

# 1 Polypyrrole Microcontainers: Electrochemical Synthesis and 2 Characterization

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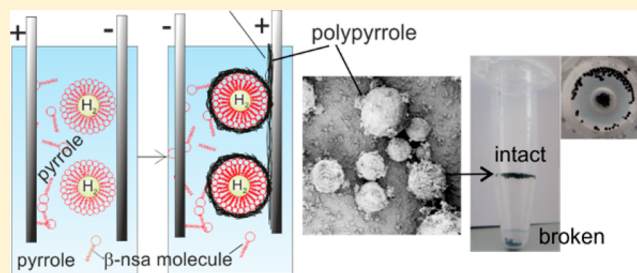
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7 **S** Supporting Information

8 **ABSTRACT:** We present electrochemically controlled synthesis of polypyrrole microcontainers on electrogenerated hydrogen gas bubbles acting as a template. We performed structural characterization of the obtained microcontainers to gain insight into the growth kinetics of the polypyrrole shell. Experimental results showed that surfactant-mediated polymerization of pyrrole at the hydrogen microbubble surface under controlled electrochemical biasing led to the synthesis of various micro/nanostructures. Dependent upon the electrochemical conditions, such as the number of redox cycles and scan rate, the containers with spherical globules and bowl-like structures, which become lantern-like with increasing the number of cycles, are formed, as revealed by scanning electron microscopy. Their diameter can range between 40 and 200  $\mu\text{m}$ , and wall thickness can be varied from 2 to 70  $\mu\text{m}$ , depending upon the electropolymerization conditions.



## 21 ■ INTRODUCTION

22 Design of new types of sorbents is one of the developing areas  
23 in modern industry and technology. This is especially  
24 important for the removal of organic contaminants from  
25 water, like cleaning of oil and chemical spill accidents,<sup>1</sup> which  
26 are caused by human mistakes and carelessness, deliberate acts,  
27 such as vandalism, war, and illegal dumping, or natural disasters,  
28 such as hurricanes or earthquakes. Offshore and shoreline  
29 waters can be polluted by accidents involving oil tankers or  
30 container ships, runoffs from offshore oil explorations and  
31 productions, and spills from ship loading and unloading  
32 operations.<sup>2</sup>

33 There are three major classes of chemical sorbents, namely,  
34 inorganic mineral products, organic synthetic products, and  
35 organic natural products.<sup>3,4</sup> At present, most of the  
36 commercially available sorbents for removal of the liquid  
37 chemical hazards are organic synthetic products, such as  
38 polypropylene and polyurethane.<sup>4</sup> However, they are non-  
39 biodegradable and cannot be easily recycled after use as a result  
40 of their xenobiotic nature.

41 Various natural absorbers<sup>5</sup> and synthetic mineral products,  
42 such as expanded perlite<sup>6</sup> and zeolites,<sup>7</sup> exfoliated graphite,<sup>8</sup>  
43 vermiculites,<sup>9</sup> organoclay,<sup>4</sup> silica aerogel,<sup>4</sup> spongy graphene<sup>10</sup>  
44 and diatomite organic material wool fiber,<sup>11</sup> activated carbon,  
45 and sawdust,<sup>12</sup> were tested as pollution sorbents because of  
46 their microporosity. However, these materials have low  
47 sorption capacity. Microporous polymers were studied because  
48 of their large specific surface area and hydrophobicity.<sup>13,14</sup>  
49 Polymer sorbents already demonstrated high absorption ability  
50 and applications in different areas; however, the cost of these

sorbents is quite high, and the environmental and ecological  
51 risks of these polymers in application are still present and not  
52 studied well. Such limitations of the existing sorbents led to the  
53 recent interest in developing new alternative products.<sup>54</sup>

