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Corresponding Author: Dr. Leo Dominic Cussen, PhD

Corresponding Author's Institution:

First Author: Leo Dominic Cussen, PhD

Order of Authors: Leo Dominic Cussen, PhD; Klaus Lieutenant, Ph.D.

Abstract: Recent work has developed a new mathematical approach to optimally choose beam elements for constant wavelength neutron powder diffractometers. This article compares Monte Carlo computer simulations of existing instruments with simulations of instruments using configurations chosen using the new approach. The simulations show that large performance improvements over current best practice are possible. The tests here are limited to instruments optimized for samples with a cubic structure which differs from the optimization for triclinic structure samples.

Computer Simulation tests of optimized neutron powder diffractometer configurations

- 3 L. D. $Cussen^1$ and K. Lieutenant²
- 4 ¹Cussen Consulting, 23 Burgundy Drive, Doncaster, 3108, Australia
- 5 Email: Leo@CussenConsulting.com
- 6 Telephone: +61401367472
- 7 ²Helmholtz Zentrum Berlin, Hahn-Meitner Platz 1, 14109 Berlin, Germany
- 8 Email: Klaus.Lieutenant@helmholtz-berlin.de

9 Abstract: Recent work has developed a new mathematical approach to optimally choose beam 10 elements for constant wavelength neutron powder diffractometers. This article compares Monte Carlo 11 computer simulations of existing instruments with simulations of instruments using configurations 12 chosen using the new approach. The simulations show that large performance improvements over 13 current best practice are possible. The tests here are limited to instruments optimized for samples 14 with a cubic structure which differs from the optimization for triclinic structure samples.

15 1. Introduction

Neutron powder diffraction is a valuable technique in studies of condensed matter. In comparison with other techniques, notably X-Ray diffraction, neutron diffraction has advantages in locating light atoms in crystal lattices and elucidating magnetic structures. The intensities in neutron scattering work are very low and so measurements are usually quite slow and are usually conducted with relatively poor resolution. In this context, it would be useful to improve the performance of neutron powder diffractometers (PDs).

Neutron powder diffractometers must distinguish the Bragg peaks scattered from a sample
and this may be done using time-of-flight (TOF) methods (usually using a spallation neutron source)
or using a crystal monochromator to produce a constant wavelength (CW) beam (usually using a
reactor source).

26 For CW PDs, one common instrumental arrangement is to have a primary spectrometer, 27 which delivers a CW beam to the sample, followed by a sample and a collimator-detector pair which 28 is stepped through a range of scattering angles, $2\theta_s$, to produce a map of scattered intensity as a 29 function of $2\theta_s$. It is usual now to use a bank of many collimator-detector pairs to speed data 30 collection. The primary spectrometer consists of the source and a crystal monochromator with beam collimators between source and monochromator and also between monochromator and sample. 31 32 Assuming that the scattering plane is horizontal (as is usual), the monochromator is often vertically 33 curved or "focussed" to increase vertical beam divergence and hence intensity at the sample. Many hope that horizontally curved monochromators may be exploited to further increase count rates by 34 transforming beam spatial spread to angular spread thus increasing the flux at the sample position. A 35 36 second common arrangement is to use an open geometry where the "banana" detector is a continuous 37 multi-wire position sensitive detector (PSD). Collimated geometries have the advantages that noise 38 tends to be low and that large samples can be used although, in practice, large samples are often 39 simply unavailable. In any case, multiple scattering from the sample reduces the beam fraction 40 scattered usefully and is a major contributor to background, so samples are usually chosen to scatter a maximum beam fraction of 1/e. Open geometries have the advantage of greatly increased count rates 41

42 due to the larger effective detector solid angle but are sensitive to exact sample position and tend to be
43 more susceptible to noise. Radial oscillating collimators between sample and detector are often used
44 to reduce noise somewhat at a modest cost in count rate (of order 10%).

45 Recent work [1,2] presents a new "Acceptance Diagram" approach to describing beams from 46 primary spectrometers and an analytic approach to optimize the choice of beam elements for CWPDs. 47 The "optimization" minimises the RMS value of $R_{\rm P}$, the "peak separation ability", at a fixed 48 instrument transmission. $R_{\rm P}$ is the ratio of the Bragg peak angular widths ($A_{1/2}$, the peak FWHM) to 49 the expected separation of neighbouring peaks calculated from the peak density in reciprocal space for the sample type considered. For samples with cubic structures this is $R_P = A_{1/2} a_0^2 \lambda^{-2} sin 2\theta_S$ where 50 a_0 is the cubic unit cell side length. The optimization shows that at constant wavelength one can scale 51 the values of beam collimations, mosaic and vertical divergence and that the instrument transmission, 52 τ , or the peak intensity, L, is then proportional to $A_{1/2}^{4}$ or $R_{\rm P}^{4}$. Any quality factor, $Q_{\rm PD}$, for the 53 instruments must then include a $\tau/R_{\rm P}^4$ term. For reference, a $^4\sqrt{10} \approx 1.8$ fold improvement in 54 resolution at constant peak intensity is equivalent to a 10 fold increase in count rate at constant 55 56 resolution. The optimization is less clear on the effect of wavelength but numerical tests seem to 57 show that to measure some desired range of sample d-spacings, the wavelength should be made almost as long as is possible. The results of the optimization [2] suggest that a proper choice of 58 59 elements can deliver large performance gains over current best practice, better described as reduced 60 losses.

61 While the optimization mathematics is self-consistent and has been checked in several ways, 62 some further independent verification would be useful. Some would say that the only true test of a 63 prediction of instrument improvement is to build a new instrument and compare the data with that from existing machines. Such an exercise would cost many million Euros and permit testing only a 64 single configuration. In the absence of a widely accepted expression for Q_{PD} for these measurements, 65 66 it is surprisingly difficult to compare different instrument configurations unless the performance 67 differences are truly dramatic. Significant work has been devoted to developing, testing, comparing and benchmarking "Monte Carlo" (MC) computer simulation packages for neutron scattering 68 69 instruments, notably "McSTAS", "RESTRAX" and "VITESS" [3-5]. These programs have proved 70 useful and cost effective in designing neutron scattering instruments. They provide a relatively cheap 71 and quick way to accurately compare many different instrument configurations.

This article presents data from MC simulations of existing best practice CW PDs and of
instrument configurations optimized using the new methods. The simulations were conducted in
McSTAS (by LDC) and independently in VITESS (by KL) and then compared for consistency to
provide an additional check of their validity. All figures (except figure 5) display the McSTAS data.
The reference instruments here are taken to be the instruments D2B and D20 at the Institut LaueLangevin, highly regarded examples of so-called High Resolution and High Intensity PDs (HRPD &
HIPD).

79 Computer simulations such as those presented here cannot prove that the proposed new 80 configurations are optimal so this article simply shows that the optimization procedure delivers 81 significant performance improvements. There are an infinite number of optimal configurations for 82 neutron CW PDs; even for those delivering particular resolution characteristics. There are many, 83 many more non optimal configurations. This work should therefore be regarded as a preliminary and limited illustration of the improvements and possibilities offered. It is hoped that application of the 84 85 new optimization method will lead to better instruments, better use of existing technology for 86 instrument components, to better measurements, to new types of measurements and to other 87 unexpected improvements.

The Monte Carlo simulations are independent of the mathematical optimization so that even if the improved instrument configurations described here had been discovered by accident or guesswork they would still represent a significant and useful advance on current best practice. That the improvements have been found using a rational approach makes them more believable and useful.

92 2. A baseline – simulations of existing instruments

- A list of symbols used for instrument parameters is presented in Appendix A. Appendix B
 presents details of the parameters used in each of the simulations which should allow the verification
 of the results presented here.
- 96 D2B is a conventional collimated high resolution CW PD using a bank of 128 detectors and 97 5' FWHM collimators separated by 1.25° thus spanning 160° in $2\theta_s$. The instrument uses a 0.30 m 98 high vertically focussed monochromator (VFM). There is some freedom in choosing the collimation 99 between source and monochromator, ($\alpha_1 = 5$ ', 10' or open (≈ 22 ') FWHM) and a variable detector 100 height, $2H_D$. The wavelength, λ , used is usually either 1.594Å or 2.4Å. The two most commonly 101 used configurations (E. Suard 2009 *Private Communication*) use $\alpha_1=5$ ', a germanium (Ge533) 102 monochromator at Bragg angle $\theta_M=67.5^\circ$ giving $\lambda=1.594$ Å and $2H_D=0.30$ m or 0.10 m.
- 103 D20 is a conventional open geometry CW PD using a large PSD with 1536 detector wires 104 covering 153.6° in $2\theta_s$. The McSTAS models here use 1601 wires over 160.1°. D20 has a number of 105 available Bragg angles and monochromator crystal types, all vertically focussed, and the possibility to 106 introduce a 10° or 20° α_1 collimator before the monochromator.
- 107 All simulations use a cylindrical sample of Na₂Ca₃Al₂F₁₄ ("NAC") powder 8 mm in diameter 108 and 20 mm high, unless otherwise stated. Note that the McSTAS PowderN sample component used 109 does not model multiple scattering and has been used here with no incoherent scattering or absorption so there is no background in the simulations. The VITESS simulations include absorption in the 110 sample. Multiple scattering is a major contributor to background on CW PDs. The monitors used in 111 112 McSTAS simulations to represent detectors usually deliver the intensity as counts per second rather than the total counts at the detector. This has the benefit that when increasing the number of neutron 113 packets simulated the statistical fluctuations reduce but the intensity does not change. When 114 115 comparing data acquired from a scan using a single collimator and detector (or a multi-collimator 116 multi-detector bank) with a scan acquired using a banana PSD, account must be taken of the different 117 detector solid angles. In practice, a multi-detector bank must be stepped many times to complete a scan while a PSD takes a single measurement. For valid comparisons, the summed multi-detector 118 119 bank intensities must be divided by the number of steps in the scan to account for the division of 120 counting time. In the simulations described here, the number of steps is chosen to give complete 121 angle coverage in the scan so for D2B the scans in the simulation are run using $15 \times 5^{\circ}$ steps. The data from each step are then summed and the totals divided by 15 to compensate for the division of 122 total counting time needed. All McStas simulations assume a 100% detector efficiency. 123
- 124 Figure 1 shows the simulated intensity as a function of scattering angle, $I(2\theta_s)$ for D2B as 125 well as the calculated variation of angular resolution, $A_{1/2}(2\theta_s)$ and of $R_P(2\theta_s)$. Figure 1a shows a simulation using Ge533 at $\theta_{\rm M}$ =67.5°, λ =1.594Å, $\alpha_{\rm l}$ =5' and 2 $H_{\rm D}$ =0.10 m. Figure 1b uses the same 126 127 parameters except that $2H_D=0.30$ m. Figure 1c shows a much less frequently used configuration 128 where $\alpha_1 = 10^\circ$ and $2H_D = 0.10$ m which gives resolution almost identical to the usual high resolution 129 mode and intensity comparable to the usual high intensity mode. The recognition that this particular 130 configuration may be more useful came from a comparison of calculated values of $Q_{\rm PD}$ (taken to be $\tau/R_{\rm P RMS}^4$) for all D2B configurations. This illustrates that an established and accepted optimization 131

