

## A fully automated linear polyacrylamide coating and regeneration method for capillary electrophoresis of proteins

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**Abbreviations:** LPA - linear polyacrylamide, TEMED - N,N,N',N'-tetramethylethylenediamine, APS - ammonium persulfate, BGE - background electrolyte, CE - capillary electrophoresis, BFS - bare fused silica, RSD - relative standard deviation

### Abstract

Surface modification of the inner capillary wall in CE of proteins is frequently required to alter electroosmotic flow and to prevent protein adsorption. Manual protocols for such coating techniques are cumbersome. In this paper an automated covalent linear polyacrylamide coating and regeneration process is described to support long term stability of fused silica capillaries for protein analysis. The stability of the resulting capillary coatings was evaluated by a large number of separations using a three-protein test mixture in pH 6 and pH 3 buffer systems. The results were compared to that obtained with the use of bare fused silica capillaries. If necessary, the fully automated capillary coating process was easily applied to regenerate the capillary to extend its useful life-time.

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## Introduction

Capillary electrophoresis (CE) is a very important separation technique for the analysis of proteins [1]. Charged protein molecules are separated in CE by their differential electrophoretic mobilities at the appropriate pH, which should be defined based on their isoelectric points. However, when the background electrolyte pH > 3, the surface of the most frequently used capillary tubing material of bare fused silica (BFS) becomes increasingly negatively charged, inducing the formation of an electric double layer. This consequently results in a common electrokinetic phenomenon, i.e., by the application of an electric field, this layer induces a bulk electroosmotic flow (EOF). In addition, the negatively charged silica surface can adsorb protein molecules. Therefore, modification of the inner surface of the separation capillary is very important in CE of proteins to avoid analyte adsorption and to alter the electroosmotic flow.

Capillary wall coatings can be classified as dynamic or permanent types, based on the mode of the attachment of the coating material [2]. Dynamic capillary coatings offer simple and cost-effective ways to alter EOF. The most frequently used methods are based on reversible adsorption of small ions, like amines or oligo-amines, anionic and cationic surfactants (sodium dodecyl sulfate - SDS, cetyltrimethylammonium bromide - CTAB, etc.) or neutral hydrophilic polymers, such as polyethylene oxide (PEO), poly-vinyl alcohol (PVA), celluloses and dextrans [3, 4]. These coating agents are simply added to the background electrolyte (BGE), which makes them easy to apply [3-6]. However, in some cases dynamic coating agents may interfere with the separation and/or detection systems. An example for the latter one is mass spectrometry (MS), where the coating material entering the mass spectrometer may cause problems like high background noise, suppression of analyte signals, and/or contamination of the ion source and ion optics [7]. The use of permanent surface coatings alleviates most of these issues.

Permanent coatings are irreversibly attached to the inner surface of the silica capillary wall and therefore not part of the BGE. The two most important types of permanent coatings are physical coatings and covalent (chemical) coatings [8, 9]. The advantages of physical coatings compared to covalent coatings are: (i) the simplicity of the coating process; (ii) ease of coating regeneration; and (iii) limited dependence on surface chemistry [10, 11]. Permanent physical coating occurs through the formation of hydrogen bonds, electrostatic, hydrophobic or other stable physical interactions with the silica surface [12]. Automation of surface coating procedures were attempted earlier using a homemade device for physically adsorbed coatings [13].

Covalent (chemical) capillary coatings on the other hand represent the most prevalent and effective strategy to prevent biomolecular adsorption and to alter electroosmotic flow in CE [10]. Preparation of covalent coatings typically comprises the following three steps: 1) pre-treatment of the fused silica surface to open up the Si-O-Si bonds, 2) reacting the open

silanol groups with a bifunctional reagent, and 3) binding the coating material (e.g., linear polymer) through the bifunctional reagent [2]. Some of the great advantages of covalent coatings are their long-term stability and compatibility with MS detection [7]. Delaunay and coworkers reported on a linear polyacrylamide coating process, where the rinsing steps were implemented in a CE instrument and the drying process were performed in a gas chromatography oven [14]. To increase the lifetime of covalent surface coverage, double coating procedures utilizing a hydrophobic primary layer and a hydrophilic upper layer was also reported in the literature [15].

