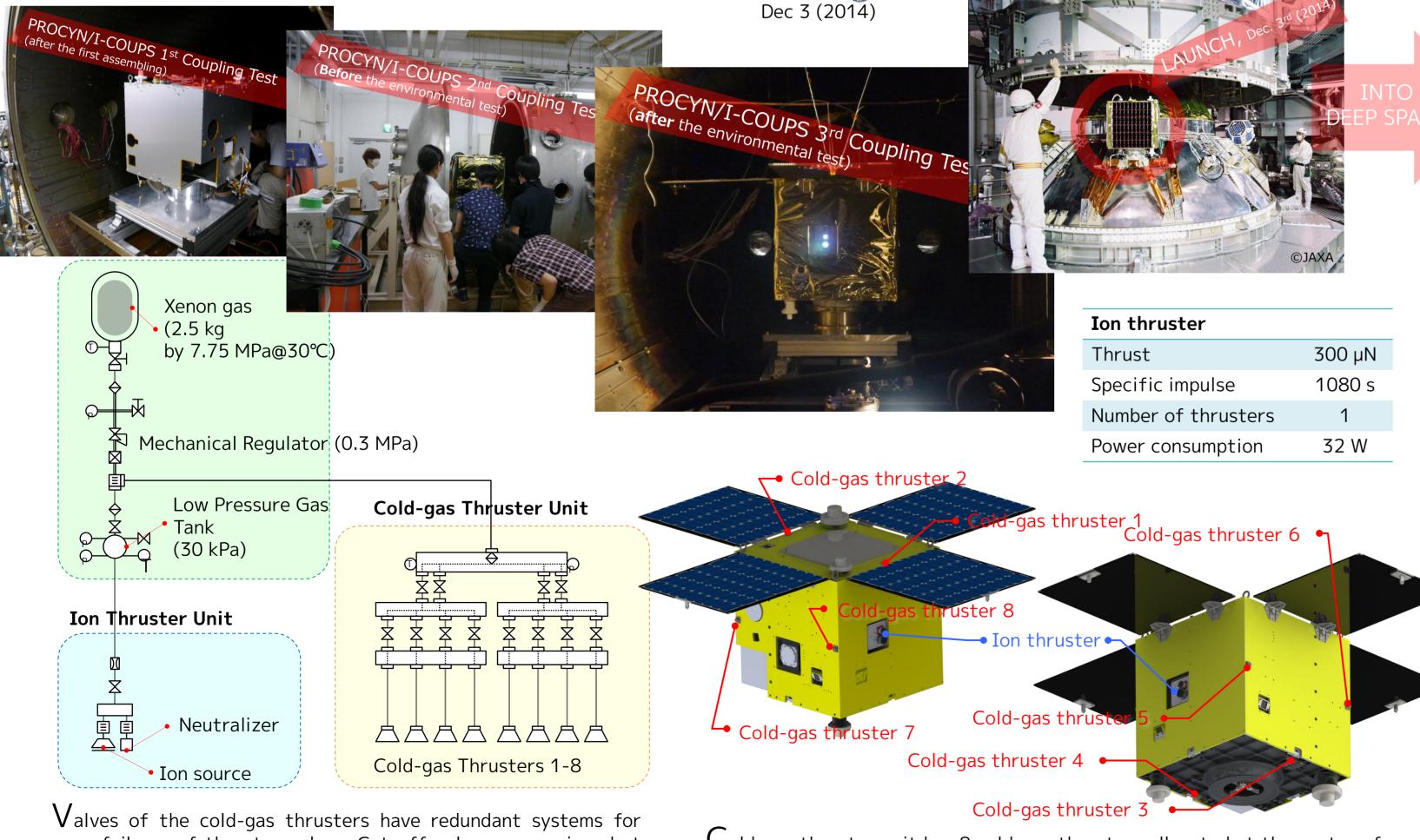
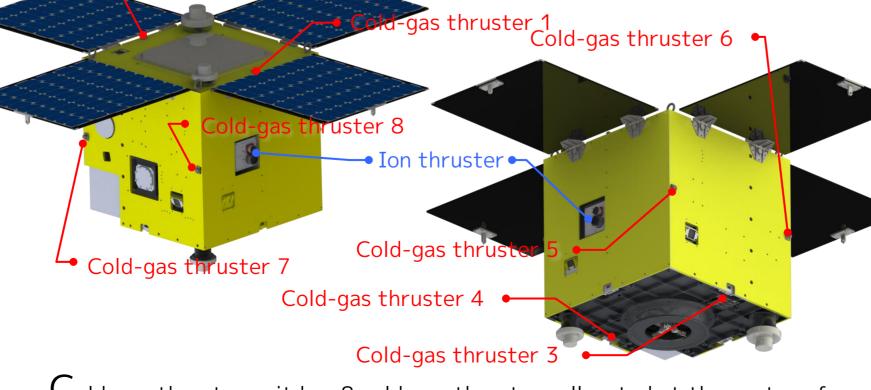


# **Developed & Launched?**



Launch

open failures of thruster valves. Cut-off valves are equipped at upstream of the thruster valves, which divided into two groups. The cut-off valves have parallel configuration prepared for their close failures.



Cold-gas thruster unit has 8 cold-gas thrusters allocated at the center of each side of the probe as. Nozzle directions of all the thrusters were canted from the panel surface to provide both of rotational force for RCS and translational force for TCM.

# The first interplanetary micro-spacecraft, **In-Flight Operation**

Initial checkout of the propulsion system started on Dec. 5th, 2014, two days after the launch. In one month, the project team successfully finished the checkout of the COTS-based highpressure gas system, cold-gas thrusters, and the ion thruster. Torque by the cold-gas thrusters was confirmed by the angular momentum change of the space probe and thrust of the ion / thruster was confirmed and measured by Doppler shift of the communication wave.

he ion thruster accumulated the total operation time up to 223 hours after solving problems #01-04. The averaged ion beam current was 5.62 mA corresponding to the thrust of 346 µN. The thrust coefficient  $\gamma_T$  was updated to 0.964 according to the thrust estimated from the Doppler data. The beam current showed a trend of gradual decrease by 1.7% over 200 hours.

Problems exposed in the flight operation of the ion thruster

- 1. Leakage at the ion thruster valve
- 2. Error control of the pressure regulation valve
- 3. Occasional freeze of the controller
- Gradual increase of the neutralizer voltage 4.
- High voltage anomaly of the ion thruster

#01-04 were found in the initial checkout and solved by changing the operating conditions/methods. #05 appeared after the 223-h operation. Recovery operation for the problem #05 has continued to clear the expected cause, grid-short.

## Achievement, up to today

The miniature propulsion system has operated for more than 6 months, as the first interplanetary micropropulsion.

- COTS-based micro-EP subsystems, including the high-pressure gas system, have been in good health.
- The cold-gas-thrusters are successfully working over 103 operations
- The ion thruster operated in 223 hours

## Earth gravity assist 2015 END (TBD)

Ihrust	300 μΝ
Specific impulse	1080 s
Number of thrusters	1
Power consumption	32 W

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showed no interference with its operation.

Extremely simple structure of cold-gas thrusters and gas sharing with ion thruster enabled light weight and compact micropropulsion system that provides full-set propulsion ability: orbit transfer, reaction control, and high thrust.

Xenon-cold-gas thruster

Poor performance

*tsp: 24 s* 