process for neutron scattering instruments, especially if it includes a quantitative quality factor, cangive information about the use of the machines as well as about their design and construction.

134 Values for $A_{1/2}(2\theta_S)$ and of $R_P(2\theta_S)$ were extracted from the simulation output data, $I(2\theta_S)$, 135 using simple statistical methods and found to be in close agreement to the calculated values in all 136 cases discussed in this article except figure 5. Calculated values for D2B are illustrated in figures 1d 137 and 1e.

138 A comparison between the illustrated data calculated using McSTAS and VITESS and real 139 D2B data taken using a NAC sample shows extremely good agreement in peak shape except that the peaks at large $2\theta_3$ tend to be slightly lower and wider, no doubt due to Debye-Waller effect 140 141 broadening from the room temperature sample which was not realistically modelled in these McSTAS simulations. The background present in the real data is also not present in simulated data but can be 142 artificially reproduced by adding an incoherent cross section of about 200 barns to the sample in the 143 144 McSTAS simulations. The close comparison gives confidence that these simulations are 145 representative of actual instruments.

Figure 2 shows simulated data, $I(2\theta_S)$, $A_{1/2}(2\theta_S)$ and $R_P(\kappa)$, for D20 using a pyrolytic graphite monochromator (PG002) at $\theta_M = -21^\circ$ and a germanium (Ge311) monochromator at $\theta_M = -45^\circ$ both giving $\lambda = 2.41$ Å and both used with an open beamtube before the monochromator giving $\alpha_1 \approx 24^\circ$. A 0.05 m thick pyrolytic graphite filter was included in the model for the PG002 scan. Introducing an α_1 collimator seems to make little difference to the simulated instrument resolution but reduces intensity greatly.

152 Note that for D2B, where $\theta_{\rm M}$ is positive, the data ranges from $-10^{\circ} > 2\theta_{\rm S} > -170^{\circ}$ while for 153 D20, where $\theta_{\rm M}$ is negative, the data ranges from $10^{\circ} < 2\theta_{\rm S} < 170^{\circ}$. Note also that when the value of 154 $R_{\rm P}$ exceeds 0.5 neighbouring Bragg peaks overlap. In practice, Rietveld analysis methods can be 155 applied to extract useful data from overlapping peaks and overcome this problem to some extent.

156 TOF PDs on short pulse sources have the advantage that there is no real need to waste much 157 source flux in monochromating the beam. CW PDs have the advantages that they can exploit 158 wavevector focussing and vertical beam focussing both of which are more challenging to do with TOF machines. Stride et al. [6] used MC computer simulations to compare the performance of a CW 159 PD and a Time-of-Flight (TOF) PD. They concluded that the performance of the TOF machine 160 simulated was better than that of their reference CW PD by a factor of between 3 and 14. The CW 161 PD they modelled used distances of 10 m from source to monochromator, 2m from monochromator to 162 sample and 1.5 m from sample to detector. The source was $6x10 \text{ cm}^2$ source, $\alpha_1 = \eta_M = \alpha_3 = 12$ ' and they 163 used a 20x20 cm² VFM of 30% reflectivity. Figure 3 shows data from a McSTAS simulation 164 modelling this CW PD. 61 detectors were modelled and stepped over 2.5° in $30 \times 5^{\circ}$ steps. The 165 simulated count rate here was divided by 30 to account for the time division between steps. Note that 166 the monochromator reflectivity here is lower than the value of 40% assumed for germanium 167 monochromators in the other simulations described here so the intensity was multiplied by 4/3 to 168 169 allow for this. The 85% detector collimator transmission is much higher than that used in the other 170 simulations so the intensity has also been multiplied by 0.7/0.85 to compensate for this.

171 Comparison with the performance of the optimized machines presented later seems to show 172 that the optimized CW diffractometers are better than this design by more than a factor of 3-14. This 173 result in no way proves that CW PDs are superior to TOF PDs in general but it does re-open the 174 question. To answer that question would require a comparison between optimized CW PDs and TOF PDs. It appears likely that the method used to derive the CW PD optimization applied here could beadapted with some work to produce an optimization for TOF PDs.

3. Optimized high resolution CW PD configurations using collimators

178 In calculating optimized instrument parameters, there is considerable flexibility in the choice 179 of primary spectrometer parameters to deliver a given beam, as discussed in [1] and [7]. For the optimized configurations discussed in this section, this flexibility has been used to maintain $\theta_{\rm M}$ =67.5° 180 and $\lambda = 1.594$ Å to simplify comparisons to figure 1. In general, for horizontally flat monochromators, 181 $\theta_{\rm M}$ must be greater than $\theta_{\rm SF}$, the sample scattering angle where the angular resolution is best. By 182 contrast, for concave horizontally focussed monochromators, θ_M must be less than θ_{SF} . Using smaller 183 values for θ_M may offer some technical advantages. All optimizations discussed in this article assume 184 that the sample has a cubic structure and that the scattering range of interest is $20^{\circ} < |2\theta_{\rm S}| < 160^{\circ}$. The 185 optimization for triclinic structures is different to that for cubic structures and requires a larger value 186 for θ_{SF} . The purpose of this work is to test if the optimization approach delivers improvements over 187 188 current practice.

Figure 4 shows $I(2\theta_S)$, $A_{1/2}(2\theta_S)$ and $R_P(\kappa)$ for three optimized versions of D2B using collimators and horizontally flat VFMs. Figure 4a illustrates a high resolution configuration using the current detector collimation, $\alpha_3=5$ '. Note that the resolution here is markedly better than that in figure la. This better resolution configuration has reduced peak intensity. One expects intensity to scale as the 4-th power of resolution (the intensity loss here is smaller than that) and peak height to be proportional to intensity divided by peak width. Because of the better resolution, the peak heights here are quite comparable to those in figure 1a despite the better resolution and lower intensity.

196 Figure 4b shows a high resolution configuration using $\alpha_3 = 7.94$ ' chosen to give an RMS value of $R_{\rm P}$, $R_{\rm P RMS}$, equal to that for figure 1a. Thus, this configuration delivers resolution equivalent to the 197 current highest resolution D2B configuration but with roughly four times the intensity. How does this 198 199 arise? The optimization balances the resolution contributions from in plane beam divergence before 200 and after the sample, vertical divergence before and after the sample and the wavelength spread. In this case, increasing the in-plane divergence and compensating by reducing vertical divergence one 201 202 can obtain better transmission at the same resolution. In effect, one reduces the losses in the instrument. Significantly, the $\alpha_3 \approx 8$ ' collimation used here is larger than the 6' collimation of the 203 204 existing D20 PSD. That means that one could achieve better resolution than the current best on D2B using an open geometry CW PD and the additional solid angle coverage of the PSD would give a 205 206 factor of 15 increase in count rate.

207 Figure 4c shows a higher intensity collimated configuration using 10' detector collimators. 208 This represents the highest intensity optimized collimated configuration achievable on the D2B beamtube with θ_{M} =67.5°; the limitation here is the natural collimation of the beam between source 209 and monochromator. Clearly, it would be possible to increase that divergence using a guide between 210 211 source and monochromator or reducing the distance between source and monochromator. It is also 212 possible to adjust other parameters to optimally use a larger detector collimation but it is simpler to 213 produce higher intensities using an open geometry and smaller θ_M as discussed in the next section. The optimized configurations scale in α_1 , η_M , α_2 , α_3 , $\sqrt{\phi_2}$ and $\sqrt{\phi_3}$ with intensity proportional to α_3^4 so 214 215 that in principle and in simulations one can simply adjust the parameters to achieve the desired 216 intensity-resolution trade-off for the problem under consideration.

