

Numerical Investigations of the transport of submerged insulation particle

Gregory Cartland-Glover and Eckhard Krepper

Institut für Sicherheitsforschung



Sören Alt and Wolfgang Kästner

Institut für Proßtechnik, Prozessautomatisierung und Meßtechnik

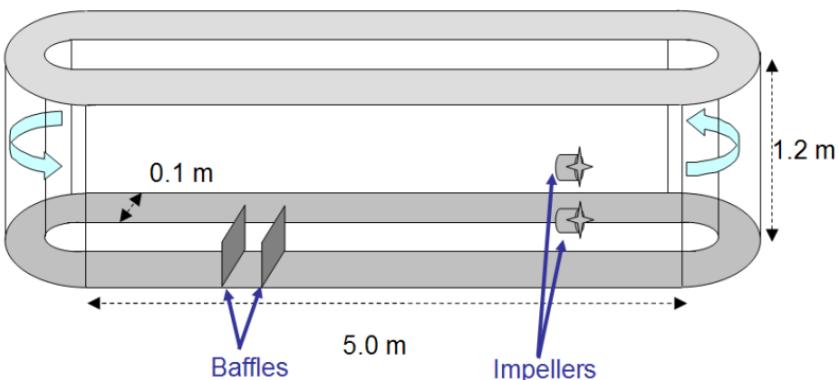


HOCHSCHULE ZITTAU/GÖRLITZ
(FH) - University of Applied Sciences

23rd May 2007

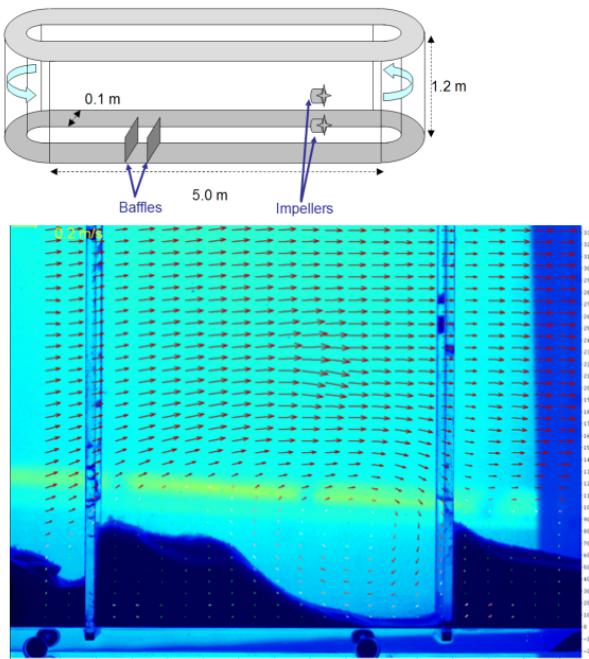
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses



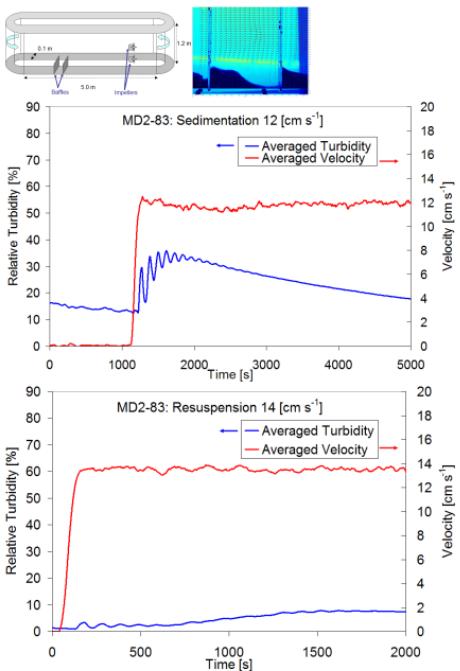
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video



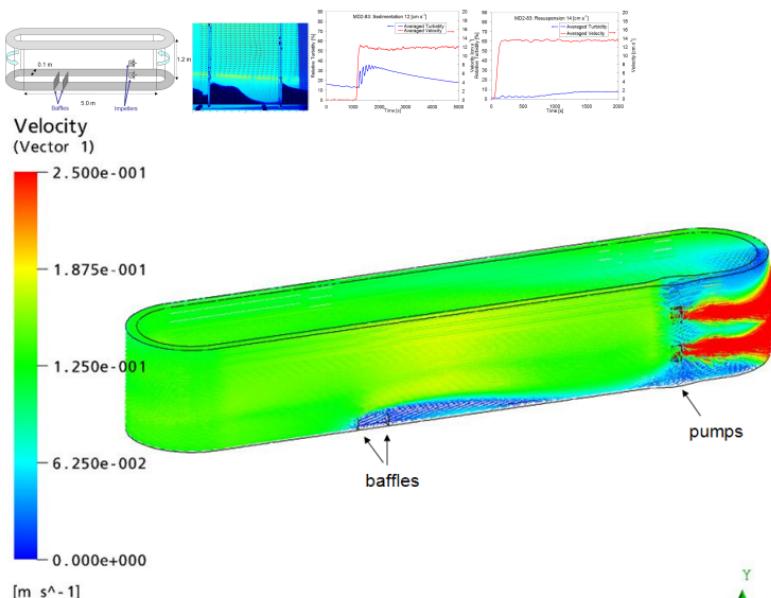
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video
 - + Ultrasound velocity
 - + Turbidity
 - + Pertinent concentrations



