

1 **Antiviral properties of silver nanoparticles against**
2 **norovirus surrogates and their efficacy in coated**
3 **polyhydroxyalkanoates systems**

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22 **Abstract**

23 Silver nanoparticles (AgNP) have strong broad-spectrum antimicrobial activity and gained
24 increased attention for the development of AgNP based products, including medical and
25 food applications. Initially, the efficacy of AgNP and silver nitrate (AgNO₃) was evaluated
26 for inactivating norovirus surrogates, the feline calicivirus (FCV) and the murine norovirus
27 (MNV). These norovirus surrogates were exposed to AgNO₃ and AgNP solutions for 24 h
28 at 25°C and then analyzed by cell-culture assays. Both AgNP and silver ions significantly
29 decreased FCV and MNV infectivity in a dose-dependent manner between concentrations
30 of 2.1 and 21 mg/L. Furthermore, poly (3-hydroxybutyrate-co-3-hydroxyvalerate) (PHBV)
31 films were prepared by depositing a coating of thermally post-processed electrospun
32 PHBV18 /AgNP fiber mats over compression moulded PHBV3 films. After 24 h exposure
33 at 37°C and 100% RH, no infectious FCV were recovered when in contact with the AgNP
34 films while MNV titers decreased by 0.86 log. The morphology of the PHBV18 and
35 PHBV18/AgNP fibers studied by SEM showed smooth and continuous fibers in both cases
36 and the EDAX analysis confirmed the homogeneously distribution of AgNP into the
37 coating and onto the PHBV3/PHBV18 layer. This study showed, for the first time, the
38 suitability of the PHBV18/AgNP electrospun coating for antiviral surfaces.

39

40 **Keywords:** Noroviruses, Silver nanoparticles, Active packaging, Polyhydroxyalkanoates,
41 Electrospinning.

42

43 **1. Introduction**

44 Human norovirus (family *Caliciviridae*) are reported as the leading causes of viral
45 gastroenteritis in industrialized countries, and worldwide constituting a high public health
46 concern. Norovirus gastroenteritis is self-limiting but extremely infectious with a low
47 infectious dose (10-100 particles). This non-enveloped, single-stranded, positive-sense
48 RNA virus is responsible for over 90% cases of non-bacterial and approximately half of all
49 cases of gastroenteritis. Recently, the World Health Organization has estimated the global
50 burden of foodborne diseases, reporting that infectious agents that cause diarrhoeal diseases
51 accounted for the vast majority (550 million cases per year), in particular human norovirus
52 (120 million cases per year) (WHO, 2015).

53 Moreover human norovirus is responsible for many outbreaks, especially in closed
54 environments e.g. health-care facilities and cruise ships, whereas the contribution of
55 contaminated surfaces in the spread of infection has a key role (Lopman et al., 2012). To
56 effectively prevent norovirus outbreaks, the scientific community has been working to
57 develop strategies for treating and preventing norovirus infection. The use of antimicrobial
58 surfaces in food, clinical and community environments may help to reduce the spread of
59 norovirus infection. Among them, the use of silver has emerged as a very efficient
60 technology to prevent microbial proliferation on medical and food-contact surfaces
61 (Kuorwel et al., 2015) and, more concretely, silver nanoparticles (AgNP) have received
62 considerable attention due to their attractive physico-chemical and antimicrobial properties
63 (Rai, Yadav, & Gade, 2009; Moritz & Geszke-Moritz, 2013) such as the high surface-to-
64 volume ratio, nanosize diameter and enhanced surface reactivity, making them able to
65 inactivate microorganisms more effectively than their micro- or macro- scale counterparts.
66 For instance, Castro-Mayorga and collaborators (Castro-Mayorga, Fabra, & Lagaron,

67 2016a) have demonstrated that poly (3-hydroxybutyrate-co-3-hydroxyvalerate) (PHBV)-
68 AgNP packaging materials exhibited a strong and prolonged (even after seven months)
69 antibacterial activity against *Listeria monocytogenes* and *Salmonella enterica* at very low
70 AgNP loadings (0.4 g/kg). On the other hand, Martínez-Abad and collaborators (Martínez-
71 Abad et al., 2013) developed active renewable food packaging materials based on
72 polylactic acid (PLA) and silver ions (from 0.1 to 10 g/kg) to control feline calicivirus
73 (FCV) in vegetables. These packaging materials showed a remarkable potential for food-
74 contact applications as well as active packaging to maintain or extend food quality and
75 safety. However, the maximal antimicrobial potential can hardly be achieved in most cases
76 because silver has low solubility or compatibility with the polymers matrices, leading to the
77 agglomeration and blackening of the films, or simply because the amount of silver available
78 in the film surface is insufficient to exert antimicrobial effect.

