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# Heterogeneous precipitation of Cu in Fe-Cu alloys

Caro, M.

U.S. Department of Energy

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A, Caro, M. Caro, "Heterogeneous precipitation of Cu in Fe-Cu alloys," IGRDM-13, Tsukuba, Japan October 15-20, 2006 , 19 p.  
<http://hdl.handle.net/10945/52660>



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# Heterogeneous precipitation of Cu in Fe-Cu alloys

M. Caro, A. Caro

November 1, 2006

IGRDM-13

Tsukuba, Japan

October 15, 2006 through October 20, 2006

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# Heterogeneous precipitation of Cu in Fe-Cu alloys

IGRDM-13

15-20 October 2006

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Chemistry and Materials Science  
Lawrence Livermore National Laboratory

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D. Crowson (Virginia Tech.), P. Klaver (QUBelfast-UK), S. Srivilliputhur (LANL)**

**The summer students:**

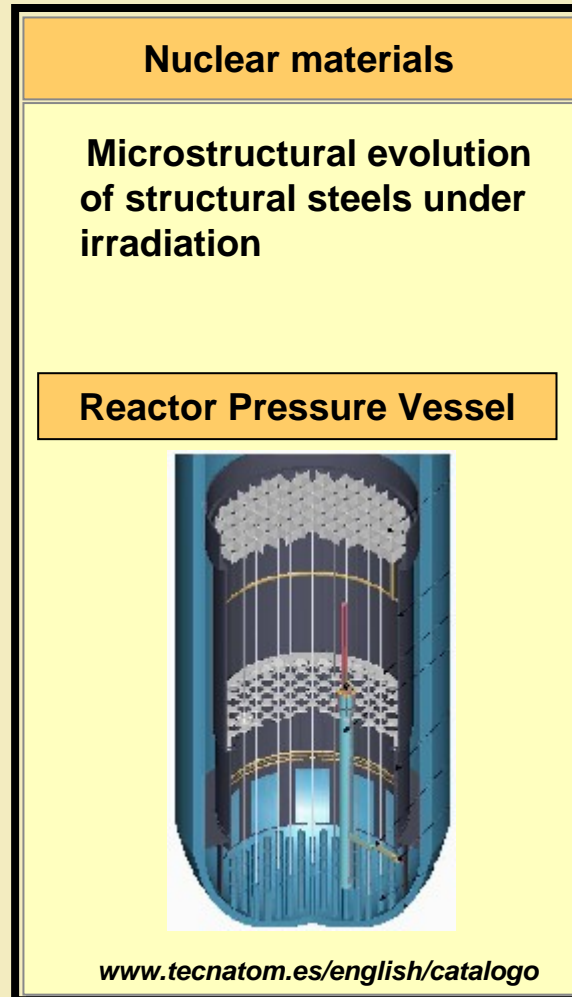
**H. Dogo (Naval Postgraduate School), S. Garcia Gil (University of Barcelona), M. Gilbert (UKAEA)**

UCRL-CONF-225781

# We are developing models and computational tools for alloys to understand radiation damage in nuclear materials

## Motivation

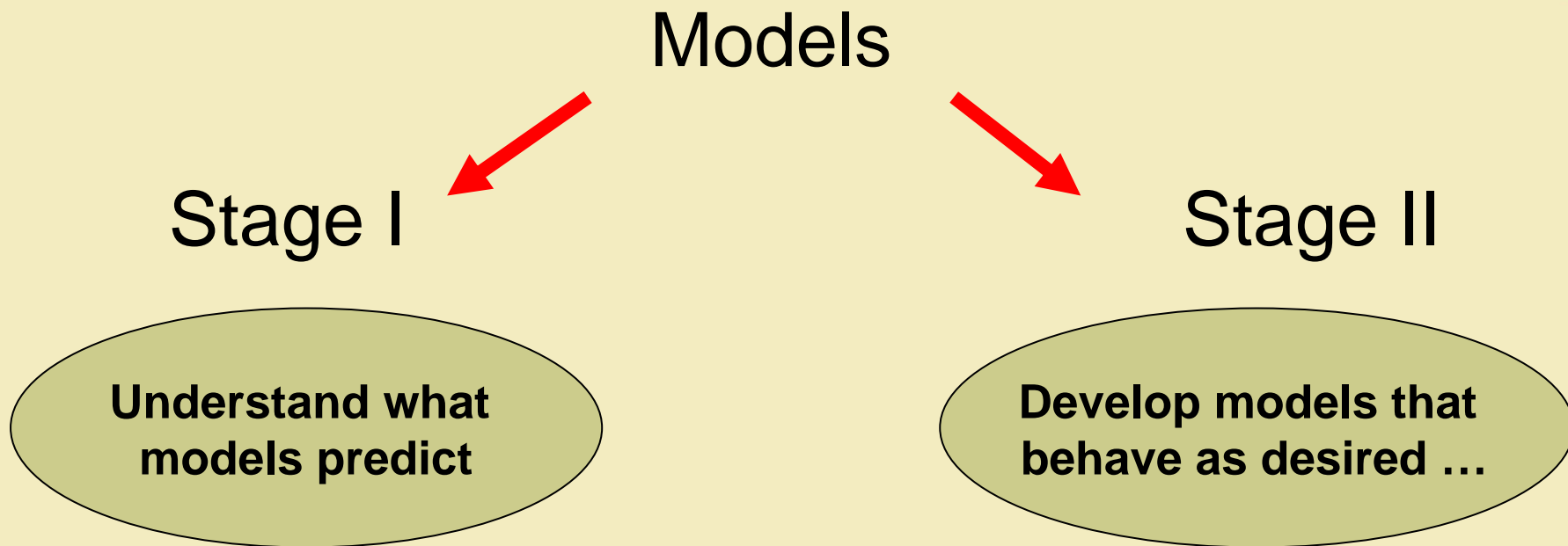
- Copper is found as an impurity in reactor pressure vessel steels
- Radiation induced Cu precipitation leads to changes in the microstructure and controls damage effects such as embrittlement and radiation hardening



We investigate the formation of Cu precipitates in Fe-Cu alloys of low Cu concentration using :

- a classic potential that has been fully characterized thermodynamically
- a parallel Monte Carlo code with displacements that allows to perform simulations of heterogeneous precipitation

# Classic interatomic potentials for MD / MC simulations in alloys



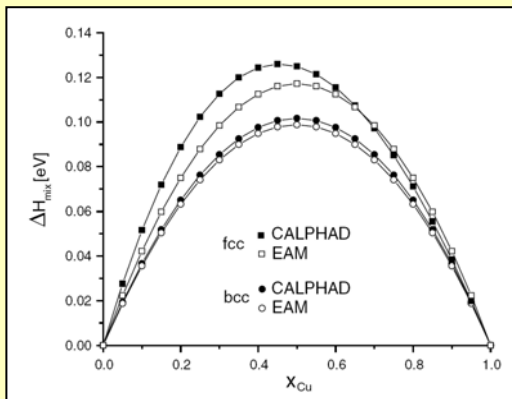
# Our objective is to relate *ab initio* energetics, alloy potentials, thermodynamics, and microstructures

1

*ab initio* ⇌ potentials

- A methodology to generate classic potentials able to reproduce formation energy of complex alloys