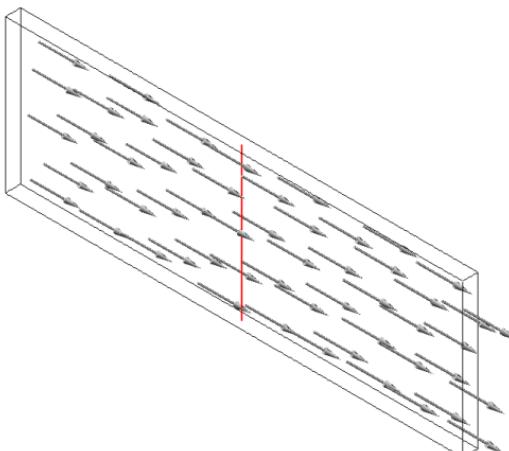
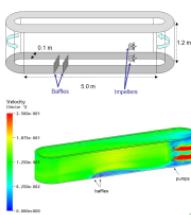
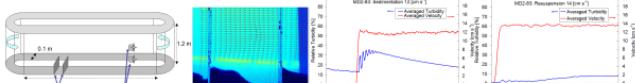
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video
 - + Ultrasound velocity
 - + Turbidity
 - + Pertinent concentrations
- ▶ Numerical study can examine
 - + Whole channel



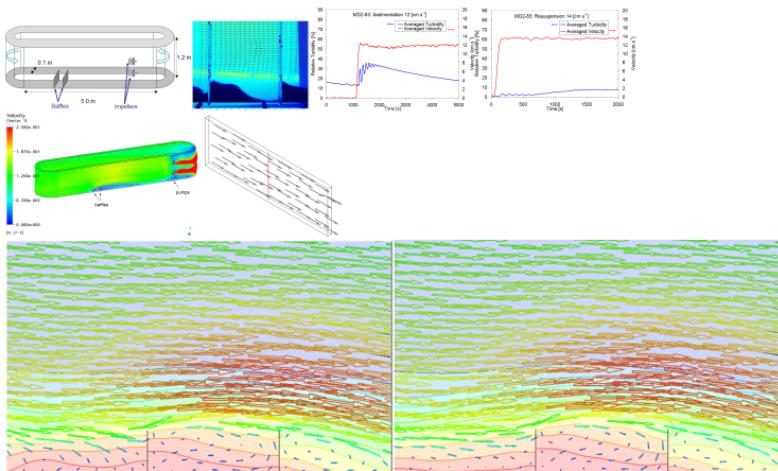
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video
 - + Ultrasound velocity
 - + Turbidity
 - + Pertinent concentrations
- ▶ Numerical study can examine
 - + Whole channel
 - + Channel section upstream of the impeller



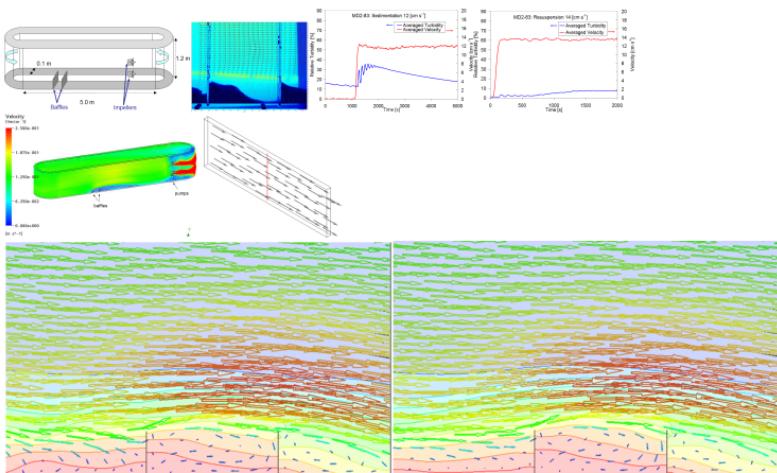
Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video
 - + Ultrasound velocity
 - + Turbidity
 - + Pertinent concentrations
- ▶ Numerical study can examine
 - + Whole channel
 - + Channel section upstream of the impeller
 - + Flow disruption by baffles



Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Experimental study uses
 - + Laser PIV
 - + High-speed video
 - + Ultrasound velocity
 - + Turbidity
 - + Pertinent concentrations
- ▶ Numerical study can examine
 - + Whole channel
 - + Channel section upstream of the impeller
 - + Flow disruption by baffles
- ▶ To determine the impact of
 - + Local velocity field
 - + Local concentration profiles
 - + Viscosity
 - + Buoyancy, drag and turbulence dispersion forces



Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow

Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow
- ▶ SST turbulence

Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow
- ▶ SST turbulence
- ▶ Virtual particle (1)

Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow
- ▶ SST turbulence
- ▶ Virtual particle (1)
- ▶ Viscosity closure models (2) to (7)
 - + Relative and mixture (2) and (3)
 - + Dispersed phase eddy viscosity (5)
 - + Continuous phase eddy viscosity (6) and (7)

Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow
- ▶ SST turbulence
- ▶ Virtual particle (1)
- ▶ Viscosity closure models (2) to (7)
 - + Relative and mixture (2) and (3)
 - + Dispersed phase eddy viscosity (5)
 - + Continuous phase eddy viscosity (6) and (7)
- ▶ Interphase forces (8) to (11)
 - + Buoyancy (8)
 - + Drag (9)
 - + Turbulent Dispersion (10) and (11)

Sedimentation and resuspension of submerged particles in a horizontal flow

- ▶ Eulerian-Eulerian multiphase flow
- ▶ SST turbulence
- ▶ Virtual particle (1)
- ▶ Viscosity closure models (2) to (7)
 - + Relative and mixture (2) and (3)
 - + Dispersed phase eddy viscosity (5)
 - + Continuous phase eddy viscosity (6) and (7)
- ▶ Interphase forces (8) to (11)
 - + Buoyancy (8)
 - + Drag (9)
 - + Turbulent Dispersion (10) and (11)
- ▶ Boundary and initial conditions 1

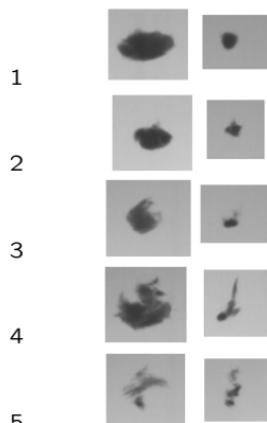
The virtual particle

- ▶ Particles can be

classified by

- + sphericity
- + compactness
- + convexity

Class Particles



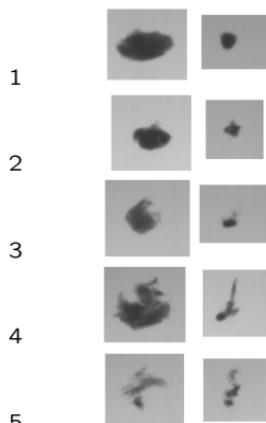
The virtual particle

- ▶ Particles can be

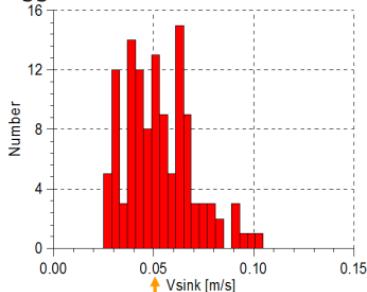
classified by

- + sphericity
- + compactness
- + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities



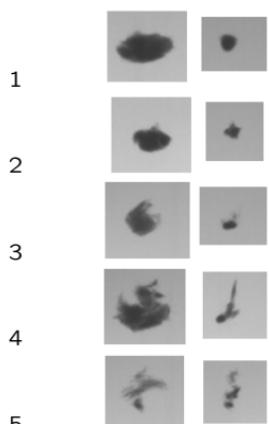
The virtual particle

- ▶ Particles can be

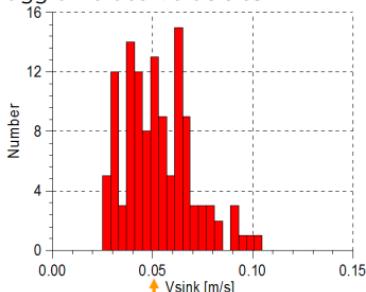
classified by

- + sphericity
- + compactness
- + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities



- ▶ Mean terminal velocity of particles
 0.05 m s^{-1}

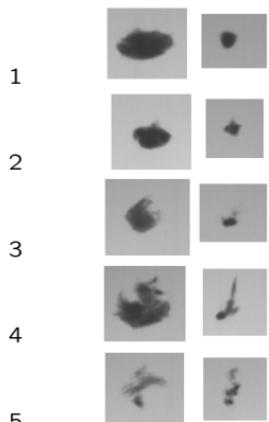
The virtual particle

- ▶ Particles can be

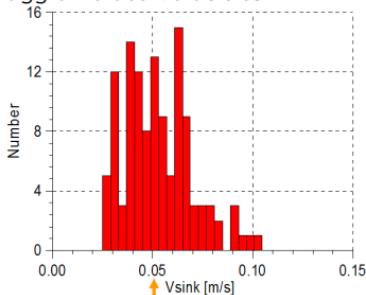
classified by

- + sphericity
- + compactness
- + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities



- ▶ Mean terminal velocity of particles
 0.05 m s^{-1}

- ▶ Assumed spherical agglomerate of fibres



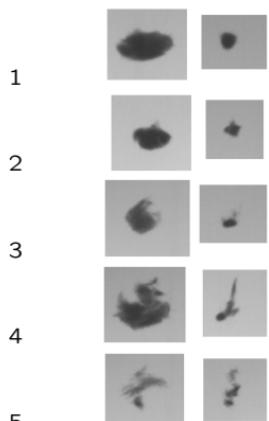
The virtual particle

- ▶ Particles can be

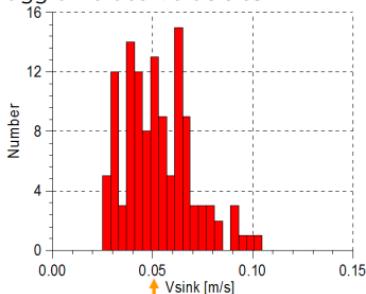
classified by

- + sphericity
- + compactness
- + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities



- ▶ Mean terminal velocity of particles
 0.05 m s^{-1}

- ▶ Assumed spherical agglomerate of fibres



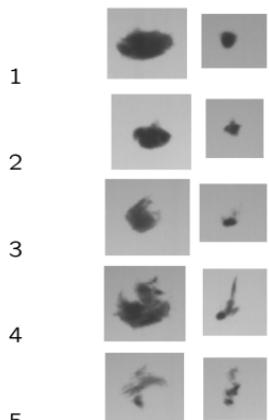
- ▶ Drag = Buoyancy

The virtual particle

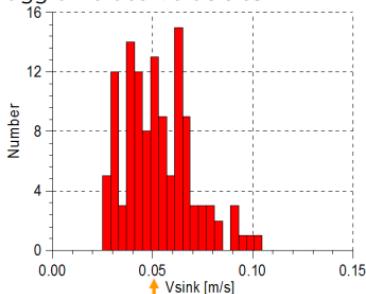
- ▶ Particles can be classified by

- + sphericity
- + compactness
- + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities



- ▶ Mean terminal velocity of particles 0.05 m s^{-1}
- ▶ Assumed spherical agglomerate of fibres

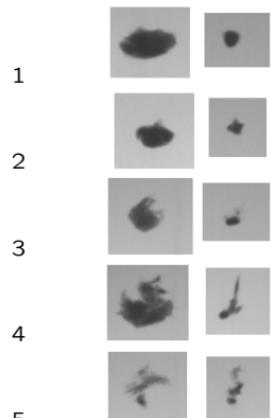


- ▶ Drag = Buoyancy
- ▶ Iteratively resolve C_D

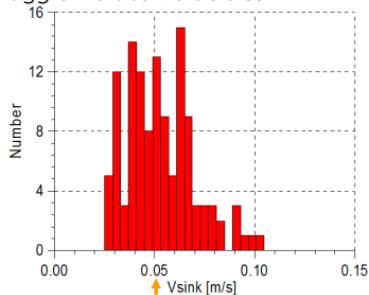
The virtual particle

- ▶ Particles can be classified by
 - + sphericity
 - + compactness
 - + convexity

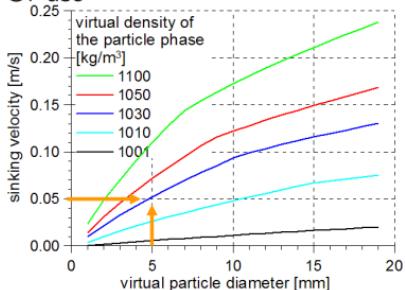
Class Particles



- ▶ Measured distribution of agglomerate velocities



- ▶ Or use



- ▶ Mean terminal velocity of particles 0.05 m s^{-1}
- ▶ Assumed spherical agglomerate of fibres

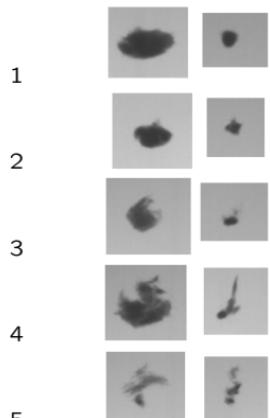


- ▶ Drag = Buoyancy
- ▶ Iteratively resolve C_D

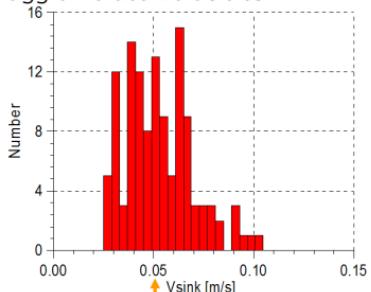
The virtual particle

- ▶ Particles can be classified by
 - + sphericity
 - + compactness
 - + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities

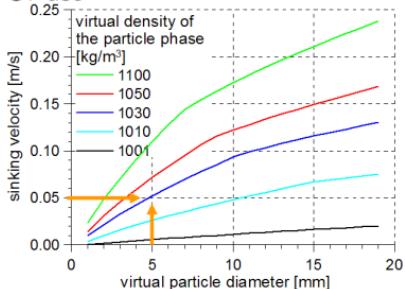


- ▶ Mean terminal velocity of particles 0.05 m s^{-1}
- ▶ Assumed spherical agglomerate of fibres



- ▶ Drag = Buoyancy
- ▶ Iteratively resolve C_D

- ▶ Or use

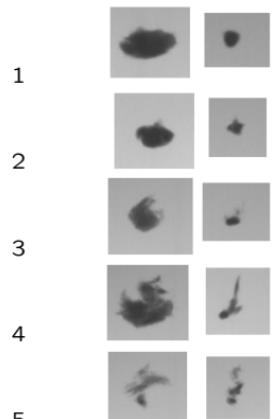


- ▶ Terminal velocity \equiv measured mean velocities was obtained
 - + $d_p = 5 \text{ mm}$
 - + $\rho_c = 997 \text{ kg m}^{-3}$
 - + $\rho_f = 2800 \text{ kg m}^{-3}$
 - + $\rho_p = 1030 \text{ kg m}^{-3}$

