



# Lattice orientation and crack size effect on the mechanical properties of Graphene

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**Abstract** The effect of lattice orientation and crack length on the mechanical properties of Graphene are studied based on molecular dynamics simulations. Bond breaking and crack initiation in an initial edge crack model with 13 different crack lengths, in 10 different lattice orientations of Graphene are examined. In all the lattice orientations, three recurrent fracture patterns are reported. The influence of the lattice orientation and crack length on yield stress and yield strain of Graphene is also investigated. The arm-chair fracture pattern is observed to possess the lowest yield properties. A sudden decrease in yield stress and yield strain can be noticed for crack sizes  $<10$  nm. However, for

larger crack sizes, a linear decrease in yield stress is observed, whereas a constant yield strain of  $\approx 0.05$  is noticed. Therefore, the yield strain of  $\approx 0.05$  can be considered as a critical strain value below which Graphene does not show failure. This information can be utilized as a lower bound for the design of nano-devices for various strain sensor applications. Furthermore, the yield data will be useful while developing the Graphene coating on Silicon surface in order to enhance the mechanical and electrical characteristics of solar cells and to arrest the growth of micro-cracks in Silicon cells.

**Keywords** Graphene fracture · Molecular dynamics · Bond elongation and rotation · Lattice orientation and initial crack size

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## 1 Introduction

Graphene, an ultimately thin monolayer of carbon atoms packed into a hexagonal lattice, is the basic building block for graphitic materials of all other dimensionalities (Geim 2009; Huhu et al. 2014; Morpurgo 2015; Ying-Yan et al. 2014). Because of its several useful material properties (Changgu et al. 2008; Fengnian et al. 2014; Fiori et al. 2014; Kravets et al. 2014; Mics et al. 2015; Sarma et al. 2011; Schwierz 2010; Weiwei et al. 2015), Graphene finds wide range of applications (Budarapu et al. 2009, 2014c; Kinam et al. 2011; Kostarelos and Novoselov 2014; Liu 2014; Pospischil et al. 2014; Quan et al. 2015; Rodrigues et al. 2015; San-

tanu et al. 2012; Son et al. 2015; Traversi et al. 2014; Wen et al. 2012; Xue et al. 2014; Xuechao et al. 2015; Zhang et al. 2013). It can also be used as a strengthening component in composites (Chen et al. 2015a; Kim et al. 2013; Shin et al. 2015; Zan et al. 2015). As the demand for Graphene-based applications is growing, it is important to deeply understand its mechanical and challenging failure characteristics. Chuvilin et al. (2009) studied the growth of two holes created by radiation in Graphene nano ribbons, based on the imaging side spherical aberration-corrected transmission electron microscopy at 80kV. As the holes grow and two holes approach each other, they observed the transitions and deviations from the hexagonal structure involving some reconstructions resulting into more pentagons and heptagons than hexagons, which turned out to be stable. Jin et al. (2009) explained the structural dynamics of carbon atomic chains such as formation, migration, and breakage observed in the experiments, by density-functional theory calculations. However, estimating the mechanical properties of Graphene is challenging due to the practical difficulties in setting-up experiments (Kim et al. 2012). Hence, numerical simulations are good alternatives for predicting fracture related properties. Several researchers have investigated the mechanical properties of Graphene based on molecular dynamics simulations (Chen et al. 2015b; Gamboa et al. 2015; Grantab et al. 2010; Hadden et al. 2015; Pei et al. 2010; Tiwary et al. 2015a,b; Vadukumpully et al. 2011).

Bu et al. (2009) investigated the mechanical behavior of Graphene nanoribbons based on Tersoff potential function. They reported the increase in the Young's modulus due to stress stiffening, when the strain exceeds 18%. Peng et al. (2014) have measured the fracture toughness of Graphene based on experiments, validated with numerical simulations. They also verified the applicability of the classic Griffith theory of brittle fracture to Graphene. They observed that the critical stress intensity factor ( $K_{IC}$ ) is not constant when the initial crack length is less than a certain value. Ansari et al. (2012) have studied the presence of vacancy defects in Graphene based on the Tersoff–Brenner potential function and reported significant reduction in the ultimate strength in the zig-zag direction, while the effect is minimal on the Young's modulus. Khare et al. (2007) have studied the effects of large defects and cracks on the mechanical properties of carbon nanotubes and Graphene sheets using

the coupled quantum mechanical/molecular mechanical approach based on the Tersoff–Brenner potential. They observed that the weakening effects of holes, slits, and cracks will vary only moderately with the shape of the defect, and instead depend primarily on the cross-section of the defect perpendicular to the loading direction and on the structure near the fracture initiation point.

Jhon et al. (2012, 2014) estimated the anisotropic fracture response of Graphene based on molecular dynamics simulations. They found that both the tensile strength and strain remain almost constant up to an orientation angle of  $12^\circ$ . Then a rapid increase resulting in a remarkable degradation of the tensile strength compared to brittle fracture counterpart, was reported. They also noticed that fracture pattern holds in the range 100–700 K. Sun et al. (2015) investigated the orientational anisotropic effect on the fracture strength of vacancy-defective Graphene using molecular dynamics simulations. They concluded that the fracture strength of Graphene at the orientation angle of  $15^\circ$  has the smallest sensitivity to vacancy defects due to the minimization of stress concentration in that direction. Also, the fracture strength in the zig-zag direction was found to be more sensitive to the vacancy defects. Cao (2014) used the quantum mechanical and classical molecular dynamics simulations to understand the mechanical behavior of Graphene. However, the above studies were carried out on Graphene without initial cracks. Hence, the effect of lattice orientation on the crack growth dynamics was ignored.

Zhao et al. (2009) have investigated the mechanical strength and properties of Graphene under uniaxial tensile test as a function of size and chirality using the orthogonal tight-binding method and molecular dynamics simulations with an adaptive intermolecular reactive empirical bond order (AIREBO) potential. They reported reasonable agreement of their estimated results on Young's modulus, fracture strain and fracture strength of bulk Graphene, with the published experimental data (Changu et al. 2008; Liu et al. 2007). They also observed that the Griffith criterion overestimates the strength of cracks shorter than 10 nm and hence used a strength based criterion to explain the yield behaviour.

Recently, Datta et al. (2015) have investigated:

1. The effect of two lattice orientations (arm-chair and zig-zag) with different crack lengths (for a/b ratios

137 upto 0.25) in mixed mode loading conditions at 300  
 138 and 1000 K, while keeping the crack perpendicular  
 139 to the orientations.

140 2. The effect of crack orientation in the arm-chair and  
 141 zig-zag Graphene, retaining the same loading direc-  
 142 tions.

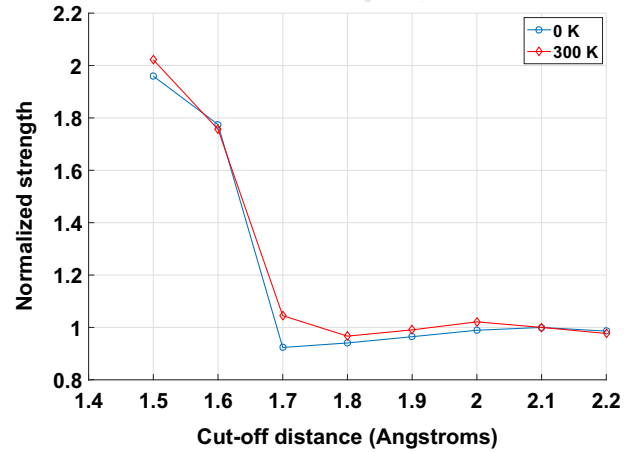
143 Their main objective is to study the fracture toughness,  
 144 using the AIREBO potential function. In the present  
 145 work, we study 10 different orientations with 13 differ-  
 146 ent crack lengths. We always load Graphene along the  
 147 direction perpendicular to the crack length to study the  
 148 Mode I fracture. This is similar to the first case inves-  
 149 tigated in [Datta et al. \(2015\)](#) for arm-chair and zig-zag  
 150 Graphene. In the present work, our focus is mainly on  
 151 estimating the mechanical properties of Graphene and  
 152 the coupled effect of the lattice orientations and initial  
 153 crack length on the mechanical properties, based on  
 154 the Tersoff potential function. Therefore, the relations  
 155 between the lattice orientation and the crack pattern and  
 156 between the initial crack size and lattice orientation on  
 157 the mechanical properties of Graphene are investigated.  
 158 The final aim is to come up with a design criterion  
 159 which can be used in the nano-devices for strain sensor  
 160 applications.

161 The followings are the main objectives of the present  
 162 study: (1) identification of limiting strain below which  
 163 Graphene never fails; (2) combined effect of the lattice  
 164 orientation and crack size on the mechanical properties  
 165 of Graphene; (3) identification of fracture pattern for  
 166 each given lattice orientation; and (4) the variation of  
 167 the tensile strength with chiral angle. All the above  
 168 results are important for the design of Graphene-based  
 169 nano devices.

170 The arrangement of the article is as follows; Details  
 171 of the numerical model are explained in Sect. 2. The  
 172 effect of lattice orientation and crack size in the yield  
 173 properties of Graphene are discussed in Sect. 3. The  
 174 key findings are summarized in Sect. 4.