In this paper we describe a fully automated covalent linear polyacrylamide coating and regeneration method for capillary electrophoresis of proteins, adapted from the original Hjertén method [16] and implemented in a commercial CE instrument. In our approach, the capillary stays in the CE instrument during the entire coating or regeneration process. A comparison between the separation performance of a three protein test mixture using uncoated as well as manually and automatically coated / regenerated capillaries is also discussed.

## **Experimental**

### ***Chemicals and reagents***

Methanol, sodium hydroxide and acrylamide were purchased from VWR (Radnor, PA, USA). Ammonium persulfate (APS) was from AMRESCO (Solon OH, USA) and N,N,N',N'- tetramethyl-ethylendiamine (TEMED) was from Alfa Aesar (Karlsruhe, Germany). The 3-(trimethoxysilyl)propyl methacrylate and all other chemicals were purchased from Sigma Aldrich (St. Louis, MO, USA). The Protein Methods Development kit containing the pH 3 Citrate Buffer (50 mM), pH 6 Citrate/MES buffer (50 mM), as well as the Protein Test Mixture of lysozyme, ribonuclease A and cytochrome C was from SCIEX (Brea, CA, USA). The 75  $\mu\text{m}$  ID / 375  $\mu\text{m}$  OD bare fused silica capillary tubing was from Polymicro Technologies (Phoenix, AZ, USA)

### ***Instrumentation***

A PA 800 *Plus* Pharmaceutical Analysis System equipped with a variable wavelength UV/VIS detector was used for the capillary coating and regeneration processes as well as the CE separations (SCIEX). Separations were accomplished in 20 cm effective length (30 cm total length) linear polyacrylamide (LPA) coated, regenerated and bare fused silica capillary columns, filled either with pH 3 citrate or pH 6 citrate/MES buffer without any acidic, alkaline or organic pre- or between-run-treatments. The applied electric field strength was 500 V/cm with normal polarity mode (cathode at the detection side). The separation temperature was set to 25°C and the detection wavelength was 214 nm. The Protein Test

Mixture was injected by 0.5 psi pressure for 3 s. Data acquisition and processing was performed by the 32 Karat version 9.0 software package (SCIEX).

### ***Manual coating process***

First, the Si-O-Si groups of the fused silica capillary inner surface were opened by a slow 1 M NaOH rinse (100  $\mu$ l volume) using a Hamilton syringe with a Teflon connection to the capillary. Then the capillary was washed with 100  $\mu$ l of water followed by rinsing with 100  $\mu$ l of methanol. The resulting Si-OH groups were then reacted with freshly prepared 4% aqueous 3-(trimethoxysilyl)propyl methacrylate by slow intermittent rinsing for 1 h using a Hamilton syringe (100  $\mu$ l volume). Next, the capillary was filled with a freshly prepared aqueous polymerization mixture of 4% acrylamide monomer containing 0.05% TEMED (catalyst) and 0.05% APS (initiator) with the ends of the tubing immersed into reaction mixture filled microfuge tubes. The capillary was kept for 1 h in dark to proceed with the polymerization reaction. The reaction mixture was then removed from the capillary by water rinse using a Hamilton syringe and the coated capillary was then filled with the respective background electrolytes for evaluation.

### ***Fully automated coating and regeneration process***

The PA 800 *Plus* capillary electrophoresis instrument was used to implement the fully automated coating and regeneration procedure. The basic principles of this process were the same as described above in the manual coating protocol section.

- Step 1: the bare fused silica capillary was rinsed with 1 M NaOH by applying 60 psi pressure (Scheme 1, Panel a) for 5 min followed by water and methanol rinse at 20 psi for 2 min, respectively.
- Step 2: The generated silanol groups were then reacted with freshly prepared 4% 3-(trimethoxysilyl)propyl methacrylate reagent by applying 2 psi pressure rinse for 1 h (Scheme 1, Panel b).
- Step 3: Then the capillary was filled with the aqueous reaction mixture of 0.05% TEMED containing 4% acrylamide monomer solution by applying 50 psi pressure for 2 min in reversed rinse mode (from the detection side, Scheme 1, Panel c).
- Step 4: The ammonium persulfate initiator was introduced under optimized conditions (15 kV in reversed polarity mode for 2 min) from a 10% APS filled cathodic reservoir (Scheme 1, Panel d). During this step, the 0.05% TEMED containing 4% acrylamide monomer solution was in the anodic reservoir.

