

The Relationship between Cobalt/Chromium Ratios and the High Prevalence of Head- Stem Junction Corrosion in Metal-on-Metal Total Hip Arthroplasty

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26 **Abstract**

27 Background:

28 The size of the clinical impact of corrosion of the taper junction of metal-on-metal total hip
29 replacements (MOM-THR) is unclear. Examination of a large number of retrieved MOM resurfacing
30 and total hip replacements can help us understand the role of taper corrosion in metal ion release.

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32 Methods:

33 We graded the severity of corrosion at the taper junction of 395 MOM-THR and compared the pre-
34 revision whole blood metal ion levels of these hips with 529 failed MOM hip resurfacings.

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36 Results:

37 Virtually all MOM-THR hips (n=388) had evidence of corrosion of the head-stem taper junction and
38 graded as severe in 31% (n=124). The median Co/Cr ratio was 1.58 (0.01-13.82) and 1.08 (0-4.86) for
39 MOM-THR and MOM hip resurfacing respectively; this difference was significant ($p<0.001$). THR
40 hips with severely corroded tapers had the highest median Co/Cr ratio of 1.86 (0.01-10).

41

42 Conclusions:

43 This study demonstrates the high prevalence of severe taper corrosion, which may be related to an
44 elevated Co/Cr ratio prior to revision.

45

46 **Keywords:** Taper, Corrosion, Metal-on-Metal, Retrieval, Cobalt, Chromium

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53 **Introduction**

54 The size of the clinical impact of metal ions released from the taper junctions of metal-on-
55 metal total hip replacements (MOM-THR) is unknown. Numerous studies have reported on
56 the wide range of volumetric material loss that has been measured at the surface of the
57 femoral head taper [1-3] and it is largely accepted that the mechanism of material loss may be
58 due to mechanical wear, corrosion or a combination of both.

59

60 The volume of material loss at the taper has been shown to be significantly moderately
61 correlated with a well-published visual scoring scale for the severity of corrosion [4, 5]. It
62 was found that virtually all tapers that had evidence of no, mild or moderate corrosion had
63 volumetric material loss of less than 5mm³, however tapers that were visually severely
64 corroded (score 4) revealed a large variation in material loss of between 1mm³ and over
65 25mm³.

66

67 The black surface deposits associated with severe taper corrosion have been shown to be rich
68 in chromium (Cr) with comparatively fewer cobalt (Co) ions [5]. It is speculated that as the
69 severity of corrosion increases, an increase will also be detected in the whole blood Co/Cr
70 ratio as more chromium will be retained on the taper surface whilst a greater concentration of
71 cobalt ions will be released into the blood.

72

73 It is proposed therefore that a greater focus on the analysis of severely corroded tapers may
74 be key in understanding the role of the taper junction in implant failure. The magnitude of the
75 clinical frequency of severe taper corrosion however is unclear. Recent studies that have
76 reported on corrosion of failed contemporary hips have examined a relatively low number of
77 components, ranging from 12 to 150 [4, 5, 6-12]. Goldberg et al. [5] reported evidence of

78 severe corrosion in 10% of 221 tapers however these were of hips explanted over a decade
79 ago. It remains unclear to what extent severe taper corrosion is present in a wider cohort of
80 failed modern MOM hips.

81

82 The purpose of this study therefore was to: (1) report on the prevalence and severity of
83 corrosion in the largest study of retrieved MOM-THR hips of current designs (n=395) and (2)
84 determine whether this damage mechanism can be detected prior to revision by comparing
85 corrosion scores with pre-revision blood metal ion levels of the 395 MOM-THR and a series
86 of 529 failed MOM hip resurfacings.

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103 **Methods**

104 This was a retrospective cohort study involving a consecutive series of 395 failed MOM-
105 THR hip implants received at our retrieval centre that had an unobstructed female head taper
106 surface which could be visually assessed. Implants were collected from over 38 contributing
107 hospitals during the period July 2009 to April 2014. Pre-revision cobalt and chromium blood
108 metal ion levels were collected, together with patient demographic data relating to gender,
109 age at primary surgery and time to revision, Table 1. The hip designs consisted of the Adept
110 (27), ASR XL (68), BHR (66), Conserve (10), Cormet (35), Magnum (50), Metasul (42),
111 Mitch (10), Pinnacle (66), Ultima (6) and others (15), with a median head diameter of 45mm
112 (28-60); these consisted of 19 small heads (<36mm) and 376 large heads (\geq 36mm).

