

Article

Bias-Flip Technique for Frequency Tuning of Piezo-Electric Energy Harvesting DevicesJianying Zhao ¹, Yogesh Ramadass ², Jeffrey Lang ³, Jianguo Ma ¹ and Dennis Buss ^{2,3,*}¹ Tianjin University, School of Electronic Information Engineering, 92 Weijin Rd, Nankai Dist., Tianjin, China; E-Mails: jyzhao@tju.edu.cn (J.Z.); majg@tju.edu.cn (J.M.)² Texas Instruments, Inc., 12500 TI Blvd., Dallas, TX 75243, USA; E-Mail: Yogesh.Ramadass@ti.com³ Massachusetts Institute of Technology, EECS Dept, 77 Mass Ave, Cambridge, MA 02139, USA; E-Mail: lang@mit.edu* Author to whom correspondence should be addressed; E-Mail: buss@ti.com; Tel.: +1-617-253-0956.

Received: 13 March 2013; in revised form: 7 May 2013 / Accepted: 24 May 2013 /

Published: 18 June 2013

Abstract: Devices that harvest electrical energy from mechanical vibrations have the problem that the frequency of the source vibration is often not matched to the resonant frequency of the energy harvesting device. Manufacturing tolerances make it difficult to match the Energy Harvesting Device (EHD) resonant frequency to the source vibration frequency, and the source vibration frequency may vary with time. Previous work has recognized that it is possible to tune the resonant frequency of an EHD using a tunable, reactive impedance at the output of the device. The present paper develops the theory of electrical tuning, and proposes the Bias-Flip (BF) technique, to implement this tunable, reactive impedance.

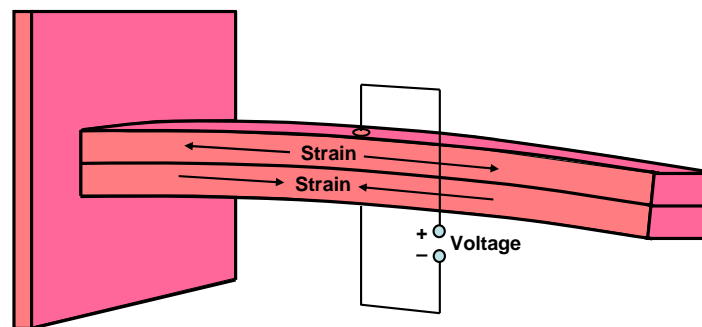
Keywords: energy harvesting; bias-flip; piezo-electric

1. Introduction

Figure 1 shows a schematic of a Piezoelectric (PZ) Energy Harvesting Device (EHD) that is the subject of this research. This structure is referred to as a cantilever structure, and is used to amplify the

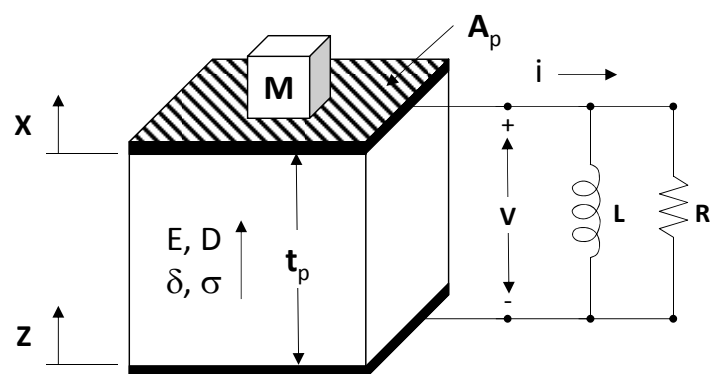
amplitude of the source vibration [1]. Previous work has shown that maximum output power is achieved when the cantilever has a high Q resonance at the frequency of the source vibration. However, the frequency of the source vibration is not usually matched to the resonant frequency of the EHD. The source vibration may vary with time. This paper addresses the problem of electronically tuning the PZ EHD to achieve maximum power in situations where the source vibration is not a stable frequency matched to the mechanical resonant frequency of the EHD.

Figure 1. Schematic of a Piezo-Electric (PZ) Energy Harvesting Device (EHD) based on the Cantilever Beam structure.



In the interest of simplicity, we will analyze the structure in Figure 2. The results achieved through analysis of this structure can be generalized to the cantilever structure through the addition of geometrical constants.

Figure 2. Schematic of the simplified EHD that is analyzed in this paper. A_p is the area of the PZ capacitor, and t_p is the thickness. Z is the complex amplitude of the source vibration, and X is the complex amplitude of the mechanical displacement of the mass M . This simplified model illustrates the concepts of electronic tuning that apply to the cantilever structure of Figure 1.



This paper describes three concepts for electrically tuning of PZ EHDs.

1. Use of voltage amplitude to tune the mechanical stiffness of the EHD;
2. Coupling of the mechanical resonator to an electrical RLC tank circuit;
3. Bias-Flip (BF) technique to emulate the large tunable inductor that is required for the RLC tank circuit.

These three concepts were introduced in summary form in [2]. In the succeeding sections of this paper, these concepts will be presented in more detail. Section 6 shows that BF can be used to effectively optimize the power output from a PZ EHD. In this paper, we have changed some of the notation that we used in [2], in order to conform to generally accepted usage.

In this paper, we will analyze the PZ EHD. However, many of the results and conclusions are equally applicable to electromagnetic and electrostatic EHDs. Cammarano *et al.* [3] have described concepts very similar to #1 and #2 above in the context of electro-magnetic EHDs.

2. Frequency Tuning by Voltage

The material equations for PZ material can be written as follows [1].

$$\delta = \frac{\sigma}{Y} + dE \tag{1}$$

$$D = \varepsilon E + d\sigma \tag{2}$$

The parameters are defined below.

- δ = mechanical strain (displacement/length)
- σ = mechanical stress (force/area)
- Y = Young's Modulus (force/area)
- d = piezo-electric (PZ) coefficient (m/volt)
- $\kappa^2 = \frac{Y}{\varepsilon} d^2$
- $\rho = \frac{\kappa^2}{1 - \kappa^2} = \text{PZ coupling constant}$
- E = electric field (volt/m)
- D = electrical displacement (coulomb/m²)
- ε = dielectric constant (coul/volt-m)
- k_m = mechanical (short-circuit) spring constant
- $\omega_m = \sqrt{k_m / m} = \text{mechanical (short-circuit) resonant frequency}$
- $C_e = \varepsilon A_p / t_p = \text{electrical } (\sigma = 0) \text{ capacitance}$
- $C_{mc} = C_e / (1 + \rho) = \text{motion constrained } (\delta = 0) \text{ capacitance.}$
- L = inductance
- $\omega_{mc} = 1 / \sqrt{LC_{mc}} = \text{motion constrained resonant frequency}$
- η = mechanical damping factor (force/velocity)
- $Q_m = \frac{m\omega_m}{\eta} = \text{mechanical Q-factor}$
- $G_L = 1 / R_L = \text{load conductance}$
- $G_L^N = \frac{G_L}{\omega_m C_{mc}} = \text{normalized load conductance}$
- $G_{in} = 1 / R_{in} = \text{internal conductance}$

$$G_{in}^N = \frac{G_{in}}{\omega_m C_{mc}} = \rho Q_m = \text{normalized internal conductance}$$

Refer to the device of Figure 2. When the output is shorted, $E = 0$, and the mechanical stiffness is given by Young’s modulus, $k_m = A_p Y / t_p$. The short-circuit, resonance frequency is given by $\omega_m^2 = k_m / m$. However, when the output is in the open circuit condition, $D = 0$; the open-circuit stiffness is given by $k_{oc} = k_m (1 + \rho)$, where ρ is the dimensionless PZ coupling constant, defined in Table 1. From this, it can be shown that the open-circuit and short-circuit resonant frequencies ω_{oc} and ω_m are related by the equation $\omega_{oc}^2 = \omega_m^2 (1 + \rho)$. This relationship is well-known, and has been used to experimentally determine the coupling constant ρ [1].

Similarly, we define the electrical capacitance $C_e = \epsilon A_p / t_p$ for the case when there is no stress ($\sigma = 0$); and we define the motion constrained capacitance $C_{mc} = C_e / (1 + \rho)$ for the case when $\delta = 0$.

The equations for the PZ EHD shown in Figure 2 are given below

$$F = ma \Rightarrow F = -k_m X - k_m dV - j\omega\eta X = -\omega^2 m(X + Z) \tag{3}$$

$$i = -\frac{dQ}{dt} \Rightarrow -j\omega Q = -j\omega C_{mc} V + j\omega k_m dX = \left(\frac{1}{j\omega L} + \frac{1}{R_L} \right) V \tag{4}$$

These equations can be solved for $V(\omega)$ and $X(\omega)$ as shown below.

$$V = \frac{-\rho\omega^4 Z / d}{\left(\omega_m^2 - \omega^2 + \frac{j\omega\omega_m}{Q_m} \right) \left(\omega_{mc}^2 - \omega^2 + j\omega\omega_m G_L^N \right) - \rho\omega^2 \omega_m^2} \tag{5}$$

$$X = \frac{\left(\omega_{mc}^2 - \omega^2 + j\omega\omega_m G_L^N \right) \omega^2 Z}{\left(\omega_m^2 - \omega^2 + \frac{j\omega\omega_m}{Q_m} \right) \left(\omega_{mc}^2 - \omega^2 + j\omega\omega_m G_L^N \right) - \rho\omega^2 \omega_m^2} \tag{6}$$

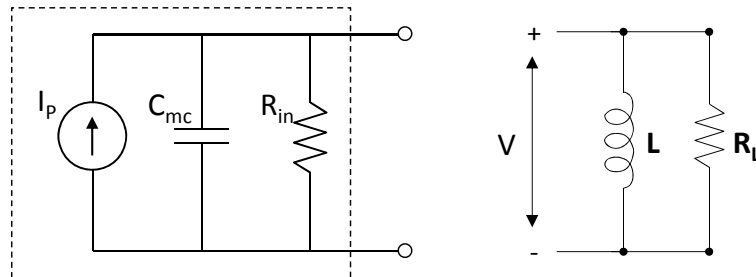
When the source vibration frequency ω equals the mechanical resonant frequency ω_m , Equation (5) for output voltage reduces to a familiar form.

$$V = \frac{I_p}{G_L + G_{in} + j\omega_m C_{mc} + (j\omega_m L)^{-1}} = \frac{\rho Q_m Z / d}{G_L^N + G_{in}^N + j \left(1 - \frac{\omega_{mc}^2}{\omega_m^2} \right)} \tag{7}$$

where $G_{in} = \rho Q_m \omega_m C_{mc}$ and $I_p = G_{in} Z / d$.