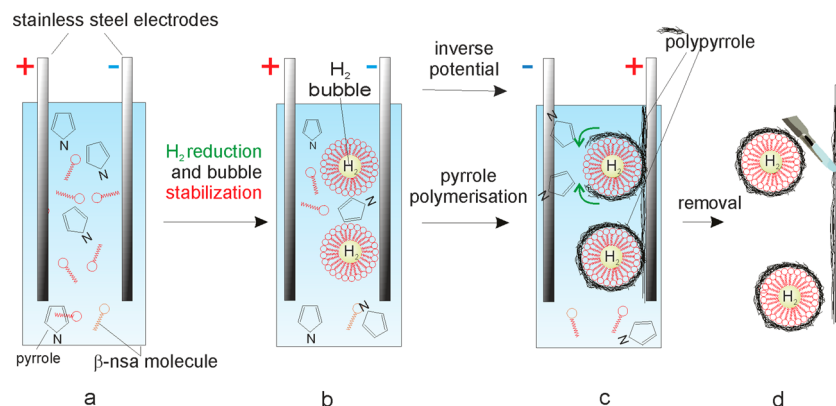
55 Hollow polymer containers can be one of the promising  
56 types for a new generation of sorbents. They possess high  
57 loading capacity as a result of low density and high inner lumen  
58 and can be of both hydrophobic and hydrophilic nature of the  
59 shell components as a result of the versatility of the container  
60 assembly techniques: layer-by-layer assembly,<sup>15</sup> interfacial  
61 polymerization,<sup>16</sup> co-precipitation during synthesis,<sup>17</sup> chemical  
62 cross-linking,<sup>18</sup> adsorption,<sup>19,20</sup> etc. Despite such a high level of  
63 the potential perspectives, there are no published works on the  
64 application of the polymer containers for collection of the  
65 liquid chemical hazards.

66 Polypyrrole (PPy) containers have very good potential for  
67 successful application as a chemical sorbent. The selection of  
68 PPy as container shell material has the following advantages.  
69 First, PPy is not toxic. PPy extraction solution showed no  
70 evidence of acute and sub-acute toxicity, pyretogen, hemolysis,  
71 allergen, and mutagenesis.<sup>21</sup> Second, perfect adsorption of the  
72 low-molecular-weight substances made PPy an interesting and  
73 perspective material for the sorption of chemical spills. Third,  
74 hydrophobic/hydrophilic properties of the PPy film can be  
75 easily varied, changing the chemical nature of the counterion in  
76 the oxidized state of PPy.<sup>22,23</sup> The preparation of the PPy

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## polypyrrole container formation



**Figure 1.** Schematic presentation of electrochemical fabrication of PPy containers: (a) electrochemical cell containing solution of surfactant ( $\beta$ -nsa) and pyrrole, (b) formation of the hydrogen microbubbles on the working electrode stabilized by the surfactant, (c) application of reverse potential on the working electrode, with the pyrrole being polymerized around pre-made, stabilized hydrogen microbubbles, and (d) detachment of prepared containers from the electrode.

77 microcontainers was shown using hard template microparticles  
78 (polystyrene), followed by further modification of the resulting  
79 PPy shell with Fe<sub>3</sub>O<sub>4</sub> and Pd nanoparticles for reduction of 4-  
80 nitrophenol.<sup>24,25</sup> An emulsion-based template method was used  
81 for encapsulation of water-insoluble active materials, like Nile  
82 Red for biomedical applications<sup>26</sup> or polydimethylsiloxanes for  
83 redox-responsive self-healing coatings.<sup>27</sup> One of the recent  
84 interesting methods for the formation of the solvent-filled PPy  
85 microcontainers is photopolymerization of the pyrrole  
86 monomer at the water/solvent interface of the emulsion  
87 droplet.<sup>28</sup>