113

114 The implants were retrieved from 162 male and 233 female patients with a median age of 61
115 years (23-83) and a median time to revision of 50 months (7-200). Median whole blood
116 cobalt (Co) and chromium (Cr) levels pre-revision were 7.02 ppb (0.47-212.4) and 3.93 ppb
117 (0.2-111) respectively. The Co/Cr ratio was calculated individually for each patient; the
118 median ratio was 1.58 (0.01-13.82).

119

120 In order to assess the clinical significance of corrosion at the modular junctions of the MOM-
121 THRs, we also considered in this study pre-revision whole blood metal ion levels of a series
122 of 529 retrieved MOM resurfacing hips previously collected at our centre, Table 1. Median
123 cobalt and chromium levels were 5.83 ppb (0-273.8) and 5.92 ppb (0.3-343) respectively; the
124 median Co/Cr ratio was 1.08 (0-4.86). These implants had been retrieved from 216 male and
125 313 female patients with a median age of 55 years (16-74) and a median time to revision of
126 59 months (8-178). The median head diameter was 46mm (38-58).

127

128 *Corrosion Assessment*

129 Each head taper surface was inspected macroscopically and with the aid of a Leica M50 light
130 microscope [Leica Microsystems, Germany] at up to x40 magnification. A well-published
131 corrosion classification method [5] was used to grade each surface with a score of 1 (no
132 corrosion), 2 (mild corrosion), 3 (moderate corrosion) or 4 (severe corrosion), with increasing
133 evidence of black debris, pitting and etching indicating greater corrosion. This method has
134 previously been demonstrated as being both repeatable and reproducible [4]. The statistical
135 significance of any differences between the corrosion scores in relation to (1) time to
136 revision; (2) head size; (3) Co and Cr blood metal ion levels; (4) age at primary were
137 examined. Following this the statistical significance of any differences in the Co/Cr ratios
138 between: (1) all resurfacing hips, (2) all THRs and (3) THR hips in each of the four corrosion
139 score categories was investigated. We also tested to see if there was a significant association
140 between time to revision and Co/Cr ratios for both the resurfacing and total hips.

141

142 The Shapiro-Wilk test for normality revealed that all the parameters under investigation were
143 not normally distributed. Therefore Kruskal-Wallis non-parametric ANOVA tests were
144 initially performed to detect the presence of significant differences and post-hoc analysis
145 using Mann Whitney testing was used to identify which specific differences were significant.

146

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149 consortium of nine manufacturers: DePuy International Ltd (Leeds, UK), Zimmer GmbH
150 (Winterthur, Switzerland), Smith & Nephew UK Ltd (Warwick, UK), Biomet UK Ltd
151 (Bridgend, South Wales, UK), JRI Ltd (London, UK), Finsbury Orthopaedics Ltd

152 (Leatherhead, UK), Corin Group PLC (Cirencester, UK), Mathys Orthopaedics Ltd (Alton,
153 UK), and Stryker UK Ltd (Newbury, UK). This did not play a direct role in this investigation.

154

155 **Results**

156 We found that that 98% (n=388) of retrieved head tapers showed evidence of corrosion and
157 31% (n=124) of tapers were severely corroded (Figure 1).

158

159 There was a significant difference in the time to revision (months) between the corrosion
160 scores ($p<0.001$). Post hoc analysis confirmed that the time to revision for hips with
161 corrosion score 3 was significantly greater than score 2 ($p<0.05$) and the time to revision for
162 score 4 was significantly greater than scores 2 and 3 ($p<0.05$). There was no association
163 between head size and corrosion scores ($p=0.141$) and there was no statistically significant
164 difference between the corrosion scores of small ($<36\text{mm}$) and large ($\geq 36\text{mm}$) diameter
165 heads ($p=0.685$). We also examined the effect of categorising 36mm heads as small diameter;
166 there was again no significant difference in corrosion scores between heads $\leq 36\text{mm}$ and
167 $>36\text{mm}$ ($p=0.4106$). Corrosion scores were not affected by patient age ($p=0.998$) and no
168 significant association was found with cobalt ($p=0.286$) or chromium ($p=0.115$) blood metal
169 ion levels.

170

171 Figure 2 plots the distribution of Co/Cr ratios of the resurfacing and THR hips and also the
172 subgroups of the THRs categorised by corrosion score. The data for hips with a corrosion
173 score of 1 were omitted in the graph and subsequent statistical analysis due to their low
174 numbers (n=7). The Kruskal-Wallis test revealed that there was a highly significant
175 difference in the Co/Cr ratios between the groups ($p<0.001$). Post-hoc analysis showed that
176 the median Co/Cr ratio of 1.58 (0.01-13.82) for the THR group was significantly greater than