JNM 349, 317 (2006)



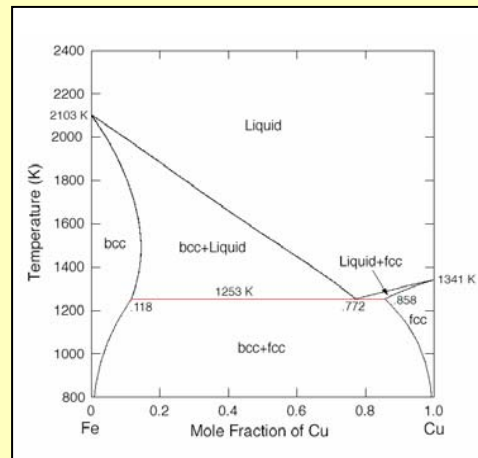
Excess enthalpy of mixing at 0 K for both fcc and bcc FeCu solid solutions

2

potentials ⇌ thermodynamics

- A unique suite of codes to evaluate free energies:  
*an entropy - meter*

Phys. Rev. B 66, 054201, (2002)  
Phys. Rev. B 68, 214205, (2003)



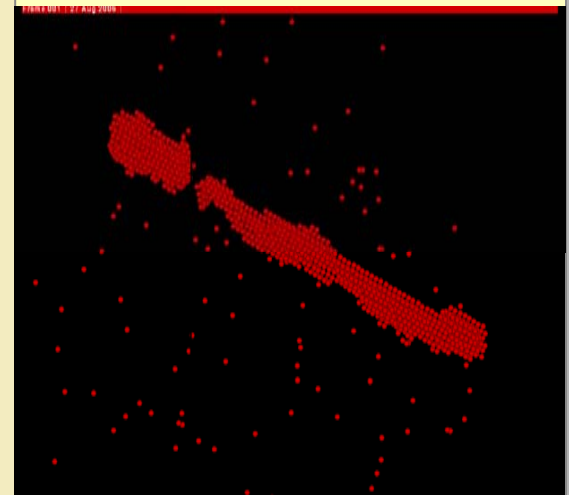
Phase Diagram of EAM FeCu

3

potentials ⇌ microstructure

- A powerful massively parallel Monte Carlo code with displacements to study heterogeneous precipitation

Appl. Phys. Lett. 87, 231904 (2005)

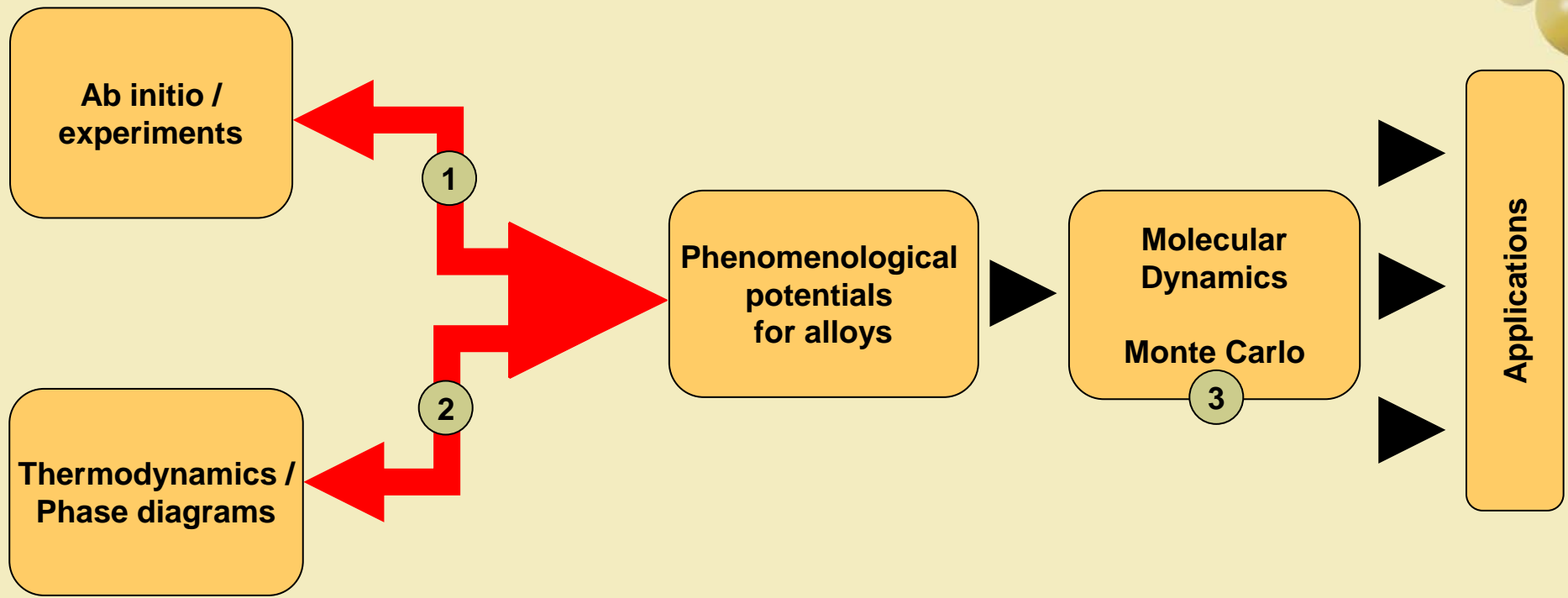


Cu precipitates on screw dislocation



- 1 New approach to generate potentials for alloys
- 2 Thermodynamic package
- 3 Parallel Monte Carlo code w/displacements

We work on:





