

18 **ABSTRACT**

19 Magnetic freezing is nowadays established as a commercial reality mainly oriented towards the
20 food market. According to advertisements, magnetic freezing is able to generate tiny ice crystals
21 throughout the frozen product, prevent cell destruction, and preserve the quality of fresh food
22 intact after thawing. If all these advantages were true, magnetic freezing would represent a
23 significant advance in freezing technology, not only for food preservation but also for
24 cryopreservation of biological specimens, such as cells, tissues, and organs. Magnetic fields
25 (MFs) are supposed to act directly on water by orientating, vibrating and/or spinning molecules
26 to prevent them from clustering and, thus, promote supercooling. However, many doubts exist
27 about the real effects of MFs on freezing and the science behind the potential mechanisms
28 involved. To provide a basis for extending the understanding of magnetic freezing, this paper
29 presents a critical review of the materials published in the literature up to now, including both
30 patents and experimental results. After examining the information available, it was not possible
31 to discern whether MFs have an appreciable effect on supercooling, freezing kinetics, ice
32 crystals, quality, and/or viability of the frozen products. Experiments in the literature frequently
33 fail to identify and/or control all the factors that can play a role in magnetic freezing. Moreover,
34 many of the comparisons between magnetic and conventional freezing are not correctly
35 designed to draw valid conclusions and wide ranges of MF intensities and frequencies are
36 unexplored. Therefore, more rigorous experimentation and further evidence are needed to
37 confirm or reject the efficacy of MFs in improving the quality of frozen products.

38

39 **Keywords:** magnetic fields, freezing, supercooling, food preservation, cryopreservation

40

41 **1. INTRODUCTION**

42 Freezing is one of the most popular and widely used methods for preservation of biological
43 products. However, the ice crystals formed in the process, especially if they are large, can
44 severely damage the frozen material. The size, shape, and distribution of the ice crystals
45 depend on freezing kinetics and, therefore, it is important to optimize the process to minimize
46 injuries.

47 It is well known that freezing takes place in three key steps: precooling, phase transition, and
48 tempering. In the precooling step (A-B in Figure 1), sensible heat is removed from the product
49 and its temperature is lowered. After reaching the freezing point (T_F), phase transition is not
50 usually triggered immediately, but cooling continues. Therefore, at the end of the precooling
51 step, the product remains unfrozen below its freezing point, that is, the product is supercooled.
52 At a certain degree of supercooling (ΔT), ice nucleation suddenly occurs and, thus, the product
53 temperature rapidly increases due to the release of latent heat (B-C in Figure 1). During the
54 phase transition step, also known as freezing plateau (C-D in Figure 1), temperature remains
55 almost constant at T_F while the latent heat of crystallization is removed and ice crystals grow in
56 the product. The larger the degree of supercooling (difference between freezing and nucleation
57 temperatures), the larger the amount of ice instantaneously formed at nucleation and, therefore,
58 the shorter the phase transition time. Once most of the water has transformed into ice, sensible
59 heat is removed during the tempering step (D-E in Figure 1) while the product is cooled down to
60 the freezer temperature.

61 The final size, shape, and distribution of the ice crystals formed throughout a product depend on
62 the rates of ice nucleation and subsequent crystal growth. The larger these rates, the smaller,
63 the rounder, and the more homogeneously distributed the ice crystals. Ice nucleation is an
64 activated process driven by supercooling and, according to Burke and others (1975), the rate of
65 ice nucleation increases roughly tenfold for every degree of supercooling. Crystal growth takes
66 place only once nucleation has occurred, through addition of water molecules to the nuclei
67 already formed, and its rate mainly depends on the efficiency of latent heat removal (Reid 1983;
68 Petzold and Aguilera 2009; Kiani and Sun 2011). For decades, the efforts to optimize freezing
69 processes have been focused on improving the efficiency of heat removal. Thus, different

70 strategies such as lowering the refrigerating medium temperature, enhancing the surface heat
71 transfer coefficient, or reducing the size of the products to be frozen have been applied (Reid
72 2000; Fikiin 2003). Only recently, attention has been paid to ice nucleation and several
73 technologies, such as high pressure, ultrasounds, and electric and magnetic fields, for example,
74 have been proposed to control the nucleation phenomenon (Otero and Sanz 2011; Kiani and
75 others 2014; James and others 2015b). All these technologies are applied as adjuncts to
76 existing freezing systems to either inhibit or promote supercooling and, in this way, to control ice
77 formation. Among them, only magnetic fields (MFs) have been already implemented and
78 marketed for industrial food freezing (Ryoho Freeze Systems Co. 2011; ABI Co. 2012). Thus,
79 since 2000, ABI Co., Ltd. (Chiba, Japan) commercializes a system called 'CAS (Cells Alive
80 System) freezing' that uses static and oscillating MFs, while Ryoho Freeze Systems Co., Ltd.
81 (Nara, Japan) sells, since 2003, 'Proton freezers' that combine static MFs and electromagnetic
82 waves. Both CAS and Proton freezers are patented systems that apply magnetic fields during
83 freezing, although in quite different ways (Owada and Kurita 2001; Owada 2007; Owada and
84 Saito 2010; Fujisaki and Amano 2012). In theory, they act directly on water by orientating,
85 vibrating and/or spinning molecules to prevent them from clustering and, thus, promote
86 supercooling, but the science behind these mechanisms is not clear. In fact, the precise
87 mechanisms that cause the effects observed in water exposed to magnetic fields are not yet
88 completely elucidated and they remain as an open question (Colic and Morse 1999; Pang 2006;
89 Zhao and others 2015).

90 According to commercial advertisements, both CAS and Proton freezers are able to generate
91 tiny ice crystals throughout the frozen product, prevent cell destruction, and preserve the quality
92 of the fresh product intact after thawing (ABI Co. 2007; IFP Ltd. 2015). Since the earlier 2000s,
93 many magnetic freezers have been sold to food processors, restaurants, hotels, hospitals, and
94 research centers in and outside Japan (Kelly 2008; James and others 2015a). Magnetic
95 freezing has awakened much interest on the Internet and there exist innumerable websites with
96 amazing videos on CAS and Proton freezers (ccnishio 2010; monodzukuri 2011; jasbcocinca
97 2011; sou seki 2013; Ikeda 2014a, b). These videos usually show delicate products
98 magnetically frozen, such as fruits, vegetables, seafood, and even flowers, that retain their fresh
99 appearance and original taste, flavor, and texture after thawing. If MFs were responsible for all

100 these advantages, magnetic freezing would represent a significant advance in freezing
101 technology, not only for food preservation but also for cryopreservation of biological specimens,
102 such as cells, tissues, and organs. Surprisingly, scientific studies on the effect of magnetic fields
103 on freezing of water and biological products are very scarce and, to date, clear evidence of the
104 promised effects has not yet been found (Woo and Mujumdar 2010; Xanthakis and others
105 2014). Moreover, results published in the literature are often apparently contradictory probably
106 because some factors that play a role in magnetic freezing are not considered. Finally, it is
107 important to note that the existing scientific papers have been written by experts in quite
108 different disciplines (physics, food science, cryobiology, for example) and, therefore, they are
109 sometimes focused on particular aspects of their area of study, while other important aspects of
110 the process are neglected.

111 To provide a basis for extending the understanding of magnetic freezing, this paper presents a
112 critical review of the material published in the literature up to now. As water seems to be the
113 target of magnetic freezing, a brief description of the water molecule and its particular
114 characteristics is first introduced. Taking into account that the magnetic properties of a
115 substance arise from the spin and orbital angular momentum of electrons, special attention has
116 been paid to the electron configuration of water. Based on this configuration, the magnetic
117 properties of water are then detailed and, also, the effects observed in water exposed to
118 magnetic fields. Moreover, some hypotheses to explain the mechanisms that produce these
119 effects are commented to establish a theoretical basis for speculating about the operating mode
120 of magnetic freezing. After these hypotheses, existing patents on magnetic freezing are
121 described. Then, in an attempt to back the theory under these patents up with some form of
122 evidence, experimental data on the effects of MFs on freezing of water, food products, and
123 biological specimens are compiled. Particular care has been taken to critically evaluate the
124 reasons of the apparent discrepancies observed by different authors. Finally, some key
125 considerations are analyzed that reveal several research needs for clarifying the effects of
126 magnetic fields on freezing of biological products. This review contributes to increasing
127 knowledge on magnetic freezing and stimulating future research on this innovative technology
128 for preservation of biological products.

129

130 2. THE WATER MOLECULE

131 Water is a small molecule composed of two hydrogen atoms covalently bonded to one atom of
132 oxygen. Water bonding and geometry can be roughly explained according to the valence bond
133 theory, the hybridization of atomic orbitals, and the Valence-Shell Electron-Pair Repulsion
134 (VSEPR) model. Figure 2.a shows the electron configuration of the constituent atoms of the
135 water molecule. Hydrogen atom has one electron ($Z = 1$), while oxygen has 8 electrons ($Z = 8$).
136 Two of them are core electrons located in the first s atomic orbital, immediately adjacent to the
137 nucleus, while the other six are valence electrons. The Lewis formula for water (Figure 2.b)
138 shows that oxygen, the central atom of water, is surrounded by four separate regions of high
139 electron density: two of them correspond to two lone pairs of electrons and the other two
140 correspond to two σ -bonding pairs of electrons. For this configuration, the VSEPR model
141 predicts a tetrahedral distribution of electron clouds with an ideal bond angle of 109.5° that
142 results in a V-shaped water molecule. This geometry can be explained by sp^3 hybrid orbitals
143 (Figure 2.c). Thus, 2s and 2p orbitals in oxygen would hybridize to form four sp^3 orbitals
144 oriented at a bond angle of 109.5° . The valence electrons on oxygen would fill two of these
145 hybrid sp^3 orbitals (two lone pairs of electrons), while each of the other two hybrid sp^3 orbitals
146 would be occupied with one unpaired electron. Bonding of water would occur through the
147 overlap of these latter two hybrid sp^3 orbitals on oxygen with 1s orbitals on the two hydrogen
148 atoms. As bonding pairs of electrons experience less repulsive force than lone pairs of
149 electrons, the perfectly symmetrical shape ideally adopted by the electron pairs would be
150 distorted. Thus, the water geometry shown in Figure 2.d, with an angle of 104.5° between the
151 hydrogen atoms, could be explained.

152 To understand water properties, it is also important to note that the oxygen in the water
153 molecule attracts electrons more strongly than hydrogen due to its large electronegativity.
154 Therefore, shared electrons in the covalent bond will be closer to oxygen and, thus, the oxygen
155 region of the water molecule has a slightly negative charge, while each hydrogen atom has a
156 slightly positive charge. Water is, therefore, a polar molecule. The electrostatic attraction
157 between the partial positive charge near the hydrogen atoms and the partial negative charge
158 near the oxygen makes water molecules interact with each other and form intermolecular
159 hydrogen bonds. Hydrogen bonds in water are much weaker than covalent bonds (about

160 23 kJ mol⁻¹ compared to the O–H covalent bond strength of 492 kJ mol⁻¹), but they are the
161 strongest kind of dipole-dipole interaction. Thus, these H-bonding forces allow for a strong
162 interaction between water molecules and this intermolecular interaction is responsible for most
163 of the anomalous properties of water: volume expansion on freezing, high freezing point, high
164 specific and latent heats, high surface tension, among others. Each water molecule can form up
165 to four hydrogen bonds and, thus, the structure of liquid water is usually represented either as a
166 continuous three dimensional network of hydrogen bonds or as a mixture of clusters of
167 molecules with different degrees of hydrogen bonding in an equilibrium. Water clusters can
168 have different number of molecules (dimers, trimers, tetramers, and so on up to hundreds of
169 molecules) and adopt different structures: linear, rings, prisms, or cages, among others (Chaplin
170 2000; Pang 2006; Tigrek and Barnes 2010). However, rotation and other thermal motions in
171 water molecules cause individual hydrogen bonds to break and re-form on a 10⁻¹²-10⁻⁹ s time
172 scale. Therefore, any specific structure in liquid water is continuously changing.