177 the resurfacing group, which had a median ratio of 1.08 (0-4.86) ($p < 0.001$). The median
178 CoCr ratios for the THR hips with corrosion scores 2, 3 and 4 were 1.30 (0.03-8.94), 1.67
179 (0.29-13.82) and 1.86 (0.01-10) respectively (Table 2); all three groups had significantly
180 greater CoCr ratios than the resurfacing hips ($p < 0.05$). Comparison of median Co/Cr ratios
181 for THRs with different corrosion scores suggested that there was a trend towards greater
182 corrosion being associated with higher Co/Cr ratios. Statistical analysis showed that ratios for
183 corrosion scores 3 and 4 were significantly greater than for corrosion score 2 ($p < 0.05$)
184 however no significant differences were found between corrosion scores 3 and 4 ($p = 0.461$),
185 Table 3. We did not find any significant associations between the time to revision and Co/Cr
186 ratios for the resurfacings ($p = 0.721$) or total hips ($p = 0.808$).

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202 **Discussion**

203 In a recent commentary by Jacobs and Wimmer [13], the importance of implant retrieval
204 analysis by centres with access to large retrieval cohorts was emphasised as significant in
205 understanding mechanisms of failure and also for developing future preclinical testing
206 models. In this study we have presented the results of retrieval analysis of the largest number
207 of failed MOM-THRs to date; we report findings on the corrosion of the taper junction of
208 almost 400 MOM-THRs and have compared blood metal ion ratios of these hips with ratios
209 of over 500 failed MOM hip resurfacings.

210

211 We found that virtually all retrieved head tapers (98%) displayed visual evidence of
212 corrosion, with a statistically significant trend towards increasing severity with longer time to
213 revision. Surprisingly almost one-third of all tapers were severely corroded with considerable
214 evidence of black debris and in many cases clear imprinting of the thread of the stem
215 trunnion. Analysis of Co/Cr ratios revealed that these were significantly greater for THRs
216 than resurfacings. When the THR hips were subdivided in relation to their taper corrosion
217 scores, comparisons of median ratios appeared to suggest that greater corrosion was
218 correlated with higher ratios; statistical analysis however only found a significant difference
219 between the Co/Cr ratios of mildly corroded hips and moderately/severely corroded hips.
220 Whilst significance was not detected, the severely corroded group of THRs had the highest
221 median Co/Cr ratio of 1.86.

222

223 The National Joint Registry of England, Wales and Northern Ireland [14] reports that
224 revisions rate of MOM-THRs are approximately 50% greater than their equivalent
225 resurfacing counterparts, which are absent of a taper junction. Our study demonstrates the

226 high prevalence of severe corrosion at this junction, which may help to explain these
227 accelerated failure rates due to a greater release of metal debris.

228 Additionally, material may be lost at the taper junction through mechanical means such as
229 fretting or toggling of the implant due to incomplete engagement or differences in stem-
230 trunnion tolerances [15]. Assessment of fretting was not performed in the current study as it
231 has previously been shown that visual scoring of this damage mechanism is an unreliable
232 method and is difficult to quantify accurately [4]. Increased modularity, such as with a neck-
233 stem junction or the use of modular cups with interchangeable liners and shells, has been
234 shown to introduce additional regions of corrosion which are likely to contribute to elevated
235 blood metal ions [7, 9, 10]. Another source of metal ions may be from the corrosion of
236 cemented stems; Bryant et al. [16] reported on considerable evidence of surface changes and
237 chromium rich black debris at the stem-cement interface of a series of retrieved CoCr stems.

238

239 The trend between longer time to revision and increasing corrosion scores are to be expected
240 and are in agreement with previous work [5]. This re-emphasises the importance of
241 considering the effect of implantation time when interpreting data related to damage of the
242 taper junction. There was however no association between time to revision and the Co/Cr
243 ratio for either of the two hip groups; this may be due to metal ions being continuously
244 excreted from the body rather than accumulating over time.

245

246 It has been suggested that higher frictional torques due to increasing femoral head size can
247 lead to greater corrosion at the taper junction [6, 17]. There is some debate over the
248 classification of 36mm bearings as being of 'large' or 'small' diameter, however the majority
249 of retrieval studies suggest that it should be considered as large head, with Dyrkacz et al. [6]
250 reporting significantly higher corrosion in 36mm heads in comparison to 28mm heads. We

251 found that there was no significant difference in corrosion scores between large and small
252 heads regardless of if 36mm was categorised as large or small diameter. Whilst these findings
253 do not add to the debate of the classification of 36mm bearings, it does highlight that severe
254 corrosion can occur in all hip designs and sizes.