# 2 Computational Thermodynamics

We evaluate free energies

$$F = -kT \ln \left( \int_{\Omega} \exp(-H(x)) dx \right)$$

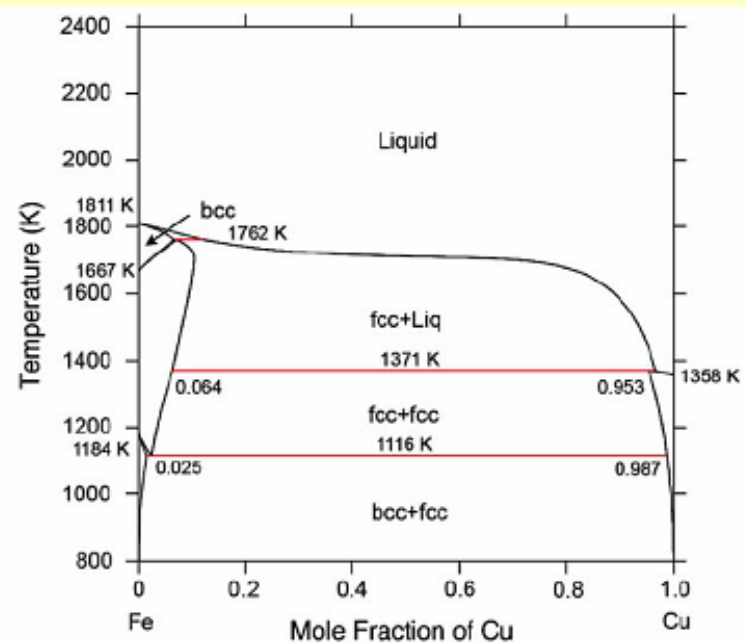
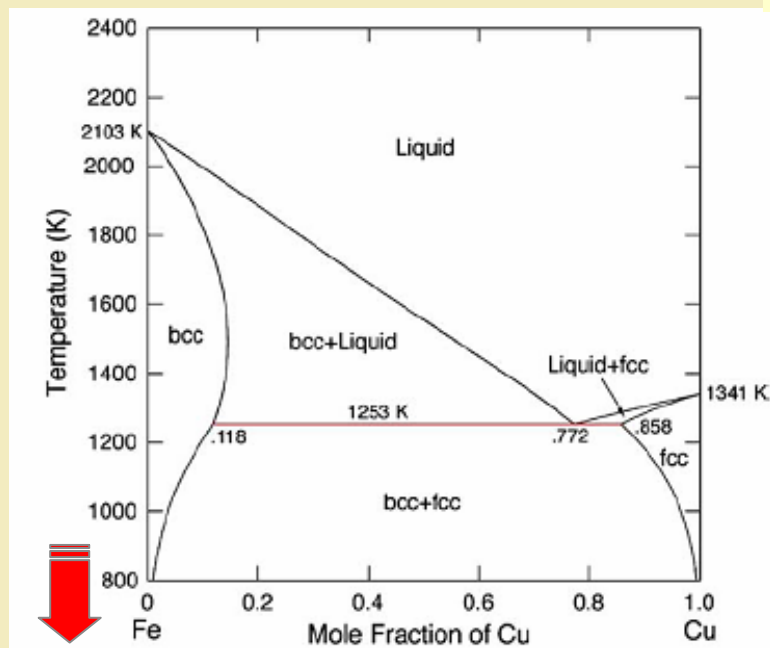
Switching Hamiltonians  
Gibbs – Duhem integration  
Gas expansion

...

Phys. Rev. B **66**, 054201, (2002)  
Phys. Rev. B. **68**, 214205 (2003)  
J. Nuc. Mat. **336**, 233 (2005)  
J. Nuc. Mat. **349**, 317 (2006)

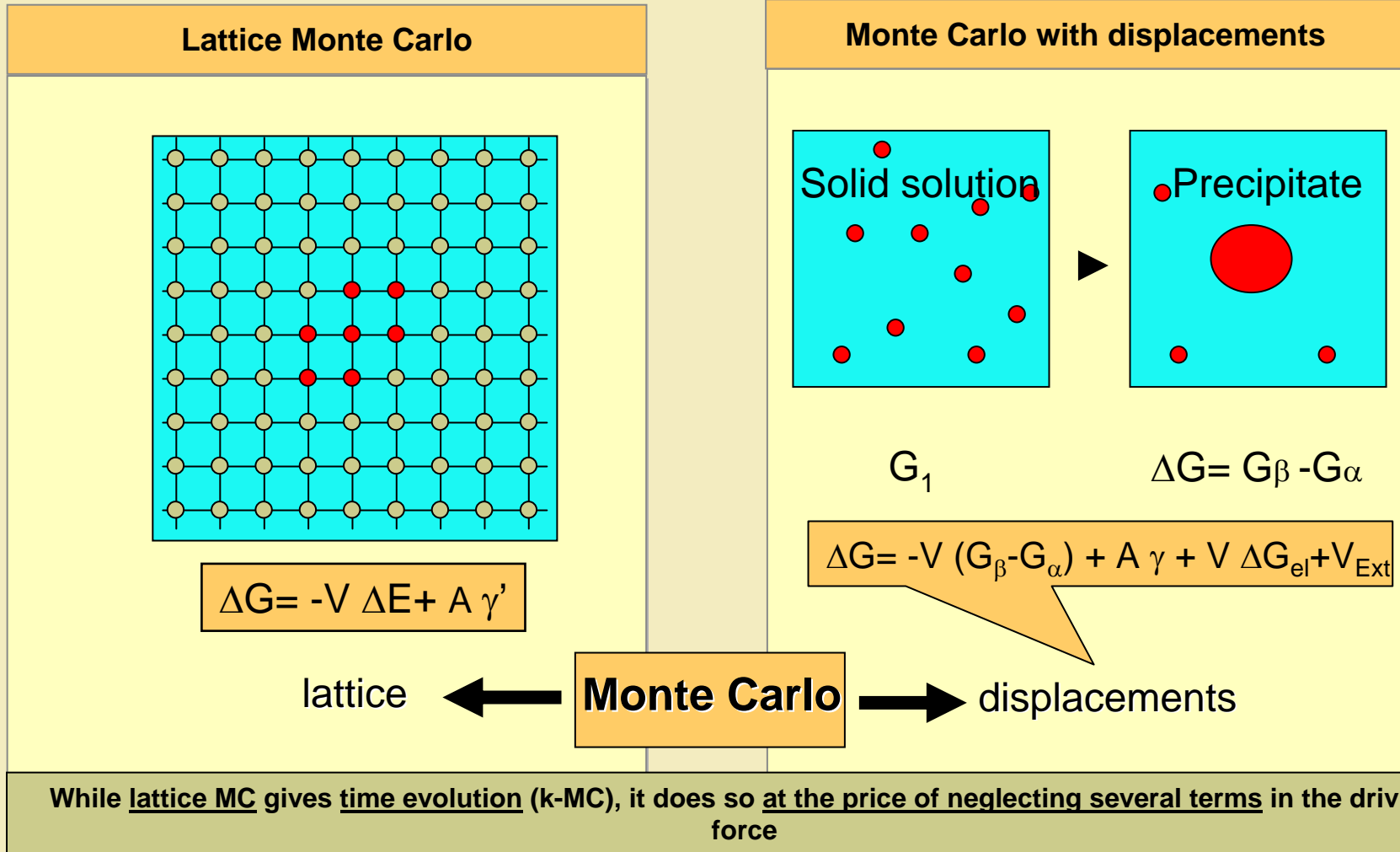
Phase diagram corresponding to Ludwig-Farkas Fe-Cu EAM Potentials