173

174 **3. EFFECTS OF MAGNETIC FIELDS ON WATER**

175 First of all, it is important to note that a real understanding of the magnetic properties of matter
176 cannot be achieved by classic physics, but only by quantum electrodynamics. However, this is
177 out of the scope of this paper and, therefore, in this review, very simplified concepts are used to
178 explain water magnetization.

179 As outlined in the Introduction, the magnetic properties of a substance arise from the orbital
180 motion and spin of electrons in the atoms. Nuclei also possess spin, but electron-field
181 interactions are thousands of times stronger than nuclear ones. Therefore, electrons, not nuclei,
182 primarily determine magnetic susceptibility. The orbital motion of electrons around the nucleus
183 creates tiny atomic current loops that induce a magnetic moment along the axis of rotation. In
184 the same way, the spinning of electrons also produces a magnetic moment. The net magnetic
185 moment of an atom is the vector sum of both orbital and spin moments of all the electrons in the
186 atom.

187 In water, all the orbitals are fully occupied by pairs of electrons (Figure 2.c). Paired electrons
188 orbit in opposite directions and, therefore, orbital moments are cancelled. The same occurs with

189 the spin moments of paired electrons. Thus, water has no net magnetic moment in the absence
190 of an externally imposed magnetic field. When an external magnetic field is applied, the orbital
191 motion of electrons is altered in such a way that the induced magnetic fields oppose to the
192 external field. This may be viewed as an atomic version of Lenz's law, which is a direct
193 consequence of the energy conservation law. Thus, the effect is to 'repel' the external field and
194 water is, therefore, a diamagnetic substance.

195 The magnetic force exerted on a substance is proportional to the square of the strength of the
196 external magnetic field and the magnetic susceptibility. Magnetic susceptibility of water is rather
197 low ($\chi_v = -9.035 \cdot 10^{-6}$) and, therefore, weak MFs will have little effect on water, while strong MFs
198 can exert considerable force. The effects of strong MFs (≥ 10 T) can be macroscopically
199 visualized by levitating water droplets in air, that is the magneto-Archimedes levitation
200 (Beaugnon and Tournier 1991; Ikezoe and others 1998), or by visibly deforming the water
201 surface (Kitazawa and others 2001). Weaker MFs also produce effects on water, although not
202 so evident. For example, magnetic fields of the order of one third of a tesla can still create a
203 microscopic depression of about 25 μm in the water surface (Chen and Dahlberg 2011).
204 Moreover, some properties such as the surface tension force, the viscosity, the refractive index,
205 the electric conductivity, and the enthalpy of vaporization, among others, seem to be affected
206 after exposing water to magnetic fields, even at intensities as low as 1 mT (Semikhina and
207 Kiselev 1988; Hosoda and others 2004; Pang and Deng 2008a, b; Toledo and others 2008; Cai
208 and others 2009; Szcześ and others 2011; Pang and others 2012). In recent years, analyses of
209 magnetized and non-magnetized water by spectroscopic techniques confirm that MF exposition
210 produces changes (shifts of some peaks and appearance of new bands) in infrared, Raman,
211 visible, ultraviolet, and X-ray spectra (Iwasaka and Ueno 1998; Pang and Deng 2008a, b).
212 Some authors attribute these modifications to changes in water structure by displacement and
213 polarization of molecules and atoms and modification of hydrogen bonding (Rai and others
214 1995; Iwasaka and Ueno 1998; Pang and Deng 2008a, b), while others identify in the spectra of
215 magnetized water some similarities with the spectra of ozone and hydrogen peroxide (Colic and
216 Morse 1999). Thus, Colic and Morse (1999) suggest that Lorentz forces can produce small
217 currents in water, producing the same effect as electrolysis.

218 The magnitude of the changes observed in water after MF exposition depends on the magnetic
219 field strength and frequency, the exposition time, and the temperature, but no linear relationship
220 among these factors has been found. A saturation effect is also observed, that is, the MF effects
221 reach a maximum after a given exposition time. Moreover, these effects seem to not disappear
222 immediately after MF removal, but remain for a time, i.e., the so-called memory effect of
223 magnetized water (Semikhina and Kiselev 1988; Pang and Deng 2008a, b).

224 However, the results reported in the literature have low reproducibility and little consistency. For
225 example, Pang and Deng (2008b) observed that the exposition of water to a 440 mT static
226 magnetic field for 30 min significantly decreased the surface tension force and the viscosity. By
227 contrast, Toledo and others (2008) reported an increase in the surface tension and the viscosity
228 of water after exposition to a 45-75 mT magnetic field for 3 h, while Cai and others (2009)
229 detected a decrease in the surface tension and an increase in the viscosity of purified water
230 circulated at a constant flow rate in a 500 mT magnetic field. The reproducibility of experiments
231 with magnetized water is hampered by many factors related to the sample, the magnetic field
232 applied, and the measurements performed. Some factors related to the sample, such as
233 magnetic impurities and quantity of dissolved oxygen, are difficult to control (Toledo and others
234 2008). The reproducibility of the magnetic fields applied is not trivial and special care must be
235 taken to guarantee that the magnetic field can penetrate the whole water sample (Pang and
236 Shen 2013). Moreover, it is important to note that when time-varying MFs are applied, electric
237 fields are induced. Electric fields have been proved to efficiently reorient water molecules due to
238 the intrinsic electric dipole moment that water molecule has (Chaplin 2000). Therefore,
239 discerning the effects of time-varying magnetic and electric fields on water is not simple. On the
240 other hand, the MF effects observed in water are usually very weak and effective methods and
241 sensitive instruments must be employed to detect them. Moreover, these effects should be
242 measured during magnetic field application (Hosoda and others 2004) or, at least, immediately
243 after it because they are not permanent, as previously mentioned, but they fade away after
244 some time (Pang and Deng 2008a, b; Pang and Shen 2013). Furthermore, it is important to
245 note that impurities can be dissolved or suspended from the sample containers or from the
246 measurement instruments and they can affect the results (Amiri and Dadkhah 2006; Holysz and
247 others 2007). Therefore, caution is needed in the interpretation of the observed phenomena.

248 The precise mechanisms that produce these effects in water exposed to MFs are not clear,
249 although many hypotheses have been proposed (Colic and Morse 1999; Vallée and others
250 2005b; Pang 2006; Cefalas and others 2010; Wang and others 2013). For example, taking into
251 account the polar nature of the water molecule, Wang and others (2013) assumed that the
252 thermal motion of the partially charged atoms of water under the magnetic field gives rise to
253 Lorentz forces. The direction of these forces on the positive charge center of the water molecule
254 is opposite to that on the negative charge center and, therefore, both centers will be relocated,
255 the distance between them will become larger and these changes will weaken the hydrogen
256 bonds. Based on the existence of linear and ring hydrogen bonded chains of molecules in
257 water, Pang and others (2006, 2013) hypothesized that closed hydrogen-bonded chains
258 become 'ring electric-current' elements when submitted to a magnetic field due to the proton
259 transfer in them under the action of Lorentz forces. The magnetic interactions of these 'ring
260 electric-current' elements with each other or with the externally applied magnetic field would
261 result in the reorientation and formation/breaking of hydrogen bonds. Consequently, the
262 distribution of water molecules would be modified and, therefore, also the physical and chemical
263 properties of the magnetized water. By contrast, experiments by Colic and Morse (1999) and by
264 Vallée and others (2005a, b) suggest that the gas bubble/water interface is the primary target of
265 the MF action because no MF effects are observed when water is degassed. According to these
266 authors, MF exposition leads to the destabilization of the air nanobubbles, naturally present in
267 non-degassed water, by disturbing the ionic balance between the negative ions adsorbed on the
268 bubbles and the shell of counter ions. These changes at the gas/water interface can modify the
269 water cluster size and the reactivity of bulk and interfacial water.

270 Computational techniques, such as Monte Carlo and Molecular Dynamics (MD) simulations,
271 have been also employed to elucidate the effects of magnetic fields on water systems at the
272 molecular level (Zhou and others 2000; Chang and Weng 2006; Toledo and others 2008).
273 These studies show that hydrogen bonds can be affected by magnetic fields and, consequently,
274 also the interactions between water molecules (Zhou and others 2000; Chang and Weng 2006).
275 Therefore, new clusters arrangements can be formed that, obviously, can affect water
276 properties. Again, the conclusions by different authors are, in some way, divergent. For
277 example, using Monte Carlo computer simulation, Zhou and others (2000) found that 100-200

278 mT MFs increased the mean distance between water molecules, while field strengths smaller
279 than 50 mT did not produce appreciable effects. Thus, depending on its strength, an external
280 magnetic field could cause the weakening of hydrogen bonds and the diminishing of the
281 hydrogen bond average number among water molecules. However, using MD simulation,
282 Chang and Weng (2006) found that the number of hydrogen bonds increased by approximately
283 0.34% when the magnetic field strength increased from 1 to 10 T. Thus, according to these
284 authors, magnetic fields enhance the bonding among water molecules and stabilize the
285 structure of liquid water. At this point, it is interesting to note that hydrogen bonds can be inter-
286 and intra-cluster. In this sense, the results obtained by Toledo and others (2008) suggest that
287 magnetic fields weaken the intra-cluster hydrogen bonds, breaking large water clusters and
288 forming smaller clusters with stronger inter-cluster hydrogen bonds.

289 Despite the low reproducibility of the experimental data and the controversial theories explaining
290 water behavior in a magnetic field, all the studies conclude that MFs affect the hydrogen bond
291 networks. Rearrangements in hydrogen bonding can substantially impact on some water
292 properties that govern freezing kinetics, such as the freezing point, the specific heat capacity, or
293 the thermal conductivity. However, data about the effect of magnetic fields on these water
294 properties are especially scarce. Inaba and others (2004) measured the MF effect on the
295 freezing point of water by using a high resolution and supersensitive differential scanning
296 calorimeter working in a magnetic bore. They found that exposition to static MFs increased the
297 freezing temperature of water and the temperature shift was proportional to the square of the
298 MF intensity. At 6 T, the freezing point increased by $5.6 \cdot 10^{-3}$ °C; therefore, they concluded that
299 magnetic fields strengthen hydrogen bonding and make the solid phase more stable than the
300 liquid state. Moreover, Monte Carlo simulations by Zhou and others (2000) predicted significant
301 changes in the internal energy and specific heat when water is exposed to 100 mT magnetic
302 fields or larger. These predictions were later confirmed by Pang and others (2012) who
303 observed a decrease in the specific heat of water when exposed to 440 mT static MFs for 30
304 min. Some MD simulations of ice growth from water exposed to magnetic fields have been
305 recently published (Zhang and others 2010; Hu and others 2012). Thus, Zhang and others
306 (2010) investigated freezing of confined water in a 10 T static MF. According to the authors,
307 confinement induced a bilayer crystalline ice which resembled none of the structures of existing

308 ice polymorphs, while MF exposition significantly increased the freezing temperature of the
309 confined water. Thus, at 10 T, an anomalously high freezing temperature of 67 °C was found.
310 Hu and others (2012) studied the microscopic mechanism for ice growth from supercooled
311 water when external electric (0-10⁹ V/m) and magnetic (0-10 T) fields were applied
312 simultaneously. They found that the ice growth on the primary prismatic plane could be
313 accelerated when fairly low electric (10⁶ V/m) and magnetic (10 mT) fields were applied. By
314 contrast, the growth on the basal plane was hardly affected unless the fields increased up to 10⁹
315 V/m and 10 T. Moreover, when studying electric and magnetic fields separately, they found that
316 electric fields could play a significant role in the hydrogen-bonding structures of liquid water, but
317 the effect of magnetic fields, even at 10 T, was only marginal.