This results in the familiar circuit model for the PZ EHD, shown at the left of Figure 3.

Figure 3. The circuit within the dashed box is the equivalent circuit that applies to a PZ EHD when $\omega = \omega_m$. At this frequency, the PZ current I_p is independent of the load. For $\omega \neq \omega_m$ this equivalent circuit does not accurately model device behavior, because the PZ current I_p changes as the load changes. The circuit at the right includes an inductor to cancel the capacitive reactance of the EHD.



If a purely resistive load is connected to the EHD, the device capacitance C_{mc} degrades output power. As a result, an inductor (or an effective inductor) is added to the output circuit for the purpose of cancelling the capacitive admittance and achieving maximum average power to the load.

$$P_{\max}^{av} = \frac{1}{8} \left(\frac{Z}{d} \right)^2 G_{in} \tag{8}$$

In succeeding sections, simulations of voltage and output power are shown as a function of frequency. In [2] simulations were shown for $\rho = 0.2$; $Q_m = 50$; and $G_{in}^N = \rho Q_m = 10$. Throughout this paper, simulations are shown for $\rho = 0.05$; $Q_m = 20$; and $G_{in}^N = \rho Q_m = 1.0$. These values are more representative of today’s commercial devices.

Figure 4. Voltage magnitude for the case of no inductor. Voltage is normalized to Z/d , the open-circuit voltage at $w = 1$.

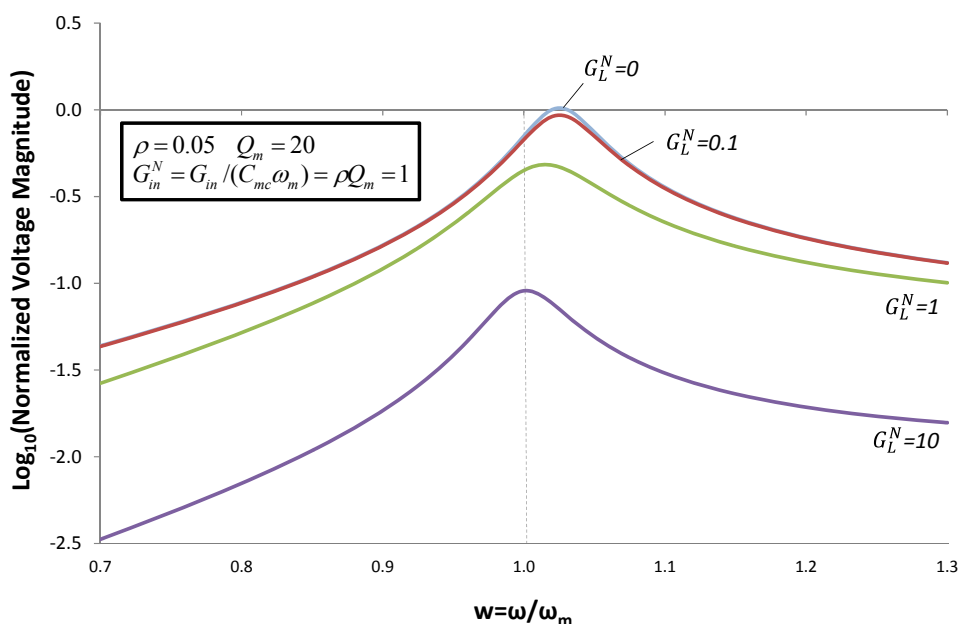


Figure 4 shows the magnitude of the output voltage as a function of frequency, calculated using Equation (5), for the case of no inductor ($\omega_{mc} = 0$). On the vertical axis, voltage is normalized to the

maximum open-circuit voltage at the mechanical resonant frequency $V_{oc}^{max} = Z/d$. Frequency, on the horizontal axis, is normalized to ω_m . For $w = \omega/\omega_m = 1$, Figure 4 confirms the predictions of Equation (7). For $G_L^N = 0$, the normalized voltage magnitude is 0.707; and for $G_L^N = G_{in}^N$, the normalized voltage magnitude is 0.447. However, for $w \neq 1$, Figure 4 shows interesting behavior, especially for $G_L^N \leq G_{in}^N$. For $G_L^N = 0$, the voltage shows a resonance at $\omega_{oc} = \omega_m \sqrt{1 + \rho} = 1.025\omega_m$.

Figure 4 shows that, for large G_L^N , the voltage peaks at the mechanical or short-circuit resonance frequency ω_m . However, for small G_L^N , the device characteristics change. When $G_L^N = 0$, the peak voltage occurs at $\omega_{oc} = \omega_m \sqrt{1 + \rho} = 1.025\omega_m$. This can be understood as follows. For large G_L^N , the electric field is effectively shorted. As G_L^N decreases, the electric field in the EHD increases, and alters the effective spring constant of the cantilever beam.

It is tempting to assume from the above that frequency tuning is possible only in the narrow range $\omega_m \leq \omega \leq \omega_{oc}$ [4]. However, as we will see below, the addition of a resonant electrical circuit allows the voltage to swing below zero and above V_{oc} , thereby enabling a wider tuning range.

3. Coupled Oscillators

In the simulations in the previous section, we did not attempt to cancel the reactive admittance of the PZ capacitor, and we observed the degradation in output voltage. Since $G_L^N = G_L / (\omega_m C_{mc}) = 1$ in the simulations above, the degradation is not large. However, in some cases, the PZ EHD has a large capacitance, which can substantially degrade output power at $\omega = \omega_m$. In Figure 5, we simulate Equation (5) for the case $\omega_{mc} = \omega_m$. This is equivalent to adding an inductor that cancels the reactive admittance of the capacitor at $\omega = \omega_m$. The inductor performs as expected at $\omega = \omega_m$. The output voltage equals V_{oc}^{max} . Moreover, for large G_L^N , the output voltage continues to show a resonant peak at $\omega = \omega_m$; and the voltage falls away sharply away from $\omega = \omega_m$.

However, for $\omega \neq \omega_m$, Figure 5 shows a surprising result when G_L^N is small. Two peaks occur at $w_+ = \omega_+ / \omega_m = 1.118$ and $w_- = \omega_- / \omega_m = 0.894$. These resonances result from the poles in the denominator of Equation (5) when $G_L^N = 0$.

$$(\omega_m^2 - \omega^2)(\omega_{mc}^2 - \omega^2) - \rho\omega^2\omega_m^2 = 0 \tag{9}$$

Solution to the pole-splitting equation above, for the case $\omega_{mc} = \omega_m$ and $\rho = 0.05$ gives the values of w_+ and w_- above. Note that, when $\omega_{mc} = 0$ (case of no inductor), the solutions of Equation (9) are $w_- = 0$ and $w_+ = \sqrt{1 + \rho} = 1.025$. Pole splitting, which describes coupled modes of the mechanical and electrical resonators, occurs only for small G_L^N . When G_L^N is large, the electric field in the PZ material is screened, and coupling is suppressed.

Figure 5. Voltage magnitude for the case when an inductor of value $L = (\omega_m^2 C_{mc})^{-1}$ is added to the circuit. Voltage is normalized as in Figure 4.