79 As an alternative, metal nanoparticles can be incorporated into sub-micro or nano fibers by
80 means of electrospinning technique in order to generate masterbatches which are
81 subsequently melt, mixed with polymers pellets, or even better, used as active coating over
82 polymer surfaces (Amna et al., 2014). The electrospun fibres lead the development of novel
83 materials with useful features for antibacterial applications such as fibrous membranes for
84 water filtration (Botes & Cloete, 2010), wound dressings, implant materials or tissue
85 engineering (Navalakhe & Nandedkare, 2007). Concretely, in the area of active food
86 packaging, the electrospinning technique successfully avoids the agglomerations of zinc
87 oxide nanoparticles and greatly increases their antimicrobial activity (Castro-Mayorga et al.
88 2016c).

89 Since human noroviruses cannot routinely be propagated by using cell-culture systems,
90 cultivable surrogates such as FCV and murine norovirus (MNV) are commonly used as

91 experimental models to study human norovirus infectivity and the efficacy of inactivation
92 technologies (D'Souza, 2014). Pioneering studies demonstrated the potential of silver ions
93 and silver nanoparticles for enteric virus inactivation (Abad et al., 1994; Silvestry-
94 Rodriguez et al., 2007; Galdiero et al., 2011; Khandelwal et al., 2014; De Gussemme et al.,
95 2010; Bekele et al., 2016). However, it is known that silver ions are easily inactivated by
96 many different physical or chemical factors (Ilg & Kreyenschmidt, 2011; Castro-Mayorga
97 et al., 2016b). For instance, thermal treatments or exposure to light or UV can prompt the
98 formation of sulphides or other silver complexes without antimicrobial properties and
99 usually producing a strong brownish or blackish coloration of the materials (Kasuga et al.,
100 2012). Accordingly, the use of stabilized AgNP could not only improve the thermal
101 stability, the visual appearance and optical properties of the active films but also enhance
102 their antimicrobial performance. However, there is lack of information about the influence
103 of storage time on their antiviral activity and its efficacy when incorporated into
104 composites. Thus, silver nitrate and silver nanoparticles at different concentrations and with
105 different aging time were investigated for their effect on norovirus surrogates. In the first
106 part of this work, norovirus surrogates were exposed to different concentrations of silver
107 nitrate and the virucidal activity was assessed using cell culture. In the second part,
108 PHBV18/AgNP fiber mats were fabricated by electrospinning and used to coat PHBV3
109 films in order to develop virucidal biopolymers that may be suitable as active material,
110 particularly in food and medical contact surfaces.

111

112 **2. Material and methods**

113 *2.1. Silver nitrate and silver nanoparticles*

114 Stabilized AgNP were synthesized by chemical reduction into unpurified poly (3-
115 hydroxybutyrate-co-18 mol%- 3-hydroxyvalerate) (PHBV18) suspension according to a
116 previously reported method (Castro-Mayorga et al., 2014). To this end, 500 mg/kg of
117 PHBV18 was suspended in ultrapure Milli-Q® water (Millipore Corporation Co., USA)
118 and then sodium borohydride was added to get 75.7 mg/L concentration. Thereafter, 10 mL
119 of an aqueous AgNO₃ solution at 169.9 mg/L was added dropwise to generate *in situ*
120 stabilized silver nanoparticles. The obtained PHBV18/AgNP suspension was centrifuged at
121 17387×g for 15 min and the precipitate was dried at 40°C under vacuum for 24 h. The dried
122 material was used as stock to evaluate the antiviral activity at three different concentrations
123 (21, 10.5 and 2.1 mg/L). Analogous AgNO₃ solution (without PHBV18 and without
124 sodium borohydride) was prepared to compare the antiviral activity of silver ions to AgNP.