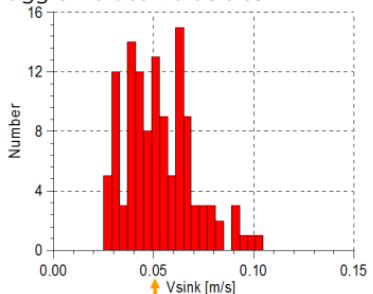
The virtual particle

- ▶ Particles can be classified by
 - + sphericity
 - + compactness
 - + convexity

Class Particles



- ▶ Measured distribution of agglomerate velocities

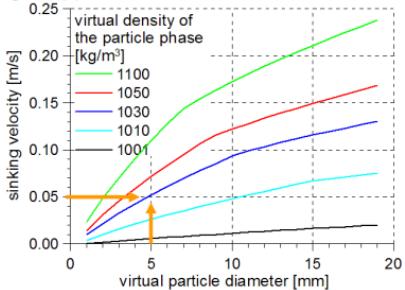


- ▶ Mean terminal velocity of particles 0.05 m s^{-1}
- ▶ Assumed spherical agglomerate of fibres



- ▶ Drag = Buoyancy
- ▶ Iteratively resolve C_D

- ▶ Or use



- ▶ Terminal velocity \equiv measured mean velocities was obtained
 - + $d_p = 5 \text{ mm}$
 - + $\rho_c = 997 \text{ kg m}^{-3}$
 - + $\rho_f = 2800 \text{ kg m}^{-3}$
 - + $\rho_p = 1030 \text{ kg m}^{-3}$
- ▶ This also gives a particle share of 0.018

$$\alpha_p = \frac{\rho_p - \rho_c}{\rho_f - \rho_c} \quad (1)$$

Viscosities

- Mixture and relative viscosities

$$\mu_{cp} = \mu_c \mu_r \quad (2)$$

$$\mu_r = 1 + \begin{cases} 0 & r_p < 0.6 \\ r_p^3 10^4 & r_p \geq 0.6 \end{cases} \quad (3)$$

Viscosities

- Mixture and relative viscosities

$$\mu_{cp} = \mu_c \mu_r \quad (2)$$

$$\mu_r = 1 + \begin{cases} 0 & r_p < 0.6 \\ r_p^3 10^4 & r_p \geq 0.6 \end{cases} \quad (3)$$

- Dispersed phase eddy viscosity where $\nu = \mu/\rho$

$$\nu_{tp} = \frac{\nu_{tc}}{\sigma_{tc}} \quad (4)$$

Viscosities

- Mixture and relative viscosities

$$\mu_{cp} = \mu_c \mu_r \quad (2)$$

$$\mu_r = 1 + \begin{cases} 0 & r_p < 0.6 \\ r_p^3 10^4 & r_p \geq 0.6 \end{cases} \quad (3)$$

- Dispersed phase eddy viscosity where $\nu = \mu/\rho$

$$\nu_{tp} = \frac{\nu_{tc}}{\sigma_{tc}} \quad (4)$$

- Continuous phase eddy viscosity

$$\nu_{tc} = c_\mu \frac{k_c^2}{\varepsilon_c} \quad (5a)$$

$$\nu_{tc} = \frac{c_\mu^{0.5} k_c}{f_{\max} \left(c_\mu^{0.5} \omega_c, 2\tau_{ij} \tanh \left[f_{\max} \left(\frac{2k_c^{0.5}}{c_\mu \omega_c y}, \frac{500\nu_c}{y^2 \omega_c} \right)^2 \right] \right)} \quad (5b)$$

$$\tau_{ij} = \frac{1}{2} \left(\frac{\partial U_i}{\partial x_j} + \frac{\partial U_j}{\partial x_i} \right) \quad (6)$$

Buoyancy and interfacial forces

- Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

Buoyancy and interfacial forces

- ▶ Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

- ▶ Drag Force

$$M_{cp}^D = \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| (\mathbf{U}_p - \mathbf{U}_c) \quad (8)$$

Buoyancy and interfacial forces

- ▶ Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

- ▶ Drag Force

$$M_{cp}^D = \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| (\mathbf{U}_p - \mathbf{U}_c) \quad (8)$$

- ▶ C_D was estimated by using the Schiller-Naumann drag correlation

Buoyancy and interfacial forces

- Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

- Drag Force

$$M_{cp}^D = \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| (\mathbf{U}_p - \mathbf{U}_c) \quad (8)$$

- C_D was estimated by using the Schiller-Naumann drag correlation
- Particle Reynolds number $Re_p = d_p U_{np} / \nu_c$ was based on the terminal or relative velocities

$$C_D = \begin{cases} \frac{24}{Re_p} & Re_p \ll 1 \\ \frac{24}{Re_p} (1 + 0.15 Re_p^{0.687}) & 1 < Re_p < 10^3 \\ 0.44 & 10^3 < Re_p < 2 * 10^5 \end{cases}; \mathbf{U}_{Tp} = \sqrt{\frac{4}{3} g \frac{\rho_p - \rho_c}{\rho_c} d_p \frac{1}{C_D}} \quad (9)$$