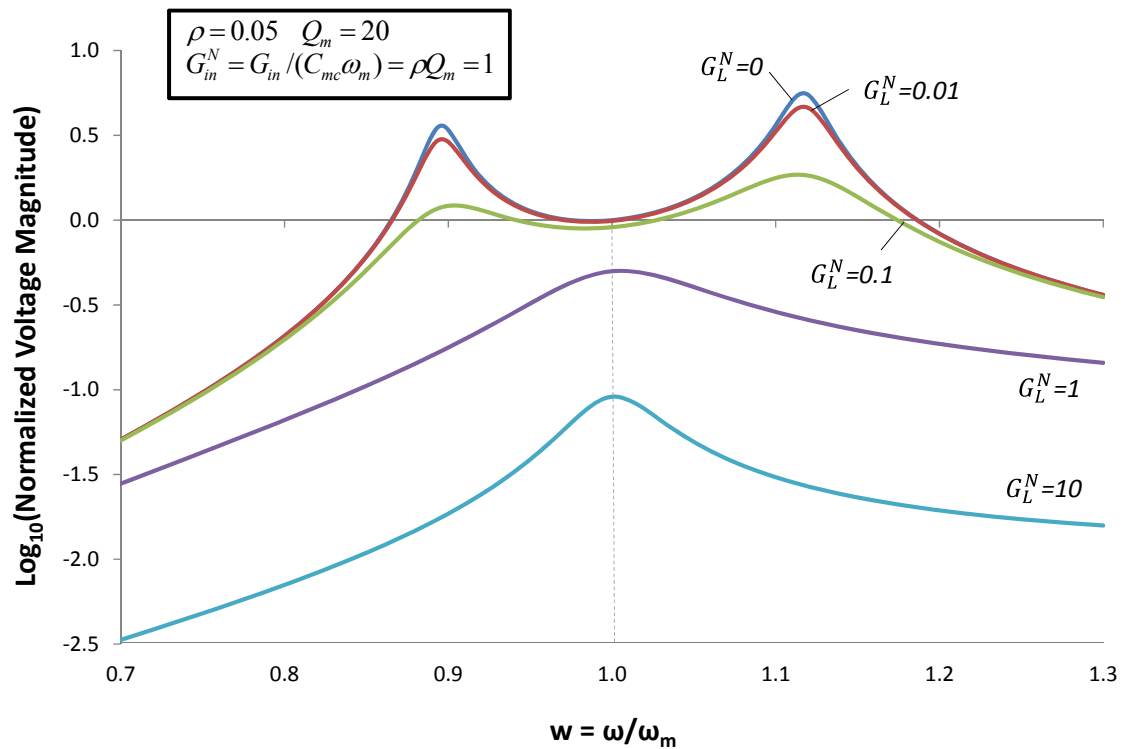
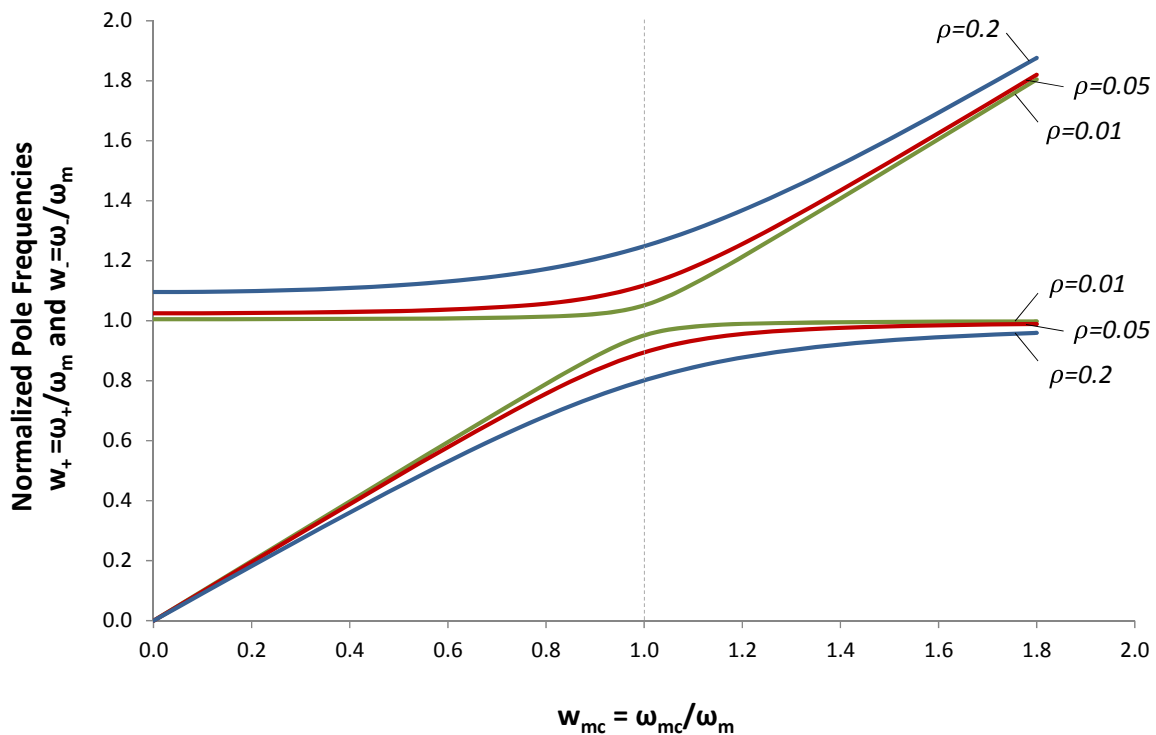


Figure 6. Roots of the Pole-splitting Equation (9). The normalized pole frequencies $w_+ = \omega_+ / \omega_m$ and $w_- = \omega_- / \omega_m$ are plotted vs. $w_{mc} = \omega_{mc} / \omega_m$.



The roots of the pole-splitting equation are shown in Figure 6 for several values of coupling constant ρ . In Figure 5, we selected $\omega_{mc} = \omega_m$, in order to optimize output power at $\omega = \omega_m$. But, we

discovered that, if we increased the load resistance, we could also optimize output voltage at ω_+ and ω_- . (We will show in the next section that output power is also optimized at these frequencies). This analysis suggests that we can tune the EHD resonant frequency by varying ω_{mc} .

We can gain further insight into the pole-splitting by returning to Equations (5) and (6). For small G_L^N , the following relationship holds between $X(\omega)$ and $V(\omega)$.

$$dV = \frac{-\rho\omega^2 X}{\omega_{mc}^2 - \omega^2 + j\omega\omega_{mc} G_L^N} \approx \frac{-\rho\omega^2 X}{\omega_{mc}^2 - \omega^2} \tag{10}$$

Using Equation (10) the force of the spring can be written as

$$F_{spring} = -k_m X - k_m dV = -k_m \left(1 - \frac{\rho\omega^2}{\omega_{mc}^2 - \omega^2} \right) X \tag{11}$$

The above equation shows that, by tuning L, we can vary ω_{mc} and vary the effective spring constant. When $\omega < \omega_{mc}$, $V(\omega)$ has a phase of 180° relative to $X(\omega)$; and the voltage reduces the effective spring constant. When $\omega > \omega_{mc}$, $V(\omega)$ has a phase of 0° relative to $X(\omega)$; and the voltage increases the effective spring constant. When $\omega = \omega_{mc}$, the magnitude of $X(\omega)$ is zero. If we adjust ω_{mc} such that the corresponding root of Equation (9) equals the source vibration frequency, then Equation (11) reduces to

$$F_{spring} = -k_m \left(\frac{\omega^2}{\omega_m^2} \right) X \tag{12}$$

Equation (12) shows that the effective spring constant can be tuned over a wide range.

It is also somewhat surprising that the peak voltages at ω_- and ω_+ are $3.5\times$ to $5.5\times$ higher than V_{oc}^{\max} . The simulations in this paper assume that the source magnitude Z is held constant as the frequency changes. As a result, the input acceleration increases in proportion to ω^2 , and $|V(\omega_+)| > |V(\omega_-)|$. The important result is that the peak voltages away from resonance can be somewhat higher than V_{oc}^{\max} , and the higher voltage enables frequency tuning.

4. Optimizing Output Power

In the previous section, we showed that voltage can be made to peak at frequencies ω_- and ω_+ , which are different from ω_m . Figure 7 shows that power is also maximized at these frequencies. The curve for $G_L^N = G_{in}^N$ indicates that output power peaks at $\omega = \omega_m$, at the power P_{\max}^{av} given by Equation (8). The curve for $G_L^N = 10G_{in}^N$ shows a peak at $\omega = \omega_m$ at a degraded power level. The curve for $G_L^N = 0.1G_{in}^N$ shows two peaks at ω_- and ω_+ that have output power comparable to P_{\max}^{av} . When G_L^N is further reduced to $G_L^N = 0.01G_{in}^N$, the output power at ω_- and ω_+ decreases.

Figure 7. Normalized average output power for the case when an inductor of value $L = (\omega_m^2 C_{mc})^{-1}$ is added to the circuit. Average power is normalized by P_{\max}^{av} Equation (8).

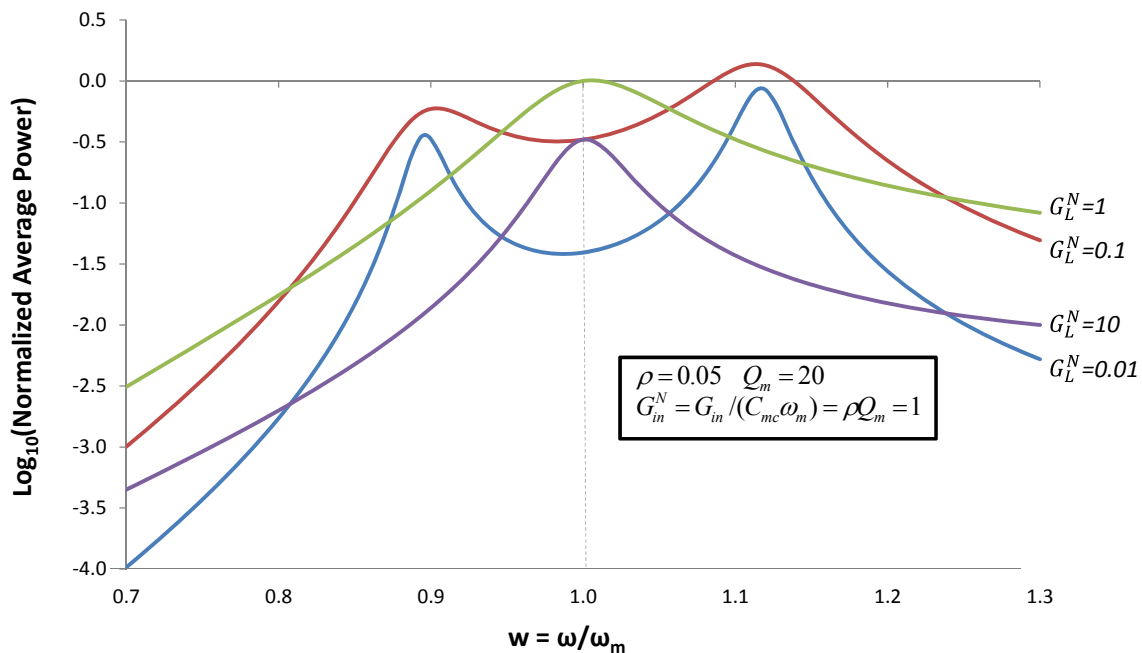


Figure 7 suggests that output power can be optimized at frequencies different from ω_m by adjusting the external inductor (or effective inductor). Equation (5) provides a general expression for $V(\omega)$. Varying the parameter $\omega_{mc} = (LC_{mc})^{-1}$ in Equation (5) is equivalent to varying the inductor. Maximizing power with respect to ω_{mc} gives the expression

$$\omega_{mc}^2 = \omega^2 + \frac{(\omega_m^2 - \omega^2)\omega^2\omega_m^2\rho}{(\omega_m^2 - \omega^2)^2 + \frac{\omega^2\omega_m^2}{Q_m^2}} \tag{13}$$

When we use Equation (13) to determine the value of ω_{mc} that optimizes power at each frequency, the resulting voltage and power are shown in Figures 8 and 9.