318

319 **4. PATENTS ON MAGNETIC FREEZING**

320 In recent years, many patents have been developed that try to take advantage of MF effects on
321 water properties to improve freezing of foods, ice cubes, feedstuffs, living cells (blood, animal
322 tissues and organs, for example), flowers, chemical and pharmaceutical products, among
323 others (Hirasawa and others 2000, 2001; Owada and Kurita 2001; Kino 2002; Owada 2007;
324 Sato and Fujita 2008; Kim and others 2009; Owada and Saito 2010). All these patents claim
325 that the application of MFs during freezing inhibits water crystallization and allows large
326 supercooling. When freezing occurs, either by lowering temperature well below the freezing
327 point or by ceasing MFs, small ice crystals are formed throughout the whole volume of the
328 product. In this way, damage produced is supposed to be substantially reduced. However, the
329 extremely low strength of the frequently applied MFs casts doubt on the effects that these weak
330 MFs can have on a substance with a low magnetic susceptibility such as water. Moreover, the
331 mechanisms adduced in the patents to explain the expected improvements are frequently
332 vague, not scientifically proved and, according to Kobayashi and Kirschvink (2014), *'do not*
333 *agree with basic biophysics'*.

334 Most of the inventors state that MFs act by aligning the electronic and nuclear spins of the
335 atoms in the direction of the magnetic field. The hydrogen nuclei of water molecules have an
336 odd number of protons and, therefore, a net magnetic moment. When a magnetic field is

337 applied, hydrogen nuclei will behave like mini-bar magnets and will align with the external
338 magnetic field. Moreover, the spinning nuclei will precess around the direction of the field.
339 According to the patents, this will enhance the thermal vibration of the hydrogen nuclei,
340 supercooling, and heat transfer throughout the product (Hirasawa and others 2001; Owada and
341 Kurita 2001; Ino and others 2005; Owada 2007; Owada and Saito 2010). Moreover, hydrogen
342 bonds of water molecules will be also affected and some authors consider that the cluster size
343 of free water will tend to decrease (Owada and Kurita 2001; Owada 2007; Sato and Fujita 2008;
344 Owada and Saito 2010). According to Sato and Fujita (2008), when water clusters are
345 fragmented in this way, small ice crystals are formed and the quality (appearance, flavor, and
346 fragrance) of the products to be frozen is hardly deteriorated. On the other hand, some authors
347 claim that decreasing the cluster size of free water makes it possible to increase the amount of
348 non-freezable bound water and this involves a better preservation of the product freshness
349 (Owada and Kurita 2001; Owada 2007; Owada and Saito 2010). They consider that small water
350 clusters are capable of forming hydrogen bonds with the polar groups of the tertiary structures
351 of proteins and carbohydrates and attach compactly to them. Thus, MFs would reduce the
352 amount of freezable water and, therefore, the amount of ice crystals. Moreover, MFs would also
353 prevent tertiary structures from being oxidized by promoting a hydration structure on them.

354 Published patents make use of both static and oscillating MFs (Table 1), either separately or
355 combined (Owada and Kurita 2001; Hirasawa and others 2001; Ino and others 2005; Owada
356 2007; Owada and Saito 2010). Moreover, these fields can be continuous (Hirasawa and others
357 2001; Mihara and others 2012) or pulsed (Miura and others 2005; Sato and Fujita 2008). Static
358 MFs can be generated by permanent magnets or by electromagnets, although the former is
359 preferred because operating costs are lower. Oscillating MFs are generated by coils supplied
360 with AC current. When static and oscillating MFs are combined, overlapped in the same
361 direction or not, the expected effects on freezing are enhanced and operating costs can be
362 reduced (Hirasawa and others 2001; Owada and Kurita 2001; Owada 2007; Owada and Saito
363 2010). When used separately, oscillating MFs are preferred to static MFs due to their versatility
364 (Sato and Fujita 2008). Moreover, as previously mentioned, oscillating MFs induce oscillating
365 electric fields. These induced electric fields can also enhance the impediments for ice formation.
366 Thus, water molecules, that have an electric dipole, will be orientated in the oscillating direction

367 of the induced electric field. The vibration and friction of water molecules will generate minute
368 heat that also inhibits water crystallization. According to Hirasawa and others (2001), the
369 combined action of oscillating magnetic and induced electric fields allows reaching large
370 supercooling. Moreover, Owada and Kurita (2001) claimed that this electric field will generate
371 free electrons that are gained by the water and oxygen molecules in the freezing device.
372 According to the authors, hydroxyl-radicals are then produced that destroy the cell membrane of
373 microbes and, therefore, reduce the microbial load in the frozen product. Owada and Saito
374 (2010) also remarked that free electrons will avoid the oxidation of the product to be frozen.

375 The existing patents on magnetic freezing are not especially strict on the selection of the
376 optimal values of the process parameters. Thus, the MF strength and frequency ranges
377 included in the demands are particularly wide (Table 1). The MF strength can vary between 0.1
378 mT and 2 T, while the MF frequency ranges between 50 Hz and 10 MHz. However, the
379 conditions tested by the inventors are considerably more limited: MF strengths between 0.1 mT
380 (Mihara and others 2012) and 800 mT (Sato and Fujita 2008) and MF frequencies between 50
381 Hz (Owada 2007) and 200 kHz (Mihara and others 2012). Most of the authors claim that the MF
382 strength and frequency are not particularly restricted, but according to Mihara and others (2012)
383 and Ino and others (2005), the optimal values should be selected based on the specific
384 characteristics of the product to be frozen (size, type, impedance). The wave shape (sinusoidal,
385 square, or triangular, for example) in oscillating MFs is not frequently described, but some
386 inventors prefer rectangular waves (Ino and others 2005). Other parameters of the freezing
387 process such as the cooling rate or the freezer temperature are even less limited and can range
388 between 0.1 and 1 °C/min and between -2 °C and -100 °C, respectively (Table 1).

389 The uniformity of the magnetic fields applied during freezing is a relevant issue. According to
390 Owada (2007), if MFs are not uniformly applied, their effects are not evenly exerted on the
391 frozen product and, therefore, the product quality can be affected. Owada (2007) found that the
392 uniformity of oscillating MFs increases by disposing a plurality of coils along the sample holder.
393 Sato and Fujita (2008) also designed a number of feasible embodiments that allow a uniform
394 application of magnetic fields on the product.

395 In most of the published patents, the preferred embodiments combine permanent magnets
396 and/or electromagnetic coils with other devices to improve the freezing process. Thus, the
397 combination of magnetic with electric fields (Owada and Kurita 2001; Hirasawa and others
398 2001; Owada 2007; Owada and Saito 2010) and/or other energy-generating devices that
399 irradiate ultrasonic waves, microwaves, far infrared rays, ultraviolet light, α -rays, and negative
400 ions, among others, is frequently described (Hirasawa and others 2000; Owada and Kurita
401 2001; Kino 2002; Toyoshima 2005; Owada 2007; Sato and Fujita 2008; Owada and Saito 2010;
402 Fujisaki and Amano 2012).

403 Oscillating electric fields are, generally, applied to produce the vibration of water dipoles and, in
404 this way, to inhibit crystallization (Hirasawa and others 2001). According to the revised patents,
405 the electric field strength and frequency range between 10-1000 kV/m and 50 Hz-5 MHz,
406 respectively (Owada and Kurita 2001; Owada 2007; Owada and Saito 2010). Owada (2007)
407 claimed that the growing of ice crystals can be substantially reduced by applying an electric field
408 of variable frequency in stages. Thus, in the temperature range between $-2\text{ }^{\circ}\text{C}$ and $-10\text{ }^{\circ}\text{C}$, a
409 frequency of 250 kHz is particularly effective in decreasing ice crystals size, while the optimal
410 frequency in the temperature range between $-30\text{ }^{\circ}\text{C}$ and $-60\text{ }^{\circ}\text{C}$ is 3 MHz. Moreover, as
411 previously mentioned, Owada and Kurita (2001) remarked that oscillating electric fields also
412 enhance the production of hydroxyl-radicals that have an anti-microbial effect on the product.

413 The effect of other energy-generating devices is more ambiguous. According to Sato and Fujita
414 (2008), the use of negative ions, α -rays, ultrasonic waves, microwaves, far infrared rays, and
415 ultraviolet light allows a better fragmentation of water clusters by MFs. Moreover, Owada (2007)
416 stated that the addition of ionic air (negative ions) to the cold wind also improves heat transfer.
417 However, no evidence of such statements is provided.

418 Especially interesting is the combination of static MFs with electromagnetic waves to induce
419 nuclear magnetic resonance in the hydrogen atoms of water molecules and, in this way,
420 achieve large supercooling (Hirasawa and others 2000; Kino 2002; Toyoshima 2005). Hirasawa
421 and others (2000) designed a freezing device with a static MF in its inner space and an
422 electromagnetic wave generator. When the product to be frozen is located inside the freezer,
423 the hydrogen nuclei of water molecules exhibit a precessional motion around the direction of the

424 static MF as mentioned. The precession frequency (ω) depends on the MF strength (B) and the
425 gyromagnetic ratio (γ , 42.6 MHz/T for the hydrogen nucleus) and, according to the Larmor
426 equation, it is $\omega = B \cdot \gamma$. When the product is irradiated with electromagnetic waves, either
427 continuously or intermittently, at this same frequency, nuclear magnetic resonance is induced in
428 the hydrogen nuclei of water molecules. According to the inventors, the energy of
429 electromagnetic waves absorbed by the hydrogen nuclei avoids water freezing at temperatures
430 as low as -40 °C. Unfortunately, the authors don't provide experimental evidence of this
431 statement. Moreover, it is important to note that it is difficult to obtain a uniform magnetic field
432 inside the freezer and, therefore, the resonance frequency is not constant in the whole volume
433 of the device. Later patents in the literature tried to overcome this problem. Thus, Kino (2002)
434 presented different solutions based on either varying magnetic fields or applying broadband
435 electromagnetic waves to generate nuclear magnetic resonance in wide regions inside the
436 freezer.

437 Apart from these energy-generating devices, some patents also include other elements to
438 improve the freezing process such as sound-waves generators, far-infrared-ray absorbers, and
439 pressure regulators. Owada and Kurita (2001) proposed superimposing sound waves, in the
440 audio-frequency range, to the cold wind in contact with the product to stir up the boundary layer
441 of air that inhibits heat transmission. Moreover, far-infrared-ray absorbers can be arranged on
442 the inner walls of the freezer to absorb the radiant heat of the product, and thus, accelerate the
443 cooling rate (Owada and Kurita 2001; Owada 2007; Owada and Saito 2010; Fujisaki and
444 Amano 2012). Pressure regulators are employed to adjust gas pressure (above or below the
445 atmospheric pressure) inside the freezer (Sato and Fujita 2008; Owada and Saito 2010). By
446 decreasing pressure with a suction pump, it is possible to reduce the temperature inside the
447 freezer and also to eliminate oxygen, and thus, avoid product oxidation. Once temperature is
448 low enough, increasing pressure limits water evaporation and prevents drying of the product.
449 Moreover, increasing pressure with gases with low or no oxygen content contributes to avoid
450 product deterioration.

451 Other common devices and elements, usually employed in conventional freezers to improve
452 heat transfer, are also included in the preferred embodiments described in most of the patents:
453 heat insulators to maintain the freezer temperature (Owada and Kurita 2001; Toyoshima 2005;

454 Ino and others 2005; Owada 2007), ventilators to circulate cold air in the freezer (Owada and
455 Kurita 2001; Ino and others 2005; Owada 2007; Sato and Fujita 2008), air sanitizers to avoid
456 product contamination (Hirasawa and others 2000; Owada and Saito 2010), honeycombs to
457 promote a uniform flow of cold air (Owada 2007), and air dehumidifying devices to avoid frost
458 formation both on the freezer and on the frozen product (Sato and Fujita 2008).