4. An optimized high resolution CW PD using open geometry and a horizontally curved monochromator

Figure 5 shows the VITESS simulated scan data for an optimized open geometry CW PD 219 using a double focussed monochromator (DFM) curved both horizontally and vertically for 220 comparison to D2B as described in §2 and the optimized collimated configurations described in §3. 221 222 In these examples the geometry is constrained to use the existing D20 beamtube, monochromator position and PSD. These configurations use $\theta_{\rm M} = -45^{\circ}$ (an existing D20 Bragg angle). To facilitate 223 comparison with the data from the optimized collimated machines, the wavelength is maintained at 224 $\lambda = 1.594^{\circ}$ in the simulations. A Ge511 monochromator crystal gives $\lambda = 1.594^{\circ}$ at $\theta_{M} = -47.06^{\circ}$ and 225 λ =1.54 Å at $\theta_{\rm M}$ =45° so the monochromator $d_{\rm M}$ value used in the simulations does not correspond 226 227 exactly to any germanium Bragg peak: this is a minor detail. It is very expensive in intensity to improve resolution. Similarly it is expensive in intensity to increase the number of peaks in a scan. 228

Figure 5a shows a high resolution instrument, optimised to fully use the 6' detector collimation available using the D20 PSD. To achieve 6' collimation for α_3 here requires restricting the sample diameter to 2.5 mm to match the detector wire spacing. This reduces the sample volume by more than a factor of 10 when compared to an 8 mm diameter sample but even so the count rate is increased by an order of magnitude when compared to D2B's usual high resolution mode.

Figure 5b shows the same configuration with an 8 mm diameter sample which gives an effective value of about 12' for α_3 . The contribution to $A_{1/2}$ from α_3 is only one of four contributing elements and so the effect of changing α_3 , even doubling it as here, is not extremely big.

Surprisingly, in the equivalent McSTAS simulations, changing the sample size had showed no noticeable effect on peak width although intensities increased by an order of magnitude. Given that such an effect is expected and is seen as expected in the VITESS simulations it seems that the McSTAS "PowderN" component used in all simulations here may have some issue in scattering virtual neutrons from the correct position in the sample. All other McSTAS simulations use an 8 mm diameter cylindrical sample 20 mm high.

243 **5.** Optimized CW PDs using open geometry and horizontally curved monochromators

244 Figure 6 shows data from McSTAS simulations of optimized open geometry CW PDs with 245 varying resolution all using DFMs. In plane collimation is provided by two slits placed between the reactor face and the monochromator. This arrangement gives great flexibility in the instrument's 246 247 resolution characteristics. The first slit acts as a virtual source and defines the angular width of the 248 beam reaching each point at the monochromator. The horizontal monochromator focussing is 249 arranged so that the monochromator focusses from the virtual source to the sample. A second slit just before the monochromator controls the beam width there and immediately after the monochromator 250 251 and thus controls the beam angular width visible at the sample. Both of these slits could be very heavy (perhaps 0.2 or 0.5 m thick) to reduce the gamma ray and fast neutron flux before the 252 253 monochromator and thus reduce the radiation load on the monochromator and its shielding and the resulting background. If the virtual source is placed on a rail to allow its position with respect to the 254 255 monochromator to be varied, its position can then be used to adjust the detector scattering angle where the resolution is best, $2\theta_{SF}$, without adjusting the monochromator Bragg angle. The vertical beam 256 257 divergence must also be adjusted to maintain an optimal configuration if the in plane divergences are varied and this can be done using slits before the monochromator and just in front of the detector 258 259 bank. The monochromator here is Ge511 at $\theta_{\rm M}$ = -45° giving λ = 1.54Å. The three configurations simulated in figure 6 are the same machine with altered slit widths being the only changes. Here, the 260

- PSD detector has been simulated with 1601 wire over 160.1°. To match the highest resolution mode
 on D2B requires only 8' detector collimation so this could be accomplished with a smaller number of
 detector wires or a detector of smaller radius. Reducing the number of wires should reduce the cost of
 the detector electronics and increasing the wire spacing should reduce cross talk between channels.
 Of course, this would also increase the count rate in each detector bin.
- The McSTAS simulations here show slightly higher peaks in figure 6a than the equivalent VITESS results, probably due to the McSTAS "PowderN" effects noted in §4 but figures 6b and 6c show no such difference.

Many in the diffraction community accept a fundamental difference between HRPDs and 269 270 HIPDs. The description of the optimization in [2] shows that changing the resolution-intensity trade-271 off is simply a matter of scaling. These simulations demonstrate that it is possible to design an 272 instrument giving great and simple flexibility in the resolution-intensity trade-off while 273 simultaneously delivering count rates and resolution comparable to the best currently possible but 274 requiring different machines and design philosophies. The increased count rates illustrated here arise 275 from the combination of several effects which are better regarded as reducing losses than as 276 enhancing intensity. These effects are

277	•	Matching beam elements to each other (the optimization)	$(\times 1.5 - \times 16 \text{ or more})$
278	•	Increased solid angle coverage by Position Sensitive Detector	(×15)
279	•	Generation of rectangular rather than triangular profiles for $\tau(\gamma)$	(<i>ideally</i> $\times 2\sqrt{2}$)
280	•	Removal of transmission losses in collimators	(≈ ×4)

The beam paths on the existing instruments pass through air which reduces the neutron flux by about 6% per metre travelled. Evacuating these paths as much as is practicable or using ⁴He filled flight tubes (beam loss $\approx 0.3\%$ per metre) could provide a further count rate gain of about $\times 2.5$. This would not necessarily be an easy thing to do but the improved performance would probably repay the effort. This has not been simulated here.

286 **6.** Optimizing for a small $2\theta_s$ range

The instrument configurations discussed above were all designed to measure over a large range of $2\theta_s$ as would be the case if collecting a large number of peaks to determine a crystal structure. There are measurements where the interest is mainly in some small section of the full pattern; as, for example, when separating peak splitting due to some phase transformation. There are also dedicated instruments such as strain scanners which are designed specifically to measure over only a very small range of $2\theta_s$. It is possible to optimize a CW PD for such measurements.

Figure 7a shows the pattern for a CW PD optimized to measure between $80^{\circ} < 2\theta_{s} < 100^{\circ}$ 293 using $\theta_{\rm M}$ = - 45° and λ = 1.594Å. Figure 7b shows the pattern for an instrument optimized to measure 294 between 2 Å $< d_{\rm S} < 3$ Å using $\theta_{\rm M}$ = - 21° and λ = 2.41 Å. Note the enhanced resolution and peak height 295 in the region of interest. The drop lines in figures 6c and 6d indicate the range over which optimum 296 297 resolution is sought. These instrument configurations have not been optimized in detail for wavelength variation, which is needed to get the best results in these cases, but rather to use 298 instruments easily adapted from existing machines. Figure 7 is merely an indication of the 299 possibilities in this regard. Optimising over a smaller angular range and including a change in 300 301 wavelength can produce even larger gains in both resolution and peak height although some

302 challenges are likely to be met here as an instrument optimised for a very small θ_s range needs a very 303 wide beam at the monochromator which would make shielding and background problematic.

304 **7. A "Magnetic Materials Powder Diffractometer" – measurements at large** *d*_s

The intensity-resolution trade-off for optimized CW PDs simply results in a scaling of 305 instrument angular divergences as the desired transmission changes. This means that any 306 fundamental distinction in design between HRPDs and HIPDs disappears. There is, however, a 307 308 distinct application for neutron CW PDs in investigating magnetic structures. Often, the unit cell of 309 magnetic structures is quite large meaning that magnetic Bragg peaks are found at relatively small scattering vectors, κ , (*ie* small $2\theta_s$). In addition, magnetic form factors mean that magnetic peaks tend 310 311 to become very weak or invisible at large κ . So, for magnetic studies the range of interest is often confined to small κ . Designing an instrument for such work may result in a resolution characteristic 312 313 such as that illustrated in figure 2a for D20 using a PG002 monochromator where the resolution is very good at small $2\theta_s$ but poor at large $2\theta_s$ and R_P exceeds 0.5 (*ie* peaks are no longer resolved) if 314 $2\theta_s > 94^\circ$ (*ie* $\kappa > 3.8 \text{ Å}^{-1}$ or $d_s < 1.65$). If interest is genuinely limited to small κ , then using long 315 neutron wavelengths becomes a sensible option, particularly if the beam comes from a cold source 316 which enhances the intensity delivered at long wavelengths. Then, relatively relaxed angular 317 resolution is sufficient to separate peaks and can be used to increase count rates. 318

Based on these considerations, figure 8 shows an instrument designed for measurements limited to $\kappa < 3.8 \text{ Å}^{-1}$. Following the principle adopted in this work that instruments should be feasible at existing facilities, the instrument simulated here uses the ILL horizontal cold source followed by an m=2 neutron guide 16.3 m long, 6 cm wide and 20 cm high with the monochromator at a distance of 18.5 m from the source. The physical dimensions chosen mean that this instrument cannot use optimised element choices but even so it is apparent that the longer wavelength gives very large intensities and excellent peak separation in this situation.

The minimum resolution (maximum intensity) on an optimized CW PD at this position is 326 327 limited by the 20 cm limit on monochromator height. Intensity increases as the 4-th power of 328 resolution or the 8-th power of vertical divergence (ie monochromator height) and much higher intensity could be achieved by using a higher, narrower guide. Alternatively, the instrument could be 329 optimized to deliver even better resolution. Notice that existing diffuse scattering diffractometers, 330 331 which usually also allow polarisation analysis, have a configuration which seems to be well adapted 332 to this application of studying magnetic Bragg peaks. The new optimization process used here can be 333 applied unaltered to diffuse scattering diffractometers.

8. Optimized CW PDs using a shaped mask to control the effective detector height

335

It is usual on CW PDs to use a constant detector height at all scattering angles, $2\theta_s$. The

expression for Bragg peak intensity on CW PDs contains a $1/|\sin 2\theta_s|$ term to allow for the effect of fixed detector height intersecting a larger fraction of the Debye-Scherrer cones at the ends of a scan.