255

256 The absence of significant correlations between corrosion scores and either cobalt or
257 chromium blood metal ion levels are perhaps not surprising when considering the differences
258 in material loss between the taper and bearing surfaces that have previously been reported.
259 Matthies et al. [1] showed that up to 228mm³ and 194mm³ of volumetric material loss was
260 measured at the head and cup bearing surfaces respectively, whilst a maximum of 25mm³
261 was lost at the corresponding head taper surface. The considerably greater amount of metal
262 ions released from the bearing surface are likely to mask the individual effect of the taper
263 junction on increasing cobalt or chromium levels in the blood.

264

265 Our findings in relation to Co/Cr ratios are however clinically significant. We have shown
266 that the Co/Cr ratios of the MOM-THR were significantly greater than that of the
267 resurfacings, Figure 2. Whilst the bearing bulk alloy has a Co/Cr ratio of approximately 2, the
268 resurfacing hips had a median whole blood Co/Cr ratio closer to 1. This may be explained by
269 considering that Co ions are more soluble and readily excreted whereas Cr ions tend to be
270 retained in surrounding soft tissue, Figure 3. The increase in the median Co/Cr ratio for the
271 MOM-THR by approximately 50% must therefore be due to corrosion at the modular
272 junctions; a damage mechanism which results in much of the chromium ions being retained
273 in the black corrosive surface debris whilst much of the cobalt ions are released into the
274 blood, Figure 4. These findings are in agreement with the study by Cooper et al. [7] who
275 reported elevated Co/Cr ratios in modular neck hips with non-MOM bearings and evidence of

276 severe corrosion at the modular junctions. Hart et al. [18] also found evidence of considerably
277 more Co than Cr in their analysis of periprosthetic tissue of patients with problematic MOM-
278 THRs that were found, after retrieval, to be substantially corroded. We acknowledge however
279 that some of the differences in the ratios may be explained by the finding that the resurfaced
280 hips have comparatively higher Cr levels than the total hips.

281

282 We observed a clear positive trend between increasing taper corrosion score and increasing
283 median Co/Cr ratios, such that hips with severely corroded tapers had the highest median
284 ratio (almost 2) in comparison to all other groups. There was a significant difference between
285 the Co/Cr ratio for hips with corrosion score 2 (mild) and those with a score of 3 (moderate)
286 or 4 (severe). This may be explained by the fact that tapers were scored as being mildly
287 corroded if there were signs of discolouration or surface dullness but if there was evidence of
288 black corrosive debris, these tapers were classed as moderately or severely corroded,
289 according to Goldberg's scoring system [5]. Whilst hips with severely corroded tapers had a
290 higher median Co/Cr ratio than those with moderately corroded tapers, this difference was
291 not significant. As discussed earlier, it is possible that high wear of the MOM bearing
292 surfaces may obscure the contribution of metal ions released from the taper, thus making it
293 difficult to distinguish between moderate and severe corrosion pre-revision. Indeed it has
294 been speculated that increased bearing surface wear and edge wearing of the cup are
295 associated with greater material loss at the head taper. Nevertheless we have shown that the
296 severity of corrosion increases over time, therefore the Co/Cr ratio could be used as a
297 biomarker for monitoring the increase in taper junction corrosion over the course of regular
298 clinical follow ups.

299

300

301 *Limitations*

302 We have reported metal ion data based on the last available blood test prior to revision; we
303 acknowledge that the time between blood test and revision may not be consistent for all hips
304 in this study. As metal ions are continuously excreted from the body, differences in the time
305 of blood test may have influenced the ratios measured.

306

307 *Future Work*

308 Future work continuing from this study will involve quantifying volumetric material loss at
309 the bearing (cup and head) and taper junction surfaces of hips identified in the current work
310 as having severely corroded tapers. The comparatively higher wear rates of the bearing
311 surfaces may mask the true extent of the impact of taper damage; we will therefore seek to
312 isolate and further examine cases that have: (1) elevated metal ion levels or ratios, (2) severe
313 taper corrosion and (3) low bearing surface wear rates. It will also be of great interest to
314 investigate differences observed from cross-sectional imaging between cases with elevated
315 Co/Cr ratios and those with comparatively lower ratios. A number of recent studies have
316 reported on the corrosion of modular neck junctions in THRs [7, 19, 20]. Future work from
317 our centre will also investigate the clinical impact of this increased modularity in the stem-
318 neck junction relative to the neck-head junction.

319

320 *Conclusions*

321 This was the largest retrieval study to date to report on the corrosion of failed contemporary
322 MOM-THRs. Almost all head tapers showed signs of corrosion and one-third were severely
323 corroded. The greater Co/Cr ratios in the MOM-THRs in comparison to the MOM
324 resurfacings support a mechanism of corrosion at the taper junction, which retains chromium
325 on the surface and releases more cobalt into the blood. The results of our study suggest that

326 an elevated blood metal ion ratio could be used as a biomarker for detecting corrosion at the
327 modular junctions of MOM-THRs. However this may be masked by high bearing surface
328 wear, meaning that the absence of an elevated Co/Cr ratio may not necessarily mean the
329 absence of corrosion at the modular junction.