CALPHAD Fe-Cu Phase Diagram Experiment

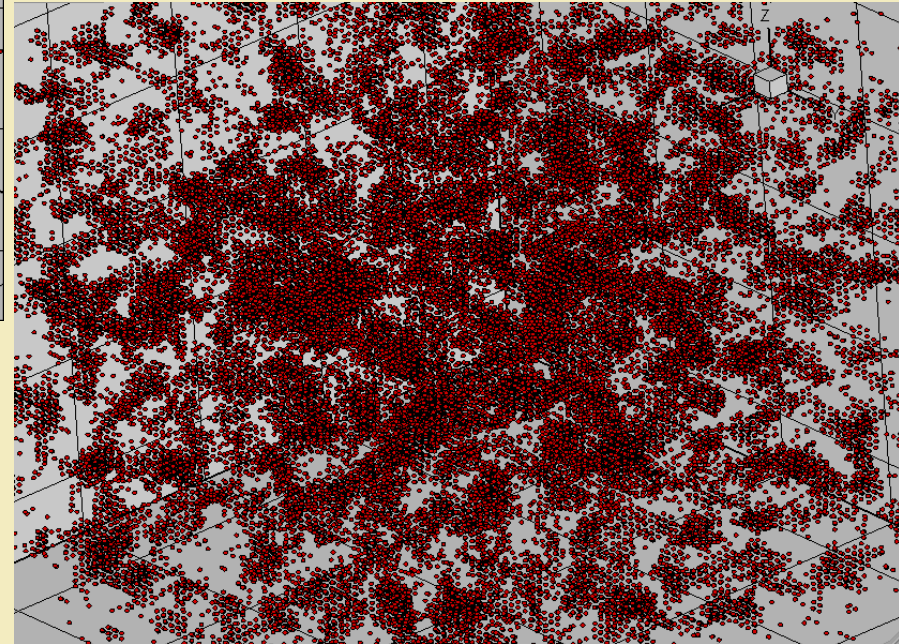
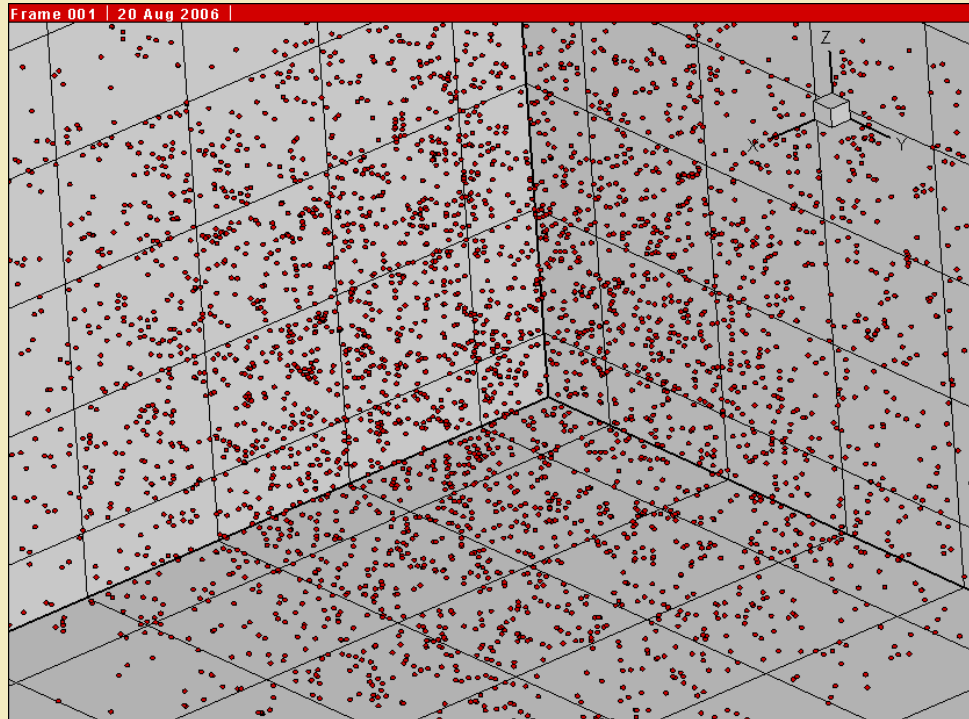