175 **2 Atomistic modelling and simulations**

176 In this work, the atom to atom interactions of carbon in  
 177 Graphene are simulated based on the Tersoff potential  
 178 (1989). Tersoff potential has been successfully applied  
 179 to predict mechanical properties of Graphene ([Bu et al.](#)  
 180 [2009](#); [Budarapu et al. 2015](#); [Thomas and Ajith 2014](#);  
 181 [Volokh 2012](#)). The mathematical expression of the  
 182 bond energy of the atomistic model based on the Tersoff



183 **Fig. 1** Variation of the normalized strength at the first bond  
 184 break with cut-off distance at 0 and 300 K, with an initial crack  
 185 length of 0.5L and when the lattice is oriented along 0°. The  
 186 fracture strength at the first bond break is normalized with the  
 187 corresponding value at  $r_c = 2.1 \text{ \AA}$

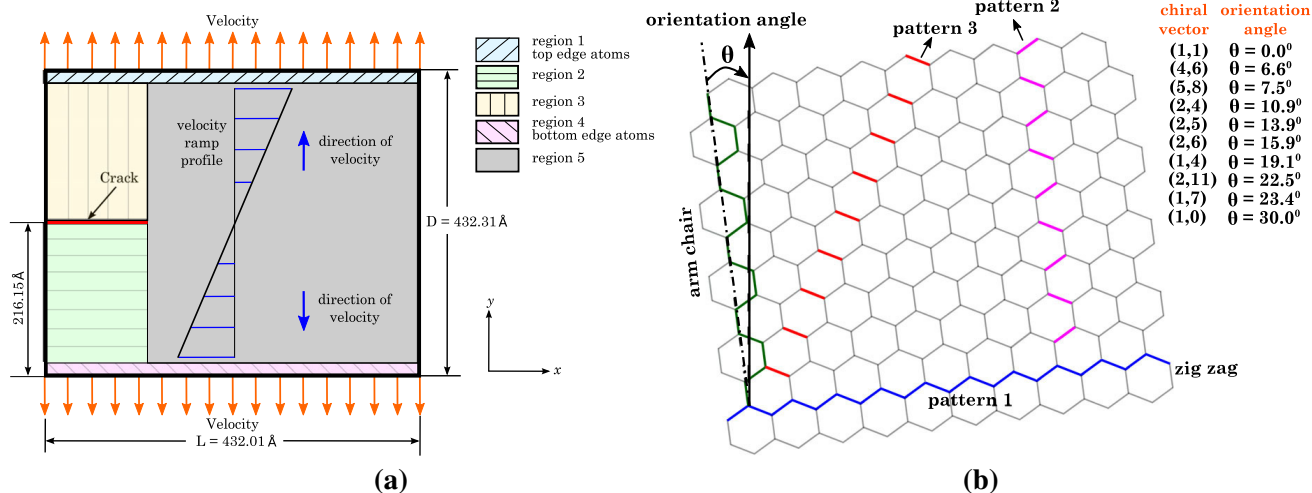
188 potential can be expressed as ([Tersoff 1989](#)):

$$189 V(r_{\alpha\beta}) = f_c(r_{\alpha\beta})[f_R(r_{\alpha\beta}) + b_{\alpha\beta}f_A(r_{\alpha\beta})] \quad 194$$

$$195 f_R > f_c, \quad f_A > b_{\alpha\beta} \quad 196 \quad (1) \quad 197$$

198 where  $r_{\alpha\beta}$  is the distance between the atoms  $\alpha$  and  $\beta$ .  
 199 The bond energy in the Tersoff framework is a com-  
 200 bination of attractive ( $f_A$ ) and repulsive ( $f_R$ ) energy  
 201 functions, which are expressed in the form of the expo-  
 202 nential Morse like functions;  $f_c$  is a smooth spherical  
 203 cut-off function around atom  $\alpha$  based upon the dis-  
 204 tance to the first nearest neighbour cell. Details of the  
 205 variables of potential function in Eq. (1) are explained  
 206 in ‘‘Appendix’’. Variation of the normalized fracture  
 207 strength with the effect of cut-off distance ( $r_c$ ) at 0  
 208 and 300 K are plotted in Fig. 1. In Fig. 1, the fracture  
 209 strength at the first bond break is normalized with the  
 210 corresponding value at  $r_c = 2.1 \text{ \AA}$ . According to Fig. 1  
 211 and to ([Shenderova et al. 2000](#); [Zhao and Aluru 2010](#)),  
 a cut-off distance of  $2.1 \text{ \AA}$  is considered to reproduce  
 the physical observations, even at higher temperatures.  
 Hence,  $r_c = 2.1 \text{ \AA}$  is used in all the simulations of the  
 present work.

The main aim of the present work is to understand  
 the effect of lattice orientation on the crack initia-  
 tion and growth mechanics and hence, on the mechan-  
 ical properties of Graphene. To achieve this objec-  
 tive, an uni-axial tensile deformation test of Graphene  
 is studied with varying lattice orientation and initial  
 crack length ( $a_0$ ). Ten different lattice orientations of  
 Graphene are characterized by the following chiral vec-



**Fig. 2** **a** Schematic of the edge crack model used in all the examples and **b** schematic showing the observed three fracture patterns along with the orientation angle, arm-chair and zig-zag directions

212 tors: (1,0), (1,1), (4,6), (5,8), (2,4), (2,5), (2,6), (1,4)  
 213 (2,11), (1,7). Thirteen different initial crack lengths are  
 214 also considered, namely: 0.025L, 0.05L, 0.1L, 0.15L,  
 215 0.2L, 0.25L, 0.33L, 0.4L, 0.5L, 0.6L, 0.7L, 0.8L, and  
 216 0.9L, where L is the width of the sample, see Fig. 2.

217 The hexagonal lattice structure of the Graphene  
 218 sheet with a lattice constant  $2.45 \text{ \AA}$ , is considered  
 219 to develop the atomistic model. An initial edge crack  
 220 is created in the middle of the vertical side. The lattice  
 221 domain has overall dimensions of  $432.01 \text{ \AA}$  (L)  $\times$   
 222  $432.31 \text{ \AA}$  (D), as shown in Fig. 2a. The correspond-  
 223 ing full scale atomistic model consists of a set of atoms  
 224 ranging from 74,880 to 75,269, depending on the lat-  
 225 tice orientation angle. To model the crack, the total  
 226 domain is partitioned into several regions, see Fig. 2a.  
 227 Atoms on the top and bottom edges of the domain  
 228 belong to regions 1 and 4, respectively. The crack in  
 229 the atomistic model is identified based on the distance  
 230 between two neighboring atoms. However, the initial  
 231 crack in the atomistic model is created by restricting  
 232 the interactions between the set of atoms on either side  
 233 of the crack surface, which is achieved by updating  
 234 the neighbour list accordingly. The degrees of free-  
 235 dom along the x-direction of the left and right edge  
 236 atoms and along the y-direction of the top and bottom  
 237 edge atoms, are restrained. An initial velocity of 0.1  
 238 angstroms/pico-seconds ( $\text{\AA}/\text{ps}$ ) along the y-direction  
 239 is prescribed on the top and bottom edge atoms. A ramp  
 240 velocity profile as shown in Fig. 2a is adopted for the  
 241 rest of the domain. All the simulations in the present  
 242 work are carried out using the open source Large-

scale Atomic/Molecular Massively Parallel Simulator  
 (LAMMPS) software (Plimpton 1995).

243  
 244  
 245 In the present work, a ‘load cycle’ is defined as pre-  
 246 scribing the velocity on the top and bottom edge atoms  
 247 for a specified time period, followed by an equilibration  
 248 for another specified time period. In each load cycle, the  
 249 prescribed velocity on the top and bottom edge atoms  
 250 is applied for another period of 1 ps, after which the sys-  
 251 tem is equilibrated for a period of 1 ps. The computed  
 252 stress is the averaged stress estimated based on the Vir-  
 253 ial theorem (Marc and McMillan 1985; Subramaniyan  
 254 and Sun 2008). The average virial stress ( $\sigma$ ) over a vol-  
 255 ume  $\Omega$  with total number of atoms  $n^A$  is calculated  
 256 as

$$\sigma = \frac{1}{\Omega} \left( \frac{1}{2} \sum_{\alpha=1}^{n^A} \sum_{\substack{\beta=1, \\ \beta \neq \alpha}}^{n^A} \mathbf{r}_{\alpha\beta} \otimes \mathbf{f}_{\alpha\beta} - \sum_{\alpha=1}^{n^A} m_{\alpha} \dot{\mathbf{u}}_{\alpha} \otimes \dot{\mathbf{u}}_{\alpha} \right) \quad (2)$$

257  
 258  
 259 where  $m_{\alpha}$  is the mass of atom  $\alpha$ ,  $\mathbf{r}$  is the position vector,  
 260  $\mathbf{f}$  is the force vector and  $\mathbf{u}_{\alpha}$ ,  $\dot{\mathbf{u}}_{\alpha}$  are the displacement and  
 261 velocity vectors of atom  $\alpha$ , respectively. The definition  
 262 of Virial stress involves the instantaneous velocities  
 263 only due to thermal fluctuation. Therefore, the Virial  
 264 stress calculated from molecular dynamics simulations  
 265 has to be time averaged in order to arrive at the equiva-  
 266 lent continuum Cauchy stress. In this work, Virial stress  
 267 is averaged over 500 time steps. Engineering strain is  
 268 used as a measure of deformation, which is defined as  
 269  $(l - l_0)/l_0$ , where  $l$  is the instantaneous length of the

vertical side and  $l_0$  is its initial value obtained after the first step of energy minimization corresponding to the initial configuration. The time integration of the equations of motion is carried out based on the Verlet algorithm (Swope et al. 1982). The effect of numerical stability has been investigated in Budarapu et al. (2015). Budarapu et al. (2015) have reported that 1.0 fs is sufficient to study the mechanical behavior of Graphene up to yielding. However, a much smaller time step is required to predict the crack growth more accurately. Since the objective is to study the yield properties, a time step of 1.0 fs has been considered in the present work.

All the simulations are performed under isothermal loading conditions, at a temperature of  $\approx 0$  K (0.1 K). In the isothermal loading, the system temperature is maintained constant. However, the application of the initial velocities would lead to increase in the kinetic energy and hence, the system temperature. Therefore, the isothermal conditions in the present work are achieved by velocity rescaling technique, where the velocities at each time step are rescaled to maintain the constant temperature of  $\approx 0$  K. The temperature of  $\approx 0$  K is considered to avoid the influence of temperature on the lattice orientations and crack length in the mechanical behavior of Graphene. Furthermore, to observe the trends in mechanical properties with temperature, some simulations are carried out at 300 K. The stress–strain curves at  $\approx 0$  K are compared to the results at 300 K, as explained in the results and discussion Sect. 3. However, the complete study of the effect of temperature on the mechanical response by varying lattice orientations and crack length is beyond the scope of the present work.