Buoyancy and interfacial forces

- Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

- Drag Force

$$M_{cp}^D = \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| (\mathbf{U}_p - \mathbf{U}_c) \quad (8)$$

- C_D was estimated by using the Schiller-Naumann drag correlation
- Particle Reynolds number $Re_p = d_p U_{np} / \nu_c$ was based on the terminal or relative velocities

$$C_D = \begin{cases} \frac{24}{Re_p} & Re_p \ll 1 \\ \frac{24}{Re_p} (1 + 0.15 Re_p^{0.687}) & 1 < Re_p < 10^3 \\ 0.44 & 10^3 < Re_p < 2 * 10^5 \end{cases}; \mathbf{U}_{Tp} = \sqrt{\frac{4}{3} \mathbf{g} \frac{\rho_p - \rho_c}{\rho_c} d_p \frac{1}{C_D}} \quad (9)$$

- Turbulent dispersion force of Lopez de Bertodano

$$M_{cp}^{TD} = C_{TD} \rho_p k_c \nabla r_p \quad (10)$$

Buoyancy and interfacial forces

- Buoyancy force

$$S_{cp}^B = \mathbf{g} r_p (\rho_p - \rho_c) \quad (7)$$

- Drag Force

$$M_{cp}^D = \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| (\mathbf{U}_p - \mathbf{U}_c) \quad (8)$$

- C_D was estimated by using the Schiller-Naumann drag correlation
- Particle Reynolds number $Re_p = d_p U_{np} / \nu_c$ was based on the terminal or relative velocities

$$C_D = \begin{cases} \frac{24}{Re_p} & Re_p \ll 1 \\ \frac{24}{Re_p} (1 + 0.15 Re_p^{0.687}) & 1 < Re_p < 10^3 \\ 0.44 & 10^3 < Re_p < 2 * 10^5 \end{cases}; \mathbf{U}_{Tp} = \sqrt{\frac{4}{3} \mathbf{g} \frac{\rho_p - \rho_c}{\rho_c} d_p \frac{1}{C_D}} \quad (9)$$

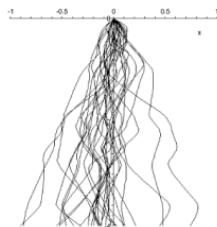
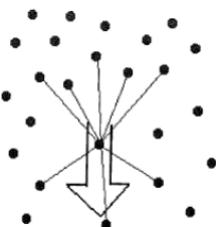
- Turbulent dispersion force of Lopez de Bertodano

$$M_{cp}^{TD} = C_{TD} \rho_p k_c \nabla r_p \quad (10)$$

- Turbulent dispersion force of Burns

$$M_{cp}^{TD} = C_{TD} \frac{3}{4} \frac{C_D}{d_p} r_p \rho_c |\mathbf{U}_p - \mathbf{U}_c| \frac{\nu_{tc}}{\sigma_{tc}} \left(\frac{\nabla r_p}{r_p} - \frac{\nabla r_c}{r_c} \right) \quad (11)$$

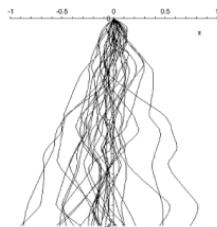
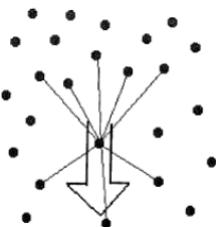
Turbulent dispersion force



Wikipedia::Galilean Transformation *Journal of Engineering Mathematics* 41: 259–274, 2001. D.A. Drew / *Nuclear Engineering and Design* 235 (2005) 1117–1128

- ▶ Characterises deviations in particle trajectories caused by turbulent eddies

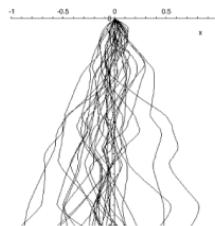
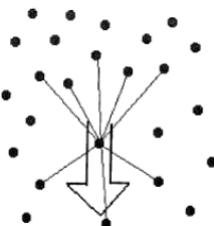
Turbulent dispersion force



Wikipedia::Galilean Transformation *Journal of Engineering Mathematics* 41: 259–274, 2001. D.A. Drew / *Nuclear Engineering and Design* 235 (2005) 1117–1128

- ▶ Characterises deviations in particle trajectories caused by turbulent eddies
- ▶ Particle transport can be considered as an averaged phenomena

Turbulent dispersion force



Wikipedia::Galilean Transformation *Journal of Engineering Mathematics* 41: 259–274, 2001. D.A. Drew / *Nuclear Engineering and Design* 235 (2005) 1117–1128

- ▶ Characterises deviations in particle trajectories caused by turbulent eddies
- ▶ Particle transport can be considered as an averaged phenomena
- ▶ Spread or dispersion of particles is dependent on:
 - + Particle response time
 - + Timescale of turbulent eddies
 - + Gradient of the volume fraction with respect to spatial variation
 - + Gradient of the volume fraction with respect to velocity variation