Region of nuclear interest

# We developed a massively parallel displacement Monte Carlo code to predict microstructures

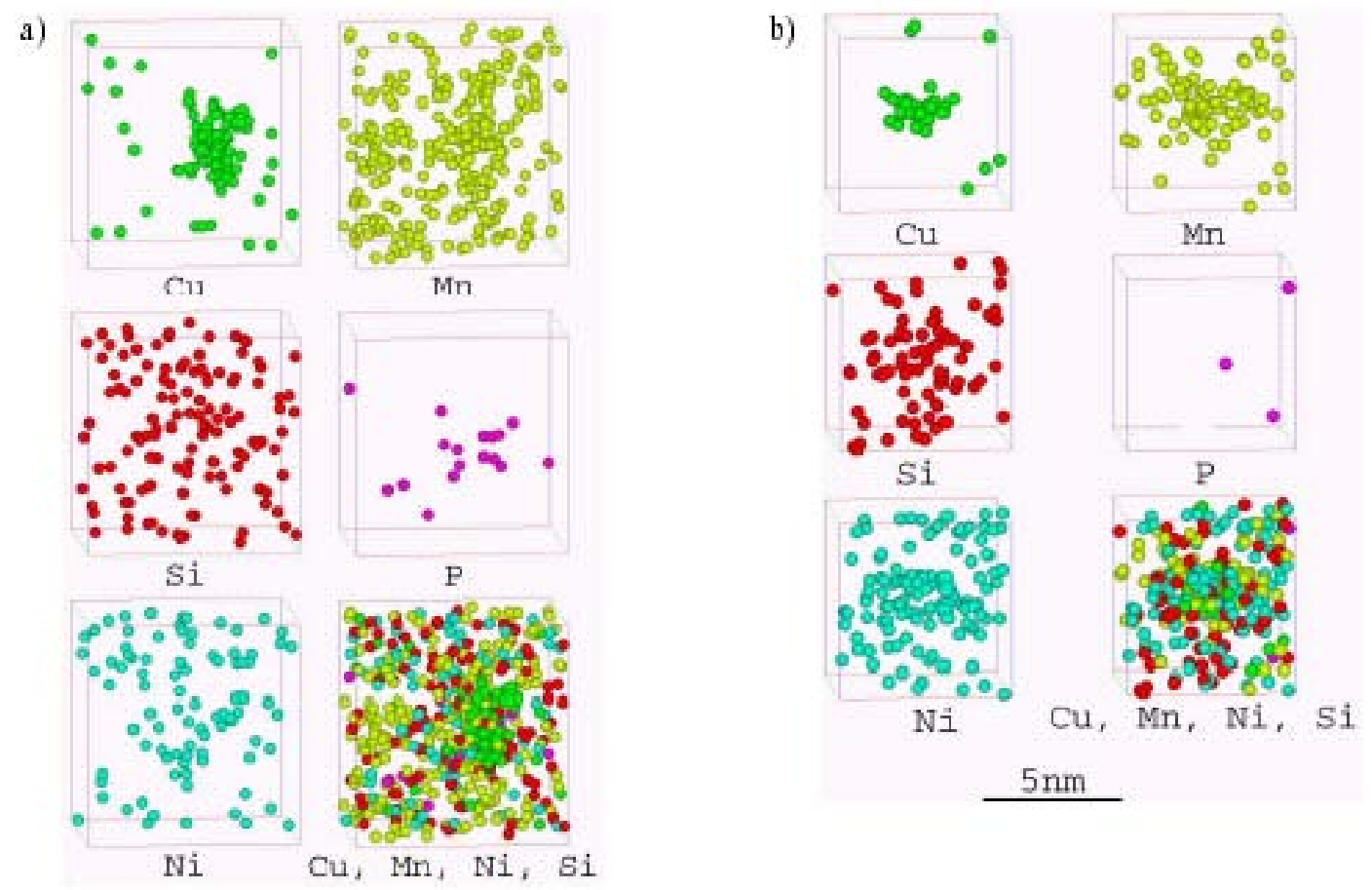


# Homogeneous Cu precipitation





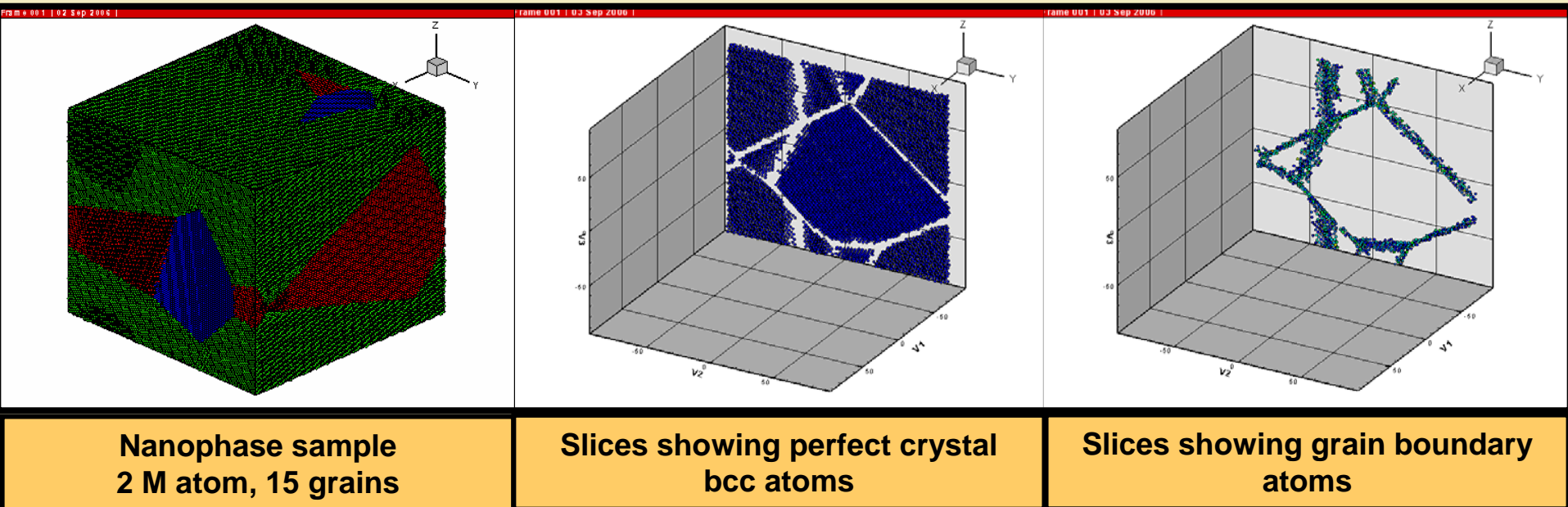
# Experimental determination of cluster composition in industrial ferritic steel



**Figure 2.** Enlarged view of a) cluster 2 (extents of outline box  $8 \times 8 \times 8 \text{ nm}^3$ ) from 3DAP analysis of SH and b) cluster 8 from 3DAP analysis of WV012 (extents of outline box  $6 \times 6 \times 6 \text{ nm}^3$ ) showing distribution of Cu, Mn, Ni, Si and P.



# Strategy to show you several HETEROGENEOUS precipitation examples: a nanophase Fe sample



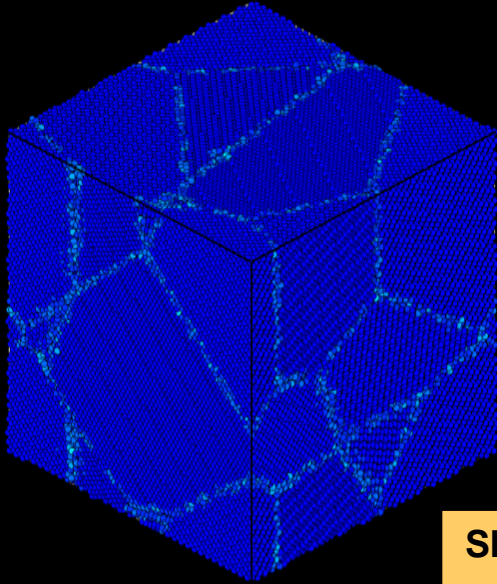
# Heterogeneous precipitation in Fe-Cu

## Bulk nanophase material

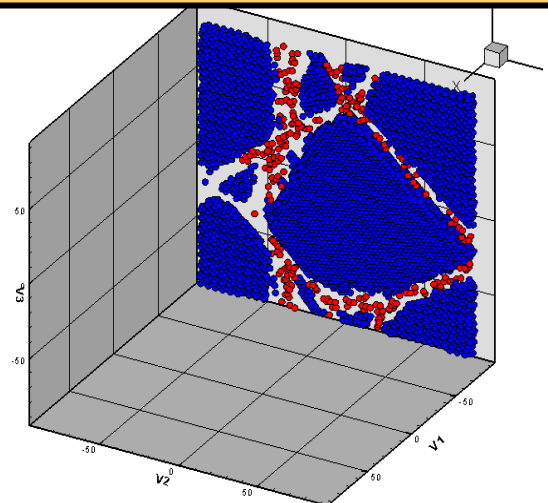
Cu has a strong tendency to precipitate

- at grain boundaries
- at junctions

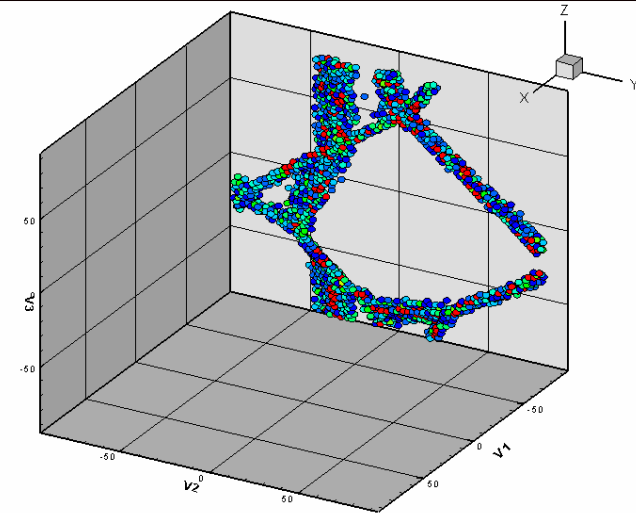
3% Cu  
precipitation  
at  
grain  
boundaries  
in Fe