The use of reversed polarity mode (cathode at the injection side) caused migration of the negatively-charged persulfate ions towards the detection end of the capillary, with opposite electromigration of the positively-charged TEMED molecules towards the injection end of the tube as depicted in Scheme 1, Panel d. This allowed intensive mixing of the uncharged acrylamide monomer with the negatively-charged initiator and positively-charged catalyst molecules resulting in efficient *in situ* polymerization reaction within the capillary. The light needed to start the free radical polymerization process was provided by applying the entire wavelength range of the UV/VIS detector (no filter) transmitted through the capillary detection window (Scheme 1, Panel d). The reaction mixture remained in the capillary for one hour followed by high pressure rinse (80 psi) with the appropriate separation buffer for 5 min.

The stability of resulted coating was tested by running the Protein Test Mixture in multiple times using the same buffer to rinse the column between the separations. When signs of coating deterioration were apparent (migration time shift, peak broadening, etc.), regeneration of the capillary coating was accomplished by applying Step 2 – Step 4 of the above described automated procedure.

## Results and discussion

The general aim of our work was to develop a simple, rapid, cost-effective and automated method for coating (and regeneration of coating) of fused silica capillary tubings with linear polyacrylamide (LPA) to decrease electroosmotic flow and reduce possible adsorption of proteins or any other solute molecules. The fully automated process took advantage of the opposite electromigration properties of the negatively-charged ammonium persulfate initiator and the positively-charged TEMED catalyst (Scheme 1, Panel d) with the uncharged acrylamide monomer filled capillary tubing. Prior to the polymerization reaction, the 3-(trimethoxysilyl)propyl methacrylate bifunctional reagent was covalently attached to the activated (NaOH treated) inner silica capillary wall via its silane functional group (Scheme 1, Panel c), while the free methacrylate group took part in the acrylamide polymerization process (Scheme 1, Panel d).

Figure 1 compares a large number of separations of the Protein Test Mixture (lysozyme, cytochrome C and ribonuclease A) on a bare fused silica (BFS) capillary (1A), as well as after manual linear polyacrylamide (LPA) coating (1B), automated LPA coating (1C) and automated LPA coating regeneration (1D), using the pH 6 citrate/MES buffer system. Figure 1A reveals continuously increasing migration times from 5.41 to 7.14 min, 6.23 to 8.67 min and 8.39 to 13.61 min for the test mixture components of lysozyme (pI=11.35), cytochrome C (pI=10.0-10.5) and ribonuclease A (pI=9.3), respectively, over the course of only 12 runs, probably due to the combined effects of surface adsorption and increasingly developing electroosmotic flow. The separation performance was tested with buffer rinse only in-between runs. Table 1 depicts the migration times and the run-to-run their relative standard

deviations for the test mixture components of lysozyme (RSD=8.51%), cytochrome C (RSD=10.03%) and ribonuclease A (RSD=14.43%) using the BFS capillary.

Figure 1 B shows the separation of the Protein Test Mixture in the same pH 6 citrate/MES buffer system in a manually LPA coated capillary. One can observe the excellent migration time stability that was maintained at least up to a hundred runs. As Table 1 shows, here the relative standard deviations were only 0.36%, 0.44% and 0.63% for the test mixture components. The efficiency of the automated coating procedure was similar to the manual process as demonstrated by the separation traces in Figure 1C. The automated coating process resulted in even lower migration time variance of 0.31%, 0.31% and 0.33% RSD after the first coating and 0.14%, 0.2% and 0.55% RSD after coating regeneration for lysozyme, cytochrome C and ribonuclease A, respectively. These results strongly suggested that the automated coating and regeneration process could be readily applied to lengthen the lifetime of the linear polyacrylamide coated capillary column for up to hundreds of separations.