The maximum Cauchy stress for a uni-axial tensile test in the arm-chair and zig-zag direction is found to be 110 and 121 GPa (Liu et al. 2007; Zhao et al. 2009), respectively. The intrinsic breaking strength of perfect Graphene is reported as  $130 \pm 10$  GPa (Changgu et al. 2008; Zhao et al. 2009). Depending on the size of the defect, the fracture stress of the defective Graphene varies from 30 to 120 GPa (Khare et al. 2007; Zhang et al. 2012b). However, the fracture stress is observed to drop sharply from 120 GPa, for small initial defect sizes and tend to 30–60 GPa, after a certain defect size. The ability of a material containing a crack to resist fracture is measured by its fracture toughness property. The critical stress intensity factor (Peng et al. 2014) denoted by  $K_{IC} = \sigma_c \sqrt{\pi a_0}$ , where  $\sigma_c$  is the critical stress of onset

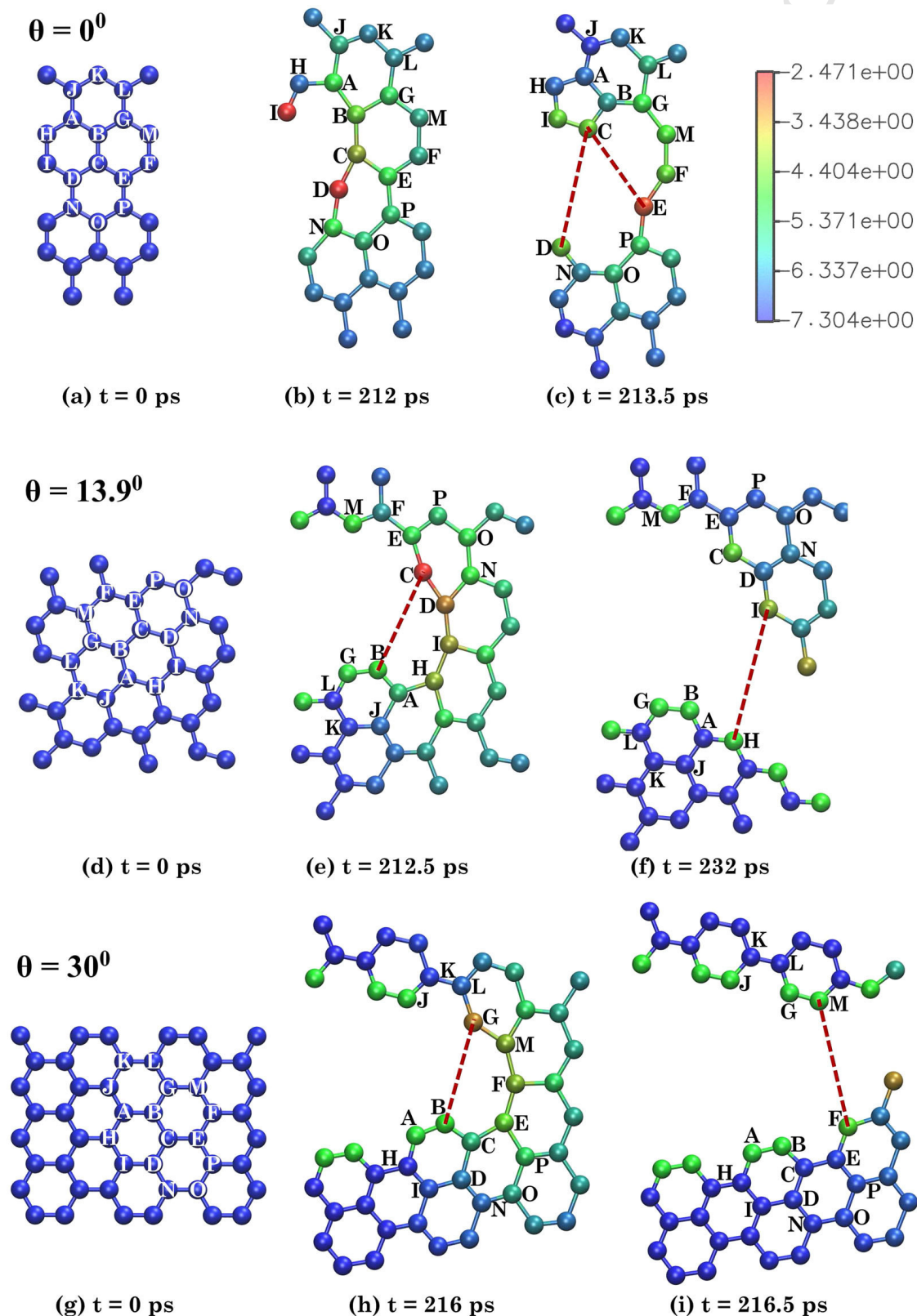
of fracture and  $a_0$  is the initial crack length, is conventionally used to characterize the fracture toughness of Graphene. As reported in Peng et al. (2014), the factor  $\sigma_c \sqrt{a_0}$  remains constant irrespective of the initial crack length. Therefore, the fracture toughness of Graphene is expected to remain constant with respect to the size of the initial crack as well.

### 3 Results and discussions

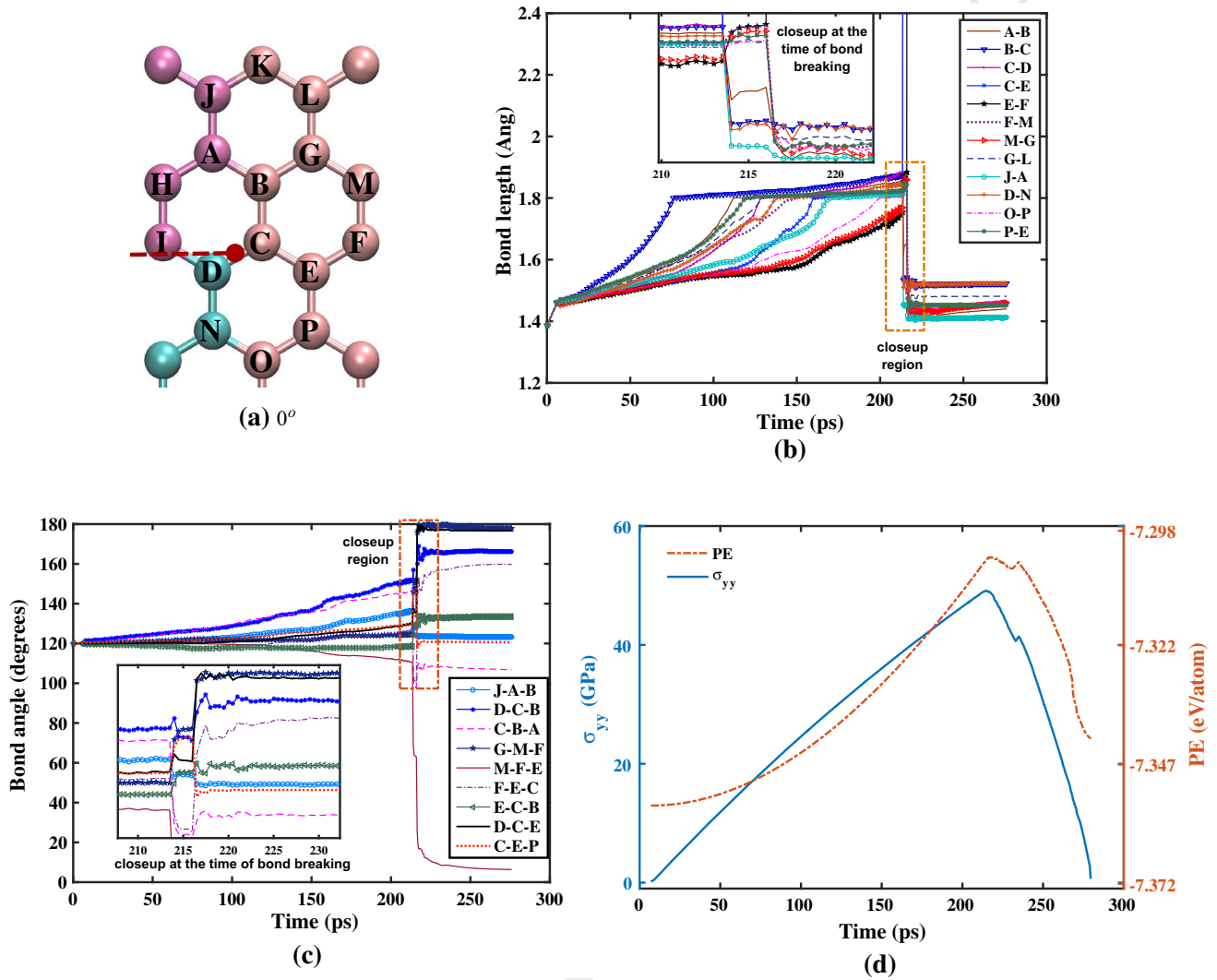
#### 3.1 Orientation dependent crack pattern

We performed the fracture simulations of 10 different lattice orientations with 13 different initial crack lengths, to estimate the yield properties corresponding to each combination of lattice orientation and initial crack length. The yield properties, namely the yield stress and yield strain are the stress and strain values captured at the time of first bond break. Based on the results, three different patterns of crack growth in Graphene as labeled in Fig. 2b are observed. The pattern labeled as 1 is observed in the arm-chair Graphene ( $0^\circ$ ). A similar pattern is also observed in the  $6.6^\circ$ , and  $10.9^\circ$  orientations. The second pattern is noticed only in the zig-zag Graphene, oriented at  $30^\circ$ . Whereas, the third pattern is observed when the Graphene is oriented along the remaining six orientations, namely:  $7.5^\circ$ ,  $13.9^\circ$ ,  $15.9^\circ$ ,  $19.1^\circ$ ,  $22.5^\circ$ , and  $23.4^\circ$ . Therefore, we specifically select  $0^\circ$ ,  $13.9^\circ$ , and  $30^\circ$  orientations to understand the crack growth patterns and hence the variation of the associated mechanical properties.