459 Patented equipment includes solutions for both batch and continuous freezing. Continuous
460 freezers can be straight belt, multi-pass belt, or spiral type and the product to be frozen is
461 continuously conveyed through them. Therefore, continuous freezers require more complex
462 embodiments to apply uniform MFs, either static or time varying, during the complete freezing
463 process (Ino and others 2005; Owada 2007; Sato and Fujita 2008; Fujisaki and Amano 2012).

464 On the other hand, it is important to note that MFs can be applied not only during freezing but
465 also during frozen storage and subsequent thawing. Thus, Ino and others (2005) patented a
466 system in which oscillating MFs are applied during the complete freezing-storage-thawing
467 process. According to the authors, this method allows better preservation of the food quality.

468

469 **5. EXPERIMENTAL DATA ABOUT THE EFFECTS OF MAGNETIC FIELDS ON** 470 **FREEZING**

471 As commented in the Introduction, if all the advantages described in the above patents were
472 true, magnetic freezing could lead to a significant advance in freezing technology. For this
473 reason, the interest of the scientific community on magnetic freezing is increasing. Several
474 authors, from different universities and research centers, have performed experiments to
475 assess the effect of MFs on freezing of a wide variety of products such as water (Semikhina and
476 Kiselev 1988; Aleksandrov and others 2000), aqueous solutions (Rohatgi and others 1974;
477 Iwasaka and others 2011; Mok and others 2015), nanofluids (Jia and others 2016), foods
478 (Watanabe and others 2011; James and others 2015c), cells (Kaku and others 2010; Lin and
479 others 2014), tissues (Lee and others 2012b), organs (Samanpachin and others 2009; Niino
480 and others 2012), and even organisms (Naito and others 2012; Morono and others 2015). The
481 experiments have been carried out in both commercial equipment (Yamamoto and others 2005;

482 Kaku and others 2010; Lee and others 2012a; James and others 2015c) and lab prototypes
483 specially designed for the trials (Rohatgi and others 1974; Suzuki and others 2009; Lou and
484 others 2013). However, no consistent results have been found.

485 According to the published patents, the main benefit of MFs on freezing is to achieve large
486 supercooling in the sample before ice nucleation occurs (Hirasawa and others 2000, 2001;
487 Owada and Kurita 2001; Kino 2002; Owada 2007; Owada and Saito 2010; Mihara and others
488 2012). Thus, when crystallization is triggered, the nucleation rate is high and many tiny ice
489 crystals are instantaneously formed. Moreover, Owada and Kurita (2001), Owada (2007), and
490 Owada and Saito (2010) claimed that MFs not only enhance supercooling but also the cooling
491 rates during the freezing process. Therefore, finding evidence of MF effects on freezing seems
492 to be easy. It would be reduced to detect larger supercooling, shorter phase transition and total
493 freezing times, and reduced damage in the frozen product when MFs are applied during
494 freezing. However, all these advantages have not yet been proved because replicating
495 magnetic freezing experiments and obtaining consistent results is a really hard task.

496 Apart from the aforementioned difficulties associated to MFs, there are other obstacles
497 associated to freezing that also hamper the reproducibility of the experiments. First, there are
498 many factors involved in the tendency of a system to supercool, including temperature, rate of
499 cooling, volume, type of container, particles in the liquid, etc. Even when all these factors are
500 controlled, different degrees of supercooling occur in repeated experiments (Heneghan and
501 others 2002) due to the stochastic nature of the heterogeneous nucleation of supercooled
502 water. Second, locating temperature sensors to register thermal evolution in the samples is also
503 difficult, especially in biological products due to their inherent variability. Finding completely
504 equal samples (size, shape, and composition) and locating temperature sensors at exactly the
505 thermal center is sometimes impossible. Third, when comparing magnetic and conventional
506 freezing, special care must be taken to keep all the freezing parameters (freezing temperature,
507 air velocity, air convection, sample location in the freezer, etc.) fixed except the magnetic field.
508 Ideally, the experiments should be performed in the same freezer with and without MF
509 application. Even in this case, a common problem when oscillating MFs are applied is the heat
510 produced in the coils that hamper comparisons between different MF conditions (no MF and MF
511 of different intensities). Finally, when using commercial magnetic freezers, it is important to

512 know exactly the characteristics of the magnetic fields applied (static, oscillating, or both;
513 intensity and frequency values; combination with electric fields, electromagnetic waves, etc.) to
514 obtain reproducible results. This is not always easy because manufacturers usually do not
515 provide these technical data. For example, ABI equipment frequently includes permanent
516 magnets and coils to combine static and oscillating MFs. The user can program different 'CAS
517 conditions' (0-100% CAS) at the control panel, but the MF intensities and frequencies
518 associated to these 'CAS conditions' are not specified. Measurements with devices not usually
519 employed in freezing research (teslameters and oscilloscopes, for example) are needed to
520 correctly describe commercial equipment and, for this reason, many authors do not report these
521 data (Kim and others 2013a, b; Ku and others 2014; Choi and others 2015). Therefore, the
522 experimental conditions of assays published in the literature must be analyzed carefully and the
523 results should be treated with caution before drawing conclusions. All these problems make it
524 difficult to find evidence of the effects of MFs on supercooling, freezing kinetics, ice crystals,
525 quality and/or viability of the frozen products.

526

527 **5.1. Freezing of water and aqueous solutions**

528 There exist several papers in the literature that describe freezing experiments of water and
529 aqueous solutions exposed to both static and oscillating MFs (Table 2).

530 If static MFs are strong enough, it is even possible to solidify levitating water under
531 containerless condition. Thus, Tagami and others (1999) froze levitating water globules, as
532 large as 6 mm in diameter, in a hybrid magnet able to generate up to 23 T in a 52 mm bore.
533 These authors observed that water could be supercooled down to $-10\text{ }^{\circ}\text{C}$ before ice
534 crystallization occurred. Taking into account the sample size and the containerless condition,
535 this degree of supercooling is not unexpected. Unfortunately, as levitation under containerless
536 condition cannot be achieved with no MF application, the only effect of a strong static MFs
537 cannot be evaluated in levitating water globules.

538 The effect of weaker static MFs on water supercooling is not clear. Thus, Zhou and others
539 (2012) froze tap water in several static MFs, with strengths up to 5.95 mT, and observed that

540 the degree of supercooling increased with MF intensity. They found that freezing water in a 5.95
541 mT static MF increased supercooling by 1.2 °C compared with no MF application. By contrast,
542 Aleksandrov and others (2000) froze drops of distilled water in more intense MFs (71-505 mT)
543 and noted that supercooling decreased with increasing MF strength. They reported that
544 supercooling was negligible at 505 mT and, accordingly, the freezing plateau time was the
545 longest. In this sense, Mok and others (2015) also observed an effect of static MFs on the
546 length of the freezing plateau. These authors froze 0.9% NaCl saline solutions at the midpoint
547 between two neodymium magnets, either in attractive (480 mT) or repulsive (50 mT) position,
548 and compared the phase transition times with those corresponding to no MF application
549 (control). Compared to the control, the phase transition time in the repulsive MF was reduced by
550 32%, while it increased by 17% in the attractive MF. The authors suggested that the
551 unidirectional and outward field forces produced when the magnets were located in attractive
552 and repulsive positions, respectively, affect freezing kinetics in a different way, but the
553 mechanisms implied are not clear.

554 The effect of oscillating MFs on supercooling of water and saline solutions has been also
555 studied by several authors. Semikhina and Kiselev (1988) submitted bidistilled water to weak
556 oscillating MFs (up to 0.88 mT and at frequencies between 10^{-2} and 200 Hz) for 5 h and
557 observed an increase in supercooling due to MF exposition. These authors found that ΔT
558 depended on both the MF intensity and frequency. Moreover, for a given MF intensity, they
559 noted that there is an optimal MF frequency that produces maximal supercooling. Experiments
560 by Mihara and others (2012) and Niino and others (2012) seem to confirm the effect of MF
561 frequency on supercooling. These authors compared the supercooling reached in physiological
562 saline solutions frozen without MF (control) and with a 0.12 ± 0.02 mT MF at different
563 frequencies from 50 Hz up to 200 kHz. They observed an increase of supercooling in the
564 samples frozen with MFs at frequencies ≥ 200 Hz and, for a 0.12 mT MF, they reported that
565 maximal supercooling (close to 20 °C) was reached for a MF frequency of 2 kHz. It is interesting
566 to note that this frequency is rather close to the corresponding Larmor frequency (~ 5 kHz). By
567 contrast, at 50 Hz, no significant differences were observed compared with the control. In this
568 sense, several authors have proved that, for weak magnetic fields, 50-60 Hz frequencies and
569 lower have no effect on supercooling. Thus, Watanabe and others (2011) demonstrated that

570 0.5-10 mT MFs at 50 Hz have no apparent influence on supercooling of pure water and 1- molal
571 NaCl solutions. Accordingly, Naito and others (2012) did not find any effect of a 0.5 mT MF at
572 30 Hz on supercooling of both distilled and saline water.

573 Although one of the most claimed advantages of magnetic freezing is the small size of the ice
574 crystals formed, only a few research papers study the effect of MFs on ice crystals. Rohatgi and
575 others (1974) froze 2.8-14.9% NaCl solutions in several static (100 mT-5 T) and oscillating (600
576 mT, 60 Hz) MFs and compared the shape and spacing of the ice dendrites with those obtained
577 with no MF application. They studied two different freezing systems: one that avoids thermal
578 gradients in the sample (small drops of NaCl solution in an organic liquid at $-20\text{ }^{\circ}\text{C}$) and other
579 that allows a unidirectional heat flow (the sample is poured into a tygon tube mounted on a cold
580 copper plate at $-70\text{ }^{\circ}\text{C}$). Rohatgi and others (1974) observed that MFs, either static or
581 oscillating, promote side branching of the dendrites and increase their spacing in the droplets
582 system, but no effect was detected in the unidirectional freezing system. It is important to note
583 that, in the droplets, nucleation and crystal growth are free in the whole volume of the sample,
584 whereas in the unidirectional freezing system, nucleation only occurs in the vicinity of the cold
585 copper plate. Therefore, the authors concluded that MFs influence ice nucleation in NaCl
586 solutions, but do not have an appreciable effect on the growth phenomenon. Iwasaka and
587 others (2011) froze aqueous solutions under pulsed train MFs of up to 325 T/s at 6.5 mT and
588 observed the ice crystal formation at real time with an optical microscope. When freezing DMEM
589 cell culture medium, they reported that the exposition to pulsed MFs enhanced the movement of
590 ice crystals and floating particles probably due to the induced electric field. According to the
591 authors, stirring of the small ice crystals promotes their assembling and, as a result, samples
592 exposed to pulsed MFs had broad areas with uniform ice crystals, whereas the non-exposed
593 samples showed grid patterns. Real time measurements of light transmission during freezing
594 also showed clear differences in 0.1 M NaCl solutions exposed or not to pulsed MFs. These
595 differences could be related with differences in the nucleation rate and the size and shape of the
596 ice crystals formed. In this sense, Mok and others (2015) observed that the ice crystals formed
597 in NaCl solutions frozen under static MFs had more irregular shapes than those produced
598 without MF. Moreover, they detected different patterns depending on the force directions in
599 attractive or repulsive MFs.

5.2. Freezing of food products

600

601 Experiments of static magnetic freezing on food are very scarce (Table 3). To the best of our
602 knowledge, only Lou and others (2013) froze whole carps in an air-blast freezer while applying
603 static MFs with intensities up to 1.08 mT. The temperature-time curves at the center of the
604 samples did not show any MF effect on the precooling rate. Moreover, no supercooling previous
605 to nucleation was observed with or without MF application. However, the authors reported that
606 MFs substantially reduced the freezing plateau time, while increasing the tempering stage and
607 the total freezing time. Unfortunately, these freezing experiments were performed only in
608 duplicate, the weight of the samples was rather variable (600-800 g), and no statistical analysis
609 of the data was performed to find significant differences that support the conclusions inferred by
610 the authors.