Equation (13) suggests that we need two strategies for optimizing power, depending on the source frequency ω . For frequencies near ω_m , (Region 2), Equation (13) reduces to

$$\omega_{mc}^2 = \omega^2 + (\omega_m^2 - \omega^2)\rho Q_m^2 \tag{14}$$

Note that, when $\omega = \omega_m$, Equation (14) reduces further to $\omega_{mc} = \omega_m$, which is equivalent to matching the capacitive admittance (refer to Figure 3). When ω is above or below ω_m (Regions 1 and 3), Equation (13) reduces to the pole-splitting Equation (9). Far from ω_m , output power is maximized at the pole frequencies [roots of Equation (9)]. However, as ω approaches ω_m , interaction between the poles shifts the max-power frequency [given by Equation (13)] slightly away from the pole frequency.

Figure 8. Normalized voltage magnitude for the case when the reactive admittance is optimized to give maximum output power using Equation (13). Plots of Voltage vs. frequency are given for different values of normalized load conductance G_L^N . These plots can be thought of as envelopes of curves such as Figure 5 for different values of ω_{mc} .

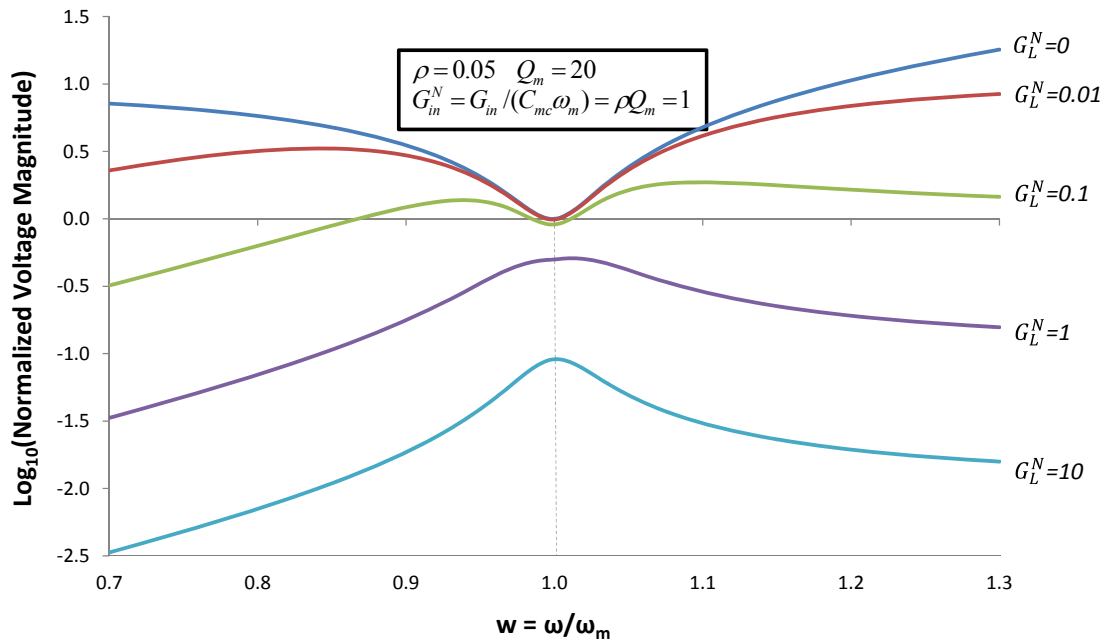
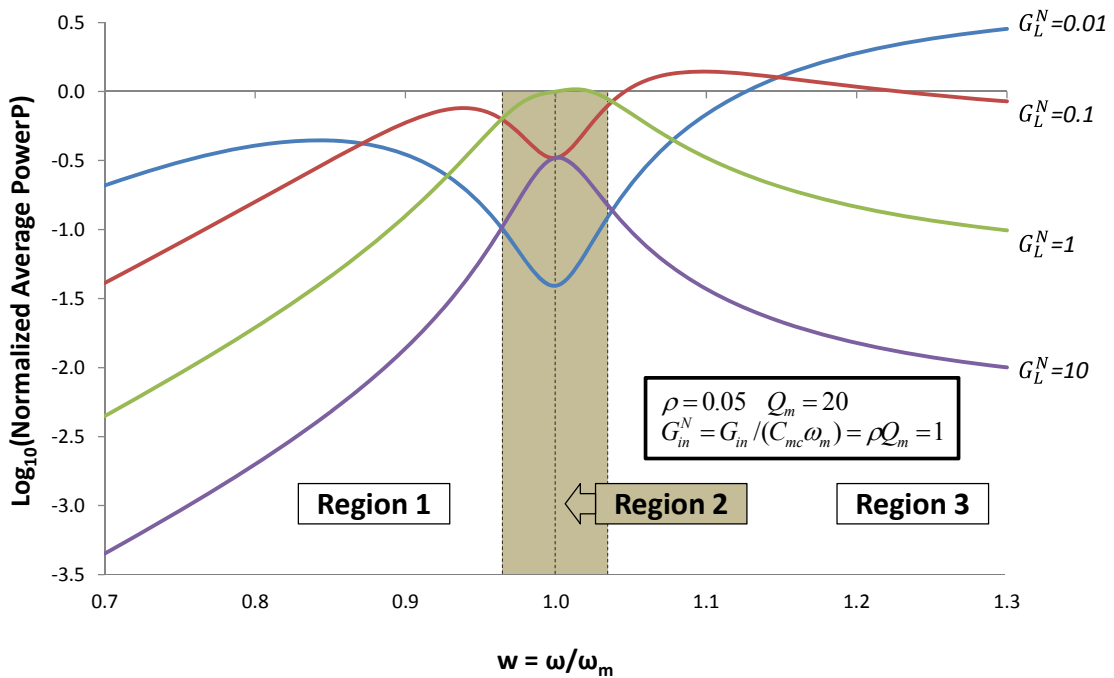


Figure 9. Normalized average power for the case when the reactive admittance is optimized to give maximum output power using Equation (13). Plots of power vs. frequency are given for different values of normalized load conductance G_L^N . Power increases with increasing ω because source acceleration increases, thereby increasing input power.



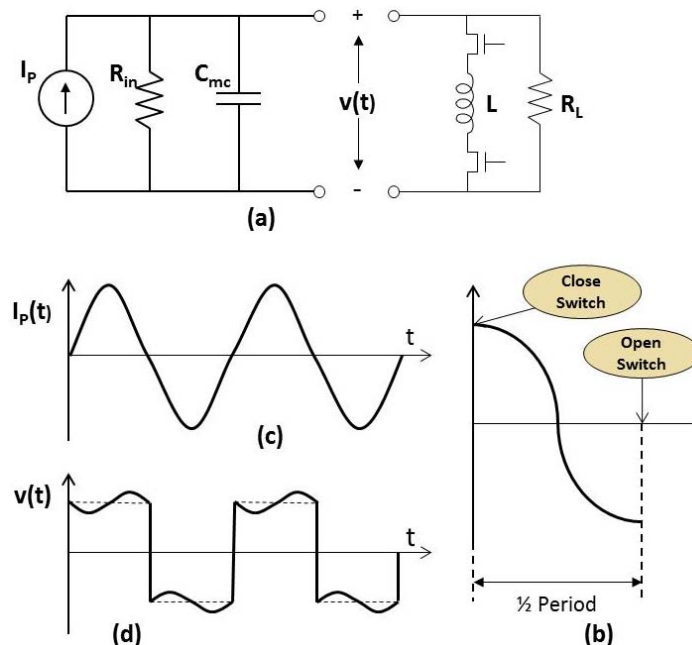
Within the region $\Delta\omega \approx \pm(2Q_m)^{-1}$ around the mechanical resonant frequency (Region 2), output power can be optimized by using (14) for reactive admittance and $G_L \approx G_{in}$. In Regions 1 and 3, power is optimized by using the pole splitting Equation (9) for reactive admittance and $G_L \ll G_{in}$. For the parameters used in this example ($Q_m = 20$), $\Delta\omega \approx 0.025$.

Cammarano *et al.* [3] have derived an equation very similar to Equation (13): Equation (8) in [3]. They observe that the power conditioning system at the output of the EHD can be used to synthesize the complex load impedance required by Equation (13), and they comment on the challenge of reducing the power of such systems. Chang *et al.* [5] have implemented a switch-mode power conditioning system to the output of a PZ EHD, and have demonstrated the ability to harvest energy from two sources simultaneously: $\omega = \omega_m$ and $\omega = 1.2\omega_m$.

5. Bias-Flip Technique

For a typical, discrete EHD, $C_{mc} \approx 100nF$, and the inductor required to match this reactance at 100 Hz is impractically large: $L \approx 25H$. However, it has been shown that the Bias-Flip technique can be used to synthesize a reactive impedance for effective impedance matching [6,7]. This technique is suitable to ULP miniaturization. It utilizes a very small inductor together with ULP microelectronics to emulate an inductor that is large and tunable. The BF technique has been shown to be effective in maximizing the output power of PZ EHDs at $\omega = \omega_m$ [7]. In this section, we will describe the Bias-Flip technique in the context of the equivalent circuit of Figure 3 describing a PZ EHD operating at the mechanical resonance frequency.