The initial atomic configuration at  $0^\circ$  orientation is shown in Fig. 3a. Atoms around the crack tip are marked with labels 'A' to 'P', where the color of the atoms indicates their potential energy. A portion of the atoms around the crack tip for the  $0^\circ$ ,  $13.9^\circ$  and  $30^\circ$  lattice orientations is also shown in Figs. 4a, 5a and 6a, respectively. In the initial configuration, all the atoms are assumed to have the same potential energy. The initial crack is created by deleting the bonds between the atoms and updating the neighbour list accordingly. The dashed lines in Figs. 4a, 5a and 6a shows the deleted bonds and hence the size of the initial crack. A strain load is prescribed on a group of atoms along the top and bottom surfaces of the lattice, as shown in Fig. 2a. Therefore, based on the given loading and boundary conditions, the bond D–C is the first loaded bond. Con-



**Fig. 3** Atomic configurations around the crack tip in the initial and during the first and second bond break, when the Graphene lattice is oriented along  $0^\circ$ ,  $13.9^\circ$  and  $30^\circ$ , in the *top*, *middle* and *bottom* rows respectively. The *dashed lines* indicate the broken bonds



**Fig. 4** a Atom position in the initial configuration when the lattice is oriented along the  $0^\circ$ , along with the atoms around the crack tip. Variation of the **b** bond length, **c** bond angles and **d**

strain along the  $y$  direction and the potential energy per atom, with time. The pictures in the bottom of **c** shows a closeup at the time of bond breaking. Plot **d** is generated for  $a_0 = 0.5L$

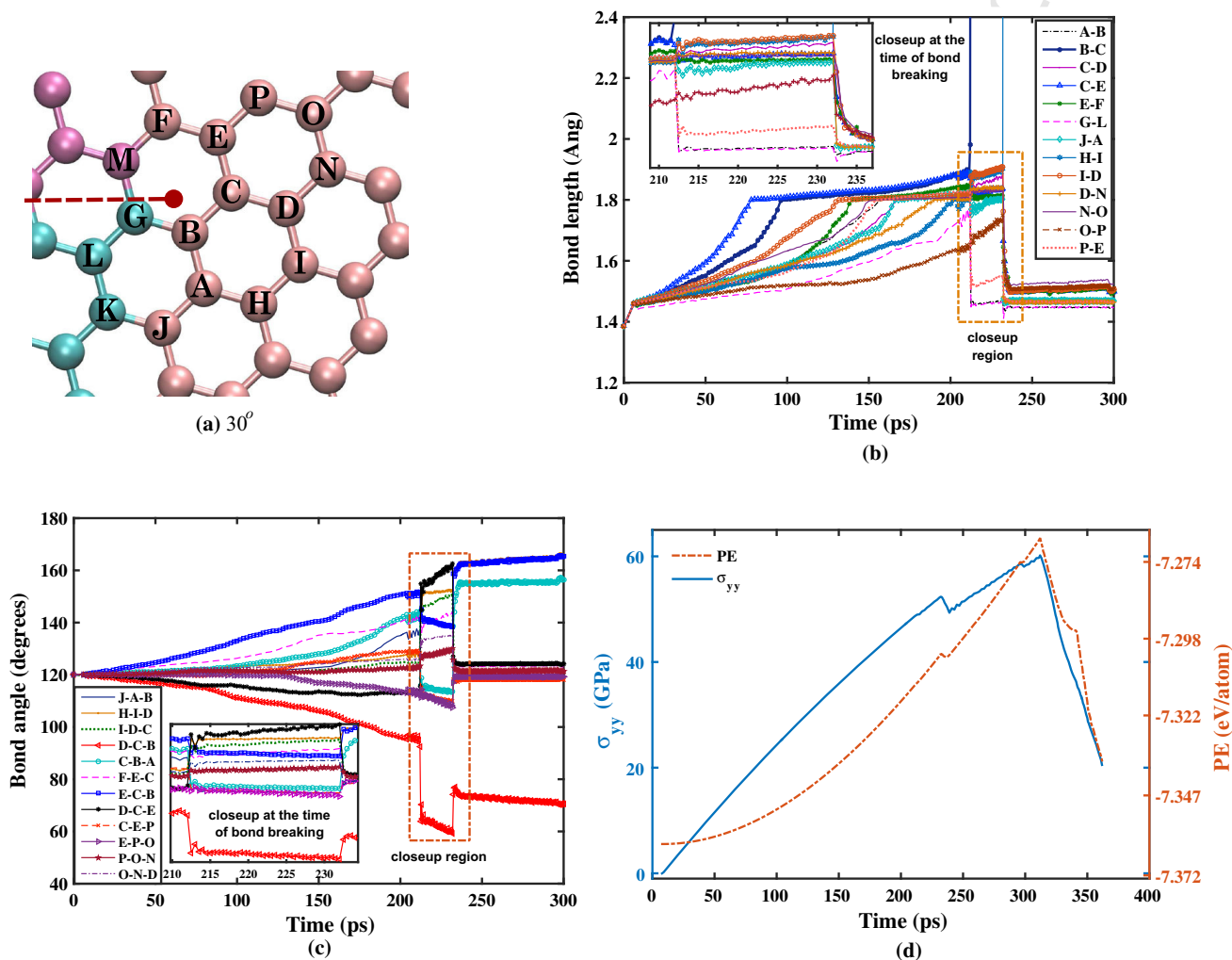
364 tinuous increase loading leads to stretching of the bonds  
 365 connecting the atoms D–C–E. When the bond length  
 366 reaches a certain threshold, the bond between D–C  
 367 breaks first at 213 ps, further transferring the load to  
 368 the next symmetric bond C–E, which finally breaks at  
 369 213.5 ps as shown in Fig. 3c. The load transfer is con-  
 370 firmed by the shifting of the higher energy from atom D  
 371 to atom E, refer to Fig. 3a–c. The next bond to break is  
 372 E–F. Remaining bonds like A–B, B–G, D–N and N–O  
 373 are found to be stable with equilibrium bond length.

374 The initial configuration with the lattice oriented  
 375 along the  $13.9^\circ$  is shown in Fig. 3d. In this orienta-  
 376 tion, the bond B–C is observed to be the first loaded,

377 which breaks at 212.5 ps as indicated in Fig. 3e. After  
 378 the failure of the bond, the load is observed to be  
 379 transferred to atom I from atom C through atom D.  
 380 This leads to the failure of bond I–H at 232 ps, see  
 381 Fig. 3f.

382 The initial configuration when the lattice is oriented  
 383 along  $30^\circ$ , is shown in Fig. 3g. In this configuration,  
 384 the bond connecting atoms G–B is observed to break  
 385 first at 216 ps, followed by the failure of the symmetric  
 386 bond M–F at 216.5 ps, refer to Fig. 3h, i.

387 Initial configurations of the lattice oriented along  $0^\circ$ ,  
 388  $13.9^\circ$  and  $30^\circ$  are shown in Figs. 4a, 5a and 6a, respec-  
 389 tively. Stretching of various bonds with time in the  $0^\circ$



**Fig. 5** a Atom position in the initial configuration when the lattice is oriented along the  $13.9^\circ$ , along with the atoms around the crack tip. Variation of the b bond length, c bond angles and d

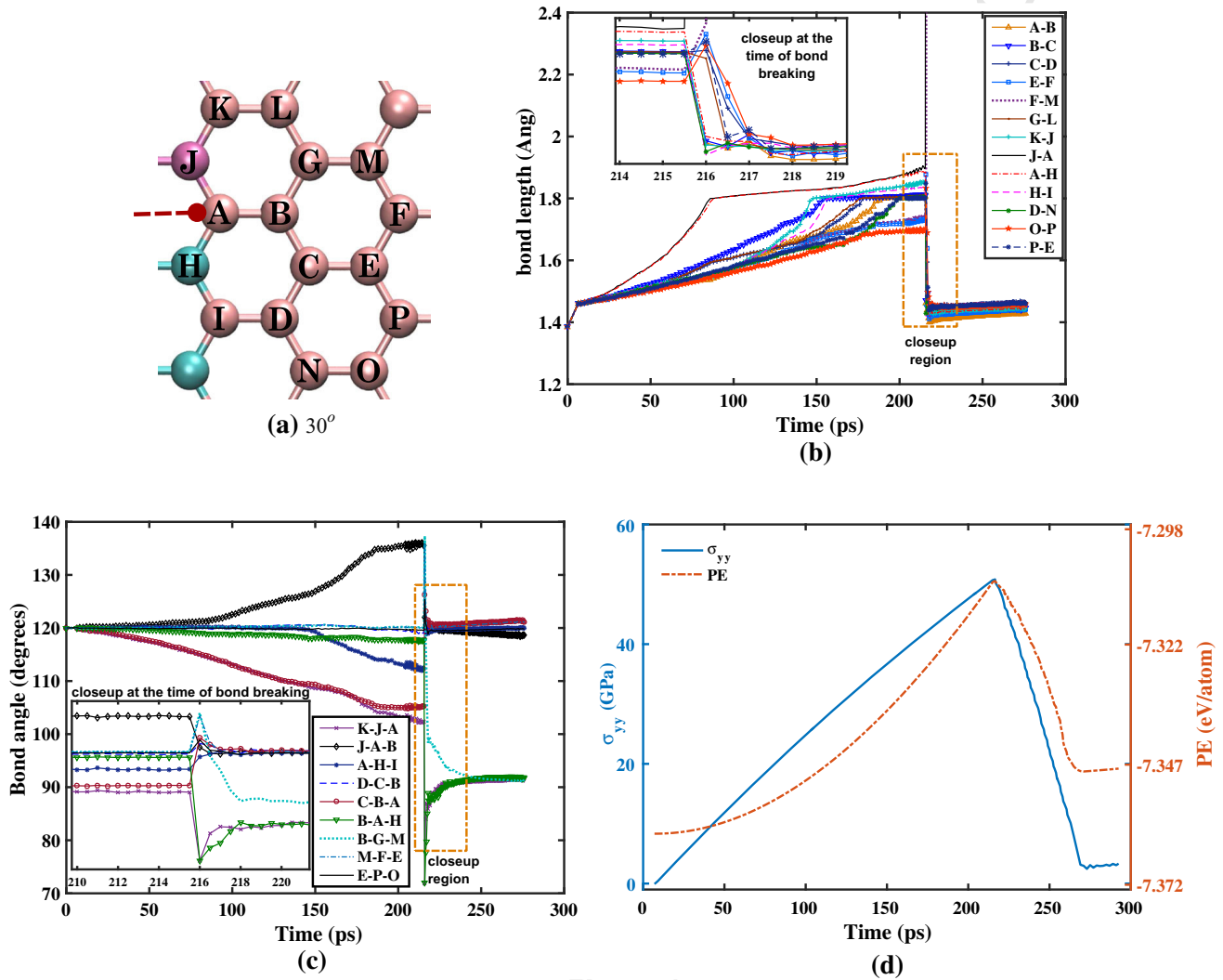
strain along the y direction and the potential energy per atom, with time. The pictures in the bottom of c shows a closeup at the time of bond breaking. Plot d is generated for  $a_0 = 0.5L$

orientation is plotted in Fig. 4b, where the picture on the top shows a closeup of the selected region. It can be seen that the bond B–C starts initially to elongate, to reach a bond length of  $1.8 \text{ \AA}$ . Subsequently, the nearby bonds also start elongating, to reach the bond length of  $\approx 1.8 \text{ \AA}$ . When all the bonds around the crack tip reach the critical bond length, the bond C–D breaks first to create the first fracture. Results indicate that the bond length is the critical parameter to estimate fracture in Graphene. The corresponding change of bond angles with time are plotted in Fig. 4c. However, the bond rotation plotted in Fig. 4c cannot be considered as a parameter to estimate the bond breaking in Graphene. This is due to the following reasons: (i) oscillations in the bond angle until the first bond break; (ii) the bond

angles of the bonds around the crack tip change significantly due to reorientation of the bonds after the first bond break. Therefore, bond length can be considered as a parameter to predict the bond break in Graphene.