125

126 2.2. *Viral strains, cell lines and infections*

127 Murine norovirus (MNV-1 strain) was propagated and assayed in RAW 264.7 cells. Feline
128 calicivirus (F9 strain, ATCC VR-782) was cultured in CRFK cells (ATCC CCL-94). Semi-
129 purified viruses were obtained following three cycles of freeze-thawing infected cells and
130 centrifugation at 660×g for 30 min. The supernatant was stored at -80°C until use.
131 Infectious viruses were enumerated by determining the 50% tissue culture infectious dose
132 (TCID₅₀) with eight wells per dilution and 20 µL of inoculum per well using the Spearman-
133 Karber method (Abad et al., 1994).

134

135 2.3. *Determination of antiviral activity*

136 Each silver solution was mixed with an equal volume of each virus suspension and further
137 incubated at 25°C in a water-bath shaker at 150 rpm for 16 h (overnight). Then, infectious

138 viruses were enumerated by cell culture assays as described above. Positive controls were
139 virus suspensions added with water. Antiviral activity of silver was estimated by comparing
140 the number of infectious viruses on suspensions without silver and on the silver-treated
141 virus suspensions. Each treatment was performed in triplicate. The value of antiviral
142 activity (Reduction, R) was calculated by determining $\log_{10} (N_0/N_t)$, where N_0 is the
143 number of infections viruses on the suspension without silver and N_t is the number of
144 infections viruses on the suspension added with silver.

145

146 *2.4. Preparation of AgNP based films*

147 A coated structure was fabricated by coating the poly(3-hydroxybutyrate-co-3 mol%- 3-
148 hydroxyvalerate) (PHBV3) films with PHBV18/AgNP fibers mat produced by means of the
149 electrospinning technique. PHBV3 films used as matrix were compression molded using
150 hot plates hydraulic press (Carver 4122, USA) at 180°C, 1.8 MPa during 5 min. The so-
151 obtained films had a thickness of $246 \pm 22 \mu\text{m}$ as measured with a digital micrometer
152 (Mitutoyo, Spain, $\pm 0.001 \text{ mm}$) by averaging four measurements on each sample.

153 To prepare the active coating, AgNP were firstly synthesized by chemical reduction into
154 polymer suspensions on the bases of a previously reported method (Castro-Mayorga et al.,
155 2014). Then, PHBV18/AgNP masterbatch was dispersed in 2,2,2-Trifluoroethanol (TFE, \geq
156 99 %, Sigma Aldrich) having a total solids content of 60 g/kg The biopolymer solution was
157 transferred to a 5 mL glass syringes, connected through polytetrafluoroethylene (PTFE)
158 tubes to a stainless steel needle (0.9 mm of inner diameter) and processed using a
159 Fluidnatek® LE-10 electrospinning equipment, trademark of the engineering division of
160 Bioinicia S.L. (Valencia, Spain). Processed samples were collected on a stainless-steel plate
161 connected to the cathode of the power supply and oriented perpendicular to the syringe.

162 The distance between the needle and the plate was 12 cm and the voltage was maintained in
163 the range 10-12 kV. All experiments were carried out at room temperature under a steady
164 flow-rate of 7 mL/h. After electrospinning, the fiber mats were dried at 40°C under vacuum
165 for 24 h to completely remove the solvent.

166 Finally, the coated structure was assembled placing 250-300 g/kg of fiber mat of about 100
167 µm of thickness onto PHBV3 films. The resulting coated system was thermally post-
168 processed in a hot press (Carver 4122, USA) at 150°C during 2 min (without pressing) to
169 form a continuous film by fiber coalescence.

170 Neat PHBV3/PHBV18 films without silver were used as control for comparative purposes.

171

172 *2.5. Scanning Electron Microscopy (SEM)*

173 The morphology of the PHBV18/AgNP electrospun fibers and bilayer films was analyzed
174 using SEM. The SEM was conducted on a Hitachi microscope (Hitachi S-4800) at an
175 accelerating voltage of 5 kV and a working distance of 8-10 mm before the examination,
176 the films were cryo-fractured using liquid N₂ and sputtered with Au/Pd under vacuum. The
177 microanalysis and elemental mapping were conducted by Energy Dispersive Analysis of X-
178 rays (EDAX) from SEM images of carbon coated samples. Fibers thicknesses were
179 measured by means of the of the Adobe Photoshop CS4 software from 300 fibers at random
180 from SEM images.