As discussed in [2], the expressions for CW PD peak angular width, $A_{1/2}$, show that, if the detector

- height, $2H_D$, is independent of $2\theta_s$, then at small and large $2\theta_s$ the contribution to $A_{1/2}$ due to vertical
- divergence becomes proportional to $|\cot 2\theta_{\rm S}|$ and diverges. Similarly, at large (but not small) $2\theta_{\rm S}$ the
- 341 in-plane contribution to $A_{1/2}$ also diverges (although less rapidly) in proportion to $(\tan \theta_{\rm S} \tan \theta_{\rm SF})$.
- This suggests that if the detector height were reduced at small and large $2\theta_s$ specifically if 2 $H_D \propto |\sin 2\theta_s|$ – then the resolution at the ends of the scans may be improved and the integrated peak intensity due to resolution should then be constant through the scan. Detailed calculations were undertaken to derive expressions for optimum beam element choices under this condition.

- 346 Simulations of the diffraction patterns for optimized CW PDs where $2H_D \propto |\sin 2\theta_s|$ are illustrated in 347 figure 9. The instrument modelled there is arranged as follows:
- A source
- A heavy slit (whose width, 2W_V, and distance between source and monochromator, L_{1_VH}, are variable) acting as a virtual source for horizontal monochromator focussing.
- A pair of heavy slits immediately preceding the monochromator to control beam width (2W_M)
 and height (2H_M) there.
- A segmented double focussing mosaic monochromator with variable Bragg angle, θ_M,
 variable vertical and horizontal curvature and ideally with a rather large mosaic (consistent
 with retaining good peak reflectivity). The monochromator is vertically focussed from source
 to sample and horizontally focussed from virtual source to sample.
- An open flight path to the sample at distance L_2
- A cylindrical sample
- A shaped slit immediately before the detector bank with height proportional to 2H_{D_90} |sin2θ_s|.
 In practice, this means the opening is a wedge segment of a sphere with variable opening
 height.
- A multi-wire position sensitive detector.

A radial oscillating collimator should be included between the sample and the detector bank and as much of the flight path as is possible should be evacuated or ⁴He gas filled but these effects are not modelled here.

- This arrangement gives great flexibility. The vertical divergence before and after the sample 366 is controlled by the monochromator height, $2H_M$, and the detector height (specified by the value at 367 $2\theta_{\rm S}=90^{\circ}, 2H_{\rm D}$ 90). The monochromator Bragg angle, $\theta_{\rm M}$, determines the wavelength. The 368 monochromator in-plane radius of curvature, $R_{\rm MH}$, set by the distance between monochromator and 369 370 virtual source, $L_{1 \text{ VH}}$, in concert with θ_{M} determines the scattering angle where the resolution is best, 371 $2\theta_{\rm SF}$. The ratio of the virtual source width, $2W_{\rm V}$, to $L_{1 \rm VH}$ determines the in-plane beam divergence at 372 the monochromator (α_1) and the ratio of the monochromator's projected width, $2W_M$, to the distance between monochromator and sample, L_2 , determines the in-plane beam divergence at the sample (α_2). 373 The beam divergence at the detector is set by the detector wire spacing. 374
- 375 Detailed calculations show that using such a detector mask slightly improves the calculated 376 quality factor $(Q_{PD} = \tau/R_P^4)$ over that for detectors of constant height, although not by very much. The 377 simulated data shows that this arrangement increases the useful range of peak separation in a scan at a 378 cost in measured peak intensity near the ends of the scan (but recall that this is actually an equalising 379 of peak intensities).

380 9. Cross check between McSTAS and Vitess

All simulations were performed by LDC using the McSTAS simulation package [3] and then independently repeated by KL using the VITESS package [5]. The data obtained, intensity as a function of scattering angle, were fully consistent for the two simulation sets except for the case of figure 5 as is discussed above. The directly accessible quantities, the total detector count rate, I_{Tot} , and the line widths, agree well with differences usually below 10%. Better than 10% agreement for I_{Tot} and $A_{1/2}$ cannot really be expected because of the different modelling of sample, monochromator and 387 collimators in the two simulation packages. The simulation data were independently analysed using 388 different evaluation routines. For the McSTAS data, the peak widths are described as the ratio of peak angular width to expected peak spacing, $R_{\rm P RMS}$, as described above. For the VITESS data, the 389 peak width was taken to be the arithmetic average of the peak angular widths. 390

391

Table 2 in appendix A presents these data as well as an estimate of a normalised figure-of-392 merit, Q_{PD} , for each simulation. Hewat (private communication) has suggested that a powder

- diffraction quality factor should be proportional to the number of peaks observed, $N_{\rm L}$. $I_{\rm Tot}$ is related to 393
- the individual peak transmission, τ , multiplied by $N_{\rm L}$ and so here, $Q_{\rm PD}$ is calculated as $I_{\rm Tot}/R_{\rm P_{\rm RMS}}^4$ for 394
- the McSTAS data and as $I_{\text{Tot}}/A_{1/2}A_v$ for the VITESS data . In our view, the numerical Q_{PD} values 395 should be treated with some caution but the pictures presented clearly show that large performance 396
- 397 improvements over current best practice are possible.

398 **10. Discussion and Conclusion**

399 In comparing the scan data for the various configurations discussed above it should be borne 400 in mind that improving resolution is usually very expensive in individual peak intensity. Increasing the number of peaks by reducing the wavelength requires improved angular resolution to maintain 401 402 peak separation ability and divides the total scattered intensity (which is roughly constant) between a 403 larger number of peaks; so this is also very expensive in individual peak intensity. The current 404 difficulty in quantitatively comparing the quality of data taken at different wavelengths is one reason that the majority of new models simulated here used the same wavelength. 405

406 The optimization criterion used in designing the machines tested in this work was to minimise 407 the RMS value of $R_{\rm P}$ at fixed integrated peak intensity (strictly instrument transmission) over a chosen scattering angle range, usually $20^{\circ} < |2\theta_{\rm S}| < 160^{\circ}$. The RMS value rather than the average or the 408 409 maximum value of $R_{\rm P}$ was chosen simply to make the mathematics tractable. There may be some 410 better optimization criterion.

411 The optimized configurations help to guide the choice of the best available technology. In 412 particular, using a PSD detector gives a gain factor of \times 15 over the 128 detector bank modelled here 413 because there is no need to divide the counting time to step the detector bank. Multi collimator detector systems are usually chosen to achieve high resolution for large samples but the simulations 414 415 here confirm that very high resolution can also be achieved with a PSD. The high resolution option of the instrument described by figure 6a has about the same resolution as the current high resolution 416 417 setting of D2B, figure 1a. Line widths below 0.25° can easily be reached as shown in figures 6, 7 and 418 9. As the resolution when using a PSD is limited by both the sample and detector pixel sizes, in this 419 case to about 0.2° , higher resolution requires reducing the sample diameter which may reduce the 420 intensity advantage of a PSD to some extent. Of course, being able to use smaller samples effectively 421 is a great advantage for these instruments.

422 Matching all parameters in the diffractometer through the optimization yields further 423 performance improvements. While the vertical monochromator curvature modelled here gives a gain factor of about ×4 by comparison to a flat monochromator, the horizontal curvature used in many of 424 425 the models does not really deliver flux gains; its role is to adjust the slope of angle-wavelength 426 correlations in the beam at the sample and hence control the detector angle at which the resolution is 427 best. Using slits rather than collimators to control beam divergence reduces transmission losses. 428 Adding these effects to the reduced losses in a well balanced PSD PD seems to result in performance improvements of 2 orders of magnitude or more. As an example, the high resolution option shown in 429 430 figure 6a has about the same resolution as the best D2B option (figure 1a) but more than 100 times the 431 count rate. Another interesting result from this work is that the optimal detector height is smaller than432 seems to be usual practice.

433 The optimization itself only delivers a part (albeit a significant part) of the gain factors 434 demonstrated. Further potential gains from reduced air scattering, rectangular profile beam angular 435 transmission and removing lossy collimators have all been understood for some time. Better use of 436 existing monochromator crystal types may give further gains. None of the simulations considered air 437 attenuation on instruments which results in a loss in beam flux of approximately 6% per metre. Over the path from reactor face to detector on D2B (15 m) or D20 (16.7 m) this represents a loss of 2/3 of 438 the flux. The potential gains from evacuating or arranging 4 He filled flight paths (where the losses are 439 of order 0.34% per metre) are large. None of the simulations use a radial oscillating collimator which 440 would be used in practice on open geometry PDs and would reduce count rates by of order 10%. 441 442 Clearly, improved beamtube design and shorter source-monochromator distances or guides could 443 offer additional gains.

444 Very large improvements in neutron CW PD performance appear to be possible. Obviously,
445 this would permit better measurements to be conducted faster or to obtain good data from smaller
446 samples. Very rapidly acquired patterns should permit chemical reactions to be studied in real time.
447 The most exciting new possibilities are probably difficult to imagine now and would only become

448 apparent from using better machines. The gain factors demonstrated above are almost certainly really449 achievable given that the configurations were derived mathematically and tested by calculation before

450 being tested using MC computer simulations which completely confirm the predictions.

451 Acknowledgement: We thank Emmanuel Farhi for useful discussions, for his long term
452 encouragement and for sharing information concerning instruments and simulation methods.