Boundary and initial conditions

Condition	Velocity (m s^{-1})	Re_{Ch} ✗	Re_{Ch} ✓	Re_p	r_p
A	0.01	616	2037	112	0.0414
B	0.10	6162	20370	560	0.0414
C	0.50	30810	101850	2801	0.0414

Transition to turbulence occurs over the range 4000-11000 of the channel Reynolds number

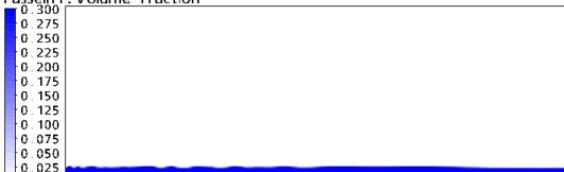
Model	M_{cp}^{TD}	C_{TD}
1	No force	0
2	(10)	$\frac{\beta_L}{\beta_p} \frac{\beta_L}{\beta_L + \beta_p}$
3	(11)	1

Where β_p and β_L are the particle relaxation time and the Lagrangian time-scale

Volume fraction contours at condition A

	1A	1B	1C	2A	2B	2C	3A	3B	3C
Re_{Ch}	2037	20370	101850	2037	20370	101850	2037	20370	101850
M_{cp}^{TD}	0	0	0	(10)	(10)	(10)	(11)	(11)	(11)

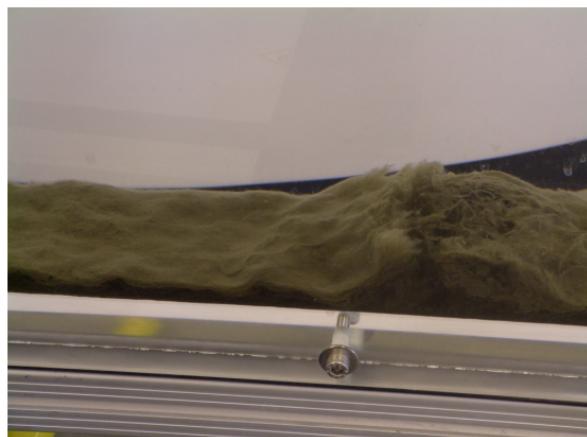
Fusseln1 . Volume Fraction



Fusseln1 . Volume Fraction



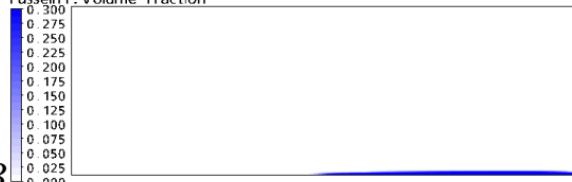
Fusseln1 . Volume Fraction



Volume fraction contours at condition B

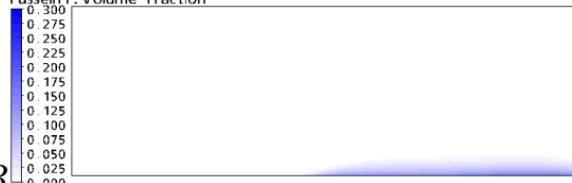
	1A	1B	1C	2A	2B	2C	3A	3B	3C
Re_{Ch}	2037	20370	101850	2037	20370	101850	2037	20370	101850
M_{cp}^{TD}	0	0	0	(10)	(10)	(10)	(11)	(11)	(11)

Fusseln1 . Volume Fraction



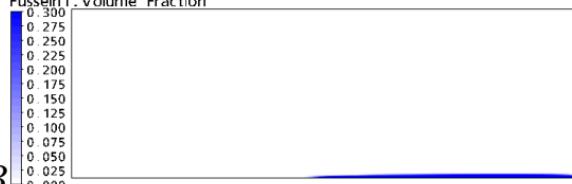
1B

Fusseln1 . Volume Fraction



2B

Fusseln1 . Volume Fraction

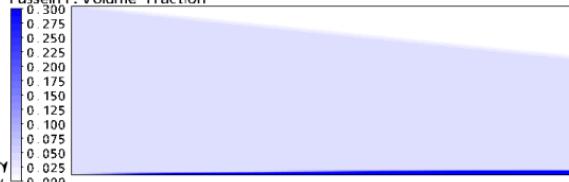


3B

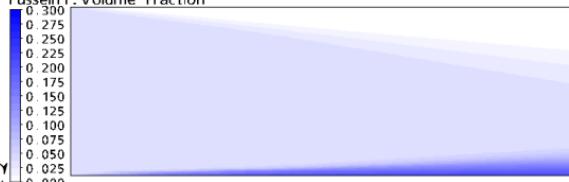
Volume fraction contours at condition C

	1A	1B	1C	2A	2B	2C	3A	3B	3C
Re_{Ch}	2037	20370	101850	2037	20370	101850	2037	20370	101850
M_{cp}^{TD}	0	0	0	(10)	(10)	(10)	(11)	(11)	(11)