181

182 *2.6. Determination of virucidal activity of silver based films*

183 To test the virucidal activity of silver based films, a modification of the ISO 22196:2011
184 (Measurement of antibacterial activity on plastics and other non-porous surfaces) was used.
185 Briefly, a suspension of viruses diluted in PBS buffer (4-6 log TCID₅₀/mL) was placed onto

186 the test films of 3×3 cm and covered by an inert piece of Low-Density Polyethylene
187 (LDPE) of 2.5×2.5 cm and 10 µm thickness. Samples were incubated at 37 or 25°C
188 overnight at 100% relative humidity (RH). Thereafter, the top film was lifted, and the virus
189 droplet-exposed sides were recovered and 10-fold diluted with PBS. Lastly, the
190 corresponding cell culture assays were performed to determine whether the silver films
191 were effective in inactivating the tested viruses. A control film (without silver) was used as
192 the negative control material.

193 Virucidal activity was calculated by comparing the number of infectious viruses on control
194 films (without silver) and on the silver films. Each experimental condition was performed
195 in triplicate.

196

197 *2.7. Determination of silver content*

198 The quantification of total silver content in the developed films was carried out by
199 inductively coupled plasma- optical emission spectroscopy (ICP-OES, Perkin-Elmer, USA)
200 using silver standard solution (traceable to SRM from NIST, AgNO₃ in HNO₃ 2-3 % 1000
201 mg/L Ag Certipur®, Merck, Germany) for calibration. To this end, 100 mg of sample were
202 subjected to acid digestion with 2 mL of HNO₃ (69% for trace metal analysis, Panreac,
203 Spain) at 80°C for 16 h. The resultant digestant was diluted to a final volume of 5 mL and
204 analyzed. All measurements were done, at least, in triplicate.

205

206 *2.8. Statistical analysis*

207 The significance of differences among the mean numbers of viruses determined after the
208 control and AgNP films to assess the antiviral effect was determined by Student's t test with
209 a significance level of $p < 0.05$. The post-hoc Tukey's method ($p < 0.05$) was used for

210 pairwise comparison and to determine differences among silver nitrate and silver
211 nanoparticles treatments on viruses (XLSTAT, Addinsoft SARL).

212

213 **3. Results and discussion**

214 *3.1. The effect of silver nitrate and silver nanoparticles on MNV and FCV*

215 As shown in Fig.1 and 2, in all tested aging times, the exposition of norovirus surrogates,
216 MNV and FCV, to silver ions or silver nanoparticles, produced a clear reduction in the
217 virus titers. The results indicated that the antiviral activity of silver, in any of its forms, is
218 dose-dependent, where increasing concentrations of silver showed increased reduction in
219 viral titers.

220 In the case of MNV, the silver nitrate suspension produced a higher reduction of MNV
221 infectivity during the first 75 days of aging. However, the antiviral activity was
222 significantly reduced after 150 days of storage probably due to the physical and chemical
223 instability of silver ions (i.e. reduction and aggregation) as it has been previously reported
224 (Castro-Mayorga et al., 2014). Silver ions can be reduced to elemental silver or silver
225 nanoparticles by weak reducing treatments, such as many solvents, UV-light, thermal
226 treatment, ligands, etc. Since water was used as a solvent, external agents such as UV-light
227 could compromise the stability of silver ions and the formation of elemental silver and
228 silver nanoparticles in uncontrolled way forming particles with different forms and size
229 which are not stabilized and can easily coalesce. In fact, one of the main problems which
230 could compromise the final properties of an antimicrobial/antiviral packaging material is
231 the stability of silver ions and the chemical environment where the material has to exert its
232 effect and even the conditions to which the material will be exposed (Martínez-Abad,
233 Lagarón, & Ocio, 2014).

234 In contrast, the antiviral activity of silver nanoparticles at concentrations higher than 2.1
235 ppm increased or remained constant during all the time evaluated (150 days) (Fig.1). This
236 effect can be ascribed to the nanosize diameter of AgNP ($\sim 7 \pm 3$ nm previously reported by
237 Castro-Mayorga et al. (2014)) and the enhanced surface reactivity, making them able to
238 affect more effectively the capsid of the viruses. Indeed, a synergic effect between silver
239 ions release from the AgNP and AgNP themselves might enhance and extend the virucidal
240 activity. The initial increase in the antiviral activity of the AgNP could be attributed to both
241 the action of residual silver ions and the excess of reducing agent which could produce
242 some more nanoparticles in the first days of the storage, increasing the virucidal efficacy. It
243 is worth mentioning that the *in situ* synthesis of AgNP implied their stabilization in a
244 biopolymer matrix (PHBV18) which could also enhanced their virucidal activity preventing
245 the aggregation of AgNP, as had been demonstrated by Castro-Mayorga et al. (2014) for
246 enhancing the antimicrobial activity. As a result, the AgNP suspensions exhibited a high
247 and prolonged (even after 150 days) virucidal activity against MNV.