88 We previously demonstrated the formation of the 5–20  $\mu$ m  
89 PPy containers on the oxygen microbubble on an anode  
90 electrode.<sup>29</sup> However, they were not able to store oxygen for a  
91 long time and float on the water surface as a result of their thin  
92 and porous shell. Here, we show for the first time the possibility  
93 of using an electrochemical method for making large (100–500  
94  $\mu$ m or even larger depending upon the electropolymerization  
95 conditions), hydrogen-filled PPy microcontainers, which store  
96 hydrogen and are able to float on the water surface collecting  
97 liquid chemicals. Such electrochemical fabrication of hollow  
98 containers based on the electropolymerization of pyrrole on the  
99 hydrogen bubbles stabilized by a surfactant was demonstrated  
100 before. PPy microcontainers can be easily prepared by  
101 electrochemical polymerization of pyrrole in substantial  
102 quantities without any additional need of the expensive  
103 reagents or template particles. Various parameters, like  
104 scanning speed (volts per second), number of cycles, and  
105 voltage range, have a strong influence on the amount and  
106 structure of the PPy shell deposited on the bubble template.  
107 Modification of cyclic voltammetric parameters allows one to  
108 keep a balance between shell thickness, size, and stability of PPy  
109 microcontainers.

## 110 ■ EXPERIMENTAL SECTION

111 **Materials.** Pyrrole and  $\beta$ -naphthalene sulfonic acid ( $\beta$ -nsa) were  
112 purchased from Aldrich and used without further purification.

113 **Fabrication of PPy Containers.** The growth of the PPy  
114 microcontainers was carried out at 20 °C in a 50 mL electrochemical  
115 cell (Radiometer Analytical, France) with a CompactStat potentiostat/  
116 galvanostat (Ivium, Netherlands) under personal computer (PC)  
117 control. Working and counter electrodes were two stainless-steel foils,  
118 of 1 cm<sup>2</sup> surface area each, placed 0.5 cm apart. All potentials were

referred to the saturated Ag/AgCl electrode (Radiometer Analytical,  
France).

120  
121 Cyclic voltammetry scanning was performed in a 0.5 M pyrrole  
122 aqueous solution with the addition of 0.5 M  $\beta$ -naphthalene sulfonic  
123 acid (pH 3). The solution was deaerated with the pure nitrogen gas  
124 flow for 15 min before container formation. The first scanning cycle  
125 was performed from 0 to –1.6 V versus Ag/AgCl electrode to generate  
126 hydrogen bubbles on the working electrode (Figure 1a). After the first  
127 cycle, the scanning potential range was changed from 0 to +1.6 V for  
128 pyrrole electropolymerization on stabilized hydrogen bubbles (panels  
129 b–d of Figure 1). Scan rates were varied for each sample (the same  
130 scan rate for first and other cycles): 0.02, 0.1, 0.2, and 0.5 V/s. The  
131 presence of  $\beta$ -naphthalene sulfonic acid in solution not only stabilizes  
132 hydrogen bubbles and provides time enough to form the PPy shell but  
133 also, as a large organic counterion, makes the PPy wall more  
134 hydrophobic. Pyrrole electropolymerization was performed with a  
135 variable number of oxidation cycles, from 1 up to 14 cycles, depending  
136 upon the sample. After electropolymerization, hollow PPy micro-  
137 containers were mechanically removed from the electrode and  
138 separated from the rest of PPy by washing in water.

139 **Characterization.** The morphology of PPy containers was  
140 investigated by scanning electron microscopy (SEM, LEO-1550, Carl  
141 Zeiss, Germany). Size distribution and wall thickness were derived  
142 from SEM images. Statistical image analysis was performed using  
143 ImageJ (NIH, <http://rsb.info.nih.gov/ij/>) software based on the  
144 calculation of 30 microcontainers per sample.