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465		
466	Figure	Captions
467	Figure	1 D2B with λ =1.594Å, NAC sample 8×20mm ²
468		(a) $I(2\theta_{\rm S})$ for α_1 =5', $2H_{\rm D}$ =0.10 m (b) $I(2\theta_{\rm S}) \alpha_1$ =5', $2H_{\rm D}$ =0.30 m
469		(c) $I(2\theta_{\rm S})$ for $\alpha_1 = 10^{\circ}$, $2H_{\rm D} = 0.10$ m
470		(d) $A_{1/2}(2\theta_s)$ and (e) $R_P(2\theta_s)$, the "peak resolving ability"
471		Solid, dashed and dotted lines correspond to a, b and c respectively
472	Figure	2 D20 at λ =2.41Å, NAC sample 8×20mm ²

473		(a) $I(2\theta_s)$ for PG002 monochromator (b) $I(2\theta_s)$ for Ge311 monochromator
474		(c) $A_{1/2}(2\theta_S)$ – solid and dotted lines correspond to (a) and (b) respectively
475		(d) $R_{\rm P}(2\theta_{\rm S})$, – solid and dotted lines correspond to (a) and (b) respectively.
476	Figure 3	Results of a simulation of the CW PD configuration used by Stride et al. for
477		comparison with TOF PDs. (a) $I(2\theta_S)$ (b) $A_{1/2}(2\theta_S)$ (c) $R_P(2\theta_S)$.
478	Figure 4	Optimized collimated CW PDs based on D2B using VFMs at λ =1.594Å
479		(a) $I(2\theta_{\rm S}) \alpha_3 = 5$ ' (b) $I(2\theta_{\rm S}) \alpha_3 = 7.94$ ' (c) $I(2\theta_{\rm S}) \alpha_3 = 10$ '
480		(d) $A_{1/2}(2\theta_s)$ – solid, dashed and dotted lines correspond to (a), (b) and (c)
481		(e) $R_{\rm P}(2\theta_{\rm S})$ – solid, dashed and dotted lines correspond to (a), (b) and (c)
482	Figure 5	Optimized open geometry high resolution CW PDs using DFMs.
483		(a) $I(2\theta_{\rm S}) \alpha_1 = 4.1$ ' and $\lambda = 1.594$ Å 2.5 mm diameter NAC sample
484		(b) $I(2\theta_S) \alpha_1 = 4.1$ ' and $\lambda = 1.594$ Å 8 mm diameter NAC sample
485		(c) $A_{1/2}(2\theta_S)$ (d) $R_P(2\theta_S)$ – solid and dotted lines correspond to (a) and (b) respectively
486	Figure 6	Optimized open geometry CW PDs using DFMs and an 8 mm diameter NAC sample.
487		(a), (b) and (c) show high, medium and low resolution configurations of the same
488		instrument. The parameters used are listed in appendix B
489 490		(d) $A_{1/2}(2\theta_S)$ (e) $R_P(2\theta_S)$ – solid, dashed and dotted lines correspond to a, b and c respectively.
491	Figure 7	Open geometry CW PDs using DFMs optimized for small range in angle or d_s .
492		(a) $I(2\theta_s)$ for an instrument optimized to measure between $80^\circ < 2\theta_s < 100^\circ$ at $\lambda = 1.594$ Å
493		(b) $I(2\theta_S)$ for an instrument optimized to measure between $2\text{\AA} < d_S < 3\text{\AA}$ at $\lambda = 2.41\text{\AA}$
494		(c) $A_{1/2}(2\theta_S)$ (d) $R_P(2\theta_S)$ – solid lines correspond to (a); dotted line to (b)
495	Figure 8	Magnetic Materials Powder Diffractometer "partly optimized" for $\kappa < 3.8 \text{ Å}^{-1}$ using
496		open geometry and a DFM at λ =3.5Å (a) $I(2\theta_S)$ (b) $A_{1/2}(2\theta_S)$ (c) $R_P(2\theta_S)$
497	Figure 9	Simulation results for CW PDs optimized using variable detector height as discussed
498		in the text. (a) $I(2\theta_S)$ High resolution mode (b) $I(2\theta_S)$ High intensity mode
499 500		(c) $A_{1/2}(2\theta_S)$ (d) $R_P(2\theta_S)$ – solid lines correspond to (a); dotted line to (b)

Appendix A: Symbols used for parameters Table 1: Symbols used for instrument variables

L_1, L_2, L_3	Distance Source-Monochromator,	2 <i>H</i> _M ,	Full height of monochromator,
	Monochromator-Sample,	$2H_{S,}$	Sample, detector (m)
	Sample-Detector (m)	$2H_{\rm D}$	
$L_{1_{VV}}$,	Distance Monochromator to	$R_{\rm MH}$,	Monochromator radius of curvature
$L_{1_{\mathrm{VH}}}$	virtual source for vertical,	$R_{\rm MV}$	(horizontal, vertical)

	horizontal focussing (m)		
$ heta_{ m M}$	Monochromator Bragg Angle (degrees)	$2W_{\rm VH}$	Full width of virtual source for horizontal focussing (m)
$\theta_{\rm S}, 2\theta_{\rm S}$	Bragg and scattering angles at sample (degrees)	2 <i>W</i> _M	Full horizontal width of slit preceding monochromator (m)
$ heta_{ m SF}$	Sample scattering angle at which the resolution is best	$2W_{\rm S}$	Full width of sample (m)
λ	Neutron Wavelength (Å)	к	Neutron Wavevector (Å ⁻¹)
α_1	Angular width (FWHM) of collimator between source and monochromator	β, η _Μ	Monochromator crystal mosaic
α_2	Angular width (FWHM) of collimator between monochromator and sample	$\pm \phi_2$	Vertical beam divergence between monochromator and sample
α ₃	Angular width (FWHM) of collimator between sample and detector	±\$\$	Vertical beam divergence between sample and detector
R _M	Monochromator peak reflectivity	$ au_{ m i}$	Peak transmission of i-th collimator
τ	Transmission	A _{1/2}	Angular resolution width in $2\theta_s$
$R_{ m P}$	"Peak resolving power" = $A_{1/2} \times$ peak angular density in $2\theta_{s}$	$Q_{ m PD}$	"Quality Factor" here usually Intensity / Resolution ⁴
α_{In}	Angular width (FWHM) of beam at sample		

Figure	Description	λ (Å)	No. Peaks	McSTAS			VITESS		
Collim	ated machines			I_{Tot}	$R_{\rm P_RMS}$	$Q_{ m Norm} = I_{ m Tot}/R_{ m P}^4$	$I_{ m Tot}$	$A_{1/2}$ Av	$Q_{\text{Norm}} = I_{\text{Tot}} / A_{1/2}^{4}$
1a	D2B 5'/10 cm	1.594	76	100	0.152	6.1	90	0.312	3.3
1b	D2B 5'/30 cm	1.594	76	313	0.318	1.0	270	0.553	1.0
1c	D2B 10' 10 cm	1.594	76	220	0.158	11.5	201	0.33	5.9
3	Stride <i>et al</i> .	1.50	84	940	0.245	8.5	1257	0.521	5.9
4a	Opt 1	1.594	76	48.6	0.096	18.7	45	0.202	9.4
4b	Opt 2	1.594	76	429	0.152	26.3	587	0.327	17.8
4c	Opt3	1.594	76	1850	0.192	44.5	1437	0.393	20.9
Open (Geometry Machines								
2a	D20 PG002	2.41	81	132615	0.52	59.3	132122	1.81	4.3

2b	D20 Ge311	2.41	81	22446	0.2	458.6	20755	0.66	37.9
ба	Opt 1	1.54	81	10688	0.157	575.1	10009	0.343	250.5
6b	Opt 2	1.54	81	37842	0.246	337.8	37268	0.444	332.2
6с	Opt 3	1.54	81	120495	0.385	179.3	126130	0.625	286.3
8	MMPD	3.5	15	265362	0.0915	1.23×10 ⁵	700509	1.438	56.7
9a	HiRes detector mask	1.54	81	15759	0.164	712.2	14389	0.358	303.4
9b	LoRes detector mask	1.54	81	139873	0.352	297.9	141864	0.617	339.1

505 506
 Table 2:
 Summary of performance measures for simulations

507 Appendix B: Instrument parameters used in the simulations

508 This appendix presents parameters for the instruments modelled in the McSTAS and VITESS 509 simulations with the intention that they should permit duplication of the simulations described here. 510 D2B and D20 share the H11 beamtube at ILL and nearly all simulations use the following description. 511 The source is the sum of 3 Maxwellians with intensities I_i (n.cm⁻².s⁻¹) corresponding to temperatures 512 T_i in Kelvin $I_1=0.5874\times10^{13}$, $T_1=683.7$; $I_2=2.5094\times10^{13}$, $T_2=257.7$; $I_3=1.0343\times10^{12}$, $T_3=16.7$

512 T_i in Kelvin $I_1=0.5874\times10^{13}$, $T_1=683.7$; $I_2=2.5094\times10^{13}$, $T_2=257.7$; $I_3=1.0343\times10^{12}$, $T_3=16.7$ 513 Right handed Cartesian coordinates assume *x* horizontal, *y* vertical and *z* along the neutron beam axis.

The in-pile beamtube has total length 5.1511 m and is modelled by a series of apertures at distance Z

515 from the source

516	Source	Z=0	R=0.11 m
517	Win0	Z=2.4621	R=0.11 m
518	Octagonal slit	Z=2.5121	0.15 m wide
519		Z=2.5121	0.177 m wide rotated 45°
520	Win1	Z=3.5321	R=0.0565
521	Win2	Z=4.0421	R=0.0555
522	Win3	Z=4.0871	R=0.0575
523	Win4	Z=4.9991	R=0.0575
524	Win5	Z=5.0061	R=0.0625
525	Win6	Z=5.1511	R=0.0625

526 The D2B monochromator is 16.05 m from the source and preceded by a 0.70 m long collimator at

527 15.705 m from the source. This monochromator position is used for all collimated instruments except528 that in figure 3.