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Figure 1
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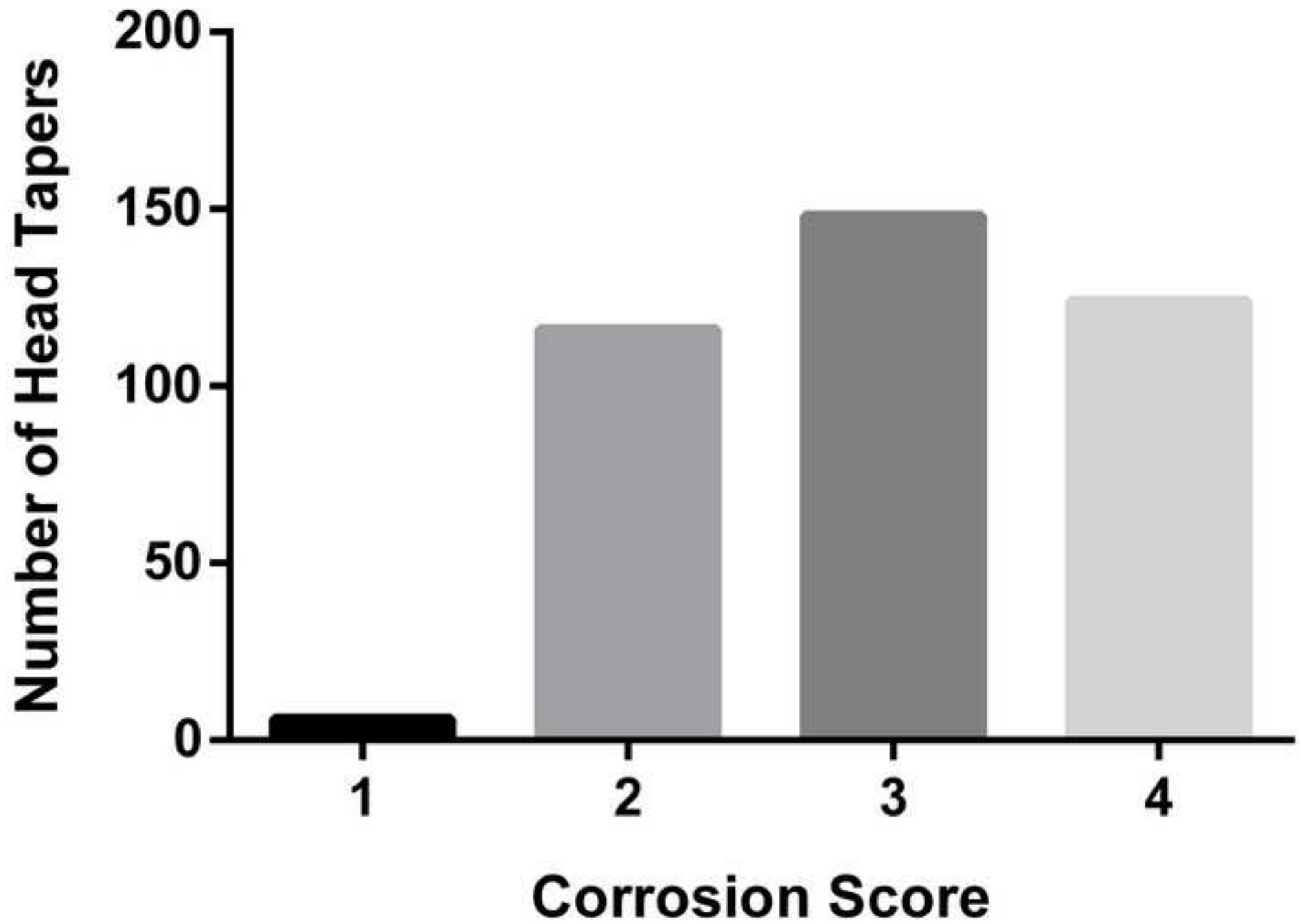