611 Regarding oscillating MFs, several patents include experimental data that show advantageous
612 effects of MFs on freezing kinetics, ice crystals and/or quality attributes of frozen foods. Thus, in
613 US7237400 B2 patent, Owada (2007) claimed that the application of an oscillating MF (0.5-0.7
614 mT, 50 Hz), combined or not with a 1 mT static MF, reduces the time for lowering the core
615 temperature of chicken and tuna samples from 0 °C to -20 °C by 20-50%. According to the
616 inventor, cells in the thawed samples were hardly destroyed and color, flavor, and taste were
617 similar to those of the original raw food. Similar results were described in other patents. Thus,
618 Sato and Fujita (2008) froze packed Chinese noodles, spinaches, packed pasta, lumps of pork,
619 and tofu blocks in a freezer equipped with a MF generating device (200-300 mT, 60-100 Hz)
620 and a cold atmosphere with low water vapor content. After thawing, they reported that the
621 quality was satisfactorily maintained. By contrast, remarkable quality losses were observed
622 when these products were frozen in the same freezer with no MF generating and dehumidifying
623 devices at similar cooling rates. Lamentably, it is not clear from these results whether the
624 observed effects are due to the MF, the dehumidifying device, or both. Ino and others (2005)
625 froze sweet potatoes and observed that the mean gap area left by the ice crystals after thawing
626 was considerably smaller when the samples were frozen in oscillating MFs (≤ 100 mT, ≤ 10
627 MHz) compared with conventional quick and slow freezing. Also, color, taste, aroma,
628 smoothness, and hardness (mouthfeel) were better preserved. Unfortunately, no information
629 about the freezers temperature or the cooling rates achieved during magnetic, slow, and quick

630 freezing was provided and, therefore, it is not possible to discern whether the improvements
631 observed are produced by the magnetic field or by other experimental conditions.

632 All these results that show significant benefits on freezing kinetics and/or the quality of
633 magnetically frozen products contrast sharply with the experimental results reported in peer-
634 reviewed research papers that describe no or very slight improvements. Thus, as observed for
635 water and aqueous solutions, some papers in the literature clearly prove that weak MFs, at
636 frequencies of 50-60 Hz or lower, have no effect on supercooling, freezing kinetics and/or
637 quality of food products (Table 3). In this sense, Suzuki and others (2009) and Watanabe and
638 others (2011) did not find any difference in the degree of supercooling and the precooling,
639 phase transition, tempering, and total freezing times when freezing radish, tuna, sweet potato,
640 yellow tail, and agar gel in a 0.5 mT MF at 50 Hz compared with no MF application. Moreover,
641 similar ice crystals (size and shape), sensory evaluation, drip losses, color, texture, and
642 microstructure were observed in all the products. The same occurs when weak static and
643 oscillating MFs are combined. Thus, James and others (2015c) did not detect any MF effect on
644 supercooling when freezing garlic bulbs in an ABI freezer (0.1-0.4 mT MFs at frequencies of 50
645 Hz or lower). James and others (2015a) also carried out several studies on magnetic freezing
646 for commercial customers at the Food Refrigeration and Process Engineering Research Center
647 (Grimsby, United Kingdom). The trials were all performed in ABI freezers and included fruit,
648 vegetables, meat, and fish products. The results are not in the public domain, but the authors
649 declared that they had not found clear and repeatable effects of CAS freezing in any product.
650 Yamamoto and others (2005) observed longer freezing plateaus when freezing chicken breasts
651 in an ABI freezer (1.5-2 mT at 20, 30, and 40 Hz) compared with no MF application. However,
652 the authors remarked that these longer freezing times are reasonable because the electric
653 power of conventional and electromagnetic freezers is the same and magnetic freezing requires
654 part of this power for generating the magnetic field inside the freezer. After one week of storage
655 at $-30\text{ }^{\circ}\text{C}$, no differences were detected in drip and cooking losses and fracture properties
656 (rupture stress and strain) of the chicken breasts. Surprisingly, after six months of storage,
657 samples frozen in the electromagnetic freezer were significantly softer than those conventionally
658 frozen. In these samples, microscopic observations showed large spaces within the muscle
659 fibers, whereas these spaces in the magnetically frozen samples were small and scattered

660 throughout the muscle fibers. Kim and others (2013a, b), Ku and others (2014), and Choi and
661 others (2015) reported reduced total freezing times and improved quality attributes in beef, pork,
662 and chicken samples frozen in a magnetic freezer (ABI Co., Ltd.) at $-55\text{ }^{\circ}\text{C}$ compared with
663 samples frozen in an air blast freezer at $-45\text{ }^{\circ}\text{C}$. However, as freezer temperatures were not the
664 same, it is not possible to deduce whether the improvements detected were produced by the
665 magnetic field or by the lower temperature applied.

666 Increasing frequency of oscillating MFs up to the Larmor frequency seems to have no effect on
667 supercooling and freezing kinetics of food products in contrast with the results obtained by
668 Mihara and others (2012) and Niino and others (2012) in physiological saline solutions. Thus,
669 Watanabe and others (2011) combined a 20 mT static MF with a 0.12 mT oscillating MF at 1
670 MHz (NMR frequency) to freeze tuna and agar samples and did not detect any influence of the
671 MFs applied.

672 According to several patents, combining magnetic and electric fields enhance MF benefits on
673 freezing kinetics and food quality. Thus, Owada (2007) observed that adding an electric field (15
674 kV/m, 50 Hz-5 MHz) to a 5-7 mT oscillating MF (50 Hz), combined or not with a 1 mT static MF,
675 reduced even more the time for lowering the core temperature of chicken and tuna samples
676 from $0\text{ }^{\circ}\text{C}$ to either $-20\text{ }^{\circ}\text{C}$ or $-40\text{ }^{\circ}\text{C}$. In particular, it was 50% or more reduced compared with
677 conventional freezing. According to the authors, after 3 months of frozen storage, cells were not
678 destroyed and the products maintained the same color, flavor, and taste as the original raw
679 food. Owada and Kurita (2001) combined static (10 mT) and oscillating (0.5 mT, 50 Hz)
680 magnetic fields with an electric field (600 kV/m) to freeze tuna, sardine, pork, juices, wines,
681 oranges, and cakes. They compared the freezing curves at the core of the samples with those
682 obtained in a conventional quick freezer and observed identical gradual drop in temperature
683 between $10\text{ }^{\circ}\text{C}$ and $-2\text{ }^{\circ}\text{C}$, that is, during the precooling step. Therefore, MFs combined with
684 electric fields did not improve heat transfer in the unfrozen product. Freezing curves did not
685 reveal supercooling in any of the samples, with or without MF application, but the length of the
686 freezing plateaus and the total freezing times were substantially shorter in the samples located
687 in their invention. Regarding food quality, the authors observed substantial drip losses,
688 discoloration, and offensive odors in the samples frozen in the conventional device after 4
689 months of storage at $-50\text{ }^{\circ}\text{C}$. By contrast, the quality of the samples frozen in their invention did

690 not decay and freshness was preserved at a high standard. Unfortunately, most of the quality
691 attributes were subjectively assessed and no instrumental measurements were performed. Only
692 bacterial counts were objectively evaluated and they showed a marked decrease in samples
693 frozen in their invention. However, experimentation is not clear and some doubts arise about the
694 products employed in these microbial analyses and the number of replicated experiments,
695 among others. Lamentably, to the best of our knowledge, no peer-reviewed research papers are
696 available in the literature concerning the combination of magnetic and electric fields to
697 corroborate or contradict the experimental data presented in the patents by ABI Co., Ltd.
698 (Owada and Kurita 2001; Owada 2007; Owada and Saito 2010).

699

700 **5.3. Freezing of biological specimens: cells, tissues, organs, and organisms**

701 In the last years, magnetic freezing has received much attention in the field of cryopreservation
702 (Mochimaru and others 2008; Mihara and others 2009; Samanpachin and others 2009; Sankai
703 and others 2010; Kaku and others 2010; Lee and others 2012a; Nakagawa and others 2012).
704 Nowadays, small biological specimens, such as cells and tissue fragments, can be preserved
705 with varying degrees of success by conventional freezing protocols. Thus, for example, in
706 gynecology, freezing techniques are currently being used for sperms, ova, and fertilized eggs.
707 While small specimens can be suitable for freezing, preservation of large tissues and organs is
708 considerably harder due to the difficulty of penetration of cryoprotective agents and the
709 generation of thermal gradients. Efficient cryopreservation of biological materials is still an
710 unresolved matter and innovative freezing techniques able to avoid cell damage generate much
711 interest. For this reason, and despite most patents have been developed for food freezing,
712 many papers exist in the literature that assess the effectivity of magnetic freezing for
713 cryopreservation.

714 Most of the studies on magnetic freezing have been performed with time varying MFs, but some
715 information exists about the effect of static MFs on cryopreservation of biological specimens
716 (Table 4). Thus, Lin and others (2013a, b) studied the effect of static MFs on the survival rate,
717 morphology, and functionality of slowly frozen human erythrocytes. They reported that freezing
718 coupled with a 200, 400, or 800 mT static MF significantly increased the survival rate of

719 erythrocytes by 6, 10, and 20%, respectively. Moreover, static MFs did not affect the cell
720 morphology and functionality after thawing. Lin and others (2013a, b) observed that static MFs
721 reduced the membrane fluidity probably due to the alignment of the phospholipid bilayer.
722 According to the authors, phospholipids in the cell membranes exhibit a highly diamagnetic
723 anisotropic susceptibility and can be oriented by the torque force of a static MF. They suggested
724 that the cryoprotective effect of static MFs is not due to MF effects on water molecules, but to
725 enhanced biophysical stability of the cell membrane that reduces dehydration damage during
726 freezing. Similar results and conclusions were found by Lin and others (2014) after freezing
727 dental pulp stem cells in 400 mT and 800 mT static MFs.

728 As regards time varying MFs, many papers have been published that conclude that
729 cryopreservation of biological specimens is substantially improved when oscillating MFs are
730 applied during freezing (Mochimaru and others 2008; Mihara and others 2009; Samanpachin
731 and others 2009; Kaku and others 2010; Lee and others 2012a; Naito and others 2012; Morono
732 and others 2015). However, when analyzing these papers in depth, some doubts arise that
733 question the validity of the conclusions drawn.

734 On the one hand, in most of these papers, the MFs employed are not precisely described. The
735 authors are, usually, experts in medicine, surgery, or cryobiology who collaborate with ABI Co.,
736 Ltd. (Chiba, Japan) to employ CAS freezers for the experiments. Most of the times, the
737 characteristics of the equipment (MF intensity and frequency, presence or not of permanent
738 magnets, combination with electric fields or not, among others) are not relevant for their
739 analysis and, therefore, this information is not reported in the papers. For example, Kyono and
740 others (2008, 2010) reported that they froze whole ovaries of cynomolgus monkeys and rabbits
741 *'in a magnetic field environment'* and Lee and others (2010) only mentioned that their
742 experiments had been performed in an ABI programmable freezer supplied with a *'slight'* MF.
743 Kawata and others (2010) reported the intensity of the electric current needed to generate the
744 MFs in the CAS freezer, but not the MF intensity achieved. In other examples, the MF intensity
745 is mentioned, but not the frequency (Mihara and others 2009; Samanpachin and others 2009;
746 Morono and others 2015) and, even, sometimes the reported MF intensity is wrong. Thus,
747 according to the authors, freezing experiments by Kaku and others (2010) were performed
748 using MFs of 0.005, 0.01 and 0.15 mT, while Lee and others (2012a, b), Kamada and others

749 (2011), and Abedini and others (2011) employed MFs of 0.01 mT. It is important to note that, as
750 observed by Wowk (2012), some of these MF intensities are lower than that of the Earth's
751 natural MF (0.025-0.06 mT). After publication of Wowk's considerations, Kaku and others
752 (2012) rectified the MF intensity reported in their previous studies (Kaku and others 2010;
753 Abedini and others 2011; Kamada and others 2011) and stated that the MF intensity and
754 frequency really employed were 0.1 mT and 60 Hz.