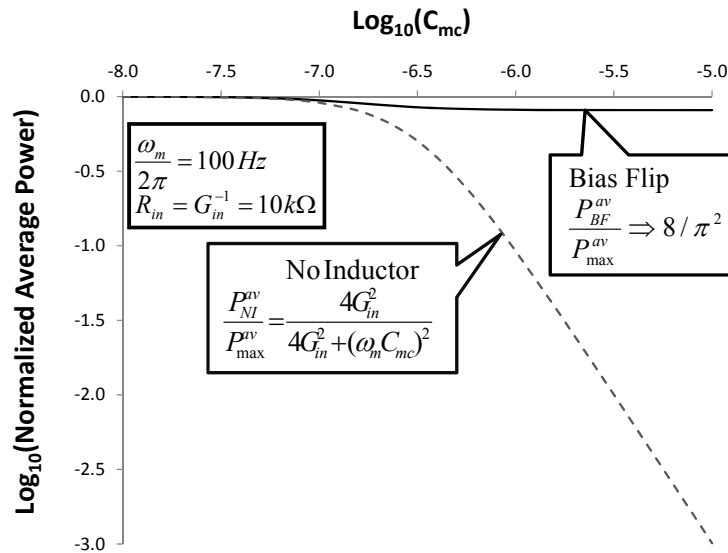
Figure 10. Operation of a Bias Flip (BF) Inductor. **(a)** A small inductor is connected to the output through ideal switches; **(b)** When the switchers are closed, the LC tank circuit begins to oscillate, when the switches are opened, half a period later, the sign of the voltage has been adiabatically “flipped”; **(c)** To achieve maximum power to the load, the bias is flipped when I_p changes sign; **(d)** The resulting voltage waveform is “in-phase” with the current.



The BF technique is illustrated in Figure 10. In the BF circuit, the large inductor is replaced by a small inductor, connected by MOS switches. When the switches are closed, a high frequency tank circuit is formed. After $\frac{1}{2}$ period of oscillation of this tank circuit, the switches are opened, and the voltage on the capacitor has “flipped” adiabatically from +V to -V. In this paper, the switches are assumed to be ideal and lossless.

Refer to Figure 3. When an ideal inductor is used together with a matched resistive load $R_L = R_{in}$, the maximum average output power is given by $P_{max}^{av} = I_p^2 / (8G_{in})$. [See Equation (8)] In Figure 11, we show how effective the ideal Bias-Flip circuit is in achieving maximum power.

Figure 11. Normalized Average Power delivered to the load at $\omega = \omega_m$. The equivalent circuit of Fig 3 is used with $R_L = R_{in}$. The dashed line shows the case of no inductor. The solid line shows the improvement in output power that is achievable using the Bias-Flip inductor. Both curves are normalized to the average power obtained using an ideal tuned inductor $P_{max}^{av} = I_p^2 / (8G_{in})$.

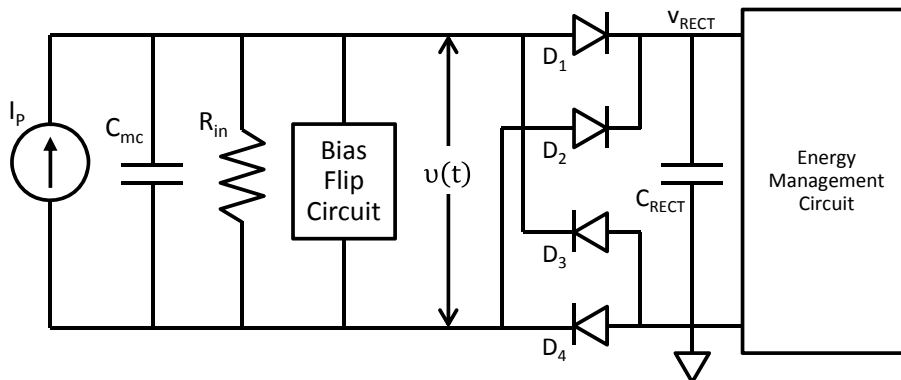


In the worst case of very large C_{mc} , the output power is degraded by several orders of magnitude, when no inductor is used. However, the Bias-Flip approach delivers power $P_{BF}^{av} = I_p^2 / (\pi^2 G_{in})$, which is $8 / \pi^2 = 81\%$ of the max power obtained using an ideal inductor. This illustrates the effectiveness of Bias-Flip circuits to achieve high output power when C_{mc} is large [7].

So far in this paper, we have discussed the case in which AC power is delivered to a resistive load. We have done this because the analysis can be performed in closed form. However, in many energy harvesting applications, it is necessary to rectify the AC power and store it in a battery or super-capacitor. The Bias-Flip technique is especially applicable to this case, as shown in [7].

The rectification circuit analyzed in [7] is shown in Figure 12. For simplicity, we assumed that the EHD is operating at the mechanical resonance frequency, and we use the equivalent circuit of Figure 3. The output AC voltage $v(t)$ is rectified in the diode bridge and stored on the capacitor C_{RECT} that is maintained at voltage V_{RECT} by the Energy Management Circuit. The analysis below assumes ideal diodes.

Figure 12. Circuit to rectify and store the AC power being generated by the EHD. It is assumed that the EHD is operating at the mechanical resonance frequency.



Operation of the Bias-Flip rectifier is described with reference to Figure 13.

Figure 13. (a) Voltage waveform $v(t)$ in Figure 12 for the case $C_{mc} = 0$; in this case, the Bias-Flip circuit is not required; (b) Voltage waveform for the case of large C_{mc} without Bias-Flip compensation; when the current becomes positive, there is a large negative voltage on the capacitor C_{mc} , this must be discharged before the voltage can swing positive; (c) When the current becomes positive, the polarity of the voltage $v(t)$ is “flipped”. This reduces the time to diode turn-on and increases power transferred to C_{RECT} .

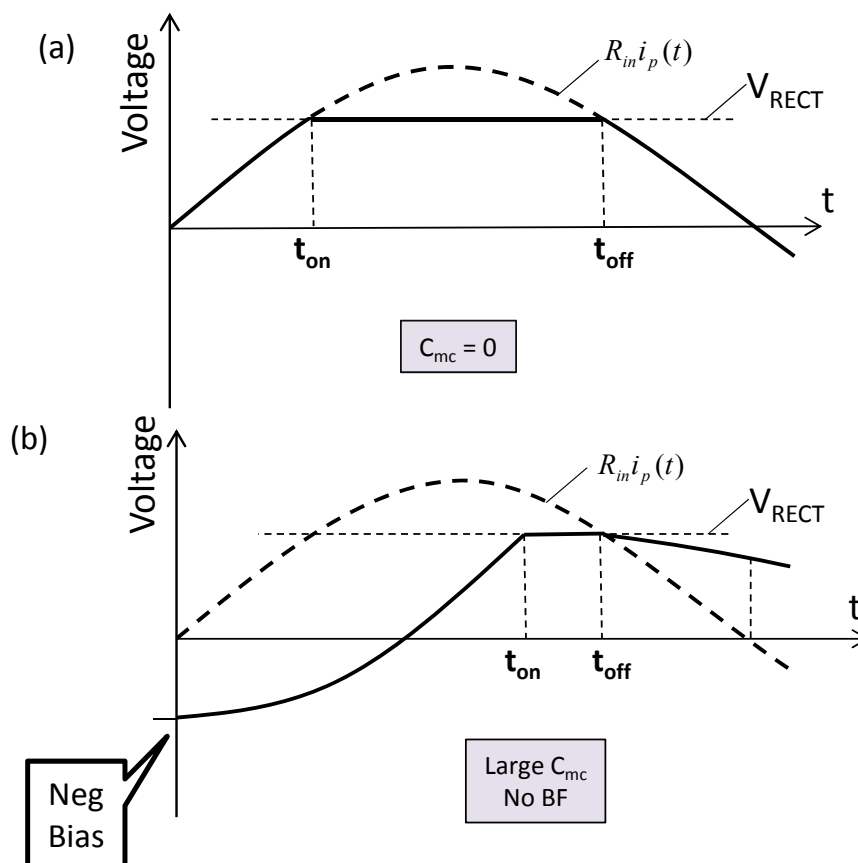
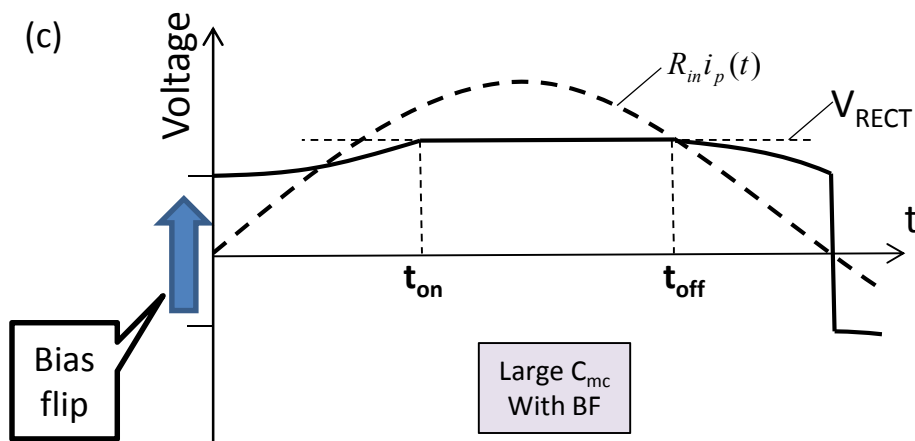
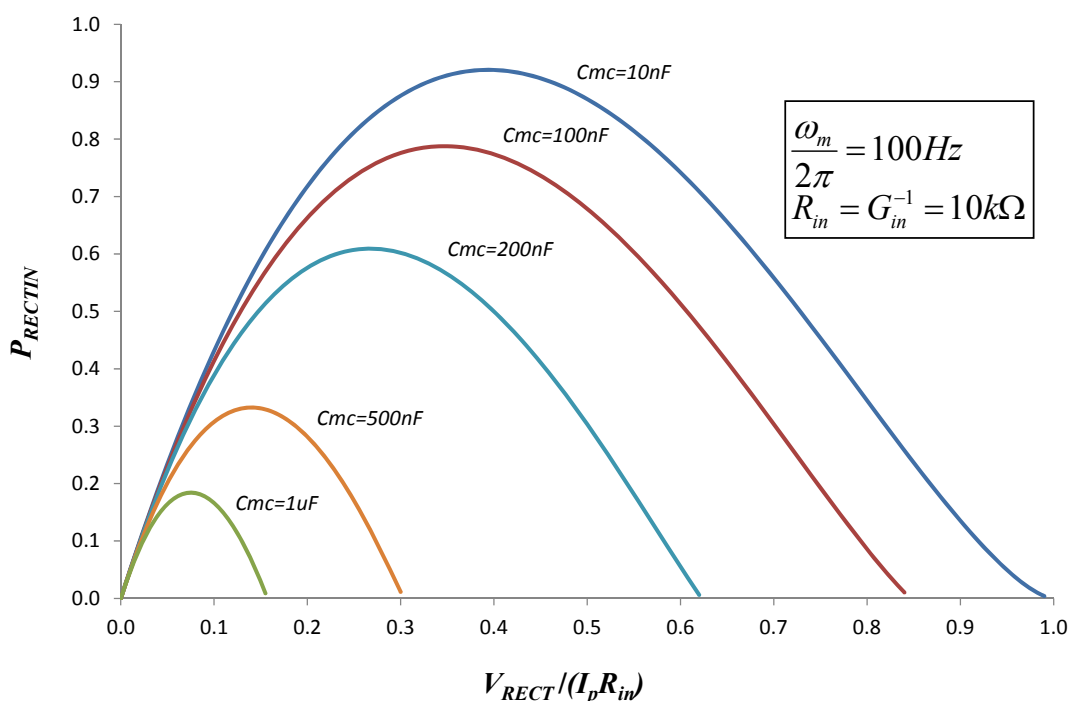


Figure 13. Cont.