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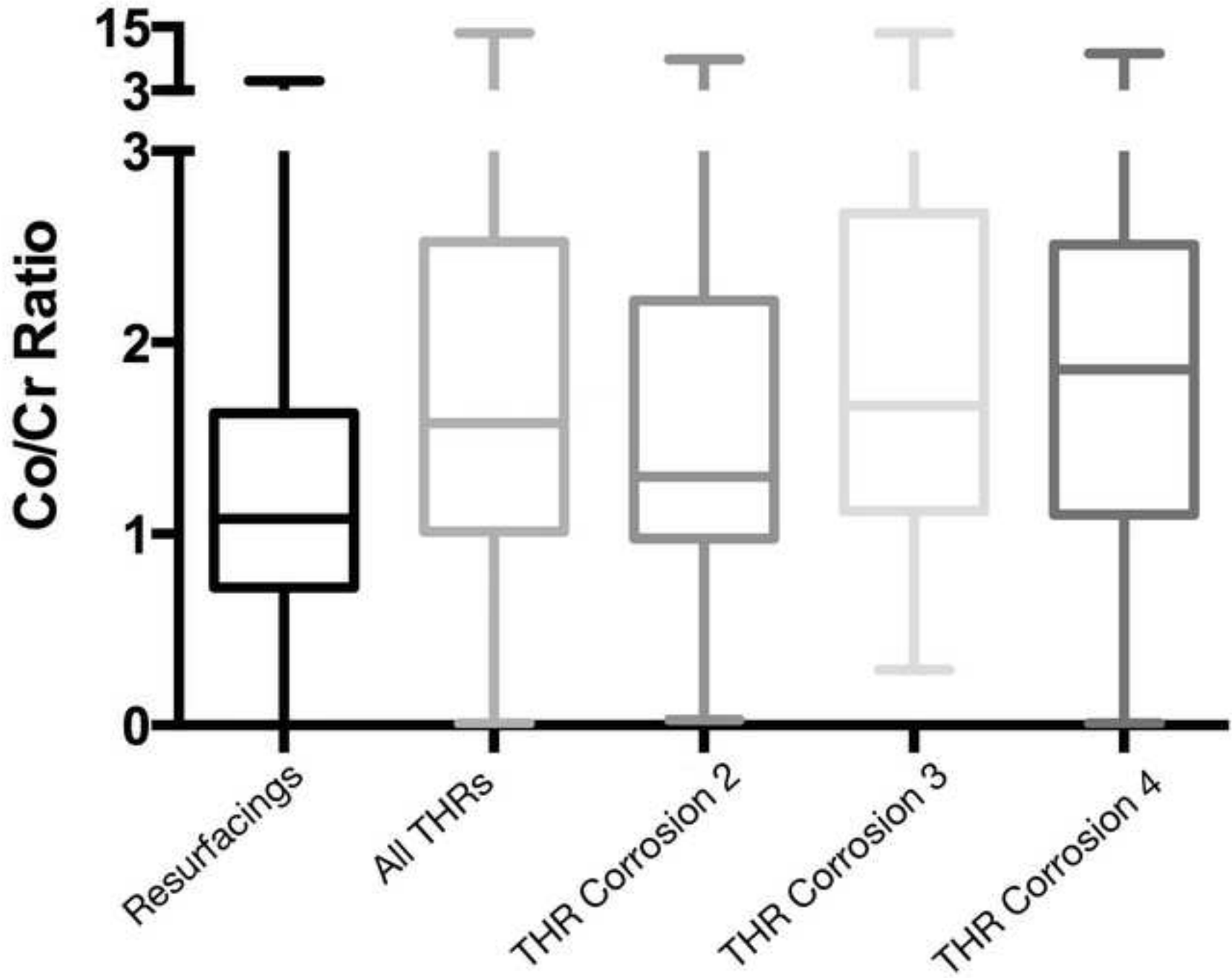