Slices showing perfect crystal bcc atoms in blue, Cu atoms in red



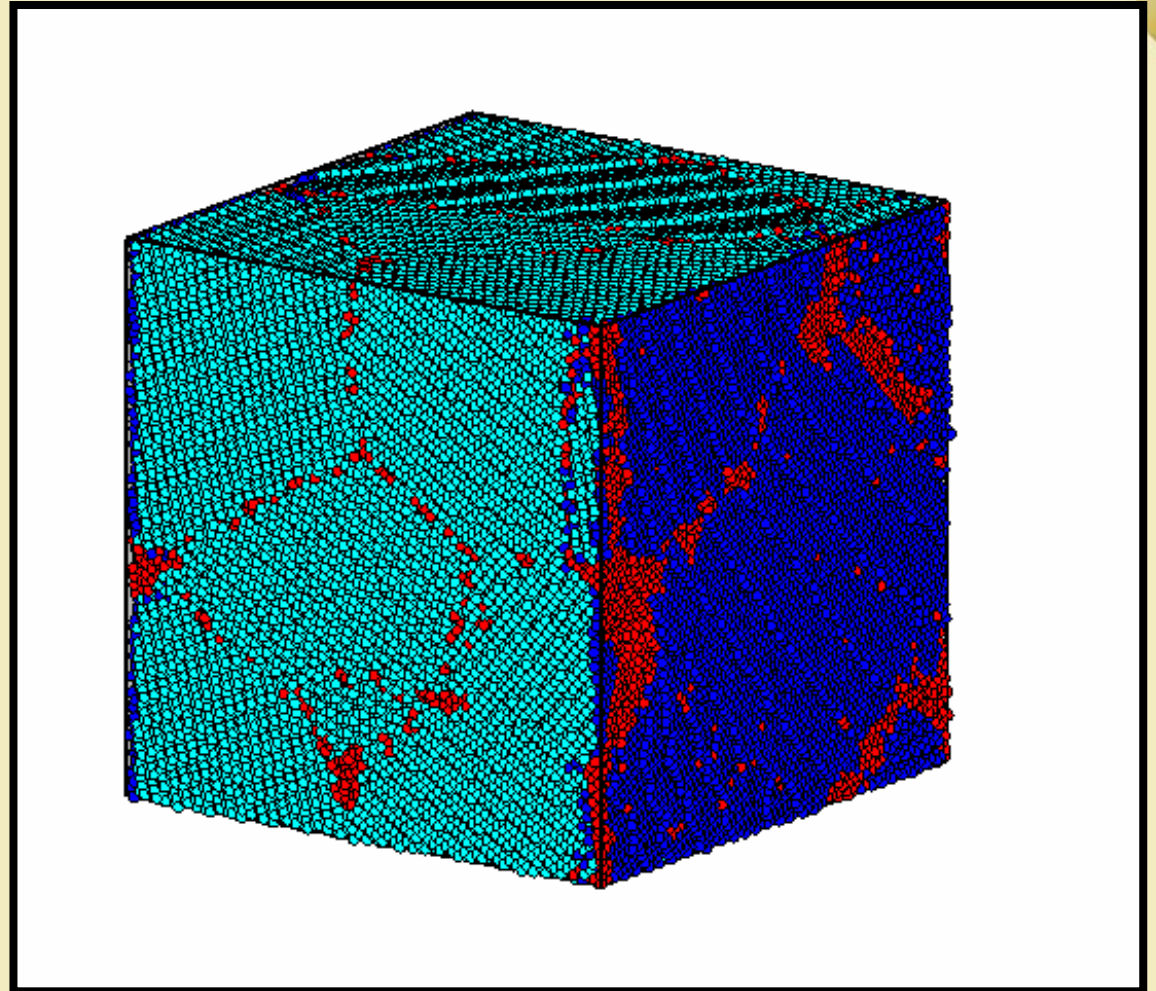
Frame 001 | 04 Sep 2006



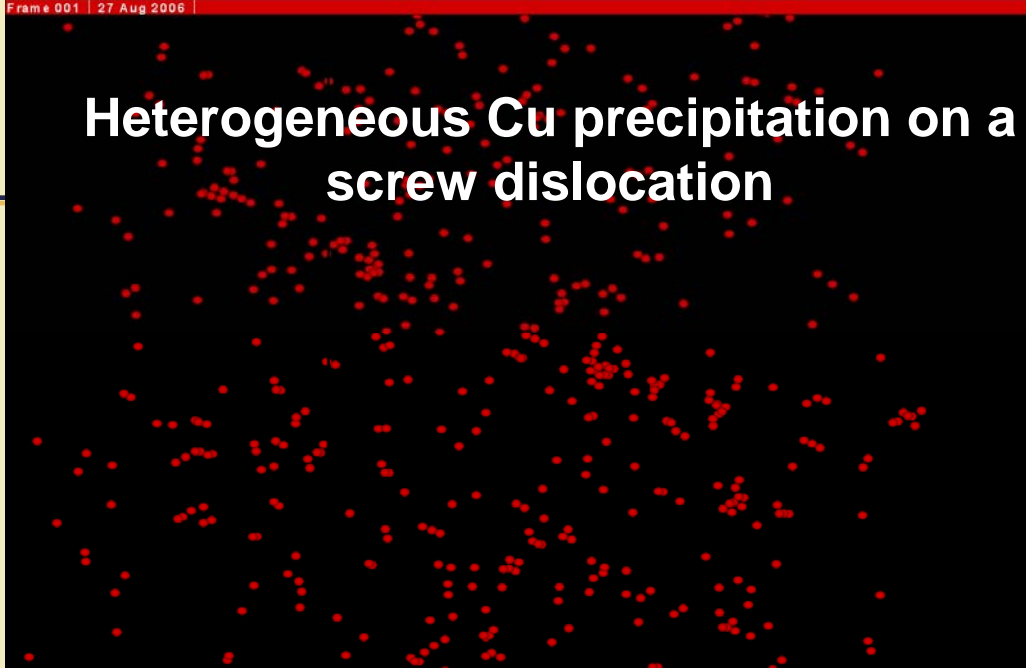
# Heterogeneous Cu precipitation in the presence of a free surface

**Free surface  
(dark blue) in a  
nanophase sample**

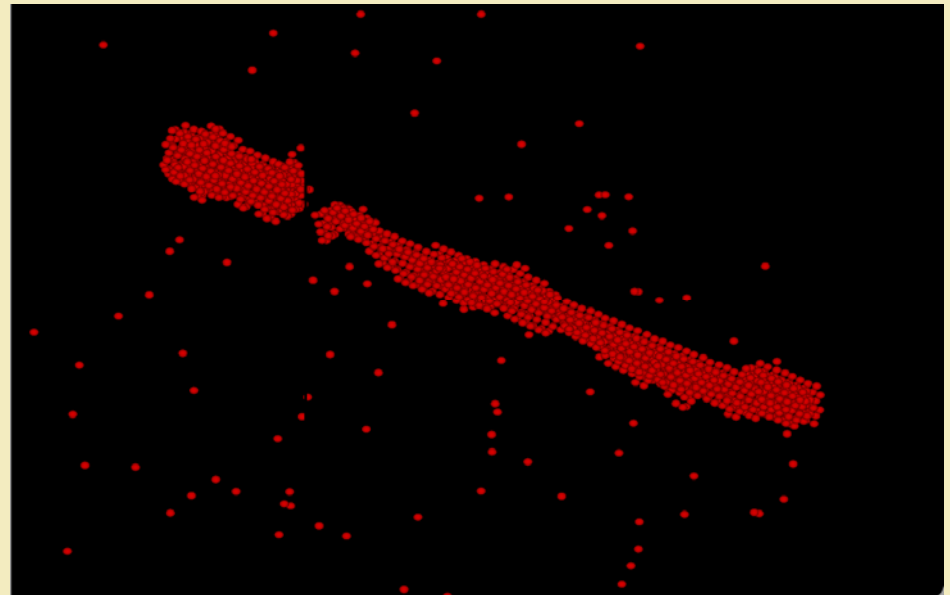
**Cu goes preferentially to  
grain boundaries and  
triple-junctions that  
emerge at free surfaces**