When the capacitance is zero, as shown in Figure 13a, Bias-Flip is not required. $v(t) = I_p R_{in} \sin(\omega t)$ until $t = t_{on}$; at which time, $v(t)$ becomes clamped at V_{RECT} . Between t_{on} and t_{off} power is supplied to the storage unit. At $t = t_{off}$, the diodes turn off, and $v(t)$ returns to zero following the curve $v(t) = I_p R_{in} \sin(\omega t)$. The presence of non-zero C_{mc} degrades transferred power: Figure 13b. When the current turns positive, there is a negative bias on C_{mc} that must be discharged before the voltage can swing positive. This delays diode turn-on, and forces a reduction in V_{RECT} , both of which degrade transferred power. This degradation can be corrected by adiabatically flipping the bias on C_{mc} when the current changes sign, as illustrated in Figure 13c.

Figure 14. Power transferred to the storage capacitor C_{RECT} as a function of V_{RECT} for different values of C_{mc} . Power is normalized to P_{max}^{av} (see Equation (8)). The curve for $C_{mc} = 0$ is negligibly different from the curve for $C_{mc} = 10nF$, and is not shown. For the case of no capacitor, the max power transfer of 0.92 occurs at $V_{RECT} = 0.4I_p R_{in}$.



The energy transferred per cycle depends on V_{RECT} . When V_{RECT} is low, the power transfer interval $t_{off} - t_{on}$ is long, but the power is low. When V_{RECT} is high, the power transfer is high, but the transfer interval is short. In fact, for V_{RECT} above a maximum value the diodes do not turn on, and no power is transferred. Figure 14 shows the power transfer as a function of V_{RECT} , for various values of C_{mc} . This simulation is made using the values $R_{in} = 10k\Omega$ and $\omega_m / (2\pi) = 100Hz$.

Figure 15. Shows the rectified power as a function of C_{mc} . For each point on the curve, V_{RECT} was selected to give the max power transfer. Power is normalized to P_{max}^{av} , and capacitance has units Farads.

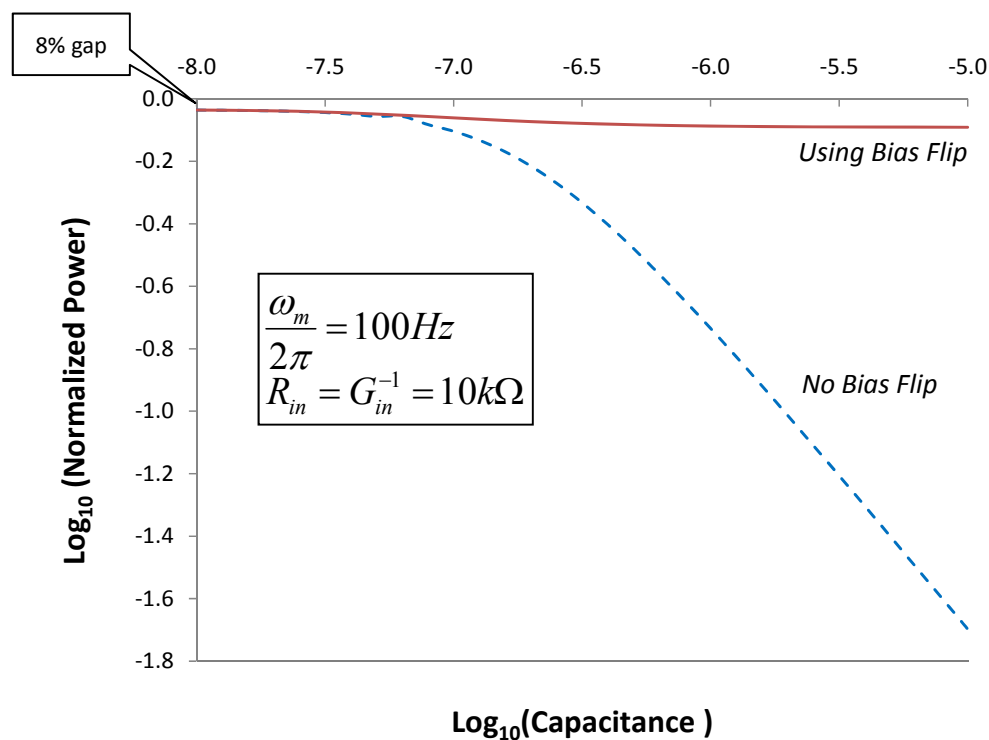


Figure 15 shows that, for large C_{mc} , output is severely degraded. However, the Bias-Flip circuit is effective in recovering most of the lost output power. This analysis confirms the conclusions of Ramadass and Chandrakasan [7] that for an EHD, operating at resonance, the Bias-Flip circuit is effective in canceling the reactive impedance of the device, and achieving near-optimum output power. In the next section, we will demonstrate that the Bias-Flip technique can be used to form an effective LC tank circuit that, when coupled to the EHD can tune the resonant frequency.

6. Bias Flip for Frequency Tuning

In Section 5, we confirmed the effectiveness of the BF technique for power optimization at the mechanical resonant frequency. When $\omega = \omega_m$, and the equivalent circuit of Figure 3 applies, we can optimize power to the load by “canceling” or “matching” the reactive admittance of the capacitor with an inductor. We select an inductor value such that $\omega_{mc} = (LC_{mc})^{-1/2} = \omega_m$. Matching the reactive admittance aligns the phase of the voltage across the load with the phase of the current. This works because the current source is assumed to be ideal. Varying the reactive load does not change the

current from the source. We confirmed the finding of [7] that the BF inductor is effective in canceling capacitive admittance at ω_m . In this section, we will demonstrate that the BF inductor can also be used to tune the resonant frequency of the EHD and optimize power at frequencies substantially different from ω_m .

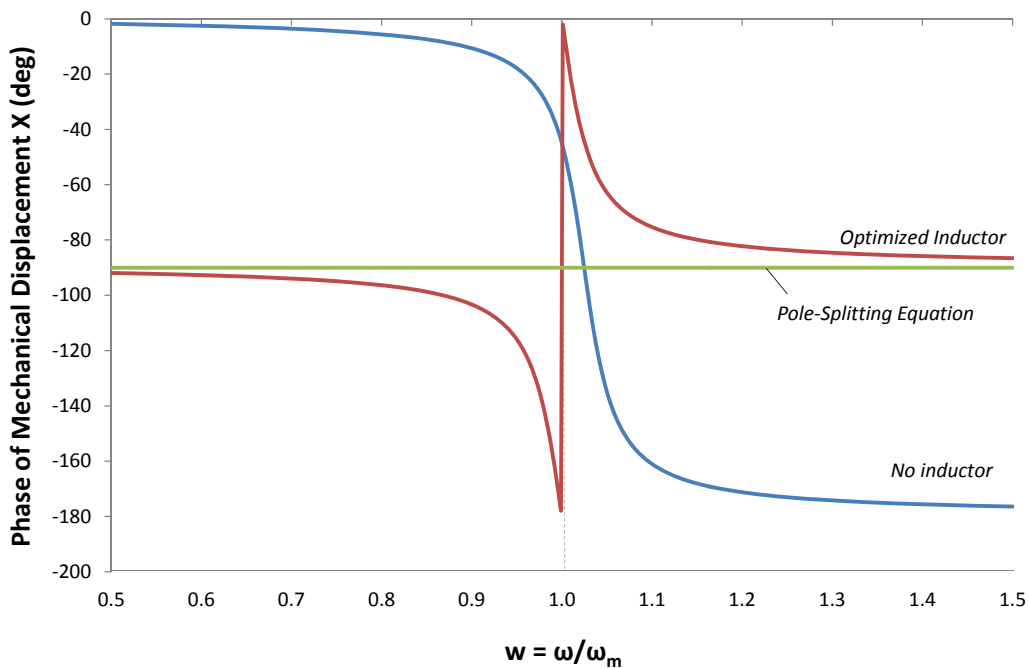
In order to maximize output power at any frequency, we need to maximize the input power delivered from the mechanical source to the EHD. In other words, we need to align the phase of the force with the phase of the source velocity.

In the following analysis, we assume the phase of $z(t)$ to be zero. $z(t) = Z \cos(\omega t)$, and the velocity of the source is $dz/dt = -\omega Z \sin(\omega t)$. The source velocity has a phase of $+90^\circ$. The force acting on the EHD is given by Equation (3). Our goal is to maximize.

$$P_i^{av} = \frac{\omega}{2\pi} \int F dz = \frac{1}{2} \omega F_I Z \tag{15}$$

Where F_I is the imaginary part of F . $F(t) = F_R \cos(\omega t) - F_I \sin(\omega t)$. From this, we conclude that input average power is maximized when F has phase $+90^\circ$, matched to source velocity, and X has phase -90° .