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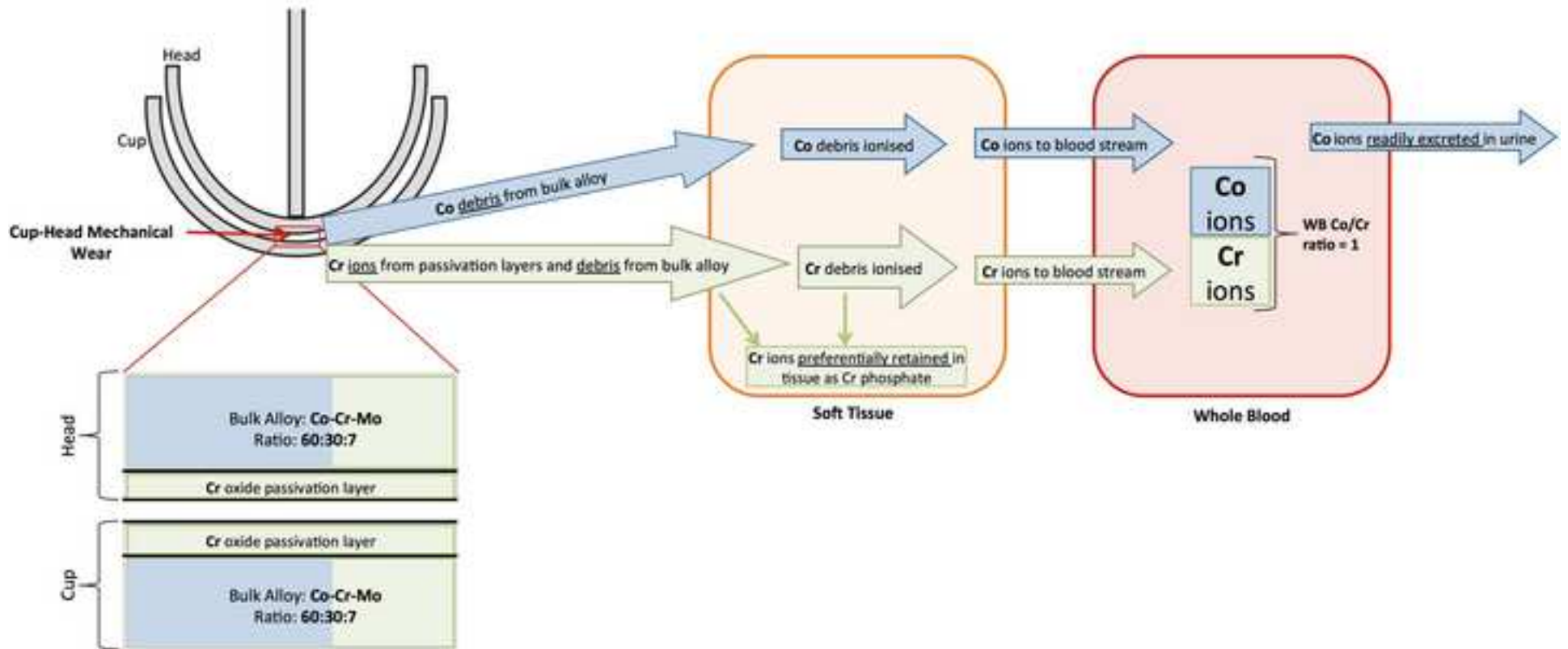


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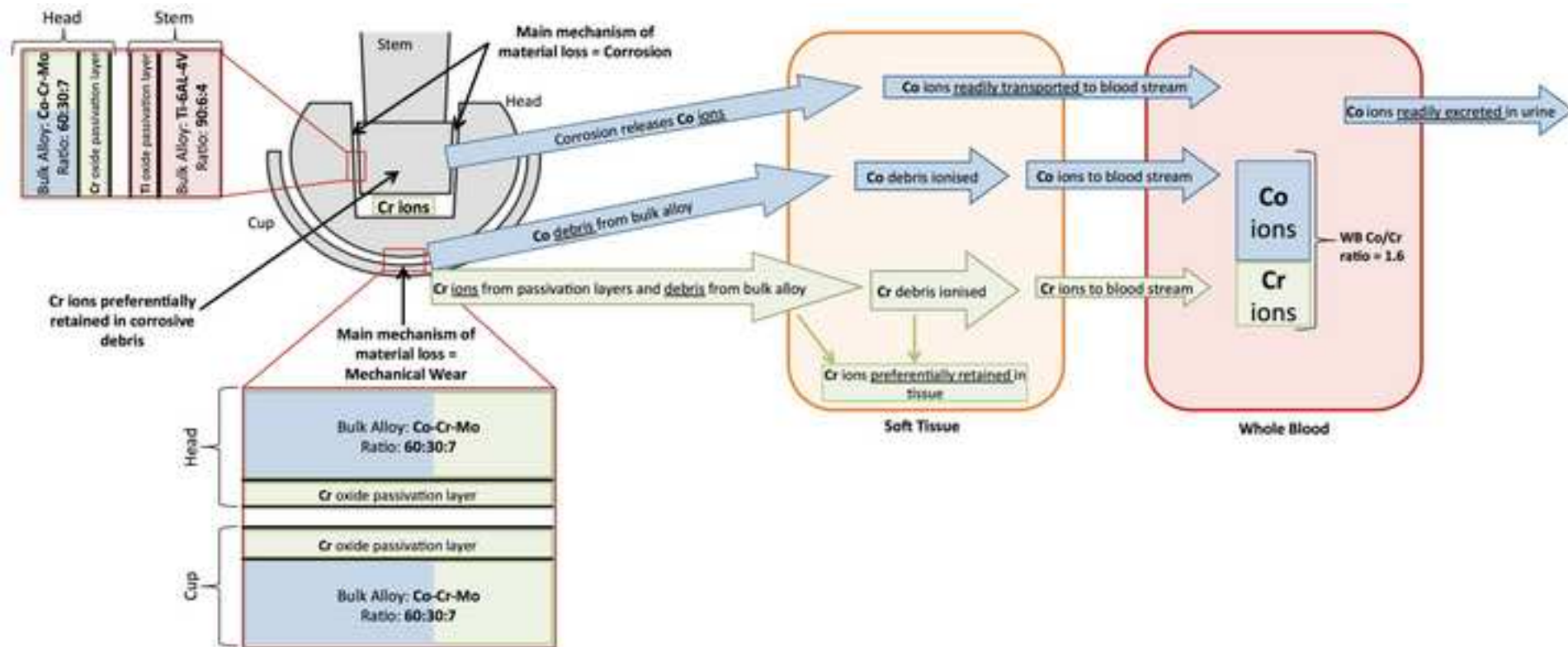