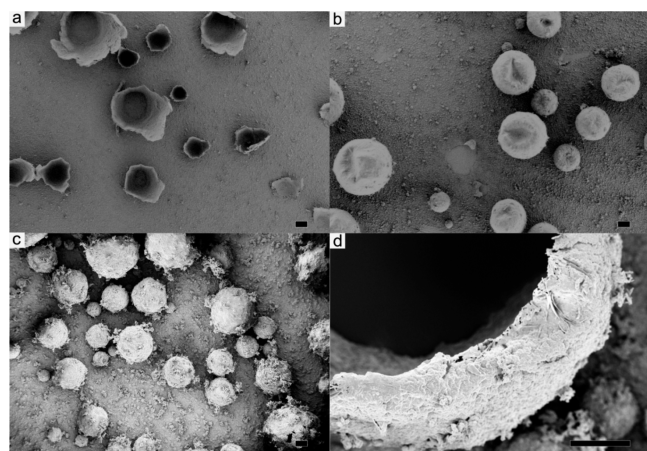
## 145 ■ RESULTS AND DISCUSSION

146 The PPy containers templated on the stabilized hydrogen  
147 microbubbles were synthesized on the stainless-steel working  
148 electrode. The time of PPy deposition, which is related to the  
149 number of cycles and speed, has a strong influence on the  
150 pyrrole polymerization and, consequently, amount of poly-  
151 merized pyrrole in the container shell (Figure 1).

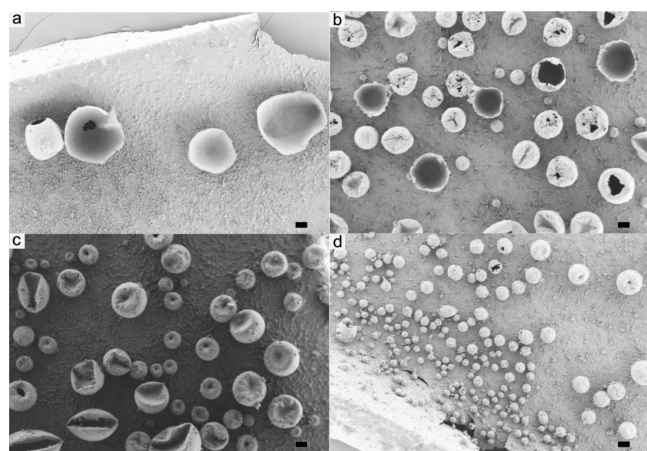
152 Scan potential window was set in the negative range (from 0  
153 to –1.6 V) during the first cycle, and the hydrogen  
154 microbubbles were produced on the working electrode and  
155 stabilized by the surfactant (Figure 1a). Afterward, the scan  
156 potential window was changed to the positive values (from 0 to  
157 +1.6 V). Hydrogen stopped being generated, and pyrrole  
158 polymerization started covering  $\beta$ -nsa-stabilized hydrogen  
159 microbubbles with the PPy shell (panels b–d of Figure 1).  
160 The amount of pyrrole deposition is dependent upon the time  
161 of polymerization. We can control this parameter in two

162 different ways: changing the number of cycles or scanning  
163 speed.

164 The influence of the number of cycles was investigated at two  
165 different scanning speeds: 0.02 and 0.2 V/s. The SEM images  
166 of the obtained PPy structures are presented in Figures 2 and 3.



**Figure 2.** SEM images of the PPy containers obtained at a constant speed of 0.02 V/s and different numbers of cycles: (a) 1 cycle, (b) 2 cycles, and (c and d) 3 cycles. Wall thickness is 1.5, 7, and 70  $\mu\text{m}$ , respectively. Scale bar = 100  $\mu\text{m}$ .

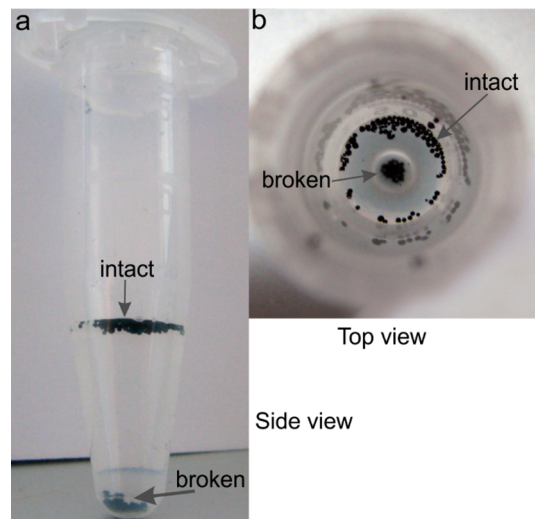


**Figure 3.** SEM images of the PPy containers obtained with speed of 0.2 V/s at different numbers of cycles: (a) 6 cycles, (b) 10 cycles, (c) 12 cycles, and (d) 14 cycles. Scale bar = 100  $\mu\text{m}$ .