The above described stability tests for the linear polyacrylamide coated and regenerated capillaries were also repeated with the use of pH 3 Citrate buffer. Figure 2 compares the Protein Test Mixture separation results on an uncoated bare fused silica capillary (2A) with the manually coated (2B), as well as using the automated coating (2C) and regeneration (2D) processes. Albeit, at this pH no significant EOF generation was expected, differences were still observed in the migration time variances of the model test proteins between the coated capillaries and their uncoated counterparts (Figure 2A vs 2B-D). The average migration time RSD values were 1.1%, 0.6% and 0.7% for the manually, automatically, and automatically regenerated capillaries, respectively, while for the bare fused silica capillary it was 3.2%. Similar to the results with the pH 6 buffer system, automated coating and regeneration significantly lengthened the lifetime of the linear polyacrylamide coated capillary.

## Conclusions

A fully automated covalent capillary coating and regeneration method is described to alleviate the labor intensive manual process. The stability of the linear polyacrylamide coating was evaluated by using a three-protein containing test mixture of lysozyme, cytochrome C and ribonuclease A with pH 6 and pH 3 buffer systems. The inner surface of the fused silica capillaries were coated by linear polyacrylamide in an automated fashion by electrokinetically driving the positively-charged catalyst and the negatively-charged initiator reagents into the uncharged acrylamide monomer filled capillary tubing, taking advantage of their opposite charge states and concomitant electromigration properties. The resulted capillary coating was very stable up to at least of a hundred runs. An automated regeneration process was also applied to provide an option to extend the useable lifetime of the linear polyacrylamide coated capillary column up to several hundred runs.

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**Figures and Tables**

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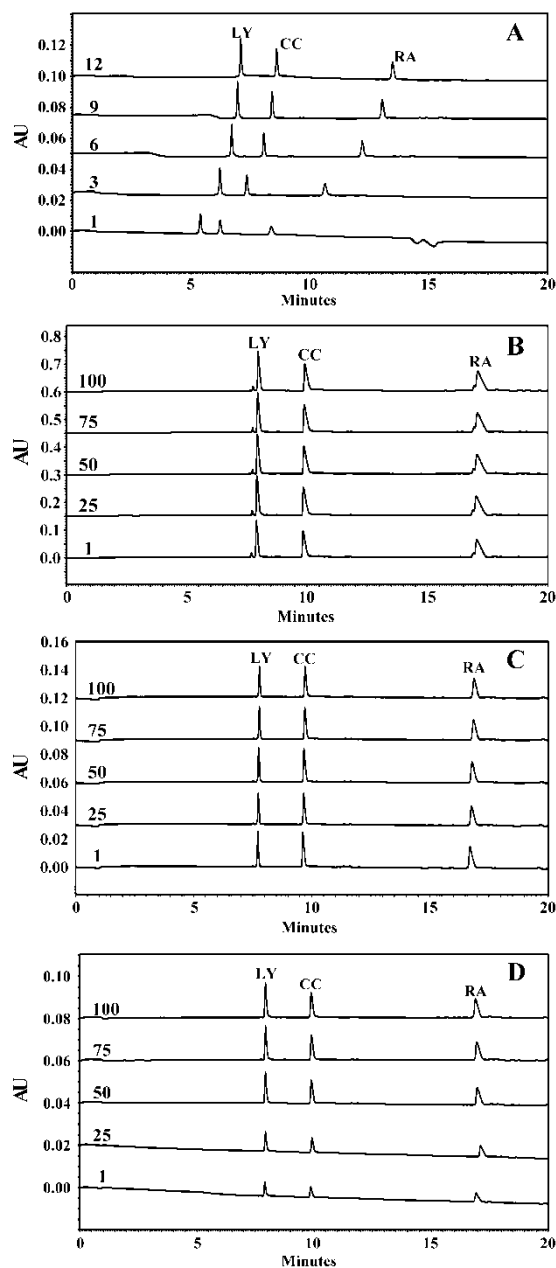


Figure 1. Comparison of multiple separations of the Protein Test Mixture on a bare fused silica capillary (A), as well as after manual linear polyacrylamide (LPA) coating (B), automated LPA coating (C) and automated coating regeneration (D) using the pH 6 citrate/MES buffer system. LY: lysozyme, CC: cytochrome C and RA: ribonuclease A. Numbers above the traces represent the actual run numbers. Conditions: capillary length: 20 cm (effective, 30 cm total); detection: UV 214 nm; E=500 V/cm normal polarity; separation temperature: 25°C; injection: 0.5 psi/3 sec.