A similar trend and mechanical behaviour in bond stretching is observed when the lattice is oriented along the  $13.9^\circ$  and  $30^\circ$ , see Figs. 5b and 6b, respectively. The bonds around the crack tip started to stretch first, to reach a critical value. When all the bonds around the crack tip reach the critical value, failure takes place. The bond angles also follow a similar trend, but they cannot be considered as a parameter to predict the fracture for the reasons explained above. Variation of the stress in the loading direction ( $\sigma_{yy}$ ) and the potential energy per





**Fig. 6** a Atom position in the initial configuration when the lattice is oriented along the  $30^\circ$ , along with the atoms around the crack tip. Variation of the **b** bond length, **c** bond angles and **d**

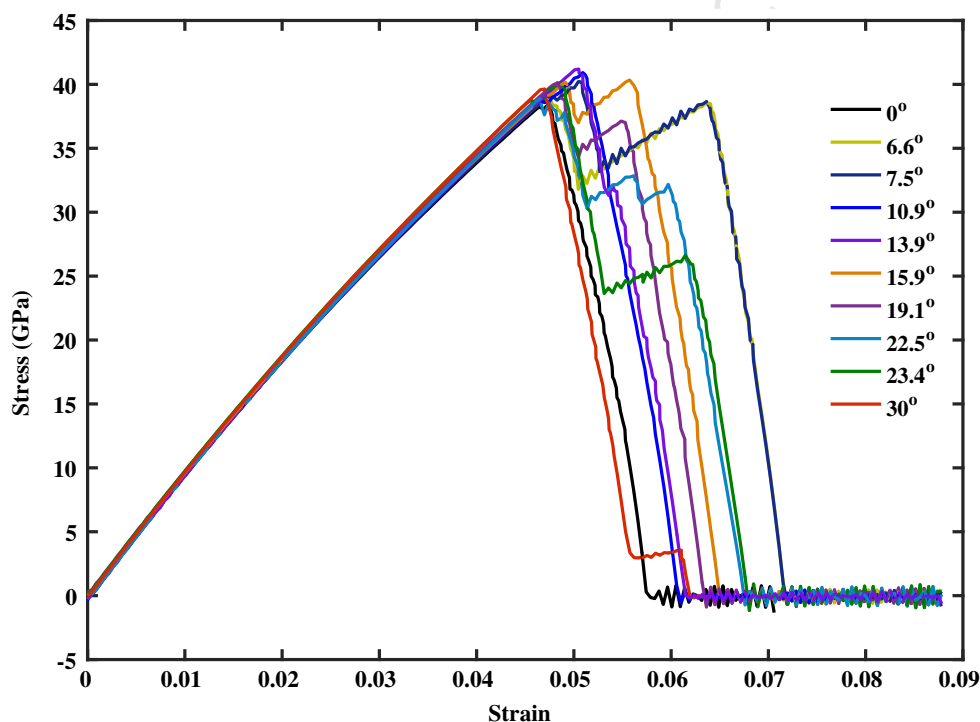
strain along the  $y$  direction and the potential energy per atom, with time. The pictures in the bottom in (c) shows a closeup at the time of bond breaking. Plot **d** is generated for  $a_0 = 0.5L$

420 atom with time, when the lattice is oriented along  $0^\circ$ ,  
 421  $13.9^\circ$  and  $30^\circ$ , is plotted in Figs. 4d, 5d and 6d, respec-  
 422 tively. The first drop in stress as well as potential energy  
 423 is considered for the estimation of the yield stress and  
 424 yield strain of the materials. Based on Fig. 5d, it is inter-  
 425 esting to note that the  $13.9^\circ$  lattice orientation shows a  
 426 continuous increase in stress as well as potential energy  
 427 even after the first bond break which is observed at  
 428 213.5 ps, refer to the closeup of Fig. 5b. The increase  
 429 in stress as well as potential energy is continued till  
 430 the second bond breaks at 232.5 ps. Therefore, results  
 431 indicate that special orientations of Graphene can lead  
 432 to improvement in the mechanical properties even after  
 433 first bond failure.

### 3.2 Lattice orientation dependent mechanical properties

436 In order to understand the effect of lattice orientation on  
 437 mechanical properties of Graphene, the tensile stress–  
 438 strain curves have been generated for all the 10 different  
 439 orientations considered in the present work. Variation  
 440 of the stress with strain, for different lattice orienta-  
 441 tions is plotted in Fig. 7. Based on Fig. 7, it is observed  
 442 that at zero strain all the orientations of Graphene have  
 443 zero stress, which indicates that no residual stress exist  
 444 in any of the configurations. Further strain controlled  
 445 loading leads to continuous increase in strain which  
 446 correspondingly leads to increase in stress. Due to the

**Fig. 7** Stress–strain plots of all the ten different configurations considered in the present work

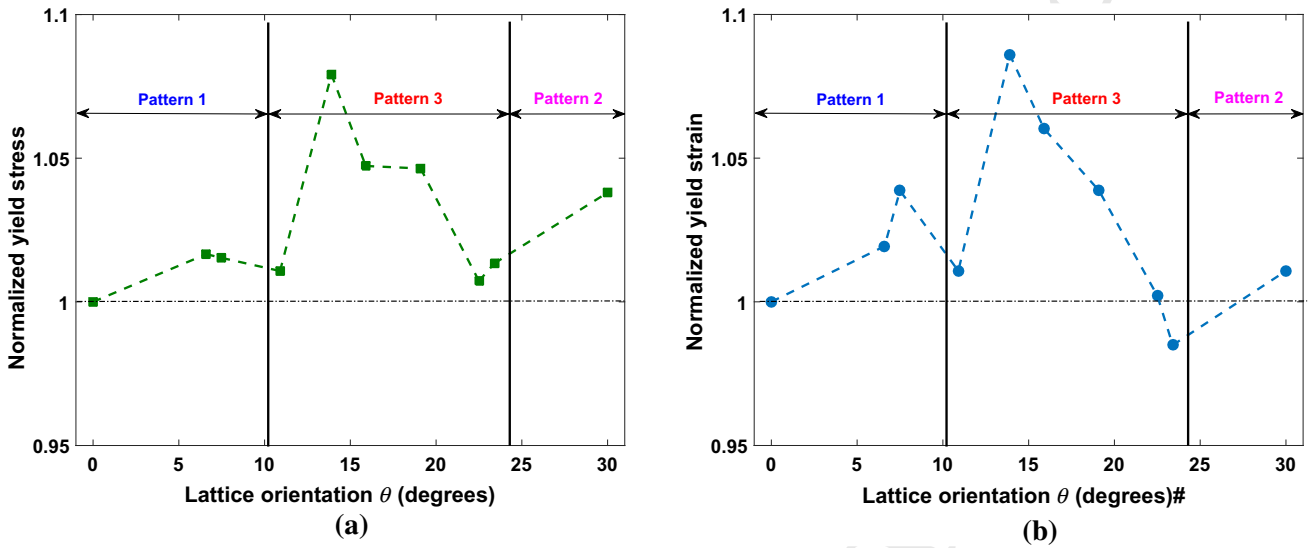


447 increase in strain, the bond length of an initial relaxed  
 448 Graphene starts to increase. The atoms around the crack  
 449 tip possess the highest potential energy. As soon as the  
 450 bond lengths of the atoms around the crack tip reaches  
 451 a critical value, the breaking of first bond occurs, indi-  
 452 cated by a drop in the stress, leading to the yielding of  
 453 Graphene. The corresponding stress and strain values  
 454 are designated as yield stress and yield strain, respec-  
 455 tively. Fluctuations in the yield properties of Graphene  
 456 for different lattice orientations are observed. In order  
 457 to study the effect of lattice orientation on yielding,  
 458 yield stress and strain are plotted with lattice orienta-  
 459 tions in Fig. 8.

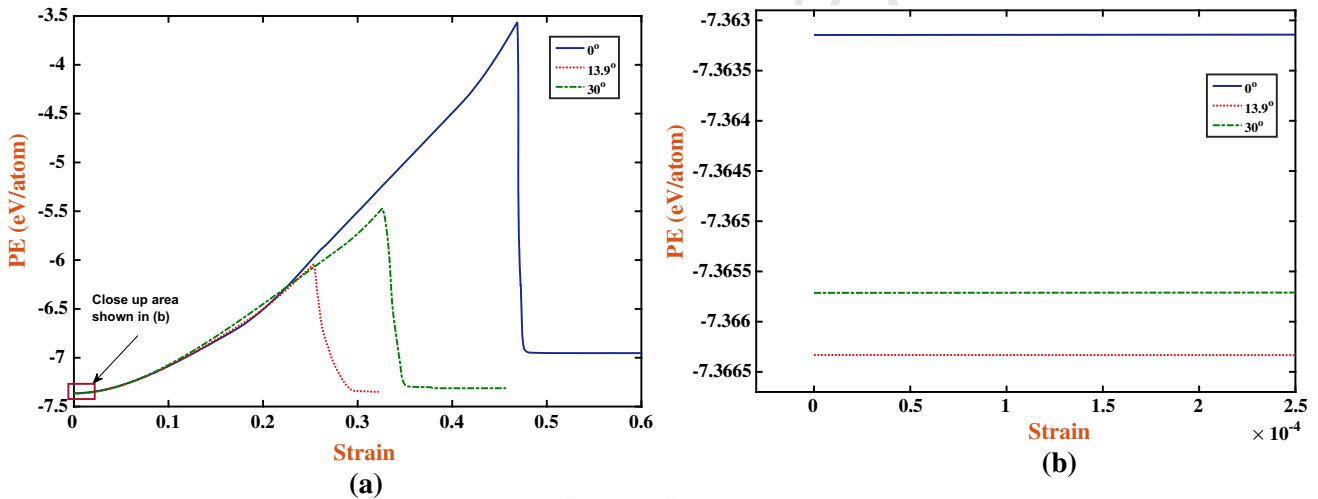
460 Figure 8a, b shows the distribution of normalized  
 461 yield stress and normalized yield strain with vary-  
 462 ing lattice orientations from 0° (arm-chair) to 30°  
 463 (zig-zag), respectively. The normalization is based on  
 464 the yield values at 0°. The arm-chair Graphene is  
 465 observed to possess the lowest yield stress, which  
 466 further increases with increase in lattice orientation  
 467 angle and reaches a maximum at 13.9°. Subsequent  
 468 increase in lattice orientation leads to the reduction in  
 469 yield stress until 22.5°. The yield stress is observed  
 470 to increase with the lattice orientation until 30°. From  
 471 Fig. 8a, the zig-zag configuration is observed to pos-  
 472 sess a higher yield stress as compared to the arm-  
 473 chair Graphene. Also a similar trend in yield strain is