167 The amount of PPy deposited on the stabilized hydrogen  
168 bubbles can be defined at the low speed. After 1 cycle, the PPy  
169 deposition does not fabricate a stable spherical structure  
170 (Figure 2a). Gas microbubbles are not completely covered with  
171 PPy. After 2 cycles, gas microbubbles are completely covered  
172 with the PPy shell and the wall thickness is increased from 1.5  
173 to 7  $\mu\text{m}$  (Figure 2b; see also the Supporting Information for  
174 other SEM images demonstrating the wall thickness).  
175 Increasing the number of cycles to 3 created very dense  
176 containers (Figure 2c), with wall thickness around 70  $\mu\text{m}$   
177 (Figure 2d). The better control over the wall thickness and final  
178 mass of containers can be performed by the increasing of the  
179 deposition speed to 0.2 V/s (Figure 3). Increasing the number  
180 of cycles to more than 10 gives us stable containers with  
181 hydrogen inside (Figure 3c). Thus, the facile mechanism of  
182 mass and wall thickness control for PPy containers was

achieved by simple changing of the electropolymerization  
183 conditions. 184

185 Separation of the microcontainers from the steel template  
186 was performed by scratching, and microcontainers were washed  
187 with water from PPy pieces. Dense PPy pieces and cracked  
188 containers are sediment, while intact  $\text{H}_2$ -containing containers  
189 can be collected from the water surface (Figure 4). 189 E4



**Figure 4.** (a) Side view and (b) top view of hydrogen-filled containers, cracked containers, and PPy pieces in water. Containers were prepared at 0.2 V/s, with 14 cycles of pyrrole polymerization, and detached.

The floating ability of containers is very important for their  
use as a sorbent on the water surface. The light density of PPy  
prefilled with hydrogen gives a good opportunity to use it in  
perspective as a liquid sorbent from the water surface. The net  
forces acting on the either filled or empty containers can be  
expressed by the following equation: 195

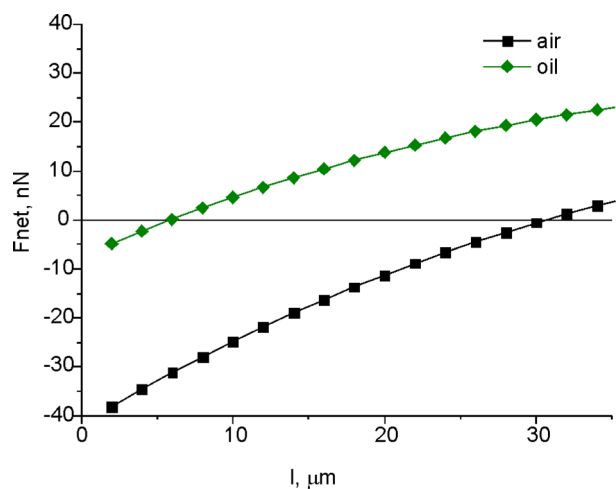
$$F_{\text{net}} = mg - \rho_w V_p g$$

where  $\rho_w$  is the density of water,  $V_p$  is the volume of PPy  
particles, and 197