Figure 16. Phase of mechanical displacement $X(\omega)$ for three cases: (1) No inductor; (2) Inductor optimized using (13) and (3) Inductor optimized using the pole-splitting Equation (9). In all three cases, $G_L = 0$.



Additional insight into maximization of output power is seen in Figure 16. Here, we compare the phase of mechanical displacement $X(\omega)$ for three conditions

1. No inductor. The phase is -90° only at $\omega = \omega_{oc} = \omega_m \sqrt{1 + \rho}$. Below ω_m , the phase is $\approx 0^\circ$, and above ω_m , the phase is $\approx -180^\circ$. Only at $\omega = \omega_{oc}$ is the force in phase with the source velocity;
2. Inductor, optimized using Equation (13). Note that the phase approaches -90° above and below $\omega = \omega_m$;

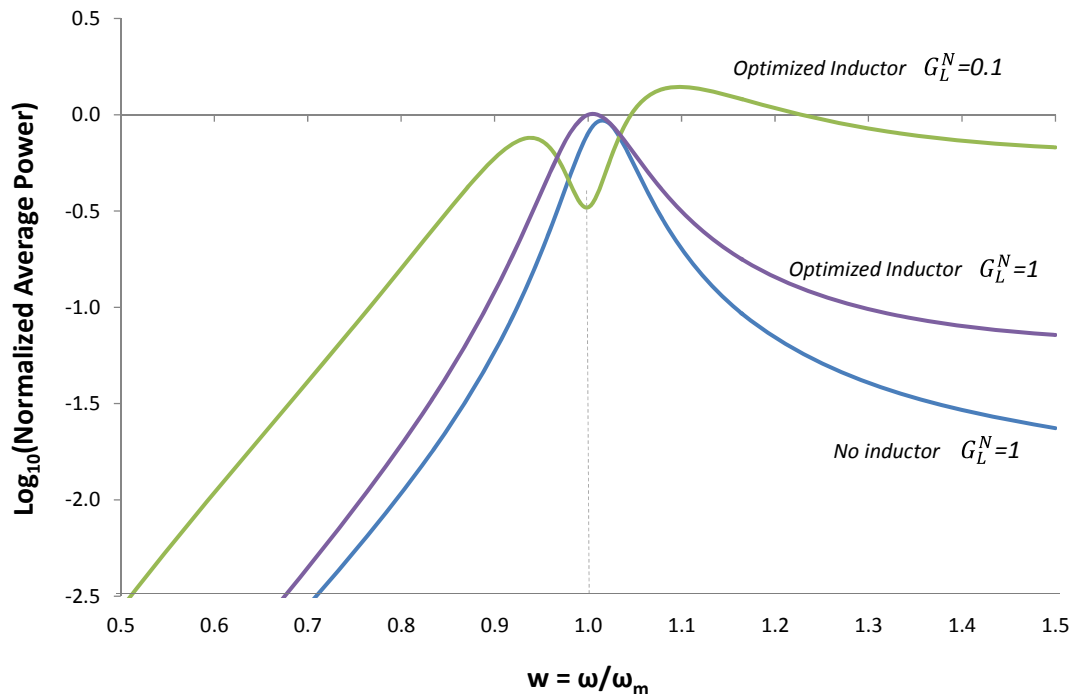
3. Inductor optimized using the pole-splitting Equation (9). The phase is -90° for all frequencies.

The improvement in power at frequencies above and below ω_m results from phase alignment between force and source velocity.

Figure 17 shows output power for 3 conditions.

1. No inductor: $G_L^N = G_{in}^N = 1$;
2. Inductor optimized using Equation (13): $G_L^N = G_{in}^N = 1$;
3. Inductor optimized using Equation (13): $G_L^N = 0.1$.

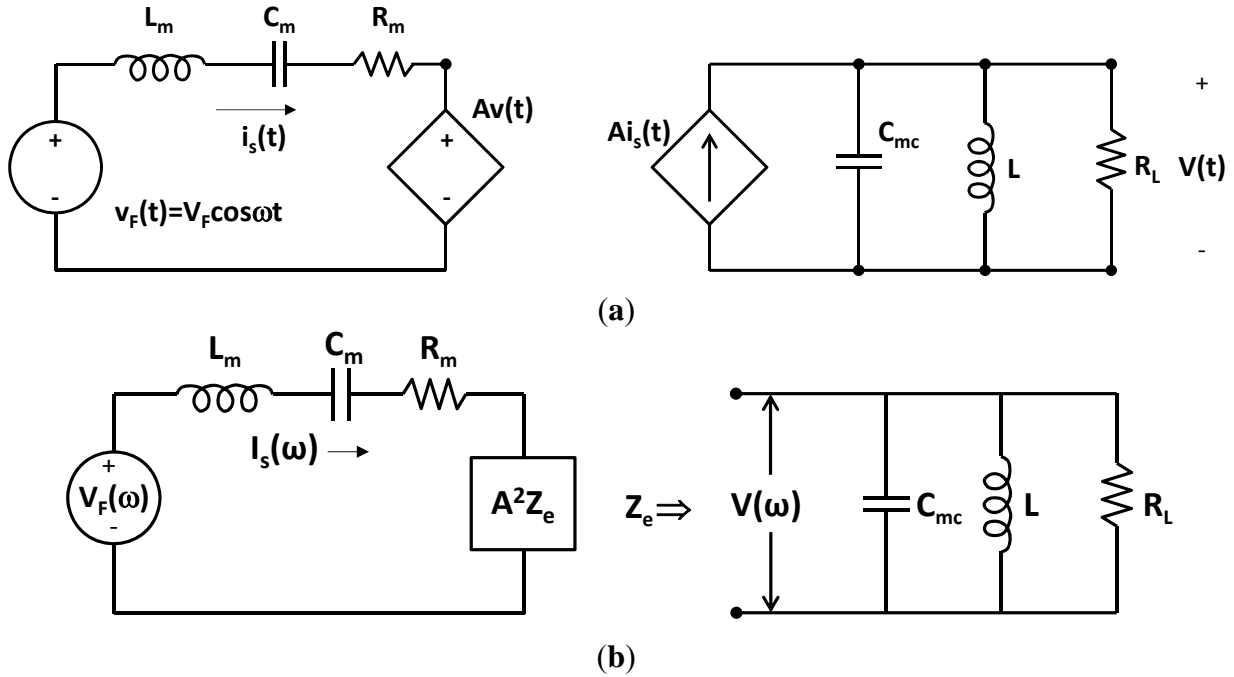
Figure 17. Normalized Average Output Power for three cases. (1) No inductor & $G_L^N = G_{in}^N = 1$; (2) Inductor optimized using Equation (13) & $G_L^N = G_{in}^N = 1$; (3) Inductor optimized using Equation (13) & $G_L^N = 0.1$.



Case #2 illustrates the case where the reactive admittance is chosen to optimize output power, but the load conductance G_L^N is kept at $G_L^N = G_{in}^N = 1$. Very little improvement is achieved, because the voltage is kept low by the high load conductance, and the voltage is ineffective in modulating the cantilever spring constant. Case #3 shows power improvement of $\sim 50X$ compared to case #1. When we compensate for the increase in acceleration with frequency, case #3 demonstrates that it is possible to achieve output power at $\omega \neq \omega_m$ that is comparable to the maximum power at ω_m .

Additional insight into the mechanism of frequency tuning can be obtained by transforming the mechanical equations of motion to an equivalent circuit [1,8,9], as shown in Figure 18.

Figure 18. (a) Equivalent circuit model for a PZ EHD in which $L_m \Leftrightarrow m$, $R_m \Leftrightarrow \eta$, $C_m = k_m^{-1}$, $V_F \Leftrightarrow m\omega^2 Z$, $I_s(\omega) \Leftrightarrow S(\omega) = j\omega X(\omega)$, and $A \Leftrightarrow k_m d$. The subscript m denotes the mechanical circuit. $S(\omega)$ is used for velocity to avoid confusion with voltage; (b) Equivalent circuit model of Figure 18a, in which the electronic circuit is replaced by an electrical impedance Z_e .



The equations for the mechanical portion of the equivalent circuit are shown below.

$$V_F = \left(j\omega L_m + \frac{1}{j\omega C_m} + R_m + A^2 Z_e(\omega) \right) I_s \Leftrightarrow m\omega^2 Z = \left(j\omega m + \frac{k_m}{j\omega} + \eta \right) (j\omega X) + k_m dV \quad (16)$$

where Z_e , defined in Figure 18, is given by

$$Z_e = \frac{1}{j\omega C_{mc} + 1/(j\omega L) + 1/R_L} = \frac{j\omega L}{1 - \omega^2 / \omega_{mc}^2 + j\omega L / R_L} \quad (17)$$

Define Z_m to be the impedance seen by the voltage source $V_F(\omega)$ in Figure 18b. Setting $\text{Im}(Z_m) = 0$ gives the pole-splitting equation, equivalent to Equation (9), in the limit $R_L \gg \omega L$.

$$\text{Im}(Z_m) = \omega L_m - \frac{1}{\omega C_m} + \frac{\omega A^2 L (1 - \omega^2 / \omega_{mc}^2)}{(1 - \omega^2 / \omega_{mc}^2)^2 + (\omega L / R_L)^2} = 0 \quad (18)$$

The last term in the above equation can be used to tune the resonance frequency above or below the mechanical resonance frequency. The last term takes the form

$$\frac{j\omega A^2 L (1 - \omega^2 / \omega_{mc}^2)}{(1 - \omega^2 / \omega_{mc}^2)^2 + (\omega L / R_L)^2} = j\omega L_{eff} \quad (19)$$

where L_{eff} can be made positive or negative to add or subtract from L_m . At the mechanical resonance frequency $\omega = \omega_m$, $\text{Im}(Z_m) = \omega L_m - \frac{1}{\omega C_m} = 0$, and output power is optimized by setting $\omega = \omega_{mc}$. When $\omega < \omega_m$ the resonant frequency ω_- must be reduced. This can be achieved by increasing the effective inductance, which can be achieved by setting $\omega_{mc} > \omega$. When $\omega > \omega_m$, the resonant frequency ω_+ must be increased. This can be achieved by decreasing the effective inductance, which can be achieved by setting $\omega_{mc} < \omega$.