248 On the other hand, the FCV appeared more susceptible to the action of silver nitrate and the
249 reduction in viral titers was higher than for their counterparts obtained for MNV (Fig.2).
250 This appreciation leads to infer that the virucide effect of silver might depend to the
251 differences in capsid structure and capsid composition of the treated virus. Thus, for FCV,
252 the silver nitrate suspension had a highest reduction of its infectivity. This fact could be a
253 consequence of a combined effect between the high activity of soluble silver ions and the
254 higher susceptibility of FCV at Ag⁰ particles produced by uncontrolled reduction (having
255 bigger size). Both, silver ions and the Ag⁰ formed in the suspension could be able to disrupt

256 the FCV capsid more easily than in the case of the MNV. AgNP suspensions followed a
257 slight different pattern in FCV than in its counterparts prepared with MNV (Fig. 2).

258 To sum up, the results revealed that silver nitrate and AgNP were effective in reducing the
259 titers of FCV and MNV. The differences found between the virucide activity of the two
260 different silver forms and the two different viruses evaluated bring to light that might exist
261 different mechanisms of action depending on the virus structure and composition (Galdiero
262 et al., 2011). In this respect, the efficacy of a micrometer-sized magnetic hybrid colloid
263 (MHC) decorated with AgNP has recently been assessed on MNV. Park, et al. (2014)
264 reported that a suspension of AgNP with a size of 30 nm and a concentration of 400 ppm
265 (Ag30-MHCs) had the highest antiviral activity, reporting about 6 log₁₀ reduction of MNV
266 after exposure at 25°C for 6 h while Ag7-MHCs (corresponding to 57.5 mg/L and 7 nm)
267 did not reduce the MNV infectivity. More recently, Bekele and collaborators (Bekele et al.,
268 2016) have reported the effect of the size (10, 75 and 110 nm) and dose (25, 50 and 100
269 mg/L) of AgNP on FCV, showing that only the smallest AgNP (10 nm) were effective in
270 reducing the FCV titers. Therefore, comparing these results with those obtained in the
271 present study (where the highest antiviral effect was achieved with AgNP of 7±3 nm at 21
272 mg/L, it could be stated that the virucidal activity of AgNP is strongly dependent on their
273 stabilization degree, size and concentration.

274 *3.2. Fibers and films morphology*

275 The morphology of the PHBV18 and PHBV18/AgNP fibers obtained from electrospinning
276 was studied by SEM and representative micrographs are shown in Fig.3a and 3b,
277 respectively. As it can be observed, smooth and continuous fibers without beads were
278 attained in both cases. The electrospun fibers presented a diameter of 0.92±0.36 and
279 1.1±0.40 μm for PHBV18 and PHBV18/AgNP respectively. Interestingly, the addition of

280 AgNP did not result in a significant change in fiber diameter as it can be deduced from the
281 SEM image and size distribution (Fig.3c). However it has been previously reported that the
282 addition of salts usually increases the charge density in the ejected jets and, thus, stronger
283 elongation forces are imposed due to the self-repulsion of the excess charges under the
284 electrical field, resulting in electrospun fibers having straighter shape and smaller diameter
285 (Jeon et al., 2008; Martínez-Abad et al., 2012). In the present work, the low silver loading,
286 the appropriate stabilization of AgNP into the polymer matrix and the electrospinning
287 solution minimize the reduction of residual silver ion and the aggregation of AgNP or any
288 significant impact on the fiber diameter.

289 The surface and cross-section of the coated systems prepared with PHBV3 and
290 PHBV18/AgNP was also analyzed by SEM. The coated system presented a uniform and
291 smooth surface (Fig.4a) formed by the continuous layer of annealed active fibers whose
292 thickness was not easily discerned, but it was measured to have a thickness of about 60 μ m
293 (Fig.4b). The morphology of the coating layer suggests that a partial melting and
294 contraction of fibers could take place during the annealing step, favoring the adhesion
295 between the two layers. Furthermore, the presence of silver was confirmed by EDAX
296 analysis (Fig.4c) and the AgNP distribution assessed by mapping from the SEM images.
297 The elemental mapping image of the Fig.4d shows matched spatial distribution of silver,
298 indicating that the AgNP are homogeneously distributed into the coating and onto the
299 PHBV3/PHBV18 layer.