474 observed. From Fig. 8b, it can be noticed that the arm-  
 475 chair Graphene has a lower yield strain as compared to  
 476 the zig-zag configuration. Yield strain also shows  
 477 an increase in value by increasing lattice orientation  
 478 and reaches maximum at 13.9°. Subsequent increase  
 479 in lattice orientation leads to a drop in yield strain  
 480 until 23.4°. Later on, the yield strain is observed to increase  
 481 until 30°.

482 The state of equilibrium energy of an atomistic sys-  
 483 tem depends on the arrangement of atoms in that partic-  
 484 ular configuration. The structure will be stable when the  
 485 system potential energy is minimum. In Graphene, the  
 486 bonds along the loading direction will undergo more  
 487 deformation and are responsible for failure with very  
 488 similar bond elongation at the fracture point (Zhao et al.  
 489 2009). Furthermore, the magnitude of the bond length  
 490 and bond angle variation in the zig-zag direction is  
 491 reported to be much larger than that of the arm-chair  
 492 direction (Zhao et al. 2009). This indicates that the  
 493 zig-zag configuration is energetically more stable and  
 494 absorbs more energy before fracture, as compared to the  
 495 arm-chair configuration. In other words, the arrange-  
 496 ment of atoms in the arm-chair Graphene leads to an  
 497 energetically unstable configuration. In this work, we  
 498 observed that the stability increases with lattice orienta-  
 499 tion reaching the maximum at 13.9°. Therefore, the  
 500 potential energy is observed to be the lowest when the



**Fig. 8** Distribution of the **a** normalized stress and **b** normalized strain with the lattice orientation. The plots are generated based on the results with  $a_0 = 0.5L$



**Fig. 9** Distribution of the **a** potential energy with strain and **b** a close up at the beginning, with zero strain. The plots are generated based on the initial potential energy of the system without any crack, after the minimization

501 lattice is oriented along  $13.9^\circ$ , as shown in Fig. 9. This  
 502 explains the reasons for the highest potential energy of  
 503 the arm-chair Graphene.

504 The lower fracture strength of arm-chair ( $0^\circ$ )  
 505 Graphene as compared to the zig-zag ( $30^\circ$ ) Graphene  
 506 can be correlated to the system potential energy  
 507 plotted in Fig. 9. Based on Fig. 9b, the arm-chair  
 508 Graphene possesses the highest initial potential energy  
 509 of  $-7.3631$  eV/atom, as compared to other configura-  
 510 tions considered in the present study. Due to the high-  
 511 est initial potential energy of the arm-chair Graphene,  
 512 an early yielding is anticipated. Whereas, the zig-zag  
 513 Graphene is observed to possess an initial potential

energy of  $-7.3657$  eV/atom, which is lower than the 514  
 arm-chair Graphene. This indicates that the zig-zag 515  
 configuration is more stable and hence it can sustain 516  
 more strain, which leads to a higher fracture strength as 517  
 compared to the arm-chair Graphene. Interestingly, the 518  
 Graphene with chiral vector (2, 5) at  $13.9^\circ$  lattice orien- 519  
 tation is found to be the most stable configuration with 520  
 an initial potential energy of  $-7.3663$  eV/atom, out of 521  
 the 10 orientations considered in the present study. This 522  
 is further confirmed by the highest fracture strength of 523  
 Graphene when the lattice is oriented at  $13.9^\circ$ , refer to 524  
 Fig. 8a. 525

526 Interestingly, the crack patterns discussed in Sect. 3.1  
 527 for different lattice orientations can be correlated to the  
 528 yield stress and yield strain values. The pattern num-  
 529 ber 1 in Fig. 2b is observed in  $0^\circ$  (arm-chair),  $6.6^\circ$ ,  
 530 and  $10.9^\circ$  configurations. However, pattern number 2 is  
 531 observed only in  $30^\circ$  (zig-zag) orientation. The remain-  
 532 ing lattice orientations ( $7.5^\circ$ ,  $13.9^\circ$ ,  $15.9^\circ$ ,  $19.1^\circ$ ,  $22.5^\circ$ ,  
 533 and  $23.4^\circ$ ) are exhibiting the pattern number 3. In  
 534 the first pattern, the crack initiation and growth takes  
 535 place perpendicular to the loading direction, which cor-  
 536 responds to the arm-chair ( $0^\circ$ ) configuration. Similar  
 537 crack initiation and growth perpendicular to the load-  
 538 ing direction is observed in the third pattern as well,  
 539 which corresponds to the zig-zag ( $30^\circ$ ) configuration.  
 540 Therefore, the crack orientations between  $0^\circ$  to  $10.9^\circ$   
 541 are mainly influenced by the arm-chair pattern. On  
 542 the other hand, crack orientations between  $22.5^\circ$  to  
 543  $30^\circ$  are mainly influenced by the zig-zag pattern. The  
 544 other orientations are influenced by the pattern num-  
 545 ber 3. Results demonstrate that the pattern number 1 is  
 546 the weakest and the pattern number 2 is the strongest.  
 547 Based on the results,  $\approx 10\%$  improvement as compared  
 548 to an initial arm-chair configuration in yield stress as  
 549 well as yield strain could be achieved by selecting the  
 550 lattice orientation in relation to the initial notch direc-  
 551 tion.

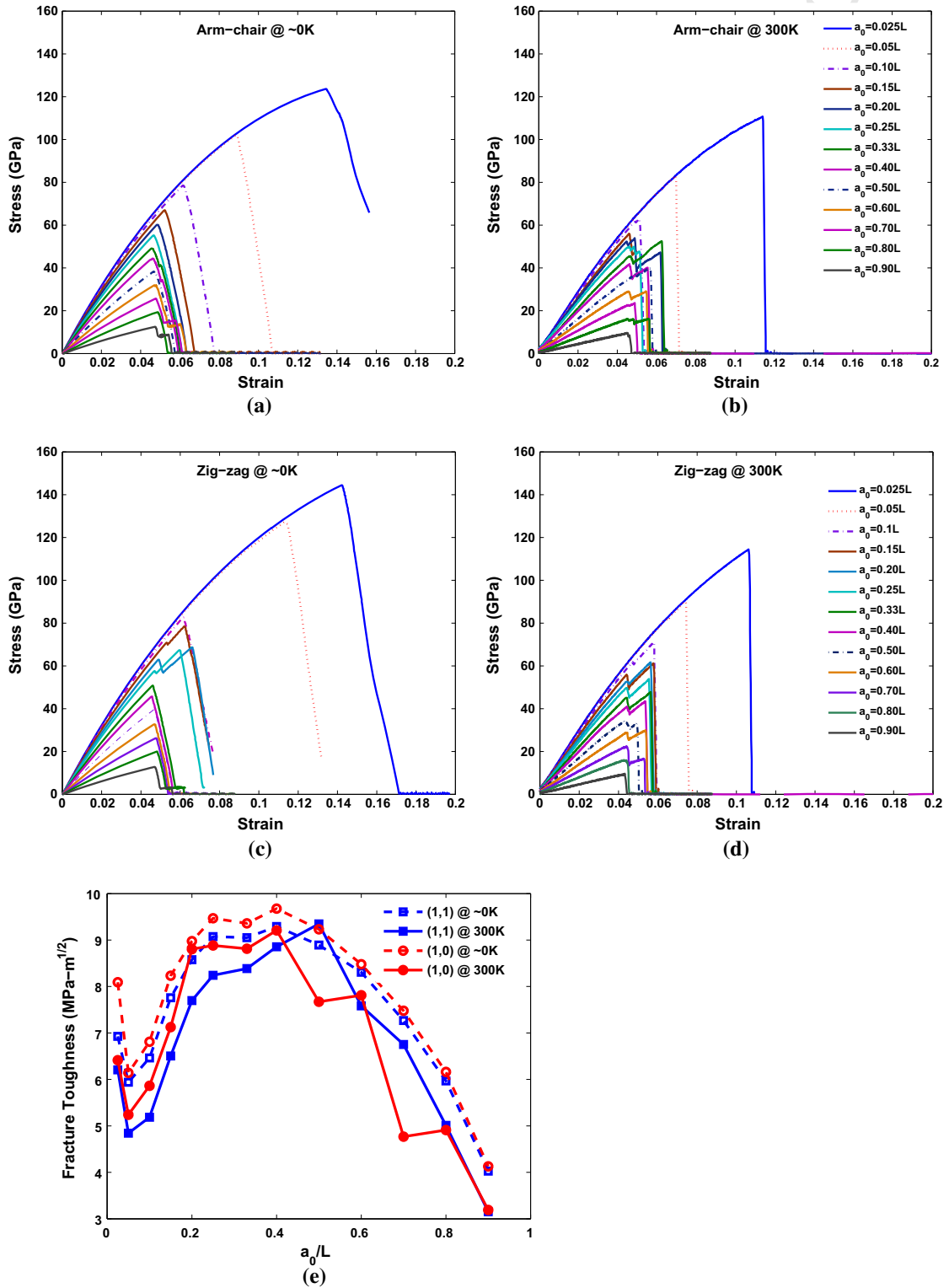
### 552 3.3 Crack size dependent mechanical properties

