth of 2.22 Hz compared to the harmonic excitation case; this result was due to the non-smooth excitation causing more instability of the core element which in turn activates motion attractors which are more beneficial for harvesting energy.

335 336

3.4 Acceleration-response curves

To further demonstrate the nonlinear parametric behaviour, experiments were also 337 conducted for the acceleration-response curves at a fixed frequency of 56 Hz; this was done 338 339 as a design requirement to verify the minimum parametric threshold amplitude required to activate a principal parametric resonance as shown in Figure 9. It was observed there are two 340 distinct discontinuous bifurcations at Y = 4.525 m/s² and at Y = 5.56 m/s²; moreover, this 341 342 behaviour was due to the geometric extensibility at the centreline of the core element, the geometric imperfection and the parametric excitation which have all been used in the design 343 of the fabricated energy harvester to further enhance the operating bandwidth of the device. 344

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Figure 9: Acceleration-response curves for the core element at 56 Hz (a) Positive displacement (i.e. when moving away from the laser displacement sensor); (b) Negative displacement (i.e. when moving towards the laser displacement sensor)

4. Theoretical verification

In this section, theoretical verifications of the experimentally obtained data has been 355 conducted. COMSOL Multiphysics 5.1, using the solid mechanics module, has been used for 356 the theoretical verifications; a geometry based on the schematic shown in sub-Figure 1 (b) 357 has been developed—moreover, the geometry has been meshed using 375907 elements. The 358 theoretically calculated primary resonance of the energy harvester was 29.687 Hz while the 359 experimentally obtained natural frequency was 28.27 Hz; furthermore, the theoretical 360 parametric resonance was calculated to be 59.374 Hz while the experimentally obtained 361 362 parametric was in the vicinity of 57.5 Hz-these results are within very good agreement of each other. From theoretical simulations the maximum parametric motion amplitude occurred 363 at the centre of the beam as shown in Figure 10. 364



368 COMSOL Multiphysics to verify the experimentally obtained results at the fundamental 369 resonance as shown in Figure 11; results are within good agreement close to resonance behaviour and post resonance, however, prior to $\Omega/\omega_1 \approx 0.98$ a discrepancy between the two results was obtained—this was due to the axial excitation resulting in a zero-response experimentally, however, results are within good agreement.





5. Conclusions

An energy harvester has been designed, fabricated and tested, operating based on the 375 376 nonlinear dynamical response of a parametrically excited clamped-clamped system using a beam with a point-mass (magnets) as the core element; as the core element resonates, the 377 magnets pass through a coil to generate a backward electromotive force for energy 378 harvesting. An electrodynamic shaker was used to excite the energy harvester and 379 experiments have been conducted when the core element was excited (i) harmonically near 380 381 the primary resonance; (ii) harmonically in the vicinity of the principal parametric resonance; (iii) in the vicinity of the principal parametric resonance with a non-smooth periodic 382

excitation. Experiments (i-iii) were used to evaluate the *increased operating bandwidth* of the
 nonlinear energy harvester.

The magnets attached to the core element showed non-symmetric motion (hence energy 385 386 harvested) due to a small initial geometric imperfection; the parametric displacement was larger in one direction about the initial equilibrium position. It was observed that when the 387 energy harvester was excited near the primary resonance, linear energy was harvested. When 388 the core element was excited in the vicinity of the principal parametric resonance, the 389 dynamics substantially changed; a strong softening-type nonlinearity was observed near 390 $\Omega/2\omega_1$ which was due to the effects of parametric excitations, nonlinearity and initial 391 392 geometric imperfection about the equilibrium position. In the vicinity of the principal parametric resonance, the nonlinear energy harvested possesses two discontinuities (i.e. 393 saddle-node and period-doubling bifurcations); this nonlinear behaviour is advantageous in 394 395 broadening the frequency range at which the energy is harvested—the motion amplitude was also larger than its linear counterpart at the primary resonance. With a non-smooth periodic 396 397 excitation in the vicinity of the principal parametric resonance, the system performed best, displaying the largest motion amplitude and the energy harvested as well as effective 398 operating bandwidth; the energy harvester displayed a period-2 motion. For the theoretical 399 investigation, the calculated fundamental and parametric resonances are within very good 400 agreement of each other; moreover, the theoretical frequency-response curves are also within 401 good agreement of the experimental results. 402

It was observed that the system harvests energy at both the primary and principal parametric resonances (displaying strong softening-type nonlinearity at the principal parametric resonance); the *parametric* design has substantial *qualitative* and *quantitative* effects on the *nonlinear dynamical response*, hence *increasing* the amount of *energy harvested* and *effective operating bandwidth* of the device.

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