755 On the other hand, in most of the studies, magnetic and conventional freezing experiments are
756 not performed at identical conditions (cooling rate, air velocity, target temperature) and,
757 therefore, MF application cannot be studied as an independent factor. Only a few papers
758 perform comparisons in the same freezer with and without MF application (Kaku and others
759 2010; Niino and others 2012; Naito and others 2012). Thus, Kaku and others (2010) froze
760 human periodontal ligament (PDL) cells and teeth in a programmable ABI freezer at -0.5 °C/min
761 with and without MF application (0.1 mT, 60 Hz). They reported that the proportion of thawed
762 PDL cells, surviving after 48 h of culture, rose from 40% at zero MF to above 70% for 0.1 mT
763 magnetic field. After storing the frozen teeth for one year at -150 °C, they thawed the samples,
764 extracted PDL tissue from them and studied cell proliferation and microstructure. Cells from the
765 teeth frozen with no MF application did not proliferate and the PDL tissue was severely
766 destroyed. By contrast, in non-frozen and in magnetically frozen samples, proliferation of PDL
767 cells started after 10 days and they became confluent after 40 days. Moreover, the histological
768 examination of the magnetically frozen samples proved that the structure of the PDL tissue was
769 well retained and transmission electron microscopy only showed slight damage. Niino and
770 others (2012) froze 4-5 mm portions of swine ovaries and liver in a lab prototype with and
771 without MF application (1.2 ± 0.2 mT, 2kHz). No effect of MF application was observed in
772 ovaries, but tissue destruction was minimized in liver samples when MFs were applied. The
773 authors considered that these divergences could be due to differences in the structure and
774 composition of the tissues. Naito and others (2012) maintained *Drosophila* adult flies in a
775 freezer, with and without MF application (0.5 mT/30 Hz), at temperatures between 0 °C and -10
776 °C for 1-96 h. At these conditions, it is not clear whether the flies were frozen or not, but the
777 authors observed that the survival rate was significantly increased when MFs were applied. The
778 question that remains unresolved is whether these results are produced by a magnetic effect on

779 the flies or by a temperature increase due to the heat generated in the coils during MF
780 application.

781 After studies by Kaku and others (2010), Niino and others (2012), and Naito and others (2012),
782 most of the authors consider that the efficiency of MF application to improve the preservation of
783 biological specimens is well proved and, unfortunately, they do not provide more evidence.
784 Thus, most of the experiments are planned to compare magnetically frozen with non-frozen
785 samples (Lee and others 2010; Kamada and others 2011; Abedini and others 2011) or to
786 compare ABI freezing and conventional freezing protocols (Mihara and others 2009;
787 Samanpachin and others 2009; Lee and others 2012a, b; Nakagawa and others 2012; Lin and
788 others 2013c; Morono and others 2015).

789 In general, experiments show that magnetically frozen samples after thawing are quite similar to
790 the unfrozen specimens. Thus, Kamada and others (2011) found no differences between the
791 collagen type I gene expression of non-frozen PDL cells and that of cells frozen in a 0.1 mT MF,
792 although the expression of alkaline phosphatase messenger RNA was slightly decreased after
793 magnetic freezing. The efficiency of magnetic freezing was also proved in teeth
794 cryopreservation. Thus, Kamada and others (2011) and Abedini and others (2011) realized
795 successful transplantations of magnetically frozen rat incisors and human molars, respectively.
796 The proper periodontal regeneration of these teeth was confirmed by both authors.
797 Unfortunately, in all these experiments, comparisons were only made with non-frozen cells or
798 teeth, but not with conventionally frozen samples.

799 Usually, the ABI freezing protocol produces better results than conventional procedures. Thus,
800 experiments performed in human stem cells, both dental pulp (Lee and others 2010, 2012a) and
801 embryonic cells (Lin and others 2013c), show that magnetic freezing is a reliable and effective
802 method for stem cells cryopreservation. Lee and others (2012a) proved that the viability,
803 attachment efficiency, and proliferation rate of magnetically frozen dental pulp stem cells were
804 significantly greater than that of conventionally frozen cells. Moreover, the thawed cells did not
805 differ morphologically from unfrozen cells and maintained their stem cell-specific markers,
806 differentiation ability (osteogenic and adipogenic), and DNA stability (Lee and others 2010,
807 2012a). Lin and others (2013c) confirmed that magnetically frozen embryonic stem cells

808 presented better attachment efficiency than conventionally frozen ones. Moreover, cells could
809 be subcultured while expressing pluripotent markers, differentiated into the three characteristic
810 germ layers in vertebrates (ectoderm, mesoderm, and endoderm), and maintained a normal
811 karyotype. However, it is important to note that the freezing protocols in magnetically and
812 conventionally frozen stem cells were completely different. The magnetic freezing procedure
813 was based on the instructions of the freezer manufacturer (Lee and others 2012a), that is, ABI
814 Co., Ltd. (Chiba, Japan). In brief, the cells were placed in the programmable freezer (0.1 mT/60
815 Hz) and maintained at $-5\text{ }^{\circ}\text{C}$ for 15 min. Then, they were cooled at $-0.5\text{ }^{\circ}\text{C}/\text{min}$ down to $-32\text{ }^{\circ}\text{C}$
816 and, finally, they were stored at low temperature in a conventional freezer. By contrast, in the
817 conventional protocol, cells were slowly frozen in an isopropanol-jacketed freezing container
818 placed in a $-80\text{ }^{\circ}\text{C}$ freezer overnight and, then, they were stored at low temperature in a freezer
819 just as magnetically frozen cells. It is well known that the freezing protocol (temperature, time,
820 cooling rate) has a substantial effect on the effectiveness of cryopreservation (Baust and others
821 2009; Benson and others 2012). Therefore, this brings up the question of whether the results
822 observed by Lee and others (2012a) and Lin and others (2013c) are only due to the application
823 of MFs during freezing or they are also affected by the freezing protocol.

824 Similar doubts arise with other studies that compare magnetic and conventional freezing of
825 tissues (Lee and others 2012b), organs (Samanpachin and others 2009; Lee and others 2012b;
826 Nakagawa and others 2012), and even whole organisms, either unicellular (Morono and others
827 2015) or multicellular (Mihara and others 2009). Concerning tissues, Lee and others (2012b)
828 reported that the explant viability and adherence of dental pulp tissue magnetically frozen
829 according to the ABI protocol was significantly larger than that of conventionally frozen samples.
830 Cell morphology was better preserved and the integrity and structure of the tissue was retained.
831 About organs, Samanpachin and others (2009) observed lower damage in mouse testis frozen
832 in a programmable ABI freezer (0.1-0.2 mT at $-30\text{ }^{\circ}\text{C}$) compared with that of testis frozen in
833 liquid nitrogen. Similar observations were made by Nakagawa and others (2012) in mouse
834 brains and rat brains and pancreas. As regards whole organisms, Morono and others (2015)
835 observed that, after 6 months of storage, microbial counts in conventionally frozen ($-20\text{ }^{\circ}\text{C}$, -80
836 $^{\circ}\text{C}$, or in liquid nitrogen) subseafloor sediments were significantly lower than those in
837 magnetically frozen sediments (0.1-0.8 mT at $-60\text{ }^{\circ}\text{C}$). The same results were found for

838 *Escherichia coli* after freezing and thawing. Therefore, they concluded that magnetic freezing
839 could be highly useful for the preservation of environmental samples. Mihara and others (2009)
840 froze whole rats, either at $-30\text{ }^{\circ}\text{C}$ in a programmable ABI freezer (0.1-0.2 mT) or at $-80\text{ }^{\circ}\text{C}$ in an
841 ultracold freezer. After 24 h of storage at $-80\text{ }^{\circ}\text{C}$, they thawed the rats and prepared histological
842 sections of the brain, heart, lung, pancreas, small intestine, liver, kidney, and ovary. Just as
843 Niino and others (2012), they observed that the extent of tissue breakdown was different
844 between organs, but magnetic freezing reduced tissue breakdown, especially in the brain,
845 pancreas, small intestine, and ovary.

846

847 **6. KEY CONSIDERATIONS AND NEEDS FOR FUTURE RESEARCH**

848 The experimental data compiled in this review have failed to back up the claims reported in
849 patents on magnetic freezing with evidence. Some papers reveal positive results, but others
850 show no effect of MF application. As stated before, many difficulties associated to both MFs and
851 freezing hamper the reproducibility and replicability of the results. Moreover, although there
852 exist a number of reports on the effects of magnetic freezing, it is important to note that many of
853 them have not been peer-reviewed and, in consequence, the quality of these papers is
854 sometimes questionable. Therefore, there exists an urgent need to perform high-quality
855 scientific research to prove whether magnetic freezing is effective in enhancing supercooling
856 and/or improving the quality of frozen products or it is only a commercial fraud. If some effect is
857 confirmed, the following step would be to investigate on the mechanisms that produce such
858 effect.

859 To perform this research with success, it is essential to carry out well-defined experiments that
860 can be replicated and confirmed by different laboratories. The effects of magnetic fields on
861 freezing should be first evaluated in the simplest matrix, that is, in pure water and, then, more
862 complex samples (saline solutions, food models, real foods, and biological specimens) could be
863 studied. Thus, the impact of added components and their potential interactions can be
864 differentiated. When designing the experiments, special care must be taken to correctly
865 characterize the sample and the freezing equipment and, also, to identify all the factors that can
866 have an influence on the observed results. It is necessary to study both static and time varying

867 MFs and, in the latter case, the effect of induced electric fields should be also evaluated. The
868 low strength of the MFs applied in ABI freezers (usually lower than 1 mT) casts doubt on the
869 effects that these extremely weak MFs can have on freezing of water and biological products.
870 Therefore, a wide range of MF intensities and frequencies should be tested to verify or discard
871 MF effects on freezing. Moreover, the underlying mechanisms of Proton freezers, that is, the
872 combination of static MFs with electromagnetic waves at the Larmor frequency, should be also
873 investigated. Combinations with electric fields and other energy-generating devices must not be
874 forgotten.

875 To compare magnetic and conventional freezing, magnetic field exposition should be isolated
876 as an independent factor while maintaining all the other factors (target temperature, freezing
877 rate, air convection, etc) fixed in the experiments. Moreover, the experiments should be
878 carefully replicated to take into account the variability of response due to the sample and the
879 process variations. Only the adequate experimental design and correct sampling will allow a
880 rigorous statistical analysis of the data to draw valid conclusions.

881 If real effects of magnetic fields on either supercooling, freezing kinetics, ice crystals, quality, or
882 viability of the frozen products were confirmed, the mechanisms involved in the improvements
883 observed should be investigated. To do so, it is necessary to evaluate magnetic effects not only
884 in water but also in other molecules that could be affected by magnetic fields. Thus, as
885 mentioned before, Lin and others (2013a, b, 2014) have already pointed out the role that
886 phospholipids could play in the cryoprotective effect of static MFs. Moreover, Kobayashi and
887 Kirschvink (2014) suggested that the presence of ferromagnetic materials in biological tissues,
888 principally biologically-precipitated magnetite (Fe_2O_4), could be relevant to inhibit ice nucleation.
889 Other mechanisms such as electrostatic effects on heat transport, for example, should not be
890 neglected (Kobayashi and Kirschvink 2014).

891 Finally, experiments should not be limited to study the effects immediately after freezing but
892 also after prolonged storage time. It is well known that recrystallization phenomena occur during
893 frozen storage and they can produce detrimental effects on food quality and viability of
894 biological specimens. Depending on the rate and extent, recrystallization can nullify all the
895 benefits derived from rapid ice nucleation. To date, only Yamamoto and others (2005) and Choi

896 and others (2015) have published some data about the effect of storage time on the quality of
897 magnetically frozen foods. More information is needed to evaluate the stability of ice crystals
898 after magnetic freezing.