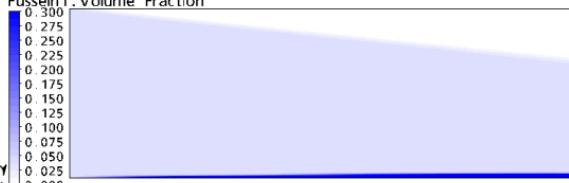
Fusseln1.Volume_Fraction



Fusseln1.Volume_Fraction



Fusseln1.Volume_Fraction



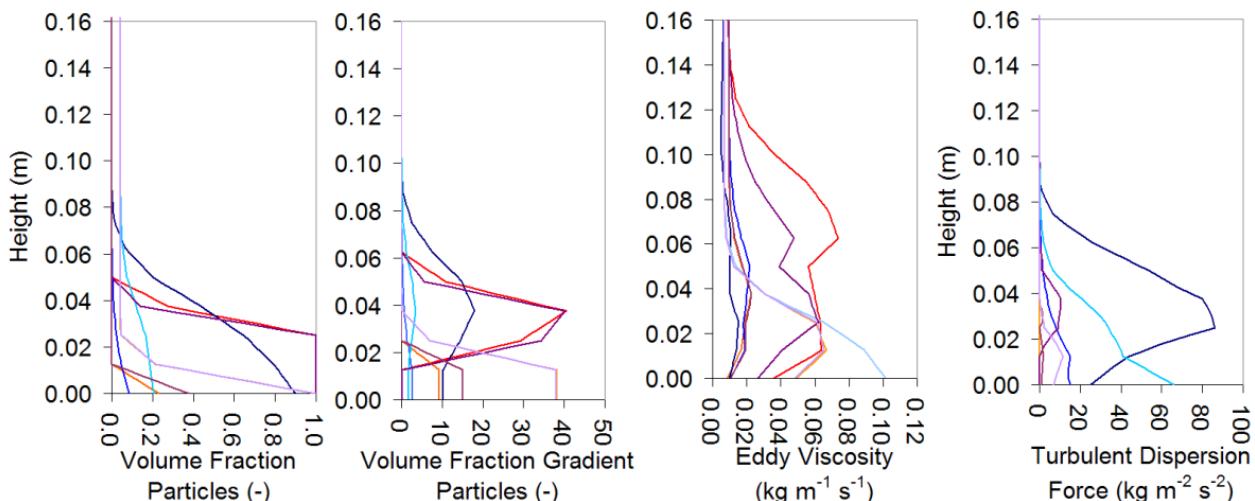
1C

2C

3C

Gradient profiles

	1A	1B	1C	2A	2B	2C	3A	3B	3C
Re_{Ch}	2037	20370	101850	2037	20370	101850	2037	20370	101850
M_{cp}^{TD}	0	(10)	(11)	0	(10)	(11)	0	(10)	(11)



Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions

Future work

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport

Future work

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport
- ▶ Particle drag influences the response of the particles to the turbulence and is shown to have a strong influence on the magnitude of the turbulent dispersion force

Future work

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport
- ▶ Particle drag influences the response of the particles to the turbulence and is shown to have a strong influence on the magnitude of the turbulent dispersion force
- ▶ Selected relative viscosity could also influence particle transport

Future work

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport
- ▶ Particle drag influences the response of the particles to the turbulence and is shown to have a strong influence on the magnitude of the turbulent dispersion force
- ▶ Selected relative viscosity could also influence particle transport

Future work

- ▶ Investigate
 - + Increases to C_{TD} of (11)
 - + Alternative viscosity closure models
 - + Alternative drag correlations
 - + Appropriate boundary conditions and phase definitions

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport
- ▶ Particle drag influences the response of the particles to the turbulence and is shown to have a strong influence on the magnitude of the turbulent dispersion force
- ▶ Selected relative viscosity could also influence particle transport

Future work

- ▶ Investigate
 - + Increases to C_{TD} of (11)
 - + Alternative viscosity closure models
 - + Alternative drag correlations
 - + Appropriate boundary conditions and phase definitions
- ▶ Scale-up to containment vessel size simulations and experiments

Conclusions

- ▶ Qualitatively correct phenomena observed at different velocity conditions
- ▶ Turbulent dispersion force modifies the particle transport
- ▶ Particle drag influences the response of the particles to the turbulence and is shown to have a strong influence on the magnitude of the turbulent dispersion force
- ▶ Selected relative viscosity could also influence particle transport

Future work

- ▶ Investigate
 - + Increases to C_{TD} of (11)
 - + Alternative viscosity closure models
 - + Alternative drag correlations
 - + Appropriate boundary conditions and phase definitions
- ▶ Scale-up to containment vessel size simulations and experiments
- ▶ Increase model complexity to incorporate more phenomena
 - + Particle size distributions and agglomeration and fragmentation
 - + Multiphase interactions (gas-liquid-solid) with descending hot water jets

Acknowledgments

- ▶ Project partners:
 - + IPM Zittau
 - Thoralf Gocht, Rainer Hampel, Alexander Kratzsch, Stefan Renger, Andre Seeliger and *Frank Zacharias*
 - + FZD
 - Alexander Grahn
- ▶ German Federal Ministry of Economy and Labor Contracts No. 1501270 and 1501307