553 The variation of stress with strain for arm-chair  
 554 Graphene at different percentage of crack length with  
 555 respect to the width of the sample is analyzed at 0 K,  
 556 see Fig. 10a. The crack size is varied from  $a_0 = 0.025L$   
 557 to  $0.90L$  with total 13 different initial simulated crack  
 558 lengths. With the increase in crack size, the amount  
 559 of energy required to break the bond around the crack  
 560 tip decreases. Hence, the yield stress is also observed  
 561 to be decreasing, as shown in Fig. 10a. It is observed  
 562 that until  $a_0 = 0.10L$  of the crack size, the stiff-  
 563 ness remains almost the same. The trend observed in  
 564 Fig. 10a is observed to be similar to the variation of  
 565 stress with strain for different hole sizes in Zhang et al.  
 566 (2012a). However, further increase in crack size leads  
 567 to decrease in yield stress as well as the stiffness. On  
 568 the other hand, the yield strain is noticed to decrease  
 569 initially with an increase in crack size. Whereas, after  
 570 a critical crack size,  $a_0 \approx 0.20L$ , the variation in the  
 571 yield strain remains almost constant at 0.05. Also sim-

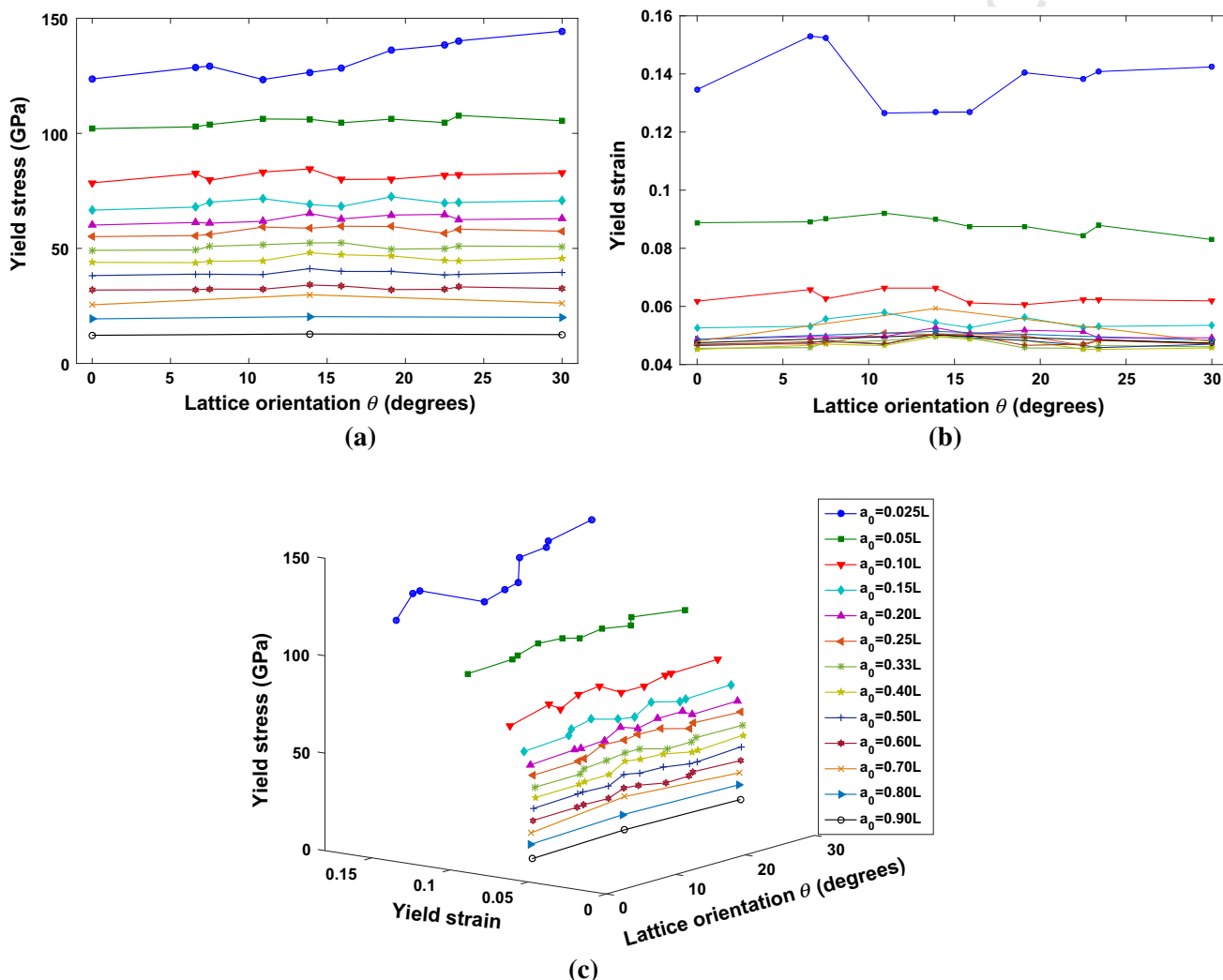
ilar variations are observed for the zig-zag Graphene at  
 $\approx 0$  K, as shown in Fig. 10c.

572 In order to understand the effect of temperature on  
 573 the mechanical properties of Graphene, preliminary  
 574 simulations are performed at room temperature 300 K,  
 575 for arm-chair and zig-zag orientations with varying  
 576 crack length, as shown in Fig. 10b, d, respectively. It is  
 577 observed that even at 300 K, the yield strain becomes  
 578 constant after a critical crack length. The variation of  
 579 the fracture toughness with  $a_0/L$  ratio for arm-chair  
 580 and zig-zag orientations at  $\approx 0$  and 300 K are plotted  
 581 in Fig. 10e. From these results, both the arm-chair as  
 582 well as the zig-zag orientations show almost constant  
 583 fracture toughness values at different temperatures. In  
 584 general,  $a_0/L < 0.5$  can be considered to predict the  
 585 stress-intensity factor. From Fig. 10e, the median val-  
 586 ues of mode I fracture toughness of arm-chair/zig-zag  
 587 Graphene is found to be  $8.4 \text{ MPa}\sqrt{m}$  at  $\approx 0$  K. The vari-  
 588 ation in standard deviation is found to be 1.27. On the  
 589 other hand, at 300 K, the median values of mode I frac-  
 590 ture toughness of arm-chair/zig-zag Graphene is found  
 591 to be  $7.4 \text{ MPa}\sqrt{m}$ . The variation in standard deviation  
 592 is found to be 1.52. A further detailed study on the stress  
 593 intensity factor of single layer Graphene at different  
 594 temperatures is beyond the scope of present work and  
 595 is left for future investigation.

596 Furthermore, to study the combined effect of dif-  
 597 ferent orientations and crack sizes on the yield stress  
 598 and yield strain, 10 different lattice orientations with  
 599 13 different crack sizes are simulated. The distribution  
 600 of yield stress and yield strain, with crack length is  
 601 plotted in Fig. 11a, b, respectively. Figure 11c shows  
 602 the stress-strain distribution with lattice lattice orienta-  
 603 tion in a three dimensional plot, for all the initial crack  
 604 lengths considered in this paper. Based on Fig. 10a,  
 605 for a given orientation, the yield stress decreases with  
 606 an increase in crack length, as discussed in Sect. 3.2.  
 607 Note that the discussion in Sect. 3.2 is valid for crack  
 608 sizes of  $a_0 \geq 0.20L$ . Smaller crack sizes shows differ-  
 609 ent variation in yield stress with varying crack orienta-  
 610 tions due to the involvement of the free surface near the  
 611 crack tip. The yield strain also shows a decreasing trend  
 612 with increase in crack size for a given orientation up to  
 613  $a_0 = 0.33L$  of crack length. A constant yield strain of  
 614  $\approx 0.05$  is observed with further increase in crack size  
 615 up to  $a_0 = 0.90L$ . We report that this is one of the rea-  
 616 sons for the softening of the Graphene, as displayed  
 617 by the decrease of stiffness with increase in crack  
 618 length.



**Fig. 10** Stress–strain plots for **a, b** arm-chair and **c, d** zig-zag Graphene at  $\approx 0$  and 300 K, respectively, for different crack lengths. **e** Variation of fracture toughness in arm-chair and zig-zag Graphene at  $\approx 0$  and 300 K



**Fig. 11** Variation of the **a** stress and **b** strain, with the lattice orientation, for various crack sizes. **c** Plots **a** and **b** are combined to generate the three dimensional plot, where the variation of

the yield stress and yield strain with the crack orientation can be simultaneously monitored. The legends of plots **a** and **b** are shown in (c)

621 Furthermore, based on the yield stress and yield  
 622 strain plotted in Fig. 11a, b, a sudden decrease in  
 623 yield stress and yield strain can be noticed for crack  
 624 sizes  $< 10$  nm. However, for larger crack sizes a lin-  
 625 ear decrease in yield stress is observed, whereas yield  
 626 strain remains constant. The behaviour is found to be  
 627 the same in all the lattice orientations considered in the  
 628 present study. Therefore, the behaviour of yield stress  
 629 as well as yield strain with crack length is insensitive to  
 630 the orientation, as shown in Fig. 12a, b. The variation  
 631 of the yield stress with yield strain for all the orienta-  
 632 tions considered in the present work is plotted Fig. 12c.  
 633 Based on the results, a yield strain of  $\approx 0.05$  can be con-  
 634 sidered as a critical strain value below which Graphene

635 does not show failure. This information can be utilized  
 636 in the design of nano-devices for various strain sensor  
 637 applications.