899

900 **7. CONCLUSIONS**

901 Although it has more than ten years since magnetic freezers were introduced in the market,
902 evidence of the efficacy of magnetic fields in improving the quality of frozen products has not yet
903 been found. Data in the literature are frequently confusing and apparently contradictory and,
904 therefore, much more research is needed to confirm the potential benefits of MFs on freezing.
905 After examining the magnetic properties of water, the low strength of the MFs applied in ABI
906 freezers (usually lower than 1 mT) casts doubt on the effects that these extremely weak MFs
907 can have on water crystallization, but other mechanisms could be affected. Many doubts also
908 arise concerning the working principles of Proton freezers. Although the scientific community
909 has frequently questioned the science behind magnetic freezers, it sounds strange that
910 manufacturers have not yet presented conclusive evidence to dissipate any doubt as far as their
911 efficacy is concerned. In any case, investigations on magnetic freezing should cover not only
912 MF strengths and frequencies currently used in commercial freezers but also much more wide
913 ranges to have a complete view of the potential effects of magnetic fields on freezing of
914 biological products. Only after finding positive results, mechanisms involved in such results
915 should be investigated. Although patents on magnetic freezing claim that magnetic fields mainly
916 affect water supercooling, the role of other molecules and different mechanisms should not be
917 neglected.

918

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925

926 **Author Contributions**

927 L. Otero compiled information from the literature, analyzed the data, and wrote the manuscript,
928 while A. C. Rodríguez, M. Pérez-Mateos, and P. D. Sanz contributed to the data gathering and
929 revision of the manuscript. M. Pérez-Mateos also contributed to the paper edition.

930

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Table 1 Patents on magnetic freezing

B: Magnetic field strength; ω : Frequency; *pw*: Pulse width; *E*: Electric field strength; γ : gyromagnetic ratio for hydrogen (42.58 MHz/T)

| INVENTORS | | MAGNETIC FIELD | | | COMBINATIONS | | | FREEZING TEMPERATURE | PRODUCTS TO FREEZE |
|----------------------------|----------|---|--|---|--|------------------------------------|---|----------------------|---|
| | | STATIC <i>B</i> | OSCILLATING <i>B</i> ; ω | PULSED <i>B</i> ; ω ; <i>pw</i> | ELECTRIC FIELDS <i>E</i> ; ω | ELECTRO MAGNETIC WAVES ω | OTHERS | | |
| Hirasawa and others (2000) | Patented | ω/γ | - | - | - | 0.01-100 MHz | Air sanitizer | -40 °C | Food |
| Hirasawa and others (2001) | Patented | X | X | - | - | - | Air sanitizer | -20 °C | Food |
| Owada and Kurita (2001) | Patented | 0.1 mT-2 T | 0.1-10 mT; 50-60 Hz | - | 100-1000 kV/m | - | Sound wave generator Ventilators Far-infrared-ray absorber Heat insulators | -30 to -100 °C | Food and food ingredients Tuna, sardines, pork, juices, wine, oranges, and cakes |
| | Tested | 10 mT | 0.5 mT; 50-60 Hz | - | 600 kV/m | - | | -50 °C | |
| Kino (2002) | Patented | X | X | - | - | γB | Not described | X | Food |
| Owada (2007) | Patented | 0.1 mT-1 T | 0.1-100 mT; 50-60 Hz | - | 10-500 kV/m; 50 Hz-5 MHz (0.25-3 MHz) ^f | - | Ionic air Ventilators Honeycomb Far-infrared-ray absorber Heat insulators | -20 to -40 °C | Foodstuffs, food products, organisms, and other materials |
| | Tested | 1 mT | 0.5-0.7 mT; 50 Hz | - | 15 kV/m; 250 kHz, 3 MHz, 50 Hz-5MHz | - | | -20 °C, -40 °C | |
| Toyoshima (2005) | Patented | X | - | - | - | X | Ventilators Heat insulators | -40 °C | Food |
| Ino and others (2005) | Patented | - | ≤ 100 mT; ≤ 10 MHz | - | - | - | Ventilators Heat insulators | X | Food |
| | Tested | - | X | - | - | - | | -35 °C | |
| Miura and others (2005) | Patented | - | - | 0.1-10 T; 0.1 Hz-1kHz; 10-100 μ s | - | - | Not described | -10 to -60 °C | Starch-containing food |
| | Tested | - | - | 5 T 1 Hz 55 μ s | - | - | | -20 °C | |
| Sato and Fujita (2008) | Patented | - | 10 mT-1.2 T (30-700 mT) ^f ; 20 Hz- 25 kHz (40 Hz-1.2 kHz) ^f | - | - | - | Ionic air Ultrasonic waves, microwaves, far infrared rays, ultraviolet light, α -rays Air dehumidifier Air pressure regulator Ventilators | -20 to -60 °C | Food |
| | Patented | 10 mT-1.2 T (30-700 mT) ^f | 10 mT-1.2 T (30-700 mT) ^f ; 20 Hz- 25 kHz (40 Hz-1.2 kHz) ^f | - | - | - | | -20 to -60 °C | |
| | | | | | | | | | Chinese noodles, |

| | | | | | | | | | |
|---------------------------|----------|-------------------------------------|--|---|---|---------------------------------------|---|--|--|
| | Tested | 800 mT | 300 mT; 100 Hz | - | - | - | | -40 °C, -50 °C | spinaches, packed pasta, pork lumps, and tofu blocks |
| Kim and others (2009) | Patented | - | X | - | - | - | Not described | X | Ice cubes |
| Owada and Saito (2010) | Patented | 0.1 mT-2 T (10 mT) ^r | 0.1-10 mT (0.5 mT) ^r ; 50-60 Hz | - | 100-1000 kV/m (2-60 kV/m) ^r | - | Air pressure regulator Air sanitizer Oxygen absorber Sound wave generator Ventilators Far-infrared-ray absorber Heat insulators | -30 to -100 °C | Food products, food ingredients, medical products, medicines, living tissues, and living cells |
| | Tested | X | X | - | X | - | | X | Mackerel and lobster |
| Fujisaki and Amano (2012) | Patented | 1-200 mT (10-15 mT) ^r | - | - | - | 0.3-2 MHz (0.6-1 MHz) ^r | Ventilators Far-infrared-ray absorber Heat insulators | X | Food products, cooking ingredients, living bodies, and biological samples |
| Mihara and others (2012) | Patented | - | 0.01-0.4 mT (0.2 mT) ^r ; 200 Hz-200 kHz (2 kHz) ^r | - | - | - | Not described | -2 to -40 °C (-20 to -40 °C) ^r | Foods, organs, and the like |
| | Tested | - | 0.12 mT; 0 Hz-200 kHz | - | - | - | | X | Physiological saline solution |
| | | | 0.1-0.2 mT; 2 kHz | - | - | - | | -30 °C | Rats |
| | | | 0.8 mT; 2 kHz | - | - | - | | -40 °C | Alkaline phosphatase, green fluorescent protein |

B: Magnetic field strength; ω : Frequency; pw: Pulse width; E: Electric field strength; γ : gyromagnetic ratio for hydrogen (42.58 MHz/T)

-: Not employed; X: Not reported value; ()^r: Recommended conditions.

Table 2 Experimental data about the effects of magnetic fields on freezing of water and aqueous solutions

| FIELD APPLIED | INTENSITY (mT) | FREQUENCY (Hz) | DEVICE | SAMPLE | EFFECTS OF THE FIELDS APPLIED | | | AUTHOR/ DOCUMENT |
|-----------------------------------|---|----------------------------|---------------|--------------------------|-------------------------------|--|---|---|
| | | | | | ΔT | FREEZING KINETICS | ICE CRYSTAL | |
| STATIC MAGNETIC FIELD | 10^2 - $5 \cdot 10^3$ | | Lab prototype | 2.8-14.9% NaCl | - | - | Effects on ice nucleation, but not on crystal growth | Rohatgi and others (1974) Research paper |
| | Up to $2.3 \cdot 10^4$ | | Lab prototype | Water globules | - | - | Levitating | Tagami and others (1999) Research paper |
| | $(0.71-5.05) \cdot 10^2$ | | Lab prototype | Drops of distilled water | Lower | Shorter precooling time Longer freezing plateau No effect on total freezing time | - | Aleksandrov and others (2000) Research paper |
| | Up to 5.95 | | Lab prototype | Tap water | Larger | Longer precooling time Longer total freezing time | - | Zhou and others (2012) Research paper |
| | $4.8 \cdot 10^2$ Unidirectional field forces | | Lab prototype | 0.9% NaCl | - | Longer freezing plateau | Irregular shapes dependent on the direction of the field forces | Mok and others (2015) Research paper |
| | $0.5 \cdot 10^2$ Outward field forces | | Lab prototype | 0.9% NaCl | - | Shorter freezing plateau | Irregular shapes dependent on the direction of the field forces | Mok and others (2015) Research paper |
| OSCILLATING MAGNETIC FIELD | Up to $6 \cdot 10^2$ | 60 | Lab prototype | 2.8-14.9% NaCl | - | - | Effects on ice nucleation, but not on crystal growth | Rohatgi and others (1974) Research paper |
| | Up to 0.88 | 10^{-2} - $2 \cdot 10^2$ | Lab prototype | Bidistilled water | Larger | - | - | Semikhina and Kiselev (1988) Research paper |
| | 0.5-10 | 50 | Lab | Pure water and | No effect | - | - | Watanabe and others (2011) |

| | | | | | | | | |
|------------------------------|------------------------------|----------------------|---------------|--|--|-----------|---|--|
| | | | prototype | 1m NaCl | | | | Research paper |
| | 0.12 ± 0.02 | 50-2·10 ⁵ | Lab prototype | Physiological saline solution | Larger at frequencies of 200 Hz and higher No effect at 50 Hz | - | - | Mihara and others (2012) Patent Niino and others (2012) Research paper Naito and others (2012) |
| | 0.5 | 30 | Lab prototype | Distilled and saline water | No effect | No effect | - | Research paper |
| PULSED MAGNETIC FIELD | 6.5 (325 T/s) 3 (150 T/s) | 10 18 | ABI Co., Ltd | DMEM culture cell medium 0.1 M NaCl | - | - | Enhanced movement of ice crystals: More uniform crystals Effects on light transmission | Iwasaka and others (2011) Research paper |