529 The D20 monochromator is 17.2 m from the source and preceded by an optional 0.257 m long

collimator at 16.4 m from the source. This monochromator position is used for all open geometryinstruments except that in figure 8.

All McSTAS simulations were run using Mn=1e8 and using SPLIT 5 at the monochromator andSPLIT 10 at the sample.

In all cases except figure 5a, the sample was an 8 mm diameter NAC cylinder 2 cm high. In figure5a, the diameter was 2.5 mm.

536 Collimated instruments were modelled in 2 parts. The 1st part generated and saved a beam at a

537 distance 0.15 m after the sample at a scattering angle of $2\theta_s = -90^\circ$. This was used as the input to the

538 2^{nd} part which modelled (usually) 128 collimator-detector pairs separated in $2\theta_s$ by 1.25 degrees. The

539 2nd part was run at 15 different angles separated by 5' to complete a scan. The final data was summed

540 and intensities divided by a factor of 15 to compensate for the time division in stepping the detector 541 bank. Air attenuation was ignored in all simulations. No radial oscillating collimators were modelled. 542 543 **Existing Instruments – the baseline** 544 Figure 1 parameters: D2B as it is 545 546 Vertically focussed Ge 533 monochromator; $I(\theta_s)$ divided by 15 for detector steps (a) $\theta_{\rm M} = 67.5^{\circ}; \lambda = 1.594 \text{ Å}$ 547 $\{\alpha_1; \eta_M; \alpha_2; \alpha_3\} = \{5'; 12'; \text{Open} \approx 35'; 5'\}$ 548 ${R_{\rm M}; \tau_1; \tau_3} = {0.40; 0.7; 0.5}$ 549 $\{L_1; L_2; L_3\}$ $= \{16.05; 2.645; 1.3\}$ $\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.30; 0.02; 0.10\}$ 550 $\{L_{1 \text{ VH}}; R_{\text{MH}}; L_{1 \text{ VV}}; R_{\text{MV}}\} = \{\infty; \infty; 12.0; 4.005\}$ The α_3 collimators here are 0.30 m long, 0.30 m high and 0.015 m wide. The low transmission as 551 measured is because of the very small α_3 . The α_1 collimator is 0.70 m long and so is allocated a 552 553 higher transmission. (b) As for (a) but $2H_D = 0.30$ m 554 (c) As for (a) but $\alpha_1 = 10^{\circ}$; $\tau_1 = 0.8$ 555 556 Figure 2 parameters: 557 D20 as it is (a) Vertically focussed PG002 monochromator; $\theta_{\rm M} = -21^{\circ}$; $\lambda = 2.41$ Å; 0.05 m thick graphite filter 558 $\{\alpha_1; \eta_M; \alpha_2; \alpha_3\} = \{\text{Open} \approx 24'; 24'; \text{Open} \approx 42; \text{PSD 6'}\}$ 559 ${R_{\rm M}; \tau_1; \tau_3} = {0.70; 1.0; 1.0}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.30; 0.02; 0.15\}$ 560 561 { $L_{1 \text{ VH}}$; R_{MH} ; $L_{1 \text{ VV}}$; R_{MV} } = { ∞ ; ∞ ; 13.15; 1.845} 562 (b) Vertically focussed Ge311 monochromator; $\theta_{\rm M} = -45^{\circ}$; $\lambda = 2.41$ Å $\{\alpha_1; \eta_M; \alpha_2; \alpha_3\} = \{\text{Open} \approx 24'; 24'; \text{Open} \approx 42; \text{PSD 6'}\}$ ${R_{\rm M}; \tau_1; \tau_3} = {0.30; 1.0; 1.0}$ 563 564 $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.30; 0.02; 0.15\}$ $\{L_{1_{\text{VH}}}; R_{\text{MH}}; L_{1_{\text{VV}}}; R_{\text{MV}}\} = \{\infty; \infty; 13.15; 3.64\}$ 565 The value for $R_{\rm M}$ is lower here than for figure 1 because of the larger mosaic. 566 567 Stride et al's CW PD 568 Figure 3 parameters: Stride et al. showed using MC simulations that a given TOF PD is superior to a given CWPD 569 by a factor between ×4 and ×13. Their CW PD model is simulated here for comparison to the 570 optimized configurations which are more than a factor 13 better. Note that this does not prove an 571 inherent superiority for either instrument type. The source used here is the ILL H11 Maxwellian. 572 The beamtube is $6 \times 10 \text{ cm}^2$ and the monochromators is a $20 \times 20 \text{ cm}^2$ VFM. 573 Here 61 collimator-detector pairs are separated in $2\theta_s$ by 2.5 degrees. The 2nd instrument part was run 574 at 30 different angles separated by 5' to complete a scan. The final data were summed and intensities 575 divided by a factor of 30 to compensate for the time division in stepping the detector bank. A test 576 577 showed that using the D2B beamtube and monochromator position makes no difference to the data. $\theta_{\rm M} = 45^{\circ}$; $\lambda = 1.5$ Å VFM Ge511 578 579 $\{\alpha_1; \eta_M; \alpha_2; \alpha_3\} = \{12^{\circ}; 12^{\circ}; \text{Open}; 12^{\circ}\}$ $\{R_{M}=0.30; \tau_{\alpha 1}=\tau_{\alpha 3}=0.85\}$ The value of $R_{\rm M}$ matches that used by Stride *et al.* but differs from that used in figure 1 and therefore 580 the simulated detector intensities have been multiplied by 4/3 to match the value ($R_{\rm M}$ =0.4) used 581 elsewhere. $\tau_{\alpha3}$ at 0.85 is much larger than the transmission for comparable collimators modelled 582 elsewhere in this work so that intensities have also been multiplied by 0.7 / 0.85 to compensate. 583 $\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.20; 0.02; 0.10\}$ 584 ${L_1; L_2; L_3} = {10; 2.0; 1.5}$

585 61 (2.54 × 10 cm² W×H) detectors with 12' collimators 2.5° apart covering 150° and with 30×0.0833° 586 steps. Note that the $2\theta_s$ range here is smaller than in figure 1. Here the intensities are increased but 587 the peak widths $A_{1/2}$ increase sharply above $2\theta_s = 45^\circ$, a consequence of the small θ_M used with a 588 horizontally flat monochromator.

589

590 Optimized Instruments – (Optimized for samples of cubic structure)

591	Figure	e 4 parameters: Optimized CW PD using collimators and VFM
592	For all	three models
593	Ge 533	VFM; $\theta_{\rm M} = 67.5^{\circ}$; $\lambda = 1.594$ Å; $I(\theta_{\rm S})$ divided by 15 for detector steps
594	$\{L_1; L_2;$	$\{L_3\} = \{16.05; 2.645; 1.3\} \{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; \infty; 12.0; 4.005\}$
595		
596	(a)	$\{\alpha_1; \ \eta_{\rm M}; \ \alpha_2; \ \alpha_3\} = \{10.23'; \ 6.86'; \ 10.43'; \ 5'\} \qquad \{R_{\rm M}; \ \tau_{\alpha 1}; \ \tau_{\alpha 2}; \ \tau_{\alpha 3}\} = \{0.40; \ 0.85; \ 0.7; \ 0.5\}$
597		Because the flight paths themselves provide some collimation, to achieve a FWHM of 10.23'
598		requires an α_1 Soller collimator of FWHM 11.6'. Similarly, the α_2 collimator modelled had
599		FWHM 10.92'.
600		$\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.22; 0.02; 0.10\}$
601	(b)	$\{\alpha_1; \ \eta_M; \ \alpha_2; \ \alpha_3\} = \{16.23'; \ 10.90'; \ 16.55'; \ 7.94'\} \{R_M; \ \tau_{\alpha 1}; \ \tau_{\alpha 2}; \ \tau_{\alpha 3}\} = \{0.40; \ 0.9; \ 0.8; \ 0.65\}$
602		The simulations used Soller collimators of FWHM $\alpha_1 = 24$ '; $\alpha_2 = 18.8$ '
603		$\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.278, 0.02, 0.127\}$
604	(c)	$\{\alpha_1; \eta_M; \alpha_2; \alpha_3\} = \{20.46'; 13.72'; 20.86'; 10'\} \{R_M; \tau_{\alpha 1}; \tau_{\alpha 2}; \tau_{\alpha 3}\} = \{0.40; 1.0; 0.85; 0.7\}$
605		The simulations used a Soller collimator α_2 of FWHM $\alpha_2 = 26'$ and an open beamtube for α_1
606		giving a FWHM of about 22'.
607		$\{2H_{\rm M}; 2H_{\rm S}; 2H_{\rm D}\} = \{0.312, 0.02, 0.142\}$
608		

609 Figure 5 parameters: Optimized CW PD using open geometry and DFM

610 Ge 533 DFM; $\theta_{\rm M} = -45^{\circ}$; $\lambda = 1.594$ Å

611 (a) $\{\eta_M; \alpha_3\} = \{12^\circ; 6^\circ PSD\}$ $\{\alpha_1; \alpha_2\} = \{4.14^\circ; 12.25^\circ\}$ $\{R_M\} = \{0.40\}$ 612 The detector is a 1600 wire PSD of radius 1.47 m with wire spacing 2.56 mm giving a 6' angular 613 separation. We expected that the effective α_3 collimation should include sample and detector widths,

614 2 $W_{\rm S}$ and $W_{\rm D}$, so that $\alpha_3 \approx \operatorname{atan}\{(2W_{\rm S}+W_{\rm D})/2L_3\}$