These results are summarized in Table 1.

Table 1. Strategy For Power Optimization in the Three Frequency Regions of Operation.

Frequency region	L_{eff}	ω_{mc}	Phase of voltage	Optimum power
Region 1: $\omega < \omega_m$	>0	$\omega_{mc} > \omega$	$\sim +90^\circ$	$R_L \gg R_{in}$
Region 2: $\omega \approx \omega_m$	≈ 0	$\omega_{mc} = \omega \approx \omega_m$	$\sim 0^\circ$	$R_L = R_{in}$
Region 3: $\omega > \omega_m$	<0	$\omega_{mc} < \omega$	$\sim -90^\circ$	$R_L \gg R_{in}$

Maximizing power in the three regions can be envisioned in term of an effective inductor. Alternatively, it can be envisioned in terms of setting the phase of the voltage $V(\omega)$. The phase in each of the three regions is given in the table. In Region 2, the voltage across the load $V(\omega)$ is in phase with $I_s(\omega)$, and output power is optimized by setting $R_L = R_{in}$. However, in Regions 1 and 3, max power occurs when $V(\omega)$ has a phase of $+90^\circ$ (Region 1) and -90° (Region 3) relative to the phase of $I_s(\omega)$, and optimum power is achieved by setting R_L to be substantially larger than R_{in} .

The foregoing analysis suggests that the Bias-Flip technique can be used to synthesize an inductor, by flipping the polarity of the voltage in such a way that $X(\omega)$ has a phase of -90° in all three regions of operation. Recall from Equation (10) that, when G_L^N is small, the phase of $X(\omega)$ is related to the phase of $V(\omega)$ in a simple way. By adjusting the phase of $V(\omega)$ as shown in Table 1, we also adjust the phase of $X(\omega)$ to -90° .

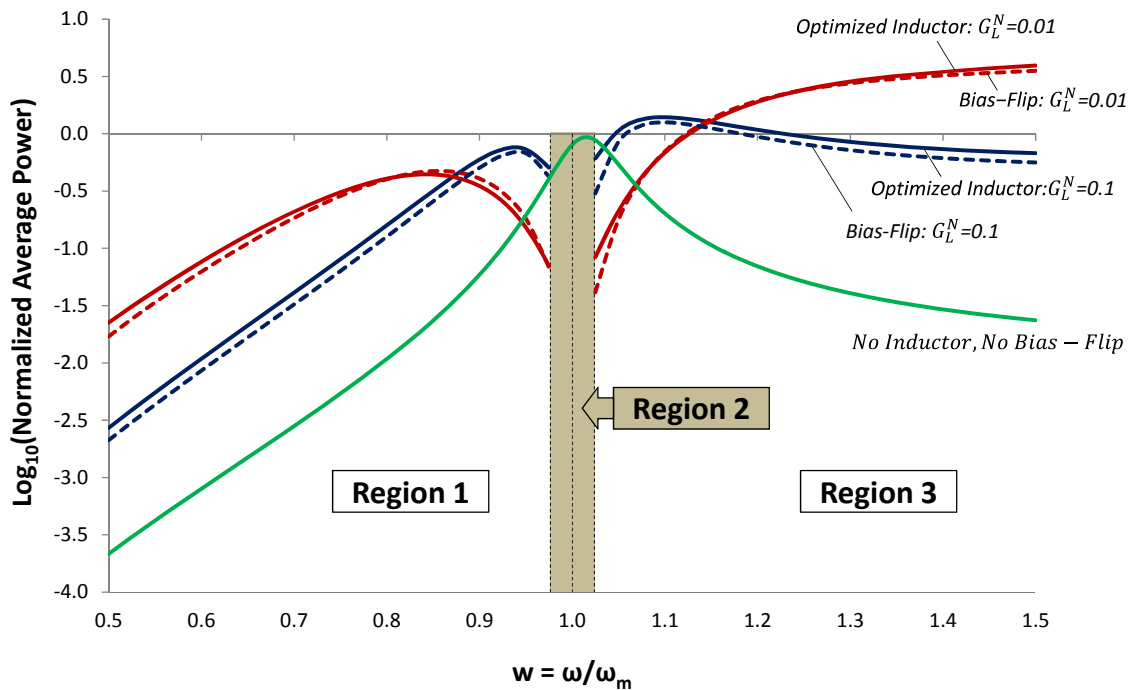
Simulations were performed starting from the differential equations for $v(t)$ and $x(t)$ that are comparable to Equations (3) and (4), for the case of no inductor. These equations were solved subject to the boundary conditions.

$$v(t = T/2) = +v(t = 0) \quad x(t = T/2) = -x(t = 0) \quad \text{and} \quad \frac{dx}{dt}(t = T/2) = -\frac{dx}{dt}(t = 0) \quad (20)$$

In the case of no Bias-Flip, $v(t = T/2) = -v(t = 0)$. The effect of the BF inductor is to change the phase of $v(t)$ every half-period.

Using the voltage waveform, we calculated average output power. This is shown normalized to P_{max}^{av} in Figure 19. These simulations show that the BF technique is capable of achieving output power, comparable to the optimum power achievable with an optimized inductor. Moreover, the BF technique is self-tuning. If the bias is flipped whenever the source velocity crosses zero (as assumed in this simulation), the desired phase is maintained as the source frequency changes. No calculation is required to solve Equation (13).

Figure 19. Normalized average power as a function of frequency. In Regions 1 and 3, the Bias-Flip technique (red and blue dashed lines) improves output power by $\sim 100X$ compared to the case of no inductor and no BF (green line). Moreover, it gives output power that is comparable to the maximum power achievable with an optimized inductor (red and blue solid lines).



Analysis of the voltage waveforms reveals another aspect of self-tuning. In Region 1, the bias flips from negative to positive at $t = 0$ and from positive to negative at $t = T/2$, thereby emulating a $+90^\circ$ phase shift. In Region 3, the reverse happens. The bias flips from positive to negative at $t = 0$ and from negative to positive at $t = T/2$, thus emulating a -90° phase shift.

7. Conclusions

In the preceding sections, we have explained the principles for electrically tuning of PZ EHDs. These principles are summarized below.

Equation (11) shows that the effective spring constant of the mechanical resonator is a function of voltage. If the load conductance is large, the voltage is kept small, and the resonator responds only at the mechanical resonant frequency ω_m . However, for small load conductance G_L , the voltage can be used to tune the spring constant, and the resonant frequency of the mechanical oscillator.

In Regions 1 and 3, output power is maximized by maximizing input power (force \times velocity), transferred from the source to the EHD. At frequencies below ω_m (Region 1), this occurs when the phase of the voltage is $+90^\circ$ relative to the source vibration, and at frequencies above ω_m (Region 3), output power is optimized when the phase of the voltage is -90° relative to the source vibration.

This optimum phase relationship can, in theory, be achieved using a tunable inductor, whose value can be obtained from Equation (13). A large tunable inductor is not generally practical. However, the Bias-Flip technique can be used to emulate a large, tunable inductor. Previous work has shown that the

BF technique can be used to optimize the output power at ω_m , by cancelling the capacitive admittance of the EHD. In this work, we have shown how the BF technique can be used to tune an EHD and harvest energy from frequencies other than the mechanical resonance frequency.

Acknowledgments

The authors acknowledge informative exchanges with Samuel Chang of MIT.

Conflict of Interest

The authors declare no conflict of interest.

References

1. Roundy, S.; Wright, P.K.; Rabaey, J.M. *Energy Scavenging for Wireless Sensor Networks, with Special Focus on Vibrations*; Kluwer Academic Publishers: Norwell, MA, USA, 2004.
2. Zhao, J.; Ramadass, Y.; Buss, D.; Ma, J. Microelectronic Techniques for Frequency Tuning of Piezo-Electric Energy Harvesting Devices. In Proceedings of the 2012 IEEE Subthreshold Microelectronics Conference (SubVt), Waltham, MA, USA, 9–10 October 2012.
3. Cammarano, A.; Burrow, S.G.; Barton, D.A.; Carella, A.; Clare, L.R. Tuning a resonant energy harvester using a generalized electrical load. *Smart Mater. Struct.* **2010**, *19*, 1–7.
4. Wu, W.-J.; Chen, Y.-Y.; Lee, B.-S.; He, J.-J.; Peng, Y.-T. Tunable Resonant Frequency Power Harvesting Devices. In *Smart Structures and Materials: Damping and Isolation*; Clark, W.W., Ahmadian, M., Lumsdaine, A., Eds.; SPIE: San Diego, CA, USA, 2006; Volume 6169, pp. 61690A-1–61690A-8.
5. Chang, S.C.; Ocalan, M.; Pabon, J.; Lang, J.H. Harvesting Energy from Multi-Harmonic Vibrations with a Tunable Electric Load. In proceedings of PowerMEMS, Atlanta, GA, USA, 2–5 December 2012; pp. 72–75.
6. Guyomar, D.; Badel, A.; Lefeuvre, E.; Richard, C. Toward energy harvesting using active materials and conversion improvement by nonlinear processing. *IEEE Trans. Ultrason. Ferroelectr. Freq. Control* **2005**, *52*, 584–595.
7. Ramadass, Y.; Chandrakasan, A. An Efficient Piezoelectric Energy Harvesting Interface Circuit Using a Bias-Flip Rectifier and Shared Inductor. In Proceedings of the IEEE International Solid-State Circuits Conference, San Francisco, CA, USA, 8–12 February 2009.
8. Toh, T.T.; Mitcheson, P.D.; Dussud, L.; Wright, S.W.; Holmes, A.S. Electronic Resonant Frequency Tuning of a Marine Energy Harvester. In Proceedings of the PowerMEMS, Seoul, Korea, 15–18 November, 2011; pp. 383–386.
9. Chang, S.C. Harvesting Energy from Non-Ideal Vibration Sources. Ph.D. Thesis, Massachusetts Institute of Technology, Cambridge, MA, USA, May 2013.