-: Not studied

Table 3 Experimental data about the effects of magnetic fields on freezing of food products

| FIELDS APPLIED | INTENSITY (mT) | FREQUENCY (Hz) | DEVICE | SAMPLE | EFFECTS OF THE FIELDS APPLIED | | | | AUTHOR / DOCUMENT |
|------------------------------------|----------------|----------------|--|---|-------------------------------|--|--------------|---|---|
| | | | | | ΔT | FREEZING KINETICS | ICE CRYSTALS | QUALITY | |
| STATIC MAGNETIC FIELD | 0.36 | | Lab prototype | Carps | No effect | No effect on precooling time Shorter freezing plateau Shorter tempering and total freezing times | - | - | Lou and others (2013) |
| | 0.72 | | | | | | | | Research paper |
| | 1.08 | | | | | | | | |
| OSCILLATING MAGNETIC FIELD | ≤ 100 | $\leq 10^7$ | Patented by Kansho Riyo Gijutsu Kenkyusho:KK | Sweet potatoes | - | - | Smaller | Color, taste, aroma, smoothness, and hardness similar to those of raw potato | Ino and others (2005) Patent |
| | 0.5-0.7 | 50 | Patented by ABI Co., Ltd. | Chicken and tuna | - | Time for lowering the core temperature from 0 °C to -20 °C was 20-50% reduced | - | Cells were hardly destroyed. Color, flavor, and taste similar to those of the original raw food | Owada (2007) Patent |
| | 200-300 | 60-100 | Patented by Shounan Jitsugyou Co. | Packed Chinese noodles, spinaches, packed pasta, lumps of pork, and tofu blocks | - | - | - | Quality satisfactory maintained after thawing | Sato and Fujita (2008) Patent |
| | 0.5 | 50 | Lab prototype | Radish, tuna, sweet potato, yellow tail, and agar gel | No effect | No effect | No effect | No effect | Suzuki and others (2009); Watanabe and others (2011) Research paper |
| PULSED MAGNETIC FIELD (55 μ s) | 500 | 1 | Lab prototype | Potato starch gels | - | - | - | Larger exudates Lower rupture stress | Miura and others (2005) Patent |
| STATIC MAGNETIC FIELD | | | | | | | | No effect on drip | |

| | | | | | | | | | |
|---|-------------------------|-------------------|--|--|-----------|---|-----------|--|---|
| + OSCILLATING MAGNETIC FIELD | 1.5-2 | 20, 30, and 40 | Commercial freezer designed by ABI Co., Ltd. | Chicken breasts | - | Longer freezing plateau | - | and cooking losses Softer texture after 6 months of frozen storage | Yamamoto and others (2005) Research paper |
| | 1 ± 0.6 | 50 | Patented by ABI Co., Ltd. | Chicken and tuna | - | Time for lowering the core temperature from 0 °C to -20 °C was 20% to 50% reduced | - | Cells were hardly destroyed. Color, flavor, and taste similar to those of the original raw food | Owada (2007) Patent |
| | 20 ± 0.12 | 1·10 ⁶ | Lab prototype | Tuna and agar gel | No effect | No effect | No effect | No effect | Suzuki and others (2009); Watanabe and others (2011) Research paper |
| | n.r. | n.r. | Commercial freezer designed by ABI Co., Ltd. | Beef (loin and round) | - | - | - | Lower drip losses Larger water holding capacity. No effect on sensory evaluation | Kim and others (2013a) Research paper |
| | n.r. | n.r. | Commercial freezer designed by ABI Co., Ltd. | Beef (loin and round), pork (belly and ham), and chicken (breast and leg) | - | Shorter total freezing time | - | Effects on drip and cooking losses, water holding capacity, and composition depend on the product | Kim and others (2013b) Research paper |
| | n.r. | n.r. | Commercial freezer designed by ABI Co., Ltd. | Pork (belly and ham) | - | - | - | Effects on drip and cooking losses, water holding capacity, and moisture content depend on the pork cut. No effect on sensory evaluation | Ku and others (2014) Research paper |
| | 0.098 0.155 0.418 | ≤ 50 | Commercial freezer designed by ABI Co., Ltd. | Garlic bulbs | No effect | - | - | - | James and others (2015c) Research paper |

| | | | | | | | | | |
|-----------------------------------|--------------------|------------------|--|--|---|---|---------|--|--|
| | n.r. | n.r. | Commercial freezer designed by ABI Co., Ltd. | Beef (loin and round) | - | - | Smaller | Larger water holding capacity Better overall acceptability after sensory evaluation. Better flavor and taste | Choi and others (2015) Research paper |
| OSCILLATING MAGNETIC FIELD | 0.5 | 50 | Patented by ABI Co., Ltd. | Chicken and tuna | - | Time for lowering the core temperature from 0 °C to -20 °C was 50% or more reduced | - | Cells were not ruptured Color, flavor, and taste are the same as the original raw food | Owada (2007) Patent |
| + | | | | | | | | | |
| ELECTRIC FIELD | *EF:15 kV/m | *EF: 50 Hz-5 MHz | | | | | | | |
| STATIC MF | 10 ± 0.5 | 50 | Patented by ABI Co., Ltd. | Tuna, sardine, pork, juices, wines, oranges, cakes | - | No effect on precooling time Shorter freezing plateau Shorter total freezing time | - | Lower drip losses, color and odor changes, and microbial counts No phase separations | Owada and Kurita (2001) Patent |
| + | | | | | | | | | |
| OSCILLATING MF | | | | | | | | | |
| + | | | | | | | | | |
| ELECTRIC FIELD | *EF:600 kV/m | *EF: n.r. | | | | | | | |
| | 1 ± 0.5 | 50 | Patented by ABI Co., Ltd. | Chicken and tuna | - | Time for lowering the core temperature from 0 °C to -20 °C was 50% or more reduced | - | Cells were not ruptured Color, flavor, and taste are the same as the original raw food | Owada (2007) Patent |
| | | | | | | | | | |
| | | | | | | | | | |
| | *EF:15 kV/m | *EF: 50 Hz-5 MHz | | | | | | | |
| | 1 ± 0.5 | 50 | Patented by ABI Co., Ltd. | Mackerel and lobster | - | - | - | Improved microstructure after thawing | Owada and Saito (2010) Patent |
| | | | | | | | | | |
| | *EF: 100-1000 kV/m | *EF: n. r. | | | | | | | |

-: Not studied; n. r.: Not reported; * EF: Electric field

Table 4 Experimental data about the effects of magnetic fields on cryopreservation of cells, tissues, organs, and organisms

| FIELDS APPLIED | INTENSITY (mT) | FREQUENCY (Hz) | DEVICE | SAMPLE | CONTROL FOR COMPARISONS | EFFECTS OF THE FIELDS APPLIED | AUTHORS |
|-----------------------------------|-----------------------|-----------------------|---------------|--|---|---|-------------------------------|
| STATIC MAGNETIC FIELD | 200 400 | | Lab prototype | Human erythrocytes | Samples frozen in the same device with no MF application | Higher survival rate No effects on cell morphology or function Reduced membrane fluidity at 400 mT | Lin and others (2013a) |
| | 400 800 | | Lab prototype | Human erythrocytes | Samples frozen in the same device with no MF application | Higher survival rate No effects on cell morphology and metabolite levels Reduced membrane fluidity | Lin and others (2013b) |
| | 400 800 | | Lab prototype | Human dental pulp stem cells | Samples frozen in the same device with no MF application | Higher survival rate Higher survival rate | Lin and others (2014) |
| | 300 | n.r. | n.r. | Entire porcine ovaries | Samples frozen in the same device with no MF application | More primordial follicles remained intact after thawing Defects in the interstitial tissues were less evident | Mochimaru and others (2008) |
| OSCILLATING MAGNETIC FIELD | n.r. | n.r. | ABI Co., Ltd. | Entire ovaries of cynomolgus monkeys | No controls All samples are exposed to MFs during freezing | After frozen-thawed ovarian autotransplantation, four of the five monkeys recovered their ovarian functions with hormone production and the menstrual cycle | Kyono and others 2008 |
| | 0.1-0.2 | n.r. | ABI Co., Ltd. | One entire rat | One rat frozen in an ultracold freezer at -80 °C | Magnetic freezing reduced tissue breakdown, especially in the brain, pancreas, small intestine, and ovary | Mihara and others (2009) |
| | 0.1-0.2 | n.r. | ABI Co., Ltd. | Mouse testis | Mouse testis frozen in an ultracold freezer at -80 °C | Magnetic freezing reduced tissue destruction | Samanpachin and others (2009) |
| | n.r. | n.r. | ABI Co., Ltd. | Entire ovaries of cynomolgus monkeys and rabbits | No controls All samples are exposed to MFs | Cell structure of frozen ovaries well preserved Viable oocytes immediately after thawing | Kyono and others (2010) |
| | n.r. 0-0.15* | n.r. 60* | ABI Co., Ltd. | Human PDL cells | No controls All samples are exposed to MFs | Survival rate: Up to 96% depending on the MF strength and freezing temperature | Kawata and others (2010) |

| | | | | | | |
|-----------------|-------------|---------------|---------------------------------|---|---|---------------------------|
| n.r. 0-0.15* | n.r. 60* | ABI Co., Ltd. | Human PDL cells | Cells frozen in the same freezer with no MF application | Higher survival rate immediately after thawing Higher cell viability after 48 h | Kaku and others (2010) |
| n.r. 0.1* | n.r. 60* | ABI Co., Ltd | Human teeth | Teeth frozen in the same freezer with no MF application Fresh teeth Dried teeth | PDL cells from magnetically frozen teeth could proliferate as much as those from fresh teeth. In conventionally frozen tooth, cells did not appear | Kaku and others (2010) |
| n.r. | n.r. | ABI Co., Ltd | Human premolars | Non-frozen premolars | After culture for 5 generations, no significant difference in cell viability between DPSCs isolated from magnetically frozen teeth and those from fresh teeth No differences in morphology, expression of stem cell markers, or osteogenic and adipogenic differentiations | Lee and others (2010) |
| 0.01 0.1* | n.r 60* | ABI Co., Ltd | Human PDL cells | Non-cryopreserved cells | No difference between the expression of collagen type I messenger RNA in magnetically and non-frozen cells The expression of alkaline phosphatase messenger RNA was slightly decreased after magnetic freezing | Kamada and others (2011) |
| 0.01 0.1* | n.r 60* | ABI Co., Ltd | Rat incisors | Freshly extracted incisors Dried incisors | No progressive root resorption in the teeth that were replanted immediately (fresh incisors) or cryopreserved Widespread root resorption and ankylosis in the dried teeth | Kamada and others (2011) |
| 0.01 0.1* | n.r 60* | ABI Co., Ltd | Human teeth | Freshly extracted teeth | Magnetic freezing did not affect the growth rate and characteristics of PDL cells Proper PDL regeneration and appropriate apexogenesis after transplanting magnetically frozen teeth | Abedini and others (2011) |
| 0.01 | n.r. | ABI Co., Ltd | Rat teeth Dental pulp tissue | Rat teeth and dental pulp tissue frozen in an isopropanol-jacketed freezing container at -80 °C | Lower concentration of cryoprotectant and shorter pre-equilibration time are required for magnetic freezing Fewer cracks in magnetically frozen samples | Lee and others (2012b) |

| | | | | | | |
|---------------|---------------------------|---------------|---|---|---|----------------------------|
| 0.01 | n.r. | ABI Co., Ltd | Human DPSCs | Non-frozen cells Cells frozen in an isopropanol-jacketed freezing container at -80°C | Lower concentration of cryoprotectant is required for magnetic freezing Larger cell viability, proliferation rate, expression of some stem cell markers, and induced osteogenic differentiation and more viable adherent cells after magnetic freezing | Lee and others (2012a) |
| 0.1-0.2 | Broad frequency component | ABI Co., Ltd | 3-5 mm sections from mouse brain and rat brain and pancreas | Samples frozen in an ultracold freezer at -80°C | Lower damage in magnetically frozen samples | Nakagawa and others (2012) |
| 1.2 ± 0.2 | 2000 | Lab prototype | Portions of swine ovaries and liver | Samples frozen in the same device with no MF application | No effect of magnetic fields on ovarian tissue destruction Magnetic fields improved liver cryopreservation | Niino and others (2012) |
| 0.5 | 30 | Lab prototype | Drosophila flies | Flies maintained in the same device with no magnetic field application | Higher survival when magnetic fields were applied | Naito and others (2012) |
| 0.1 | 60 | ABI Co., Ltd | Human embryonic stem cells | Cells frozen in an isopropanol-jacketed freezing container at -80°C | Higher attachment efficiency after magnetic freezing Magnetically frozen cells can be subcultured while expressing pluripotent markers, differentiate into three germ layers, and maintain a normal karyotype | Lin and others (2013c) |
| 0.1-0.8 | n.r. | ABI Co., Ltd | Subseafloor sediments <i>Escherichia coli</i> cells | Samples conventionally preserved at 4, -20 , -80 , and -196°C | Larger microbial counts in magnetically frozen samples | Morono and others (2015) |

n.r.: Not reported; *: Data provided in Kaku and others (2012); PDL: Periodontal ligament; DPSCs: Dental pulp stem cells