615 { $L_1; L_2; L_3$ } = {17.2; 3.2; 1.47} { $L_{1_v}; R_{MH}; L_{1_v}; R_{MV}$ } = {7.31; 6.3; 13.15; 3.64} 616 { $2H_M; 2H_S; 2H_D$ } = {0.242; 0.02; 0.110} { $2W_v; 2W_M; 2W_S$ } = {0.0124; 0.0141; 0.0025} 617 (b) As for (a) but $2W_S = 0.008$ so effectively { $\alpha_2; \alpha_3$ } = {11.9'; 12.3'}

618

619 Figure 6 parameters: Open geometry DFM CW PD Optimized at various

620 resolutions

All figure 6 simulations use a "Ge 511" DFM at $\theta_M = -45^\circ$, $\lambda = 1.540$ Å

- 622 and $\{L_1, L_2, L_3\} = \{17.2, 3.0, 1.5\} \{L_{1_VH}, L_{1_VV}, R_{MH}, R_{MV}\} = \{6.850, 13.15, 5.90, 3.455\}$
- 623 There is flexibility in the optimal choice of η_M / α_1 and this was used to set the monochromator
- 624 mosaic to 12' (to match that used now on D2B) and a value of $R_{\rm M}$ =0.40 was assumed.
- The detector is a 1600 wire PSD of radius 1.47 m with wire spacing 2.56 mm giving a 6' angular
- 626 separation. This instrument is the same for figures 6a, 6b and 6c with adjusted slit widths.
- 627

628	(a) Here the parameters were chosen to give a value for $R_{P_{RMS}}$ of 0.157 to match that for figure 1a.
629	Therefore,
630	$\{(4\alpha_1^{-2}+\eta_M^{-2})^{-1/2}, \alpha_2 \alpha_3\} = \{2.593', 13.59', 7.64'\}$ $\phi = 0.0427 = 2.45^{\circ}$
631	$\{2H_{\rm M}, 2H_{\rm S}, 2H_{\rm D}\} = \{0.256, 0.02, 0.127\}$ $\{2W_{\rm V}, 2W_{\rm M}, 2W_{\rm S}\} = \{0.0150, 0.0168, 0.008\}$
632	The slit widths were adjusted by factors of $\sqrt{2}$ to allow for the rectangular variation of transmission
633	with angular divergence expected for the open beam tubes used here. The optimisation requires that
634	$(4\alpha_1^{-2}+\eta_M^{-2})^{-1/2} = 2.593$, so setting $\eta_M = 12$ gives $\alpha_1 = 5.31$ and $2W_V = (\sqrt{2} \cdot \alpha_1 \cdot L_{1,VH}) = 0.015$ m
635	$\alpha_2 = 13.59$ ' giving $2W_{\rm M} = (\sqrt{2} \bullet \alpha_2 \bullet L_2) = 0.0168$
636	
637	(b) Optimised medium resolution CWPD. Here the optimisation parameters were derived assuming
638	that $\alpha_3=12'$
639	$\{(4\alpha_1^{-2} + n_1^{-2})^{-1/2}, \alpha_2, \alpha_2\} = \{4, 0, 0, 0, 1, 2, 1, 2, 2, 3, 2, 1, 2, 2, 3, 2, 2, 2, 2, 3, 2, 2, 3, 2, 2, 3, 2, 3, 2, 3, 2, 3, 2, 3, 3, 2, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3, 3,$
640	$\{2H_{M}, 2H_{S}, 2H_{D}\} = \{0.321, 0.02, 0.160\}$ $\{2W_{M}, 2W_{S}, 2W_{S}\} = \{0.0244, 0.0264, 0.008\}$
641	$(4\alpha_1^{-2} + n_M^{-2})^{-1/2} = 4\ 0.77$ Choosing $n_M = 12$ gives $\alpha_1 = 8\ 67$
642	This instrument is the same as that for figure 6a with the only differences being adjusted slit widths
643	This moralises is the same as that for figure of what the only afferences being adjusted she wrants
644	(c) Optimised high intensity CWPD. Here the optimisation parameters were derived assuming that
645	$\alpha_3 = 18^\circ$. This corresponds to $2H_{\rm D} = 0.20$
646	$\{(4\alpha_1^{-2} + n_{M^{-2}}^{-2})^{-1/2}, \alpha_2, \alpha_3\} = \{6.37', 33.4', 18.75'\}$
647	$\{2H_{\rm M}, 2H_{\rm S}, 2H_{\rm D}\} = \{0.401, 0.02, 0.200\}$ $\{2W_{\rm M}, 2W_{\rm M}, 2W_{\rm S}\} = \{0.0424, 0.0412, 0.008\}$
648	$\{4\alpha_1^{-2} + n_M^{-2}\}^{-1/2} = 6.37$ and choosing $n_M = 12^{\circ}$ gives $\alpha_1 = 15.05^{\circ}$.
649	
650	Figure 7 parameters: Open geometry DFM CW PD Optimized for small $2\theta_s / d_s$
651	range
652	(a) "Ge511" DFM with $\theta_{\rm M} = -45^{\circ}$; $\lambda = 1.594$ A
653	The optimisation was applied here over a scattering angle range $80^{\circ} < 2\theta_{s} < 100^{\circ}$
654	Here a Soller collimator is used to define the beam angular spread before the monochromator
654 655	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ \text{PSD}\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$
654 655 656	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_v}H; R_{MH}; L_{1_v}V; R_{Mv}\} = \{\infty; 9.05; 13.15; 3.64\}$
654 655 656 657	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$
654 655 656 657 658	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$
654 655 656 657 658 659	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\} \qquad \{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \qquad \{L_{1_{VH}}; R_{MH}; L_{1_{VV}}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\{R_{M}\} = \{0.70\}$
654 655 656 657 658 659 660	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_M = -21^\circ; \lambda = 2.41$ Å $\{R_M\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{\AA} < d_S < 3\text{\AA}$
654 655 656 657 658 659 660 661	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\} \qquad \{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \qquad \{L_{1_{v}H}; R_{MH}; L_{1_{v}v}; R_{Mv}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\} \qquad \{2W_{v}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\qquad \{R_{M}\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{\AA} < d_{S} < 3\text{\AA}$ $\{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\} \qquad \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$
654 655 657 658 659 660 661 662	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\} \qquad \{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \qquad \{L_{1_{v}H}; R_{MH}; L_{1_{v}V}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\qquad \{R_{M}\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{\AA} < d_{S} < 3\text{\AA}$ $\{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\} \qquad \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_{v}H}; R_{MH}; L_{1_{v}V}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$
654 655 657 658 659 660 661 662 663	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\} \qquad \{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\} \\ \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \qquad \{L_{1_{v}H}; R_{MH}; L_{1_{v}V}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\} \\ \{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\} \end{cases}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\qquad \{R_{M}\} = \{0.70\} $ The optimisation was applied here over a sample <i>d</i> -spacing range 2Å < d_{S} < 3Å $\qquad \{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\} \qquad \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \\ \qquad \{L_{1_{v}H}; R_{MH}; L_{1_{v}V}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\} \\ \qquad \{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.26; 0.02; 0.118\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.0134; 0.0535; 0.008\}$
654 655 657 658 659 660 661 662 663 664	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\} \qquad \{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\} \\ \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} \qquad \{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\} \\ \{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\} \end{cases}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\qquad \{R_{M}\} = \{0.70\} $ The optimisation was applied here over a sample <i>d</i> -spacing range 2Å < $d_{S} < 3Å$ $\{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\} \qquad \{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\} $ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\} $ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.26; 0.02; 0.118\} \qquad \{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.0134; 0.0535; 0.008\}$
654 655 657 658 659 660 661 662 663 664 665	Here a Soller collimator is used to define the beam angular spread before the monochromator { α_1 ; η_M ; α_3 } = {6.4'; 12'; 6' PSD} { R_M ; $\tau_{\alpha 1}$ } = {0.40; 0.75} { L_1 ; L_2 ; L_3 } = {17.2; 3.2; 1.47} { L_1_{VH} ; R_{MH} ; L_1_{VV} ; R_{MV} } = { ∞ ; 9.05; 13.15; 3.64} { $2H_M$; $2H_S$; $2H_D$ } = {0.299; 0.02; 0.136} { $2W_V$; $2W_M$; $2W_S$ } = {0.2; 0.0789; 0.008} (b) PG002 DFM with θ_M = - 21°; λ = 2.41 Å { R_M } = {0.70} The optimisation was applied here over a sample <i>d</i> -spacing range 2Å < d_S < 3Å { η_M ; α_3 } = {24'; 6' PSD} { L_1 ; L_2 ; L_3 } = {17.2; 3.2; 1.47} { L_{1_VH} ; R_{MH} ; L_{1_VV} ; R_{MV} } = {8.48; 12.97; 13.15; 1.84} { $2H_M$; $2H_S$; $2H_D$ } = {0.26; 0.02; 0.118} { $2W_V$; $2W_M$; $2W_S$ } = {0.0134; 0.0535; 0.008} Figure 8 parameters: Open geometry DFM MMPD optimized for κ < 3.8Å ⁻¹
654 655 657 658 659 660 661 662 663 664 665 666	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\}$ $\{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\}$ $\{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\{R_{M}\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{\AA} < d_{S} < 3\text{\AA}$ $\{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.26; 0.02; 0.118\}$ $\{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8\text{\AA}^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21
654 655 657 658 659 660 661 662 663 664 665 666 666	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_M = -21^\circ; \lambda = 2.41$ Å $\{R_M\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\mathbb{A} < d_S < 3\mathbb{A}$ $\{\eta_M; \alpha_3\} = \{24^\circ; 6^\circ PSD\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.26; 0.02; 0.118\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8\mathbb{A}^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 $I_1=1.022 \times 10^{13}, T_1=413.5;$ $I_2=3.44 \times 10^{13}, T_2=145.8; I_3=2.78 \times 10^{13}, T_3=40.1 \text{ K}$
654 655 657 658 659 660 661 662 663 664 665 666 667 668	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_v VH}; R_{MH}; L_{1_v V}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_M = -21^\circ; \lambda = 2.41$ Å $\{R_M\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{Å} < d_S < 3\text{\AA}$ $\{\eta_M; \alpha_3\} = \{24^\circ; 6^\circ PSD\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_v VH}; R_{MH}; L_{1_v V}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.26; 0.02; 0.118\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8\text{\AA}^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 $I_1=1.022 \times 10^{13}, T_1=413.5;$ $I_2=3.44 \times 10^{13}, T_2=145.8; I_3=2.78 \times 10^{13}, T_3=40.1$ K The layout is simplified: Source; 2.155 m gap
654 655 657 658 659 660 661 662 663 664 665 666 666 667 668 669	Here a Soller collimating used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_M = -21^\circ; \lambda = 2.41$ Å $\{R_M\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2\text{\AA} < d_S < 3\text{\AA}$ $\{\eta_M; \alpha_3\} = \{24^\circ; 6^\circ PSD\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.26; 0.02; 0.118\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8\text{\AA}^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 $I_1=1.022 \times 10^{13}, T_1=413.5;$ $I_2=3.44 \times 10^{13}, T_2=145.8; I_3=2.78 \times 10^{13}, T_3=40.1$ K The layout is simplified: Source; 2.155 m gap The monochromator is 1 m from the end of a 16.313 m long, $6x20 \text{ cm}^2$, m=2 guide.
654 655 657 658 659 660 661 662 663 664 665 666 667 668 669 670	Here a Soller collimator is used to define the beam angular spread before the monochromator { α_1 ; η_M ; α_3 } = {6.4'; 12'; 6' PSD} { R_M ; $\tau_{\alpha 1}$ } = {0.40; 0.75} { L_1 ; L_2 ; L_3 = {17.2; 3.2; 1.47} { L_1 _VH; R_{MH} ; L_1 _VV; R_{MV} } = { ∞ ; 9.05; 13.15; 3.64} { $2H_M$; $2H_S$; $2H_D$ } = {0.299; 0.02; 0.136} { $2W_V$; $2W_M$; $2W_S$ } = {0.2; 0.0789; 0.008} (b) PG002 DFM with θ_M = - 21°; λ = 2.41 Å { R_M } = {0.70} The optimisation was applied here over a sample <i>d</i> -spacing range 2Å < d_S < 3Å { η_M ; α_3 } = {24'; 6' PSD} { L_1 ; L_2 ; L_3 } = {17.2; 3.2; 1.47} { L_1 _VH; R_{MH} ; L_1 _VV; R_{MV} } = {8.48; 12.97; 13.15; 1.84} { $2H_M$; $2H_S$; $2H_D$ } = {0.26; 0.02; 0.118} { $2W_V$; $2W_M$; $2W_S$ } = {0.0134; 0.0535; 0.008} Figure 8 parameters: Open geometry DFM MMPD optimized for κ < 3.8Å ⁻¹ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 I_1 =1.022×10 ¹³ , T_1 =413.5; I_2 =3.44×10 ¹³ , T_2 =145.8; I_3 =2.78×10 ¹³ , T_3 =40.1 K The layout is simplified: Source; 2.155 m gap The monochromator is 1 m from the end of a 16.313 m long, 6x20 cm ² , m=2 guide. PG002 DFM θ_M = -31.4°; λ = 3.5 Å; { R_M } = {0.80}
654 655 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{6.4^{\circ}; 12^{\circ}; 6^{\circ} PSD\}$ $\{R_{M}; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.299; 0.02; 0.136\}$ $\{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_{M} = -21^{\circ}; \lambda = 2.41$ Å $\{R_{M}\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2A < d_{S} < 3A$ $\{\eta_{M}; \alpha_{3}\} = \{24^{\circ}; 6^{\circ} PSD\}$ $\{L_{1}; L_{2}; L_{3}\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_VH}; R_{MH}; L_{1_VV}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_{M}; 2H_{S}; 2H_{D}\} = \{0.26; 0.02; 0.118\}$ $\{2W_{V}; 2W_{M}; 2W_{S}\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8Å^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 $I_{1}=1.022\times10^{13}, T_{1}=413.5;$ $I_{2}=3.44\times10^{13}, T_{2}=145.8; I_{3}=2.78\times10^{13}, T_{3}=40.1$ K The layout is simplified: Source; 2.155 m gap The monochromator is 1 m from the end of a 16.313 m long, $6x20$ cm ² , m=2 guide. PG002 DFM $\theta_{M} = -31.4^{\circ}; \lambda = 3.5$ Å; $\{R_{M}\} = \{0.80\}$ $\{\alpha_{1}; \eta_{M}; \alpha_{3}\} = \{Open (ie guide so \pm 21^{\circ}); 24^{\circ}; 6^{\circ} 1601$ wire PSD}
654 655 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672	Here a Soller collimator is used to define the beam angular spread before the monochromator $\{\alpha_1; \eta_M; \alpha_3\} = \{6.4^\circ; 12^\circ; 6^\circ PSD\}$ $\{R_M; \tau_{\alpha 1}\} = \{0.40; 0.75\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_v H}; R_{MH}; L_{1_v V}; R_{MV}\} = \{\infty; 9.05; 13.15; 3.64\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.299; 0.02; 0.136\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.2; 0.0789; 0.008\}$ (b) PG002 DFM with $\theta_M = -21^\circ; \lambda = 2.41$ Å $\{R_M\} = \{0.70\}$ The optimisation was applied here over a sample <i>d</i> -spacing range $2Å < d_S < 3Å$ $\{\eta_M; \alpha_3\} = \{24^\circ; 6^\circ PSD\}$ $\{L_1; L_2; L_3\} = \{17.2; 3.2; 1.47\}$ $\{L_{1_v VH}; R_{MH}; L_{1_v V}; R_{MV}\} = \{8.48; 12.97; 13.15; 1.84\}$ $\{2H_M; 2H_S; 2H_D\} = \{0.26; 0.02; 0.118\}$ $\{2W_V; 2W_M; 2W_S\} = \{0.0134; 0.0535; 0.008\}$ Figure 8 parameters: Open geometry DFM MMPD optimized for $\kappa < 3.8Å^{-1}$ This instrument is sited on the ILL horizontal cold source tube H5; radius = 0.21 $I_1=1.022 \times 10^{13}, T_1=413.5;$ $I_2=3.44 \times 10^{13}, T_2=145.8; I_3=2.78 \times 10^{13}, T_3=40.1$ K The layout is simplified: Source; 2.155 m gap The monochromator is 1 m from the end of a 16.313 m long, $6x20$ cm ² , m=2 guide. PG002 DFM $\theta_M = -31.4^\circ; \lambda = 3.5$ Å; $\{R_M\} = \{0.80\}$ $\{\alpha_1; \eta_M; \alpha_3\} = \{\text{Open} (ie \text{ guide so} \pm 21^\circ); 24^\circ; 6^\circ 1601$ wire PSD} $\{L_1\} \{L_2; L_3\} = \{2.5+15+1.0\}$ $\{2.5; 1.5\}$ $\{L_{1_vH}; R_{MH}; L_{1_vV}; R_{MV}\} = \{\infty; 3.972; \infty; 2.605\}$