#### 4 Conclusions

638  
 639 Tensile deformation of two dimensional Graphene  
 640 structure with an edge crack has been simulated based  
 641 on molecular dynamics. Application of the load leads  
 642 to the bond deformation, resulting in an increase of  
 643 the system potential energy and hence the stress along  
 644 the loading direction. The severely stressed bonds  
 645 are breaking when the stress reaches a critical value,

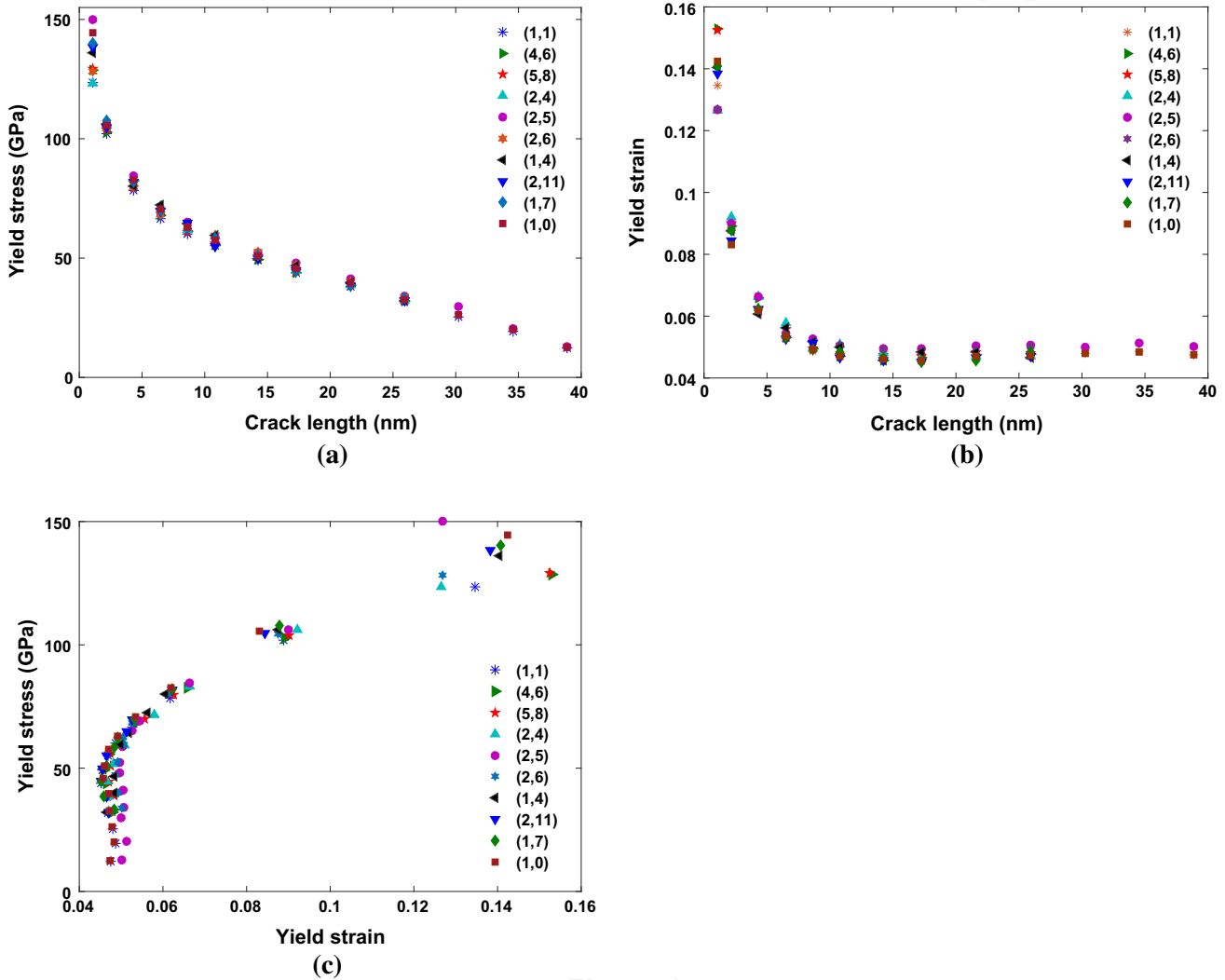


Fig. 12 Atomic configurations near the crack tip for Graphene orientations 0°, 13.9° and 30°

646 exposing the new set of atoms to resist the applied  
647 load.

648 Ten different lattice orientations with thirteen dif-  
649 ferent initial crack lengths have been considered to  
650 study their effect on the yield stress and yield strain  
651 of Graphene. Graphene is observed fracture in three  
652 particular patterns in all the lattice orientations, where  
653 the arm-chair fracture pattern is observed to possess  
654 the lowest yield properties. A sudden decrease in yield  
655 stress and yield strain is noticed for crack sizes <10 nm.  
656 However, for larger crack sizes a linear decrease in  
657 yield stress is noticed, whereas a constant yield strain of  
658 ≈0.05 is observed. Therefore, the yield strain of ≈0.05  
659 can be considered as a critical strain value below which  
660 Graphene does not show failure. This information can  
661 be utilized in the design of nano-devices for various

662 strain sensor applications. Mode I fracture toughness  
663 of arm-chair and zig-zag Graphene is estimated as  
664  $8.4 \pm 1.27 \text{ MPa}\sqrt{m}$  and  $7.4 \pm 1.52 \text{ MPa}\sqrt{m}$  at ≈0  
665 and 300 K, respectively. Furthermore, Graphene can be  
666 coated on the Silicon surface to enhance the mechanical  
667 (Berardone et al. 2014; Schröder et al. 2012) and  
668 electrical characteristics the solar cells (Köntges et al.  
669 2011; Paggi et al. 2011, 2013, 2014). The present study  
670 will be useful in selecting the optimum orientation of  
671 Graphene.

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## 690 Appendix: Tersoff potential function

691 The mathematical expression of the bond energy based  
692 on the Tersoff potential is given in Eq. (1). The bond  
693 energy in the Tersoff framework is a combination  
694 of repulsive ( $f_R$ ) energy function which is exponen-  
695 tially decaying and attractive ( $f_A$ ) energy function that  
696 exponentially increases; with the increase of distance  
697 between the atoms.  $f_c$  is a smooth spherical cutoff func-  
698 tion around atom  $\alpha$  based upon the distance to the first  
699 nearest-neighbor shell. The function  $f_c$  in Eq. (1) is  
700 defined as Tersoff (1989):

$$701 f_c(r_{\alpha\beta}) = \begin{cases} 1 & \text{when } r_{\alpha\beta} < \mathcal{R}_{\alpha\beta} \\ \frac{1}{2} + \frac{1}{2} \cos\left(\frac{\pi(r_{\alpha\beta} - \mathcal{R}_{\alpha\beta})}{(\mathcal{S}_{\alpha\beta} - \mathcal{R}_{\alpha\beta})}\right) & \text{when } \mathcal{R}_{\alpha\beta} < r_{\alpha\beta} < \mathcal{S}_{\alpha\beta} \\ 0 & \text{when } r_{\alpha\beta} > \mathcal{S}_{\alpha\beta} \end{cases} \quad (3)$$

704 from Eq. (3),  $f_c$  returns a value of 1 if  $r_{\alpha\beta}$  is less than  
705  $\mathcal{R}_{\alpha\beta}$  and 0 when  $r_{\alpha\beta}$  greater than  $\mathcal{S}_{\alpha\beta}$ . The values of the  
706 constants  $\mathcal{R}_{\alpha\beta} = \sqrt{\mathcal{R}_\alpha \mathcal{R}_\beta}$  and  $\mathcal{S}_{\alpha\beta} = \sqrt{\mathcal{S}_\alpha \mathcal{S}_\beta}$ , (where  
707  $\alpha$  and  $\beta$  can be two different atom types, like Silicon  
708 and Carbon) are listed for Silicon and Carbon atoms in  
709 Tersoff (1989). The repulsive and attractive potential  
710 energies are tuned with the parameters  $\mathcal{A}_{\alpha\beta}$  and  $\mathcal{B}_{\alpha\beta}$ ,  
711 respectively. The repulsive potential energy is defined  
712 as Tersoff (1989)

$$713 f_R(r_{\alpha\beta}) = \mathcal{A}_{\alpha\beta} e^{-\mathcal{D}_{\alpha\beta} r_{\alpha\beta}} \quad (4)$$

714 and the attractive potential energy is estimated from  
715 Tersoff (1989)

$$716 f_A(r_{\alpha\beta}) = -\mathcal{B}_{\alpha\beta} e^{-\mathcal{E}_{\alpha\beta} r_{\alpha\beta}} \quad (5)$$

717 where  $\mathcal{A} = \sqrt{\mathcal{A}_\alpha \mathcal{A}_\beta}$ ,  $\mathcal{B} = \sqrt{\mathcal{B}_\alpha \mathcal{B}_\beta}$ ,  $\mathcal{D}_{\alpha\beta} = (\mathcal{D}_\alpha +$   
718  $\mathcal{D}_\beta)/2$  and  $\mathcal{E}_{\alpha\beta} = (\mathcal{E}_\alpha + \mathcal{E}_\beta)/2$ , in Eqs. (4) and (5)  
719 are constants. The variable  $b_{\alpha\beta}$  in Eq. (1) is designed

to represent the bond strength of the potential.  $b_{\alpha\beta}$  is  
inversely proportional to the coordination number and  
is defined as Tersoff (1989)

$$b_{\alpha\beta} = \xi_{\alpha\beta} \left(1 + \mathcal{P}_\alpha^{q_\alpha} \zeta_{\alpha\beta}^{q_\alpha}\right)^{-1/2q_\alpha} \quad (6)$$

where  $\mathcal{P}$  and  $q$  are the constants.  $\zeta_{\alpha\beta}$  provides a  
weighted measure of the number of other bonds ( $\gamma$ )  
competing with the bond  $\alpha$ - $\beta$ , which is defined as Ter-  
soff (1989)

$$\zeta_{\alpha\beta} = \sum_{\gamma \neq \alpha, \beta} f_c(r_{\alpha\gamma}) g(\theta_{\alpha\beta\gamma}) \quad (7)$$

where  $\xi_{\alpha\beta}$  is the strengthening or weakening factor of  
the hetero-polar bonds and  $g(\theta_{\alpha\beta\gamma})$  provides a mea-  
sure of dependence on the bonding angle  $\theta_{\alpha\beta\gamma}$ , sub-  
tended at atom  $\alpha$  by atoms  $\beta$  and  $\gamma$ . The variable  
 $g(\theta_{\alpha\beta\gamma})$  is included to stabilize the atomic geome-  
try under shear operations and to provide an effective  
coordination contribution based on the elastic energy  
of the current configuration, which is defined as Tersoff  
(1989)

$$g(\theta_{\alpha\beta\gamma}) = 1 + \frac{c_\alpha^2}{d_\alpha^2} - \frac{c_\alpha^2}{d_\alpha^2 + (h_\alpha - \cos(\theta_{\alpha\beta\gamma}))^2} \quad (8)$$

where  $c_\alpha$ ,  $d_\alpha$  and  $h_\alpha$  are the constants.

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