$$m = \rho_{\text{pp}} 1/6\pi(d^3 - (d-l)^3) + \rho_{\text{oil}} 1/6\pi(d-l)^3$$

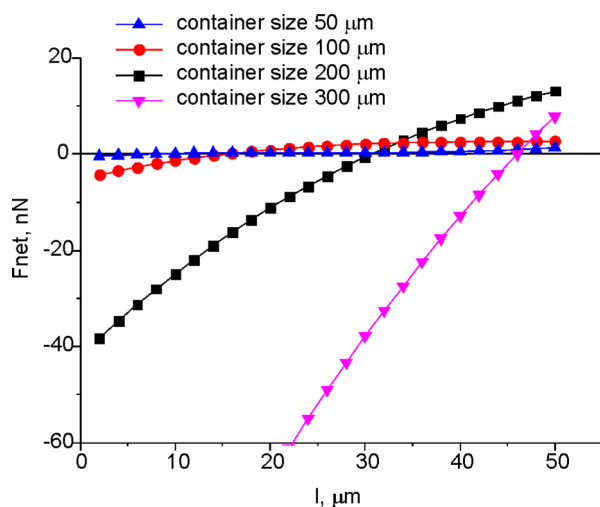
where  $\rho_{\text{pp}}$  is the PPy density,  $l$  is the wall thickness,  $d$  is  
the particle diameter,  $\rho_{\text{oil}} = 820 \text{ kg m}^{-3}$ ,  $\rho_{\text{pp}} = 1500 \text{ kg m}^{-3}$ , and  
 $\rho_w = 1000 \text{ kg m}^{-3}$ . 200

The positive and negative values of the equation demonstrate  
the possibility of microcontainer floating (negative) or  
sedimentation (positive). In Figure 5, we showed how to  
manage this properly by modulation of the wall thickness for  
200  $\mu\text{m}$  containers presented in Figure 3d. This theoretical  
model demonstrates the control over the container position on  
either the surface of water or the bottom. After diffusion of  
hydrogen through the container walls, the container interior is  
filled with air or solvent (oil). The positive value of net force  
means that the containers sink. The containers with wall  
thickness less than 6  $\mu\text{m}$  do not sink either with or without oil  
inside. Starting from 7  $\mu\text{m}$ , the containers filled with oil  
continuously sink in water compared to the containers filled  
with air. This difference remains until 30  $\mu\text{m}$  wall thickness.  
Above 30  $\mu\text{m}$ , the quantity of PPy is 0.3 of the whole container  
volume and the microcontainers become heavy enough to sink  
by their own weight without additional filling. 217



**Figure 5.** Simulation of the net force ( $F_{net}$ ) for PPy containers filled with air (square) and oil (diamond) with a fixed diameter ( $d = 200 \mu\text{m}$ ) depending upon container wall thickness ( $l$ ). A positive net force indicates that containers sink.

Both size and wall thickness have a strong influence on container floating. Figure 6 presents a simulation of the net



**Figure 6.** Simulation of the net force ( $F_{net}$ ) depending upon container wall thickness ( $l$ ). Simulation was performed for air-filled containers with different diameters ( $d$ ):  $d = 50 \mu\text{m}$  (triangle),  $d = 100 \mu\text{m}$  (circle),  $d = 200 \mu\text{m}$  (square), and  $d = 300 \mu\text{m}$  (reverse triangle). A positive force indicates that containers sink.

force for air-filled containers with different sizes and wall thicknesses. If the net force has a 0 value, the wall thickness increase leads to the container immersion into the water. Larger containers need thicker walls to become immersed into water. For example, for 50  $\mu\text{m}$  containers, the wall thickness of 8  $\mu\text{m}$  is enough to be sunk, while a 300  $\mu\text{m}$  container needs 42  $\mu\text{m}$  walls.

## CONCLUSION

In summary, we demonstrated facile and rapid electrochemical synthesis of hollow PPy containers with a micrometer size range, which has an easy upscaling ability for industrial application by increasing the surface area of the electrodes. The size and wall thickness of microcontainers can be easily controlled by changing parameters of the electrochemical

oxidation of pyrrole: scanning speed and number of polarization cycles. We observed that hydrogen was successfully encapsulated and intact containers are floating on the water/air interface. The potential application of the resulting nontoxic PPy microcontainers as a sorbent for collection of the liquid chemical hazards from a water surface was theoretically analyzed depending upon the container size and wall thickness.

## ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.langmuir.5b01931.

SEM images of the PPy containers with a cut section for thickness determination (PDF)

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### Notes

The authors declare no competing financial interest.

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