Optimized Open geometry DFM CW PD – Orange Peel Figure 9 parameters: 675 676 detector mask "Ge 511" DFM { θ_{M} , λ , R_{M} } = { -45°, 1.54 Å, 0.40} ϕ_{2} =0.0423 =2.42° $\phi_{3,90}$ =0.0719 =4.12° 677 (a) 1601 wire banana detector $10^{\circ} < 2\theta_{\rm s} < 170^{\circ}$ 3.33 mm spacing, 8' collimation 678 $\{L_1, L_2, L_3\} = \{17.2, 3.0, 1.5\}$ $\{2H_{\rm M}, 2H_{\rm S}, 2H_{\rm D}, 90\} = \{0.253, 0.02, 0.215\}$ 679 $\{(4\alpha_1^{-2}+\eta_M^{-2})^{-1/2},\alpha_2\alpha_3\} = \{2.72', 14.24', 8'\}$ 680 $\{L_{1 \text{ VH}}, L_{1 \text{ VV}}, R_{\text{MH}}, R_{\text{MV}}\} = \{6.85, 13.15, 5.901, 3.455\}$ $\{2W_{\text{V}}, 2W_{\text{M}}, 2W_{\text{S}}\} = \{0.0157, 0.0176, 0.008\}$ 681 Choose $\eta_{\rm M}$ = 12' so $\alpha_1 = 5.58$ ' and $2W_V = (\sqrt{2} \bullet \alpha_1 \bullet L_1_{VH}) = 0.0157$. 682 $\alpha_2 = 14.24$ ' so $2W_{\rm M} = (\sqrt{2} \bullet \alpha_2 \bullet L_2) = 0.0176$ 683 684 (b) As for figure 9a but 685 $\{(4\alpha_1^{-2}+\eta_M^{-2})^{-1/2}, \alpha_2 \alpha_3\} = \{6.11^{\prime}, 32.05^{\prime}, 18^{\prime}\} \quad \phi_2 = 0.0635 = 3.64^{\circ} \quad \phi_{3_2,0} = 0.108 = 6.18^{\circ}$ 686 And again choosing $\eta_{\rm M}$ = 12' 687 688 $\{2W_{\rm V}, 2W_{\rm M}, 2W_{\rm S}\} = \{0.040, 0.0396, 0.008\}$ $\{2H_{\rm M}, 2H_{\rm S}, 2H_{\rm D}, 90\} = \{0.380, 0.02, 0.323\}$ 689

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