# Heterogeneous Cu precipitation on a screw dislocation

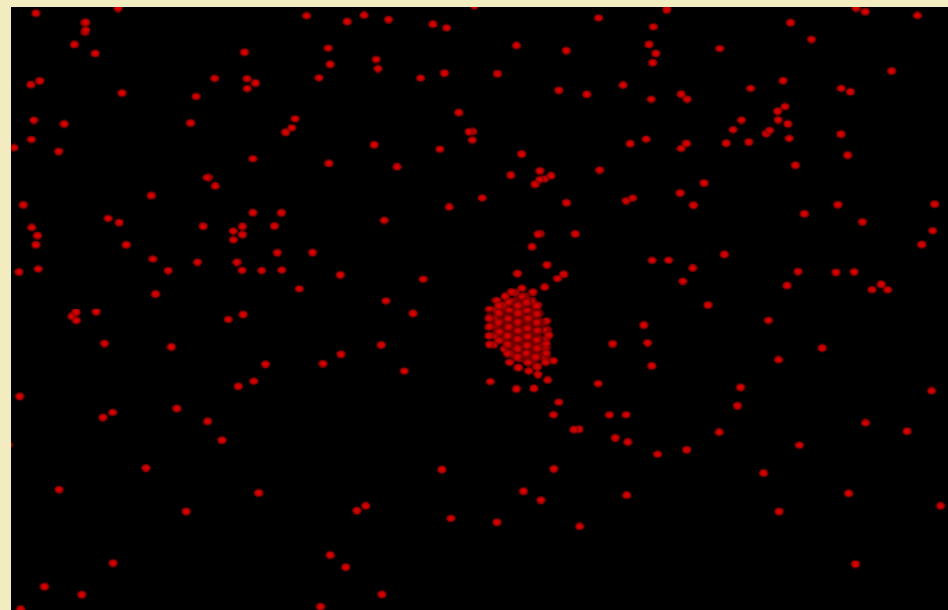
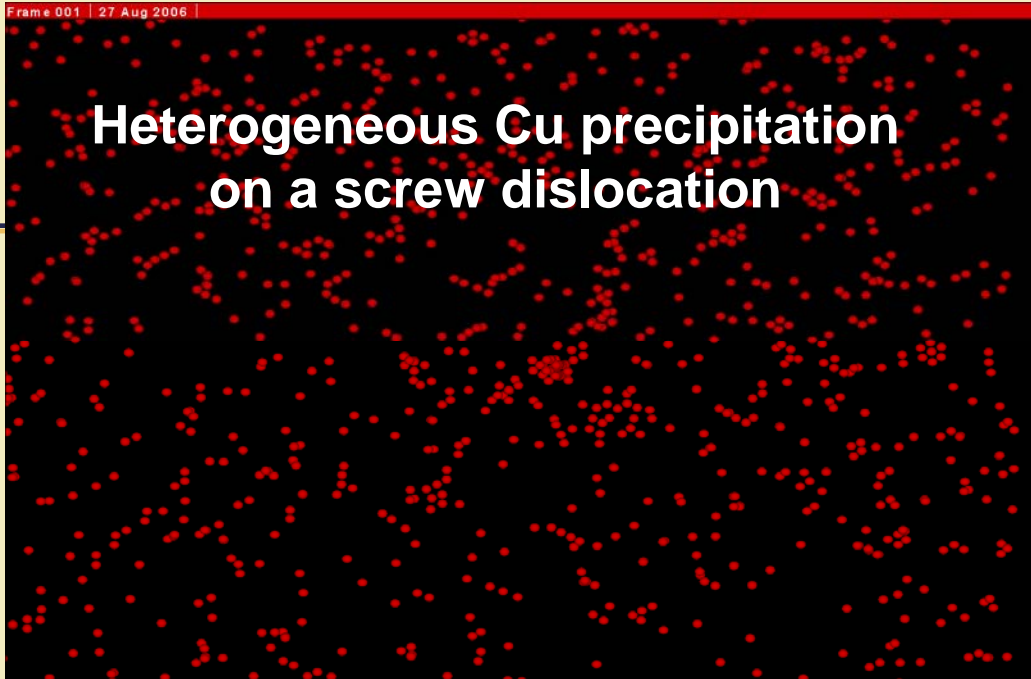


3% Cu precipitation  
at  
the core of a screw  
dislocation in Fe

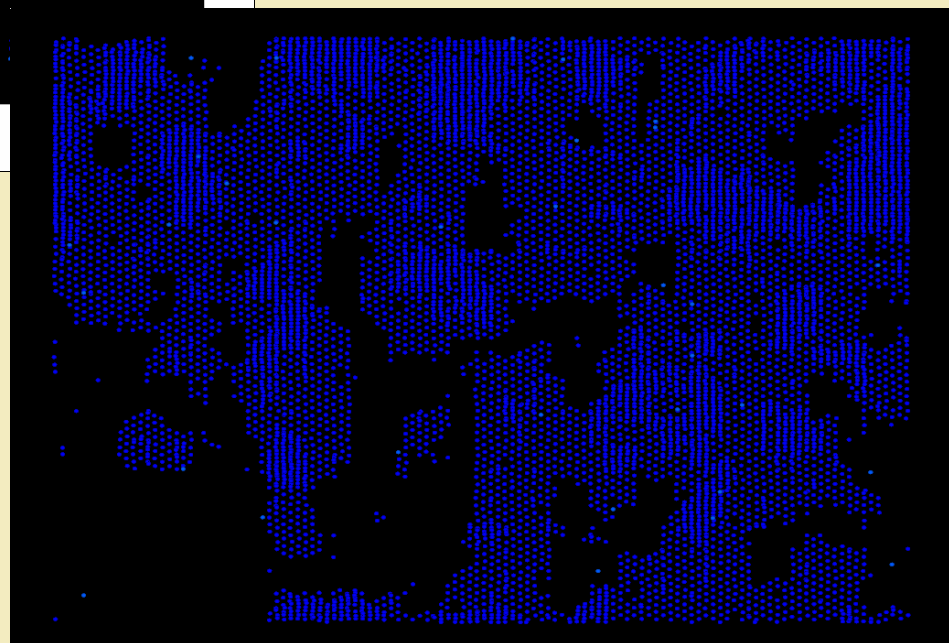
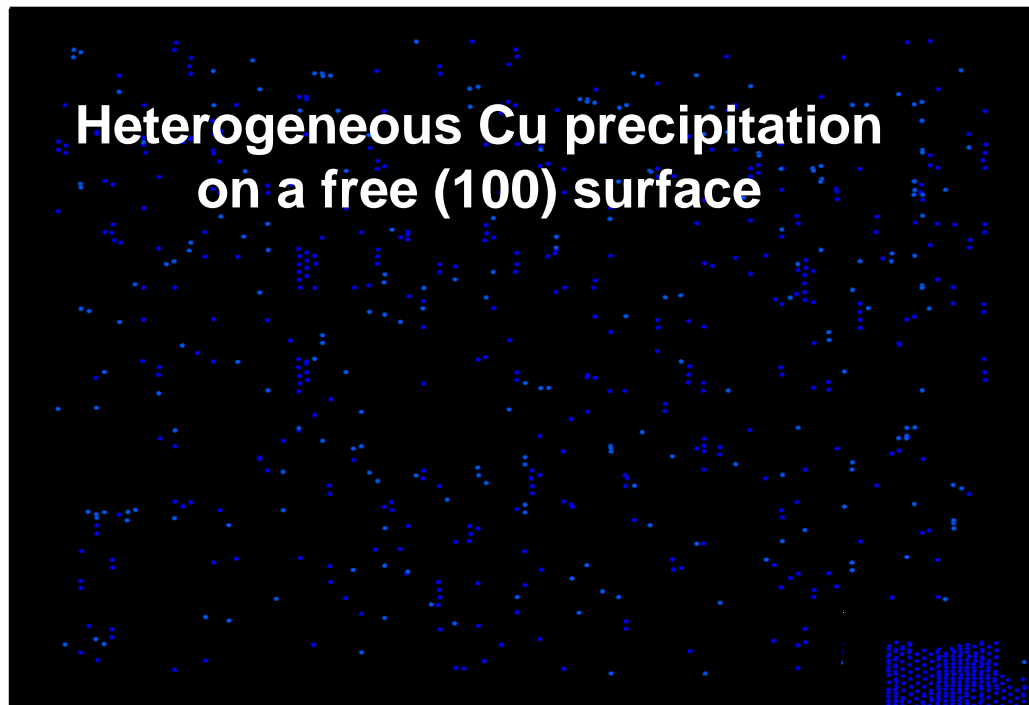