Figure Legends

Figure 1: Distribution of corrosion scores of the THR head tapers

Figure 2: Distribution of Co/Cr ratios between the resurfacing and all THR groups and the subgroups for THRs with a taper corrosion score of 2, 3 and 4 (THR Cr 4)

Figure 3: Schematic explanation of the Co/Cr ratio observed for resurfacing hips

Figure 4: Schematic explanation of the Co/Cr ratio observed for modular hips

Table 1

	Number	THR Median (Range)	Resurfacing Median (Range)	p-Value
Gender (Male : Female)		162 : 233	216:313	
Age at Primary Surgery (years)	-	61(23-83)	55 (16-74)	<0.01
Time to Revision (months)	-	50 (7-200)	59 (8-178)	<0.01
Femoral Head Diameter (mm)	-	45 (28-60)	46 (38-58)	0.184
Whole Blood Cobalt (ppb)	-	7.02 (0.47-212.4)	5.83 (0-273.8)	0.144
Whole Blood Chromium (ppb)	-	3.93 (0.2-111)	5.92 (0.3-343)	<0.01
Cobalt/Chromium Ratio	-	1.58 (0.01-13.82)	1.08 (0-4.86)	<0.01
THR Bearing Design	Biomet Magnum	50	-	-
	Corin Cormet	35	-	-
	DePuy ASR XL	68	-	-
	DePuy Pinnacle	66	-	-
	Finsbury Adept	27	-	-
	S&N BHR	66	-	-
	Stryker Mitch	10	-	-
	Wright Conserve	10	-	-
	Zimmer Metasul	42	-	-
	Others	21	-	-
	Resurfacing Bearing Design	Corin Cormet	98	-
DePuy ASR		35	-	-
Finsbury Adept		29	-	-
S&N BHR		304	-	-
Stryker Mitch		12	-	-
Wright Conserve		10	-	-
Zimmer Durom		17	-	-
Others		24	-	-

Table 1: Patient and implant data for the MOM-THR and MOM Resurfacings

Table 2

Hip Type	Number of Hips	CoCr Ratio - median (range)	Absolute Co - median (range)	Absolute Cr - median (range)
Resurfacing	529	1.08 (0 - 4.86)	5.83 (0-273)	5.92 (0.3-343)
All THRs	395	1.58 (0.01 - 13.82)	7.02 (0.12-212)	3.93 (0.2-111)
THR Corrosion 1	7	1.58 (0.53-2.01)	27.67 (7.4-26.1)	15.1 (4.1-29.8)
THR Corrosion 2	116	1.30 (0.03 - 8.94)	6.5 (0.5-167)	4.1 (0.4-76)
THR Corrosion 3	148	1.67 (0.29 - 13.82)	7.3 (0.12-153)	4.1 (0.4-111)
THR Corrosion 4	124	1.86 (0.01 - 10)	6.8 (0.46-212)	3.7 (0.22-109)

Table 2: Median (range) values for Co and Cr and Co/Cr ratios found for each group

Table 3

Mann Whitney Comparison Test	Significant Difference in Co/Cr Ratio?	<i>p</i>-Value
Resurfacing vs All THRs	Yes	<0.001
Resurfacing vs THR Cr 2	Yes	<0.001
Resurfacing vs THR Cr 3	Yes	<0.001
Resurfacing vs THR Cr 4	Yes	<0.001
All THRS vs THR Cr 2	No	0.1247
All THRS vs THR Cr 3	No	0.4121
All THRS vs THR Cr 4	No	0.5227
THR Cr 4 vs THR Cr 3	No	0.9224
THR Cr 4 vs THR Cr 2	Yes	0.0434
THR Cr 3 vs THR Cr 2	Yes	0.0495

Table 3: Summary of statistical analysis of differences in Co/Cr ratios

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