300 Fig.5 shows the overall appearance images of the neat PHBV3 film and the coated systems
301 containing or not AgNP. The first clear observation is that coated systems prepared without
302 AgNP showed a darker yellowish coloration as compared to the neat PHBV3. This effect
303 could be ascribed to the presence of some impurities in the PHBV18 due to the

304 fermentation process, which resulted in Maillard reactions during the thermal treatment
305 (Castro-Mayorga, Fabra & Lagaron, 2016). In contrast, when the AgNP were added to the
306 coating, the yellowish coloration disappeared and it turned light grey, thus indicating that
307 both the thermal stability of the polymer matrix and the dispersion of nanoparticles were
308 enhanced by means of this procedure.

309

310 *3.3. Antiviral effects of AgNP films*

311 Taking into account the good performance of AgNP obtained in the first part of this work,
312 PHBV3/PHBV18/AgNP coated systems were fabricated as described above and their
313 antiviral activity was evaluated. The AgNP-films were inoculated with norovirus surrogates
314 adapting the ISO 22196:2011 and incubated at 25°C and 100% RH. Table 1 shows that
315 FCV and MNV titers decreased by 1.42 and 0.14 log TCID₅₀/mL respectively. However,
316 the results were not found statistically significant ($p>0.05$). The effectiveness of AgNP-
317 films was also evaluated at 37°C and 100% RH. After 24 h exposure, no infectious FCV
318 were recovered when in contact with the AgNP films while MNV titers decreased by 0.86
319 log TCID₅₀/mL (Table 1). As for other natural compounds AgNP-films exerted the
320 strongest antiviral effect at 37°C (Sánchez & Aznar, 2015).

321 In a similar work, an active renewable packaging material with virucide properties was
322 synthesized by the incorporation of silver ions into PLA films by solvent casting technique.
323 These films also showed antiviral activity on FCV. When FCV was exposed to PLA-silver
324 films for 24 h at 25°C, FCV titers decreased by 2 log TCID₅₀/mL when treated with PLA
325 films at concentrations of 1 g/kg of silver, while in films containing 10 g/kg of silver, FCV
326 infectivity was completely eliminated (Martínez-Abad et al., 2013). Likewise, Silvestry-
327 Rodriguez et al. (2007) evaluated the antiviral activity of active packaging, reporting that

328 FCV titers were reduced by 5 log when in contact with plastic coupons impregnated with
329 100 g/kg silver–copper zeolites. In the present study, PHBV3/PHBV18/AgNP films
330 containing a total silver concentration of 270 ± 10 mg/kg (as it was quantified by ICP-OES)
331 demonstrated to have a higher antiviral activity against FCV than the above-mentioned
332 publications. The highest antiviral activity observed for FCV as compared to MNV, could
333 be due to the release of silver ions from the immobilized AgNP resulting in a final
334 increased antiviral effect. Even if this assumption is in line with the higher sensitivity of
335 FCV than MNV to silver ions as reported in the suspension antiviral assay additional
336 research on the migration of silver ions or silver nanoparticles are required to confirm this
337 hypothesis.

338

339 **Conclusions**

340 The effect of silver nitrate and silver nanoparticles on norovirus surrogates was
341 investigated. It was found that both chemical forms (i.e. metallic and ionic silver)
342 significantly decreased the MNV and FCV infectivity in a dose-dependent manner.
343 Meanwhile, its effect depends on other factors, such as the aging time, the type of virus and
344 the stabilization degree.

345 Furthermore, biopolymeric materials consisting of a matrix of poly (3-hydroxybutyrate-co-
346 3-hydroxyvalerate) and AgNP-based coating obtained by means of electrospinning were
347 also developed. Interestingly, the addition of very low loadings of stabilized AgNP into the
348 electrospun coating provided a virucidal activity against norovirus surrogates and did not
349 significantly modify the optical properties of films. The technology here proposed allows
350 the design of custom made active adapted to the final intended use of packaging and
351 contact surface industries.

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