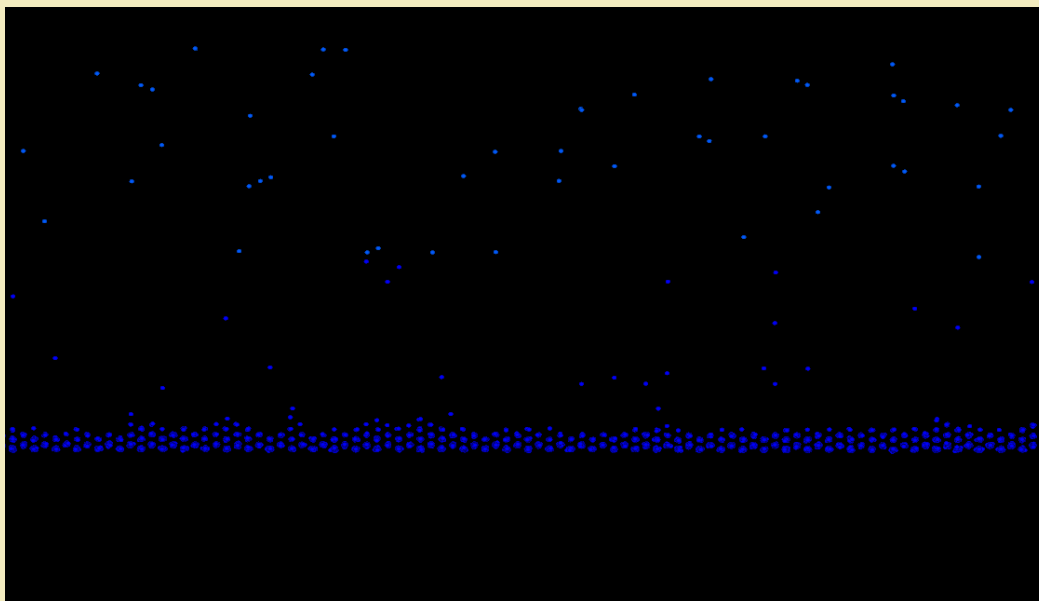
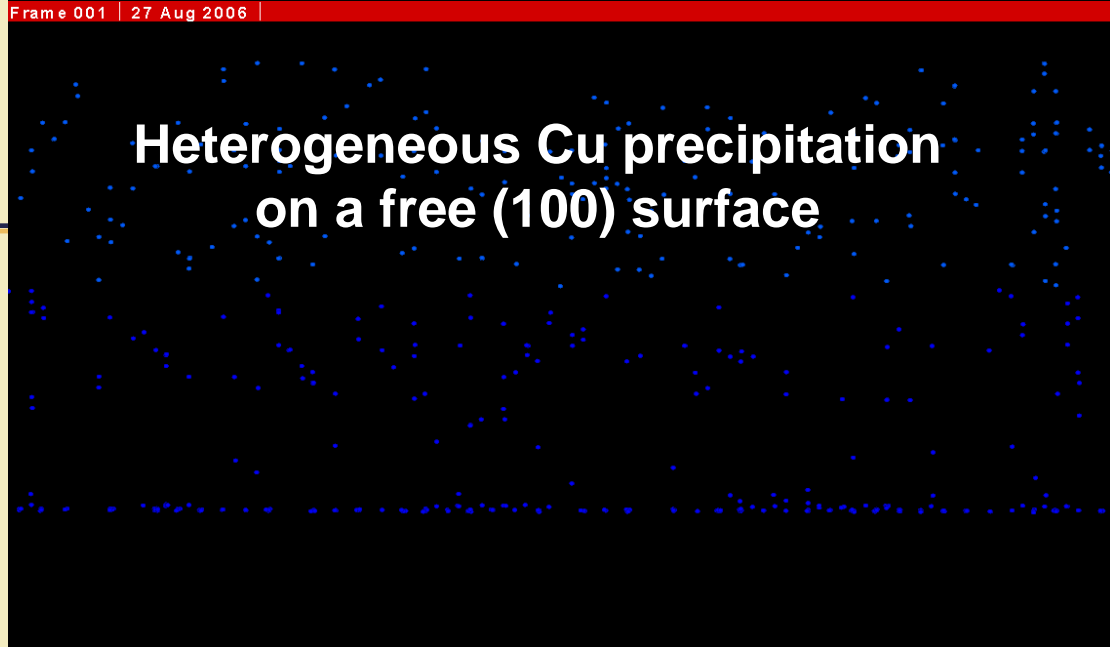
# Heterogeneous Cu precipitation on a screw dislocation



# Heterogeneous Cu precipitation on a free (100) surface



# Heterogeneous Cu precipitation on a free (100) surface





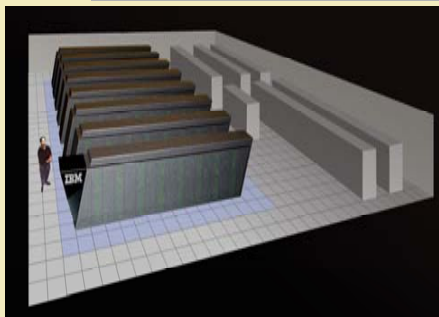
# Conclusions: New models and tools for computational modeling of alloys

## Developments:

- 1 ✓ Formalism to design classic potentials for complex alloys
- 2 ✓ Thermodynamic package to evaluate free energies of alloys in any phase
- 3 ✓ Parallel Monte Carlo code with displacements, to predict equilibrium microstructures in alloys

## Applications:

- ✓ An accurate description of the thermodynamics of the system allows us to study heterogeneous precipitation and obtain physically based microstructures
- ✓ We are studying the effect of precipitation on mechanical properties



Computational Materials Science