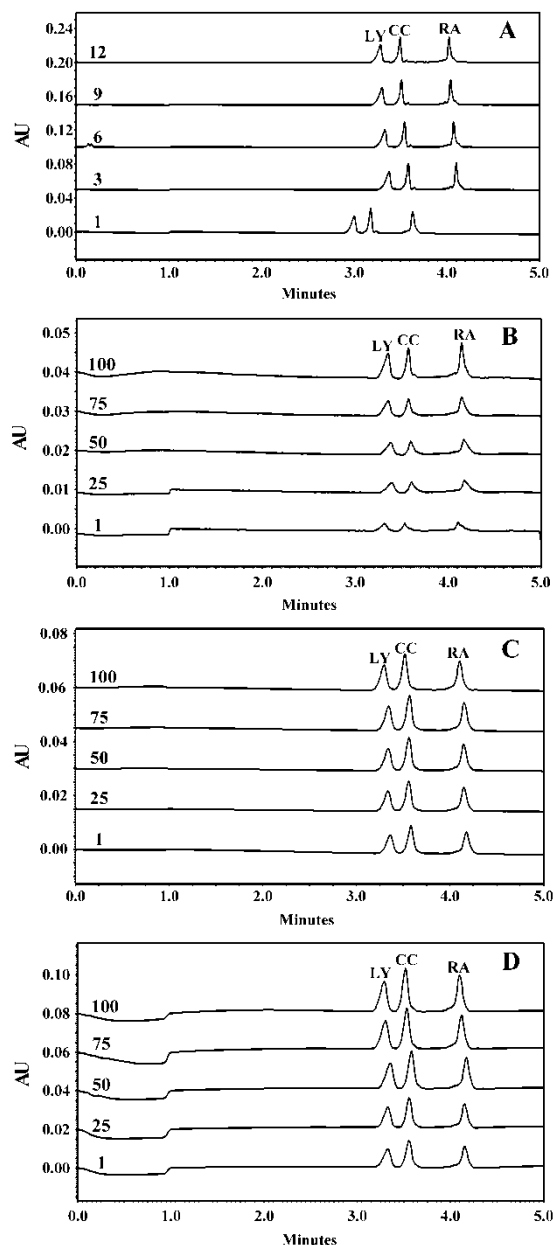


Figure 2. Comparison of multiple separations of the Protein Test Mixture on a bare fused silica capillary (A), as well as after manual LPA coating (B), automated LPA coating (C) and automated coating regeneration (D) using the pH 3 citrate buffer system. Peaks and conditions were the same as in Figure 1.

Table 1. Migration times and their run-to-run relative standard deviations (%RSD) of the lysozyme, cytochrome C and ribonuclease A test mixture components using the uncoated

bare fused silica, the manually linear polyacrylamide (LPA) coated as well as the automatically LPA coated and regenerated capillaries.

Capillary Type	Migration times in pH citrate/MES 6 buffer (min)				Migration times in pH 3 citrate buffer (min)			
		Lysozyme	Cytochrome C	RNase A		Lysozyme	Cytochrome C	RNase A
Bare fused silica capillary	Average	6.584	7.880	11.859	Average	3.280	3.485	4.003
	RSD %	8.51	10.03	14.43	RSD %	2.98	3.08	3.19
Manually LPA coated capillary	Average	7.941	9.883	17.096	Average	3.357	3.572	4.145
	RSD %	0.36	0.44	0.63	RSD %	1.07	1.09	1.09
Fully automated LPA coated capillary	Average	7.758	9.679	16.799	Average	3.331	3.552	4.138
	RSD %	0.31	0.31	0.33	RSD %	0.55	0.52	0.48
Fully automated LPA coating regeneration	Average	7.932	9.894	16.988	Average	3.321	3.549	4.139
	RSD %	0.14	0.20	0.55	RSD %	0.67	0.65	0.67

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